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Ch 2:Managerial Accounting and Cost Concepts
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Product Costs



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## Lecture <br> Capture

[^0]\times\$22.00\mathrm{ per hour
=\$22,000
Labor efficiency variance
= \$1,100 U
1,050 hours }\times\$22.00\mathrm{ per hour
=\$23,100
Actual Hours
Actual Hours
of Input,
of Input,
at Standard Rate
at Standard Rate
$(A H \times S R)$
$(A H \times S R)$
(3)

Actual Hours of Input, at Actual Rate $(A H \times A R)$
1,000 hours* $\times \$ 22.00$ per hour
$=\$ 22,000$

Labor efficiency var
$=\$ 1,100 \mathrm{U}$
1

```
        1
```

Labor rate variance $=\$ 420 \mathrm{~F}$

```
Spending variance =$680 U
*2,000 units }\times0.5\mathrm{ hours per unit =1,000 hours.
F = Favorable; U = Unfavorable.
```

Using these data and the standard costs from Exhibit 11-2, Terry computed the direct labor efficiency and rate variances that appear in Exhibit 11-6.

Notice that the column headings in Exhibit 11-6 are the same as those used in the prior two exhibits, except that in Exhibit 11-6 the terms hours and rate are used in place of the terms quantity and price.

## Labor Efficiency Variance-A Closer Look

The labor efficiency variance attempts to measure the productivity of direct labor. No variance is more closely watched by management because it is widely believed that increasing direct labor productivity is vital to reducing costs. The formula for the labor efficiency variance is expressed as follows:


The formula can be factored as follows:

$$
\text { Labor efficiency variance }=(A H-S H) S R
$$

Using the data from Exhibit 11-6 in the formula, we have the following:

$$
S H=2,000 \text { units } \times 0.5 \text { hours per unit }=1,000 \text { hours. }
$$

Labor efficiency variance $=(1,050$ hours $-1,000$ hours $) \$ 22.00$ per hour $=\$ 1,100 \mathrm{U}$
Possible causes of an unfavorable labor efficiency variance include poorly trained or motivated workers; poor quality materials, requiring more labor time; faulty equipment, causing breakdowns and work interruptions; poor supervision of workers; and inaccurate standards. The managers in charge of production would usually be responsible for control of the labor efficiency variance. However, the purchasing manager could be held responsible if the purchase of poor-quality materials resulted in excessive labor processing time.

## IN BUSINESS



Another important cause of an unfavorable labor efficiency variance may be insufficient demand for the company's products. Managers in some companies argue that it is difficult, and perhaps unwise, to constantly adjust the workforce in response to changes in the amount of work that needs to be done. In such companies, the direct labor workforce is essentially fixed in the short run. If demand is insufficient to keep everyone busy, workers are not laid off and an unfavorable labor efficiency variance will often be recorded.

If customer orders are insufficient to keep the workers busy, the work center manager has two options-either accept an unfavorable labor efficiency variance or build inventory. ${ }^{3}$ A central lesson of Lean Production is that building inventory with no immediate prospect of sale is a bad idea. Excessive inventory—particularly work in process inventory-leads to high defect rates, obsolete goods, and inefficient operations. As a consequence, when the workforce is basically fixed in the short term, managers must be cautious about how labor efficiency variances are used. Some experts advocate eliminating labor efficiency variances in such situations-at least for the purposes of motivating and controlling workers on the shop floor.

## CASHIERS FACE THE STOPWATCH

Operations Workforce Optimization (OWO) writes software that uses engineered labor standards to determine how long it should take a cashier to check out a customer. The software measures an employee's productivity by continuously comparing actual customer checkout times to pre-established labor efficiency standards. For example, the cashiers at Meijer, a regional retailer located in the Midwest, may be demoted or terminated if they do not meet or exceed labor efficiency standards for at least $95 \%$ of customers served. In addition to Meijer, OWO has attracted other clients such as Gap, Limited Brands, Office Depot, Nike, and Toys "R" Us, based on claims that its software can reduce labor costs by $5-15 \%$. The software has also attracted the attention of the United Food and Commercial Workers Union, which represents 27,000 Meijer employees. The union has filed a grievance against Meijer related to its cashier monitoring system.
Source: Vanessa O'Connell, "Stores Count Seconds to Cut Labor Costs," The Wall Street Journal, November 17, 2008, pp. A1-A15.

## Labor Rate Variance-A Closer Look

As explained earlier, the price variance for direct labor is commonly called the labor rate variance. This variance measures any deviation from standard in the average hourly rate paid to direct labor workers. The formula for the labor rate variance is expressed as follows:


The formula can be factored as follows:

$$
\text { Labor rate variance }=A H(A R-S R)
$$

Using the data from Exhibit 11-6 in the formula, the labor rate variance can be computed as follows:

Labor rate variance $=1,050$ hours $(\$ 21.60$ per hour $-\$ 22.00$ per hour $)=\$ 420 \mathrm{~F}$

[^1]In most companies, the wage rates paid to workers are quite predictable. Nevertheless, rate variances can arise because of the way labor is used. Skilled workers with high hourly rates of pay may be given duties that require little skill and call for lower hourly rates of pay. This will result in an unfavorable labor rate variance because the actual hourly rate of pay will exceed the standard rate specified for the particular task. In contrast, a favorable rate variance would result when workers who are paid at a rate lower than specified in the standard are assigned to the task. However, the lower-paid workers may not be as efficient. Finally, overtime work at premium rates will result in an unfavorable rate variance if the overtime premium is charged to the direct labor account.

Who is responsible for controlling the labor rate variance? Because labor rate variances generally arise as a result of how labor is used, production supervisors are usually responsible for seeing that labor rate variances are kept under control.

## Using Standard Costs—Variable Manufacturing Overhead Variances

The final step in Terry Sherman's analysis of Colonial Pewter's variances for June was to compute the variable manufacturing overhead variances. The variable portion of manufacturing overhead can be analyzed using the same basic formulas that we used to analyze direct materials and direct labor. Recall from Exhibit 11-2 that the standard variable manufacturing overhead is $\$ 3.00$ per unit of product, computed as follows:

$$
0.5 \text { hours per unit } \times \$ 6.00 \text { per hour }=\$ 3.00 \text { per unit }
$$

Colonial Pewter's cost records showed that the total actual variable manufacturing overhead cost for June was $\$ 7,140$. Recall from the earlier discussion of the direct labor variances that 1,050 hours of direct labor time were recorded during the month and that the company produced 2,000 pairs of bookends. Terry's analysis of this overhead data appears in Exhibit 11-7.

Notice the similarities between Exhibits 11-6 and 11-7. These similarities arise from the fact that direct labor-hours are being used as the base for allocating overhead cost to units of product; thus, the same hourly figures appear in Exhibit 11-7 for variable manufacturing overhead as in Exhibit 11-6 for direct labor. The main difference between

LEARNING OBJECTIVE 11-3
Compute the variable manufacturing overhead efficiency and rate variances and explain their significance.

EXHIBIT 11-7
Standard Cost Variance
Analysis-Variable
Manufacturing Overhead

the two exhibits is in the standard hourly rate being used, which in this company is much lower for variable manufacturing overhead than for direct labor.

## Manufacturing Overhead Variances-A Closer Look

The formula for the variable overhead efficiency variance is expressed as follows:


This formula can be factored as follows:

$$
\text { Variable overhead efficiency variance }=(A H-S H) S R
$$

Again using the data from Exhibit 11-7, the variance can be computed as follows:

$$
S H=2,000 \text { units } \times 0.5 \text { hours per unit }=1,000 \text { hours }
$$

Variable overhead efficiency variance $=(1,050$ hours $-1,000$ hours $) \$ 6.00$ per hour

$$
=\$ 300 \mathrm{U}
$$

The formula for the variable overhead rate variance is expressed as follows:


This formula can be factored as follows:

$$
\text { Variable overhead rate variance }=A H(A R-S R)
$$

Using the data from Exhibit 11-7 in the formula, the variable overhead rate variance can be computed as follows:

$$
\begin{aligned}
& \qquad \begin{aligned}
A R=\$ 7,140 & \div 1,050 \text { hours }=\$ 6.80 \text { per hour } \\
\text { Variable overhead rate variance } & =1,050 \text { hours }(\$ 6.80 \text { per hour }-\$ 6.00 \text { per hour }) \\
& =\$ 840 \mathrm{U}
\end{aligned}
\end{aligned}
$$

The interpretation of the variable overhead variances is not as clear as the direct materials and direct labor variances. In particular, the variable overhead efficiency variance is exactly the same as the direct labor efficiency variance except for one detailthe rate that is used to translate the variance into dollars. In both cases, the variance is the difference between the actual hours worked and the standard hours allowed for the actual output. In the case of the direct labor efficiency variance, this difference is multiplied by the direct labor rate. In the case of the variable overhead efficiency variance, this difference is multiplied by the variable overhead rate. So when direct labor is used as the base for overhead, whenever the direct labor efficiency variance is favorable, the variable overhead efficiency variance will be favorable. And whenever the direct labor efficiency variance is unfavorable, the variable overhead efficiency variance will be unfavorable. Indeed, the variable overhead efficiency variance really doesn't tell us anything about
how efficiently overhead resources were used. It depends solely on how efficiently direct labor was used.

In preparation for the scheduled meeting to discuss his analysis of Colonial Pewter's standard costs and variances, Terry distributed Exhibits 11-2 through 11-7 to the management group of Colonial Pewter. This included J. D. Wriston, the president of the company; Tom Kuchel, the production manager; and Janet Warner, the purchasing manager. J. D. Wriston opened the meeting with the following question:
J. D.: Terry, I think I understand the report you distributed, but just to make sure, would you mind summarizing the highlights of what you found?
Terry: As you can see, the biggest problems are the unfavorable materials quantity variance of $\$ 2,000$ and the unfavorable labor efficiency variance of $\$ 1,100$.
J. D.: Tom, you're the production boss. What do you think is causing the unfavorable labor efficiency variance?
Tom: It has to be the new production workers. Our experienced workers shouldn't have much problem meeting the standard of half an hour per unit. We all knew that there would be some inefficiency for a while as we brought new people on board. My plan for overcoming the problem is to pair up each of the new guys with one of our old-timers and have them work together for a while. It would slow down our older guys a bit, but I'll bet the unfavorable variance disappears and our new workers would learn a lot.
J. D.: Sounds good. Now, what about that $\$ 2,000$ unfavorable materials quantity variance?
Terry: Tom, are the new workers generating a lot of scrap?
Tom: Yeah, I guess so.
J. D.: I think that could be part of the problem. Can you do anything about it?

Tom: I can watch the scrap closely for a few days to see where it's being generated. If it is the new workers, I can have the old-timers work with them on the problem when I team them up.
J. D.: Janet, the favorable materials price variance of $\$ 1,300$ isn't helping us if it is contributing to the unfavorable materials quantity and labor efficiency variances. Let's make sure that our raw material purchases conform to our quality standards.
Janet: Fair enough.
J. D.: Good. Let's reconvene in a few weeks to see what has happened. Hopefully, we can get those unfavorable variances under control.

MANAGERIAL ACCOUNTING IN ACTION The Wrap-up

## Colonial Pewter Company

## An Important Subtlety in the Materials Variances

Most companies compute the materials price variance when materials are purchased rather than when they are used in production. There are two reasons for this practice. First, delaying the computation of the price variance until the materials are used would result in less timely variance reports. Second, computing the price variance when the materials are purchased allows materials to be carried in the inventory accounts at their standard cost. This greatly simplifies bookkeeping. (See Appendix 11A at the end of the chapter for an explanation of how the bookkeeping works in a standard costing system.)

The equations presented earlier that define the direct materials quantity and price variances are correct and are reproduced below:



Carefully note that the materials quantity variance is based on the actual quantity used, whereas the materials price variance is based on the actual quantity purchased. This is a subtle, but important, distinction. It didn't matter in the earlier example because the amount purchased ( 6,500 pounds of pewter) was the same as the amount used (again, 6,500 pounds of pewter). It does matter when the quantity purchased differs from the quantity used.

To illustrate, assume that during June, Colonial Pewter purchased 7,000 pounds of materials at $\$ 3.80$ per pound instead of 6,500 pounds as assumed earlier in the chapter. In this case, the quantity and price variances for direct materials would be computed as shown below:

Materials

$$
\begin{aligned}
\text { quantity } & =(A Q \text { used } \times S P)-(S Q \times S P) \\
\text { variance } & =(6,500 \text { pounds } \times \$ 4.00 \text { per pound })-(6,000 \text { pounds } \times \$ 4.00 \text { per pound }) \\
& =(6,500 \text { pounds }-6,000 \text { pounds }) \times \$ 4.00 \text { per pound } \\
& =\$ 2,000 \mathrm{U}
\end{aligned}
$$

Materials
price $=(A Q$ purchased $\times A P)-(A Q$ purchased $\times S P)$ variance

$$
\begin{aligned}
& =(7,000 \text { pounds } \times \$ 3.80 \text { per pound })-(7,000 \text { pounds } \times \$ 4.00 \text { per pound }) \\
& =7,000 \text { pounds } \times(\$ 3.80 \text { per pound }-\$ 4.00 \text { per pound }) \\
& =\$ 1,400 \mathrm{~F}
\end{aligned}
$$

This distinction between the actual quantity purchased and actual quantity used is perhaps clearer in Exhibit 11-8.

Note that the format of Exhibit 11-8 differs from the format of Exhibit 11-5—both of which are used to compute the direct materials variances. Exhibit 11-8 can always be used to compute the direct materials variances. Exhibit 11-5 can only be used to compute the direct materials variances when the amount purchased equals the amount used.

In Exhibit 11-8, the computation of the quantity variance is based on the actual input used whereas the computation of the price variance is based on the amount of the input purchased. Column (2) of Exhibit 11-8 contains two different total costs for this reason. When the quantity variance is computed, the total cost used from column (2) is $\$ 26,000$-which is the cost of the actual input used, evaluated at the standard price. When the price variance is computed, the total cost used from column (2) is $\$ 28,000$ which is the cost of the input purchased, evaluated at the standard price.

Note that the price variance is computed on the entire amount of material purchased ( 7,000 pounds), whereas the quantity variance is computed only on the amount of materials used in production during the month ( 6,500 pounds). What about the other 500 pounds of material that were purchased during the period, but that have not yet been used? When those materials are used in future periods, a quantity variance will be computed. However, a price variance will not be computed when the materials are finally used because the price variance was computed when the materials were purchased.

Finally, because the quantity variance is based on the amount used whereas the price variance is based on the amount purchased, the two variances do not generally sum to the spending variance from the flexible budget, which is wholly based on the amount used.
(Note: The quantity of materials purchased does not equal the quantity used in production.)

```
            (1) (2)
        Standard Quantity
    Allowed for Actual Output,
    at Standard Price
        (SQ \times SP)
6,000 pounds* }\times$4.00\mathrm{ per pound
    =$24,000
                Quantity variance = $2,000 U
    Actual Quantity
    of Input,
at Standard Price
    (AQ \times SP)
```

(2)

Actual Quantity of Input, at Standard Price
$(A Q \times S P)$
6,500 Pounds $\times \$ 4.00$ per pound
$=\$ 26,000$

(3)

Actual Quantity of Input, at Actual Price $(A Q \times A P)$
7,000 pounds $\times \$ 3.80$ per pound $=\$ 26,600$

```
7,000 pounds \(\times \$ 4.00\) per pound \(=\$ 28,000\)
Price variance \(=\$ 1,400 \mathrm{~F}\)
```

In this case, the quantity variance and the price variance do not sum to the spending variance because the price variance is based on the quantity purchased whereas the quantity variance is based on the quantity used in production, and the two numbers differ.
*2,000 units $\times 3.0$ pounds per unit $=6,000$ pounds.
F = Favorable; U = Unfavorable.

We would like to repeat that the variance formulas and Exhibit 11-8 can always be used. However, Exhibit 11-5 can only be used in the special case when the quantity of materials purchased equals the quantity of materials used!

## Variance Analysis and Management by Exception

Variance analysis and performance reports are important elements of management by exception, which is an approach that emphasizes focusing on those areas of responsibility where goals and expectations are not being met.

The budgets and standards discussed in this chapter and in the preceding chapter reflect management's plans. If all goes according to plan, there will be little difference between actual results and the results that would be expected according to the budgets and standards. If this happens, managers can concentrate on other issues. However, if actual results do not conform to the budget and to standards, the performance reporting system sends a signal to managers that an "exception" has occurred. This signal is in the form of a variance from the budget or standards.

However, are all variances worth investigating? The answer is no. Differences between actual results and what was expected will almost always occur. If every variance were investigated, management would waste a great deal of time tracking down nickel-and-dime differences. Variances may occur for a variety of reasons-only some of which are significant and worthy of management's attention. For example, hotter-thannormal weather in the summer may result in higher-than-expected electrical bills for air conditioning. Or, workers may work slightly faster or slower on a particular day. Because of unpredictable random factors, one can expect that virtually every cost category will produce a variance of some kind.

How should managers decide which variances are worth investigating? One clue is the size of the variance. A variance of $\$ 5$ is probably not big enough to warrant attention, whereas a variance of $\$ 5,000$ might well be worth tracking down. Another clue is the size

of the variance relative to the amount of spending. A variance that is only $0.1 \%$ of spending on an item is likely to be well within the bounds one would normally expect due to random factors. On the other hand, a variance of $10 \%$ of spending is much more likely to be a signal that something is wrong.

A more dependable approach is to plot variance data on a statistical control chart, such as illustrated in Exhibit 11-9. The basic idea underlying a statistical control chart is that some random fluctuations in variances from period to period are normal. A variance should only be investigated when it is unusual relative to that normal level of random fluctuation. Typically, the standard deviation of the variances is used as the measure of the normal level of fluctuations. A rule of thumb is adopted such as "investigate all variances that are more than $X$ standard deviations from zero." In the control chart in Exhibit $11-9, X$ is 1.0. That is, the rule of thumb in this company is to investigate all variances that are more than one standard deviation in either direction (favorable or unfavorable) from zero. This means that the variances in weeks 7,11 , and 17 would have been investigated, but none of the others.

What value of $X$ should be chosen? The bigger the value of $X$, the wider the band of acceptable variances that would not be investigated. Thus, the bigger the value of $X$, the less time will be spent tracking down variances, but the more likely it is that a real out-of-control situation will be overlooked. Ordinarily, if $X$ is selected to be 1.0 , roughly $30 \%$ of all variances will trigger an investigation even though there is no real problem. If $X$ is set at 1.5 , the figure drops to about $13 \%$. If $X$ is set at 2.0 , the figure drops all the way to about $5 \%$. Don't forget, however, that selecting a big value of $X$ will result not only in fewer false alarms but also in a higher probability that a real problem will be overlooked.

In addition to watching for unusually large variances, the pattern of the variances should be monitored. For example, a run of steadily mounting variances should trigger an investigation even though none of the variances is large enough by itself to warrant investigation.

## International Uses of Standard Costs

Standard costs are used by companies throughout the world. One study found that threefourths of the companies surveyed in the United Kingdom, two-thirds of the companies surveyed in Canada, and $40 \%$ of the companies surveyed in Japan used standard cost systems. ${ }^{4}$

[^2]|  | United States | United Kingdom | Canada | Japan | EXHIBIT 11-10 <br> Uses of Standard Costs in Four Countries |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Cost management | 1* | 2 | 2 | 1 |  |
| Budgetary planning and control ${ }^{\dagger}$ | 2 | 3 | 1 | 3 |  |
| Pricing decisions | 3 | 1 | 3 | 2 |  |
| Financial statement preparation. | 4 | 4 | 4 | 4 |  |
| *The numbers 1 through 4 denote importance of use of standard costing systems, from greatest to least. <br> ${ }^{\dagger}$ Includes management planning. <br> Source: Compiled from data in a study by Shin'ichi Inoue, "Comparative Studies of Recent Development of Cost Management Problems in U.S.A., U.K., Canada, and Japan," Research Paper No. 29, Kagawa University, p. 20. |  |  |  |  |  |

Standard costs were first introduced in Japan after World War II, with Nippon Electronics Company (NEC) being one of the first Japanese companies to adopt standard costs for all of its products. Many other Japanese companies followed NEC's lead and developed standard cost systems. The ways in which these standard costs are used in Japan-and also in the other countries cited above—are shown in Exhibit 11-10.

Over time, the pattern of use shown in Exhibit 11-10 may change, but at present managers can expect to encounter standard costs in most industrialized nations. Moreover, the most important uses are for cost management and budgetary planning purposes.

## Evaluation of Controls Based on Standard Costs

## Advantages of Standard Costs

Standard cost systems have a number of advantages.

1. Standard costs are a key element in a management by exception approach. If costs conform to the standards, managers can focus on other issues. When costs are significantly outside the standards, managers are alerted that problems may exist that require attention. This approach helps managers focus on important issues.
2. Standards that are viewed as reasonable by employees can promote economy and efficiency. They provide benchmarks that individuals can use to judge their own performance.
3. Standard costs can greatly simplify bookkeeping. Instead of recording actual costs for each job, the standard costs for direct materials, direct labor, and overhead can be charged to jobs.
4. Standard costs fit naturally in an integrated system of "responsibility accounting." The standards establish what costs should be, who should be responsible for them, and whether actual costs are under control.

## Potential Problems with the Use of Standard Costs

The improper use of standard costs can present a number of potential problems.

1. Standard cost variance reports are usually prepared on a monthly basis and often are released days or even weeks after the end of the month. As a consequence, the information in the reports may be so outdated that it is almost useless. Timely, frequent reports that are approximately correct are better than infrequent reports that are very precise but out of date by the time they are released. Some companies are now reporting variances and other key operating data daily or even more frequently.
2. If managers are insensitive and use variance reports as a club, morale may suffer. Employees should receive positive reinforcement for work well done. Management by exception, by its nature, tends to focus on the negative. If variances are used as a club, subordinates may be tempted to cover up unfavorable variances or take actions that are not in the best interests of the company to make sure the variances are favorable. For example, workers may put on a crash effort to increase output at the end of the month to avoid an unfavorable labor efficiency variance. In the rush to produce more output, quality may suffer.
3. Labor quantity standards and efficiency variances make two important assumptions. First, they assume that the production process is labor-paced; if labor works faster, output will go up. However, output in many companies is not determined by how fast labor works; rather, it is determined by the processing speed of machines. Second, the computations assume that labor is a variable cost. However, direct labor may be essentially fixed. If labor is fixed, then an undue emphasis on labor efficiency variances creates pressure to build excess inventories.
4. In some cases, a "favorable" variance can be as bad or worse than an "unfavorable" variance. For example, McDonald's has a standard for the amount of hamburger meat that should be in a Big Mac. A "favorable" variance would mean that less meat was used than the standard specifies. The result is a substandard Big Mac and possibly a dissatisfied customer.
5. Too much emphasis on meeting the standards may overshadow other important objectives such as maintaining and improving quality, on-time delivery, and customer satisfaction. This tendency can be reduced by using supplemental performance measures that focus on these other objectives.
6. Just meeting standards may not be sufficient; continual improvement may be necessary to survive in a competitive environment. For this reason, some companies focus on the trends in the standard cost variances-aiming for continual improvement rather than just meeting the standards. In other companies, engineered standards are replaced either by a rolling average of actual costs, which is expected to decline, or by very challenging target costs.

In sum, managers should exercise considerable care when using a standard cost system. It is particularly important that managers go out of their way to focus on the positive, rather than just on the negative, and to be aware of possible unintended consequences.

Summary
A standard is a benchmark, or "norm," for measuring performance. Standards are set for both the quantity and the cost of inputs needed to manufacture goods or to provide services. Quantity standards indicate how much of an input, such as labor time or raw materials, should be used to make a product or provide a service. Cost standards indicate what the cost of the input should be.

Standards are normally set so that they can be attained by reasonable, though highly efficient, efforts. Such "practical" standards are believed to positively motivate employees.

When standards are compared to actual performance, the difference is referred to as a variance. Variances are computed and reported to management on a regular basis for both the quantity and the price elements of direct materials, direct labor, and variable overhead. Quantity variances are computed by taking the difference between the actual amount of the input used and the amount of input that is allowed for the actual output, and then multiplying the result by the standard price of the input. Price variances are computed by taking the difference between actual and standard prices and multiplying the result by the amount of input purchased.

Not all variances require management attention. Only unusual or particularly significant variances should be investigated-otherwise a great deal of time would be spent investigating unimportant matters. Additionally, it should be emphasized that the point of the investigation should not be to find someone to blame. The point of the investigation is to pinpoint the problem so that it can be fixed and operations improved.

Traditional standard cost variance reports are often supplemented with other performance measures. Overemphasis on standard cost variances may lead to problems in other critical areas such as product quality, inventory levels, and on-time delivery.

## Review Problem: Standard Costs

Xavier Company produces a single product. Variable manufacturing overhead is applied to products on the basis of direct labor-hours. The standard costs for one unit of product are as follows:

| Direct material: 6 ounces at \$0.50 per ounce | \$ 3.00 |
| :---: | :---: |
| Direct labor: 0.6 hours at \$30.00 per hour | 18.00 |
| Variable manufacturing overhead: 0.6 hours at \$10.00 per hour | 6.00 |
| Total standard variable cost per unit | \$27.00 |

During June, 2,000 units were produced. The costs associated with June's operations were as follows:

| Material purchased: 18,000 ounces at $\$ 0.60$ per ounce $\ldots \ldots \ldots$ | $\ldots 10,800$ |
| :--- | :--- | ---: |
| Material used in production: 14,000 ounces $\ldots \ldots \ldots \ldots \ldots$ | - |
| Direct labor: 1,100 hours at $\$ 30.50$ per hour $\ldots \ldots \ldots \ldots$ | $\$ 33,550$ |
| Variable manufacturing overhead costs incurred $\ldots \ldots \ldots \ldots$ | $\ldots 12,980$ |

Required:
Compute the direct materials, direct labor, and variable manufacturing overhead variances.

## Solution to Review Problem

Direct Materials Variances

*2,000 units $\times 6$ ounces per unit $=12,000$ ounces.

Using the formulas in the chapter, the same variances would be computed as follows:
Materials quantity variance $=(A Q-S Q) S P$
$(14,000$ ounces $-12,000$ ounces $) \$ 0.50$ per ounce $=\$ 1,000 \mathrm{U}$
Materials price variance $=A Q(A P-S P)$
18,000 ounces $(\$ 0.60$ per ounce $-\$ 0.50$ per ounce $)=\$ 1,800 \mathrm{U}$

## Direct Labor Variances

## Standard Hours Allowed for Actual Output, at Standard Rate $(S H \times S R)$

1,200 hours* $\times \$ 30.00$ per hour $=\$ 36,000$

## Actual Hours of Input, at Standard Rate $(A H \times S R)$

1,100 hours $\times \$ 30.00$ per hour $=\$ 33,000$

## Actual Hours of Input, at Actual Rate $(A H \times A R)$

1,100 hours $\times \$ 30.50$ per hour $=\$ 33,550$

| Labor efficiency variance <br> $=\$ 3,000 \mathrm{~F}$ | Labor rate variance <br> $=\$ 550 \mathrm{U}$ |
| :---: | :---: |
| Spending variance $=\$ 2,450 \mathrm{~F}$ |  |

*2,000 units $\times 0.6$ hours per unit $=1,200$ hours.
$\mathrm{F}=$ Favorable; $\mathrm{U}=$ Unfavorable.
Using the formulas in the chapter, the same variances can be computed as follows:
Labor efficiency variance $=(A H \times S R)-(S H \times S R)$

$$
\begin{aligned}
& =(1,100 \text { hours } \times \$ 30.00 \text { per hour })-(1,200 \text { hours } \times \$ 30.00 \text { per hour }) \\
& =(1,100 \text { hours }-1,200 \text { hours }) \times \$ 30.00 \text { per hour } \\
& =\$ 3,000 \mathrm{~F}
\end{aligned}
$$

Labor rate variance $=(A H \times A R)-(A H \times S R)$

$$
\begin{aligned}
& =(1,100 \text { hours } \times \$ 30.00 \text { per hour })-(1,100 \text { hours } \times \$ 30.50 \text { per hour }) \\
& =1,100 \text { hours } \times(\$ 30.00 \text { per hour }-\$ 30.50 \text { per hour }) \\
& =\$ 550 \mathrm{U}
\end{aligned}
$$

## Variable Manufacturing Overhead Variances

## Standard Hours Allowed for Actual Output, at Standard Rate <br> $(S H \times S R)$

1,200 hours* $\times \$ 10.00$ per hour $=\$ 12,000$
$\left\{\begin{array}{c}\text { Variable overhead effciency } \\ \text { variance }=\$ 1,000 \mathrm{~F}\end{array}\right.$
Spending variance $=\$ 980 \mathrm{U}$

Actual Hours of Input, at Standard Rate $(A H \times S R)$
1,100 hours $\times \$ 10.00$ per hour $=\$ 11,000$

## Actual Hours of Input, at Actual Rate $(A H \times A R)$

1,100 hours $\times \$ 11.80$ per hourt $=\$ 12,980$ e $\uparrow$

[^3]Using the formulas in the chapter, the same variances can be computed as follows:

$$
\begin{aligned}
\begin{array}{l}
\text { Variable overhead } \\
\text { efficiency variance }
\end{array} & =(A H \times S R)-(S H \times S R) \\
& =(1,100 \text { hours } \times \$ 10.00 \text { per hour })-(1,200 \text { hours } \times \$ 10.00 \text { per hour }) \\
& =(1,100 \text { hours }-1,200 \text { hours }) \times \$ 10.00 \text { per hour } \\
& =\$ 1,000 \mathrm{~F}
\end{aligned}
$$

```
Variable overhead
    rate variance \(=(A H \times A R)-(A H \times S R)\)
        \(=(1,100\) hours \(\times \$ 10.00\) per hour \()-(1,100\) hours \(\times \$ 11.80\) per hour \()\)
        \(=1,100\) hours \(\times(\$ 10.00\) per hour \(-\$ 11.80\) per hour \()\)
        \(=\$ 1,980 \mathrm{U}\)
```

Ideal standards Standards that assume peak efficiency at all times. (p. 453)
Labor efficiency variance The difference between the actual hours taken to complete a task and the standard hours allowed for the actual output, multiplied by the standard hourly labor rate. (p. 463)

Labor rate variance The difference between the actual hourly labor rate and the standard rate, multiplied by the number of hours worked during the period. (p. 464)
Management by exception A management system in which standards are set for various activities, with actual results compared to these standards. Significant deviations from standards are flagged as exceptions. (p. 452)
Materials price variance The difference between the actual unit price paid for an item and the standard price, multiplied by the quantity purchased. (p. 461)
Materials quantity variance The difference between the actual quantity of materials used in production and the standard quantity allowed for the actual output, multiplied by the standard price per unit of materials. (p. 460)
Practical standards Standards that allow for normal machine downtime and other work interruptions and that can be attained through reasonable, though highly efficient, efforts by the average worker. (p. 454)
Price variance A variance that is computed by taking the difference between the actual price and the standard price and multiplying the result by the actual quantity of the input. (p. 457)

Quantity variance A variance that is computed by taking the difference between the actual quantity of the input used and the amount of the input that should have been used for the actual level of output and multiplying the result by the standard price of the input. (p. 457)

Standard cost card A detailed listing of the standard amounts of inputs and their costs that are required to produce one unit of a specific product. (p. 453)
Standard cost per unit The standard quantity allowed of an input per unit of a specific product, multiplied by the standard price of the input. (p. 455)
Standard hours allowed The time that should have been taken to complete the period's output. It is computed by multiplying the actual number of units produced by the standard hours per unit. (p. 458)
Standard hours per unit The amount of direct labor time that should be required to complete a single unit of product, including allowances for breaks, machine downtime, cleanup, rejects, and other normal inefficiencies. (p. 455)
Standard price per unit The price that should be paid for an input. (p. 454)
Standard quantity allowed The amount of an input that should have been used to complete the period's actual output. It is computed by multiplying the actual number of units produced by the standard quantity per unit. (p. 458)
Standard quantity per unit The amount of an input that should be required to complete a single unit of product, including allowances for normal waste, spoilage, rejects, and other normal inefficiencies. (p. 454)
Standard rate per hour The labor rate that should be incurred per hour of labor time, including employment taxes and fringe benefits. (p. 455)

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Variable overhead efficiency variance The difference between the actual level of activity (direct labor-hours, machine-hours, or some other base) and the standard activity allowed, multiplied by the variable part of the predetermined overhead rate. (p. 466)
Variable overhead rate variance The difference between the actual variable overhead cost incurred during a period and the standard cost that should have been incurred based on the actual activity of the period. (p. 466)

## Questions

11-1 What is a quantity standard? What is a price standard?
11-2 Distinguish between ideal and practical standards.
11-3 What is meant by the term management by exception?
11-4 Why are separate price and quantity variances computed?
11-5 Who is generally responsible for the materials price variance? The materials quantity variance? The labor efficiency variance?
11-6 The materials price variance can be computed at what two different points in time? Which point is better? Why?
11-7 If the materials price variance is favorable but the materials quantity variance is unfavorable, what might this indicate?
11-8 Should standards be used to identify who to blame for problems?
11-9 "Our workers are all under labor contracts; therefore, our labor rate variance is bound to be zero." Discuss.
11-10 What effect, if any, would you expect poor-quality materials to have on direct labor variances?
11-11 If variable manufacturing overhead is applied to production on the basis of direct laborhours and the direct labor efficiency variance is unfavorable, will the variable overhead efficiency variance be favorable or unfavorable, or could it be either? Explain.
11-12 What is a statistical control chart, and how is it used?
11-13 Why can undue emphasis on labor efficiency variances lead to excess work in process inventories?

Multiple-choice questions are provided on the text website at www.mhe.com/noreen3e.

## Applying Excel sixithect

LEARNING OBJECTIVES 11-1, 11-2, 11-3

The Excel worksheet form that appears on the next page is to be used to recreate the main example in the text on pages 454-467. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.
You should proceed to the requirements below only after completing your worksheet.
Required:

1. Check your worksheet by changing the direct materials standard quantity in cell B 6 to 2.9 pounds, the direct labor quantity standard quantity in cell B7 to 0.6 hours, and the variable manufacturing overhead in cell B8 to 0.6 hours. The materials spending variance should now be $\$ 1,500 \mathrm{U}$, the labor spending variance should now be $\$ 3,720 \mathrm{~F}$, and the variable overhead spending variance should now be $\$ 60 \mathrm{~F}$. If you do not get these answers, find the errors in your worksheet and correct them.
a. What is the materials quantity variance? Explain this variance.
b. What is the labor rate variance? Explain this variance.

2. Revise the data in your worksheet to reflect the results for the subsequent period:

| Data <br> Exhibit 11-2: Standard Cost Card |  |  |
| :---: | :---: | :---: |
| Inputs | Standard Quantity | Standard Price |
| Direct materials | 3.0 pounds | \$4.00 per pound |
| Direct labor. | 0.50 hours | \$22.00 per hour |
| Variable manufacturing overhead. | 0.50 hours | \$6.00 per hour |
| Actual results: |  |  |
| Actual output. | 2,100 units |  |
| Actual variable manufacturing overhead cost | \$5,100 |  |
|  | Actual Quantity | Actual price |
| Actual direct materials cost . | 6,350 pounds | \$4.10 per pound |
| Actual direct labor cost. | 1,020 hours | \$22.10 per hour |

a. What is the materials quantity variance? What is the materials price variance?
b. What is the labor efficiency variance? What is the labor rate variance?
c. What is the variable overhead efficiency variance? What is the variable overhead rate variance?

## EXERCISE 11-1 Material Variances [LO 11-1]

Harmon Household Products, Inc., manufactures a number of consumer items for general household use. One of these products, a chopping board, requires an expensive hardwood. During a recent month, the company manufactured 4,000 chopping boards using 11,000 board feet of hardwood. The hardwood cost the company $\$ 18,700$.

The company's standards for one chopping board are 2.5 board feet of hardwood, at a cost of $\$ 1.80$ per board foot.
Required:

1. According to the standards, what cost for wood should have been incurred to make 4,000 chopping blocks? How much greater or less is this than the cost that was incurred?
2. Break down the difference computed in (1) above into a materials price variance and a materials quantity variance.

EXERCISE 11-2 Direct Labor Variances [LO 11-2]
AirMeals, Inc., prepares in-flight meals for a number of major airlines. One of the company's products is stuffed cannelloni with roasted pepper sauce, fresh baby corn, and spring salad. During the most recent week, the company prepared 6,000 of these meals using 1,150 direct labor-hours. The company paid these direct labor workers a total of $\$ 11,500$ for this work, or $\$ 10$ per hour.

According to the standard cost card for this meal, it should require 0.20 direct labor-hours at a cost of $\$ 9.50$ per hour.

## Required:

1. According to the standards, what direct labor cost should have been incurred to prepare 6,000 meals? How much does this differ from the actual direct labor cost?
2. Break down the difference computed in (1) above into a labor rate variance and a labor efficiency variance.

EXERCISE 11-3 Variable Overhead Variances [LO 11-3]
Order Up, Inc., provides order fulfillment services for dot.com merchants. The company maintains warehouses that stock items carried by its dot.com clients. When a client receives an order from a customer, the order is forwarded to Order Up, which pulls the item from storage, packs it, and ships it to the customer. The company uses a predetermined variable overhead rate based on direct labor-hours.

In the most recent month, 140,000 items were shipped to customers using 5,800 direct laborhours. The company incurred a total of $\$ 15,950$ in variable overhead costs.

According to the company's standards, 0.04 direct labor-hours are required to fulfill an order for one item and the variable overhead rate is $\$ 2.80$ per direct labor-hour.

## Required:

1. According to the standards, what variable overhead cost should have been incurred to fill the orders for the 140,000 items? How much does this differ from the actual variable overhead cost?
2. Break down the difference computed in (1) above into a variable overhead rate variance and a variable overhead efficiency variance.

EXERCISE 11-4 Labor and Variable Manufacturing Overhead Variances [LO 11-2, LO 11-3]
Hollowell Audio, Inc., manufactures military-specification compact discs. The company uses standards to control its costs. The labor standards that have been set for one disc are as follows:

| Standard <br> Hours | Standard Rate <br> per Hour | Standard <br> Cost |
| :---: | :---: | :---: |
| 6 minutes | $\$ 24.00$ | $\$ 2.40$ |

During July, 2,125 hours of direct labor time were required to make 20,000 discs. The direct labor cost totaled $\$ 49,300$ for the month.

## Required:

1. According to the standards, what direct labor cost should have been incurred to make the 20,000 discs? By how much does this differ from the cost that was incurred?
2. Break down the difference in cost from (1) above into a labor rate variance and a labor efficiency variance.
3. The budgeted variable manufacturing overhead rate is $\$ 16.00$ per direct labor-hour. During July, the company incurred $\$ 39,100$ in variable manufacturing overhead cost. Compute the variable overhead rate and efficiency variances for the month.

## EXERCISE 11-5 Working Backwards from Labor Variances [LO 11-2]

The Worldwide Credit Card, Inc., uses standards to control the labor time involved in opening mail from card holders and recording the enclosed remittances. Incoming mail is gathered into batches, and a standard time is set for opening and recording each batch. The labor standards relating to one batch are as follows:

|  | Standard <br> Hours | Standard <br> Rate | Standard <br> Cost |
| :--- | :---: | :---: | :---: |
| Per batch $\ldots \ldots$. | 1.25 | $\$ 12.00$ | $\$ 15.00$ |

The record showing the time spent last week in opening batches of mail has been misplaced. However, the batch supervisor recalls that 168 batches were received and opened during the week, and the controller recalls the following variance data relating to these batches:

| Total labor spending variance $\ldots \ldots .$. | $\$ 330 \mathrm{U}$ |
| :--- | :--- |
| Labor rate variance $\ldots . . . \ldots \ldots$ | $\$ 150 \mathrm{~F}$ |

## Required:

1. Determine the number of actual labor-hours spent opening batches during the week.
2. Determine the actual hourly rate paid to employees for opening batches last week.
(Hint: A useful way to proceed would be to work from known to unknown data either by using the variance formulas or by using the columnar format shown in Exhibit 11-6.)

EXERCISE 11-6 Material and Labor Variances [LO 11-1, LO 11-2]
Sonne Company produces a perfume called Whim. The direct materials and direct labor standards for one bottle of Whim are given below:

|  | Standard Quantity <br> or Hours | Standard Price or <br> Rate | Standard <br> Cost |
| :--- | :---: | :---: | :---: |
| Direct materials $\ldots \ldots \ldots \ldots$ | 7.2 ounces | $\$ 2.50$ per ounce | $\$ 18.00$ |
| Direct labor.......... | 0.4 hours | $\$ 10.00$ per hour | $\$ 4.00$ |

During the most recent month, the following activity was recorded:
a. Twenty thousand ounces of material were purchased at a cost of $\$ 2.40$ per ounce.
b. All of the material was used to produce 2,500 bottles of Whim.
c. Nine hundred hours of direct labor time were recorded at a total labor cost of $\$ 10,800$.

Required:

1. Compute the direct materials price and quantity variances for the month.
2. Compute the direct labor rate and efficiency variances for the month.

## EXERCISE 11-7 Material Variances [LO 11-1]

Refer to the data in Exercise 11-6. Assume that instead of producing 2,500 bottles of Whim during the month, the company produced only 2,000 bottles using 16,000 ounces of material. (The rest of the material purchased remained in raw materials inventory.)
Required:
Compute the direct materials price and quantity variances for the month.
EXERCISE 11-8 Material and Labor Variances [LO 11-1, LO 11-2]
Topper Toys has developed a new toy called the Brainbuster. The company has a standard cost system to help control costs and has established the following standards for the Brainbuster toy:

Direct materials: 8 diodes per toy at $\$ 0.30$ per diode Direct labor: 0.6 hours per toy at $\$ 14.00$ per hour

During August, the company produced 5,000 Brainbuster toys. Production data on the toy for August follow:

Direct materials: 70,000 diodes were purchased at a cost of $\$ 0.28$ per diode. 20,000 of these diodes were still in inventory at the end of the month.
Direct labor: 3,200 direct labor-hours were worked at a cost of $\$ 48,000$.

Required:

1. Compute the following variances for August:
a. Direct materials price and quantity variances.
b. Direct labor rate and efficiency variances.
2. Prepare a brief explanation of the possible causes of each variance.

## All applicable problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

PROBLEM 11-9 Comprehensive Variance Analysis [LO 11-1, LO 11-2, LO 11-3]
Portland Company's Ironton Plant produces precast ingots for industrial use. Carlos Santiago, who was recently appointed general manager of the Ironton Plant, has just been handed the plant's contribution format income statement for October. The statement is shown below:

|  | Budgeted | Actual |
| :---: | :---: | :---: |
| Sales (5,000 ingots) | \$250,000 | \$250,000 |
| Variable expenses: |  |  |
| Variable cost of goods sold* | 80,000 | 96,390 |
| Variable selling expenses | 20,000 | 20,000 |
| Total variable expenses | 100,000 | 116,390 |
| Contribution margin | 150,000 | 133,610 |
| Fixed expenses: |  |  |
| Manufacturing overhead. | 60,000 | 60,000 |
| Selling and administrative. | 75,000 | 75,000 |
| Total fixed expenses . | 135,000 | 135,000 |
| Net operating income (loss) | \$ 15,000 | \$ $(1,390)$ |
| *Contains direct materials, direct labor, and variable manufacturing overhead. |  |  |

Mr. Santiago was shocked to see the loss for the month, particularly because sales were exactly as budgeted. He stated, "I sure hope the plant has a standard cost system in operation. If it doesn't, I won't have the slightest idea of where to start looking for the problem."

The plant does use a standard cost system, with the following standard variable cost per ingot:

|  | Standard Quantity or Hours | Standard Price or Rate | Standard Cost |
| :---: | :---: | :---: | :---: |
| Direct materials | 4.0 pounds | \$2.50 per pound | \$10.00 |
| Direct labor | 0.6 hours | \$9.00 per hour | 5.40 |
| Variable manufacturing overhead | 0.3 hours* | \$2.00 per hour | 0.60 |
| Total standard variable cost |  |  | \$16.00 |
| *Based on machine-hours. |  |  |  |

During October the plant produced 5,000 ingots and incurred the following costs:
a. Purchased 25,000 pounds of materials at a cost of $\$ 2.95$ per pound. There were no raw materials in inventory at the beginning of the month.
b. Used 19,800 pounds of materials in production. (Finished goods and work in process inventories are insignificant and can be ignored.)
c. Worked 3,600 direct labor-hours at a cost of $\$ 8.70$ per hour.
d. Incurred a total variable manufacturing overhead cost of $\$ 4,320$ for the month. A total of 1,800 machine-hours was recorded.
It is the company's policy to close all variances to cost of goods sold on a monthly basis.
Required:

1. Compute the following variances for October:
a. Direct materials price and quantity variances.
b. Direct labor rate and efficiency variances.
c. Variable overhead rate and efficiency variances.
2. Summarize the variances that you computed in (1) above by showing the net overall favorable or unfavorable variance for October. What impact did this figure have on the company's income statement?
3. Pick out the two most significant variances that you computed in (1) above. Explain to Mr. Santiago possible causes of these variances.

PROBLEM 11-10 Variance Analysis in a Hospital [LO 11-1, LO 11-2, LO 11-3]
"What's going on in that lab?" asked Derek Warren, chief administrator for Cottonwood Hospital, as he studied the prior month's reports. "Every month the lab teeters between a profit and a loss. Are we going to have to increase our lab fees again?"
"We can't," replied Lois Ankers, the controller. "We're getting lots of complaints about the last increase, particularly from the insurance companies and governmental health units. They're now paying only about $80 \%$ of what we bill. I'm beginning to think the problem is on the cost side."

To determine if lab costs are in line with other hospitals, Mr. Warren has asked you to evaluate the costs for the past month. Ms. Ankers has provided you with the following information:
a. Two basic types of tests are performed in the lab-smears and blood tests. During the past month, 2,700 smears and 900 blood tests were performed in the lab.
b. Small glass plates are used in both types of tests. During the past month, the hospital purchased 16,000 plates at a cost of $\$ 38,400$. This cost is net of a $4 \%$ purchase discount. A total of 2,000 of these plates were unused at the end of the month; no plates were on hand at the beginning of the month.
c. During the past month, 1,800 hours of labor time were used in performing smears and blood tests. The cost of this labor time was $\$ 18,450$.
d. The lab's variable overhead cost last month totaled $\$ 11,700$.

Cottonwood Hospital has never used standard costs. By searching industry literature, however, you have determined the following nationwide averages for hospital labs:

Plates: Three plates are required per lab test. These plates cost $\$ 2.50$ each and are disposed of after the test is completed.
Labor: Each smear should require 0.3 hours to complete, and each blood test should require 0.6 hours to complete. The average cost of this lab time is $\$ 12$ per hour.

Overhead: Overhead cost is based on direct labor-hours. The average rate of variable overhead is $\$ 6$ per hour.


## Required:

1. Compute the materials price variance for the plates purchased last month, and compute a materials quantity variance for the plates used last month.
2. For labor cost in the lab:
a. Compute a labor rate variance and a labor efficiency variance.
b. In most hospitals, three-fourths of the workers in the lab are certified technicians and one-fourth are assistants. In an effort to reduce costs, Cottonwood Hospital employs only one-half certified technicians and one-half assistants. Would you recommend that this policy be continued? Explain.
3. Compute the variable overhead rate and efficiency variances. Is there any relation between the variable overhead efficiency variance and the labor efficiency variance? Explain.

PROBLEM 11-11 Basic Variance Analysis [LO 11-1, LO 11-2, LO 11-3]
Barberry, Inc., manufactures a product called Fruta. The company uses a standard cost system and has established the following standards for one unit of Fruta:


During June, the company recorded this activity related to production of Fruta:
a. The company produced 3,000 units during June.
b. A total of 8,000 pounds of material were purchased at a cost of $\$ 46,000$.
c. There was no beginning inventory of materials; however, at the end of the month, 2,000 pounds of material remained in ending inventory.
d. The company employs 10 persons to work on the production of Fruta. During June, they worked an average of 160 hours at an average rate of $\$ 12.50$ per hour.
e. Variable manufacturing overhead is assigned to Fruta on the basis of direct labor-hours. Variable manufacturing overhead costs during June totaled $\$ 3,600$.
The company's management is anxious to determine the efficiency of Fruta production activities.

## Required:

1. For direct materials:
a. Compute the price and quantity variances.
b. The materials were purchased from a new supplier who is anxious to enter into a longterm purchase contract. Would you recommend that the company sign the contract? Explain.
2. For labor employed in the production of Fruta:
a. Compute the rate and efficiency variances.
b. In the past, the 10 persons employed in the production of Fruta consisted of 4 senior workers and 6 assistants. During June, the company experimented with 5 senior workers and 5 assistants. Would you recommend that the new labor mix be continued? Explain.
3. Compute the variable overhead rate and efficiency variances. What relation can you see between this efficiency variance and the labor efficiency variance?

PROBLEM 11-12 Basic Variance Analysis; the Impact of Variances on Unit Costs [LO 11-1, LO 11-2, LO 11-3]
Landers Company manufactures a number of products. The standards relating to one of these products are shown below, along with actual cost data for May.

|  | Standard <br> Cost per Unit | Actual Cost per Unit |
| :---: | :---: | :---: |
| Direct materials: |  |  |
| Standard: 1.80 feet at $\$ 3.00$ per foot. | \$ 5.40 |  |
| Actual: 1.75 feet at $\$ 3.20$ per foot. |  | \$ 5.60 |
| Direct labor: |  |  |
| Standard: 0.90 hours at $\$ 18.00$ per hour . | 16.20 |  |
| Actual: 0.95 hours at $\$ 17.40$ per hour . |  | 16.53 |
| Variable overhead: |  |  |
| Standard: 0.90 hours at $\$ 5.00$ per hour | 4.50 |  |
| Actual: 0.95 hours at $\$ 4.60$ per hour. |  | 4.37 |
| Total cost per unit. | \$26.10 | \$26.50 |
| Excess of actual cost over standard cost per unit | \$0.40 |  |

The production superintendent was pleased when he saw this report and commented: "This $\$ 0.40$ excess cost is well within the $2 \%$ limit management has set for acceptable variances. It's obvious that there's not much to worry about with this product."

Actual production for the month was 12,000 units. Variable overhead cost is assigned to products on the basis of direct labor-hours. There were no beginning or ending inventories of materials.

## Required:

1. Compute the following variances for May:
a. Materials price and quantity variances.
b. Labor rate and efficiency variances.
c. Variable overhead rate and efficiency variances.
2. How much of the $\$ 0.40$ excess unit cost is traceable to each of the variances computed in (1) above.
3. How much of the $\$ 0.40$ excess unit cost is traceable to apparent inefficient use of labor time?
4. Do you agree that the excess unit cost is not of concern?

## PROBLEM 11-13 Materials and Labor Variances; Computations from Incomplete Data

[LO 11-1, LO 11-2]
Topaz Company makes one product and has set the following standards for materials and labor:

|  | Direct <br> Materials | Direct <br> Labor |
| :--- | :---: | :---: |
| Standard quantity or hours per unit $\ldots \ldots$ | ? pounds | 2.5 hours |
| Standard price or rate $\ldots \ldots \ldots \ldots \ldots$ | ? per pound | $\$ 9.00$ per hour |
| Standard cost per unit $\ldots \ldots \ldots \ldots$. | $?$ | $\$ 22.50$ |

During the past month, the company purchased 6,000 pounds of direct materials at a cost of $\$ 16,500$. All of this material was used in the production of 1,400 units of product. Direct labor cost totaled $\$ 28,500$ for the month. The following variances have been computed:

| Materials quantity variance $\ldots \ldots \ldots \ldots \ldots$ | $\$ 1,200 \mathrm{U}$ |
| :--- | ---: |
| Total materials spending variance $\ldots \ldots \ldots$ | $\$ 300 \mathrm{~F}$ |
| Labor efficiency variance $\ldots \ldots \ldots \ldots \ldots$ | $\$ 4,500 \mathrm{~F}$ |

## Required:

1. For direct materials:
a. Compute the standard price per pound for materials.
b. Compute the standard quantity allowed for materials for the month's production.
c. Compute the standard quantity of materials allowed per unit of product.
2. For direct labor:
a. Compute the actual direct labor cost per hour for the month.
b. Compute the labor rate variance.
(Hint: In completing the problem, it may be helpful to move from known to unknown data either by using the variance formulas or by using the columnar format shown in Exhibits 11-5 and 11-6.)

PROBLEM 11-14 Comprehensive Variance Analysis [LO 11-1, LO 11-2, LO 11-3]
Vitalite, Inc., produces a number of products, including a body-wrap kit. Standard variable costs relating to a single kit are given below:

|  | Standard Quantity <br> or Hours | Standard Price <br> or Rate | Standard <br> Cost |  |
| :--- | :--- | :---: | :---: | :---: |
| Direct materials $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $?$ | $\$ 6$ per yard | $\$ ?$ |  |
| Direct labor. $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ |  |  |  |  |
| Variable manufacturing overhead. $\ldots \ldots \ldots$ | $?$ | $?$ | $\$ 2$ per direct <br> labor-hour | $\underline{?}$ |
| Total standard cost per kit. $\ldots \ldots \ldots \ldots \ldots$ |  |  | $\underline{\$ 42}$ |  |

During August, 500 kits were manufactured and sold. Selected information relating to the month's production is given below:

|  | Materials Used | Direct <br> Labor | Variable Manufacturing Overhead |
| :---: | :---: | :---: | :---: |
| Total standard cost* | ? | \$8,000 | \$1,600 |
| Actual costs incurred | \$10,000 | ? | \$1,620 |
| Materials price variance | ? |  |  |
| Materials quantity variance . | \$600 U |  |  |
| Labor rate variance. |  | ? |  |
| Labor efficiency variance |  | ? |  |
| Variable overhead rate variance. |  |  | ? |
| Variable overhead efficiency variance. |  |  | ? |
| *For the month's production. |  |  |  |

The following additional information is available for August's production of kits:
Actual direct labor-hours . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . .

| Difference between standard and actual cost per kit produced |
| :--- |
| during August . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | \$0.14 U

## Required:

1. What was the total standard cost of the materials used during August?
2. How many yards of material are required at standard per kit?
3. What was the materials price variance for August if there were no beginning or ending inventories of materials?
4. What is the standard direct labor rate per hour?
5. What was the labor rate variance for August? The labor efficiency variance?
6. What was the variable overhead rate variance for August? The variable overhead efficiency variance?
7. Complete the standard cost card for one kit shown at the beginning of the problem.

PROBLEM 11-15 Comprehensive Variance Analysis [LO 11-1, LO 11-2, LO 11-3]
Helix Company produces several products in its factory, including a karate robe. The company uses a standard cost system to assist in the control of costs. According to the standards that have
been set for the robes, the factory should work 780 direct labor-hours each month and produce 1,950 robes. The standard costs associated with this level of production are as follows:

|  | Total | Per Unit of Product |
| :---: | :---: | :---: |
| Direct materials. | \$35,490 | \$18.20 |
| Direct labor . | \$7,020 | 3.60 |
| Variable manufacturing overhead (based on direct labor-hours) | \$2,340 | 1.20 |
|  |  | \$23.00 |

During April, the factory worked only 760 direct labor-hours and produced 2,000 robes. The following actual costs were recorded during the month:

|  | Total | Per Unit of Product |
| :---: | :---: | :---: |
| Direct materials (6,000 yards) | \$36,000 | \$18.00 |
| Direct labor. | \$7,600 | 3.80 |
| Variable manufacturing overhead | \$3,800 | 1.90 |
|  |  | \$23.70 |

At standard, each robe should require 2.8 yards of material. All of the materials purchased during the month were used in production.
Required:
Compute the following variances for April:

1. The materials price and quantity variances.
2. The labor rate and efficiency variances.
3. The variable manufacturing overhead rate and efficiency variances.

PROBLEM 11-16 Multiple Products, Materials, and Processes [LO 11-1, LO 11-2]
Monte Rosa Corporation produces two products, Alpha8s and Zeta9s, which pass through two operations, Sintering and Finishing. Each of the products uses two raw materials, X342 and Y561. The company uses a standard cost system, with the following standards for each product (on a per-unit basis):

| Product | Raw Material |  | Standard Labor Time |  |
| :---: | :---: | :---: | :---: | :---: |
|  | X342 | Y561 | Sintering | Finishing |
| Alpha8 | 1.8 kilos | 2.0 liters | 0.20 hours | 0.80 hours |
| Zeta9 | 3.0 kilos | 4.5 liters | 0.35 hours | 0.90 hours |

Information relating to materials purchased and materials used in production during May follows:

| Material | Purchases | Purchase Cost | Standard Price | Used in Production |
| :--- | ---: | :---: | :---: | ---: |
| X342 $\ldots \ldots \ldots$ | 14,000 kilos | $\$ 51,800$ | $\$ 3.50$ per kilo | 8,500 kilos |
| Y561 $\ldots \ldots \ldots$ | 15,000 liters | $\$ 19,500$ | $\$ 1.40$ per liter | 13,000 liters |

The following additional information is available:
a. The company recognizes price variances when materials are purchased.
b. The standard labor rate is $\$ 20.00$ per hour in Sintering and $\$ 19.00$ per hour in Finishing.
c. During May, 1,200 direct labor-hours were worked in Sintering at a total labor cost of \$27,000, and 2,850 direct labor-hours were worked in Finishing at a total labor cost of $\$ 59,850$.
d. Production during May was 1,500 Alpha8s and 2,000 Zeta9s.

## Required:

1. Prepare a standard cost card for each product, showing the standard cost of direct materials and direct labor.
2. Compute the materials quantity and price variances for each material.
3. Compute the direct labor efficiency and rate variances for each operation.

## All applicable cases are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

CASE 11-17 Working Backwards from Variance Data [LO 11-1, LO 11-2, LO 11-3]
You have recently accepted a position with Lorthen Inc. As part of your duties, you review the variances that are reported for each period and make a presentation to the company's executive committee.

Earlier this morning you received the variances for one of the company's major products for the most recent period. After reviewing the variances and organizing the data for your presentation, you accidentally placed the material on top of some papers that were going to the shredder. In the middle of lunch you suddenly realized your mistake and dashed to the shredding room. There you found the operator busily feeding your pages through the machine. You managed to pull only part of one page from the feeding chute, which contains the following information:

| Standard Cost Card |  |  |  |
| :--- | ---: | :---: | :---: |
| Direct materials, 2.0 meters at $\$ 16.00$ per meter $\ldots \ldots \ldots$. | $\$ 32.00$ |  |  |
| Direct labor, 1.0 hours at $\$ 15.00$ per hour . . . . . . . . . . . | $\$ 15.00$ |  |  |
| Variable overhead, 1.0 hours at $\$ 9.00$ per hour . . . . . . . | $\$ 9.00$ |  |  |


|  | Total Standard Cost | Quantity or Efficiency <br> Variance | Price or Rate <br> Variance |
| :--- | :---: | :---: | :---: |
| Direct materials $\ldots \ldots \ldots$ | $\$ 608,000$ | $\$ 32,000 \mathrm{U}$ | $\$ 11,600 \mathrm{~F}$ |
| Direct labor $\ldots \ldots \ldots \ldots$ | $\$ 285,000$ | $\$ 15,000 \mathrm{U}$ | $\$ 4,000 \mathrm{U}$ |
| Variable overhead $\ldots \ldots \ldots$ | $\$ 171,000$ | Ruined by shredder | $\$ 4,000 \mathrm{~F}$ |

The standard for variable overhead is based on direct labor-hours. All of the materials purchased during the period were used in production.

At lunch your supervisor said how pleased she was with your work and that she was looking forward to your presentation that afternoon. You realize that to avoid looking like a bungling fool you must somehow generate the necessary "backup" data for the variances before the executive committee meeting starts in one hour.
Required:

1. How many units were produced during the period?
2. How many meters of direct materials were purchased and used in production?
3. What was the actual cost per meter of material?
4. How many actual direct labor-hours were worked during the period?
5. What was the actual rate per direct labor-hour?
6. How much actual variable manufacturing overhead cost was incurred during the period?

## Appendix 11A: Predetermined Overhead Rates and Overhead Analysis in a Standard Costing System

## LEARNING OBJECTIVE 11-4

Compute and interpret the fixed overhead volume and budget variances.

In this appendix, we will investigate how the predetermined overhead rates that we discussed in the job-order costing chapter earlier in the book can be used in a standard costing system. Throughout this appendix, we assume that an absorption costing system is used in which all manufacturing costs-both fixed and variable-are included in product costs.

| Budgeted production | 25,000 motors |
| :---: | :---: |
| Standard machine-hours per motor | 2 machine-hours per motor |
| Budgeted machine-hours (2 machine-hours per motor $\times 25,000$ motors) | 50,000 machine-hours |
| Actual production | 20,000 motors |
| Standard machine-hours allowed for the actual production (2 machine-hours per motor $\times 20,000$ motors) | 40,000 machine-hours |
| Actual machine-hours. | 42,000 machine-hours |
| Budgeted variable manufacturing overhead. | \$75,000 |
| Budgeted fixed manufacturing overhead | \$300,000 |
| Total budgeted manufacturing overhead | \$375,000 |
| Actual variable manufacturing overhead | \$71,000 |
| Actual fixed manufacturing overhead | \$308,000 |
| Total actual manufacturing overhead | \$379,000 |

EXHIBIT 11A-1
MicroDrive Corporation Data

## Predetermined Overhead Rates

The data in Exhibit 11A-1 pertain to MicroDrive Corporation, a company that produces miniature electric motors. Note that the company budgeted for 50,000 machine-hours based on production of 25,000 motors. At this level of activity, the budgeted variable manufacturing overhead was $\$ 75,000$ and the budgeted fixed manufacturing overhead was $\$ 300,000$.

Recall from the job-order costing chapter that the following formula is used to set the predetermined overhead rate at the beginning of the period:

$$
\begin{gathered}
\text { Predetermined } \\
\text { overhead rate }
\end{gathered}=\frac{\text { Estimated total manufacturing overhead cost }}{\text { Estimated total amount of the allocation base }}
$$

The estimated total amount of the allocation base in the formula for the predetermined overhead rate is called the denominator activity.

As discussed in the job-order costing chapter, once the predetermined overhead rate has been determined, it remains unchanged throughout the period, even if the actual level of activity differs from what was estimated. Consequently, the amount of overhead applied to each unit of product is the same regardless of when it is produced during the period.

MicroDrive Corporation uses budgeted machine-hours as its denominator activity in the predetermined overhead rate. Consequently, the company's predetermined overhead rate would be computed as follows:

$$
\begin{gathered}
\text { Predetermined } \\
\text { overhead rate }
\end{gathered}=\frac{\$ 375,000}{50,000 \mathrm{MHs}}=\$ 7.50 \text { per MH }
$$

This predetermined overhead rate can be broken down into its variable and fixed components as follows:

$$
\begin{aligned}
& \text { Variable component of the } \\
& \text { predetermined overhead rate }
\end{aligned}=\frac{\$ 75,000}{50,000 \mathrm{MHs}}=\$ 1.50 \text { per MH }
$$

For every standard machine-hour recorded, work in process is charged with $\$ 7.50$ of manufacturing overhead, of which $\$ 1.50$ represents variable manufacturing overhead and
$\$ 6.00$ represents fixed manufacturing overhead. In total, MicroDrive Corporation would apply $\$ 300,000$ of overhead to work in process as shown below:

$$
\begin{aligned}
\text { Overhead applied } & =\begin{array}{c}
\text { Predetermined } \\
\text { overhead rate } \times \begin{array}{c}
\text { Standard hours allowed } \\
\text { for the actual output }
\end{array} \\
\end{array} \\
& =\$ 7.50 \text { per machine-hour } \times 40,000 \text { machine-hours } \\
& =\$ 300,000
\end{aligned}
$$

## Overhead Application in a Standard Cost System

To understand fixed overhead variances, we first have to understand how overhead is applied to work in process in a standard cost system. Recall that in the job-order costing chapter we applied overhead to work in process on the basis of the actual level of activity. This procedure was correct because at the time we were dealing with a normal cost system. ${ }^{1}$ However, we are now dealing with a standard cost system. In such a system, overhead is applied to work in process on the basis of the standard hours allowed for the actual output of the period rather than on the basis of the actual number of hours worked. Exhibit 11A-2 illustrates this point. In a standard cost system, every unit of a particular product is charged with the same amount of overhead cost, regardless of how much time the unit actually requires for processing.

| EXHIBIT 11A-2 <br> Applied Overhead Costs: Normal Cost System versus Standard Cost System | Normal Cost System <br> Manufacturing Overhead |  | Standard Cost System Manufacturing Overhead |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
|  | Actual overhead costs incurred. | Applied overhead costs: Actual hours $\times$ Predetermined overhead rate. | Actual overhead costs incurred. | Applied overhead costs: Standard hours allowed for actual output $\times$ Predetermined overhead rate. |
|  | Underapplied or overapplied overhead |  | Underapplied or overapplied overhead |  |

## Budget Variance

Two fixed manufacturing overhead variances are computed in a standard costing systema budget variance and a volume variance. These variances are computed in Exhibit 11A-3. The budget variance is simply the difference between the actual fixed manufacturing overhead and the budgeted fixed manufacturing overhead for the period. The formula is:

$$
\text { Budget variance }=\text { Actual fixed overhead }- \text { Budgeted fixed overhead }
$$

If the actual fixed overhead cost exceeds the budgeted fixed overhead cost, the budget variance is labeled unfavorable. If the actual fixed overhead cost is less than the budgeted fixed overhead cost, the budget variance is labeled favorable.

Applying the formula to the MicroDrive Corporation data, the budget variance is computed as follows:

$$
\text { Budget variance }=\$ 308,000-\$ 300,000=\$ 8,000 \mathrm{U}
$$

[^4]```
(1)
Fixed Overhead Applied to Work in Process
(2)
Budgeted Fixed Overhead
(3)
Actual Fixed Overhead
40,000 standard machine-hours
\(\times \$ 6\) per machine-hour \(=\) \(\$ 240,000 \$ 300,000 *\)
(2) - (1)
Volume variance \(=\$ 60,000 \mathrm{U}\)
(3) - (2)
Budget variance \(=\$ 8,000 \mathrm{U}\)
Total variance \(=\$ 68,000 \mathrm{U}\)
*As originally budgeted (see Exhibit 11A-1). This amount can also be expressed as 50,000 denominator machine-hours \(\times \$ 6\) per machine-hour \(=\$ 300,000\).
\(\mathrm{F}=\) Favorable; \(\mathrm{U}=\) Unfavorable.
```

According to the budget, the fixed manufacturing overhead should have been $\$ 300,000$, but it was actually $\$ 308,000$. Because the actual cost exceeds the budget by $\$ 8,000$, the variance is labeled as unfavorable; however, this label does not automatically signal ineffective managerial performance. For example, this variance may be the result of waste and inefficiency, or it may be due to an unforeseen yet prudent investment in fixed overhead resources that improves product quality or manufacturing cycle efficiency.

## Volume Variance

The volume variance is defined by the following formula:

$$
\text { Volume variance }=\begin{gathered}
\text { Budgeted fixed } \\
\text { overhead }
\end{gathered}-\begin{gathered}
\text { Fixed overhead applied } \\
\text { to work in process }
\end{gathered}
$$

When the budgeted fixed manufacturing overhead exceeds the fixed manufacturing overhead applied to work in process, the volume variance is labeled as unfavorable. When the budgeted fixed manufacturing overhead is less than the fixed manufacturing overhead applied to work in process, the volume variance is labeled as favorable. As we shall see, caution is advised when interpreting this variance.

To understand the volume variance, we need to understand how fixed manufacturing overhead is applied to work in process in a standard costing system. As discussed earlier, fixed manufacturing overhead is applied to work in process on the basis of the standard hours allowed for the actual output of the period. In the case of MicroDrive Corporation, the company produced 20,000 motors and the standard for each motor is 2 machine-hours. Therefore, the standard hours allowed for the actual output is 40,000 machine-hours ( $=20,000$ motors $\times 2$ machine-hours). As shown in Exhibit 11A-3, the predetermined fixed manufacturing overhead rate of $\$ 6.00$ per machine-hour is multiplied by the 40,000 standard machine-hours allowed for the actual output to arrive at $\$ 240,000$ of fixed manufacturing overhead applied to work in process. Another way to think of this is that the standard for each motor is 2 machine-hours. Because the predetermined fixed manufacturing overhead rate is $\$ 6.00$ per machine-hour, each motor is assigned $\$ 12.00$ ( $=2$ machine-hours $\times \$ 6.00$ per machine-hour) of fixed manufacturing
overhead. Consequently, a total of $\$ 240,000$ of fixed manufacturing overhead is applied to the 20,000 motors that are actually produced. Under either explanation, the volume variance according to the formula is:

$$
\text { Volume variance }=\$ 300,000-\$ 240,000=\$ 60,000 \mathrm{U}
$$

The key to interpreting the volume variance is to understand that it depends on the difference between the hours used in the denominator to compute the predetermined overhead rate and the standard hours allowed for the actual output of the period. While it is not obvious, the volume variance can also be computed using the following formula:

$$
\underset{\text { variance }}{\text { Volume }}=\begin{gathered}
\text { Fixed component of the } \\
\text { predetermined overhead rate }
\end{gathered} \times\left(\begin{array}{c}
\text { Denominator } \\
\text { hours }
\end{array} \quad \begin{array}{c}
\text { Standard hours allowed } \\
\text { for the actual output }
\end{array}\right)
$$

In the case of MicroDrive Corporation, the volume variance can be computed using this formula as follows:

$$
\begin{aligned}
\text { Volume variance } & =\begin{array}{c}
\$ 6.00 \text { per } \\
\text { machine-hour }
\end{array} \times\left(\begin{array}{c}
50,000 \\
\text { machine-hours }
\end{array}-\begin{array}{c}
40,000 \\
\text { machine-hours }
\end{array}\right) \\
& =\$ 6.00 \text { per machine-hour } \times(10,000 \text { machine-hours }) \\
& =\$ 60,000 \mathrm{U}
\end{aligned}
$$

Note that this agrees with the volume variance computed using the earlier formula.
Focusing on this new formula, if the denominator hours exceed the standard hours allowed for the actual output, the volume variance is unfavorable. If the denominator hours are less than the standard hours allowed for the actual output, the volume variance is favorable. Stated differently, the volume variance is unfavorable if the actual level of activity is less than expected. The volume variance is favorable if the actual level of activity is greater than expected. It is important to note that the volume variance does not measure overspending or underspending. A company should incur the same dollar amount of fixed overhead cost regardless of whether the period's activity was above or below the planned (denominator) level.

The volume variance is often viewed as a measure of the utilization of facilities. If the standard hours allowed for the actual output are greater than (less than) the denominator hours, it signals efficient (inefficient) usage of facilities. However, other measures of utilizationsuch as the percentage of capacity utilized—are easier to compute and understand. Perhaps a better interpretation of the volume variance is that it is the error that occurs when the level of activity is incorrectly estimated and the costing system assumes fixed costs behave as if they are variable. This interpretation may be clearer in the next section that graphically analyses the fixed manufacturing overhead variances.

## Graphic Analysis of Fixed Overhead Variances

Exhibit 11A-4 shows a graphic analysis that offers insights into the fixed overhead budget and volume variances. As shown in the graph, fixed overhead cost is applied to work in process at the predetermined rate of $\$ 6.00$ for each standard hour of activity. (The applied-cost line is the upward-sloping line on the graph.) Because a denominator level of 50,000 machine-hours was used in computing the $\$ 6.00$ rate, the applied-cost line crosses the budget-cost line at exactly 50,000 machine-hours. If the denominator hours and the standard hours allowed for the actual output are the same, there is no volume variance. It is only when the standard hours differ from the denominator hours that a volume variance arises.

In MicroDrive's case, the standard hours allowed for the actual output (40,000 hours) are less than the denominator hours ( 50,000 hours). The result is an unfavorable volume variance because less cost was applied to production than was originally budgeted. If the situation had been reversed and the standard hours allowed for the actual output had exceeded the denominator hours, then the volume variance on the graph would have been favorable.


## Cautions in Fixed Overhead Analysis

A volume variance for fixed overhead arises because when applying the costs to work in process, we act as if the fixed costs are variable. The graph in Exhibit 11A-4 illustrates this point. Notice from the graph that fixed overhead costs are applied to work in process at a rate of $\$ 6$ per hour as if they are variable. Treating these costs as if they are variable is necessary for product costing purposes, but some real dangers lurk here. Managers can easily be misled into thinking that fixed costs are in fact variable.

Keep clearly in mind that fixed overhead costs come in large chunks. Expressing fixed costs on a unit or per hour basis, though necessary for product costing for external reports, is artificial. Increases or decreases in activity in fact have no effect on total fixed costs within the relevant range of activity. Even though fixed costs are expressed on a unit or per hour basis, they are not proportional to activity. In a sense, the volume variance is the error that occurs as a result of treating fixed costs as variable costs in the costing system.

## Reconciling Overhead Variances and Underapplied or Overapplied Overhead

In a standard cost system, the underapplied or overapplied overhead for a period equals the sum of the overhead variances. To see this, we will return to the MicroDrive Corporation example.

As discussed earlier, in a standard cost system, overhead is applied to work in process on the basis of the standard hours allowed for the actual output of the period. The following table shows how the underapplied or overapplied overhead for MicroDrive is computed:

| Predetermined overhead rate (a) | \$7.50 per machine-hour |
| :---: | :---: |
| Standard hours allowed for the actual output [Exhibit 11A-1] (b) | 40,000 |
| Manufacturing overhead applied (a) $\times$ (b) | \$300,000 |
| Actual manufacturing overhead [Exhibit 11A-1] | \$379,000 |
| Manufacturing overhead underapplied or overapplied | \$79,000 underapplied |

We have already computed the budget variance and the volume variance for this company. We will also need to compute the variable manufacturing overhead variances. The data for these computations are contained in Exhibit 11A-1. Recalling the formulas for the variable manufacturing overhead variances from earlier in this chapter, we can compute the variable overhead efficiency and rate variances as follows:

Variable overhead efficiency variance $=(A H \times S R)-(S H \times S R)$

$$
\begin{aligned}
& =(\$ 63,000)-\left(\begin{array}{c}
40,000 \\
\text { machine-hours }
\end{array} \times \begin{array}{c}
\$ 1.50 \text { per } \\
\text { machine-hour }
\end{array}\right) \\
& =\$ 63,000-\$ 60,000=\$ 3,000 \mathrm{U} \\
\text { Variable overhead rate variance } & =(A H \times A R)-(A H \times S R) \\
& =(\$ 71,000)-\left(\begin{array}{c}
42,000 \\
\text { machine-hours }
\end{array} \times \begin{array}{c}
\$ 1.50 \text { per } \\
\text { machine-hour }
\end{array}\right) \\
& =\$ 71,000-\$ 63,000=\$ 8,000 \mathrm{U}
\end{aligned}
$$

We can now compute the sum of all of the overhead variances as follows:

| Variable overhead efficiency variance . . . . | $\$ 3,000 \mathrm{U}$ |
| :--- | ---: |
| Variable overhead rate variance . . . . . . . | $8,000 \mathrm{U}$ |
| Fixed overhead volume variance . . . . . . | $60,000 \mathrm{U}$ |
| Fixed overhead budget variance . . . . . . . | $\underline{8,000 ~ U ~}$ |
| Total of the overhead variances . . . . . . . | $\underline{\underline{\$ 79,000}} \mathbf{U}$ |

Note that the total of the overhead variances is $\$ 79,000$, which equals the underapplied overhead of $\$ 79,000$. In general, if the overhead is underapplied, the total of the standard cost overhead variances is unfavorable. If the overhead is overapplied, the total of the standard cost overhead variances is favorable.

Budget variance The difference between the actual fixed overhead costs and the budgeted fixed overhead costs for the period. (p. 488)
Denominator activity The level of activity used to compute the predetermined overhead rate. (p. 487)

Volume variance The variance that arises whenever the standard hours allowed for the actual output of a period are different from the denominator activity level that was used to compute the predetermined overhead rate. It is computed by multiplying the fixed component of the predetermined overhead rate by the difference between the denominator hours and the standard hours allowed for the actual output. (p. 489)

## Appendix 11A Exercises and Problems

## All applicable exercises and problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

EXERCISE 11A-1 Applying Overhead in a Standard Costing System [LO 11-4]
Mosbach Corporation has a standard cost system in which it applies overhead to products based on the standard direct labor-hours allowed for the actual output of the period. Data concerning the most recent year are as follows:

| Variable overhead cost per direct labor-hour . . . . . . . . . . . . . . . . . . . . . . . . | $\$ 3.50$ |
| :--- | :--- | ---: |
| Total fixed overhead cost per year . . . . . . . . . . . . . . . | $\$ 000,000$ |
| Budgeted standard direct labor-hours (denominator level of activity) . . . | 80,000 |
| Actual direct labor-hours. . . . . . . . . . . . . . . . . . . . . . . . . . . . . | 84,000 |
| Standard direct labor-hours allowed for the actual output . . . . . . . . . | 82,000 |

## Required:

1. Compute the predetermined overhead rate for the year.
2. Determine the amount of overhead that would be applied to the output of the period.

## EXERCISE 11A-2 Fixed Overhead Variances [LO 11-4]

Lusive Corporation has a standard cost system in which it applies overhead to products based on the standard direct labor-hours allowed for the actual output of the period. Data concerning the most recent year appear below:

```
Total budgeted fixed overhead cost for the year. . . . . . . . . . . . . . . . . . . $400,000
Actual fixed overhead cost for the year. . . . . . . . . . . . . . . . . . . . . . . . . $394,000
Budgeted standard direct labor-hours (denominator level of activity).... 50,000
Actual direct labor-hours. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 51,000
Standard direct labor-hours allowed for the actual output . . . . . . . . . . . . 48,000
```


## Required:

1. Compute the fixed portion of the predetermined overhead rate for the year.
2. Compute the fixed overhead budget and volume variances.

EXERCISE 11A-3 Fixed Overhead Variances [LO 11-4]
Selected operating information on three different companies for a recent period is given below:

|  | Company |  |  |
| :---: | :---: | :---: | :---: |
|  | X | Y | Z |
| Full-capacity direct labor-hours. | 20,000 | 9,000 | 10,000 |
| Budgeted direct labor-hours*. | 19,000 | 8,500 | 8,000 |
| Actual direct labor-hours. | 19,500 | 8,000 | 9,000 |
| Standard direct labor-hours allowed for actual output | 18,500 | 8,250 | 9,500 |
| *Denominator activity for computing the predetermined |  |  |  |

## Required:

For each company, state whether the volume variance would be favorable or unfavorable and explain why.

## EXERCISE 11A-4 Relations Among Fixed Overhead Variances [LO 11-4]

Selected information relating to the fixed overhead costs of Westwood Company for the most recent year is given below:

| Activity: |  |
| :---: | :---: |
| Number of units produced. | 9,500 |
| Standard machine-hours allowed per unit | 2 |
| Denominator activity (machine-hours). | 20,000 |
| Costs: |  |
| Actual fixed overhead costs incurred. | \$79,000 |
| Budget variance | \$1,000 F |

Overhead cost is applied to products on the basis of standard machine-hours.

## Required:

1. What was the fixed portion of the predetermined overhead rate?
2. What were the standard machine-hours allowed for the period's production?
3. What was the volume variance?

EXERCISE 11A-5 Predetermined Overhead Rates [LO 11-4]
Operating at a normal level of 24,000 direct labor-hours per year, Trone Company produces 8,000 units of product. The direct labor wage rate is $\$ 12.60$ per hour. Two pounds of raw materials go into each unit of product at a cost of $\$ 4.20$ per pound. Variable manufacturing overhead should be $\$ 1.60$ per standard direct labor-hour. Fixed manufacturing overhead should be $\$ 84,000$ per year.

## Required:

1. Using 24,000 direct labor-hours as the denominator activity, compute the predetermined overhead rate and break it down into fixed and variable elements.
2. Complete the standard cost card below for one unit of product:

| Direct materials, 2 pounds at $\$ 4.20$ per pound. | \$8.40 |
| :---: | :---: |
| Direct labor, ? | ? |
| Variable manufacturing overhead, ? | ? |
| Fixed manufacturing overhead, ? | ? |
| Total standard cost per unit. | \$ ? |

EXERCISE 11A-6 Predetermined Overhead Rate; Overhead Variances [LO 11-3, LO 11-4]
Weller Company's variable manufacturing overhead should be $\$ 1.05$ per standard machine-hour and its fixed manufacturing overhead should be $\$ 24,800$ per month. The following information is available for a recent month:
a. The denominator activity of 8,000 machine-hours was chosen to compute the predetermined overhead rate.
b. At the 8,000 standard machine-hours level of activity, the company should produce 3,200 units of product.
c. The company's actual operating results were as follows:

| Number of units produced $\ldots \ldots \ldots \ldots \ldots \ldots$ | 3,500 |
| :--- | :--- | ---: |
| Actual machine-hours . . . . . . . . . . . . . . . . . . | 8,500 |
| Actual variable manufacturing overhead cost . . . | $\$ 9,860$ |
| Actual fixed manufacturing overhead cost . . . . . | $\$ 25,100$ |

## Required:

1. Compute the predetermined overhead rate and break it down into variable and fixed cost elements.
2. What were the standard hours allowed for the year's actual output?
3. Compute the variable overhead rate and efficiency variances and the fixed overhead budget and volume variances.

EXERCISE 11A-7 Using Fixed Overhead Variances [LO 11-4]
The standard cost card for the single product manufactured by Prince Company is given below:

| Standard Cost Card-Per Unit |  |
| :---: | :---: |
| Direct materials, 3.5 feet at $\$ 4.00$ per foot | \$14.00 |
| Direct labor, 0.8 direct labor-hours at \$18.00 per direct labor-hour. | 14.40 |
| Variable overhead, 0.8 direct labor-hours at \$2.50 per direct labor-hour | 2.00 |
| Fixed overhead, 0.8 direct labor-hours at $\$ 6.00$ per direct labor-hour. | 4.80 |
| Total standard cost per unit. | \$35.20 |

Last year, the company produced 10,000 units of product and worked 8,200 actual direct labor-hours. Manufacturing overhead cost is applied to production on the basis of direct labor-hours. Selected data relating to the company's fixed manufacturing overhead cost for the year are shown below:

## Fixed Overhead

## Applied to

 Work in Process$\qquad$ hours $\times \$ 6$ per hour $=\$ ?$

> Budgeted Fixed Overhead

Actual Fixed Overhead


## Required:

1. What were the standard hours allowed for the year's production?
2. What was the amount of budgeted fixed overhead cost for the year?
3. What was the budget variance for the year?
4. What denominator activity level did the company use in setting the predetermined overhead rate for the year?

PROBLEM 11A-8 Comprehensive Standard Cost Variances [LO 11-1, LO 11-2, LO 11-3, LO 11-4]
"It certainly is nice to see that small variance on the income statement after all the trouble we've had lately in controlling manufacturing costs," said Linda White, vice president of Molina Company. "The $\$ 12,250$ overall manufacturing variance reported last period is well below the $3 \%$ limit we
 have set for variances. We need to congratulate everybody on a job well done."

The company produces and sells a single product. The standard cost card for the product follows:

| Standard Cost Card-Per Unit |  |
| :---: | :---: |
| Direct materials, 4 yards at $\$ 3.50$ per yard. | \$14.00 |
| Direct labor, 1.5 direct labor-hours at \$12.00 per direct labor-hour | 18.00 |
| Variable overhead, 1.5 direct labor-hours at \$2.00 per direct labor-hour. | 3.00 |
| Fixed overhead, 1.5 direct-labor hours at \$6.00 per direct labor-hour. | 9.00 |
| Standard cost per unit | \$44.00 |

The following additional information is available for the year just completed:
a. The company manufactured 20,000 units of product during the year.
b. A total of 78,000 yards of material was purchased during the year at a cost of $\$ 3.75$ per yard. All of this material was used to manufacture the 20,000 units. There were no beginning or ending inventories for the year.
c. The company worked 32,500 direct labor-hours during the year at a cost of $\$ 11.80$ per hour.
d. Overhead cost is applied to products on the basis of standard direct labor-hours. Data relating to manufacturing overhead costs follow:

| Denominator activity level (direct labor-hours) | 25,000 |
| :---: | :---: |
| Budgeted fixed overhead costs | \$150,000 |
| Actual fixed overhead costs | \$148,000 |
| Actual variable overhead costs | \$68,250 |

## Required:

1. Compute the direct materials price and quantity variances for the year.
2. Compute the direct labor rate and efficiency variances for the year.
3. For manufacturing overhead, compute the following:
a. The variable overhead rate and efficiency variances for the year.
$b$. The fixed overhead budget and volume variances for the year.
4. Total the variances you have computed, and compare the net amount with the $\$ 12,250$ mentioned by the vice president. Do you agree that everyone should be congratulated for a job well done? Explain.

PROBLEM 11A-9 Selection of a Denominator; Overhead Analysis; Standard Cost Card [LO 11-3, LO 11-4]
Scott Company's variable manufacturing overhead should be $\$ 2.50$ per standard direct labor-hour and fixed manufacturing overhead should be $\$ 320,000$ per year.

The company produces a single product that requires 2.5 direct labor-hours to complete. The direct labor wage rate is $\$ 20$ per hour. Three yards of raw material are required for each unit of product, at a cost of $\$ 5$ per yard.

Demand for the company's product differs widely from year to year. Expected activity for this year is 50,000 direct labor-hours; normal activity is 40,000 direct labor-hours per year.
Required:

1. Assume that the company chooses 40,000 direct labor-hours as the denominator level of activity. Compute the predetermined overhead rate, breaking it down into fixed and variable cost components.
2. Assume that the company chooses 50,000 direct labor-hours as the denominator level of activity. Repeat the computations in (1) above.
3. Complete two standard cost cards as outlined below.

| Denominator Activity: $40,000 \mathrm{DLHs}$ |  |
| :---: | :---: |
| Direct materials, 3 yards at $\$ 5$ per yard | \$15.00 |
| Direct labor, ? | ? |
| Variable manufacturing overhead, ? | ? |
| Fixed manufacturing overhead, ? | ? |
| Total standard cost per unit. |  |
|  |  |
| Denominator Activity: 50,000 DLHs |  |
| Direct materials, 3 yards at \$5 per yard | \$15.00 |
| Direct labor, ? | ? |
| Variable manufacturing overhead, ? | ? |
| Fixed manufacturing overhead, ? | ? |
| Total standard cost per unit. |  |

4. Assume that 48,000 actual hours are worked during the year, and that 18,500 units are produced. Actual manufacturing overhead costs for the year are as follows:

| Variable manufacturing overhead cost | \$124,800 |
| :---: | :---: |
| Fixed manufacturing overhead cost . | 321,700 |
| Total manufacturing overhead cost. | \$446,500 |

a. Compute the standard hours allowed for the year's actual output.
b. Compute the missing items from the Manufacturing Overhead account below. Assume that the company uses 40,000 direct labor-hours (normal activity) as the denominator activity figure in computing overhead rates, as you have used in (1) above.

| Manufacturing Overhead |  |  |
| :---: | :---: | :---: |
| Actual costs 446,500 | ? |  |

c. Analyze your underapplied or overapplied overhead balance in terms of variable overhead rate and efficiency variances and fixed overhead budget and volume variances.
5. Looking at the variances that you have computed, what appears to be the major disadvantage of using normal activity rather than expected actual activity as a denominator in computing the predetermined overhead rate? What advantages can you see to offset this disadvantage?

## PROBLEM 11A-10 Applying Overhead; Overhead Variances [LO 11-3, LO 11-4]

Highland Shortbread, Ltd., of Aberdeen, Scotland, produces a single product and uses a standard cost system to help control costs. Manufacturing overhead is applied to production on the basis of standard machine-hours. According to the company's flexible budget, the following overhead costs should be incurred at an activity level of 18,000 machine-hours (the denominator activity level chosen for the year):

| Variable manufacturing overhead cost . . . . . | $£ 31,500$ |
| :--- | ---: |
| Fixed manufacturing overhead cost . . . . . . | 72,000 |
| Total manufacturing overhead cost . . . . . . . | $\underline{£ 103,500}$ |

During the year, the following operating results were recorded:

$$
\begin{aligned}
& \text { Actual machine-hours worked . . . . . . . . . . . . . . . . . . . . . . . . 15,000 } \\
& \text { Standard machine-hours allowed . . . . . . . . . . . . . . . . . . . . . 16,000 } \\
& \text { Actual variable manufacturing overhead cost incurred. .... } £ 26,500 \\
& \text { Actual fixed manufacturing overhead cost incurred . . . . . . . } £ 70,000
\end{aligned}
$$

At the end of the year, the company's Manufacturing Overhead account contained the following data:

| Manufacturing Overhead |  |  |  |
| :--- | ---: | :--- | :--- |
| Actual costs | 96,500 | Applied costs | 92,000 |
|  | 4,500 |  |  |

Management would like to determine the cause of the $£ 4,500$ underapplied overhead.

## Required:

1. Compute the predetermined overhead rate for the year. Break it down into variable and fixed cost elements.
2. Show how the $£ 92,000$ "Applied costs" figure in the Manufacturing Overhead account was computed.
3. Analyze the $£ 4,500$ underapplied overhead figure in terms of the variable overhead rate and efficiency variances and the fixed overhead budget and volume variances.
4. Explain the meaning of each variance that you computed in (3) above.

PROBLEM 11A-11 Applying Overhead; Overhead Variances [LO 11-3, LO 11-4]
Wymont Company produces a single product that requires a large amount of labor time. Overhead cost is applied on the basis of standard direct labor-hours. Variable manufacturing overhead should be $\$ 2.00$ per standard direct labor-hour and fixed manufacturing overhead should be
 $\$ 180,000$ per year.

The company's product requires 4 feet of direct material that has a standard cost of $\$ 3.00$ per foot. The product requires 1.5 hours of direct labor time. The standard labor rate is $\$ 12.00$ per hour.

During the year, the company had planned to operate at a denominator activity level of 30,000 direct labor-hours and to produce 20,000 units of product. Actual activity and costs for the year were as follows:

| Number of units produced . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | 22,000 |
| :--- | :--- | ---: |
| Actual direct labor-hours worked . . . . . | 35,000 |
| Actual variable manufacturing overhead cost incurred . . . . . | $\$ 63,000$ |
| Actual fixed manufacturing overhead cost incurred. . . . . . . . | $\$ 181,000$ |

## www.downloadslide.net

## Required:

1. Compute the predetermined overhead rate for the year. Break the rate down into variable and fixed components.
2. Prepare a standard cost card for the company's product; show the details for all manufacturing costs on your standard cost card.
3. a. Compute the standard direct labor-hours allowed for the year's production.
b. Complete the following Manufacturing Overhead T-account for the year:

4. Determine the reason for the underapplied or overapplied overhead from (3) above by computing the variable overhead rate and efficiency variances and the fixed overhead budget and volume variances.
5. Suppose the company had chosen 36,000 direct labor-hours as the denominator activity rather than 30,000 hours. State which, if any, of the variances computed in (4) above would have changed, and explain how the variance(s) would have changed. No computations are necessary.

PROBLEM 11A-12 Comprehensive Standard Cost Variances [LO 11-1, LO 11-2, LO 11-3, LO 11-4]
Dresser Company uses a standard cost system and sets predetermined overhead rates on the basis of direct labor-hours. The following data are taken from the company's budget for the current year:

| Denominator activity (direct labor-hours) . . . . . . . . . . . . . . . . . . . . . . . | 9,000 |
| :--- | :--- | ---: |
| Variable manufacturing overhead cost at 9,000 direct labor-hours . . . . . | $\$ 34,200$ |
| Fixed manufacturing overhead cost . . . . . . . . . . . . . . . . . . . . . . | $\$ 63,000$ |

The standard cost card for the company's only product is given below:

| Direct materials, 4 pounds at $\$ 2.60$ per pound. | \$10.40 |
| :---: | :---: |
| Direct labor, 2 direct labor-hours at $\$ 9.00$ per hour | 18.00 |
| Overhead, 2 direct labor-hours at \$10.80 per hour | 21.60 |
| Standard cost per unit | \$50.00 |

During the year, the company produced 4,800 units of product and incurred the following costs:

| Materials purchased, 30,000 pounds at $\$ 2.50$ per pou | \$75,000 |
| :---: | :---: |
| Materials used in production (in pounds) | 20,000 |
| Direct labor cost incurred, 10,000 direct labor-hours at $\$ 8.60$ per direct labor-hour | \$86,000 |
| Variable manufacturing overhead cost incurred | \$35,900 |
| Fixed manufacturing overhead cost incurred | \$64,800 |

## Required:

1. Redo the standard cost card in a clearer, more usable format by detailing the variable and fixed overhead cost elements.
2. Prepare an analysis of the variances for materials and labor for the year.
3. Prepare an analysis of the variances for variable and fixed overhead for the year.
4. What effect, if any, does the choice of a denominator activity level have on standard unit costs? Is the volume variance a controllable variance from a spending point of view? Explain.

## Performance Measurement in Decentralized Organizations

## Sony Attempts to Rebound



In the past, Sony has delighted customers with its Walkman, the Trinitron TV, the PlayStation, and the CD. However, in the digital media era Sony has lost ground to many better-managed competitors such as Microsoft, Apple, Sharp, and Nokia. Sony is attempting to rebound by discontinuing unprofitable segments such as Aibo, a line of robotic pets; Qualia, a line of boutique electronics; 1,220 cosmetic salons; and 18 Maxim de Paris restaurants. In addition, the company has closed nine plants, sold $\$ 705$ million worth of assets, and eliminated 5,700 jobs.

The next step for Sony is to improve communications across its remaining business units. For example, at one point Sony had three business units unknowingly competing against one another by developing their own digital music players. Sony's challenge is to encourage decentralized decision making to spur product innovation, while centralizing control of communications across the company so that engineers do not create competing or incompatible products.

[^5]

LEARNING OBJECTIVES

After studying Chapter 12, you should be able to:

LO 12-1 Compute return on investment (ROI) and show how changes in sales, expenses, and assets affect ROI.
LO 12-2 Compute residual income and understand its strengths and weaknesses.
LO 12-3 Compute delivery cycle time, throughput time, and manufacturing cycle efficiency (MCE).
LO 12-4 Understand how to construct and use a balanced scorecard.
LO 12-5 (Appendix 12A) Determine the range, if any, within which a negotiated transfer price should fall.
LO 12-6 (Appendix 12B) Charge operating departments for services provided by service departments.
xcept in very small organizations, top managers must delegate some decisions. For example, the CEO of the Hyatt Hotel chain cannot be expected to decide whether a particular hotel guest at the Hyatt Hotel on Maui should be allowed to check out later than the normal checkout time. Instead, employees at Maui are authorized to make this decision. As in this example, managers in large organizations have to delegate some decisions to those who are at lower levels in the organization.

## Decentralization in Organizations

In a decentralized organization, decision-making authority is spread throughout the organization rather than being confined to a few top executives. As noted above, out of necessity all large organizations are decentralized to some extent. Organizations do differ, however, in the extent to which they are decentralized. In strongly centralized organizations, decision-making authority is reluctantly delegated to lower-level managers who have little freedom to make decisions. In strongly decentralized organizations, even the lowest-level managers are empowered to make as many decisions as possible. Most organizations fall somewhere between these two extremes.

## Advantages and Disadvantages of Decentralization

The major advantages of decentralization include:

1. By delegating day-to-day problem solving to lower-level managers, top management can concentrate on bigger issues, such as overall strategy.
2. Empowering lower-level managers to make decisions puts the decision-making authority in the hands of those who tend to have the most detailed and up-to-date information about day-to-day operations.
3. By eliminating layers of decision making and approvals, organizations can respond more quickly to customers and to changes in the operating environment.
4. Granting decision-making authority helps train lower-level managers for higher-level positions.
5. Empowering lower-level managers to make decisions can increase their motivation and job satisfaction.

The major disadvantages of decentralization include:

1. Lower-level managers may make decisions without fully understanding the big picture.
2. If lower-level managers make their own decisions independently of each other, coordination may be lacking.
3. Lower-level managers may have objectives that clash with the objectives of the entire organization. ${ }^{1}$ For example, a manager may be more interested in increasing the size of his or her department, leading to more power and prestige, than in increasing the department's effectiveness.

[^6]4. Spreading innovative ideas may be difficult in a decentralized organization. Someone in one part of the organization may have a terrific idea that would benefit other parts of the organization, but without strong central direction the idea may not be shared with, and adopted by, other parts of the organization.

## Responsibility Accounting

Decentralized organizations need responsibility accounting systems that link lower-level managers' decision-making authority with accountability for the outcomes of those decisions. The term responsibility center is used for any part of an organization whose manager has control over and is accountable for cost, profit, or investments. The three primary types of responsibility centers are cost centers, profit centers, and investment centers.

## Cost, Profit, and Investment Centers

Cost Center The manager of a cost center has control over costs, but not over revenue or the use of investment funds. Service departments such as accounting, finance, general administration, legal, and personnel are usually classified as cost centers. In addition, manufacturing facilities are often considered to be cost centers. The managers of cost centers are expected to minimize costs while providing the level of products and services demanded by other parts of the organization. For example, the manager of a manufacturing facility would be evaluated at least in part by comparing actual costs to how much costs should have been for the actual level of output during the period. Standard cost variances and flexible budget variances, such as those discussed in earlier chapters, are often used to evaluate cost center performance.

Profit Center The manager of a profit center has control over both costs and revenue, but not over the use of investment funds. For example, the manager in charge of a Six Flags amusement park would be responsible for both the revenues and costs, and hence the profits, of the amusement park, but may not have control over major investments in the park. Profit center managers are often evaluated by comparing actual profit to targeted or budgeted profit.

Investment Center The manager of an investment center has control over cost, revenue, and investments in operating assets. For example, General Motors' vice president of manufacturing in North America would have a great deal of discretion over investments in manufacturing-such as investing in equipment to produce more fuel-efficient engines. Once General Motors' top-level managers and board of directors approve the vice president's investment proposals, he is held responsible for making them pay off. As discussed in the next section, investment center managers are often evaluated using return on investment (ROI) or residual income measures.


## Evaluating Investment Center Performance-Return on Investment

An investment center is responsible for earning an adequate return on investment. The following two sections present two methods for evaluating this aspect of an investment center's performance. The first method, covered in this section, is called return on investment (ROI). The second method, covered in the next section, is called residual income.

## The Return on Investment (ROI) Formula

Return on investment (ROI) is defined as net operating income divided by average operating assets:

$$
\mathrm{ROI}=\frac{\text { Net operating income }}{\text { Average operating assets }}
$$

LEARNING OBJECTIVE 12-1
Compute return on investment (ROI) and show how changes in sales, expenses, and assets affect ROI.

The higher a business segment's return on investment (ROI), the greater the profit earned per dollar invested in the segment's operating assets.

## Net Operating Income and Operating Assets Defined

Note that net operating income, rather than net income, is used in the ROI formula. Net operating income is income before interest and taxes and is sometimes referred to as EBIT (earnings before interest and taxes). Net operating income is used in the formula because the base (i.e., denominator) consists of operating assets. To be consistent, we use net operating income in the numerator.

Operating assets include cash, accounts receivable, inventory, plant and equipment, and all other assets held for operating purposes. Examples of assets that are not included in operating assets (i.e., examples of nonoperating assets) include land held for future use, an investment in another company, or a building rented to someone else. These assets are not held for operating purposes and therefore are excluded from operating assets. The operating assets base used in the formula is typically computed as the average of the operating assets between the beginning and the end of the year.

Most companies use the net book value (i.e., acquisition cost less accumulated depreciation) of depreciable assets to calculate average operating assets. This approach has drawbacks. An asset's net book value decreases over time as the accumulated depreciation increases. This decreases the denominator in the ROI calculation, thus increasing ROI. Consequently, ROI mechanically increases over time. Moreover, replacing old depreciated equipment with new equipment increases the book value of depreciable assets and decreases ROI. Hence, using net book value in the calculation of average operating assets results in a predictable pattern of increasing ROI over time as accumulated depreciation grows and discourages replacing old equipment with new, updated equipment. An alternative to using net book value is the gross cost of the asset, which ignores accumulated depreciation. Gross cost stays constant over time because depreciation is ignored; therefore, ROI does not grow automatically over time, and replacing a fully depreciated asset with a comparably priced new asset will not adversely affect ROI.

Nevertheless, most companies use the net book value approach to computing average operating assets because it is consistent with their financial reporting practices of recording the net book value of assets on the balance sheet and including depreciation as an operating expense on the income statement. In this text, we will use the net book value approach unless a specific exercise or problem directs otherwise.

## Understanding ROI

The equation for ROI, net operating income divided by average operating assets, does not provide much help to managers interested in taking actions to improve their ROI. It only offers two levers for improving performance-net operating income and average operating assets. Fortunately, ROI can also be expressed in terms of margin and turnover as follows:

$$
\text { ROI }=\text { Margin } \times \text { Turnover }
$$

where

$$
\text { Margin }=\frac{\text { Net operating income }}{\text { Sales }}
$$

and

$$
\text { Turnover }=\frac{\text { Sales }}{\text { Average operating assets }}
$$

Note that the sales terms in the margin and turnover formulas cancel out when they are multiplied together, yielding the original formula for ROI stated in terms of net operating income and average operating assets. So either formula for ROI will give the same answer. However, the margin and turnover formulation provides some additional insights.

Margin and turnover are important concepts in understanding how a manager can affect ROI. All other things the same, margin is ordinarily improved by increasing selling

## J. CREW PULLS THE ROI LEVERS

## IN BUSINESS

 only a small percentage of it does."

Source: Julia Boorstin, "Mickey Drexler's Second Coming," Fortune, May 2, 2005, pp. 101-104.
prices, reducing operating expenses, or increasing unit sales. Increasing selling prices and reducing operating expenses both increase net operating income and therefore margin. Increasing unit sales also ordinarily increases the margin because of operating leverage. As discussed in a previous chapter, because of operating leverage, a given percentage increase in unit sales usually leads to an even larger percentage increase in net operating income. Therefore, an increase in unit sales ordinarily has the effect of increasing margin. Some managers tend to focus too much on margin and ignore turnover. However, turnover incorporates a crucial area of a manager's responsibility-the investment in operating assets. Excessive funds tied up in operating assets (e.g., cash, accounts receivable, inventories, plant and equipment, and other assets) depress turnover and lower ROI. In fact, excessive operating assets can be just as much of a drag on ROI as excessive operating expenses, which depress margin.

Many actions involve combinations of changes in sales, expenses, and operating assets. For example, a manager may make an investment in (i.e., increase) operating assets to reduce operating expenses or increase sales. Whether the net effect is favorable or not is judged in terms of its overall impact on ROI.

For example, suppose that the Montvale Burger Grill expects the following operating results next month:

| Sales . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | $\$ 100,000$ |
| :--- | :--- | ---: |
| Operating expenses . . . . . . . . . . . | $\$ 10,000$ |
| Net operating income |  |
| Average operating assets . . . . . . . . . . . | $\$ 50,000$ |

The expected return on investment (ROI) for the month is computed as follows:

$$
\begin{aligned}
\text { ROI } & =\frac{\text { Net operating income }}{\text { Sales }} \times \frac{\text { Sales }}{\text { Average operating assets }} \\
& =\frac{\$ 10,000}{\$ 100,000} \times \frac{\$ 100,000}{\$ 50,000} \\
& =10 \% \times 2=20 \%
\end{aligned}
$$

Suppose that the manager of the Montvale Burger Grill is considering investing $\$ 2,000$ in a state-of-the-art soft-serve ice cream machine that can dispense a number of different flavors. This new machine would boost sales by $\$ 4,000$, but would require
additional operating expenses of $\$ 1,000$. Thus, net operating income would increase by $\$ 3,000$, to $\$ 13,000$. The new ROI would be:

$$
\begin{aligned}
\text { ROI } & =\frac{\text { Net operating income }}{\text { Sales }} \times \frac{\text { Sales }}{\text { Average operating assets }} \\
& =\frac{\$ 13,000}{\$ 104,000} \times \frac{\$ 104,000}{\$ 52,000} \\
& =12.5 \% \times 2=25 \% \text { (as compared to } 20 \% \text { originally) }
\end{aligned}
$$

In this particular example, the investment increases ROI, but that will not always happen.
E.I. du Pont de Nemours and Company (better known as DuPont) pioneered the use of ROI and recognized the importance of looking at both margin and turnover in assessing a manager's performance. ROI is now widely used as the key measure of investment center performance. ROI reflects in a single figure many aspects of the manager's responsibilities. It can be compared to the returns of other investment centers in the organization, the returns of other companies in the industry, and to the past returns of the investment center itself. DuPont also developed the diagram that appears in Exhibit 12-1. This exhibit helps managers understand how they can improve ROI.


## MICROSOFT MANAGES IN AN ECONOMIC DOWNTURN

Microsoft responded to tough economic times by lowering its prices, thereby accepting lower margins per unit sold in exchange for higher turnover. For example, Microsoft lowered the price of its Office software from $\$ 150$ to $\$ 100$ (after promotional discounts) and realized a $415 \%$ increase in unit sales. In China, the company combated huge piracy problems by dropping the price of Office to $\$ 29$, resulting in an $800 \%$ increase in sales. Microsoft established a selling price of $\$ 200$ for its Windows 7 PC operating system, which was $\$ 40$ less than the price the company charged for its predecessor Vista PC operating system.
Source: Peter Burrows, "Microsoft's Aggressive New Pricing Strategy," BusinessWeek, July 27, 2009, p. 51.

## Criticisms of ROI

Although ROI is widely used in evaluating performance, it is subject to the following criticisms:

1. Just telling managers to increase ROI may not be enough. Managers may not know how to increase ROI; they may increase ROI in a way that is inconsistent with the company's strategy; or they may take actions that increase ROI in the short run but harm the company in the long run (such as cutting back on research and development). This is why ROI is best used as part of a balanced scorecard, as discussed later in this chapter. A balanced scorecard can provide concrete guidance to managers, making it more likely that their actions are consistent with the company's strategy and reducing the likelihood that they will boost short-run performance at the expense of long-term performance.
2. A manager who takes over a business segment typically inherits many committed costs over which the manager has no control. These committed costs may be relevant in assessing the performance of the business segment as an investment but they make it difficult to fairly assess the performance of the manager.
3. As discussed in the next section, a manager who is evaluated based on ROI may reject investment opportunities that are profitable for the whole company but would have a negative impact on the manager's performance evaluation.

## Residual Income

Residual income is another approach to measuring an investment center's performance. Residual income is the net operating income that an investment center earns above the minimum required return on its operating assets. In equation form, residual income is calculated as follows:

$$
\underset{\text { income }}{\text { Residual }}=\underset{\text { income }}{\text { Net operating }}-(\underset{\text { assets }}{\text { Average operating }} \times \underset{\text { rate of return }}{\text { Minimum required }})
$$

Economic Value Added $\left(\mathbf{E V A}^{\circledR}\right)$ is an adaptation of residual income that has been adopted by many companies. ${ }^{2}$ Under EVA, companies often modify their accounting principles in various ways. For example, funds used for research and development are often treated as investments rather than as expenses. ${ }^{3}$ These complications are best dealt

[^7]LEARNING OBJECTIVE 12-2
Compute residual income and understand its strengths and weaknesses.
with in a more advanced course; in this text we will not draw any distinction between residual income and EVA.

When residual income or EVA is used to measure performance, the objective is to maximize the total amount of residual income or EVA, not to maximize ROI. This is an important distinction. If the objective were to maximize ROI, then every company should divest all of its products except the single product with the highest ROI.

A wide variety of organizations have embraced some version of residual income or EVA, including Bausch \& Lomb, Best Buy, Boise Cascade, Coca-Cola, Dun and Bradstreet, Eli Lilly, Federated Mogul, Georgia-Pacific, Guidant Corporation, Hershey Foods, Husky Injection Molding, J.C. Penney, Kansas City Power \& Light, Olin, Quaker Oats, Silicon Valley Bank, Sprint, Toys R Us, Tupperware, and the United States Postal Service. In addition, financial institutions such as Credit Suisse First Boston now use EVAand its allied concept, market value added-to evaluate potential investments in other companies.

For purposes of illustration, consider the following data for an investment centerthe Ketchikan Division of Alaskan Marine Services Corporation.


Alaskan Marine Services Corporation has long had a policy of using ROI to evaluate its investment center managers, but it is considering switching to residual income. The controller of the company, who is in favor of the change to residual income, has provided the following table that shows how the performance of the division would be evaluated under each of the two methods:


The reasoning underlying the residual income calculation is straightforward. The company is able to earn a rate of return of at least $15 \%$ on its investments. Because the company has invested $\$ 100,000$ in the Ketchikan Division in the form of operating assets, the company should be able to earn at least $\$ 15,000(15 \% \times \$ 100,000)$ on this investment. Because the Ketchikan Division's net operating income is $\$ 20,000$, the residual income above and beyond the minimum required return is $\$ 5,000$. If residual income is adopted as the performance measure to replace ROI, the manager of the Ketchikan Division would be evaluated based on the growth in residual income from year to year.

## Motivation and Residual Income

One of the primary reasons why the controller of Alaskan Marine Services Corporation would like to switch from ROI to residual income relates to how managers view new investments under the two performance measurement schemes. The residual income approach encourages managers to make investments that are profitable for the entire company but that would be rejected by managers who are evaluated using the ROI formula.

To illustrate this problem with ROI, suppose that the manager of the Ketchikan Division is considering purchasing a computerized diagnostic machine to aid in servicing marine diesel engines. The machine would cost $\$ 25,000$ and is expected to generate additional operating income of $\$ 4,500$ a year. From the standpoint of the company, this would be a good investment because it promises a rate of return of $18 \%(\$ 4,500 \div \$ 25,000)$, which exceeds the company's minimum required rate of return of $15 \%$.

If the manager of the Ketchikan Division is evaluated based on residual income, she would be in favor of the investment in the diagnostic machine as shown below:


Because the project would increase the residual income of the Ketchikan Division by $\$ 750$, the manager would choose to invest in the new diagnostic machine.

Now suppose that the manager of the Ketchikan Division is evaluated based on ROI. The effect of the diagnostic machine on the division's ROI is computed below:

| Alaskan Marine Services Corporation <br> Ketchikan Division |  |  |  |
| :---: | ---: | :---: | ---: |
| Performance Evaluated Using ROI |  |  |  |

The new project reduces the division's ROI from $20 \%$ to $19.6 \%$. This happens because the $18 \%$ rate of return on the new diagnostic machine, while above the company's $15 \%$ minimum required rate of return, is below the division's current ROI of $20 \%$. Therefore, the new diagnostic machine would decrease the division's ROI even though it would be a good investment from the standpoint of the company as a whole. If the manager of the division is evaluated based on ROI, she will be reluctant to even propose such an investment.

Generally, a manager who is evaluated based on ROI will reject any project whose rate of return is below the division's current ROI even if the rate of return on the project is above the company's minimum required rate of return. In contrast, managers who are evaluated using residual income will pursue any project whose rate of return is above the minimum required rate of return because it will increase their residual income. Because it is in the best interests of the company as a whole to accept any project whose rate of
return is above the minimum required rate of return, managers who are evaluated based on residual income will tend to make better decisions concerning investment projects than managers who are evaluated based on ROI.

## Divisional Comparison and Residual Income

The residual income approach has one major disadvantage. It can't be used to compare the performance of divisions of different sizes. Larger divisions often have more residual income than smaller divisions, not necessarily because they are better managed but simply because they are bigger.

As an example, consider the following residual income computations for the Wholesale Division and the Retail Division of Sisal Marketing Corporation:

|  | Wholesale Division | Retail Division |
| :---: | :---: | :---: |
| Average operating assets (a). | \$1,000,000 | \$250,000 |
| Net operating income | \$120,000 | \$40,000 |
| Minimum required return: $10 \% \times$ (a) | 100,000 | 25,000 |
| Residual income | \$ 20,000 | \$ 15,000 |

Observe that the Wholesale Division has slightly more residual income than the Retail Division, but that the Wholesale Division has $\$ 1,000,000$ in operating assets as compared to only $\$ 250,000$ in operating assets for the Retail Division. Thus, the Wholesale Division's greater residual income is probably due to its larger size rather than the quality of its management. In fact, it appears that the smaller division may be better managed because it has been able to generate nearly as much residual income with only one-fourth as much in operating assets. When comparing investment centers, it is probably better to focus on the percentage change in residual income from year to year rather than on the absolute amount of the residual income.

## Operating Performance Measures

## LEARNING OBJECTIVE 12-3

Compute delivery cycle time, throughput time, and manufacturing cycle efficiency (MCE).

In addition to financial performance measures, organizations use many nonfinancial performance measures. While financial measures pick up the results of what people in the organization do, they do not measure what drives organizational performance. For example, activity and revenue variances pick up the results of efforts aimed at increasing sales, but they do not measure the actions that actually drive sales such as improving quality, exposing more potential customers to the product, filling customer orders on time, and so on. Consequently, many organizations use a variety of nonfinancial performance measures in addition to financial measures. In this section we will discuss three examples of such measures that are critical to success in many organizations-delivery cycle time, throughput time, and manufacturing cycle efficiency. Note that while these examples focus on manufacturers, very similar measures can be used by any service organization that experiences a delay between receiving a customer request and responding to that request.

## Delivery Cycle Time

The amount of time from when a customer order is received to when the completed order is shipped is called delivery cycle time. This time is clearly a key concern to many customers, who would like the delivery cycle time to be as short as possible. Cutting the delivery cycle time may give a company a key competitive advantage-and may be necessary for survival.

## Throughput (Manufacturing Cycle) Time

The amount of time required to turn raw materials into completed products is called throughput time, or manufacturing cycle time. The relation between the delivery cycle time and the throughput (manufacturing cycle) time is illustrated in Exhibit 12-2.

As shown in Exhibit 12-2, the throughput time, or manufacturing cycle time, is made up of process time, inspection time, move time, and queue time. Process time is the amount of time work is actually done on the product. Inspection time is the amount of time spent ensuring that the product is not defective. Move time is the time required to move materials or partially completed products from workstation to workstation. Queue time is the amount of time a product spends waiting to be worked on, to be moved, to be inspected, or to be shipped.

As shown at the bottom of Exhibit 12-2, only one of these four activities adds value to the product-process time. The other three activities-inspecting, moving, and queuingadd no value and should be eliminated as much as possible.

## Manufacturing Cycle Efficiency (MCE)

Through concerted efforts to eliminate the non-value-added activities of inspecting, moving, and queuing, some companies have reduced their throughput time to only a fraction of previous levels. In turn, this has helped to reduce the delivery cycle time from months to only weeks or hours. Throughput time, which is considered to be a key measure in delivery performance, can be put into better perspective by computing the manufacturing cycle efficiency (MCE). The MCE is computed by relating the value-added time to the throughput time. The formula is:

$$
\mathrm{MCE}=\frac{\text { Value-added time (Process time) }}{\text { Throughput (manufacturing cycle) time }}
$$

Any non-value-added time results in an MCE of less than 1. An MCE of 0.5 , for example, would mean that half of the total production time consists of inspection, moving, and similar non-value-added activities. In many manufacturing companies, the MCE is less than 0.1
EXHIBIT 12-2
Delivery Cycle Time and
Throughput (Manufacturing
Cycle) Time Cycle) Time


Value-Added Time
Process Time

Non-Value-Added Time
Wait Time Inspection Time

Move Time
Queue Time

## IN BUSINESS

## LEAN OPERATING PERFORMANCE MEASURES

Watlow Electric Manufacturing Company implemented lean accounting to support its lean manufacturing methods. The company stopped providing standard cost variance reports to operating managers because the information was generated too late (at the end of each month) and it could not be understood by frontline employees. Instead, the company began reporting daily and hourly process-oriented measures that helped frontline workers improve performance.

Examples of lean operating performance measures are shown in the table below:

## Measure

On-time delivery percentage . . . .
Day-by-the-hour . . . . . . . . . . . . . .

First time through percentage .
Number of accidents and injuries . .
$\qquad$

## Description of Measure

Measures the percentage of orders that customers would define as being delivered on time.
Measures the quantity of production on an hourly basis to ensure that it is synchronized with customer demand.
Measures the percentage of completed units that are free of defects.
Measures the number of accidents and injuries on the manufacturing floor. Measures the cell workers' ability to keep their work area organized and clean.

Note: 5S stands for Sort, Straighten, Shine, Standardize, and Sustain

[^8]2. Only process time represents value-added time; therefore, MCE would be computed as follows:
\[

$$
\begin{aligned}
\mathrm{MCE} & =\frac{\text { Value-added time }}{\text { Throughput time }}=\frac{2.0 \text { days }}{8.0 \text { days }} \\
& =0.25
\end{aligned}
$$
\]

Thus, once put into production, a typical order is actually being worked on only $25 \%$ of the time.
3. Because the MCE is $25 \%, 75 \%(100 \%-25 \%)$ of total production time is spent in non-value-added activities.
4. Delivery cycle time $=$ Wait time + Throughput time

$$
\begin{aligned}
& =17.0 \text { days }+8.0 \text { days } \\
& =25.0 \text { days }
\end{aligned}
$$

## Balanced Scorecard

Financial measures, such as ROI and residual income, and operating measures, such as those discussed in the previous section, may be included in a balanced scorecard. A balanced scorecard consists of an integrated set of performance measures that are derived from and support a company's strategy. A strategy is essentially a theory about how to achieve the organization's goals. For example, Southwest Airlines' strategy is to offer an operational excellence customer value proposition that has three key componentslow ticket prices, convenience, and reliability. The company operates only one type of aircraft, the Boeing 737, to reduce maintenance and training costs and simplify scheduling. It further reduces costs by not offering meals, seat assignments, or baggage transfers and by booking a large portion of its passenger revenue over the Internet. Southwest also uses point-to-point flights rather than the hub-and-spoke approach of its larger competitors, thereby providing customers convenient, nonstop service to their final destination. Because Southwest serves many less-congested airports such as Chicago Midway, Burbank, Manchester, Oakland, and Providence, it offers quicker passenger check-ins and reliable departures, while maintaining high asset utilization (i.e., the company's average gate turnaround time of 25 minutes enables it to function with fewer planes and gates). Overall, the company's strategy has worked. At a time when Southwest Airlines' larger competitors are struggling, it continues to earn substantial profits.

Under the balanced scorecard approach, top management translates its strategy into performance measures that employees can understand and influence. For example, the amount of time passengers have to wait in line to have their baggage checked might be a performance measure for the supervisor in charge of the Southwest Airlines check-in counter at the Burbank airport. This performance measure is easily understood by the supervisor, and can be improved by the supervisor's actions.

## Common Characteristics of Balanced Scorecards

Performance measures used in the balanced scorecard approach tend to fall into the four groups illustrated in Exhibit 12-3 on the next page: financial, customer, internal business processes, and learning and growth. Internal business processes are what the company does in an attempt to satisfy customers. For example, in a manufacturing company, assembling a product is an internal business process. In an airline, handling baggage is an internal business process. The idea underlying these groupings (as indicated by the vertical arrows in Exhibit 12-3) is that learning is necessary to improve internal business processes; improving business processes is necessary to improve customer satisfaction; and improving customer satisfaction is necessary to improve financial results.

Note that the emphasis in Exhibit 12-3 is on improvement-not on just attaining some specific objective such as profits of $\$ 10$ million. In the balanced scorecard approach,

LEARNING OBJECTIVE 12-4
Understand how to construct and use a balanced scorecard.


## IN BUSINESS



## WHY DO COMPANIES FAIL TO EXECUTE THEIR STRATEGIES?

Robert Paladino served as the vice president and global leader of the Telecommunications and Utility Practice for the Balanced Scorecard Collaborative-a consulting organization that works with companies to implement balanced scorecards. He offers four reasons why nine out of ten organizations fail to execute their business strategies.

First, only $5 \%$ of a company's workforce understands their organization's strategy. Paladino commented "if employees don't understand the strategic objectives, then they could be focused on closing the wrong performance gaps." Second, $85 \%$ of management teams spend less than one hour per month discussing strategy. Managers cannot effectively implement strategies if they do not spend enough time talking about them. Third, $60 \%$ of organizations do not link their budgets to strategy. The inevitable result is that companies pursue "financial strategies that differ from or, worse, may be in conflict with their business and customer quality strategies." Finally, only $25 \%$ of managers have their incentives linked to strategy. Thus, most managers are working to maximize their compensation by improving strategically misguided metrics.

Paladino says the balanced scorecard overcomes these four barriers because it helps employees focus their actions on executing organizational strategies.

Source: Robert E. Paladino, "Balanced Forecasts Drive Value," Strategic Finance, January 2005, pp. 37-42.
continual improvement is encouraged. If an organization does not continually improve, it will eventually lose out to competitors that do.

Financial performance measures appear at the top of Exhibit 12-3. Ultimately, most companies exist to provide financial rewards to owners. There are exceptions. Some companies-for example, The Body Shop—may have loftier goals such as providing
environmentally friendly products to consumers. However, even nonprofit organizations must generate enough financial resources to stay in operation.

However, for several reasons, financial performance measures are not sufficient in themselves-they should be integrated with nonfinancial measures in a well-designed balanced scorecard. First, financial measures are lag indicators that report on the results of past actions. In contrast, nonfinancial measures of key success drivers such as customer satisfaction are leading indicators of future financial performance. Second, top managers are ordinarily responsible for the financial performance measures-not lower-level managers. The supervisor in charge of checking in passengers can be held responsible for how long passengers have to wait in line. However, this supervisor cannot reasonably be held responsible for the entire company's profit. That is the responsibility of the airline's top managers.

Exhibit 12-4 on the next page lists some examples of performance measures that can be found on the balanced scorecards of companies. However, few companies, if any, would use all of these performance measures, and almost all companies would add other performance measures. Managers should carefully select performance measures for their own company's balanced scorecard, keeping the following points in mind. First and foremost, the performance measures should be consistent with, and follow from, the company's strategy. If the performance measures are not consistent with the company's strategy, people will find themselves working at cross-purposes. Second, the performance measures should be understandable and controllable to a significant extent by those being evaluated. Third, the scorecard should not have too many performance measures. This can lead to a lack of focus and confusion.

While the entire organization will have an overall balanced scorecard, each responsible individual will have his or her own personal scorecard as well. This scorecard should consist of items the individual can personally influence that relate directly to the performance measures on the overall balanced scorecard. The performance measures on this personal scorecard should not be overly influenced by actions taken by others in the company or by events that are outside of the individual's control. And, focusing on the performance measure should not lead an individual to take actions that are counter to the organization's objectives.

With those broad principles in mind, we will now take a look at how a company's strategy affects its balanced scorecard.

## MEASURING CUSTOMER LOYALTY

Bain \& Company consultant Fred Reichheld recommends measuring customer loyalty with one question-"On a scale of 0 to 10 , how likely is it that you would recommend us to your friends and colleagues?" Customers who choose a score of 9 or 10 are labeled promoters. Those who choose a score of 0 to 6 are categorized as detractors, while those who select 7 or 8 are deemed passively satisfied. The net promoter score measures the difference between the percentages of customers who are promoters and detractors. Reichheld's research suggests that changes in a company's net promoter score correlate with (or move in tandem with) changes in its sales.

General Electric's Healthcare Division used net promoter scores to determine 20\% of its managers' bonuses. The metric was eventually rolled out to all General Electric divisions. Other adopters of the net promoter score include American Express, consulting firm BearingPoint, and software maker Intuit.

Source: Jean McGregor, "Would You Recommend Us?" BusinessWeek, January 30, 2006, p. 94.

## A Company's Strategy and the Balanced Scorecard

Returning to the performance measures in Exhibit 12-3, each company must decide which customers to target and what internal business processes are crucial to attracting and retaining those customers. Different companies, having different strategies, will

## IN BUSINESS



| EXHIBIT 12-4 <br> Examples of Performance Measures for Balanced Scorecards | Customer Perspective |  |
| :---: | :---: | :---: |
|  | Performance Measure | Desired Change |
|  | Customer satisfaction as measured by survey results | + |
|  | Number of customer complaints | - |
|  | Market share | + |
|  | Product returns as a percentage of sales | - |
|  | Percentage of customers retained from last period | + |
|  | Number of new customers | + |
|  | Internal Business Processes Perspective |  |
|  | Performance Measure | Desired Change |
|  | Percentage of sales from new products | + |
|  | Time to introduce new products to market | - |
|  | Percentage of customer calls answered within 20 seconds | + |
|  | On-time deliveries as a percentage of all deliveries | + |
|  | Work in process inventory as a percentage of sales | - |
|  | Unfavorable standard cost variances | - |
|  | Defect-free units as a percentage of completed units | + |
|  | Delivery cycle time | - |
|  | Throughput time | - |
|  | Manufacturing cycle efficiency | + |
|  | Quality costs | - |
|  | Setup time | - |
|  | Time from call by customer to repair of product | - |
|  | Percent of customer complaints settled on first contact | + |
|  | Time to settle a customer claim | - |
|  | Learning and Growth Perspective |  |
|  | Performance Measure | Desired Change |
|  | Suggestions per employee | + |
|  | Employee turnover | - |
|  | Hours of in-house training per employee | + |
|  |  |  |

target different customers with different kinds of products and services. Take the automobile industry as an example. BMW stresses engineering and handling; Volvo, safety; Jaguar, luxury detailing; and Honda, reliability. Because of these differences in emphasis, a one-size-fits-all approach to performance measurement won't work even within this one industry. Performance measures must be tailored to the specific strategy of each company.

Suppose, for example, that Jaguar's strategy is to offer distinctive, richly finished luxury automobiles to wealthy individuals who prize handcrafted, individualized products. To deliver this customer intimacy value proposition to its wealthy target customers, Jaguar might create such a large number of options for details, such as leather seats, interior and exterior color combinations, and wooden dashboards, that each car becomes
virtually one of a kind. For example, instead of just offering tan or blue leather seats in standard cowhide, the company may offer customers the choice of an almost infinite palette of colors in any of a number of different exotic leathers. For such a system to work effectively, Jaguar would have to be able to deliver a completely customized car within a reasonable amount of time-and without incurring more cost for this customization than the customer is willing to pay. Exhibit 12-5 suggests how Jaguar might reflect this strategy in its balanced scorecard.

If the balanced scorecard is correctly constructed, the performance measures should be linked together on a cause-and-effect basis. Each link can then be read as a hypothesis in the form "If we improve this performance measure, then this other performance measure should also improve." Starting from the bottom of Exhibit 12-5, we can read the links between performance measures as follows. If employees acquire the skills to install new options more effectively, then the company can offer more options and the options can be installed in less time. If more options are available and they are installed in less time, then customer surveys should show greater satisfaction with the range of options available. If customer satisfaction improves, then the number of cars sold should increase. In addition, if customer satisfaction improves, the company should be able to maintain or increase its selling prices, and if the time to install options decreases, the costs of installing the options should decrease. Together, this should result in an increase


## www.downloadslide.net

in the contribution margin per car. If the contribution margin per car increases and more cars are sold, the result should be an increase in residual income.

In essence, the balanced scorecard lays out a theory of how the company can take concrete actions to attain its desired outcomes (financial, in this case). The strategy laid out in Exhibit $12-5$ seems plausible, but it should be regarded as only a theory. For example, if the company succeeds in increasing the number of options available and in decreasing the time required to install options and yet there is no increase in customer satisfaction, the number of cars sold, the contribution margin per car, or residual income, the strategy would have to be reconsidered. One of the advantages of the balanced scorecard is that it continually tests the theories underlying management's strategy. If a strategy is not working, it should become evident when some of the predicted effects (i.e., more car sales) don't occur. Without this feedback, the organization may drift on indefinitely with an ineffective strategy based on faulty assumptions.

## IN BUSINESS

## THE WELLNESS SCORECARD

Towers Watson estimates that America's average annual health care spending per employee now exceeds $\$ 10,000$, up from $\$ 5,386$ in 2002. However, companies that have implemented high-performing corporate wellness programs have annual health care costs that are $\$ 1,800$ per employee less than other organizations. These high-performing companies create and track wellness performance measures as an important part of managing their programs.

The wellness scorecard is one framework for measuring corporate wellness performance. It has four categories of measures-attitudes, participation, physical results, and financial resultsthat are connected on a cause-and-effect basis. If employee attitudes toward the company's wellness program improve, then it should increase the rate of employee participation in wellness activities. If employees increase their participation rates, then it should produce physical results, such as lower obesity rates, lower incidents of diabetes, and increased smoking cessation rates. These physical improvements should produce positive financial results for the company, such as lower medical, pharmaceutical, and disability disbursements.
Sources: Towers Perrin, "2010 Health Care Cost Survey," www.towerswatson.com; and Peter C. Brewer, Angela Gallo, and Melanie R. Smith, "Getting Fit with Corporate Wellness Programs," Strategic Finance, May 2010, pp. 27-33.

The balanced scorecard has been embraced by a wide variety of organizations including Bank of Tokyo-Mitsubishi UFJ, Brigham and Women's Hospital, KeyCorp, Chilectra, China Resources Microelectronics, Delta Dental of Kansas, Gerdau Acominas, Korea East-West Power, Luxfer Gas Cylinders, Marriott Vacation Club International, Metro de Madrid, National Federation of Coffee Growers of Colombia, Sprint Nextel, Best Buy, Ingersoll Rand, Serono, Tennessee Valley Authority, Royal Canadian Mounted Police, Crown Castle International, Ricoh Corporation, Mobistar, Hilton Hotels, and the United States Postal Service. It has been estimated that about half of all Fortune 1000 companies have implemented a balanced scorecard.

## Tying Compensation to the Balanced Scorecard

Incentive compensation for employees, such as bonuses, can, and probably should, be tied to balanced scorecard performance measures. However, this should be done only after the organization has been successfully managed with the scorecard for some time-perhaps a year or more. Managers must be confident that the performance measures are reliable, sensible, understood by those who are being evaluated, and not easily manipulated. As Robert Kaplan and David Norton, the originators of the balanced scorecard concept point out, "compensation is such a powerful lever that you have to be

## SUSTAINABILITY AND THE BALANCED SCORECARD

The Sustainable Investment Research Analyst Network (SIRAN) studied changes in the sustainability reporting practices of the Standard \& Poor's (S\&P) 100 companies from 2005 to 2007. Eighty-six of the S\&P 100 companies had corporate sustainability websites as of 2007, an increase of $48 \%$ since 2005. Forty-nine of the S\&P 100 companies published sustainability reports in 2007, up $26 \%$ from 2005.

Graham Hubbard, a professor at the University of Adelaide, recommends incorporating sustainability reporting into the balanced scorecard by adding two categories of measures related to social performance and environmental performance. Social performance measures focus on a company's philanthropic investments, community service, and employee safety and satisfaction. Environmental measures focus on a company's energy and water use per unit of output and its waste generation and disposal performance.

Sources: Ghostwriter, "Rise in Sustainability Reporting by S\&P 100 Companies," Business and the Environment with ISO14000 Updates, October 2008, pp. 5-6; and Graham Hubbard, "Measuring Organizational Performance: Beyond the Triple Bottom Line," Business Strategy and the Environment, March 2009, pp. 177-191.
pretty confident that you have the right measures and have good data for the measures before making the link." ${ }^{4}$

## Advantages of Timely and Graphic Feedback

Whatever performance measures are used, they should be reported on a frequent and timely basis. For example, data about defects should be reported to the responsible managers at least once a day so that action can be quickly taken if an unusual number of defects occurs. In the most advanced companies, any defect is reported immediately, and its cause is tracked down before any more defects occur. Another common characteristic of the performance measures under the balanced scorecard approach is that managers focus on trends in the performance measures over time. The emphasis is on progress and improvement rather than on meeting any specific standard.
${ }^{4}$ Lori Calabro, "On Balance: A CFO Interview," CFO, February 2001, pp. 73-78.

For purposes of evaluating performance, business units are classified as cost centers, profit centers, and investment centers. Cost and profit centers are commonly evaluated using standard cost and flexible budget variances as discussed in prior chapters. Investment centers are evaluated using the techniques discussed in this chapter.

Return on investment (ROI) and residual income and its cousin EVA are widely used to evaluate the performance of investment centers. ROI suffers from the underinvestment problem-managers are reluctant to invest in projects that would decrease their ROI but whose returns exceed the company's required rate of return. The residual income and EVA approaches solve this problem by giving managers full credit for any returns in excess of the company's required rate of return.

A balanced scorecard is an integrated system of performance measures designed to support an organization's strategy. The various measures in a balanced scorecard should be linked on a plausible cause-and-effect basis from the very lowest level up through the organization's ultimate objectives. The balanced scorecard is essentially a theory about how specific actions taken by various people in the organization will further the organization's objectives. The theory should be viewed as tentative and subject to change if the actions do not in fact result in improvements in the organization's financial and other goals. If the theory changes, then the
performance measures on the balanced scorecard should also change. The balanced scorecard is a dynamic measurement system that evolves as an organization learns more about what works and what doesn't work and refines its strategy accordingly.

## Review Problem: Return on Investment (ROI) and Residual Income

The Magnetic Imaging Division of Medical Diagnostics, Inc., has reported the following results for last year's operations:

| Sales | \$25 million |
| :---: | :---: |
| Net operating income. | \$3 million |
| Average operating assets. | \$10 million |

Required:

1. Compute the Magnetic Imaging Division's margin, turnover, and ROI.
2. Top management of Medical Diagnostics, Inc., has set a minimum required rate of return on average operating assets of $25 \%$. What is the Magnetic Imaging Division's residual income for the year?

## Solution to Review Problem

1. The required calculations follow:

$$
\begin{aligned}
\text { Margin } & =\frac{\text { Net operating income }}{\text { Sales }} \\
& =\frac{\$ 3,000,000}{\$ 25,000,000} \\
& =12 \% \\
\text { Turnover } & =\frac{\text { Sales }}{\text { Average operating assets }} \\
& =\frac{\$ 25,000,000}{\$ 10,000,000} \\
& =2.5 \\
\mathrm{ROI} & =\text { Margin } \times \text { Turnover } \\
& =12 \% \times 2.5 \\
& =30 \%
\end{aligned}
$$

2. The Magnetic Imaging Division's residual income is computed as follows:

| Average operating assets | \$10,000,000 |
| :---: | :---: |
| Net operating income | \$3,000,000 |
| Minimum required return ( $25 \% \times \$ 10,000,000$ ) | 2,500,000 |
| Residual income | \$ 500,000 |

Balanced scorecard An integrated set of performance measures that are derived from and support the organization's strategy. (p. 511)
Cost center A business segment whose manager has control over cost but has no control over revenue or investments in operating assets. (p. 501)
Decentralized organization An organization in which decision-making authority is not confined to a few top executives but rather is spread throughout the organization. (p. 500)

Delivery cycle time The elapsed time from receipt of a customer order to when the completed goods are shipped to the customer. (p. 508)
Economic Value Added (EVA) A concept similar to residual income in which a variety of adjustments may be made to GAAP financial statements for performance evaluation purposes. (p. 505)
Investment center A business segment whose manager has control over cost, revenue, and investments in operating assets. (p. 501)
Manufacturing cycle efficiency (MCE) Process (value-added) time as a percentage of throughput time. (p. 509)
Margin Net operating income divided by sales. (p. 502)
Net operating income Income before interest and income taxes have been deducted. (p. 502)
Operating assets Cash, accounts receivable, inventory, plant and equipment, and all other assets held for operating purposes. (p. 502)
Profit center A business segment whose manager has control over cost and revenue but has no control over investments in operating assets. (p. 501)
Residual income The net operating income that an investment center earns above the minimum required return on its operating assets. (p. 505)
Responsibility center Any business segment whose manager has control over costs, revenues, or investments in operating assets. (p. 501)
Return on investment (ROI) Net operating income divided by average operating assets. It also equals margin multiplied by turnover. (p. 501)
Throughput time The amount of time required to turn raw materials into completed products. (p. 509)

Turnover Sales divided by average operating assets. (p. 502)

12-1 What is meant by the term decentralization?
12-2 What benefits result from decentralization?
12-3 Distinguish between a cost center, a profit center, and an investment center.
12-4 What is meant by the terms margin and turnover in ROI calculations?
12-5 What is meant by residual income?
12-6 In what way can the use of ROI as a performance measure for investment centers lead to bad decisions? How does the residual income approach overcome this problem?
12-7 What is the difference between delivery cycle time and throughput time? What four elements make up throughput time? What elements of throughput time are value-added and what elements are non-value-added?
12-8 What does a manufacturing cycle efficiency (MCE) of less than 1 mean? How would you interpret an MCE of 0.40 ?
12-9 Why do the measures used in a balanced scorecard differ from company to company?
12-10 Why does the balanced scorecard include financial performance measures as well as measures of how well internal business processes are doing?

Multiple-choice questions are provided on the text website at www.mhe.com/noreen3e.

Available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.
The Excel worksheet form that appears on the next page is to be used to recreate the Review Prob-

| 4 | A | B | C | D | E |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | Chapter 12: Applying Excel |  |  |  |  |  |
| 2 |  |  |  |  |  |  |
| 3 | Data |  |  |  |  |  |
| 4 | Sales | \$25,000,000 |  |  |  |  |
| 5 | Net operating income | \$3,000,000 |  |  |  |  |
| 6 | Average operating assets | \$10,000,000 |  |  |  |  |
| 7 | Minimum required rate of return | 25\% |  |  |  |  |
| 8 |  |  |  |  |  |  |
| 9 | Enter a formula into each of the cells marked with a ? below |  |  |  |  |  |
| 10 | Review Problem: Return on Investment (ROI) and Residual Income |  |  |  |  |  |
| 11 |  |  |  |  |  |  |
| 12 | Compute the ROI |  |  |  |  |  |
| 13 | Margin | ? |  |  |  |  |
| 14 | Turnover | ? |  |  |  |  |
| 15 | ROI | ? |  |  |  |  |
| 16 |  |  |  |  |  |  |
| 17 | Compute the residual income |  |  |  |  |  |
| 18 | Average operating assets | $?$ |  |  |  |  |
| 19 | Net operating income | ? |  |  |  |  |
| 20 | Minimum required return | ? |  |  |  |  |
| 21 | Residual income | ? |  |  |  |  |
| \| $12+\cdots$ Chapter 12 Form Filled in Chapter 12 Form |  |  |  |  |  |  |
|  |  |  |  |  |  |  |

You should proceed to the requirements below only after completing your worksheet.
Required:

1. Check your worksheet by changing the average operating assets in cell B 6 to $\$ 8,000,000$. The ROI should now be $38 \%$ and the residual income should now be $\$ 1,000,000$. If you do not get these answers, find the errors in your worksheet and correct them.

Explain why the ROI and the residual income both increase when the average operating assets decrease.
2. Revise the data in your worksheet as follows:

| Data |  |
| :--- | ---: | ---: | ---: |
| Sales . . . . . . . . . . . . . . . . . . . . . . . . | $\$ 1,200$ |
| Net operating income . . . . . . . . . | $\$ 72$ |
| Average operating assets . . . . . . . . . | $\$ 500$ |
| Minimum required rate of return . . . . . | $15 \%$ |

a. What is the ROI?
b. What is the residual income?
c. Explain the relationship between the ROI and the residual income?

EXERCISE 12-1 Compute the Return on Investment (ROI) [LO 12-1]
Tundra Services Company, a division of a major oil company, provides various services to the operators of the North Slope oil field in Alaska. Data concerning the most recent year appear below:

| Sales | \$18,000,000 |
| :---: | :---: |
| Net operating income | \$5,400,000 |
| Average operating assets | \$36,000,000 |

## Required:

1. Compute the margin for Tundra Services Company.
2. Compute the turnover for Tundra Services Company.
3. Compute the return on investment (ROI) for Tundra Services Company.

EXERCISE 12-2 Residual Income [LO 12-2]
Midlands Design Ltd. of Manchester, England, is a company specializing in providing design services to residential developers. Last year the company had net operating income of $£ 400,000$ on sales of $£ 2,000,000$. The company's average operating assets for the year were $£ 2,200,000$ and its minimum required rate of return was $16 \%$. (The currency in the United Kingdom is the pound, denoted by £.)
Required:
Compute the company's residual income for the year.
EXERCISE 12-3 Measures of Internal Business Process Performance [LO 12-3]
Lipex, Ltd., of Birmingham, England, is interested in cutting the amount of time between when a customer places an order and when the order is completed. For the first quarter of the year, the following data were reported:

| Inspection time | 0.5 days |
| :---: | :---: |
| Process time. | 2.8 days |
| Wait time. | 16.0 days |
| Queue time | 4.0 days |
| Move time | 0.7 days |

## Required:

1. Compute the throughput time.
2. Compute the manufacturing cycle efficiency (MCE) for the quarter.
3. What percentage of the throughput time was spent in non-value-added activities?
4. Compute the delivery cycle time.
5. If by using Lean Production all queue time can be eliminated in production, what will be the new MCE?

EXERCISE 12-4 Creating a Balanced Scorecard [LO 12-4]
Mason Paper Company (MPC) manufactures commodity grade papers for use in computer printers and photocopiers. MPC has reported net operating losses for the last two years due to intense price pressure from much larger competitors. The MPC management team—including Kristen Townsend
 (CEO), Mike Martinez (vice president of Manufacturing), Tom Andrews (vice president of Marketing), and Wendy Chen (CFO) -is contemplating a change in strategy to save the company from impending bankruptcy. Excerpts from a recent management team meeting are shown below:
Townsend: As we all know, the commodity paper manufacturing business is all about economies of scale. The largest competitors with the lowest cost per unit win. The limited capacity of our older machines prohibits us from competing in the high-volume commodity paper grades. Furthermore, expanding our capacity by acquiring a new paper-making machine is out of the question given the extraordinarily high price tag. Therefore, I propose that we abandon cost reduction as a strategic goal and instead pursue manufacturing flexibility as the key to our future success.
Chen: Manufacturing flexibility? What does that mean?
Martinez: It means we have to abandon our "crank out as many tons of paper as possible" mentality. Instead, we need to pursue the low-volume business opportunities that exist in the nonstandard, specialized paper grades. To succeed in this regard, we'll need to improve our flexibility in three ways. First, we must improve our ability to switch between paper grades. Right now, we require an average of four hours to change over to another paper grade. Timely customer deliveries are a function of changeover performance. Second, we need to expand the range of paper grades that we can manufacture. Currently, we can only manufacture three paper grades. Our customers must perceive that we are a "one-stop shop" that can meet all of
 output relative to total tons processed) in the nonstandard paper grades. Our percentage of waste within these grades will be unacceptably high unless we do something to improve our processes. Our variable costs will go through the roof if we cannot increase our yields!
Chen: Wait just a minute! These changes are going to destroy our equipment utilization numbers!
Andrews: You're right Wendy; however, equipment utilization is not the name of the game when it comes to competing in terms of flexibility. Our customers don't care about our equipment utilization. Instead, as Mike just alluded to, they want just-in-time delivery of smaller quantities of a full range of paper grades. If we can shrink the elapsed time from order placement to order delivery and expand our product offerings, it will increase sales from current customers and bring in new customers. Furthermore, we will be able to charge a premium price because of the limited competition within this niche from our cost-focused larger competitors. Our contribution margin per ton should drastically improve!
Martinez: Of course, executing the change in strategy will not be easy. We'll need to make a substantial investment in training because ultimately it is our people who create our flexible manufacturing capabilities.
Chen: If we adopt this new strategy, it is definitely going to impact how we measure performance. We'll need to create measures that motivate our employees to make decisions that support our flexibility goals.
Townsend: Wendy, you hit the nail right on the head. For our next meeting, could you pull together some potential measures that support our new strategy?

## Required:

1. Contrast MPC's previous manufacturing strategy with its new manufacturing strategy.
2. Generally speaking, why would a company that changes its strategic goals need to change its performance measurement system as well? What are some examples of measures that would have been appropriate for MPC prior to its change in strategy? Why would those measures fail to support MPC's new strategy?
3. Construct a balanced scorecard that would support MPC's new manufacturing strategy. Use arrows to show the causal links between the performance measures and show whether the performance measure should increase or decrease over time. Feel free to create measures that may not be specifically mentioned in the chapter, but nonetheless make sense given the strategic goals of the company.
4. What hypotheses are built into MPC's balanced scorecard? Which of these hypotheses do you believe are most questionable and why?


EXERCISE 12-5 Cost-Volume-Profit Analysis and Return on Investment (ROI) [LO 12-1]
Images.com is a small Internet retailer of high-quality posters. The company has $\$ 800,000$ in operating assets and fixed expenses of $\$ 160,000$ per year. With this level of operating assets and fixed expenses, the company can support sales of up to $\$ 5$ million per year. The company's contribution margin ratio is $10 \%$, which means that an additional dollar of sales results in additional contribution margin, and net operating income, of 10 cents.

## Required:

1. Complete the following table showing the relationship between sales and return on investment (ROI).

| Sales | Net Operating <br> Income | Average <br> Operating <br> Assets | ROI |
| :--- | :---: | :---: | :---: |
| $\$ 4,500,000$ | $\$ 290,000$ | $\$ 800,000$ | $?$ |
| $\$ 4,600,000$ | $?$ | $\$ 800,000$ | $?$ |
| $\$ 4,700,000$ | $?$ | $\$ 800,000$ | $?$ |
| $\$ 4,800,000$ | $?$ | $\$ 800,000$ | $?$ |
| $\$ 4,900,000$ | $?$ | $\$ 800,000$ | $?$ |
| $\$ 5,000,000$ | $?$ | $\$ 800,000$ | $?$ |

2. What happens to the company's return on investment (ROI) as sales increase? Explain.

EXERCISE 12-6 Effects of Changes in Sales, Expenses, and Assets on ROI [LO 12-1]
BusServ.com Corporation provides business-to-business services on the Internet. Data concerning the most recent year appear below:


| Sales . . . . . . . . . . . . . . . . . . . . . . . . | $\$ 8,000,000$ |
| :--- | ---: |
| Net operating income . . . . . . . . | $\$ 300,000$ |
| Average operating assets . . . . . |  |

## Required:

Consider each question below independently. Carry out all computations to two decimal places.

1. Compute the company's return on investment (ROI).
2. The entrepreneur who founded the company is convinced that sales will increase next year by $150 \%$ and that net operating income will increase by $400 \%$, with no increase in average operating assets. What would be the company's ROI?
3. The Chief Financial Officer of the company believes a more realistic scenario would be a $\$ 2$ million increase in sales, requiring an $\$ 800,000$ increase in average operating assets, with a resulting $\$ 250,000$ increase in net operating income. What would be the company's ROI in this scenario?

EXERCISE 12-7 Contrasting Return on Investment (ROI) and Residual Income [LO 12-1, LO 12-2]
Rains Nickless Ltd. of Australia has two divisions that operate in Perth and Darwin. Selected data on the two divisions follow:


## Required:

1. Compute the return on investment (ROI) for each division.
2. Assume that the company evaluates performance using residual income and that the minimum required rate of return for any division is $16 \%$. Compute the residual income for each division.
3. Is the Darwin Division's greater residual income an indication that it is better managed? Explain.

EXERCISE 12-8 Return on Investment (ROI) and Residual Income Relations [LO 12-1, LO 12-2]
A family friend has asked your help in analyzing the operations of three anonymous companies operating in the same service sector industry. Supply the missing data in the table below:


|  | Company |  |  |
| :---: | :---: | :---: | :---: |
|  | A | B | C |
| Sales | \$400,000 | \$750,000 | \$600,000 |
| Net operating income | \$ ? | \$ 45,000 | \$ ? |
| Average operating assets | \$160,000 | ? | \$150,000 |
| Return on investment (ROI) | 20\% | 18\% | ? |
| Minimum required rate of return: |  |  |  |
| Percentage. | 15\% | $?$ | 12\% |
| Dollar amount | \$ ? | \$ 50,000 | \$ ? |
| Residual income | \$ ? | \$ ? | \$ 6,000 |



EXERCISE 12-9 Evaluating New Investments Using Return on Investment (ROI) and Residual Income [LO 12-1, LO 12-2]
Selected sales and operating data for three divisions of three different companies are given below:

|  | Division A | Division B | Division C |
| :---: | :---: | :---: | :---: |
| Sales. | \$6,000,000 | \$10,000,000 | \$8,000,000 |
| Average operating assets . | \$1,500,000 | \$5,000,000 | \$2,000,000 |
| Net operating income | \$300,000 | \$900,000 | \$180,000 |
| Minimum required rate of return | 15\% | 18\% | 12\% |

## Required:

1. Compute the return on investment (ROI) for each division, using the formula stated in terms of margin and turnover.
2. Compute the residual income for each division.
3. Assume that each division is presented with an investment opportunity that would yield a rate of return of $17 \%$.
a. If performance is being measured by ROI, which division or divisions will probably accept the opportunity? Reject? Why?
b. If performance is being measured by residual income, which division or divisions will probably accept the opportunity? Reject? Why?


EXERCISE 12-10 Computing and Interpreting Return on Investment (ROI) [LO 12-1]
Selected operating data on the two divisions of York Company are given below:

|  | Division |  |
| ---: | ---: | ---: |
|  | Eastern | Western |
| Sales . . . . . . . . . . . . . . . . . | $\$ 1,000,000$ | $\$ 1,750,000$ |
| Average operating assets $\ldots \ldots$ | $\$ 500,000$ | $\$ 500,000$ |
| Net operating income. . . . . . . . | $\$ 90,000$ | $\$ 105,000$ |
| Property, plant, and equipment $\ldots$ | $\$ 250,000$ | $\$ 200,000$ |

## Required:

1. Compute the rate of return for each division using the return on investment (ROI) formula stated in terms of margin and turnover.
2. Which divisional manager seems to be doing the better job? Why?


EXERCISE 12-11 Creating a Balanced Scorecard [LO 12-4]
Ariel Tax Services prepares tax returns for individual and corporate clients. As the company has gradually expanded to 10 offices, the founder, Max Jacobs, has begun to feel as though he is losing control of operations. In response to this concern, he has decided to implement a performance measurement system that will help control current operations and facilitate his plans of expanding to 20 offices.

Jacobs describes the keys to the success of his business as follows:
"Our only real asset is our people. We must keep our employees highly motivated and we must hire the 'cream of the crop.' Interestingly, employee morale and recruiting success are both driven by the same two factors-compensation and career advancement. In other words, providing superior compensation relative to the industry average coupled with fast-track career advancement opportunities keeps morale high and makes us a very attractive place to work. It drives a high rate of job offer acceptances relative to job offers tendered."
"Hiring highly qualified people and keeping them energized ensures operational success, which in our business is a function of productivity, efficiency, and effectiveness. Productivity boils down to employees being billable rather than idle. Efficiency relates to the time required to complete a tax return. Finally, effectiveness is critical to our business in the sense that we cannot tolerate errors. Completing a tax return quickly is meaningless if the return contains errors."
"Our growth depends on acquiring new customers through word-of-mouth from satisfied repeat customers. We believe that our customers come back year after year because they value error-free, timely, and courteous tax return preparation. Common courtesy is an important aspect of our business! We call it service quality, and it all ties back to employee morale in the sense that happy employees treat their clients with care and concern."
"While sales growth is obviously important to our future plans, growth without a corresponding increase in profitability is useless. Therefore, we understand that increasing our profit margin is a function of cost-efficiency as well as sales growth. Given that payroll is our biggest expense, we must maintain an optimal balance between staffing levels and the revenue being generated. As I alluded to earlier, the key to maintaining this balance is employee productivity. If we can achieve cost-efficient sales growth, we should eventually have 20 profitable offices!"

## Required:

1. Create a balanced scorecard for Ariel Tax Services. Link your scorecard measures using the framework from Exhibit 12-5. Indicate whether each measure is expected to increase or decrease. Feel free to create measures that may not be specifically mentioned in the chapter, but make sense given the strategic goals of the company.
2. What hypotheses are built into the balanced scorecard for Ariel Tax Services? Which of these hypotheses do you believe are most questionable and why?
3. Discuss the potential advantages and disadvantages of implementing an internal business process measure called total dollar amount of tax refunds generated. Would you recommend using this measure in Ariel's balanced scorecard?
4. Would it be beneficial to attempt to measure each office's individual performance with respect to the scorecard measures that you created? Why or why not?

EXERCISE 12-12 Effects of Changes in Profits and Assets on Return on Investment (ROI) [LO 12-1]
The Abs Shoppe is a regional chain of health clubs. The managers of the clubs, who have authority to make investments as needed, are evaluated based largely on return on investment (ROI). The Abs Shoppe reported the following results for the past year:

| Sales $\ldots \ldots \ldots \ldots$ |  |
| :--- | :--- | ---: |
| Net operating income . . . . . . . . . . . . . . . | $\$ 800,000$ |
| Average operating assets . . . . . . | $\$ 100,000$ |
| 100,000 |  |

## Required:

The following questions are to be considered independently. Carry out all computations to two decimal places.

1. Compute the club's return on investment (ROI).
2. Assume that the manager of the club is able to increase sales by $\$ 80,000$ and that as a result net operating income increases by $\$ 6,000$. Further assume that this is possible without any increase in operating assets. What would be the club's return on investment (ROI)?
3. Assume that the manager of the club is able to reduce expenses by $\$ 3,200$ without any change in sales or operating assets. What would be the club's return on investment (ROI)?
4. Assume that the manager of the club is able to reduce operating assets by $\$ 20,000$ without any change in sales or net operating income. What would be the club's return on investment (ROI)?

## EXERCISE 12-13 Return on Investment (ROI) Relations [LO 12-1]

Provide the missing data in the following table:

|  | Division |  |  |
| :---: | :---: | :---: | :---: |
|  | Fab | Consulting | IT |
| Sales. | \$800,000 | \$ ? | \$ ? |
| Net operating income. | \$ 72,000 | \$ ? | \$40,000 |
| Average operating assets . | \$ ? | \$130,000 | \$ ? |
| Margin . | ? | 4\% | 8\% |
| Turnover | ? | 5 | ? |
| Return on investment (ROI) | 18\% | ? | 20\% |

## All applicable problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

PROBLEM 12-14 Return on Investment (ROI) and Residual Income [LO 12-1, LO 12-2]
"I know headquarters wants us to add that new product line," said Fred Halloway, manager of Kirsi Products' East Division. "But I want to see the numbers before I make a move. Our division's return on investment (ROI) has led the company for three years, and I don't want any letdown."

Kirsi Products is a decentralized wholesaler with four autonomous divisions. The divisions are evaluated on the basis of ROI, with year-end bonuses given to divisional managers who have the highest ROI. Operating results for the company's East Division for last year are given below:

| Sales | \$21,000,000 |
| :---: | :---: |
| Variable expenses | 13,400,000 |
| Contribution margin. | 7,600,000 |
| Fixed expenses | 5,920,000 |
| Net operating income | \$ 1,680,000 |
| Divisional operating assets | \$ 5,250,000 |

The company had an overall ROI of $18 \%$ last year (considering all divisions). The company's East Division has an opportunity to add a new product line that would require an investment of $\$ 3,000,000$. The cost and revenue characteristics of the new product line per year would be as follows:

| Sales $\ldots \ldots \ldots \ldots \ldots$ | $\$ \ldots \ldots$ |
| :--- | :--- |
| Variable expenses . . . . . . . . . . | $\$ 9,000,000$ |
| Fixed expenses . . . . . . . . | $\$ 2,520,000$ |

## Required:

1. Compute the East Division's ROI for last year; also compute the ROI as it would appear if the new product line is added.
2. If you were in Fred Halloway's position, would you accept or reject the new product line? Explain.
3. Why do you suppose headquarters is anxious for the East Division to add the new product line?
4. Suppose that the company's minimum required rate of return on operating assets is $15 \%$ and that performance is evaluated using residual income.
a. Compute the East Division's residual income for last year; also compute the residual income as it would appear if the new product line is added.
b. Under these circumstances, if you were in Fred Halloway's position would you accept or reject the new product line? Explain.


PROBLEM 12-15 Comparison of Performance Using Return on Investment (ROI) [LO 12-1]
Comparative data on three companies in the same service industry are given below:

|  | Company |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
|  | A | B | C |  |
| Sales $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 4,000,000$ | $\$ 1,500,000$ | $\$$ | $?$ |
| Net operating income $\ldots \ldots \ldots \ldots$ | $\$ 560,000$ | $\$ 210,000$ | $\$$ | $?$ |
| Average operating assets $\ldots \ldots \ldots \ldots$ | $\$ 2,000,000$ | $?$ | $\$ 3,000,000$ |  |
| Margin $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $?$ | $?$ | $3.5 \%$ |  |
| Turnover $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $?$ | $?$ | $?$ |  |
| Return on investment $($ ROI $) \ldots \ldots \ldots$ | $?$ | $7 \%$ | $?$ |  |

## Required:

1. What advantages are there to breaking down the ROI computation into two separate elements, margin and turnover?
2. Fill in the missing information above, and comment on the relative performance of the three companies in as much detail as the data permit. Make specific recommendations about how to improve the ROI.

> (Adapted from National Association of Accountants, Research Report No. 35, p. 34)

PROBLEM 12-16 Measures of Internal Business Process Performance [LO 12-3]
MacIntyre Fabrications, Ltd., of Aberdeen, Scotland, has recently begun a continuous improvement campaign in conjunction with a move toward Lean Production. Management has developed new performance measures as part of this campaign. The following operating data have been gathered
 over the last four months:

|  | Month |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 |
| Throughput time | ? | ? | ? | ? |
| Manufacturing cycle efficiency | ? | ? | ? | ? |
| Delivery cycle time . . . . . . . . | ? | ? | ? | ? |
| Percentage of on-time deliveries | 72\% | 73\% | 78\% | 85\% |
| Total sales (units) | 10,540 | 10,570 | 10,550 | 10,490 |

Management would like to know the company's throughput time, manufacturing cycle efficiency, and delivery cycle time. The data to compute these measures have been gathered and appear below:

|  | Month |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 |  |
| Move time per unit, in days $\ldots \ldots \ldots \ldots$ | 0.5 | 0.5 | 0.4 | 0.5 |  |
| Process time per unit, in days $\ldots \ldots \ldots$ | $\ldots .6$ | 0.5 | 0.5 | 0.4 |  |
| Wait time per order before start of |  |  |  |  |  |
| production, in days . . . . . . . . . . . . | 9.6 | 8.7 | 5.3 | 4.7 |  |
| Queue time per unit, in days . . . . . . . . | 3.6 | 3.6 | 2.6 | 1.7 |  |
| Inspection time per unit, in days . . . . . . | 0.7 | 0.7 | 0.4 | 0.3 |  |

## Required:

1. For each month, compute the following:
a. The throughput time.
$b$. The manufacturing cycle efficiency (MCE).
c. The delivery cycle time.
2. Using the performance measures given in the problem and those you computed in (1) above, identify whether the trend over the four months is generally favorable, generally unfavorable, or mixed. What areas apparently require improvement and how might they be improved?
3. Refer to the move time, process time, and so forth, given for month 4.
a. Assume that in month 5 the move time, process time, and so forth, are the same as for month 4, except that through the implementation of Lean Production, the company is able to completely eliminate the queue time during production. Compute the new throughput time and MCE.
b. Assume that in month 6 the move time, process time, and so forth, are the same as for month 4 , except that the company is able to completely eliminate both the queue time during production and the inspection time. Compute the new throughput time and MCE.

## PROBLEM 12-17 Building a Balanced Scorecard [LO 12-4]

Deer Creek ski resort was for many years a small, family-owned resort serving day skiers from nearby towns. Deer Creek was recently acquired by Mountain Associates, a major ski resort operator with destination resorts in several western states. The new owners have plans to upgrade the resort into a destination resort for vacationers staying for a week or more. As part of this plan, the new owners would like to make major improvements in the Lynx Lair Lodge, the resort's on-the-hill fast-food restaurant. The menu at the Lodge is very limited-hamburgers, hot dogs, chili, tuna fish sandwiches, french fries, and packaged snacks. The previous owners of the resort had felt no urgency to upgrade the food service at the Lodge because there is little competition. If skiers want lunch on the mountain, the only alternatives are the Lynx Lair Lodge or a brown bag lunch brought from home.

As part of the deal when acquiring Deer Creek, Mountain Associates agreed to retain all of the current employees of the resort. The manager of the Lodge, while hardworking and enthusiastic, has very little experience in the restaurant business. The manager is responsible for selecting the menu, finding and training employees, and overseeing daily operations. The kitchen staff prepares food and washes dishes. The dining room staff takes orders, serves as cashiers, and cleans the dining room area.

Shortly after taking over Deer Creek, management of Mountain Associates held a day-long meeting with all of the employees of the Lynx Lair Lodge to discuss the future of the ski resort and management's plans for the Lodge. At the end of this meeting, top management and Lodge employees created a balanced scorecard for the Lodge that would help guide operations for the coming ski season. Almost everyone who participated in the meeting seemed to be enthusiastic about the scorecard and management's plans for the Lodge.

The following performance measures were included on the balanced scorecard for the Lynx Lair Lodge:

- Customer satisfaction with service, as measured by customer surveys.
- Total Lynx Lair Lodge profit.
- Dining area cleanliness, as rated by a representative from Mountain Associates management.
- Average time to prepare an order.
- Customer satisfaction with menu choices, as measured by surveys.
- Average time to take an order.
- Percentage of kitchen staff completing institutional cooking course at the local community college.
- Sales.
- Percentage of dining room staff completing hospitality course at the local community college.
- Number of menu items.

Mountain Associates will pay for the costs of staff attending courses at the local community college.

Required:

1. Using the above performance measures, construct a balanced scorecard for the Lynx Lair Lodge. Use Exhibit 12-5 as a guide. Use arrows to show causal links and indicate with a + or - whether the performance measure should increase or decrease.
2. What hypotheses are built into the balanced scorecard for the Lynx Lair Lodge? Which of these hypotheses do you believe are most questionable? Why?
3. How will management know if one of the hypotheses underlying the balanced scorecard is false?

PROBLEM 12-18 Return on Investment (ROI) and Residual Income [LO 12-1, LO 12-2]
Financial data for Bridger, Inc., for last year are as follows:
The company paid dividends of \$197,000 last year. The "Investment in Brier Company" on the balance sheet represents an investment in the stock of another company.

## Required:

1. Compute the company's margin, turnover, and return on investment (ROI) for last year.
2. The board of directors of Bridger, Inc., has set a minimum required return of $20 \%$. What was the company's residual income last year?

| Bridger, Inc. Balance Sheet | Beginning Balance | Ending <br> Balance |
| :---: | :---: | :---: |
| Assets |  |  |
| Cash | \$ 125,000 | \$ 130,000 |
| Accounts receivable. | 340,000 | 480,000 |
| Inventory | 570,000 | 490,000 |
| Plant and equipment, net | 845,000 | 820,000 |
| Investment in Brier Company | 400,000 | 430,000 |
| Land (undeveloped) | 250,000 | 250,000 |
| Total assets | \$2,530,000 | \$2,600,000 |
| Liabilities and Stockholders' Equity |  |  |
| Accounts payable | \$ 380,000 | \$ 340,000 |
| Long-term debt | 1,000,000 | 1,000,000 |
| Stockholders' equity | 1,150,000 | 1,260,000 |
| Total liabilities and stockholders' equity | \$2,530,000 | \$2,600,000 |


| Bridger, Inc. Income Statement |  |  |
| :---: | :---: | :---: |
| Sales . |  | \$4,180,000 |
| Operating expenses |  | 3,553,000 |
| Net operating income |  | 627,000 |
| Interest and taxes: |  |  |
| Interest expense | \$120,000 |  |
| Tax expense | 200,000 | 320,000 |
| Net income |  | \$ 307,000 |

PROBLEM 12-19 Perverse Effects of Some Performance Measures [LO 12-4]
There is often more than one way to improve a performance measure. Unfortunately, some of the actions taken by managers to make their performance look better may actually harm the organization. For example, suppose the marketing department is held responsible only for increasing the per-
 formance measure "total revenues." Increases in total revenues may be achieved by working harder and smarter, but they can also usually be achieved by simply cutting prices. The increase in volume from cutting prices almost always results in greater total revenues; however, it does not always lead to greater total profits. Those who design performance measurement systems need to keep in mind that managers who are under pressure to perform may take actions to improve performance measures that have negative consequences elsewhere.

## Required:

For each of the following situations, describe actions that managers might take to show improvement in the performance measure but which do not actually lead to improvement in the organization's overall performance.

1. Concerned with the slow rate at which new products are brought to market, top management of a consumer electronics company introduces a new performance measure-speed-to-market. The research and development department is given responsibility for this performance measure, which measures the average amount of time a product is in development before it is released to the market for sale.
2. The CEO of a telephone company has been under public pressure from city officials to fix the large number of public pay phones that do not work. The company's repair people complain that the problem is vandalism and damage caused by theft of coins from coin boxesparticularly in high-crime areas in the city. The CEO says she wants the problem solved and

PROBLEM 12-20 Return on Investment (ROI) Analysis [LO 12-1]
The contribution format income statement for Westex, Inc., for its most recent period is given below:

|  | Total | Unit |
| :---: | :---: | :---: |
| Sales. | \$ 1,000,000 | \$50.00 |
| Variable expenses | 600,000 | 30.00 |
| Contribution margin | 400,000 | 20.00 |
| Fixed expenses. | 320,000 | 16.00 |
| Net operating income | 80,000 | 4.00 |
| Income taxes (@40\%) | 32,000 | 1.60 |
| Net income. | \$ 48,000 | \$ 2.40 |

The company had average operating assets of $\$ 500,000$ during the period.

## Required:

1. Compute the company's return on investment (ROI) for the period using the ROI formula stated in terms of margin and turnover.
For each of the following questions, indicate whether the margin and turnover will increase, decrease, or remain unchanged as a result of the events described, and then compute the new ROI figure. Consider each question separately, starting in each case from the original ROI computed in
(1) above.
2. The company achieves a cost savings of $\$ 10,000$ per period by using less costly materials.
3. Using Lean Production, the company is able to reduce the average level of inventory by $\$ 100,000$. (The released funds are used to pay off bank loans.)
4. Sales are increased by $\$ 100,000$; operating assets remain unchanged.
5. The company issues bonds and uses the proceeds to purchase $\$ 125,000$ in machinery and equipment at the beginning of the period. Interest on the bonds is $\$ 15,000$ per period. Sales remain unchanged. The new, more efficient equipment reduces production costs by $\$ 5,000$ per period.
6. The company invests $\$ 180,000$ of cash (received on accounts receivable) in a plot of land that is to be held for possible future use as a plant site.
7. Obsolete inventory carried on the books at a cost of $\$ 20,000$ is scrapped and written off as a loss.


PROBLEM 12-21 Creating Balanced Scorecards that Support Different Strategies [LO 12-4]
The Midwest Consulting Group (MCG) helps companies build balanced scorecards. As part of its marketing efforts, MCG conducts an annual balanced scorecard workshop for prospective clients. As MCG's newest employee, your boss has asked you to participate in this year's workshop by explaining to attendees how a company's strategy determines the measures that are appropriate for its balanced scorecard. Your boss has provided you with the excerpts below from the annual reports of two current MCG clients. She has asked you to use these excerpts in your portion of the workshop. Excerpt from Applied Pharmaceuticals' annual report:

The keys to our business are consistent and timely new product introductions and manufacturing process integrity. The new product introduction side of the equation is a function of research
and development (R\&D) yield (e.g., the number of marketable drug compounds created relative to the total number of potential compounds pursued). We seek to optimize our R\&D yield and first-to-market capability by investing in state-of-the-art technology, hiring the highest possible percentage of the "best and the brightest" engineers that we pursue, and providing world-class training to those engineers. Manufacturing process integrity is all about establishing world-class quality specifications and then relentlessly engaging in prevention and appraisal activities to minimize defect rates. Our customers must have an awareness of, and respect for, our brand image of being "first to market and first in quality." If we deliver on this pledge to our customers, then our financial goal of increasing our return on stockholders' equity should take care of itself.

Excerpt from Destination Resorts International's annual report:
Our business succeeds or fails based on the quality of the service that our front-line employees provide to customers. Therefore, it is imperative that we strive to maintain high employee morale and minimize employee turnover. In addition, it is critical that we train our employees to use technology to create one seamless worldwide experience for our repeat customers. Once an employee enters a customer preference (e.g., provide two extra pillows in the room, deliver fresh-brewed coffee to the room at 8:00 a.m., etc.) into our database, our worldwide workforce strives to ensure that a customer will never need to repeat it at any of our destination resorts. If we properly train and retain a motivated workforce, we should see continuous improvement in our percentage of error-free repeat customer check-ins, the time taken to resolve customer complaints, and our independently assessed room cleanliness. This in turn should drive improvement in our customer retention, which is the key to meeting our revenue growth goals.

## Required:

1. Based on the excerpts above, compare and contrast the strategies of Applied Pharmaceuticals and Destination Resorts International.
2. Select balanced scorecard measures for each company and link the scorecard measures using the framework from Exhibit 12-5. Use arrows to show the causal links between the performance measures and show whether the performance measure should increase or decrease over time. Feel free to create measures that may not be specifically mentioned in the chapter, but nonetheless make sense given the strategic goals of each company.
3. What hypotheses are built into each balanced scorecard? Why do the hypotheses differ between the two companies?

## PROBLEM 12-22 Internal Business Process Performance Measures [LO 12-3]

Exeter Corporation has recently begun a continuous improvement campaign. As a consequence, there have been many changes in operating procedures. Progress has been slow, particularly in trying to develop new performance measures for the factory.

Management has been gathering the following data over the past four months:

|  | Month |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 |
| Quality control measures: |  |  |  |  |
| Customer complaints as a percentage of units sold. | 1.4\% | 1.3\% | 1.1\% | 1.0\% |
| Warranty claims as a percentage of units sold | 2.3\% | 2.1\% | 2.0\% | 1.8\% |
| Defects as a percentage of units produced | 4.6\% | 4.2\% | 3.7\% | 3.4\% |
| Material control measures: |  |  |  |  |
| Scrap as a percentage of total cost | 3.2\% | 2.9\% | 3.0\% | 2.7\% |
| Machine performance measures: |  |  |  |  |
| Percentage of machine availability | 80\% | 82\% | 81\% | 79\% |
| Use as a percentage of availability . | 75\% | 73\% | 71\% | 70\% |
| Average setup time (hours) . . . | 2.7 | 2.5 | 2.5 | 2.6 |
| Delivery performance measures: |  |  |  |  |
| Throughput time . . . . . . . . . . | ? | ? | ? | ? |
| Manufacturing cycle efficiency | ? | ? | ? | ? |
| Delivery cycle time | ? | ? | ? | ? |
| Percentage of on-time deliveries | 84\% | 87\% | 91\% | 95\% |

The president has attended conferences at which the importance of throughput time, manufacturing cycle efficiency, and delivery cycle time were stressed, but no one at the company is sure how they are computed. The data to compute these measures have been gathered and appear below:

|  | Month |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 |
| Wait time per order before start of production, in days | 16.7 | 15.2 | 12.3 | 9.6 |
| Inspection time per unit, in days | 0.1 | 0.3 | 0.6 | 0.8 |
| Process time per unit, in days | 0.6 | 0.6 | 0.6 | 0.6 |
| Queue time per unit, in days | 5.6 | 5.7 | 5.6 | 5.7 |
| Move time per unit, in days | 1.4 | 1.3 | 1.3 | 1.4 |

## Required:

1. For each month, compute the following operating performance measures:
a. Throughput time.
b. Manufacturing cycle efficiency (MCE).
c. Delivery cycle time.
2. Using the performance measures given in the problem and those you computed in (1) above, do the following:
a. Identify areas where the company seems to be improving.
b. Identify areas where the company seems to be deteriorating or stagnating.
c. Explain why you think some specific areas are improving while others are not.
3. Refer to the move time, process time, and so forth, given above for month 4.
a. Assume that in month 5 the move time, process time, and so forth, are the same as for month 4, except that through the implementation of Lean Production, the company is able to completely eliminate the queue time during production. Compute the new throughput time and MCE.
b. Assume that in month 6 the move time, process time, and so forth, are the same as for month 4 , except that the company is able to completely eliminate both the queue time during production and the inspection time. Compute the new throughput time and MCE.

## CASE 12-23 Balanced Scorecard [LO 12-4]

Weierman Department Store is located in the downtown area of a medium-sized city in the American Midwest. While the store had been profitable for many years, it is facing increasing competition from large national chains that have set up stores in the city's suburbs. Recently, the downtown area has been undergoing revitalization, and the owners of Weierman Department Store are somewhat optimistic that profitability can be restored.

In an attempt to accelerate the return to profitability, the management of Weierman Department Store is in the process of designing a balanced scorecard for the company. Management believes the company should focus on two key problems. First, customers are taking longer and longer to pay the bills they incur on the department store's charge card, and they have far more bad debts than are normal for the industry. If this problem were solved, the company would have more cash to make much needed renovations. Investigation has revealed that much of the problem with late payments and un- paid bills is apparently due to disputed bills that are the result of incorrect charges on the customer bills. These incorrect charges usually occur because salesclerks enter data incorrectly on the charge account slip. Second, the company has been incurring large losses on unsold seasonal apparel. Such items are ordinarily resold at a loss to discount stores that specialize in such distress items.

The meeting in which the balanced scorecard approach was discussed was disorganized and ineffectively led-possibly because no one other than one of the vice presidents had read anything about how to put a balanced scorecard together. Nevertheless, a number of potential performance measures were suggested by various managers. These potential performance measures are:

## Performance measures suggested by various managers:

- Total sales revenue.
- Percentage of salesclerks trained to correctly enter data on charge account slips.
- Customer satisfaction with accuracy of charge account bills from monthly customer survey.
- Sales per employee.
- Travel expenses for buyers for trips to fashion shows.
- Average age of accounts receivables.
- Courtesy shown by junior staff members to senior staff members based on surveys of senior staff.
- Unsold inventory at the end of the season as a percentage of total cost of sales.
- Sales per square foot of floor space.
- Percentage of suppliers making just-in-time deliveries.
- Quality of food in the staff cafeteria based on staff surveys.
- Written-off accounts receivables (bad debts) as a percentage of sales.
- Percentage of charge account bills containing errors.
- Percentage of employees who have attended the city's cultural diversity workshop.
- Total profit.
- Profit per employee.

Required:

1. As someone with more knowledge of the balanced scorecard than almost anyone else in the company, you have been asked to build an integrated balanced scorecard. In your scorecard, use only performance measures suggested by the managers above. You do not have to use all of the performance measures suggested by the managers, but you should build a balanced scorecard that reveals a strategy for dealing with the problems with accounts receivable and with unsold merchandise. Construct the balanced scorecard following the format used in Exhibit 12-5. Do not be particularly concerned with whether a specific performance measure falls within the learning and growth, internal business process, customer, or financial perspective. However, clearly show the causal links between the performance measures with arrows and whether the performance measures should show increases or decreases.
2. Assume that the company adopts your balanced scorecard. After operating for a year, there are improvements in some performance measures but not in others. What should management do next?
3. a. Suppose that customers express greater satisfaction with the accuracy of their charge account bills, but the performance measures for the average age of accounts receivable and for bad debts do not improve. Explain why this might happen.
b. Suppose that the performance measures for the average age of accounts receivable, bad debts, and unsold inventory improve, but total profits do not. Explain why this might happen. Assume in your answer that the explanation lies within the company.

## Appendix 12A: Transfer Pricing

Divisions in a company often supply goods and services to other divisions within the same company. For example, the truck division of Toyota supplies trucks to other Toyota divisions to use in their operations. When the divisions are evaluated based on their profit, ROI, or residual income, a price must be established for such a transfer-otherwise, the division that produces the good or service will receive no credit. The price in such a situation is called a transfer price. A transfer price is the price charged when one segment of a company provides goods or services to another segment of the same company. For example, most companies in the oil industry, such as Shell, have petroleum refining and retail sales divisions that are evaluated on the basis of ROI or residual income. The petroleum refining division processes crude oil into gasoline, kerosene, lubricants, and other end products. The retail sales division takes gasoline and other products from the refining division and sells them through the company's chain of service stations. Each product has a price for transfers within the company. Suppose the transfer price for gasoline is $\$ 0.80 \mathrm{a}$

## LEARNING OBJECTIVE 12-5

Determine the range, if any, within which a negotiated transfer price should fall.
gallon. Then the refining division gets credit for $\$ 0.80$ a gallon of revenue on its segment report and the retailing division must deduct $\$ 0.80$ a gallon as an expense on its segment report. Clearly, the refining division would like the transfer price to be as high as possible, whereas the retailing division would like the transfer price to be as low as possible. However, the transaction has no direct effect on the entire company's reported profit. It is like taking money out of one pocket and putting it into the other.

Managers are intensely interested in how transfer prices are set because they can have a dramatic effect on the reported profitability of their divisions. Three common approaches are used to set transfer prices:

1. Allow the managers involved in the transfer to negotiate the transfer price.
2. Set transfer prices at cost using either variable cost or full (absorption) cost.
3. Set transfer prices at the market price.

We will consider each of these transfer pricing methods in turn, beginning with negotiated transfer prices. Throughout the discussion, keep in mind that the fundamental objective in setting transfer prices is to motivate the managers to act in the best interests of the overall company. In contrast, suboptimization occurs when managers do not act in the best interests of the overall company or even in the best interests of their own division.

## Negotiated Transfer Prices

A negotiated transfer price results from discussions between the selling and buying divisions. Negotiated transfer prices have several important advantages. First, this approach preserves the autonomy of the divisions and is consistent with the spirit of decentralization. Second, the managers of the divisions are likely to have much better information about the potential costs and benefits of the transfer than others in the company.

When negotiated transfer prices are used, the managers who are involved in a proposed transfer within the company meet to discuss the terms and conditions of the transfer. They may decide not to go through with the transfer, but if they do, they must agree to a transfer price. Generally speaking, we cannot predict what transfer price they will agree to. However, we can confidently predict two things: (1) the selling division will agree to the transfer only if its profits increase as a result of the transfer, and (2) the buying division will agree to the transfer only if its profits also increase as a result of the transfer. This may seem obvious, but it is an important point.

Clearly, if the transfer price is below the selling division's cost, the selling division will incur a loss on the transaction and it will refuse to agree to the transfer. Likewise, if the transfer price is set too high, it will be impossible for the buying division to make any profit on the transferred item. For any given proposed transfer, the transfer price has both a lower limit (determined by the situation of the selling division) and an upper limit (determined by the situation of the buying division). The actual transfer price agreed to by the two division managers can fall anywhere between those two limits. These limits determine the range of acceptable transfer prices-the range of transfer prices within which the profits of both divisions participating in a transfer would increase.

An example will help us to understand negotiated transfer prices. Harris \& Louder, Ltd., owns fast-food restaurants and snack food and beverage manufacturers in the United Kingdom. One of the restaurants, Pizza Maven, serves a variety of beverages along with pizzas. One of the beverages is ginger beer, which is served on tap. Harris \& Louder has just purchased a new division, Imperial Beverages, that produces ginger beer. The managing director of Imperial Beverages has approached the managing director of Pizza Maven about purchasing Imperial Beverages' ginger beer to sell at Pizza Maven restaurants rather than its usual brand of ginger beer. Managers at Pizza Maven agree that the quality of Imperial Beverages' ginger beer is comparable to the quality of their regular brand. It is just a question of price. The basic facts are as follows (the currency in this example is pounds, denoted here as $£$ ):

| Imperial Beverages: |  |
| :---: | :---: |
| Ginger beer production capacity per month | 10,000 barrels |
| Variable cost per barrel of ginger beer | £8 per barrel |
| Fixed costs per month | £70,000 |
| Selling price of Imperial Beverages ginger beer on the outside market | £20 per barrel |
| Pizza Maven: |  |
| Purchase price of regular brand of ginger beer | £18 per barrel |
| Monthly consumption of ginger beer. | 2,000 barrels |

The Selling Division's Lowest Acceptable Transfer Price The selling division, Imperial Beverages, will be interested in a proposed transfer only if its profit increases. Clearly, the transfer price must not fall below the variable cost per barrel of $£ 8$. In addition, if Imperial Beverages does not have sufficient capacity to fill the Pizza Maven order while supplying its regular customers, then it would have to sacrifice some of its regular sales. Imperial Beverages would expect to be compensated for the contribution margin on any lost sales. In sum, if the transfer has no effect on fixed costs, then from the selling division's standpoint, the transfer price must cover both the variable costs of producing the transferred units and any opportunity costs from lost sales.

Seller's perspective:

$$
\underset{\text { price }}{\text { Transfer }} \geq \underset{\text { per unit }}{\text { Variable cost }}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }}
$$

The Buying Division's Highest Acceptable Transfer Price The buying division, Pizza Maven, will be interested in a transfer only if its profit increases. In cases like this where a buying division has an outside supplier, the buying division's decision is simple. Buy from the inside supplier if the price is less than the price offered by the outside supplier.

Purchaser's perspective:

$$
\text { Transfer price } \leq \text { Cost of buying from outside supplier }
$$

Or, if an outside supplier does not exist:
Transfer price $\leq$ Profit to be earned per unit sold (not including the transfer price)
We will consider several different hypothetical situations and see what the range of acceptable transfer prices would be in each situation.

Selling Division with Idle Capacity Suppose that Imperial Beverages has sufficient idle capacity to satisfy Pizza Maven's demand for ginger beer without sacrificing sales of ginger beer to its regular customers. To be specific, let's suppose that Imperial Beverages is selling only 7,000 barrels of ginger beer a month on the outside market. That leaves unused capacity of 3,000 barrels a month-more than enough to satisfy Pizza Maven's requirement of 2,000 barrels a month. What range of transfer prices, if any, would make both divisions better off with the transfer of 2,000 barrels a month?

1. The selling division, Imperial Beverages, will be interested in the transfer only if:

$$
\underset{\text { price }}{\text { Transfer }} \geq \underset{\text { per unit }}{\text { Variable cost }}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }}
$$

Because Imperial Beverages has enough idle capacity, there are no lost outside sales. And because the variable cost per unit is $£ 8$, the lowest acceptable transfer price for the selling division is $£ 8$.

$$
\text { Transfer price } \geq £ 8+\frac{£ 0}{2,000}=£ 8
$$

2. The buying division, Pizza Maven, can buy similar ginger beer from an outside vendor for $£ 18$. Therefore, Pizza Maven would be unwilling to pay more than $£ 18$ per barrel for Imperial Beverages' ginger beer.

$$
\text { Transfer price } \leq \text { Cost of buying from outside supplier }=£ 18
$$

3. Combining the requirements of both the selling division and the buying division, the acceptable range of transfer prices in this situation is:

$$
£ 8 \leq \text { Transfer price } \leq £ 18
$$

Assuming that the managers understand their own businesses and that they are cooperative, they should be able to agree on a transfer price within this range.

Selling Division with No Idle Capacity Suppose that Imperial Beverages has no idle capacity; it is selling 10,000 barrels of ginger beer a month on the outside market at $£ 20$ per barrel. To fill the order from Pizza Maven, Imperial Beverages would have to divert 2,000 barrels from its regular customers. What range of transfer prices, if any, would make both divisions better off transferring the 2,000 barrels within the company?

1. The selling division, Imperial Beverages, will be interested in the transfer only if:

$$
\text { Transfer price } \geq \underset{\text { per unit }}{\text { Variable cost }}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }}
$$

Because Imperial Beverages has no idle capacity, there are lost outside sales. The contribution margin per barrel on these outside sales is $£ 12(£ 20-£ 8)$.

$$
\text { Transfer price } \geq £ 8+\frac{(£ 20-£ 8) \times 2,000}{2,000}=£ 8+(£ 20-£ 8)=£ 20
$$

Thus, as far as the selling division is concerned, the transfer price must at least cover the revenue on the lost sales, which is $£ 20$ per barrel. This makes sense because the cost of producing the 2,000 barrels is the same whether they are sold on the inside market or on the outside. The only difference is that the selling division loses the revenue of $£ 20$ per barrel if it transfers the barrels to Pizza Maven.
2. As before, the buying division, Pizza Maven, would be unwilling to pay more than the $£ 18$ per barrel it is already paying for similar ginger beer from its regular supplier.

$$
\text { Transfer price } \leq \text { Cost of buying from outside supplier }=£ 18
$$

3. Therefore, the selling division would insist on a transfer price of at least $£ 20$. But the buying division would refuse any transfer price above $£ 18$. It is impossible to satisfy both division managers simultaneously; there can be no agreement on a transfer price and no transfer will take place. Is this good? The answer is yes. From the standpoint of the entire company, the transfer doesn't make sense. Why give up sales of $£ 20$ to save costs of $£ 18$ ?
Basically, the transfer price is a mechanism for dividing between the two divisions any profit the entire company earns as a result of the transfer. If the company as a whole loses money on the transfer, there will be no profit to divide up, and it will be impossible for the two divisions to come to an agreement. On the other hand, if the company as a whole makes money on the transfer, there will be a profit to share, and it will always be possible for the two divisions to find a mutually agreeable transfer price that increases the profits of both divisions. If the pie is bigger, it is always possible to divide it up in such a way that everyone has a bigger piece.

Selling Division Has Some Idle Capacity Suppose now that Imperial Beverages is selling 9,000 barrels of ginger beer a month on the outside market. Pizza Maven can only sell one kind of ginger beer on tap. It cannot buy 1,000 barrels from Imperial

Beverages and 1,000 barrels from its regular supplier; it must buy all of its ginger beer from one source.

To fill the entire 2,000-barrel a month order from Pizza Maven, Imperial Beverages would have to divert 1,000 barrels from its regular customers who are paying $£ 20$ per barrel. The other 1,000 barrels can be made using idle capacity. What range of transfer prices, if any, would make both divisions better off transferring the 2,000 barrels within the company?

1. As before, the selling division, Imperial Beverages, will insist on a transfer price that at least covers its variable cost and opportunity cost:

$$
\text { Transfer price } \geq \underset{\text { per unit }}{\text { Variable cost }}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }}
$$

Because Imperial Beverages does not have enough idle capacity to fill the entire order for 2,000 barrels, there are lost outside sales. The contribution margin per barrel on the 1,000 barrels of lost outside sales is $£ 12(£ 20-£ 8)$.

$$
\text { Transfer price } \geq £ 8+\frac{(£ 20-£ 8) \times 1,000}{2,000}=£ 8+£ 6=£ 14
$$

Thus, as far as the selling division is concerned, the transfer price must cover the variable cost of $£ 8$ plus the average opportunity cost of lost sales of $£ 6$.
2. As before, the buying division, Pizza Maven, would be unwilling to pay more than the $£ 18$ per barrel it pays its regular supplier.

$$
\text { Transfer price } \leq \text { Cost of buying from outside suppliers }=£ 18
$$

3. Combining the requirements for both the selling and buying divisions, the range of acceptable transfer prices is:

$$
£ 14 \leq \text { Transfer price } \leq £ 18
$$

Again, assuming that the managers understand their own businesses and that they are cooperative, they should be able to agree on a transfer price within this range.

No Outside Supplier If Pizza Maven has no outside supplier for the ginger beer, the highest price the buying division would be willing to pay depends on how much the buying division expects to make on the transferred units-excluding the transfer price. If, for example, Pizza Maven expects to earn $£ 30$ per barrel of ginger beer after paying its own expenses, then it should be willing to pay up to $£ 30$ per barrel to Imperial Beverages. Remember, however, that this assumes Pizza Maven cannot buy ginger beer from other sources.

Evaluation of Negotiated Transfer Prices As discussed earlier, if a transfer within the company would result in higher overall profits for the company, there is always a range of transfer prices within which both the selling and buying division would also have higher profits if they agree to the transfer. Therefore, if the managers understand their own businesses and are cooperative, then they should always be able to agree on a transfer price if it is in the best interests of the company that they do so.

Unfortunately, not all managers understand their own businesses and not all managers are cooperative. As a result, negotiations often break down even when it would be in the managers' own best interests to come to an agreement. Sometimes that is the fault of the way managers are evaluated. If managers are pitted against each other rather than against their own past performance or reasonable benchmarks, a noncooperative atmosphere is almost guaranteed. Nevertheless, even with the best performance evaluation system, some people by nature are not cooperative.

Given the disputes that often accompany the negotiation process, many companies rely on some other means of setting transfer prices. Unfortunately, as we will see below, all of the alternatives to negotiated transfer prices have their own serious drawbacks.

## Transfers at the Cost to the Selling Division

Many companies set transfer prices at either the variable cost or full (absorption) cost incurred by the selling division. Although the cost approach to setting transfer prices is relatively simple to apply, it has some major defects.

First, the use of cost-particularly full cost-as a transfer price can lead to bad decisions and thus suboptimization. Return to the example involving the ginger beer. The full cost of ginger beer can never be less than $£ 15$ per barrel ( $£ 8$ per barrel variable cost $+£ 7$ per barrel fixed cost at capacity). What if the cost of buying the ginger beer from an outside supplier is less than $£ 15$-for example, $£ 14$ per barrel? If the transfer price were set at full cost, then Pizza Maven would never want to buy ginger beer from Imperial Beverages because it could buy its ginger beer from an outside supplier at a lower price. However, from the standpoint of the company as a whole, ginger beer should be transferred from Imperial Beverages to Pizza Maven whenever Imperial Beverages has idle capacity. Why? Because when Imperial Beverages has idle capacity, it only costs the company $£ 8$ in variable cost to produce a barrel of ginger beer, but it costs $£ 14$ per barrel to buy from outside suppliers.

Second, if cost is used as the transfer price, the selling division will never show a profit on any internal transfer. The only division that shows a profit is the division that makes the final sale to an outside party.

Third, cost-based prices do not provide incentives to control costs. If the actual costs of one division are simply passed on to the next, there is little incentive for anyone to work to reduce costs. This problem can be overcome by using standard costs rather than actual costs for transfer prices.

Despite these shortcomings, cost-based transfer prices are often used in practice. Advocates argue that they are easily understood and convenient to use.

## Transfers at Market Price

Some form of competitive market price (i.e., the price charged for an item on the open market) is sometimes advocated as the best approach to the transfer pricing problemparticularly if transfer price negotiations routinely become bogged down.

The market price approach is designed for situations in which there is an outside market for the transferred product or service; the product or service is sold in its present form to outside customers. If the selling division has no idle capacity, the market price is the correct choice for the transfer price. This is because, from the company's perspective, the real cost of the transfer is the opportunity cost of the lost revenue on the outside sale. Whether the item is transferred internally or sold on the outside market, the production costs are exactly the same. If the market price is used as the transfer price, the selling division manager will not lose anything by making the transfer, and the buying division manager will get the correct signal about how much it really costs the company for the transfer to take place.

While the market price works well when the selling division has no idle capacity, difficulties occur when the selling division has idle capacity. Recalling once again the ginger beer example, the outside market price for the ginger beer produced by Imperial Beverages is $£ 20$ per barrel. However, Pizza Maven can purchase all of the ginger beer it wants from outside suppliers for $£ 18$ per barrel. Why would Pizza Maven ever buy from Imperial Beverages if Pizza Maven is forced to pay Imperial Beverages' market price? In some market price-based transfer pricing schemes, the transfer price would be lowered to $£ 18$, the outside vendor's market price, and Pizza Maven would be directed to buy from Imperial Beverages as long as Imperial Beverages is willing to sell. This scheme can work reasonably well, but a drawback is that managers at Pizza Maven will regard the cost of ginger beer as $£ 18$ rather than the $£ 8$, which is the real cost to the company when the
selling division has idle capacity. Consequently, the managers of Pizza Maven will make pricing and other decisions based on an incorrect cost.

Unfortunately, none of the possible solutions to the transfer pricing problem are perfect-not even market-based transfer prices.

## Divisional Autonomy and Suboptimization

The principles of decentralization suggest that companies should grant managers autonomy to set transfer prices and to decide whether to sell internally or externally. It may be very difficult for top managers to accept this principle when their subordinate managers are about to make a suboptimal decision. However, if top management intervenes, the purposes of decentralization are defeated. Furthermore, to impose the correct transfer price, top managers would have to know details about the buying and selling divisions' outside market, variable costs, and capacity utilization. The whole premise of decentralization is that local managers have access to better information for operational decisions than top managers at corporate headquarters.

Of course, if a division manager consistently makes suboptimal decisions, the performance of the division will suffer. The offending manager's compensation will be adversely affected and promotion will become less likely. Thus, a performance evaluation system based on divisional profits, ROI, or residual income provides some built-in checks and balances. Nevertheless, if top managers wish to create a culture of autonomy and independent profit responsibility, they must allow their subordinate managers to control their own destiny-even to the extent of granting their managers the right to make mistakes.

## International Aspects of Transfer Pricing

The objectives of transfer pricing change when a multinational corporation is involved and the goods and services being transferred cross international borders. In this context, the objectives of international transfer pricing focus on minimizing taxes, duties, and foreign exchange risks, along with enhancing a company's competitive position and improving its relations with foreign governments. Although domestic objectives such as managerial motivation and divisional autonomy are always important, they often become secondary when international transfers are involved. Companies will focus instead on charging a transfer price that reduces its total tax bill or that strengthens a foreign subsidiary.

For example, charging a low transfer price for parts shipped to a foreign subsidiary may reduce customs duty payments as the parts cross international borders, or it may help the subsidiary to compete in foreign markets by keeping the subsidiary's costs low. On the other hand, charging a high transfer price may help a multinational corporation draw profits out of a country that has stringent controls on foreign remittances, or it may allow a multinational corporation to shift income from a country that has high income tax rates to a country that has low rates.

## Review Problem: Transfer Pricing

## Situation A

Collyer Products, Inc., has a Valve Division that manufactures and sells a standard valve:

| Capacity in units . . . . . . . . . . . . . . . . . . . . . . | 100,000 |
| :--- | ---: | ---: |
| Selling price to outside customers . . . . . . . . | $\$ 30$ |
| Variable costs per unit . . . . . . . . . | $\$ 16$ |
| Fixed costs per unit (based on capacity) . . . . | $\$ 9$ |

The company has a Pump Division that could use this valve in one of its pumps. The Pump Division is currently purchasing 10,000 valves per year from an overseas supplier at a cost of $\$ 29$ per valve.

## Required:

1. Assume that the Valve Division has enough idle capacity to handle all of the Pump Division's needs. What is the acceptable range, if any, for the transfer price between the two divisions?
2. Assume that the Valve Division is selling all of the valves that it can produce to outside customers. What is the acceptable range, if any, for the transfer price between the two divisions?
3. Assume again that the Valve Division is selling all of the valves that it can produce to outside customers. Also assume that $\$ 3$ in variable expenses can be avoided on transfers within the company, due to reduced selling costs. What is the acceptable range, if any, for the transfer price between the two divisions?

## Solution to Situation $A$

1. Because the Valve Division has idle capacity, it does not have to give up any outside sales to take on the Pump Division's business. Applying the formula for the lowest acceptable transfer price from the viewpoint of the selling division, we get:

$$
\begin{aligned}
& \text { Transfer price } \geq \\
& \underset{\text { per unit }}{\text { Variable cost }}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }} \\
& \text { Transfer price } \geq \$ 16+\frac{\$ 0}{10,000}=\$ 16
\end{aligned}
$$

The Pump Division would be unwilling to pay more than $\$ 29$, the price it is currently paying an outside supplier for its valves. Therefore, the transfer price must fall within the range:

$$
\$ 16 \leq \text { Transfer price } \leq \$ 29
$$

2. Because the Valve Division is selling all of the valves that it can produce on the outside market, it would have to give up some of these outside sales to take on the Pump Division's business. Thus, the Valve Division has an opportunity cost, which is the total contribution margin on lost sales:

$$
\begin{aligned}
& \text { Transfer price } \geq \begin{array}{c}
\text { Variable cost } \\
\text { per unit }
\end{array}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }} \\
& \text { Transfer price } \geq \$ 16+\frac{(\$ 30-\$ 16) \times 10,000}{10,000}=\$ 16+\$ 14=\$ 30
\end{aligned}
$$

Because the Pump Division can purchase valves from an outside supplier at only $\$ 29$ per unit, no transfers will be made between the two divisions.
3. Applying the formula for the lowest acceptable transfer price from the viewpoint of the selling division, we get:

$$
\begin{array}{r}
\text { Transfer price } \geq \begin{array}{c}
\text { Variable cost } \\
\text { per unit }
\end{array}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }} \\
\text { Transfer price } \geq(\$ 16-\$ 3)+\frac{(\$ 30-\$ 16) \times 10,000}{10,000}=\$ 13+\$ 14=\$ 27
\end{array}
$$

In this case, the transfer price must fall within the range:

$$
\$ 27 \leq \text { Transfer price } \leq \$ 29
$$

## Situation B

Refer to the original data in situation A above. Assume that the Pump Division needs 20,000 special high-pressure valves per year. The Valve Division's variable costs to manufacture and ship the special valve would be $\$ 20$ per unit. To produce these special valves, the Valve Division would have to reduce its production and sales of regular valves from 100,000 units per year to 70,000 units per year.
Required:
As far as the Valve Division is concerned, what is the lowest acceptable transfer price?

## Solution to Situation B

To produce the 20,000 special valves, the Valve Division will have to give up sales of 30,000 regular valves to outside customers. Applying the formula for the lowest acceptable transfer price from the viewpoint of the selling division, we get:

$$
\begin{aligned}
& \text { Transfer price } \geq \begin{array}{c}
\text { Variable cost } \\
\text { per unit }
\end{array}+\frac{\text { Total contribution margin on lost sales }}{\text { Number of units transferred }} \\
& \text { Transfer price } \geq \$ 20+\frac{(\$ 30-\$ 16) \times 30,000}{20,000}=\$ 20+\$ 21=\$ 41
\end{aligned}
$$

Market price The price charged for an item on the open market. (p. 538)
Negotiated transfer price A transfer price agreed on between buying and selling divisions. (p. 534)

Range of acceptable transfer prices The range of transfer prices within which the profits of both the selling division and the buying division would increase as a result of a transfer. (p. 534)

Suboptimization An overall level of profits that is less than a segment or a company is capable of earning. (p. 534)
Transfer price The price charged when one division or segment provides goods or services to another division or segment of an organization. (p. 533)

## Appendix 12A Exercises and Problems

## All applicable exercises and problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

EXERCISE 12A-1 Transfer Pricing Situations [LO 12-5]
In each of the cases below, assume that Division X has a product that can be sold either to outside customers or to Division $Y$ of the same company for use in its production process. The managers of the divisions are evaluated based on their divisional profits.


|  | Case |  |
| :---: | :---: | :---: |
|  | A | B |
| Division X : |  |  |
| Capacity in units | 100,000 | 100,000 |
| Number of units being sold to outside customers . | 100,000 | 80,000 |
| Selling price per unit to outside customers . . . . | \$50 | \$35 |
| Variable costs per unit. | \$30 | \$20 |
| Fixed costs per unit (based on capacity). | \$8 | \$6 |
| Division Y: |  |  |
| Number of units needed for production. . . . | 20,000 | 20,000 |
| Purchase price per unit now being paid to an outside supplier | \$47 | \$34 |

## Required:

1. Refer to the data in case A above. Assume that $\$ 2$ per unit in variable selling costs can be avoided on intracompany sales. If the managers are free to negotiate and make decisions on their own, will a transfer take place? If so, within what range will the transfer price fall? Explain.
2. Refer to the data in case B above. In this case, there will be no savings in variable selling costs on intracompany sales. If the managers are free to negotiate and make decisions on their own, will a transfer take place? If so, within what range will the transfer price fall? Explain.

EXERCISE 12A-2 Transfer Pricing from Viewpoint of the Entire Company [LO 12-5]
Division A manufactures picture tubes for TVs. The tubes can be sold either to Division B of the same company or to outside customers. Last year, the following activity was recorded in Division A:

| Selling price per tube | \$175 |
| :---: | :---: |
| Variable cost per tube | \$130 |
| Number of tubes: |  |
| Produced during the year | 20,000 |
| Sold to outside customers | 16,000 |
| Sold to Division B | 4,000 |

Sales to Division B were at the same price as sales to outside customers. The tubes purchased by Division B were used in a TV set manufactured by that division. Division B incurred $\$ 300$ in additional variable cost per TV and then sold the TVs for $\$ 600$ each.

## Required:

1. Prepare income statements for last year for Division A, Division B, and the company as a whole.
2. Assume that Division A's manufacturing capacity is 20,000 tubes per year. Next year, Division B wants to purchase 5,000 tubes from Division A, rather than only 4,000 tubes as in last year. (Tubes of this type are not available from outside sources.) From the standpoint of the company as a whole, should Division A sell the 1,000 additional tubes to Division B, or should it continue to sell them to outside customers? Explain.

EXERCISE 12A-3 Transfer Pricing Basics [LO 12-5]
Nelcro Company's Electrical Division produces a high-quality transformer. Sales and cost data on the transformer follow:

| Selling price per unit on the outside marke | \$40 |
| :---: | :---: |
| Variable costs per unit | \$21 |
| Fixed costs per unit (based on capacity) | \$9 |
| Capacity in units | 60,000 |

Nelcro Company has a Motor Division that would like to begin purchasing this transformer from the Electrical Division. The Motor Division is currently purchasing 10,000 transformers each year from another company at a cost of $\$ 38$ per transformer. Nelcro Company evaluates its division managers on the basis of divisional profits.

Required:

1. Assume that the Electrical Division is now selling only 50,000 transformers each year to outside customers.
a. From the standpoint of the Electrical Division, what is the lowest acceptable transfer price for transformers sold to the Motor Division?
b. From the standpoint of the Motor Division, what is the highest acceptable transfer price for transformers acquired from the Electrical Division?
c. If left free to negotiate without interference, would you expect the division managers to voluntarily agree to the transfer of 10,000 transformers from the Electrical Division to the Motor Division? Why or why not?
d. From the standpoint of the entire company, should a transfer take place? Why or why not?
2. Assume that the Electrical Division is now selling all of the transformers it can produce to outside customers.
a. From the standpoint of the Electrical Division, what is the lowest acceptable transfer price for transformers sold to the Motor Division?
b. From the standpoint of the Motor Division, what is the highest acceptable transfer price for transformers acquired from the Electrical Division?
c. If left free to negotiate without interference, would you expect the division managers to voluntarily agree to the transfer of 10,000 transformers from the Electrical Division to the Motor Division? Why or why not?
d. From the standpoint of the entire company, should a transfer take place? Why or why not?

PROBLEM 12A-4 Market-Based Transfer Price [LO 12-5]
Damico Company's Board Division manufactures an electronic control board that is widely used in high-end DVD players. The cost per control board is as follows:

| Variable cost per board | \$120 |
| :---: | :---: |
| Fixed cost per board* | 30 |
| Total cost per board | \$150 |
| *Based on a capacity of 800,000 boards per year. |  |

Part of the Board Division's output is sold to outside manufacturers of DVD players, and part is sold to Damico Company's Consumer Products Division, which produces a DVD player under the Damico name. The Board Division charges a selling price of $\$ 190$ per control board for all sales, both internally and externally.

The costs, revenues, and net operating income associated with the Consumer Products Division's DVD player are given below:

| Selling price per player |  | \$580 |
| :---: | :---: | :---: |
| Variable costs per player: |  |  |
| Cost of the control board | \$190 |  |
| Variable cost of other parts . | 230 |  |
| Total variable costs . |  | 420 |
| Contribution margin |  | 160 |
| Fixed costs per player* |  | 85 |
| Net operating income per player |  | \$ 75 |
| *Based on a capacity of 200,000 DVD players per year. |  |  |

The Consumer Products Division has an order from an overseas distributor for 5,000 DVD players. The distributor wants to pay only $\$ 400$ per DVD player.

## Required:

1. Assume that the Consumer Products Division has enough idle capacity to fill the 5,000 -unit order. Is the division likely to accept the $\$ 400$ price, or to reject it? Explain.
2. Assume that both the Board Division and the Consumer Products Division have idle capacity. Under these conditions, would rejecting the $\$ 400$ price be advantageous for the company as a whole, or would it result in the loss of potential profits? Show computations to support your answer.
3. Assume that the Board Division is operating at capacity and could sell all of its control boards to outside manufacturers of DVD players. Assume, however, that the Consumer Products Division has enough idle capacity to fill the 5,000-unit order. Under these conditions, compute the profit impact to the Consumer Products Division of accepting the order at the $\$ 400$ price.
4. What conclusions do you draw concerning the use of market price as a transfer price in intracompany transactions?

## PROBLEM 12A-5 Basic Transfer Pricing [LO 12-5]

In cases 1-3 below, assume that Division A has a product that can be sold either to Division B of the same company or to outside customers. The managers of both divisions are evaluated

based on their own division's return on investment (ROI). The managers are free to decide if they will participate in any internal transfers. All transfer prices are negotiated. Treat each case independently.

|  | Case |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1 | 2 | 3 | 4 |
| Division A: |  |  |  |  |
| Capacity in units | 50,000 | 300,000 | 100,000 | 200,000 |
| Number of units now being sold to outside customers | 50,000 | 300,000 | 75,000 | 200,000 |
| Selling price per unit to outside customers. | \$100 | \$40 | \$60 | \$45 |
| Variable costs per unit | \$63 | \$19 | \$35 | \$30 |
| Fixed costs per unit (based on capacity) | \$25 | \$8 | \$17 | \$6 |
| Division B: |  |  |  |  |
| Number of units needed annually. | 10,000 | 70,000 | 20,000 | 60,000 |
| Purchase price now being paid to an outside supplier* | \$92 | \$39 | \$60 | - |
| *Before any purchase discount. |  |  |  |  |

Required:

1. Refer to case 1. A study has indicated that Division A can avoid $\$ 5$ per unit in variable costs on any sales to Division B. Will the managers agree to a transfer, and if so, within what range will the transfer price be? Explain.
2. Refer to case 2. Assume that Division A can avoid $\$ 4$ per unit in variable costs on any sales to Division B.
a. Would you expect any disagreement between the two divisional managers over what the transfer price should be? Explain.
b. Assume that Division A offers to sell 70,000 units to Division B for $\$ 38$ per unit and that Division B refuses this price. What will be the loss in potential profits for the company as a whole?
3. Refer to case 3. Assume that Division B is now receiving a $5 \%$ price discount from the outside supplier.
a. Will the managers agree to a transfer? If so, within what range will the transfer price be?
b. Assume that Division B offers to purchase 20,000 units from Division A at $\$ 52$ per unit. If Division A accepts this price, would you expect its ROI to increase, decrease, or remain unchanged? Why?
4. Refer to case 4. Assume that Division B wants Division A to provide it with 60,000 units of a different product from the one that Division A is now producing. The new product would require $\$ 25$ per unit in variable costs and would require that Division A cut back production of its present product by 30,000 units annually. What is the lowest acceptable transfer price from Division A's perspective?

PROBLEM 12A-6 Transfer Pricing with an Outside Market [LO 12-5]
Galati Products, Inc., has just purchased a small company that specializes in the manufacture of electronic tuners that are used as a component part of TV sets. Galati Products, Inc., is a decentralized company, and it will treat the newly acquired company as an autonomous division with full profit responsibility. The new division, called the Tuner Division, has the following revenue and costs associated with each tuner that it manufactures and sells:

| Selling price |  | \$20 |
| :---: | :---: | :---: |
| Expenses: |  |  |
| Variable. | \$11 |  |
| Fixed (based on a capacity of 100,000 tuners per year) . | 6 | 17 |
| Net operating income |  | \$ 3 |

Galati Products also has an Assembly Division that assembles TV sets. This division is currently purchasing 30,000 tuners per year from an overseas supplier at a cost of $\$ 20$ per tuner, less a $10 \%$ purchase discount. The president of Galati Products is anxious to have the Assembly Division begin purchasing its tuners from the newly acquired Tuner Division in order to "keep the profits within the corporate family."

## Required:

For (1) and (2) below, assume that the Tuner Division can sell all of its output to outside TV manufacturers at the normal $\$ 20$ price.

1. Are the managers of the Tuner and Assembly Divisions likely to voluntarily agree to a transfer price for 30,000 tuners each year? Why or why not?
2. If the Tuner Division meets the price that the Assembly Division is currently paying to its overseas supplier and sells 30,000 tuners to the Assembly Division each year, what will be the effect on the profits of the Tuner Division, the Assembly Division, and the company as a whole?
For (3) through (6), assume that the Tuner Division is currently selling only 60,000 tuners each year to outside TV manufacturers at the stated $\$ 20$ price.
3. Are the managers of the Tuner and Assembly Divisions likely to voluntarily agree to a transfer price for 30,000 tuners each year? Why or why not?
4. Suppose that the Assembly Division's overseas supplier drops its price (net of the purchase discount) to only $\$ 16$ per tuner. Should the Tuner Division meet this price? Explain. If the Tuner Division does not meet this price, what will be the effect on the profits of the company as a whole?
5. Refer to (4) above. If the Tuner Division refuses to meet the $\$ 16$ price, should the Assembly Division be required to purchase from the Tuner Division at a higher price for the good of the company as a whole? Explain.
6. Refer to (4) above. Assume that due to inflexible management policies, the Assembly Division is required to purchase 30,000 tuners each year from the Tuner Division at $\$ 20$ per tuner. What will be the effect on the profits of the company as a whole?

## All applicable cases are available with McGraw-Hill's Connect ${ }^{\text {TM }}$ Accounting.

## CASE 12A-7 Transfer Pricing; Divisional Performance [LO 12-5]

Stanco, Inc., is a decentralized organization with five divisions. The company's Electronics Division produces a variety of electronics items, including an XL5 circuit board. The division (which is operating at capacity) sells the XL5 circuit board to regular customers for $\$ 12.50$ each. The circuit boards have a variable production cost of $\$ 8.25$ each.

The company's Clock Division has asked the Electronics Division to supply it with a large quantity of XL5 circuit boards for only $\$ 9$ each. The Clock Division, which is operating at only $60 \%$ of capacity, will put the circuit boards into a timing device that it will produce and sell to a large oven manufacturer. The cost of the timing device being manufactured by the Clock Division follows:

| XL5 circuit board (desired cost) . . . . . . . . . . . . . . . . | $\$ 9.00$ |
| :--- | :--- | ---: |
| Other purchased parts (from outside vendors) | 30.00 |
| Other variable costs . . . . . . . . . . . . . . . . . . . | 20.75 |
| Fixed overhead and administrative costs . . . . . . . . . | $\underline{10.00}$ |
| Total cost per timing device . . . . . . . . . . . . . . . . . | $\underline{\underline{\$ 69.75}}$ |

The manager of the Clock Division feels that she can't quote a price greater than $\$ 70$ per timing device to the oven manufacturer if her division is to get the job. As shown above, in order to keep the price at $\$ 70$ or less, she can't pay more than $\$ 9$ per unit to the Electronics Division for the XL5 circuit boards. Although the $\$ 9$ price for the XL5 circuit boards represents a substantial discount from the normal $\$ 12.50$ price, she feels that the price concession is necessary for her division to get the oven manufacturer contract and thereby keep its core of highly trained people.

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The company uses return on investment (ROI) to measure divisional performance.

## Required:

1. Assume that you are the manager of the Electronics Division. Would you recommend that your division supply the XL5 circuit boards to the Clock Division for $\$ 9$ each as requested? Why or why not? Show all computations.
2. Would it be profitable for the company as a whole for the Electronics Division to supply the Clock Division with the circuit boards for $\$ 9$ each? Explain your answer.
3. In principle, should it be possible for the two managers to agree to a transfer price in this particular situation? If so, within what range would that transfer price lie?
4. Discuss the organizational and manager behavior problems, if any, inherent in this situation. What would you advise the company's president to do in this situation?
(CMA, adapted)

## Appendix 12B: Service Department Charges

## LEARNING OBJECTIVE 12-6

Charge operating departments for services provided by service departments.


Most large organizations have both operating departments and service departments. The central purposes of the organization are carried out in the operating departments. In contrast, service departments do not directly engage in operating activities. Instead, they provide services or assistance to the operating departments. Examples of service departments include Cafeteria, Internal Auditing, Human Resources, Cost Accounting, and Purchasing.

Service department costs are charged to operating departments for a variety of reasons, including:

- To encourage operating departments to make wise use of service department resources. If the services were provided for free, operating managers would be inclined to waste these resources.
- To provide operating departments with more complete cost data for making decisions. Actions taken by operating departments have impacts on service department costs. For example, hiring another employee will increase costs in the human resources department. Such service department costs should be charged to the operating departments, otherwise the operating departments will not take them into account when making decisions.
- To help measure the profitability of operating departments. Charging service department costs to operating departments provides a more complete accounting of the costs incurred as a consequence of activities in the operating departments.
- To create an incentive for service departments to operate efficiently. Charging service department costs to operating departments provides a system of checks and balances in the sense that cost-conscious operating departments will take an active interest in keeping service department costs low.

In Appendix 12A, we discussed transfer prices that are charged within an organization when one part of an organization provides a product to another part of the organization. The service department charges considered in this appendix can be viewed as transfer prices that are charged for services provided by service departments to operating departments.

## Charging Costs by Behavior

Whenever possible, variable and fixed service department costs should be charged to operating departments separately to provide more useful data for planning and control of departmental operations.

## Variable Costs

Variable costs vary in total in proportion to changes in the level of service provided. For example, the cost of food in a cafeteria is a variable cost that varies in proportion to the number of persons using the cafeteria or the number of meals served.

A variable cost should be charged to consuming departments according to whatever activity causes the incurrence of the cost. For example, variable costs of a maintenance department that are caused by the number of machine-hours worked in the operating departments should be charged to the operating departments on the basis of machine-hours. This will ensure that these costs are properly traced to departments, products, and customers.

## Fixed Costs

The fixed costs of service departments represent the costs of making capacity available for use. These costs should be charged to consuming departments in predetermined lump-sum amounts that are determined in advance and do not change. The lump-sum amount charged to a department can be based either on the department's peak-period or long-run average servicing needs.

The logic behind lump-sum charges of this type is as follows: When a service department is first established, its capacity will be determined by the needs of the departments that it will serve. This capacity may reflect the peak-period needs of the other departments, or it may reflect their long-run average or "normal" servicing needs. Depending on how much servicing capacity is provided for, it will be necessary to make a commitment of resources, which will be reflected in the service department's fixed costs. These fixed costs should be borne by the consuming departments in proportion to the amount of capacity each consuming department requires. That is, if available capacity in the service department has been provided to meet the peak-period needs of consuming departments, then the fixed costs of the service department should be charged in predetermined lumpsum amounts to consuming departments on that basis. If available capacity has been provided only to meet "normal" or long-run average needs, then the fixed costs should be charged on that basis.

Once set, charges should not vary from period to period, because they represent the cost of having a certain level of service capacity available and on line for each operating department. The fact that an operating department does not need the peak level or even the "normal" level of service every period is immaterial; the capacity to deliver this level of service must be available. The operating departments should bear the cost of that availability.

## Should Actual or Budgeted Costs Be Charged?

The budgeted, rather than actual, costs of a service department should be charged to operating departments. This ensures that service departments remain solely responsible for explaining any differences between their actual and budgeted costs. If service departments could base their charges on actual costs, then operating departments would be unfairly held accountable for cost overruns in the service departments.

## Guidelines for Service Department Charges

The following summarizes how service department costs should be charged to operating departments:

- Variable and fixed service department costs should be charged separately.
- Variable service department costs should be charged using a predetermined rate applied to the actual services consumed.
- Fixed costs represent the costs of having service capacity available. These costs should be charged in lump sums to each operating department in proportion to their peakperiod needs or long-run average needs. The lump-sum amounts should be based on budgeted fixed costs, not actual fixed costs.


## Example

Seaboard Airlines has two operating divisions: a Freight Division and a Passenger Division. The company has a Maintenance Department that services both divisions. Variable

servicing costs are budgeted at $\$ 10$ per flight-hour. The department's fixed costs are budgeted at $\$ 750,000$ for the year. The fixed costs of the Maintenance Department are budgeted based on the peak-period demand, which occurs during the Thanksgiving to New Year's holiday period. The airline wants to make sure that none of its aircraft are grounded during this key period due to unavailability of maintenance facilities. Approximately $40 \%$ of the maintenance during this period is performed on the Freight Division's equipment, and $60 \%$ is performed on the Passenger Division's equipment. These figures and the budgeted flight-hours for the coming year are as follows:


Year-end records show that actual variable and fixed costs in the aircraft Maintenance Department for the year were $\$ 260,000$ and $\$ 780,000$, respectively. One division logged more flight-hours during the year than planned, and the other division logged fewer flighthours than planned, as shown below:


The amount of Maintenance Department cost charged to each division for the year would be as follows:


Notice that variable servicing costs are charged to the operating divisions based on the budgeted rate ( $\$ 10$ per hour) and the actual activity for the year. In contrast, the charges for fixed costs are based entirely on budgeted data. Also note that the two operating divisions are not charged for the actual costs of the service department, which are influenced by how well the service department is managed. Instead, the service department is held
responsible for the actual costs not charged to other departments as shown below:

|  | Variable | Fixed |
| :--- | :---: | :---: | :---: |
| Total actual costs incurred $\ldots \ldots \ldots \ldots$ $\$ 260,000$ | $\$ 780,000$ |  |
| Total charges (above) $\ldots \ldots \ldots \ldots$ | $\underline{250,000^{*}}$ | $\underline{750,000}$ |
| Spending variance-responsibility <br> of the Maintenance Department $\ldots \ldots \ldots$ | $\underline{\$ 10,000}$ | $\underline{\$ 30,000}$ |

* $\$ 10$ per flight-hour $\times 25,000$ actual flight-hours $=\$ 250,000$.


## Some Cautions in Allocating Service Department Costs

## Pitfalls in Allocating Fixed Costs

Rather than charge fixed costs to operating departments in predetermined lump-sum amounts, some companies allocate them using a variable allocation base that fluctuates from period to period. This practice can distort decisions and create serious inequities between departments. The inequities arise from the fact that the fixed costs allocated to one department are heavily influenced by what happens in other departments.

Sales dollars is an example of a variable allocation base that is often used to allocate fixed costs from service departments to operating departments. Using sales dollars as a base is simple, straightforward, and easy to work with. Furthermore, people tend to view sales dollars as a measure of ability to pay, and, hence, as a measure of how readily costs can be absorbed from other parts of the organization.

Unfortunately, sales dollars are often a very poor base for allocating or charging costs because sales dollars vary from period to period, whereas the costs are often largely fixed. Therefore, a letup in sales effort in one department will shift allocated costs from that department to other, more successful departments. In effect, the departments putting forth the best sales efforts are penalized in the form of higher allocations. The result is often bitterness and resentment on the part of the managers of the better departments.

For example, let's assume that a large men's clothing store has one service department and three sales departments-Suits, Shoes, and Accessories. The service department's costs total $\$ 60,000$ per period and are allocated to the three sales departments according to sales dollars. A recent period showed the following allocation:


|  | Departments |  |  | Total |
| :---: | :---: | :---: | :---: | :---: |
|  | Suits | Shoes | Accessories |  |
| Sales by department | \$260,000 | \$40,000 | \$100,000 | \$400,000 |
| Percentage of total sales | 65\% | 10\% | 25\% | 100\% |
| Allocation of service department costs, based on percentage of total sales | \$39,000 | \$6,000 | \$15,000 | \$60,000 |

In the following period, let's assume the manager of the Suits Department launched a successful program to expand sales in his department by $\$ 100,000$. Furthermore, let's assume that sales in the other two departments remained unchanged, total service department costs remained unchanged, and the sales departments' expected usage of service department resources remained unchanged. Given these assumptions, the service department cost allocations to the sales departments would change as shown below:

|  | Departments |  |  | Total |
| :---: | :---: | :---: | :---: | :---: |
|  | Suits | Shoes | Accessories |  |
| Sales by department | \$360,000 | \$40,000 | \$100,000 | \$500,000 |
| Percentage of total sales | 72\% | 8\% | 20\% | 100\% |
| Allocation of service department costs, based on percentage of total sales | \$43,200 | \$4,800 | \$12,000 | \$60,000 |
| Increase (or decrease) from prior allocation | \$4,200 | \$(1,200) | \$(3,000) | \$0 |

After seeing these allocations, the manager of the Suits Department is likely to complain, because by growing sales in his department, he is being forced to carry a larger share of the service department costs. In essence, this manager is being punished for his outstanding performance by being saddled with a greater proportion of service department costs. On the other hand, the managers of the departments that showed no sales growth are being relieved of a portion of the costs they had been carrying. Yet, there was no change in the amount of services provided for any department across the two periods.

This example shows why a variable allocation base such as sales dollars should only be used as a base for allocating or charging costs in those cases where service department costs actually vary with the chosen allocation base. When service department costs are fixed, they should be charged to operating departments according to the guidelines mentioned earlier.

## Glossary (Appendix 12B)

Operating department A department in which the central purposes of the organization are carried out. (p. 546)
Service department A department that does not directly engage in operating activities; rather, it provides services or assistance to the operating departments. (p. 546)

Appendix 12B Exercises and Problems Connect
All applicable exercises and problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.
EXERCISE 12B-1 Service Department Charges [LO 12-6]
Reed Corporation operates a Medical Services Department for its employees. Charges to the company's operating departments for the variable costs of the Medical Services Department are based on the actual number of employees in each department. Charges for the fixed costs of the Medical Services Department are based on the long-run average number of employees in each operating department.

Variable Medical Services Department costs are budgeted at $\$ 60$ per employee. Fixed Medical Services Department costs are budgeted at $\$ 600,000$ per year. Actual Medical Services Department costs for the most recent year were $\$ 105,400$ for variable costs and $\$ 605,000$ for fixed costs. Data concerning employees in the three operating departments follow:

|  |  |  |  |
| :--- | :--- | ---: | ---: | ---: | ---: |
| Budgeted number of employees . . . . . . . . . . . . . . . . . . . . . . | 600 | 300 | 900 |
| Actual number of employees for the most recent year . . . . . . . | 500 | 400 | 800 |
| Long-run average number of employees . . . . . . . . . . . . . | 600 | 400 | 1,000 |

## Required:

1. Determine the Medical Services Department charges for the year to each of the operating departments-Cutting, Milling, and Assembly.
2. How much, if any, of the actual Medical Services Department costs for the year should not be allocated to the operating departments?

## EXERCISE 12B-2 Sales Dollars as an Allocation Base for Fixed Costs [LO 12-6]

Lacey's Department Store allocates its fixed administrative expenses to its four operating departments on the basis of sales dollars. During 2009, the fixed administrative expenses totaled \$900,000. These expenses were allocated as follows:


|  | Men's | Women's | Shoes | Housewares | Total |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Total sales-2009 | \$600,000 | \$1,500,000 | \$2,100,000 | \$1,800,000 | \$6,000,000 |
| Percentage of total sales | 10\% | 25\% | 35\% | 30\% | 100\% |
| Allocation (based on the above percentages) .. | \$90,000 | \$225,000 | \$315,000 | \$270,000 | \$900,000 |

During 2010, the following year, the Women's Department doubled its sales. The sales levels in the other three departments remained unchanged. The company's 2010 sales data were as follows:

|  | Department |  |  |  | Total |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Men's | Women's | Shoes | Housewares |  |
| Total sales-2010 | \$600,000 | \$3,000,000 | \$2,100,000 | \$1,800,000 | \$7,500,000 |
| Percent of total sales. | 8\% | 40\% | 28\% | 24\% | $100 \%$ |

## Required:

1. Using sales dollars as an allocation base, show the allocation of the fixed administrative expenses among the four departments for 2010.
2. Compare your allocation from (1) above to the allocation for 2009. As the manager of the Women's Department, how would you feel about the administrative expenses that have been charged to you for 2010?
3. Comment on the usefulness of sales dollars as an allocation base.

## EXERCISE 12B-3 Service Department Charges [LO 12-6]

Gutherie Oil Company has a Transport Services Department that provides trucks to transport crude oil from docks to the company's Arbon Refinery and Beck Refinery. Budgeted costs for the transport services consist of $\$ 0.30$ per gallon variable cost and $\$ 200,000$ fixed cost. The level of fixed
 cost is determined by peak-period requirements. During the peak period, Arbon Refinery requires $60 \%$ of the capacity and the Beck Refinery requires $40 \%$.

During the year, the Transport Services Department actually hauled the following amounts of crude oil for the two refineries: Arbon Refinery, 260,000 gallons; and Beck Refinery, 140,000 gallons. The Transport Services Department incurred $\$ 365,000$ in cost during the year, of which $\$ 148,000$ was variable cost and $\$ 217,000$ was fixed cost.

## Required:

1. Determine how much of the $\$ 148,000$ in variable cost should be charged to each refinery.
2. Determine how much of the $\$ 217,000$ in fixed cost should be charged to each refinery.
3. Will any of the $\$ 365,000$ in the Transport Services Department cost not be charged to the refineries? Explain.

## PROBLEM 12B-4 Service Department Charges [LO 12-6]

Northstar Company has two operating divisions-Machine Tools and Special Products. The company has a maintenance department that services the equipment in both divisions. The costs of operating the maintenance department are budgeted at $\$ 80,000$ per month plus $\$ 0.50$ per machine-
 hour. The fixed costs of the maintenance department are determined by peak-period requirements. The Machine Tools Division requires $65 \%$ of the peak-period capacity, and the Special Products Division requires 35\%.

For October, the Machine Tools Division estimated that it would operate at 90,000 machinehours of activity and the Special Products Division estimated that it would operate at 60,000 machine-hours of activity. However, due to labor unrest and an unexpected strike, the Machine Tools Division worked only 60,000 machine-hours during the month. The Special Products Division worked 60,000 machine-hours as planned.

Cost records in the maintenance department show that actual fixed costs for October totaled $\$ 85,000$ and that actual variable costs totaled $\$ 78,000$.
Required:

1. How much maintenance department cost should be charged to each division for October?
2. Assume that the company follows the practice of allocating all maintenance department costs incurred each month to the divisions in proportion to the actual machine-hours recorded in each division for the month. On this basis, how much cost would be allocated to each division for October?
3. What criticisms can you make of the allocation method used in part (2) above?
4. If managers of operating departments know that fixed service costs are going to be allocated on the basis of peak-period requirements, what will be their probable strategy as they report their estimate of peak-period requirements to the company's budget committee? As a member of top management, what would you do to neutralize any such strategies?

## PROBLEM 12B-5 Service Department Charges [LO 12-6]

Björnson A/S of Norway has only one service department-a cafeteria, in which meals are provided for employees in the company's Milling and Finishing departments. The costs of the cafeteria are all paid by the company as a fringe benefit to its employees. These costs are charged to the Milling and Finishing departments on the basis of meals served to employees in each department. Cost and other data relating to the Cafeteria and to the Milling and Finishing departments for the most recent year are provided below. (The Norwegian unit of currency is the krone, which is indicated below by K.)

Cafeteria:

|  | Budget | Actual |
| :--- | :---: | :---: |
| Variable costs for food $\ldots \ldots \ldots \ldots \ldots \ldots$ | $300,000 K^{*}$ | $384,000 \mathrm{~K}$ |
| Fixed costs $\ldots \ldots \ldots \ldots \ldots$ | $200,000 \mathrm{~K}$ | $215,000 \mathrm{~K}$ |
| *Budgeted at 20 K per meal served. |  |  |

Milling and Finishing departments:

|  | Percent of <br> Peak-Period Capacity <br> Required | Number of <br> Meals Served |  |
| :--- | :---: | ---: | :--- |
| Milling Department . . . . . . . . | $70 \%$ | Budget | Actual |

The level of fixed costs in the Cafeteria is determined by peak-period requirements.
Required:
Management would like data to assist in comparing actual performance to planned performance in the Cafeteria and in the other departments.

1. How much Cafeteria cost should be charged to the Milling Department and to the Finishing Department?
2. Should any portion of the actual Cafeteria costs not be charged to the other departments? If so, compute the amount that should not be charged, and explain why it should not be charged.

## Pricing Products and Services

## LEARNING OBJECTIVES

After studying Appendix A, you should be able to:
LO A-1 Compute the profit-maximizing price of a product or service using the price elasticity of demand and variable cost.
LO A-2 Compute the selling price of a product using the absorption costing approach.
LO A-3 Compute the target cost for a new product or service.

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Some products have an established market price. Consumers will not pay more than this price and there is no reason for a supplier to charge less-the supplier can sell all that it produces at this price. Under these circumstances, the supplier simply charges the prevailing market price for the product. Markets for basic raw materials such as farm products and minerals follow this pattern.

In this appendix, we are concerned with the more common situation in which a business is faced with the problem of setting its own prices. Clearly, the pricing decision can be critical. If the price is set too high, customers won't buy the company's products. If the price is set too low, the company's costs won't be covered.

The usual approach in pricing is to mark up cost. ${ }^{1}$ A product's markup is the difference between its selling price and its cost and is usually expressed as a percentage of cost.

$$
\text { Selling price }=(1+\text { Markup percentage }) \times \text { Cost }
$$

For example, a company that uses a markup of $50 \%$ adds $50 \%$ to the costs of its products to determine selling prices. If a product costs $\$ 10$, then the company would charge $\$ 15$ for the product. This approach is called cost-plus pricing because a predetermined markup percentage is applied to a cost base to determine the selling price.

Two key issues must be addressed with the cost-plus approach to pricing. First, what cost should be used? Second, how should the markup be determined? Several alternative approaches are considered in this appendix, starting with the approach generally favored by economists.

## THE BUSINESS OF ART SCULPTURE

Shidoni Foundry, located in Tesuque, New Mexico, is a fine art casting and fabrication facility. The process of creating a bronze or other metal sculpture is complex. The artist creates the sculpture using modeling clay and then hires a foundry such as Shidoni to produce the actual metal sculpture. Shidoni craftspeople make a rubber mold from the clay model then use that mold to make a wax version of the original. The wax is in turn used to make a ceramic casting mold, and finally the bronze version is cast. Both the wax and the ceramic casting mold are destroyed in the process of making the metal casting, but the rubber mold is not and can be reused to make additional castings.

The surface of the metal sculpture can be treated with various patinas. One of the accompanying photos shows Harry Gold, the shop's patina artist, applying a patina to a metal sculpture with brush and blowtorch. The other photo shows a finished sculpture with patinas applied.

The artist is faced with a difficult business decision. The rubber mold for a small figure such as the seated Indian in the accompanying photo costs roughly $\$ 500$; the mold for a life-size figure such as the cowboy costs $\$ 3,800$ to $\$ 5,000$. This is just for the mold! Fortunately, as discussed above, a number of metal castings can be made from each mold. However, each life-size casting costs $\$ 8,500$ to $\$ 11,000$. In contrast, a casting of the much smaller Indian sculpture would cost about $\$ 750$. Given the fixed costs of the mold and variable costs of the casting, finish treatments, and bases, the artist must decide how many castings to produce and how to price them. The fewer the castings, the greater the rarity factor, and hence the higher the price that can be charged to art lovers. However, in that case, the fixed costs of making the mold must be spread across fewer items. The artist must make sure not to price the sculptures so high that the investment in molds and in the castings cannot be recovered.

Source: Conversations with Shidoni personnel, including Bill Rogers and Harry Gold, and Shidoni literature. See www.shidoni.com for more information concerning the company.

[^9]
## The Economists' Approach to Pricing

If a company raises the price of a product, unit sales ordinarily fall. Because of this, pricing is a delicate balancing act in which the benefits of higher revenues per unit are traded off against the lower volume that results from charging a higher price. The sensitivity of unit sales to changes in price is called the price elasticity of demand.

## Elasticity of Demand

A product's price elasticity should be a key element in setting its price. The price elasticity of demand measures the degree to which a change in price affects the unit sales of a product or service. Demand for a product is said to be inelastic if a change in price has little effect on the number of units sold. The demand for designer perfumes sold by trained personnel at cosmetic counters in department stores is relatively inelastic. Raising or lowering prices on these luxury goods has little effect on unit sales. On the other hand, demand for a product is elastic if a change in price has a substantial effect on the volume of units sold. An example of a product whose demand is elastic is gasoline. If a gas station raises its price for gasoline, unit sales will drop as customers seek lower prices elsewhere.

Price elasticity is very important in determining prices. Managers should set higher markups over cost when customers are relatively insensitive to price (i.e., demand is inelastic) and lower markups when customers are relatively sensitive to price (i.e., demand is elastic). This principle is followed in department stores. Merchandise sold in the bargain basement has a much lower markup than merchandise sold elsewhere in the store because customers who shop in the bargain basement are much more sensitive to price (i.e., demand is elastic).

The price elasticity of demand for a product or service, $\epsilon_{d}$, can be estimated using the following formula. ${ }^{2,3}$

$$
\epsilon_{d}=\frac{\ln (1+\% \text { change in quantity sold })}{\ln (1+\% \text { change in price })}
$$

For example, suppose that the managers of Nature's Garden believe that a $10 \%$ increase in the selling price of their apple-almond shampoo would result in a $15 \%$ decrease in the number of bottles of shampoo sold. ${ }^{4}$ The price elasticity of demand for this product would be computed as follows:

$$
\epsilon_{d}=\frac{\ln [1+(-0.15)]}{\ln [1+(0.10)]}=\frac{\ln (0.85)}{\ln (1.10)}=-1.71
$$

For comparison purposes, the managers of Nature's Garden believe that another product, strawberry glycerin soap, would experience a $20 \%$ drop in unit sales if its price is increased by $10 \%$. (Purchasers of this product are more sensitive to price than the purchasers of the apple-almond shampoo.) The price elasticity of demand for the strawberry glycerin soap is:

$$
\epsilon_{d}=\frac{\ln [1+(-0.20)]}{\ln [1+(0.10)]}=\frac{\ln (0.80)}{\ln (1.10)}=-2.34
$$

Both of these products, like other normal products, have a price elasticity that is less than -1 .

[^10]LEARNING OBJECTIVE A-1
Compute the profit-maximizing price of a product or service using the price elasticity of demand and variable cost.


Note that the price elasticity of demand for the strawberry glycerin soap is larger (in absolute value) than the price elasticity of demand for the apple-almond shampoo. This indicates that the demand for strawberry glycerin soap is more elastic than the demand for apple-almond shampoo.

In the next subsection, the price elasticity of demand will be used to compute the selling price that maximizes the profits of the company.

## The Profit-Maximizing Price

Under certain conditions, the profit-maximizing price can be determined by marking up variable cost using the following formula: ${ }^{5}$

$$
\text { Profit-maximizing markup on variable cost }=\frac{-1}{1+\epsilon_{d}}
$$

Using the above markup, the selling price would be set using the formula:

$$
\begin{aligned}
\text { Profit-maximizing price }= & (1+\text { Profit-maximizing markup on variable cost }) \times \\
& \text { Variable cost per unit }
\end{aligned}
$$

The profit-maximizing prices for the two Nature's Garden products are computed below using these formulas:

## Apple-Almond Shampoo

Profit-maximizing markup on variable cost $=\left(\frac{-1}{1+(-1.71)}\right)=1.41$
Profit-maximizing price $=(1+1.41) \$ 2.00=\$ 4.82$
Strawberry Glycerin Soap
Profit-maximizing markup on variable cost $=\left(\frac{-1}{1+(-2.34)}\right)=0.75$
Profit-maximizing price $=(1+0.75) \$ 0.40=\$ 0.70$

Note that the $75 \%$ markup for the strawberry glycerin soap is lower than the $141 \%$ markup for the apple-almond shampoo. The reason for this is that the purchasers of strawberry glycerin soap are more sensitive to price than the purchasers of apple-almond shampoo. Strawberry glycerin soap is a relatively common product with close substitutes available in nearly every grocery store.

Exhibit A-1 shows how the profit-maximizing markup is generally affected by how sensitive unit sales are to price. For example, if a $10 \%$ increase in price leads to a $20 \%$ decrease in unit sales, then the optimal markup on variable cost according to the exhibit is $75 \%$-the figure computed above for the strawberry glycerin soap. Note that the optimal markup drops as unit sales become more sensitive to price.

Caution is advised when using these formulas to establish a selling price. The formulas rely on simplifying assumptions and the estimate of the percentage change in unit sales that would result from a given percentage change in price is likely to be inexact. Nevertheless, the formulas can provide valuable clues regarding whether prices should be increased or decreased. Suppose, for example, that the strawberry glycerin soap is currently being sold for $\$ 0.60$ per bar. The formula indicates that the profit-maximizing price

[^11]
is $\$ 0.70$ per bar. Rather than increasing the price by $\$ 0.10$, it would be prudent to increase the price by a more modest amount to observe what happens to unit sales and to profits.

The formula for the profit-maximizing price conveys a very important lesson. If the total fixed costs are the same whether the company charges $\$ 0.60$ or $\$ 0.70$, they cannot be relevant in the decision of which price to charge for the soap. The optimal selling price should depend on two factors-the variable cost per unit and how sensitive unit sales are to changes in price. Fixed costs play no role in setting the optimal price. Fixed costs are relevant when deciding whether to offer a product but are not relevant when deciding how much to charge for the product.

We can directly verify that an increase in selling price for the strawberry glycerin soap from the current price of $\$ 0.60$ per bar is warranted, based just on the forecast that a $10 \%$ increase in selling price would lead to a $20 \%$ decrease in unit sales. Suppose, for example, that Nature's Garden is currently selling 200,000 bars of the soap per year at the price of $\$ 0.60$ a bar. If the change in price has no effect on the company's fixed costs or on other products, the effect on profits of increasing the price by $10 \%$ can be computed as follows:

|  | Present <br> Price | Higher <br> Price |
| :--- | ---: | :---: |
| Selling price (a) . . . . . . . . . . . . | $\$ 0.60$ | $\$ 0.60+(0.10 \times \$ 0.60)$ |
|  | $=\$ 0.66$ |  |

Despite the apparent optimality of prices based on marking up variable costs according to the price elasticity of demand, surveys consistently reveal that most managers

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approach the pricing problem from a completely different perspective. ${ }^{6}$ They prefer to mark up some version of full, not variable, costs, and the markup is based on desired profits rather than on factors related to demand. This approach is called the absorption costing approach to cost-plus pricing.

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## The Absorption Costing Approach to Cost-Plus Pricing

## LEARNING OBJECTIVE A-2

Compute the selling price of a product using the absorption costing approach.

## COMPETITION INFLUENCES PRICES

The Department of Transportation says Cincinnati has the most expensive airport in the United States. Cincinnati passengers pay an average fare of 20.63¢ per mile while more than 20 airports, such as Buffalo, Oakland, Reno, and Tampa, offer flights at less than 12¢ per mile. Why the higher prices in Cincinnati? Delta Airlines controls more than $80 \%$ of the Cincinnati market so the lack of competition enables it to charge higher fares. For example, Delta charges $\$ 529$ to fly direct from Cincinnati to Las Vegas because it is the only airline to offer nonstop service on this route. However, Delta can only charge $\$ 258$ to fly direct from Atlanta to Las Vegas because AirTran Airways also flies nonstop on this route. Of course, Delta must balance the desire to raise prices at the Cincinnati airport with the realization that its customers can defect to competing airline departures from nearby airports in Dayton, Columbus, Louisville, Lexington, and Indianapolis.
Source: Scott McCartney, "The Most Expensive City to Leave: Cincinnati," The Wall Street Journal, December 11, 2007, pp. B9-B10.

The absorption costing approach to cost-plus pricing differs from the economists' approach both in what costs are marked up and in how the markup is determined. Under the absorption approach to cost-plus pricing, the cost base is the absorption costing unit product cost, as defined in Chapter 4, rather than variable cost.

## Setting a Target Selling Price Using the Absorption Costing Approach

To illustrate, assume that the management of Ritter Company wants to set the selling price on a product that has just undergone some design modifications. The accounting department has provided cost estimates for the redesigned product as shown below:

|  | Per Unit | Total |
| :---: | :---: | :---: |
| Direct materials | \$6 |  |
| Direct labor . | \$4 |  |
| Variable manufacturing overhead | \$3 |  |
| Fixed manufacturing overhead |  | \$70,000 |
| Variable selling and administrative expenses | \$2 |  |
| Fixed selling and administrative expenses |  | \$60,000 |

[^12]The first step in the absorption costing approach to cost-plus pricing is to compute the unit product cost. For Ritter Company, this amounts to $\$ 20$ per unit at a volume of 10,000 units, as computed below:

| Direct materials | \$ 6 |
| :---: | :---: |
| Direct labor | 4 |
| Variable manufacturing overhead | 3 |
| Fixed manufacturing overhead (\$70,000 $\div 10,000$ units) | 7 |
| Unit product cost | \$20 |

Ritter Company has a general policy of marking up unit product costs by $50 \%$. A price quotation sheet for the company prepared using the absorption approach is presented in Exhibit A-2. Note that selling and administrative expenses are not included in the cost base. Instead, the markup is supposed to cover these expenses.

| Direct materials | \$ 6 | EXHIBIT A-2 |
| :---: | :---: | :---: |
| Direct labor... | 4 | Price Quotation Sheet- |
| Variable manufacturing overhead | 3 | Absorption Basis (10,000 Units) |
| Fixed manufacturing overhead (based on 10,000 units) | 7 |  |
| Unit product cost | 20 |  |
| Markup to cover selling and administrative expenses and desired profit-50\% of unit manufacturing cost | 10 |  |
| Target selling price | \$30 |  |

## Determining the Markup Percentage

Ritter Company's markup percentage of $50 \%$ could be a widely used rule of thumb in the industry or just a company tradition that seems to work. The markup percentage may also be the result of an explicit computation. As we have discussed, the markup over cost should be largely determined by market conditions. However, many companies base their markup on cost and desired profit. The reasoning goes like this. The markup must be large enough to cover selling and administrative expenses and provide an adequate return on investment (ROI). Given the forecasted unit sales, the markup can be computed as follows:

$$
\begin{gathered}
\text { Markup percentage } \\
\text { on absorption cost }
\end{gathered}=\frac{\begin{array}{c}
(\text { Required ROI } \times \text { Investment })+ \\
\text { Selling and administrative expenses }
\end{array}}{\text { Unit product cost } \times \text { Unit sales }}
$$

To show how this formula is applied, assume Ritter Company invests \$100,000 in operating assets such as equipment to produce and market 10,000 units of the product each year. If Ritter Company requires a $20 \%$ ROI, then the markup for the product would be determined as follows:

$$
\begin{aligned}
\begin{array}{c}
\text { Markup percentage } \\
\text { on absorption cost }
\end{array} & =\frac{(20 \% \times \$ 100,000)+(\$ 2 \text { per unit } \times 10,000 \text { units }+\$ 60,000)}{\$ 20 \text { per unit } \times 10,000 \text { units }} \\
& =\frac{(\$ 20,000)+(\$ 80,000)}{\$ 200,000}=50 \%
\end{aligned}
$$

As shown earlier, this markup of $50 \%$ leads to a target selling price of $\$ 30$ for Ritter Company. If the company actually sells 10,000 units of the product at this price, the company's ROI on this product will indeed be $20 \%$. This is verified in Exhibit A-3. However,

EXHIBIT A-3
Income Statement and ROI
Analysis-Ritter Company Actual
Unit Sales $=10,000$ Units;
Selling Price $=\$ 30$

| Direct materials . | \$ 6 |
| :---: | :---: |
| Direct labor | 4 |
| Variable manufacturing overhead | 3 |
| Fixed manufacturing overhead (\$70,000 $\div 10,000$ units) | 7 |
| Unit product cost | \$20 |
| Ritter Company <br> Absorption Costing Income Statement |  |
| Sales (\$30 per unit $\times 10,000$ units) Cost of goods sold (\$20 per unit $\times 10,000$ units) | $\begin{array}{r} \$ 300,000 \\ 200,000 \end{array}$ |
| Gross margin | 100,000 |
| Selling and administrative expenses ( $\$ 2$ per unit $\times 10,000$ units $+\$ 60,000$ ) | 80,000 |
| Net operating income | \$ 20,000 |
| ROI |  |
| $\mathrm{ROI}=\frac{\text { Net operating income }}{\text { Average operating assets }}$ |  |
| $=\frac{\$ 20,000}{\$ 100,000}$ |  |
| = 20\% |  |

## IN BUSINESS

if it turns out that more than 10,000 units are sold at this price, the ROI will be greater than $20 \%$. If less than 10,000 units are sold, the ROI will be less than $20 \%$. The required ROI will be attained only if the forecasted unit sales volume is attained.

## THE LIMITATIONS OF COST-PLUS PRICING

The invention of flat-panel televisions has destroyed customer demand for the entertainment armoires that used to house the bulky televisions of yesteryear. Hotel chains have dumped more than 40,000 armoires helping create a huge supply of obsolete units that practically nobody wants to buy. From a cost-plus pricing perspective, the cost to manufacture an armoire has probably increased in recent years as lumber prices have climbed. However, this cost-focused perspective is irrelevant in a marketplace where demand for armoires has all but disappeared.
Source: Juliet Chung, "Au Revoir, Armoire," The Wall Street Journal, November 10-11, 2007, pp. W1 and W3.

## Problems with the Absorption Costing Approach

The absorption costing approach makes pricing decisions look deceptively simple. All a company needs to do is compute its unit product cost, decide how much profit it wants, and then set its price. It appears that a company can ignore demand and arrive at a price that will safely yield whatever profit it wants. However, as noted above, the absorption costing approach relies on a forecast of unit sales. Neither the markup nor the unit product cost can be computed without such a forecast.

The absorption costing approach essentially assumes that customers need the forecasted unit sales and will pay whatever price the company decides to charge. However, customers have a choice. If the price is too high, they can buy from a competitor or they

| Direct materials . | . \$ 6 |
| :---: | :---: |
| Direct labor | 4 |
| Variable manufacturing overhead | 3 |
| Fixed manufacturing overhead (\$70,000 $\div 7,000$ units) | 10 |
| Unit product cost | \$23 |
| Ritter Company Absorption Costing Income Statement |  |
| Sales (\$30 per unit $\times 7,000$ units) | \$210,000 |
| Cost of goods sold (\$23 per unit $\times 7,000$ units) | 161,000 |
| Gross margin | 49,000 |
| Selling and administrative expenses ( $\$ 2$ per unit $\times 7,000$ units $+\$ 60,000$ ) | 74,000 |
| Net operating loss | \$ $(25,000)$ |
| ROI |  |
| $\begin{aligned} \mathrm{ROI} & =\frac{\text { Net operating income }}{\text { Average operating assets }} \\ & =\frac{-\$ 25,000}{\$ 100,000} \\ & =-25 \% \end{aligned}$ |  |

may choose not to buy at all. Suppose, for example, that when Ritter Company sets its price at $\$ 30$, it sells only 7,000 units rather than the 10,000 units forecasted. As shown in Exhibit A-4, the company would then have a loss of $\$ 25,000$ on the product instead of a profit of $\$ 20,000 .{ }^{7}$ Some managers believe that the absorption costing approach to pricing is safe. This is an illusion. The absorption costing approach is safe only if customers choose to buy at least as many units as managers forecasted they would buy.

EXHIBIT A-4
Income Statement and ROI
Analysis-Ritter Company Actual
Unit Sales $=7,000$ Units;
Selling Price $=\$ 30$

$$
\begin{aligned}
\mathrm{ROI} & =\frac{\text { Net operating income }}{\text { Average operating assets }} \\
& =\frac{-\$ 25,000}{\$ 100,000} \\
& =-25 \%
\end{aligned}
$$

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ITT Automotive, Komatsu, Matsushita Electric, Mitsubishi Kasei, NEC, Nippodenso, Nissan, Olympus, Sharp, Texas Instruments, and Toyota.

The target cost for a product is computed by starting with the product's anticipated selling price and then deducting the desired profit, as follows:

$$
\text { Target cost }=\text { Anticipated selling price }- \text { Desired profit }
$$

The product development team is then given the responsibility of designing the product so that it can be made for no more than the target cost.

## Reasons for Using Target Costing

The target costing approach was developed in recognition of two important characteristics of markets and costs. The first is that many companies have less control over price than they would like to think. The market (i.e., supply and demand) really determines price, and a company that attempts to ignore this does so at its peril. Therefore, the anticipated market price is taken as a given in target costing. The second observation is that most of a product's cost is determined in the design stage. Once a product has been designed and has gone into production, not much can be done to significantly reduce its cost. Most of the opportunities to reduce cost come from designing the product so that it is simple to make, uses inexpensive parts, and is robust and reliable. If the company has little control over market price and little control over cost once the product has gone into production, then it follows that the major opportunities for affecting profit come in the design stage where valuable features that customers are willing to pay for can be added and where most of the costs are really determined. So that is where the effort is concentrated-in designing and developing the product. The difference between target costing and other approaches to product development is profound. Instead of designing the product and then finding out how much it costs, the target cost is set first and then the product is designed so that the target cost is attained.

## IN B USINESS

## MANAGING COSTS IN THE PRODUCT DESIGN STAGE

The Boeing Company is building the airframe of its 787 Dreamliner jet using carbon fiber-reinforced plastic. While this type of plastic has been used in golf club shafts and tennis rackets, it has never been used to construct the exterior of an airplane. Boeing is excited about this innovative raw material because it allows enormous cost savings. For example, Boeing's Dreamliner should be $20 \%$ more fuel efficient than the Boeing 767 or Airbus A330, its maintenance costs should be $30 \%$ less than aluminum planes, and the number of fasteners needed to assemble its fuselage should be $80 \%$ less than conventional airplanes. In addition, aluminum airplanes require costly corrosion inspections after 6 years of service, while the Dreamliner can fly 12 years before it would need a comparable inspection. To Boeing's delight, the Dreamliner's sales have "taken off" because "customers get tremendous bang for their bucks. For $\$ 120$ million-about what they paid for the comparable Boeing 767-300 back in the 1980s-airlines get an all-new aircraft that flies faster than the competition and costs substantially less to operate."
Source: Stanley Holmes, "A Plastic Dream Machine," BusinessWeek, June 20, 2005, pp. 32-36.

## An Example of Target Costing

To provide a simple example of target costing, assume the following situation: Handy Company wishes to invest $\$ 2,000,000$ to design, develop, and produce a new hand mixer. The company's Marketing Department surveyed the features and prices of competing products and determined that a price of $\$ 30$ would enable Handy to sell an estimated 40,000 hand mixers per year. Because the company desires a $15 \%$ ROI, the
target cost to manufacture, sell, distribute, and service one mixer is $\$ 22.50$ as computed below:

| Projected sales (40,000 mixers $\times \$ 30$ per mixer) | \$1,200,000 |  |
| :---: | :---: | :---: |
| Less desired profit ( $15 \% \times \$ 2,000,000$ ) |  | 300,000 |
| Target cost for 40,000 mixers | \$ | 900,000 |
| Target cost per mixer (\$900,000 $\div 40,000$ mixers) |  | \$22.50 |

This $\$ 22.50$ target cost would be broken down into target costs for the various functions: manufacturing, marketing, distribution, after-sales service, and so on. Each functional area would be responsible for keeping its actual costs within target.

## Summary

Pricing involves a delicate balancing act. Higher prices result in more revenue per unit but drive down unit sales. Exactly where to set prices to maximize profit is a difficult problem, but, in general, the markup over cost should be highest for those products where customers are least sensitive to price. The demand for such products is said to be price inelastic.

Managers often rely on cost-plus formulas to set target prices. From the economists' point of view, the cost base for the markup should be variable cost. In contrast, in the absorption costing approach the cost base is the absorption costing unit product cost and the markup is computed to cover both nonmanufacturing costs and to provide an adequate return on investment. With the absorption approach, costs will not be covered and return on investment will not be adequate unless the unit sales forecast used in the cost-plus formula is accurate. If applying the cost-plus formula results in a price that is too high, the unit sales forecast will not be attained.

Some companies take a different approach to pricing. Instead of starting with costs and then determining prices, they start with prices and then determine allowable costs. Companies that use target costing estimate what a new product's market price is likely to be based on its anticipated features and prices of products already on the market. They subtract desired profit from the estimated market price to arrive at the product's target cost. The design and development team is then given the responsibility of ensuring that the actual cost of the new product does not exceed the target cost.

Cost-plus pricing A pricing method in which a predetermined markup is applied to a cost base to determine the target selling price. (p. 554)
Markup The difference between the selling price of a product or service and its cost. The markup is usually expressed as a percentage of cost. (p. 554)
Price elasticity of demand A measure of the degree to which a change in price affects the unit sales of a product or service. (p. 555)
Target costing The process of determining the maximum allowable cost for a new product and then developing a prototype that can be profitably made for that maximum target cost figure. (p. 561)

A-1 What is cost-plus pricing?
A-2 What does the price elasticity of demand measure? What is inelastic demand? What is elastic demand?

A-3 According to the economists' approach to setting prices, the profit-maximizing price should depend on what two factors?
A-4 Which product should have a larger markup over variable cost, a product whose demand is elastic or a product whose demand is inelastic?
A-5 When the absorption costing approach to cost-plus pricing is used, what is the markup supposed to cover?
A-6 What assumption does the absorption costing approach make about how consumers react to prices?
A-7 Discuss the following statement: "Full cost can be viewed as a floor of protection. If a company always sets its prices above full cost, it will never have to worry about operating at a loss."
A-8 What is target costing? How do target costs enter into the pricing decision?
Multiple-choice questions are provided on the text website at www.mhhe.com/noreen3e.


## EXERCISE A-1 The Economists' Approach to Pricing [LO A-1]

Kimio Nakimura owns an ice cream stand that she operates during the summer months in Jackson Hole, Wyoming. Her store caters primarily to tourists passing through town on their way to Yellowstone National Park.

Kimio is unsure of how she should price her ice-cream cones and has experimented with two prices in successive weeks during the busy August season. The number of people who entered the store was roughly the same each week. During the first week, she priced the cones at $\$ 1.79$ and 860 cones were sold. During the second week, she priced the cones at $\$ 1.39$ and 1,340 cones were sold. The variable cost of a cone is $\$ 0.41$ and consists solely of the costs of the ice cream and of the cone itself. The fixed expenses of the ice cream stand are $\$ 425$ per week.

## Required:

1. Did Kimio make more money selling the cones for $\$ 1.79$ or for $\$ 1.39$ ?
2. Estimate the price elasticity of demand for the ice-cream cones.
3. Estimate the profit-maximizing price for ice-cream cones.

EXERCISE A-2 Absorption Costing Approach to Setting a Selling Price [LO A-2]
Naylor Company is considering the introduction of a new product. Management has gathered the following information:

| Number of units to be produced and sold each year . . . . . . . . . . . . | 12,500 |
| :--- | ---: | ---: |
| Unit product cost . . . . . . . . . . . . . . . . . . . . . | $\$ 30$ |
| Projected annual selling and administrative expenses . . . . . . . | $\$ 60,000$ |
| Estimated investment required by the company . . . . . . . . . . . | $\$ 500,000$ |
| Desired return on investment (ROI) . . . . . . . . . . . . . . . . . | $18 \%$ |

The company uses the absorption costing approach to cost-plus pricing.
Required:

1. Compute the markup required to achieve the desired ROI.
2. Compute the target selling price per unit.

## EXERCISE A-3 Target Costing [LO A-3]

Eastern Auto Supply, Inc., produces and distributes auto supplies. The company is anxious to enter the rapidly growing market for long-life batteries that is based on lithium technology. Management believes that to be fully competitive, the price of the new battery that the company is developing cannot exceed $\$ 65$. At this price, management is confident that the company can sell 50,000 batteries per year. The batteries would require an investment of $\$ 2,500,000$, and the desired ROI is $20 \%$.
Required:
Compute the target cost of one battery.

All applicable problems are available with McGraw-Hill's Connect ${ }^{\text {TM }}$ Accounting.

## PROBLEM A-4 The Economists' Approach to Pricing [LO A-1]

The postal service of St. Lucia, an island in the West Indies, obtains a significant portion of its revenues from sales of special souvenir sheets to stamp collectors. The souvenir sheets usually contain several high-value St. Lucia stamps depicting a common theme, such as the anniversary of Princess Diana's funeral. The souvenir sheets are designed and printed for the postal service by Imperial Printing, a stamp agency service company in the United Kingdom. The souvenir sheets cost the postal service $\$ 0.60$ each. (The currency in St. Lucia is the East Caribbean dollar.) St. Lucia has been selling these souvenir sheets for $\$ 5.00$ each and ordinarily sells 50,000 units. To test the market, the postal service recently priced a new souvenir sheet at $\$ 6.00$ and sales dropped to 40,000 units.

## Required:

1. Does the postal service of St. Lucia make more money selling souvenir sheets for $\$ 5.00$ each or $\$ 6.00$ each?
2. Estimate the price elasticity of demand for the souvenir sheets.
3. Estimate the profit-maximizing price for souvenir sheets.
4. If Imperial Printing increases the price it charges to the St. Lucia postal service for souvenir sheets to $\$ 0.70$ each, how much should the St. Lucia postal service charge its customers for the souvenir sheets?

PROBLEM A-5 Standard Costs; Absorption Costing Approach to Setting Prices [LO A-2]
Euclid Fashions, Inc., is introducing a sports jacket. A standard cost card has been prepared for the new jacket, as shown below:

|  | Standard Quantity or Hours | Standard Price or Rate | Standard Cost |
| :---: | :---: | :---: | :---: |
| Direct materials | 2.0 yards | \$4.60 per yard | \$ 9.20 |
| Direct labor | 1.4 hours | \$10.00 per hour | 14.00 |
| Manufacturing overhead (1/6 variable) | . 1.4 hours | \$12.00 per hour | 16.80 |
| Total standard cost per jacket |  |  | \$40.00 |

The following additional information relating to the new jacket is available:
a. The only variable selling and administrative cost will be $\$ 4$ per jacket for shipping. Fixed selling and administrative costs will be (per year):

b. Because the company manufactures many products, no more than 21,000 direct labor-hours per year can be devoted to production of the new jackets.
c. An investment of $\$ 900,000$ will be necessary to carry inventories and accounts receivable and to purchase some new equipment. The company's required rate of return is $24 \%$.
d. Manufacturing overhead costs are allocated to products on the basis of direct labor-hours.

Required:

1. Assume that the company uses the absorption approach to cost-plus pricing.
a. Compute the markup that the company needs on the jackets to achieve a $24 \%$ ROI if it sells all of the jackets it can produce using 21,000 hours of labor time.
b. Using the markup you have computed, prepare a price quote sheet for a single jacket.
c. Assume that the company is able to sell all of the jackets that it can produce. Prepare an income statement for the first year of activity, and compute the company's ROI for the year on the jackets, using the ROI formula from Chapter 12.
2. After marketing the jackets for several years, the company is experiencing a falloff in demand due to an economic recession. A large retail outlet will make a bulk purchase of jackets if its label is sewn in and if an acceptable price can be worked out. What is the minimum acceptable price for this order?

PROBLEM A-6 Missing Data; Markup Computations; Return on Investment; Pricing [LO A-2]
Rest Easy, Inc., has designed a new puncture-proof, self-inflating sleeping pad that is unlike anything on the market. Because of the unique properties of the new sleeping pad, the company anticipates that it will be able to sell all the pads that it can produce. On this basis, the following budgeted income statement for the first year of activity is available:

| Sales ( ? $\qquad$ pads at $\qquad$ per pad) . . . . . . . . . Cost of goods sold ( ? pads at ? per pad) | $\begin{aligned} & \$ \quad ? \\ & 4,000,000 \end{aligned}$ |
| :---: | :---: |
| Gross margin | ? |
| Selling and administrative expenses | 2,160,000 |
| Net operating income. | \$ |

Additional information on the new sleeping pad is given below:
a. The company will hire enough workers to commit 100,000 direct labor-hours to the manufacture of the pads.
b. A partially completed standard cost card for the new sleeping pad follows:

|  | Standard Quantity or Hours | Standard Price or Rate | Standard Cost |
| :---: | :---: | :---: | :---: |
| Direct materials | 5 yards | \$6 per yard | \$30 |
| Direct labor | 2 hours | \$? per hour | ? |
| Manufacturing overhead | ? hours | \$? per hour | ? |
| Total standard cost per sleeping pad |  |  | \$ ? |

c. An investment of $\$ 3,500,000$ will be necessary to carry inventories and accounts receivable and to purchase some new equipment. Management has decided that the design of the new pad is unique enough that the company should set a selling price that will yield a $24 \%$ return on investment (ROI).
d. Other information relating to production and costs follows:

| Variable manufacturing overhead cost (per pad) | \$7 |
| :---: | :---: |
| Variable selling expense (per pad) | \$5 |
| Fixed manufacturing overhead cost (total) | \$1,750,000 |
| Fixed selling and administrative expense (total) | \$? |
| Number of pads produced and sold (per year) | ? |

e. Manufacturing overhead costs are allocated to production on the basis of direct labor-hours.

## Required:

1. Complete the standard cost card for a single pad.
2. Assume that the company uses the absorption approach to cost-plus pricing.
a. Compute the markup that the company needs on the pads to achieve a $24 \%$ return on investment (ROI).
b. Using the markup you have computed, prepare a price quotation sheet for a single pad.
c. Assume, as stated, that the company can sell all the pads that it can produce. Complete the income statement for the first year of activity, and then compute the company's ROI for the year.
3. Assume that direct labor is a variable cost. How many units would the company have to sell at the price you computed in requirement (2) to achieve the $24 \%$ ROI? How many units would have to be produced and sold to just break even?

## PROBLEM A-7 Target Costing [LO A-3]

Choice Culinary Supply, Inc., sells restaurant equipment and supplies throughout most of the United States. Management is considering adding a gelato machine to its line of ice cream making machines. Management will negotiate the price of the gelato machine with its Italian manufacturer.

Management of Choice Culinary Supply believes the gelato machines can be sold to its customers in the United States for $\$ 3,795$ each. At that price, annual sales of the gelato machine should be 80 units. If the gelato machine is added to Choice Culinary Supply's product lines, the company will have to invest $\$ 50,000$ in inventories and special warehouse fixtures. The variable cost of selling the gelato machines would be $\$ 350$ per machine.

## Required:

1. If Choice Culinary Supply requires a $20 \%$ return on investment (ROI), what is the maximum amount the company would be willing to pay the Italian manufacturer for the gelato machines?
2. Management would like to know how the purchase price of the machines would affect Choice Culinary Supply's ROI. Construct a graph that shows Choice Culinary Supply's ROI as a function of the purchase price of the gelato machine. Put the purchase price on the $X$-axis and the resulting ROI on the $Y$-axis. Plot the ROI for purchase prices between $\$ 2,400$ and $\$ 3,400$ per machine.
3. After many hours of negotiations, management has concluded that the Italian manufacturer is unwilling to sell the gelato machine at a low enough price for Choice Culinary Supply to earn its $20 \%$ required ROI. Apart from simply giving up on the idea of adding the gelato machine to Choice Culinary Supply's product lines, what could management do?

PROBLEM A-8 The Economists' Approach to Pricing; Absorption Costing Approach to Cost-Plus Pricing [LO A-1, LO A-2]
Softway, Inc., was started by two young software engineers to market AdBlocker, a software application they had written that blocks ads when surfing the Internet. Sales of the software have been good at 20,000 units a month, but the company has been losing money as shown below:

| Sales (20,000 units $\times \$ 18.95$ per unit) | \$379,000 |
| :---: | :---: |
| Variable cost (20,000 units $\times \$ 5.90$ per unit) | 118,000 |
| Contribution margin | 261,000 |
| Fixed expenses | 264,000 |
| Net operating income (loss) | \$ (3,000) |

The company's only variable cost is the $\$ 5.90$ fee it pays to another company to reproduce the software on CDs, print manuals, and package the result in an attractive box for sale to consumers. Monthly fixed selling and administrative expenses are $\$ 264,000$.

The company's marketing manager has been arguing for some time that the software is priced too high. She estimates that every $10 \%$ decrease in price will yield a $20 \%$ increase in unit sales. The marketing manager would like your help in preparing a presentation to the company's owners concerning the pricing issue.

## Required:

1. To help the marketing manager prepare for her presentation, she has asked you to fill in the blanks in the following table. The selling prices in the table were computed by successively decreasing the selling price by $10 \%$. The estimated unit sales were computed by successively increasing the unit sales by $20 \%$. For example, $\$ 17.06$ is $10 \%$ less than $\$ 18.95$ and 24,000 units are $20 \%$ more than 20,000 units.


| Selling <br> Price | Unit <br> Sales | Sales | Variable <br> Cost | Fixed <br> Cost | Operating <br> Income |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\$ 18.95$ | 20,000 | $\$ 379,000$ | $\$ 118,000$ | $\$ 264,000$ | $\$(3,000)$ |
| $\$ 17.06$ | 24,000 | $\$ 409,440$ | $\$ 141,600$ | $\$ 264,000$ | $\$ 3,840$ |
| $\$ 15.35$ | 28,800 | $?$ | $?$ | $?$ | $?$ |
| $\$ 13.82$ | 34,560 | $?$ | $?$ | $?$ | $?$ |
| $\$ 12.44$ | 41,472 | $?$ | $?$ | $?$ | $?$ |
| $\$ 11.20$ | 49,766 | $?$ | $?$ | $?$ | $?$ |
| $\$ 10.08$ | 59,719 | $?$ | $?$ | $?$ | $?$ |
| $\$ 9.07$ | 71,663 | $?$ | $?$ | $?$ | $?$ |
| $\$ 8.16$ | 85,996 | $?$ | $?$ | $?$ | $?$ |
| $\$ 7.34$ | 103,195 | $?$ | $?$ | $?$ | $?$ |
|  |  |  |  |  |  |

2. Using the data from the table, construct a graph that shows the net operating income as a function of the selling price. Put the selling price on the $X$-axis and the net operating income on the $Y$-axis. Using the graph, estimate the approximate selling price at which net operating income is maximized.
3. Compute the price elasticity of demand for the AdBlocker software. Based on this calculation, what is the profit-maximizing price?
4. The owners have invested $\$ 120,000$ in the company and feel that they should be earning at least $2 \%$ per month on these funds. If the absorption costing approach to pricing were used, what would be the target selling price based on the current sales of 20,000 units? What do you think would happen to the net operating income of the company if this price were charged?
5. If the owners of the company are dissatisfied with the net operating income and return on investment at the selling price you computed in (3) above, should they increase the selling price? Explain.

## Profitability Analysis

## LEARNING OBJECTIVES

After studying Appendix B, you should be able to:
LO B-1 Compute the profitability index and use it to select from among possible actions.
LO B-2 Compute and use the profitability index in volume trade-off decisions.
LO B-3 Compute and use the profitability index in other business decisions.


## Introduction

Perhaps more than any other information, managers would like to know the profitability of their products, customers, and other business segments. They want this information so that they know what segments to drop and add and which to emphasize. This appendix provides a coherent framework for measuring profitability, bringing together relevant materials from several chapters. After studying this appendix you should have a firm grasp of the principles underlying profitability analysis. The first step is to distinguish between absolute profitability and relative profitability.

## IN BUSINESS

## PIONEER PULLS THE PLUG ON ITS TV BUSINESS

Pioneer Corporation exited the plasma television business because it was absolutely unprofitable. The company only made 50 -inch and 60 -inch plasma-display models, so when the economy tanked, demand for these luxury models plummeted. Pioneer attempted to cut costs by buying its plasmadisplay panels from Panasonic rather than making them, but it was not enough to overcome a 37\% drop in annual unit sales coupled with intense price competition from larger rivals.
Source: Daisuke Wakabayashi, "Pioneer Unplugs Its TV Business," The Wall Street Journal, February 13, 2009, p. B1.

## Absolute Profitability


#### Abstract

Absolute profitability is concerned with the impact on the organization's overall profits of adding or dropping a particular segment such as a product or customer-without making any other changes. For example, if Coca-Cola were considering closing down its operations in the African country of Zimbabwe, managers would be interested in the absolute profitability of those operations. Measuring the absolute profitability of an existing segment is conceptually straightforward-compare the revenues that would be lost from dropping the segment to the costs that would be avoided. When considering a new potential segment, compare the additional revenues from adding the segment to the additional costs that would be incurred. In each case, include only the additional costs that would actually be avoided or incurred. All other costs are irrelevant and should be ignored.

In practice, figuring out what costs would change and what costs would not change if a segment were dropped (or added) can be very difficult. Activity-based costing can help in identifying such costs, but all costs should be carefully analyzed to determine whether they would really change. For example, an activity-based costing study of Coca-Cola's Zimbabwe operations might include charges for staff support provided to the Zimbabwe operations by Coca-Cola's corporate headquarters in Atlanta. However, if eliminating the Zimbabwe operations would have no impact on actual costs in Atlanta, then these costs are not relevant and should be excluded when measuring the absolute profitability of the Zimbabwe operations.

For examples of the measurement of absolute profitability, see "Appendix 6A: ABC Action Analysis," the section "Segmented Income Statements and the Contribution Approach" in Chapter 5, and the section "Adding and Dropping Product Lines and Other Segments" in Chapter 7.


## Relative Profitability

Even when every segment is absolutely profitable, managers often want to know which segments are most and least profitable. Relative profitability is concerned with ranking products, customers, and other business segments to determine which should be emphasized.

Why are managers interested in ranking segments or determining the relative profitability of segments? The answer to this deceptively simple question provides the key to measuring relative profitability. The only reason to rank segments is if something forces you to make trade-offs among them. If trade-offs are not necessary, the solution is simple-keep every segment that is absolutely profitable. What would force a manager to make trade-offs among profitable segments? There is only one answer-a constraint. In the absence of a constraint, all segments that are absolutely profitable should be pursued. On the other hand, if a constraint is present, then by definition the company cannot pursue every profitable opportunity. Choices have to be made. Thus, measuring relative profitability makes sense only when a constraint exists that forces trade-offs. This point cannot be overemphasized; constraints are fundamental to understanding and measuring relative profitability.

How should relative profitability be measured? Divide each segment's measure of absolute profitability, which is the incremental profit from that segment, by the amount of the constraint required by the segment. For example, refer to the data below for two of the many segments within a company:

|  |  | Segment A |
| :--- | :---: | :---: | Segment B

Segment B may seem more attractive than Segment A because its incremental profit is twice as large, but it requires four times as much of the constrained resource. In fact, Segment B would not be the best use of the constrained resource because it generates only $\$ 500$ of incremental profit per hour $(\$ 200,000 \div 400$ hours $)$, whereas Segment A generates $\$ 1,000$ of incremental profit per hour $(\$ 100,000 \div 100$ hours $)$. Another way to look at this is to suppose that 400 hours of the constrained resource are available. Would you rather use the hours on four segments like Segment A, generating a total incremental profit of $\$ 400,000$, or on one segment like Segment B, which generates $\$ 200,000$ in incremental profit?

In general, the relative profitability of segments should be measured by the profitability index as defined below:

$$
\text { Profitability index }=\frac{\text { Incremental profit from the segment }}{\text { Amount of the constrained resource required by the segment }}
$$

The profitability index is computed below for the two segments in the example:

|  | Segment A | Segment B |
| :---: | :---: | :---: |
| Incremental profit (a) | \$100,000 | \$200,000 |
| Amount of constrained resource required (b) | 100 hours | 400 hours |
| Profitability index (a) $\div$ (b) | \$1,000 per hour | \$500 per hour |

LEARNING OBJECTIVE B-1<br>Compute the profitability index and use it to select from among possible actions.

We have already encountered several examples of the profitability index in previous chapters. For example, in Chapter 8 the project profitability index was defined as:

$$
\text { Project profitability index }=\frac{\text { Net present value of the project }}{\text { Amount of investment required by the project }}
$$

The project profitability index is used when a company has more long-term projects with positive net present values than it can fund. In this case, the incremental profit from the segment is the net present value of the project. And because the investment funds are the constraint, the amount of the constrained resource required by the segment is the amount of investment required by the project.

As an example of the use of the profitability index, consider the case of Quality Kitchen Design, a small company specializing in designing kitchens for upscale homes. Management is considering the 10 short-term projects listed in Panel A of Exhibit B-1. The incremental profit from each project is listed in the second column. For example, the incremental profit from Project A is $\$ 9,180$. This incremental profit consists of the revenues from the project less any costs that would be incurred by the company as a consequence of accepting the project. The company's constraint is the lead designer's time. Project A would require 17 hours of the lead designer's time. If all of the projects were accepted, they would require a total of 100 hours. Unfortunately, only 46 hours are available. Consequently, management will have to turn down some projects. The profitability index will be used in deciding which projects to accept and which to turn down. The profitability index for a project is computed by dividing its incremental profit by the amount of the lead designer's time required for the project. In the case of Project A, the profitability index is $\$ 540$ per hour.

The projects are ranked in order of the profitability index in Panel B of Exhibit $\mathrm{B}-1$. The last column in that panel shows the cumulative amount of the constrained resource (i.e., lead designer's time) required to do the projects at that point in the list and higher. For example, the 7 hours listed to the right of Project J in the cumulative column represents the sum of the 4 hours required for Project $F$ plus the 3 hours required for Project J.

To find the best combination of projects within the limits of the constrained resource, go down the list in Panel B to the point where all of the available constrained resource is used. In this case, because 46 hours of lead designer time are available, that would be the point above the solid line drawn in Panel B of Exhibit B-1. Projects F, J, B, I, D, and A lie above that line and would require a total of exactly 46 hours of lead designer time. The optimal plan consists of accepting these six projects and turning down the others. The total incremental profit from accepting these projects would be $\$ 32,930$ as shown in Panel C of Exhibit B-1. No other feasible combination of projects would yield a higher total incremental profit. ${ }^{1}$

[^13]

We should reinforce a very important point that may be forgotten in the midst of these details. The profitability index is based on incremental profit. When computing the incremental profit for a segment such as a product, customer, or project, only the incremental costs of the segment should be included. Those are the costs that could be avoided-whether fixed or variable-if the segment is eliminated. All other costs are not relevant and should be ignored-including allocations of common costs.

## IN BUSINESS

## Volume Trade-Off Decisions

## LEARNING OBJECTIVE B-2

Compute and use the profitability index in volume trade-off decisions.

Earlier we stated that you have already encountered several examples of the profitability index in this book. One was the project profitability index in Chapter 8. The other example of the profitability index is in the section "Utilization of a Constrained Resource" in Chapter 7. That section deals with situations in which a company does not have enough capacity to satisfy demand for all of its products. Therefore, the company must produce less than the market demands of some products. This is called a volume trade-off decision because the decision, at the margin, consists of trading off units of one product for units of another. Fixed costs are typically unaffected by such decisions-capacity will be fully utilized, it is just a question of how it will be utilized. In volume trade-off decisions where fixed costs are irrelevant, the profitability index takes the special form:

$$
\begin{gathered}
\text { Profitability index for a } \\
\text { volume trade-off decision }
\end{gathered}=\frac{\text { Unit contribution margin }}{\text { Amount of the constrained resource required by one unit }}
$$

This profitability index is identical to the "contribution margin per unit of the constrained resource" that was used in Chapter 7 to decide which products should be emphasized. An example of a volume trade-off decision is presented in Exhibit B-2. In this example, the company makes three products that use the constrained resource-a machine that is available 2,200 minutes per week. As shown in Panel B of Exhibit B-2, producing all three products up to demand would require 2,700 minutes per week- 500 more minutes than are available. Consequently, the company cannot fully satisfy demand for these three products and some product or products must be cut back.

The profitability index for this decision is computed in Panel C of Exhibit B-2. For example, the profitability index for product RX200 is $\$ 3$ per minute. The comparable figure for product VB30 is $\$ 5$ per minute and for product SQ500 is $\$ 4$ per minute. Consequently, the correct ranking of the products is VB30 followed by SQ500, then followed by RX200.

The optimal production plan is laid out in Panel D of Exhibit B-2. The most profitable products, VB30 and SQ500, are produced up to demand and the remaining time on the constraint is used to make 200 units of RX200 ( 1,000 available minutes $\div 5$ minutes per unit).

The total contribution margin from following this plan is computed in Panel E of Exhibit B-2. The total contribution margin of $\$ 8,600$ is higher than the contribution margin that could be realized from following any other feasible plan. Assuming that fixed costs are not affected by the decision of which products to emphasize, this plan will also yield a higher total profit than any other feasible plan.


## Managerial Implications

## LEARNING OBJECTIVE B-3

Compute and use the profitability index in other business decisions.

In addition to the add-or-drop and volume trade-off decisions discussed above, the profitability index can be used in other ways. For example, which products would you rather have your salespersons emphasize-those with a low profitability index or those with a high profitability index? The answer is, of course, that salespersons should be encouraged to emphasize sales of the products with the highest profitability indexes. However, if salespersons are paid commissions based on sales, what products will they try to sell? The selling prices of products RX200, VB30, and SQ500 appear below:

|  | Products |  |  |
| :--- | :---: | :---: | :---: |
| RX200 | VB30 | SQ500 |  |
| Unit selling price $\ldots \ldots$. | $\$ 40$ | $\$ 30$ | $\$ 35$ |

If salespersons are paid a commission based on gross sales, they will prefer to sell product RX200, which has the highest selling price. But that is the least profitable product given the current constraint. It has a profitability index of only $\$ 3$ per minute compared to $\$ 5$ per minute for VB30 and \$4 per minute for SQ500.

This suggests that salespersons should be paid commissions based on the profitability index and the amount of constraint time sold rather than on sales revenue. This would encourage them to sell the most profitable products, rather than the products with the highest selling prices. How would such a compensation system work? Prior to making a sales call, a salesperson would receive an up-to-date report indicating how much of the constrained resource is currently available and a listing of all products showing the amount of the constraint each requires and the profitability index. Such a report would appear as follows:

| Marketing Data Report |  |  |  |
| :---: | :---: | :---: | :---: |
|  | RX200 | $\begin{aligned} & \text { Products } \\ & \text { VB30 } \end{aligned}$ | SQ500 |
| Unit selling price | \$40 | \$30 | \$35 |
| Unit variable cost | 25 | 20 | 19 |
| Unit contribution margin (a) | \$15 | \$10 | \$16 |
| Amount of the constrained resource required per unit (b) | 5 minutes | 2 minutes | 4 minutes |
| Profitability index (a) $\div$ (b) | $\$ 3$ per minute | $\$ 5$ per minute | \$4 per minute |
| Total available time on the constrained resource: 100 minutes |  |  |  |

The key here is to realize that the salesperson is, in essence, selling time on the constraint. A salesperson who is paid based on the profitability index will prefer to sell product VB30 because the salesperson would get credit for sales of $\$ 500$ if all 100 minutes are used on product VB30 ( $\$ 5$ per minute $\times 100$ minutes), whereas the credit would be only $\$ 300$ for product RX200 or $\$ 400$ for product SQ500. ${ }^{2}$

[^14]The profitability index also has implications for pricing new products. Suppose that the company has designed a new product, WR6000, whose variable cost is $\$ 30$ per unit and that requires 6 minutes of the constrained resource per unit. Because the company is currently using all of its capacity, the new product would necessarily displace production of existing products. Consequently, the price of the new product should cover not only its variable cost, but it should also cover the opportunity cost of displacing existing products. What product would be displaced? Production of RX200 should be cut first because it is the least profitable existing product. And how much is a minute of the constrained resource worth if it would otherwise be used to make product RX200? A minute of the constrained resource is worth $\$ 3$ per minute, the profitability index of product RX200. Therefore, the selling price of the new product should at least cover the costs laid out below: ${ }^{3}$

| Selling price of |
| :---: |
| new product |$\geq$| Variable cost of |
| :---: |
| the new product |\(+\left(\begin{array}{c}Opportunity <br>

cost per unit of <br>
the constrained <br>
resource\end{array} \quad $$
\begin{array}{c}\text { Amount of the } \\
\text { constrained resource } \\
\text { required by a unit of } \\
\text { the new product }\end{array}
$$\right)\)

In the case of the new product WR6000, the calculations would be:

$$
\begin{aligned}
& \text { Selling price of } \\
& \text { WR6000 }
\end{aligned} \geq \$ 30+(\$ 3 \text { per minute } \times 6 \text { minutes })=\$ 30+\$ 18=\$ 48
$$

WR6000 should sell for at least $\$ 48$ or the company would be better off continuing to use the available capacity to produce RX200. ${ }^{4}$

## DEALING WITH UNPROFITABLE CUSTOMERS

One retailer discovered that many of the biggest spending customers in their "loyalty" program were unprofitable because they bought only sale items and returned lots of items. The company stopped sending these customers notices of upcoming "private" sales.

Source: Larry Selden and Geoffrey Colvin, "Will this Customer Sink Your Stock?" Fortune, September 30, 2002, pp. 127-132.

[^15]
## Summary

A strong distinction should be made between absolute profitability and relative profitability. A segment is considered profitable in an absolute sense if dropping it would result in lower overall profits. Absolute profitability is measured by the segment's incremental profit, which is the difference between the revenues from the segment and the costs that could be avoided by dropping the segment.

A relative profitability measure is used to rank segments. Such rankings are necessary only if a constraint forces the organization to make trade-offs among segments. To appropriately measure relative profitability, three things must be known. First, the constraint must be identified. Second, the incremental profit associated with each segment must be computed.

Third, the amount of the constrained resource required by each segment must be determined. Relative profitability is measured by the profitability index, which is the incremental profit from the segment divided by the amount of the constrained resource required by the segment. The profitability index can be used in a variety of situations, including selections of projects and volume trade-off decisions.

Glossary
Absolute profitability The impact on the organization's overall profits of adding or dropping a
particular segment such as a product or customer-without making any other changes. (p. 570)
Profitability index The measure of relative profitability, which is computed by dividing the
incremental profit from a segment by the amount of the constrained resource required by the
segment. (p. 571)
Relative profitability A ranking of products, customers, or other business segments for purposes
of making trade-offs among segments. This is necessary when a constraint exists. (p. 571)

## Questions

## B-1 What is meant by absolute profitability?

B-2 What is meant by relative profitability?
B-3 A successful owner of a small business stated: "We have the best technology, the best products, and the best people in the world. We have no constraints." Do you agree?
B-4 What information is needed to measure the absolute profitability of a segment?
B-5 What information is needed to measure the relative profitability of a product?
B-6 How should the relative profitability of products be determined in a volume trade-off decision?
B-7 What costs should be covered by the selling price of a new product?
Multiple-choice questions are provided on the text website at www.mhhe.com/noreen3e.

## Exercises



EXERCISE B-1 Ranking Projects Based on the Profitability Index [LO B-1]
Atlantic Amusements is in the process of reviewing proposals for new rides at its theme parks in cities scattered throughout the Atlantic coast. The company's only experienced safety engineer must carefully review plans and monitor construction on each and every project-this constraint makes it impossible to build all of the new rides this year. The net present values and the amount of safety engineer time required for the proposed rides are listed below:

| Proposed Ride | Net Present Value | Safety Engineer Time Required (hours) |
| :---: | :---: | :---: |
| Ride 1. | \$ 741,400 | 220 |
| Ride 2. | 382,500 | 150 |
| Ride 3. | 850,500 | 350 |
| Ride 4. | 450,500 | 170 |
| Ride 5. | 620,400 | 220 |
| Ride 6. | 1,004,400 | 310 |
| Ride 7. | 953,800 | 380 |
| Ride 8. | 332,500 | 190 |
| Ride 9. | 385,500 | 150 |
| Ride 10. | 680,400 | 270 |
| Total | \$6,401,900 | 2,410 |

## Required:

1. The safety engineer is available to work on new rides for 1,220 hours during the year. Which of the proposed rides should the company build this year? (Note: The incremental profit of a long-term project such as constructing a new ride is its net present value.)
2. What would be the total net present value of the rides built under your plan?

## EXERCISE B-2 Volume Trade-Off Decision [LO B-2]

Bateaux du Bois, Ltd., makes reproductions of classic wooden boats. The bottleneck in the production process is fitting wooden planks to build up the curved sections of the hull. This process requires the attention of the shop's most experienced craftsman. A total of 1,800 hours are available per year in this bottleneck operation. Data concerning the company's four products appear below:

|  | Trader | Trapper | Quebec | Runner |
| :--- | ---: | ---: | ---: | ---: | ---: |
| Unit contribution margin $\ldots \ldots \ldots \ldots$ | $\$ 444$ | $\$ 464$ | $\$ 312$ | $\$ 462$ |
| Annual demand (units) . . . . . . . . . | 80 | 80 | 70 | 120 |
| Hours required in the bottleneck <br> operation per unit . . . . . . . . . . | 6 | 8 | 4 | 7 |

No fixed costs could be avoided by modifying how many units are produced of any product or even by dropping any one of the products.

## Required:

1. Is there sufficient capacity in the bottleneck operation to satisfy demand for all products?
2. What is the optimal production plan for the year?
3. What would be the total contribution margin for the optimal production plan you have proposed?

## EXERCISE B-3 Pricing a New Product [LO B-3]

Java Stop owns and operates a chain of popular coffee stands that serve over 30 different coffeebased beverages. The constraint at the coffee stands is the amount of time required to fill an order, which can be considerable for the more complex beverages. Sales are often lost because customers leave after seeing a long waiting line to place an order. Careful analysis of the company's existing products has revealed that the opportunity cost of order-filling time is $\$ 3.40$ per minute.

The company is considering introducing a new product, amaretto cappuccino, to be made with almond extract and double-fine sugar. The variable cost of the standard size amaretto cappuccino would be $\$ 0.46$ and the time required to fill an order for the beverage would be 45 seconds.
Required:
What is the minimum acceptable selling price for the new amaretto cappuccino product?

All applicable problems are available with McGraw-Hill's Connect ${ }^{\text {TM }}$ Accounting.
閳w connect
Problems
PROBLEM B-4 Ranking Alternatives and Managing with a Constraint [LO B-1, LO B-3]
Terri's Baking Company has developed a reputation for producing superb, one-of-a-kind wedding cakes in addition to its normal fare of breads and pastries. While the wedding cake business is a major moneymaker, it creates some problems for the bakery's owner, Terri Chavez-particularly in June. The company's reputation for wedding cakes is largely based on the skills of Megan Easterling, who decorates all of the cakes. Unfortunately, last year the company accepted too many cake orders for some June weekends, with the result that Megan was worked to a frazzle and almost quit. To prevent a recurrence, Terri has promised Megan that she will have to work no more than 33 hours in any week to prepare the wedding cakes for the upcoming weekend. (Megan also has other duties at the bakery, so even with the 33-hour limitation, she would be working more than full time in June.)

A number of reservations for wedding cakes for the first weekend in June had already been received from customers by early May. When a customer makes a reservation, Ms. Chavez gets enough information concerning the size of the wedding party and the desires of the customer to

determine the cake's price, the cost to make it, and the amount of time that Megan will need to spend decorating it. The reservations for the first weekend in June are listed below:

| Customer | Incremental Profit | Megan's Time Required (hours) |
| :---: | :---: | :---: |
| Audet | \$ 140 | 4 |
| Boyer | 124 | 4 |
| Comfort | 160 | 5 |
| Donaghe | 96 | 3 |
| Due. | 190 | 5 |
| Dupuy . | 288 | 8 |
| Ebberts | 93 | 3 |
| Imm | 136 | 4 |
| Mulgrew | 234 | 6 |
| Paulding | 204 | 6 |
| Total | \$1,665 | 48 |

For example, the Audet cake would require 4 hours of Megan's time and would generate a profit of $\$ 140$ for the bakery. Following industry practice, pricing for the cakes is based on their size and standard formulas and does not reflect how much decorating would be required.

## Required:

1. Ms. Chavez feels that she must cancel enough cake reservations to reduce Megan's workload to the promised level. She knows that customers whose reservations have been canceled will be disappointed, but she intends to refer all of those customers to an excellent bakery across town. If the sole objective is to maximize the company's total profit, which reservations should be canceled?
2. What would be the total profit if your recommendation in part (1) above is followed?
3. Assume that for competitive reasons it would not be practical for Terri's Baking Company to change the pricing of its wedding cakes. What recommendations would you make to Ms. Chavez concerning taking reservations in the future?
4. Assume that Terri's Baking Company could change the way it prices its wedding cakes. What recommendations would you make to Ms. Chavez concerning how she should set the prices of wedding cakes in the future?
5. What might Ms. Chavez be able to do to keep both Megan and her customers happy while increasing her profits? Be creative. (Hint: Review the section on managing constraints in Chapter 7.)


PROBLEM B-5 Customer Profitability and Managerial Decisions [LO B-1, LO B-3]
FirstLine Pharmaceuticals, Inc., is a wholesale distributor of prescription drugs to independent retail and hospital-based pharmacies. Management believes that top-notch customer representatives are the key factor in determining whether the company will be successful in the future. Customer representatives serve as the company's liaison with customers-helping pharmacies monitor their stocks, delivering drugs when customer stocks run low, and providing up-to-date information on drugs from many different companies. Customer representatives must be ultra-reliable and are highly trained. Good customer representatives are hard to come by and are not easily replaced.

Customer representatives routinely record the amount of time they spend serving each pharmacy. This time includes travel time to and from the company's central warehouse as well as time spent replenishing stocks, dealing with complaints, answering questions about drugs, informing pharmacists of the latest developments and newest products, reviewing bills, explaining procedures, and so on. Some pharmacies require more hand-holding and attention than others and consequently they consume more of the representatives' time.

Recently, customer representatives have increasingly complained that it is impossible to do their jobs without working well beyond normal working hours. This has led to an alarming increase in the number of customer representatives quitting for jobs in other organizations. As a consequence, management is considering dropping some customers to reduce the workload on
customer representatives. Data concerning a representative sample of the company's customers appears below:

Willows \begin{tabular}{c}
Swedish <br>
Hospital <br>
Pharmacy

$\quad$

Georgetown <br>
Clinic <br>
Pharmacy

$\quad$

Kristen <br>
Pharmacy
\end{tabular}

Customer service costs include all of the costs-other than the costs of the drugs themselves - that could be avoided by dropping the customer. These costs include the hourly wages of the customer representatives, their sales commissions, the mileage-related costs of the customer representatives' company-provided vehicles, and so on.

## Required:

1. Rank the four customers in terms of their profitability.
2. Customer representatives are currently paid $\$ 25$ per hour plus a commission of $1 \%$ of sales revenues. If these four pharmacies are indeed representative of the company's customers, could the company afford to pay its customer representatives more in order to attract and retain customer representatives?

## PROBLEM B-6 Volume Trade-Off Decision; Managing the Constraint [LO B-2, LO B-3]

Enumclaw Brick, Inc., manufactures bricks using clay deposits on the company's property. Raw clays are blended and then extruded into molds to form unfired bricks. The unfired bricks are then stacked onto movable metal platforms and rolled into the kiln where they are fired until dry. The dried bricks are then packaged and shipped to retail outlets and contractors. The bottleneck in the production process is the kiln, which is available for 2,000 hours per year. Data concerning the company's four main products appear below. Products are sold by the pallet.

|  | Traditional Brick | Textured Facing | Cinder Block | Roman Brick |
| :---: | :---: | :---: | :---: | :---: |
| Gross revenue per pallet | \$789 | \$1,264 | \$569 | \$836 |
| Contribution margin per pallet | \$370 | \$497 | \$328 | \$390 |
| Annual demand (pallets) | 120 | 80 | 180 | 70 |
| Hours required in the kiln per pallet | 5 | 7 | 4 | 6 |

No fixed costs could be avoided by modifying how much is produced of any product.

## Required:

1. Is there sufficient capacity in the kiln to satisfy demand for all products?
2. What is the production plan for the year that would maximize the company's profit?
3. What would be the total contribution margin for the production plan you have proposed?
4. The kiln could be operated for more than 2,000 hours per year by running it after normal working hours. Up to how much per hour should the company be willing to pay in overtime wages, energy costs, and other incremental costs to operate the kiln additional hours?
5. The company is considering introducing a new product, glazed Venetian bricks, that would have a variable cost of $\$ 530$ per pallet and would require 11 hours in the kiln. What is the minimum acceptable selling price for this new product?
6. Salespersons are currently paid a commission of $5 \%$ of gross revenues. Will this motivate the salespersons to make the right choices concerning which products to sell most aggressively?

## PROBLEM B-7 Interpreting Common Practice [LO B-1]

In practice, many organizations measure the relative profitability of their segments by dividing the segments' margins by their revenues. The segment margin for this purpose is the segment's revenue less its fully allocated costs-including allocations of fixed common costs. For example, a
 hospital might compute the relative profitability of its major segments as follows:


The hospital's net operating income for this period was $\$ 1,030,000$.
Required:

1. Evaluate the use of the margin, as defined above, in the numerator of the profitability measure.
2. Evaluate the use of revenue in the denominator of the profitability measure.

## CASE B-8 Redirecting Effort [LO B-2]

Prevala Corporation recently suffered from its fourth straight decline in quarterly earnings-despite modest increases in sales. Unfortunately, Prevala's industry is highly competitive, so the company is reluctant to increase its prices. However, management believes that profits would improve if the efforts of its sales force were redirected toward the more profitable products in its offerings.

Several years ago Prevala decided that its core competencies were strategy, design, and marketing and that production should be outsourced. Consequently, Prevala subcontracts all of its production.

Prevala's salespersons are paid salaries and commissions. All of the company's salespersons sell the company's full line of products. The commissions are $6 \%$ of the revenue generated by a salesperson and average about $70 \%$ of a salesperson's total compensation. There has been some discussion of increasing the size of the sales force, but management prefers for the present to redirect the efforts of salespersons towards the more profitable products. While management is reluctant to tinker with the sales compensation scheme, revenue targets for the various products will be set for the regional sales managers based on the products that management wants to push most aggressively. The regional sales managers will be paid a bonus if the sales targets are met.

The company computes product margins for all of its products using the following formula:


The cost of sales in the product margin formula is the amount Prevala pays to its production subcontractors. The operating expenses represent fixed costs. Each product is charged a fair share of those costs, calculated this year as $37.2 \%$ of the product's selling price.

Management is convinced that the best way to improve overall profits is to redirect the efforts of the company's salespersons. There are no plans to add or drop any products.

## Required:

How would you measure the relative profitability of the company's products in this situation? Assume that it is not feasible to change the way salespersons are compensated. Also assume that the only data you have available are the selling price, the sales commissions, the cost of sales, the operating expenses, and the product margin for each product.
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    # Managerial Accounting for Managers 

    Third Edition

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    ## MANAGERIAL ACCOUNTING FOR MANAGERS

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    Some ancillaries, including electronic and print components, may not be available to customers outside the United States.
    This book is printed on acid-free paper.
    1234567890 DOW/DOW 109876543
    ISBN 978-0-07-802542-6
    MHID 0-07-802542-7
    Senior Vice President, Products \& Markets: Kurt L. Strand
    Vice President, Content Production \& Technology Services: Kimberly Meriwether David
    Director: Tim Vertovec
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    Senior Marketing Manager: Michelle Heaster
    Content Project Manager: Pat Frederickson
    Senior Buyer: Carol A. Bielski
    Lead Designer: Matthew Baldwin
    Cover Designer: Laurie Entringer
    Cover Image: © Getty Images
    Content Licensing Specialist: Joanne Mennemeier
    Photo Researcher: Poyee Oster
    Media Project Manager: Ron Nelms
    Typeface: 10.5/12 Times Roman
    Compositor: Laserwords Private Limited
    Printer: R. R. Donnelley
    All credits appearing on page or at the end of the book are considered to be an extension of the copyright page.

    ## Library of Congress Cataloging-in-Publication Data

    Noreen, Eric W.
    Managerial accounting for managers / Eric W. Noreen, Peter C. Brewer, Ray H. Garrison. - 3rd ed. p. cm.

    Includes index.
    ISBN 978-0-07-802542-6 (alk. paper) - ISBN 0-07-802542-7 (alk. paper)

    1. Managerial accounting. I. Brewer, Peter C. II. Garrison, Ray H. III. Title.

    HF5657.4.N668 2014
    658.15'11 dc23

    2012034089
    The Internet addresses listed in the text were accurate at the time of publication. The inclusion of a website does not indicate an endorsement by the authors or McGraw-Hill, and McGraw-Hill does not guarantee the accuracy of the information presented at these sites.

    ## Dedication

    To our families and to our many colleagues who use this book.

    -Eric W. Noreen, Peter C. Brewer,<br>and Ray H. Garrison

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    ## NEW to the third edition of Noreen!

    This NEW and exciting end-of-chapter feature links the power of Excel with managerial accounting concepts by illustrating how Excel functionality can be used to better understand accounting data. Applying Excel goes beyond plugging numbers into a template by providing students with an opportunity to build their own Excel worksheets and formulas. Students are then asked "what if" questions in which they analyze not only how related pieces of accounting data affect each other but why they do. Applying Excel immediately precedes the Exercises in eleven of the twelve chapters in the book and is also integrated with McGraw-Hill Connect ${ }^{\circledR}$ Accounting, allowing students to practice their skills online with algorithmically generated datasets and to watch animated, narrated tutorials on how to use formulas in Excel.
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    ## In Business Boxes

    These helpful boxed features offer a glimpse into how real companies use the managerial accounting concepts discussed within the chapter. Each chapter contains from three to fourteen of these current examples.

    IN BUSINESS
    

    THE CHALLENGES OF MANAGING CHARITABLE ORGANIZATIONS
    Charitable organizations, such as Harlem Children's Zone, Sports4Kids, and Citizen Schools, are facing a difficult situation. Many donors-aware of stories involving charities that spent excessively on themselves while losing sight of their mission-have started prohibiting their charity of choice from using donated funds to pay for administrative costs. However, even the most efficient charitable organizations find it difficult to expand without making additions to their infrastructure.
    For example, Sports4kids' nationwide expansion of its sports programs drove up administrative For example, Sports4Kids' nationwide expansion of its sports programs drove up administrativa
    costs from $5.6 \%$ to $14.7 \%$ of its total budget. The organization claims that this cost increase was necessary to build a more experienced management team to oversee the dramatically increased scale of operations.

    Many charitable organizations are starting to seek gifts explicitly to fund administrative expenses. Their argument is simple-they cannot do good deeds for other people without incurring such costs.
    Source: Rachel Emma Siverman and Sally Beatty, "Save the Children (But Pay the Bills, Too)," The Wall Street Journal, December 26, 2006, pp. D1-D2
    "I love these. Again, a connection to the real world that adds credence to the course."
    -Larry N. Bitner, Shippensburg University

    ## Managerial Accounting in Action Vignettes

    These vignettes depict cross-functional teams working together in real-life settings, working with the products and services that students recognize from their own lives. Students are shown step-by-step how accounting concepts are implemented in organizations and how these concepts are applied to solve everyday business problems. First, "The Issue" is introduced through a dialogue; the student then walks through the implementation process; finally, "The Wrap-up" summarizes the big picture.

    Job-Order Costing-An Example
    To introduce job-order costing, we will follow a specific job as it progresses through the manufacturing process. This job consists of two experimental couplings that Yost Precision Machining has agreed to produce for Loops Unlimited, a manufacturer of roller in the performance connect the cars on the roller coaster and are a critical componen previous chapter that companies generally classify manufacturing costs into three broad categories: (1) direct materials, (2) direct labor, and (3) manufacturing overhead. As we study the operation of a job-order costing system, we will see how each of these three types of costs is recorded and accumulated.

    MANAGERIAL

    ## 曒

    YOSTYost Precision Machining is a small company in Michigan that specializes in fabricat ing precision metal parts that are used in a variety of applications ranging from deepsea exploration vehicles to the inertial triggers in automobile air bags. The company's top managers gather every morning at 8:00 A.M. in the company's conference room for
    the daily planning meeting. Attending the meeting this morning are: Jean Yost, the company's president; David Cheung, the marketing manager; Debbie Turner, the production manager; and Marc White, the company controller. The president opened the meeting: Jean: The production schedule indicates we'll be starting Job 2B47 today. Isn't that the Jean: The production schedule indicates we'll be sta
    special order for experimental couplings, David?
    special order for experimentar couplngs, Davidited for two couplings for their David: Thats right. Thar's the order from Loops
    new roller coaster ride for Magic Mountain.
    Debbie: Why only two couplings? Don't they need a coupling for every car?
    David: Yes. But this is a completely new roller coaster. The cars will go faster and will be subjected to more twists, turns, drops, and loops than on any other existing roller coaster. To hold up under these stresses, Loops Unlimited's engineers completely redesigned the cars and couplings. They want us to make just two of these new
    "This element is exceptional. The situations truly reflect real life issues business people would face-not just "textbook" manufactured examples that always have black-and-white answers."
    -Ann E. Selk, University of Wisconsin-Green Bay
    

    Cases connect
    All applicable cases are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.
    CASE 2-25 Scattergraph Analysis; Selection of an Activity Base [LO 2-4]
    Mapleleaf Sweepers of Toronto manufactures replacement rotary sweeper brooms for the large sweeper trucks that clear leaves and snow from city streets. The business is seasonal, with the largest demand during and just preceding the fall and winter months. Because there are so many different kinds of sweeper brooms used by its customers, Mapleleaf Sweepers makes all of its

    ## "The problem material is still the best I can find."

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    ## End-of-Chapter Material

    Building on Garrison/Noreen/Brewer's reputation for having the best end-of-chapter review and discussion material of any text on the market, Noreen's problem and case material continues to conform to AACSB recommendations and makes a great starting point for class discussions and group projects.

    In this edition, the authors have added a NEW end-of-chapter feature called Applying Excel. Applying Excel integrates key course concepts and Excel—a software students will encounter in the workplace, whether they go into accounting or any other business major. With Applying Excel, students not only gain practice working with Excel software, they also learn how Excel can be used to present accounting data and how that data is interrelated. For more information on this exciting new feature, please see page viii.

    ## Author-Written Supplements

    Unlike other managerial accounting texts, the book's authors write all of the major supplements, ensuring a perfect fit between text and supplements. For more information on Managerial Accounting for Managers' supplements package, see page xviii.

    - Instructor's Resource Guide
    - Test Bank
    - Solutions Manual
    - Workbook/Study Guide


    ## Utilizing the Icons

    

    To reflect our service-based economy, the text is replete with examples from service-based businesses. A helpful icon distinguishes service-related examples in the text.
    

    Ethics assignments and examples serve as a reminder that good conduct is vital in business. Icons call out content that relates to ethical behavior for students.
    

    The writing icon denotes problems that require students to use critical thinking as well as writing skills to explain their decisions.

    An Excel ${ }^{\circ}$ icon alerts students that spreadsheet templates are available for use with select problems and cases.

    The IFRS icon highlights content that may be affected by the impending change to IFRS and possible convergence between U.S. GAAP and IFRS.
    "I strongly recommend this book to colleagues [for the] introductory course in managerial accounting. It fits students without a background in managerial accounting. It is the best textbook in managerial accounting."
    -Yousef Jahmani, Savannah State University
    "Excellent, comprehensive book. Easy for students to read and understand."
    -Sandy Copa, North Hennepin College
    "Students can easily understand the book. [Noreen] covers all the pertinent topics needed in Managerial Accounting in a concise, easy to understand format."
    -Linda Malgeri, Kennesaw State University

    ## New to the Third Edition

    Faculty feedback helps us continue to improve Managerial Accounting for Managers. In response to reviewer suggestions the authors have made the following changes:
    A NEW Applying Excel feature has been added to Chapters 2-12. Applying Excel gives students the opportunity to practice using Excel formulas to build their own worksheets. They are then asked a series of "what if" questions, all of which illustrate the relationship among various pieces of accounting data. The Applying Excel feature links directly to the concepts introduced in the chapter, providing students with an invaluable opportunity to apply what they have learned using a software they will use throughout their careers, whether they become accountants or not, and is integrated into Connect Accounting.
    The Differential Analysis and Capital Budgeting chapters have been moved up to Chapters 7 and 8, in order to put a stronger emphasis on decision making, a critical skill for managers.
    The In Business boxes have been updated throughout to provide relevant and updated real-world examples for use in classroom discussion and to support student understanding of key concepts as they read through the chapter.
    The end-of-chapter practice material has been updated throughout.

    ## Chapter 1

    This introductory chapter has been completely overhauled to help all business students better understand why managerial accounting is relevant to their future careers.

    ## Chapter 2

    This chapter has been extensively rewritten to include coverage of mixed costs and contribution format income statements. The redundant coverage of the schedule of cost of goods manufactured has been eliminated so that it is now only covered in Chapter 3. The comparison of financial and managerial accounting has been moved to Chapter 1.

    ## Chapter 4

    This chapter has added a cost formula approach to computing predetermined overhead rates. A new learning objective related to computing job costs was added. An exhibit that provides a conceptual overview of manufacturing cost flows has been moved to this chapter from Chapter 2.

    ## Chapter 5

    The segmented income statements have been moved to this chapter. The coverage of variable and absorption costing has been extensively reorganized to improve the flow of discussion.

    ## Chapter 6

    Added three new end-of-chapter exercises/problems.

    ## Chapters 7 and 8

    Moved these chapters up to more strongly emphasize decision making for managers. Also in Chapter 7, rewrote the section dealing with elevating the constraint.

    ## Chapter 9

    Added 3 new end of chapter exercises and problems.
    Chapter 11
    This chapter has been extensively reorganized and rewritten to emphasize continuity with the flexible budgeting chapter.

    ## Chapter 12

    This chapter has been reorganized, moving the segmented statements to an earlier chapter and adding nonfinancial performance measures to the chapter.

    ## A Market-Leading Book Deserves

    ## McGraw-Hill Connect ${ }^{\circledR}$ Accounting

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    McGraw-Hill Connect Accounting is an online assignment and assessment solution that connects you with the tools and resources necessary to achieve success through faster learning, more efficient studying, and higher retention of knowledge.
    

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    ## Intelligent Response Technology (IRT)

    IRT is a redesigned student interface for our end-of-chapter assessment content. The benefits include improved answer acceptance to reduce students' frustration with formatting issues (such as rounding), expanded tables that look and feel more like what you would find in an accounting software package, and select questions redesigned to test students' knowledge more fully.

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    The McGraw-Hill Companies, Inc., is a proud corporate member of AACSB International. Recognizing the importance and value of AACSB accreditation, we have sought to recognize the curricula guidelines detailed in AACSB standards for business accreditation by connecting selected questions in Noreen 3 e , with the general knowledge and skill guidelines found in the AACSB standards. The statements contained in Noreen 3e are provided only as a guide for the users of this text. The AACSB leaves content coverage and assessment clearly within the realm and control of individual schools, the mission of the school, and the faculty. The AACSB does also charge schools with the obligation of doing assessment against their own content and learning goals. While Noreen 3e and its teaching package make no claim of any specific AACSB qualification or evaluation, we have labeled selected questions according to the six general knowledge and skills areas. The labels or tags within Noreen 3 e are as indicated. There are, of course, many more within the test bank, the text, and the teaching package which might be used as a "standard" for your course. However, the labeled questions are suggested for your consideration.

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    - Solutions Manual with suggested course outlines
    - Test Bank
    - Instructor's Resource Guide
    - Instructor PowerPoint slides
    - Excel Template Solutions
    - Applying Excel Solutions
    - Sample Syllabus

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    MHID 0077432355
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    This supplement contains the teaching transparency masters, PowerPoint slides, and extensive chapter-by-chapter lecture notes to help with classroom presentation. It contains useful suggestions for presenting key concepts and ideas.

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    - Practice Exams
    - Internet Exercises
    - Student PowerPoint Slides
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    - Excel Templates
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    ## Applying Excel

    Forms available on the OLC and in the Connect Student Library.
    This NEW and exciting feature has been added to Chapters 2-12 of the text. Applying Excel gives you the opportunity to build your own Excel worksheet using Excel formulas. You are then asked to answer "what if" questions, all of which illustrate the relationship among various pieces of accounting data. The Applying Excel feature links directly to the concepts introduced in the chapter, providing you with an invaluable opportunity to apply what you have learned utilizing an application you will use throughout your career.

    ## Workbook/Study Guide

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    ISBN-13: 9780077432379
    This printed study aid provides suggestions for studying chapter material, summarizes essential points in each chapter, and tests your knowledge using self-test questions and exercises.

    Suggestions have been received from many of our colleagues throughout the world. Each of those who have offered comments and suggestions has our thanks.

    The efforts of many people are needed to develop and improve a text. Among these people are the reviewers and consultants who point out areas of concern, cite areas of strength, and make recommendations for change. In this regard, the following professors provided feedback that was enormously helpful in preparing the third edition of Managerial Accounting for Managers:

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    Marjorie E. Yuschak, Rutgers University

    We are grateful for the outstanding support from McGraw-Hill. In particular, we would like to thank Tim Vertovec, Director; Donna Dillon, Brand Manager; Katie Jones, Development Editor; Pat Frederickson, Content Project Manager; Carol Bielski, Buyer; Matt Baldwin, Designer; and Joanne Mennemeier, Photo Research Coordinator.

    Thank you to the following individuals who helped prepare the supplements: Jon A. Booker and Charles W. Caldwell of Tennessee Technological University, Cynthia J. Rooney of the University of New Mexico, and Susan C. Galbreath of Lipscomb University for crafting the Instructor and Student PowerPoint Slides; Ilene Persoff of CW Post Campus/Long Island University for updating the Quizzes and Exams; and Jack Terry of ComSource Associates, Inc., for creating the Excel templates.

    Thank you to our Digital Contributor, Margaret Shackell-Dowell (Cornell University), for her many contributions to Connect Accounting for Noreen 3e, including Guided Example content, Interactive Presentation review, accuracy checking, and for her efforts as lead subject matter expert on Intelligent Response Technology. Thanks also to Jeannie Folk (College of DuPage) for her reviews of Interactive Presentations and Guided

    Examples, and Patti Lopez (Valencia College) for her efforts as lead subject matter expert on LearnSmart, and accuracy checker on Connect Accounting, and Donald Campbell (Brigham Young University-Idaho) for Connect Accounting accuracy checking. Finally, we would like to thank Ilene Persoff and Helen Roybark for working so hard to ensure an error-free third edition.

    We are grateful to the Institute of Certified Management Accountants for permission to use questions and/or unofficial answers from past Certificate in Management Accounting (CMA) examinations. Likewise, we thank the American Institute of Certified Public Accountants, the Society of Management Accountants of Canada, and the Chartered Institute of Management Accountants (United Kingdom) for permission to use (or to adapt) selected problems from their examinations. These problems bear the notations CPA, SMA, and CIMA respectively.

    Eric W. Noreen • Peter C. Brewer • Ray H. Garrison

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    ## Managerial Accounting: An Overview

    ## Managerial Accounting: It's More Than Just Crunching Numbers

    
    "Creating value through values" is the credo of today's management accountant. It means that management accountants should maintain an unwavering commitment to ethical values while using their knowledge and skills to influence decisions that create value for organizational stakeholders. These skills include managing risks and implementing strategy through planning, budgeting and forecasting, and decision support. Management accountants are strategic business partners who understand the financial and operational sides of the business. They not only report and analyze financial measures, but also nonfinancial measures of process performance and corporate social performance. Think of these responsibilities as profits (financial statements), process (customer focus and satisfaction), people (employee learning and satisfaction), and planet (environmental stewardship).

    This chapter explains why managerial accounting is important to the future careers of all business students. It begins by answering three questions: (1) What is managerial accounting? (2) Why does managerial accounting matter to your career? and (3) What skills do managers need to succeed? It concludes by discussing two topics important to all managers-the role of ethics in business and corporate social responsibility.

    ## What Is Managerial Accounting?

    Many students enrolled in this course will have recently completed an introductory financial accounting course. Financial accounting is concerned with reporting financial information to external parties, such as stockholders, creditors, and regulators. Managerial accounting is concerned with providing information to managers for use within the organization. Exhibit 1-1 summarizes seven key differences between financial and managerial accounting. It recognizes that the fundamental difference between financial and managerial accounting is that financial accounting serves the needs of those
    
    outside the organization, whereas managerial accounting serves the needs of managers employed inside the organization. Because of this fundamental difference in users, financial accounting emphasizes the financial consequences of past activities, objectivity and verifiability, precision, and companywide performance, whereas managerial accounting emphasizes decisions affecting the future, relevance, timeliness, and segment performance. A segment is a part or activity of an organization about which managers would like cost, revenue, or profit data. Examples of business segments include product lines, customer groups (segmented by age, ethnicity, gender, volume of purchases, etc.), geographic territories, divisions, plants, and departments. Finally, financial accounting is mandatory for external reports and it needs to comply with rules, such as generally accepted accounting principles (GAAP) and international financial reporting standards (IFRS), whereas managerial accounting is not mandatory and it does not need to comply with externally imposed rules.

    As mentioned in Exhibit 1-1, managerial accounting helps managers perform three vital activities-planning, controlling, and decision making. Planning involves establishing goals and specifying how to achieve them. Controlling involves gathering feedback to ensure that the plan is being properly executed or modified as circumstances change. Decision making involves selecting a course of action from competing alternatives. Now let's take a closer look at these three pillars of managerial accounting.

    ## Planning

    Assume that you work for Procter \& Gamble (P\&G) and that you are in charge of the company's campus recruiting for all undergraduate business majors. In this example, your planning process would begin by establishing a goal such as: our goal is to recruit the "best and brightest" college graduates. The next stage of the planning process would require specifying how to achieve this goal by answering numerous questions such as:

    - How many students do we need to hire in total and from each major?
    - What schools do we plan to include in our recruiting efforts?
    - Which of our employees will be involved in each school's recruiting activities?
    - When will we conduct our interviews?
    - How will we compare students to one another to decide who will be extended job offers?
    - What salary will we offer our new hires? Will the salaries differ by major?
    - How much money can we spend on our recruiting efforts?

    As you can see, there are many questions that need to be answered as part of the planning process. Plans are often accompanied by a budget. A budget is a detailed plan for the future that is usually expressed in formal quantitative terms. As the head of recruiting at $\mathrm{P} \& \mathrm{G}$, your budget would include two key components. First, you would have to work with other senior managers inside the company to establish a budgeted amount of total salaries that can be offered to all new hires. Second, you would have to create a budget that quantifies how much you intend to spend on your campus recruiting activities.

    ## Controlling

    Once you established and started implementing P\&G's recruiting plan, you would transition to the control process. This process would involve gathering, evaluating, and responding to feedback to ensure that this year's recruiting process meets expectations. It would also include evaluating the feedback in search of ways to run a more effective recruiting campaign next year. The control process would involve answering questions such as:

    - Did we succeed in hiring the planned number of students within each major and at each school?
    - Did we lose too many exceptional candidates to competitors?
    - Did each of our employees involved in the recruiting process perform satisfactorily?
    - Is our method of comparing students to one another working?
    - Did the on-campus and office interviews run smoothly?
    - Did we stay within our budget in terms of total salary commitments to new hires?
    - Did we stay within our budget regarding spending on recruiting activities?

    As you can see, there are many questions that need to be answered as part of the control process. When answering these questions your goal would be to go beyond simple yes or no answers in search of the underlying reasons why performance exceeded or failed to meet expectations. Part of the control process includes preparing performance reports. A performance report compares budgeted data to actual data in an effort to identify and learn from excellent performance and to identify and eliminate sources of unsatisfactory performance. Performance reports can also be used as one of many inputs to help evaluate and reward employees.

    Although this example focused on P\&G's campus recruiting efforts, we could have described how planning enables FedEx to deliver packages across the globe overnight, or how it helped Apple develop and market the iPad. We could have discussed how the control process helps Pfizer, Eli Lilly, and Abbott Laboratories ensure that their pharmaceutical drugs are produced in conformance with rigorous quality standards, or how Kroger relies on the control process to keep its grocery shelves stocked. We also could have looked at planning and control failures such as BP's massive oil spill in the Gulf of Mexico. In short, all managers (and that probably includes you someday) perform planning and controlling activities.

    ## Decision Making

    Perhaps the most basic managerial skill is the ability to make intelligent, data-driven decisions. Broadly speaking, many of those decisions revolve around the following three questions. What should we be selling? Who should we be serving? How should we execute? Exhibit 1-2 provides examples of decisions pertaining to each of these three categories.

    The left-hand column of Exhibit 1-2 suggests that every company must make decisions related to the products and services that it sells. For example, each year Procter \& Gamble must decide how to allocate its marketing budget across 23 brands that each generates over $\$ 1$ billion in sales as well as other brands that have promising growth potential. Mattel must decide what new toys to introduce to the market. Southwest Airlines must decide what ticket prices to establish for each of its thousands of flights per day. General Motors must decide whether to discontinue certain models of automobiles.

    The middle column of Exhibit 1-2 indicates that all companies must make decisions related to the customers that they serve. For example, Sears must decide how to allocate its marketing budget between products that tend to appeal to male versus female customers. FedEx must decide whether to expand its services into new markets across the globe. Hewlett-Packard must decide what price discounts to offer corporate clients that purchase large volumes of its products. A bank must decide whether to discontinue customers that may be unprofitable.

    The right-hand column of Exhibit 1-2 shows that companies also make decisions related to how they execute. For example, Boeing must decide whether to rely on outside vendors such as Goodrich, Saab, and Rolls-Royce to manufacture many of the parts used to make its airplanes. Cintas must decide whether to expand its laundering and cleaning capacity in a given geographic region by adding square footage to an existing facility or by constructing an entirely new facility. In an economic downturn, a manufacturer might have to decide whether to eliminate one 8 -hour shift at three plants or to close one plant. Finally, all companies have to decide among competing improvement opportunities. For example, a company may have to decide whether to implement a new software system, to upgrade a piece of equipment, or to provide extra training to its employees.

    This portion of the chapter has explained that the three pillars of managerial accounting are planning, controlling, and decision making. This book helps prepare you to become an effective manager by explaining how to make intelligent data-driven decisions, how to create financial plans for the future, and how to continually make progress toward achieving goals by obtaining, evaluating, and responding to feedback.

    ## Why Does Managerial Accounting Matter to Your Career?

    Many students feel anxious about choosing a major because they are unsure if it will provide a fulfilling career. To reduce these anxieties, we recommend deemphasizing what you cannot control about the future; instead focusing on what you can control right now. More specifically, concentrate on answering the following question: What can you do now to prepare for success in an unknown future career? The best answer is to learn skills that will make it easier for you to adapt to an uncertain future. You need to become adaptable!

    Whether you end up working in the United States or abroad, for a large corporation, a small entrepreneurial company, a nonprofit organization, or a governmental entity, you'll need to know how to plan for the future, how to make progress toward achieving goals, and how to make intelligent decisions. In other words, managerial accounting skills are useful in just about any career, organization, and industry. If you commit energy to this course, you'll be making a smart investment in your futureeven though you cannot clearly envision it. Next, we will elaborate on this point by explaining how managerial accounting relates to the future careers of business majors and accounting majors.

    ## Business Majors

    Exhibit $1-3$ on the next page provides examples of how planning, controlling, and decision making affect three majors other than accounting-marketing, operations management, and human resource management.

    The left-hand column of Exhibit 1-3 describes some planning, controlling, and decision-making applications in the marketing profession. For example, marketing managers make planning decisions related to allocating advertising dollars across various communication mediums and to staffing new sales territories. From a control standpoint, they may closely track sales data to see if a budgeted price cut is generating an anticipated increase in unit sales, or they may study inventory levels during the holiday shopping season so that they can adjust prices as needed to optimize sales.
    

    Marketing managers also make many important decisions such as whether to bundle services together and sell them for one price or to sell each service separately. They may also decide whether to sell products directly to the customer or to sell to a distributor, who then sells to the end consumer.

    The middle column of Exhibit 1-3 states that operations managers have to plan how many units to produce to satisfy anticipated customer demand. They also need to budget for operating expenses such as utilities, supplies, and labor costs. In terms of control, they monitor actual spending relative to the budget, and closely watch operational measures such as the number of defects produced relative to the plan. Operations managers make numerous decisions, such as deciding whether to buy a new piece of equipment or upgrade an existing piece of equipment. They also decide whether to invest in redesigning a manufacturing process to reduce inventory levels.

    The right-hand column of Exhibit 1-3 explains how human resource managers make a variety of planning decisions, such as budgeting how much to spend on occupational safety training and employee recruitment advertising. They monitor feedback related to numerous management concerns, such as employee retention rates and the timely completion of employee performance appraisals. They also help make many important decisions such as whether to hire on-site medical staff in an effort to lower health care costs, and whether to hire temporary workers or full-time employees in an uncertain economy.

    For brevity, Exhibit 1-3 does not include all business majors, such as finance, supply chain management, management information systems, and economics. Can you explain how planning, controlling, and decision-making activities would relate to these majors?

    ## Accounting Majors

    Many accounting graduates begin their careers working for public accounting firms that provide a variety of valuable services for their clients. Some of these graduates will build successful and fulfilling careers in the public accounting industry; however, most will leave public accounting at some point to work in other organizations. In fact, the Institute of Management Accountants (IMA) estimates that more than $80 \%$ of professional accountants in the United States work in nonpublic accounting environments (www.imanet.org/ about_ima/our_mission.aspx).

    The public accounting profession has a strong financial accounting orientation. Its most important function is to protect investors and other external parties by assuring them that companies are reporting historical financial results that comply with applicable accounting rules. Managerial accountants also have strong financial accounting skills. For example, they play an important role in helping their organizations design and maintain financial reporting systems that generate reliable financial disclosures. However, the primary role of managerial accountants is to partner with their coworkers within the organization to improve performance.

    Given the $80 \%$ figure mentioned above, if you are an accounting major there is a very high likelihood that your future will involve working for a nonpublic accounting employer. Your employer will expect you to have strong financial accounting skills, but more importantly, it will expect you to help improve organizational performance by applying the planning, controlling, and decision-making skills that are the foundation of managerial accounting.

    ## A NETWORKING OPPORTUNITY

    The Institute of Management Accountants (IMA) is a network of more than 60,000 accounting and finance professionals from over 120 countries. Every year the IMA hosts a student leadership conference that attracts 300 students from over 50 colleges and universities. Guest speakers at past conferences have discussed topics such as leadership, advice for a successful career, how to market yourself in a difficult economy, and excelling in today's multigenerational workforce. One student who attended the conference said, "I liked that I was able to interact with professionals who are in fields that could be potential career paths for me." For more information on this worthwhile networking opportunity, contact the IMA at the phone number and website shown below.
    Source: Conversation with Jodi Ryan, the Institute of Management Accountants' Director of Alliances and Student/Academic Communities. (800) 638-4427 or visit its website at www.imanet.org.

    Professional Certification-A Smart Investment If you plan to become an accounting major, the Certified Management Accountant (CMA) designation is a globally respected credential (sponsored by the IMA) that will increase your credibility, upward mobility, and compensation. Exhibit 1-4 on the next page summarizes the topics covered in the two-part CMA exam. For brevity, we are not going to define all the terms included in this exhibit. Its purpose is simply to emphasize that the CMA exam focuses on the planning, controlling, and decision-making skills that are critically important to nonpublic accounting employers. The CMA's internal management orientation is a complement to the highly respected Certified Public Accountant (CPA) exam that focuses on rule-based compliance-assurance standards, financial accounting standards, business law, and the tax code. Information about becoming a CMA is available on the IMA's website (www.imanet.org) or by calling 1-800-638-4427.

    | EXHIBIT 1-4 |  |  |
    | :---: | :---: | :---: |
    | CMA Exam Content | Part 1 | Financial Planning, Performance, and Control |
    | Specifications |  | Planning, budgeting, and forecasting Performance management |
    |  |  | Cost management |
    |  |  | Internal controls |
    |  |  | Professional ethics |
    |  | Part 2 | Financial Decision Making |
    |  |  | Financial statement analysis |
    |  |  | Corporate finance |
    |  |  | Decision analysis and risk management |
    |  |  | Professional ethics |

    ## IN BUSINESS

    ## What Skills Do Managers Need to Succeed?

    Managers possess a variety of skills that enable them to do their jobs, including strategic management skills, enterprise risk management skills, process management skills, measurement skills, and leadership skills. We will discuss each of these skill sets in turn.

    ## Strategic Management Skills

    Successful managers understand that the plans they set forth, the variables they seek to control, and the decisions they make are all influenced by their company's strategy. A strategy is a "game plan" that enables a company to attract customers by distinguishing itself from competitors. The focal point of a company's strategy should be its target customers. A company can only succeed if it creates a reason for customers to choose it over
    a competitor. These reasons, or what are more formally called customer value propositions, are the essence of strategy.

    Customer value propositions tend to fall into three broad categories-customer intimacy, operational excellence, and product leadership. Companies that adopt a customer intimacy strategy are in essence saying to their customers, "You should choose us because we can customize our products and services to meet your individual needs better than our competitors." Ritz-Carlton, Nordstrom, and Virtuoso (a premium service travel agency) rely primarily on a customer intimacy value proposition for their success. Companies that pursue the second customer value proposition, called operational excellence, are saying to their target customers, "You should choose us because we deliver products and services faster, more conveniently, and at a lower price than our competitors." Southwest Airlines, Walmart, and Google are examples of companies that succeed first and foremost because of their operational excellence. Companies pursuing the third customer value proposition, called product leadership, are saying to their target customers, "You should choose us because we offer higher quality products than our competitors." Apple, BMW, Cisco Systems, and W. L. Gore (the creator of GORE-TEX ${ }^{\circledR}$ fabrics) are examples of companies that succeed because of their product leadership. Although one company may offer its customers a combination of these three customer value propositions, one usually outweighs the other in terms of importance. ${ }^{1}$

    ## A FOUR-YEAR WAITING LIST AT VANILLA BICYCLES

    Sacha White started Vanilla Bicycles in Portland, Oregon, in 2001. After eight years in business, he had a four-year backlog of customer orders. He limits his annual production to 40-50 bikes per year that sell for an average of $\$ 7,000$ each. He uses a silver alloy that costs 20 times as much as brass (which is the industry standard) to join titanium tubes together to form a bike frame. White spends three hours taking a buyer's measurements to determine the exact dimensions of the bike frame. He has resisted expanding production because it would undermine his strategy based on product leadership and customer intimacy. As White said, "If I ended up sacrificing what made Vanilla special just to make more bikes, that wouldn't be worth it to me."
    Source: Christopher Steiner, "Heaven on Wheels," Forbes, April 13, 2009, p. 75.

    IN BUSINESS
    

    ## Enterprise Risk Management Skills

    As a future manager, you need to understand that every business strategy, plan, and decision involves risks. Enterprise risk management is a process used by a company to identify those risks and develop responses to them that enable it to be reasonably assured of meeting its goals. The left-hand column of Exhibit 1-5 provides 12 examples of business risks. This list is not exhaustive; rather, its purpose is to illustrate the diverse nature of business risks that companies face. Whether the risks relate to the weather, computer hackers, complying with the law, employee theft, or products harming customers, they all have one thing in common: If the risks are not managed effectively, they can threaten a company's ability to meet its goals.

    Once a company identifies its risks, it can respond to them in various ways such as accepting, avoiding, or reducing the risk. Perhaps the most common risk management tactic is to reduce risks by implementing specific controls. The right-hand column of Exhibit $1-5$ on the next page provides an example of a control that could be

    EXHIBIT 1-5
    Identifying and Controlling Business Risks

    - Intellectual assets being stolen from computer files
    - Products harming customers
    - Losing market share due to the unforeseen actions of competitors
    - Poor weather conditions shutting down operations
    - A website malfunctioning
    - A supplier strike halting the flow of raw materials
    - A poorly designed incentive compensation system causing employees to make bad decisions
    - Financial statements inaccurately reporting the value of inventory
    - An employee stealing assets
    - An employee accessing unauthorized information
    - Inaccurate budget estimates causing excessive or insufficient production
    - Failing to comply with equal employment opportunity laws


    ## Examples of Controls to Reduce Business Risks

    - Create firewalls that prohibit computer hackers from corrupting or stealing intellectual property
    - Develop a formal and rigorous new product testing program
    - Develop an approach for legally gathering information about competitors' plans and practices
    - Develop contingency plans for overcoming weather-related disruptions
    - Thoroughly test the website before going "live" on the Internet
    - Establish a relationship with two companies capable of providing needed raw materials
    - Create a balanced set of performance measures that motivates the desired behavior
    - Count the physical inventory on hand to make sure that it agrees with the accounting records
    - Segregate duties so that the same employee does not have physical custody of an asset and the responsibility of accounting for it
    - Create password-protected barriers that prohibit employees from obtaining information not needed to do their jobs
    - Implement a rigorous budget review process
    - Create a report that tracks key metrics related to compliance with the laws


    ## IN BUSINESS

    ## MANAGING THE RISK OF A POWER OUTAGE

    Between January and April of 2010, the United States had 35 major power outages. For business owners, these power outages can be costly. For example, a New York night club called the Smoke Jazz and Supper Club lost an estimated $\$ 1,500$ in revenue when a power outage shut down its online reservation system for one night. George Pauli, the owner of Great Embroidery LLC in Mesa, Arizona, estimates that his company has an average of six power outages every year. Since Pauli's sewing machines cannot resume exactly where they leave off when abruptly shut down, each power outage costs him $\$ 120$ in lost inventory. Pauli decided to buy $\$ 700$ worth of batteries to keep his sewing machines running during power outages. The batteries paid for themselves in less than one year.
    Source: Sarah E. Needleman, "Lights Out Means Lost Sales," The Wall Street Journal, July 22, 2010, p. B8.

    ## Process Management Skills

    In addition to formulating strategies and controlling risks, managers need to continually improve the business processes that serve customers. A business process is a series of steps that are followed in order to carry out some task in a business. It is quite common for the linked set of steps comprising a business process to span departmental boundaries. The term value chain is often used to describe how an organization's functional departments interact with one another to form business processes. A value chain, as shown in Exhibit 1-6, consists of the major business functions that add value to a company's products and services.
    

    Managers frequently use two process management methods that are referred to throughout this book-lean thinking, or what is called Lean Production in the manufacturing sector, and the Theory of Constraints. We will briefly define these management methods now so that you recognize them in later chapters.

    Lean Production Lean Production is a management approach that organizes resources such as people and machines around the flow of business processes and that only produces units in response to customer orders. It is often called just-in-time production (or $J I T$ ) because products are only manufactured in response to customer orders and they are completed just-in-time to be shipped to customers. Lean thinking differs from traditional manufacturing methods, which organize work departmentally and encourage those departments to maximize their output even if it exceeds customer demand and bloats inventories. Because lean thinking only allows production in response to customer orders, the number of units produced tends to equal the number of units sold, thereby resulting in minimal inventory. The lean approach also results in fewer defects, less wasted effort, and quicker customer response times than traditional production methods.

    ## LEAN SUPPLY CHAIN MANAGEMENT

    Tesco, a grocery retailer in Britain, used lean thinking to improve its replenishment process for cola products. Tesco and Britvic (its cola supplier) traced the cola delivery process from "the checkout counter of the grocery store through Tesco's regional distribution center (RDC), Britvic's RDC, the warehouse at the Britvic bottling plant, the filling lines for cola destined for Tesco, and the warehouse of Britvic's can supplier." Each step of the process revealed enormous waste. Tesco implemented numerous changes such as electronically linking its point-of-sale data from its grocery stores to its RDC. This change let customers pace the replenishment process and it helped increase store delivery frequency to every few hours around the clock. Britvic also began delivering cola to Tesco's RDC in wheeled dollies that could be rolled directly into delivery trucks and then to point-of-sale locations in grocery stores.

    These changes reduced the total product "touches" from 150 to 50 , thereby cutting labor costs. The elapsed time from the supplier's filling line to the customer's cola purchase dropped from 20 days to 5 days. The number of inventory stocking locations declined from five to two, and the supplier's distribution center was eliminated.
    Source: Ghostwriter, "Teaching the Big Box New Tricks," Fortune, November 14, 2005, pp. 208B-208F.

    The Theory of Constraints (TOC) A constraint is anything that prevents you from getting more of what you want. Every individual and every organization faces at least one constraint, so it is not difficult to find examples of constraints. You may not have enough time to study thoroughly for every subject and to go out with your friends on the weekend, so time is your constraint. United Airlines has only a limited number of loading gates available at its busy Chicago O'Hare hub, so its constraint is loading gates. Vail Resorts has only a limited amount of land to develop as homesites and commercial lots at its ski areas, so its constraint is land.

    The Theory of Constraints (TOC) is based on the insight that effectively managing the constraint is a key to success. As an example, long waiting periods for surgery are a chronic problem in the National Health Service (NHS), the government-funded provider of health care in the United Kingdom. The diagram in Exhibit 1-7 illustrates a simplified version of the steps followed by a surgery patient. The number of patients who can be processed through each step in a day is indicated in the exhibit. For example, appointments for outpatient visits can be made for as many as 100 referrals from general practitioners in a day.

    The constraint, or bottleneck, in the system is determined by the step that has the smallest capacity-in this case surgery. The total number of patients processed through the entire system cannot exceed 15 per day-the maximum number of patients who can be treated in surgery. No matter how hard managers, doctors, and nurses try to improve the processing rate elsewhere in the system, they will never succeed in driving down wait lists until the capacity of surgery is increased. In fact, improvements elsewhere in the system-particularly before the constraint—are likely to result in even longer waiting times and more frustrated patients and health care providers. Thus, to be effective, improvement efforts must be focused on the constraint. A business process, such as the process for serving surgery patients, is like a chain. If you want to increase the strength of a chain, what is the most effective way to do this? Should you concentrate your efforts on strengthening the strongest link, all the links, or the weakest link? Clearly, focusing your effort on the weakest link will bring the biggest benefit.

    The procedure to follow to strengthen the chain is clear. First, identify the weakest link, which is the constraint. In the case of the NHS, the constraint is surgery. Second, do not place a greater strain on the system than the weakest link can handle-if you do, the chain will break. In the case of the NHS, more referrals than surgery can accommodate lead to unacceptably long waiting lists. Third, concentrate improvement efforts on strengthening the weakest link. In the case of the NHS, this means finding ways to increase the number of surgeries that can be performed in a day. Fourth, if the improvement efforts are successful, eventually the weakest link will improve to the point where it is no longer the weakest link. At that point, the new weakest link (i.e., the new constraint) must be identified, and improvement efforts must be shifted over to that link. This simple sequential process provides a powerful strategy for optimizing business processes.
    
    *This diagram originally appeared in the February 1999 issue of the U.K. magazine Health Management.

    ## Measurement Skills

    When you become a manager you'll need to complement your understanding of strategy, risks, and business processes, with data-driven analysis. If you cannot use measurement skills to provide competent, data-driven answers to challenging questions, then you'll struggle to persuade others to endorse your point-of-view.

    The key to being an effective data analyst is to understand that the question you are trying to answer defines what you'll measure and how you'll analyze it. For example, if the question you wish to answer is what net income should my company report to its stockholders, then you'll be measuring and reporting historical financial data that must comply with applicable rules. If you are trying to determine how well your company is serving its customers, then you'll be measuring and analyzing mostly nonfinancial, process-oriented data. If you want to predict whether your company will need to borrow money next year, then your measurement efforts will focus on estimating future cash flows. You have to understand the question first before you can begin measuring and analyzing data.

    The primary purpose of this course is to teach you measurement skills that managers use every day to answer the questions described in Exhibit 1-8. Notice that this exhibit is organized by the chapters contained in this book. For example, Chapter 9 teaches you the measurement skills that managers use to answer the question: How should I create a financial plan for next year? Chapters 10 and 11 teach you the measurement skills that managers use to answer the question: How well am I performing relative to my plan? Chapter 6 teaches you measurement skills related to product, service, and customer profitability. Exhibit 1-8 emphasizes that every chapter in this book teaches you measurement and data analysis skills that you'll use throughout your career to plan, control, and make decisions.

    ## Leadership Skills

    Leadership skills will be critical to your career development for the simple reason that organizations are managed by people, not data and spreadsheets. These people have their own personal interests, insecurities, beliefs, and data-supported

    ## Chapter Number

    The Key Question from a Manager's Perspective
    Chapter $2 \quad$ What cost classifications do I use for different management purposes?
    Chapter 3 How will my profits change if I change my selling price, sales volume, or costs?
    Chapter 4 What is the value of our ending inventory and cost of goods sold for external reporting purposes?
    Chapter $5 \quad$ How should the income statement be presented?
    Chapter 6 How profitable is each of our products, services, and customers?
    Chapter $7 \quad$ How do I quantify the profit impact of pursuing one course of action versus another?
    Chapter $8 \quad$ How do I make long-term capital investment decisions?
    Chapter $9 \quad$ How should I create a financial plan for next year?
    Chapters 10 \& 11 How well am I performing relative to my plan?
    Chapter 12 What performance measures should we monitor to ensure that we achieve our strategic goals?

    EXHIBIT 1-8
    Measurement Skills:
    A Manager's Perspective
    conclusions that ensure unanimous support for a given course of action is the exception rather than the rule. Therefore, managers must possess strong leadership skills if they wish to channel their coworkers' efforts toward achieving organizational goals.

    To become an effective leader, you'll need to develop six skills. First, you'll need to be technically competent within your area of expertise and knowledgeable of your company's operations outside your functional area of expertise. You cannot lead others (particularly those coworkers outside of your department) if they believe that you are technically incompetent or unfamiliar with how the company actually operates. Second, you must be a person of high integrity. This requires that you not only make ethically grounded decisions yourself, but also that your words and actions help build a culture of organizational integrity. We will have more to say about the importance of ethics shortly. Third, you need to understand how to effectively implement organizational change. People tend to prefer the status quo, so it is often difficult to implement any type of change in a company. To implement change, leaders need to define a vision for the future and be able to motivate and enable others to achieve the vision.

    Fourth, leaders need strong communication skills. This includes compelling presentation skills and effective listening skills. They must be able to speak in operational terms and financial terms to communicate effectively with coworkers across the organization. Fifth, leaders must be capable of motivating and mentoring other individuals. As your career evolves, if you cannot advance the skills of your subordinates, then you will not be promoted to jobs that have increasing numbers of people reporting to you. Finally, leaders need to effectively manage team-based decision processes. This requires motivating the team to objectively synthesize data, weigh alternatives, and build consensus around the chosen course of action.

    ## The Importance of Ethics in Business

    At the turn of this century, a series of major financial scandals involving Enron, Tyco International, HealthSouth, Adelphia Communications, WorldCom, Global Crossing, Rite Aid, and other companies raised deep concerns about ethics in business. The managers and companies involved in these scandals suffered mightily-from huge fines to jail terms and financial collapse. And the recognition that ethical behavior is absolutely essential for the functioning of our economy led to numerous regulatory changes-some of which we will discuss in a later appendix on corporate governance. But why is ethical behavior so important? This is not a matter of just being "nice." Ethical behavior is the lubricant that keeps the economy running. Without that lubricant, the economy would operate much less efficiently-less would be available to consumers, quality would be lower, and prices would be higher. In other words, without fundamental trust in the integrity of businesses, the economy would operate much less efficiently. James Surowiecki summed up this point as follows:
    [F]lourishing economies require a healthy level of trust in the reliability and fairness of everyday transactions. If you assumed every potential deal was a rip-off or that the products you were buying were probably going to be lemons, then very little business would get done. More important, the costs of the transactions that did take place would be exorbitant because you'd have to do enormous work to investigate each deal and you'd have to rely on the threat of legal action to enforce every contract. For an economy to prosper, what's needed is not a Pollyannaish faith that everyone else has your best interests at heart-"caveat emptor" [buyer beware] remains an important truth—but a
    basic confidence in the promises and commitments that people make about their products and services. ${ }^{2}$

    Thus, for the good of everyone-including profit-making companies-it is vitally important that business be conducted within an ethical framework that builds and sustains trust.

    The Institute of Management Accountants (IMA) of the United States has adopted an ethical code called the Statement of Ethical Professional Practice that describes in some detail the ethical responsibilities of management accountants. Even though the standards were specifically developed for management accountants, they have much broader application.

    ## Code of Conduct for Management Accountants

    The IMA's Statement of Ethical Professional Practice consists of two parts that are presented in full in Exhibit 1-9 (page 16). The first part provides general guidelines for ethical behavior. In a nutshell, a management accountant has ethical responsibilities in four broad areas: first, to maintain a high level of professional competence; second, to treat sensitive matters with confidentiality; third, to maintain personal integrity; and fourth, to disclose information in a credible fashion. The second part of the standards specifies what should be done if an individual finds evidence of ethical misconduct. We recommend that you stop at this point and read all of Exhibit 1-9.

    The ethical standards provide sound, practical advice for management accountants and managers. Most of the rules in the ethical standards are motivated by a very practical consideration-if these rules were not generally followed in business, then the economy and all of us would suffer. Consider the following specific examples of the consequences of not abiding by the standards:

    - Suppose employees could not be trusted with confidential information. Then top managers would be reluctant to distribute such information within the company and, as a result, decisions would be based on incomplete information and operations would deteriorate.
    - Suppose employees accepted bribes from suppliers. Then contracts would tend to go to suppliers who pay the highest bribes rather than to the most competent suppliers. Would you like to fly in aircraft whose wings were made by the subcontractor who paid the highest bribe? Would you fly as often? What would happen to the airline industry if its safety record deteriorated due to shoddy workmanship on contracted parts and assemblies?
    - Suppose the presidents of companies routinely lied in their annual reports and financial statements. If investors could not rely on the basic integrity of a company's financial statements, they would have little basis for making informed decisions. Suspecting the worst, rational investors would pay less for securities issued by companies and may not be willing to invest at all. As a consequence, companies would have less money for productive investments-leading to slower economic growth, fewer goods and services, and higher prices.

    As these examples suggest, if ethical standards were not generally adhered to, everyone would suffer-businesses as well as consumers. Essentially, abandoning ethical standards would lead to a lower standard of living with lower-quality goods and services, less to choose from, and higher prices. In short, following ethical rules such as those in the Statement of Ethical Professional Practice is absolutely essential for the smooth functioning of an advanced market economy.


    ## EXHIBIT 1-9

    IMA Statement of Ethical Professional Practice
    Members of IMA shall behave ethically. A commitment to ethical professional practice includes: overarching principles that express our values, and standards that guide our conduct.

    ## PRINCIPLES

    IMA's overarching ethical principles include: Honesty, Fairness, Objectivity, and Responsibility. Members shall act in accordance with these principles and shall encourage others within their organizations to adhere to them.

    ## STANDARDS

    A member's failure to comply with the following standards may result in disciplinary action.

    ## I. COMPETENCE

    Each member has a responsibility to:

    1. Maintain an appropriate level of professional expertise by continually developing knowledge and skills.
    2. Perform professional duties in accordance with relevant laws, regulations, and technical standards.
    3. Provide decision support information and recommendations that are accurate, clear, concise, and timely.
    4. Recognize and communicate professional limitations or other constraints that would preclude responsible judgment or successful performance of an activity.

    ## II. CONFIDENTIALITY

    Each member has a responsibility to:

    1. Keep information confidential except when disclosure is authorized or legally required.
    2. Inform all relevant parties regarding appropriate use of confidential information. Monitor subordinates' activities to ensure compliance.
    3. Refrain from using confidential information for unethical or illegal advantage.

    ## III. INTEGRITY

    Each member has a responsibility to:

    1. Mitigate actual conflicts of interest. Regularly communicate with business associates to avoid apparent conflicts of interest. Advise all parties of any potential conflicts.
    2. Refrain from engaging in any conduct that would prejudice carrying out duties ethically.
    3. Abstain from engaging in or supporting any activity that might discredit the profession.

    ## IV. CREDIBILITY

    Each member has a responsibility to:

    1. Communicate information fairly and objectively.
    2. Disclose all relevant information that could reasonably be expected to influence an intended user's understanding of the reports, analyses, or recommendations.
    3. Disclose delays or deficiencies in information, timeliness, processing, or internal controls in conformance with organization policy and/or applicable law.

    ## RESOLUTION OF ETHICAL CONFLICT

    In applying the Standards of Ethical Professional Practice, you may encounter problems identifying unethical behavior or resolving an ethical conflict. When faced with ethical issues, you should follow your organization's established policies on the resolution of such conflict. If these policies do not resolve the ethical conflict, you should consider the following courses of action:

    1. Discuss the issue with your immediate supervisor except when it appears that the supervisor is involved. In that case, present the issue to the next level. If you cannot achieve a satisfactory resolution, submit the issue to the next management level. If your immediate superior is the chief executive officer or equivalent, the acceptable reviewing authority may be a group such as the audit committee, executive committee, board of directors, board of trustees, or owners. Contact with levels above the immediate superior should be initiated only with your superior's knowledge, assuming he or she is not involved. Communication of such problems to authorities or individuals not employed or engaged by the organization is not considered appropriate, unless you believe there is a clear violation of the law.
    2. Clarify relevant ethical issues by initiating a confidential discussion with an IMA Ethics Counselor or other impartial advisor to obtain a better understanding of possible courses of action.
    3. Consult your own attorney as to legal obligations and rights concerning the ethical conflict.

    ## TOYOTA ENCOUNTERS MAJOR PROBLEMS

    When Toyota Motor Corporation failed to meet its profit targets, the company set an aggressive goal of reducing the cost of its auto parts by $30 \%$. The quality and safety of the company's automobiles eventually suffered mightily, resulting in recalls, litigation, incentive campaigns, and marketing efforts that analysts estimate will cost the company more than $\$ 5$ billion. The car maker's president, Akio Toyoda, blamed his company's massive quality lapses on an excessive focus on profits and market share. Similarly, Jim Press, Toyota's former top U.S. executive, said the problems were caused by "financially-oriented pirates who didn't have the character to maintain a customer-first focus."

    Sources: Yoshio Takahashi, "Toyota Accelerates Its Cost-Cutting Efforts," The Wall Street Journal, December 23, 2009, p. B4; Mariko Sanchanta and Yoshio Takahashi, "Toyota's Recall May Top \$5 Billion," The Wall Street Journal, March 10, 2010, p. B2; and Norihiko Shirouzu, "Toyoda Rues Excessive Profit Focus," The Wall Street Journal, March 2, 2010, p. B3.

    ## IN BUSINESS

    

    ## Corporate Social Responsibility

    Companies are responsible for producing financial results that satisfy stockholders. However, they also have a corporate social responsibility to serve other stakeholderssuch as customers, employees, suppliers, communities, and environmental and human rights advocates-whose interests are tied to the company's performance. Corporate social responsibility (CSR) is a concept whereby organizations consider the needs of all stakeholders when making decisions. CSR extends beyond legal compliance to include voluntary actions that satisfy stakeholder expectations. Numerous companies, such as Procter \& Gamble, 3M, Eli Lilly and Company, Starbucks, Microsoft, Genentech, Johnson \& Johnson, Baxter International, Abbott Laboratories, KPMG, PNC Bank, Deloitte, Southwest Airlines, and Caterpillar, prominently describe their corporate social performance on their websites.

    Exhibit $1-10$ on the next page presents examples of corporate social responsibilities that are of interest to six stakeholder groups. Many companies are paying increasing attention to these types of broadly defined responsibilities for four reasons. First, socially responsible investors control more than $\$ 2.3$ trillion of investment capital. Companies that want access to this capital must excel in terms of their social performance. Second, a growing number of employees want to work for a company that recognizes and responds to its social responsibilities. If companies hope to recruit and retain these highly skilled employees, then they must offer fulfilling careers that serve the needs of broadly defined stakeholders. Third, many customers seek to purchase products and services from socially responsible companies. The Internet enables these customers to readily locate competing products, thereby making it even easier to avoid doing business with undesirable companies. Fourth, nongovernmental organizations (NGOs) and activists are more capable than ever of tarnishing a company's reputation by publicizing its environmental or human rights missteps. The Internet has enabled these environmental and human rights advocacy groups to better organize their resources, spread negative information, and take coordinated actions against offending companies. ${ }^{3}$

    EXHIBIT 1-10
    Examples of Corporate Social Responsibilities

    Companies should provide customers with:

    - Safe, high-quality products that are fairly priced.
    - Competent, courteous, and rapid delivery of products and services.
    - Full disclosure of product-related risks.
    - Easy-to-use information systems for shopping and tracking orders.
    Companies should provide suppliers with:
    - Fair contract terms and prompt payments.
    - Reasonable time to prepare orders.
    - Hassle-free acceptance of timely and complete deliveries.
    - Cooperative rather than unilateral actions.

    Companies should provide stockholders with:

    - Competent management.
    - Easy access to complete and accurate financial information.
    - Full disclosure of enterprise risks.
    - Honest answers to knowledgeable questions.

    Companies and their suppliers should provide employees with:

    - Safe and humane working conditions.
    - Nondiscriminatory treatment and the right to organize and file grievances.
    - Fair compensation.
    - Opportunities for training, promotion, and personal development.
    Companies should provide communities with:
    - Payment of fair taxes.
    - Honest information about plans such as plant closings.
    - Resources that support charities, schools, and civic activities.
    - Reasonable access to media sources.

    Companies should provide environmental and human rights advocates with:

    - Greenhouse gas emissions data.
    - Recycling and resource conservation data.
    - Child labor transparency.
    - Full disclosure of suppliers located in developing countries.


    ## IN BUSINESS

    ## SKILL-BASED VOLUNTEERISM GROWS IN POPULARITY

    Ernst \& Young, a "Big 4" public accounting firm, paid one of its managers to spend 12 weeks in Buenos Aires providing free accounting services to a small publishing company. UPS paid one of its logistics supervisors to help coordinate the Susan G. Komen Breast Cancer Foundation's annual Race for the Cure event. Why are these companies paying their employees to work for other organizations? A survey of 1,800 people ages $13-25$ revealed that $79 \%$ intend to seek employment with companies that care about contributing to society-underscoring the value of skillbased volunteerism as an employee recruiting and retention tool. Furthermore, enabling employees to apply their skills in diverse business contexts makes them more effective when they return to their regular jobs.
    Source: Sarah E. Needleman, "The Latest Office Perk: Getting Paid to Volunteer," The Wall Street Journal, April 29, 2008, pp. D1 and D5.

    ## Summary

    This chapter defined managerial accounting, explained why it is relevant to business and accounting majors, and described various skills that managers need to do their jobs. It also discussed the importance of ethics in business and corporate social responsibility. The most important goal of this chapter was to help you understand that managerial accounting matters to your future career, regardless of your major. Accounting is the language of business and you'll need to speak this language to communicate effectively with and influence fellow managers.

    Budget A detailed plan for the future that is usually expressed in formal quantitative terms. (p. 3)
    Business process A series of steps that are followed in order to carry out some task in a business. (p. 11)

    Constraint Anything that prevents you from getting more of what you want. (p. 12)
    Controlling The process of gathering feedback to ensure that a plan is being properly executed or modified as circumstances change. (p. 3)
    Corporate social responsibility A concept whereby organizations consider the needs of all stakeholders when making decisions. (p. 17)
    Decision making Selecting a course of action from competing alternatives. (p. 3)
    Enterprise risk management A process used by a company to identify its risks and develop responses to them that enable it to be reasonably assured of meeting its goals. (p. 9)
    Financial accounting The phase of accounting that is concerned with reporting historical financial information to external parties, such as stockholders, creditors, and regulators. (p. 2)
    Lean Production A management approach that organizes resources such as people and machines around the flow of business processes and that only produces units in response to customer orders. (p. 11)
    Managerial accounting The phase of accounting that is concerned with providing information to managers for use within the organization. (p. 2)
    Performance report A report that compares budgeted data to actual data to highlight instances of excellent and unsatisfactory performance. (p. 4)
    Planning The process of establishing goals and specifying how to achieve them. (p. 3)
    Segment A part or activity of an organization about which managers would like cost, revenue, or profit data. (p. 3)
    Strategy A company's "game plan" for attracting customers by distinguishing itself from competitors. (p. 8)
    Theory of Constraints A management approach that emphasizes the importance of managing constraints. (p. 12)
    Value chain The major business functions that add value to a company's products and services, such as research and development, product design, manufacturing, marketing, distribution, and customer service. (p. 11)

    1-1 How does managerial accounting differ from financial accounting?
    1-2 Pick any major television network and describe some planning and control activities that its managers would engage in.
    1-3 If you had to decide whether to continue making a component part or to begin buying the part from an overseas supplier, what quantitative and qualitative factors would influence your decision?
    1-4 Why do companies prepare budgets?
    1-5 Why is managerial accounting relevant to business majors and their future careers?
    1-6 Why is managerial accounting relevant to accounting majors and their future careers?
    1-7 Pick any large company and describe its strategy using the framework in the chapter.

    1-8 Why do management accountants need to understand their company's strategy?
    1-9 Pick any large company and describe three risks that it faces and how it responds to those risks.
    1-10 Provide three examples of how a company's risks can influence its planning, controlling, and decision-making activities.
    1-11 Pick any large company and explain three ways that it could segment its companywide performance.
    1-12 Locate the website of any company that publishes a corporate social responsibility report (also referred to as a sustainability report). Describe three nonfinancial performance measures included in the report. Why do you think the company publishes this report?
    1-13 Why do companies that implement Lean Production tend to have minimal inventories?
    1-14 Why are leadership skills important to managers?
    1-15 Why is ethics important to business?
    Multiple-choice questions are provided on the text website at www.mhhe.com/noreen3e.

    ## Managerial Accounting and Cost Concepts

    

    LEARNING OBJECTIVES
    After studying Chapter 2, you should be able to:

    LO 2-1 Identify and give examples of each of the three basic manufacturing cost categories.
    LO 2-2 Distinguish between product costs and period costs and give examples of each.
    LO 2-3 Understand cost behavior patterns including variable costs, fixed costs, and mixed costs.
    LO 2-4 Analyze a mixed cost using a scattergraph plot and the high-low method.
    LO 2-5 Prepare income statements for a merchandising company using the traditional and contribution formats.
    LO 2-6 Understand the differences between direct and indirect costs.
    LO 2-7 Understand cost classifications used in making decisions: differential costs, opportunity costs, and sunk costs.
    LO 2-8 (Appendix 2A) Analyze a mixed cost using a scattergraph plot and the least-squares regression method.

    This chapter explains that in managerial accounting the term cost is used in many different ways. The reason is that there are many types of costs, and these costs are classified differently according to the immediate needs of management. For example, managers may want cost data to prepare external financial reports, to prepare planning budgets, or to make decisions. Each different use of cost data demands a different classification and definition of costs. For example, the preparation of external financial reports requires the use of historical cost data, whereas decision making may require predictions about future costs. This notion of different costs for different purposes is a critically important aspect of managerial accounting.

    ## General Cost Classifications

    ## LEARNING OBJECTIVE 2-1 Identify and give examples of each of the three basic manufacturing cost categories.

    We will start our discussion of cost concepts by focusing on manufacturing companies, because they are involved in most of the activities found in other types of organizations. Manufacturing companies such as Texas Instruments, Ford, and DuPont are involved in acquiring raw materials, producing finished goods, marketing, distributing, billing, and almost every other business activity. Therefore, an understanding of costs in a manufacturing company can be very helpful in understanding costs in other types of organizations.

    ## Manufacturing Costs

    Most manufacturing companies separate manufacturing costs into three broad categories: direct materials, direct labor, and manufacturing overhead. A discussion of each of these categories follows.

    Direct Materials The materials that go into the final product are called raw materials. This term is somewhat misleading because it seems to imply unprocessed natural resources like wood pulp or iron ore. Actually, raw materials refer to any materials that are used in the final product; and the finished product of one company can become the raw materials of another company. For example, the plastics produced by DuPont are a raw material used by Hewlett-Packard in its personal computers.

    Raw materials may include both direct and indirect materials. Direct materials are those materials that become an integral part of the finished product and whose costs can be conveniently traced to the finished product. This would include, for example, the seats that Airbus purchases from subcontractors to install in its commercial aircraft and the tiny electric motor Panasonic uses in its DVD players.

    Sometimes it isn't worth the effort to trace the costs of relatively insignificant materials to end products. Such minor items would include the solder used to make electrical connections in a Sony TV or the glue used to assemble an Ethan Allen chair. Materials such as solder and glue are called indirect materials and are included as part of manufacturing overhead, which is discussed later in this section.

    Direct Labor Direct labor consists of labor costs that can be easily (i.e., physically and conveniently) traced to individual units of product. Direct labor is sometimes called touch labor because direct labor workers typically touch the product while it is being made. Examples of direct labor include assembly-line workers at Toyota, carpenters at the home builder KB Home, and electricians who install equipment on aircraft at Bombardier Learjet.

    Labor costs that cannot be physically traced to particular products, or that can be traced only at great cost and inconvenience, are termed indirect labor. Just like indirect materials, indirect labor is treated as part of manufacturing overhead. Indirect labor includes the labor costs of janitors, supervisors, materials handlers, and night security guards. Although the efforts of these workers are essential, it would be either impractical or impossible to accurately trace their costs to specific units of product. Hence, such labor costs are treated as indirect labor.

    Manufacturing Overhead Manufacturing overhead, the third element of manufacturing cost, includes all manufacturing costs except direct materials and direct labor. Manufacturing overhead includes items such as indirect materials; indirect labor; maintenance and repairs on production equipment; and heat and light, property taxes, depreciation, and insurance on manufacturing facilities. A company also incurs costs for heat and light, property taxes, insurance, depreciation, and so forth, associated with its selling and administrative functions, but these costs are not included as part of manufacturing overhead. Only those costs associated with operating the factory are included in manufacturing overhead.

    Various names are used for manufacturing overhead, such as indirect manufacturing cost, factory overhead, and factory burden. All of these terms are synonyms for manufacturing overhead.

    ## Nonmanufacturing Costs

    Nonmanufacturing costs are often divided into two categories: (1) selling costs and (2) administrative costs. Selling costs include all costs that are incurred to secure customer orders and get the finished product to the customer. These costs are sometimes called order-getting and order-filling costs. Examples of selling costs include advertising, shipping, sales travel, sales commissions, sales salaries, and costs of finished goods warehouses.

    Administrative costs include all costs associated with the general management of an organization rather than with manufacturing or selling. Examples of administrative costs include executive compensation, general accounting, secretarial, public relations, and similar costs involved in the overall, general administration of the organization as a whole.

    Nonmanufacturing costs are also often called selling, general, and administrative (SG\&A) costs or just selling and administrative costs.

    ## Product Costs versus Period Costs

    In addition to classifying costs as manufacturing or nonmanufacturing costs, there are other ways to look at costs. For instance, they can also be classified as either product costs or period costs. To understand the difference between product costs and period costs, we must first discuss the matching principle from financial accounting.

    Generally, costs are recognized as expenses on the income statement in the period that benefits from the cost. For example, if a company pays for liability insurance in advance for two years, the entire amount is not considered an expense of the year in which the payment is made. Instead, one-half of the cost would be recognized as an expense each year. The reason is that both years-not just the first year-benefit from the insurance payment. The unexpensed portion of the insurance payment is carried on the balance sheet as an asset called prepaid insurance.

    The matching principle is based on the accrual concept that costs incurred to generate a particular revenue should be recognized as expenses in the same period that the revenue is recognized. This means that if a cost is incurred to acquire or make something that will eventually be sold, then the cost should be recognized as an expense only when the sale takes place-that is, when the benefit occurs. Such costs are called product costs.

    ## Product Costs

    For financial accounting purposes, product costs include all costs involved in acquiring or making a product. In the case of manufactured goods, these costs consist of direct materials, direct labor, and manufacturing overhead. Product costs "attach" to units of

    LEARNING OBJECTIVE 2-2 Distinguish between product costs and period costs and give examples of each.
    product as the goods are purchased or manufactured, and they remain attached as the goods go into inventory awaiting sale. Product costs are initially assigned to an inventory account on the balance sheet. When the goods are sold, the costs are released from inventory as expenses (typically called cost of goods sold) and matched against sales revenue. Because product costs are initially assigned to inventories, they are also known as inventoriable costs.

    We want to emphasize that product costs are not necessarily treated as expenses in the period in which they are incurred. Rather, as explained above, they are treated as expenses in the period in which the related products are sold.

    ## Period Costs

    Period costs are all the costs that are not product costs. All selling and administrative expenses are treated as period costs. For example, sales commissions, advertising, executive salaries, public relations, and the rental costs of administrative offices are all period costs. Period costs are not included as part of the cost of either purchased or manufactured goods; instead, period costs are expensed on the income statement in the period in which they are incurred using the usual rules of accrual accounting. Keep in mind that the period in which a cost is incurred is not necessarily the period in which cash changes hands. For example, as discussed earlier, the costs of liability insurance are spread across the periods that benefit from the insurance-regardless of the period in which the insurance premium is paid.

    ## Prime Cost and Conversion Cost

    Two more cost categories are often used in discussions of manufacturing costsprime cost and conversion cost. Prime cost is the sum of direct materials cost and direct labor cost. Conversion cost is the sum of direct labor cost and manufacturing overhead cost. The term conversion cost is used to describe direct labor and manufacturing overhead because these costs are incurred to convert materials into the finished product.

    Exhibit 2-1 contains a summary of the cost terms that we have introduced so far.

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    ## THE CHALLENGES OF MANAGING CHARITABLE ORGANIZATIONS

    Charitable organizations, such as Harlem Children's Zone, Sports4Kids, and Citizen Schools, are facing a difficult situation. Many donors-aware of stories involving charities that spent excessively on themselves while losing sight of their mission-have started prohibiting their charity of choice from using donated funds to pay for administrative costs. However, even the most efficient charitable organizations find it difficult to expand without making additions to their infrastructure. For example, Sports4Kids' nationwide expansion of its sports programs drove up administrative costs from $5.6 \%$ to $14.7 \%$ of its total budget. The organization claims that this cost increase was necessary to build a more experienced management team to oversee the dramatically increased scale of operations.

    Many charitable organizations are starting to seek gifts explicitly to fund administrative expenses. Their argument is simple-they cannot do good deeds for other people without incurring such costs.

    Source: Rachel Emma Silverman and Sally Beatty, "Save the Children (But Pay the Bills, Too)," The Wall Street Journal, December 26, 2006, pp. D1-D2.
    

    ## Cost Classifications for Predicting Cost Behavior

    It is often necessary to predict how a certain cost will behave in response to a change in activity. For example, a manager at Qwest, a telephone company, may want to estimate the impact a 5 percent increase in long-distance calls by customers would have on Qwest's total electric bill. Cost behavior refers to how a cost reacts to changes in the level of activity. As the activity level rises and falls, a particular cost may rise and fall as well-or it may remain constant. For planning purposes, a manager must be able to anticipate which of these will happen; and if a cost can be expected to change, the manager must be able to estimate how much it will change. To help make such distinctions, costs are often categorized as variable, fixed, or mixed. The relative proportion of each type of cost in an organization is known as its cost structure. For example, an organization might have many fixed costs but few variable or mixed costs. Alternatively, it might have many variable costs but few fixed or mixed costs.

    LEARNING OBJECTIVE 2-3
    Understand cost behavior patterns including variable costs, fixed costs, and mixed costs.

    ## IN BUSINESS

    ## Variable Cost

    A variable cost varies, in total, in direct proportion to changes in the level of activity. Common examples of variable costs include cost of goods sold for a merchandising company, direct materials, direct labor, variable elements of manufacturing overhead, such as indirect materials, supplies, and power, and variable elements of selling and administrative expenses, such as commissions and shipping costs. ${ }^{1}$

    For a cost to be variable, it must be variable with respect to something. That "something" is its activity base. An activity base is a measure of whatever causes the incurrence of a variable cost. An activity base is sometimes referred to as a cost driver. Some of the most common activity bases are direct labor-hours, machine-hours, units produced, and units sold. Other examples of activity bases (cost drivers) include the number of miles driven by salespersons, the number of pounds of laundry cleaned by a hotel, the number of calls handled by technical support staff at a software company, and the number of beds occupied in a hospital. While there are many activity bases within organizations, throughout this textbook, unless stated otherwise, you should assume that the activity base under consideration is the total volume of goods and services provided by the organization. We will specify the activity base only when it is something other than total output.

    ## COST DRIVERS IN THE ELECTRONICS INDUSTRY

    Accenture Ltd. estimates that the U.S. electronics industry spends $\$ 13.8$ billion annually to rebox, restock, and resell returned products. Conventional wisdom is that customers only return products when they are defective, but the data shows that this explanation only accounts for $5 \%$ of customer returns. The biggest cost drivers that cause product returns are that customers often inadvertently buy the wrong products and that they cannot understand how to use the products that they have purchased. Television manufacturer Vizio Inc. has started including more information on its packaging to help customers avoid buying the wrong product. Seagate Technologies is replacing thick instruction manuals with simpler guides that make it easier for customers to begin using their products.
    Source: Christopher Lawton, "The War on Returns," The Wall Street Journal, May 8, 2008, pp. D1 and D6.

    To provide an example of a variable cost, consider Nooksack Expeditions, a small company that provides daylong whitewater rafting excursions on rivers in the North Cascade Mountains. The company provides all of the necessary equipment and experienced guides, and it serves gourmet meals to its guests. The meals are purchased from a caterer for $\$ 30$ a person for a daylong excursion. The behavior of this variable cost, on both a per unit and a total basis, is shown below:

    | Number <br> of Guests | Cost of Meals <br> per Guest | Total Cost <br> of Meals |
    | ---: | :---: | ---: |
    | $250 \ldots \ldots \ldots$ | $\$ 30$ | $\$ 7,500$ |
    | $500 \ldots \ldots \ldots$ | $\$ 30$ | $\$ 15,000$ |
    | $750 \ldots \ldots \ldots$ | $\$ 30$ | $\$ 22,500$ |
    | $1,000 \ldots \ldots \ldots$ | $\$ 30$ | $\$ 30,000$ |

    While total variable costs change as the activity level changes, it is important to note that a variable cost is constant if expressed on a per unit basis. For example, the per unit cost of the meals remains constant at $\$ 30$ even though the total cost of the meals increases and decreases with activity. The graph on the left-hand side of Exhibit 2-2


    illustrates that the total variable cost rises and falls as the activity level rises and falls. At an activity level of 250 guests, the total meal cost is $\$ 7,500$. At an activity level of 1,000 guests, the total meal cost rises to $\$ 30,000$.

    ## Fixed Cost

    A fixed cost is a cost that remains constant, in total, regardless of changes in the level of activity. Examples of fixed costs include straight-line depreciation, insurance, property taxes, rent, supervisory salaries, administrative salaries, and advertising. Unlike variable costs, fixed costs are not affected by changes in activity. Consequently, as the activity level rises and falls, total fixed costs remain constant unless influenced by some outside force, such as a landlord increasing your monthly rental expense. To continue the Nooksack Expeditions example, assume the company rents a building for $\$ 500$ per month to store its equipment. The total amount of rent paid is the same regardless of the number of guests the company takes on its expeditions during any given month. The concept of a fixed cost is shown graphically on the right-hand side of Exhibit 2-2.
    

    ## FOOD COSTS AT A LUXURY HOTEL

    The Sporthotel Theresa (www.theresa.at), owned and operated by the Egger family, is a four-star hotel located in Zell im Zillertal, Austria. The hotel features access to hiking, skiing, biking, and other activities in the Ziller Alps as well as its own fitness facility and spa.

    Three full meals a day are included in the hotel room charge. Breakfast and lunch are served buffet-style while dinner is a more formal affair with as many as six courses. The chef, Stefan Egger, believes that food costs are roughly proportional to the number of guests staying at the hotel; that is, they are a variable cost. He must order food from suppliers two or three days in advance, but he adjusts his purchases to the number of guests who are currently staying at the hotel and their consumption patterns. In addition, guests make their selections from the dinner menu early in the day, which helps Stefan plan which foodstuffs will be required for dinner. Consequently, he is able to prepare just enough food so that all guests are satisfied and yet waste is held to a minimum.

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    Because total fixed costs remain constant for large variations in the level of activity, the average fixed cost per unit becomes progressively smaller as the level of activity increases. If Nooksack Expeditions has only 250 guests in a month, the $\$ 500$ fixed rental cost would amount to an average of $\$ 2$ per guest. If there are 1,000 guests, the fixed rental cost would average only 50 cents per guest. The table below illustrates this aspect of the behavior of fixed costs. Note that as the number of guests increase, the average fixed cost per guest drops.

    | Monthly <br> Rental Cost | Number <br> of Guests | Average Cost <br> per Guest |
    | :---: | :---: | :---: |
    | $\$ 500 \ldots \ldots \ldots$ | 250 | $\$ 2.00$ |
    | $\$ 500 \ldots \ldots \ldots$ | 500 | $\$ 1.00$ |
    | $\$ 500 \ldots \ldots$. | 750 | $\$ 0.67$ |
    | $\$ 500 \ldots \ldots$. | 1,000 | $\$ 0.50$ |
    |  |  |  |
    |  |  |  |

    As a general rule, we caution against expressing fixed costs on an average per unit basis in internal reports because it creates the false impression that fixed costs are like variable costs and that total fixed costs actually change as the level of activity changes.

    For planning purposes, fixed costs can be viewed as either committed or discretionary. Committed fixed costs represent organizational investments with a multiyear planning horizon that can't be significantly reduced even for short periods of time without making fundamental changes. Examples include investments in facilities and equipment, as well as real estate taxes, insurance expenses, and salaries of top management. Even if operations are interrupted or cut back, committed fixed costs remain largely unchanged in the short term because the costs of restoring them later are likely to be far greater than any short-run savings that might be realized. Discretionary fixed costs (often referred to as managed fixed costs) usually arise from annual decisions by management to spend on certain fixed cost items. Examples of discretionary fixed costs include advertising, research, public relations, management development programs, and internships for students. Discretionary fixed costs can be cut for short periods of time with minimal damage to the long-run goals of the organization.

    ## The Linearity Assumption and the Relevant Range

    Management accountants ordinarily assume that costs are strictly linear; that is, the relation between cost on the one hand and activity on the other can be represented by a straight line. Economists point out that many costs are actually curvilinear; that is, the relation between cost and activity is a curve. Nevertheless, even if a cost is not strictly linear, it can be approximated within a narrow band of activity known as the relevant range by a straight line as illustrated in Exhibit 2-3. The relevant range is the range of activity within which the assumption that cost behavior is strictly linear is reasonably valid. Outside of the relevant range, a fixed cost may no longer be strictly fixed or a variable cost may not be strictly variable. Managers should always keep in mind that assumptions made about cost behavior may be invalid if activity falls outside of the relevant range.

    The concept of the relevant range is important in understanding fixed costs. For example, suppose the Mayo Clinic rents a machine for $\$ 20,000$ per month that tests blood samples for the presence of leukemia cells. Furthermore, suppose that the capacity of the leukemia diagnostic machine is 3,000 tests per month. The assumption that the rent for the diagnostic machine is $\$ 20,000$ per month is only valid within the relevant range of 0 to 3,000 tests per month. If the Mayo Clinic needed to test 5,000 blood samples per month, then it would need to rent another machine for an additional $\$ 20,000$ per month. It would be difficult to rent half of a diagnostic machine; therefore, the step pattern
    

    EXHIBIT 2-3
    Curvilinear Costs and the Relevant Range
    depicted in Exhibit 2-4 is typical for such costs. This exhibit shows that the fixed rental expense is $\$ 20,000$ for a relevant range of 0 to 3,000 tests. The fixed rental expense increases to $\$ 40,000$ within the relevant range of 3,001 to 6,000 tests. The rental expense increases in discrete steps or increments of 3,000 tests, rather than increasing in a linear fashion per test.

    This step-oriented cost behavior pattern can also be used to describe other costs, such as some labor costs. For example, salaried employee expenses can be characterized using a step pattern. Salaried employees are paid a fixed amount, such as $\$ 40,000$ per year, for providing the capacity to work a prespecified amount of time, such as 40 hours per week for 50 weeks a year ( $=2,000$ hours per year). In this example, the total salaried employee expense is $\$ 40,000$ within a relevant range of 0 to 2,000 hours of work. The total salaried employee expense increases to $\$ 80,000$ (or two employees) if the organization's work requirements expand to a relevant range of 2,001 to 4,000 hours of work. Cost behavior patterns such as salaried employees are often called stepvariable costs. Step-variable costs can often be adjusted quickly as conditions change.

    EXHIBIT 2-4
    Fixed Costs and the Relevant Range

    ## EXHIBIT 2-5

    Summary of Variable and Fixed Cost Behavior

    |  | Behavior of the Cost (within the relevant range) |  |
    | :--- | :---: | :---: |
    | Cost | In Total | Per Unit |
    | Variable cost | Total variable cost increases <br> and decreases in proportion to <br> changes in the activity level. | Variable cost per unit remains <br> constant. |
    | Fixed cost | Total fixed cost is not affected <br> by changes in the activity level <br> within the relevant range. | Fixed cost per unit decreases <br> as the activity level rises and <br> increases as the activity <br> level falls. |

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    Furthermore, the width of the steps for step-variable costs is generally so narrow that these costs can be treated essentially as variable costs for most purposes. The width of the steps for fixed costs, on the other hand, is so wide that these costs should be treated as entirely fixed within the relevant range.

    Exhibit 2-5 summarizes four key concepts related to variable and fixed costs. Study it carefully before reading further.

    ## HOW MANY GUIDES?

    Majestic Ocean Kayaking, of Ucluelet, British Columbia, is owned and operated by Tracy MorbenEeftink. The company offers a number of guided kayaking excursions ranging from three-hour tours of the Ucluelet harbor to six-day kayaking and camping trips in Clayoquot Sound. One of the company's excursions is a four-day kayaking and camping trip to the Broken Group Islands in the Pacific Rim National Park. Special regulations apply to trips in the park-including a requirement that one certified guide must be assigned for every five guests or fraction thereof. For example, a trip with 12 guests must have at least three certified guides. Guides are not salaried and are paid on a perday basis. Therefore, the cost to the company of the guides for a trip is a step-variable cost rather than a fixed cost or a strictly variable cost. One guide is needed for 1 to 5 guests, two guides for 6 to 10 guests, three guides for 11 to 15 guests, and so on.
    Sources: Tracy Morben-Eeftink, owner, Majestic Ocean Kayaking. For more information about the company, see www.oceankayaking.com.

    ## Mixed Costs

    A mixed cost contains both variable and fixed cost elements. Mixed costs are also known as semivariable costs. To continue the Nooksack Expeditions example, the company incurs a mixed cost called fees paid to the state. It includes a license fee of $\$ 25,000$ per year plus $\$ 3$ per rafting party paid to the state's Department of Natural Resources. If the company runs 1,000 rafting parties this year, then the total fees paid to the state would be $\$ 28,000$, made up of $\$ 25,000$ in fixed cost plus $\$ 3,000$ in variable cost. Exhibit 2-6 depicts the behavior of this mixed cost.

    Even if Nooksack fails to attract any customers, the company will still have to pay the license fee of $\$ 25,000$. This is why the cost line in Exhibit 2-6 intersects the vertical cost axis at the $\$ 25,000$ point. For each rafting party the company organizes, the total cost of the state fees will increase by $\$ 3$. Therefore, the total cost line slopes upward as the variable cost of $\$ 3$ per party is added to the fixed cost of $\$ 25,000$ per year.

    Because the mixed cost in Exhibit 2-6 is represented by a straight line, the following equation for a straight line can be used to express the relationship between a mixed cost and the level of activity:
    

    $$
    Y=a+b X
    $$

    In this equation,
    $Y=$ The total mixed cost
    $a=$ The total fixed cost (the vertical intercept of the line)
    $b=$ The variable cost per unit of activity (the slope of the line)
    $X=$ The level of activity

    Because the variable cost per unit equals the slope of the straight line, the steeper the slope, the higher the variable cost per unit.

    In the case of the state fees paid by Nooksack Expeditions, the equation is written as follows:
    

    This equation makes it easy to calculate the total mixed cost for any level of activity within the relevant range. For example, suppose that the company expects to organize 800 rafting parties in the next year. The total state fees would be calculated as follows:

    $$
    \begin{aligned}
    Y & =\$ 25,000+(\$ 3.00 \text { per rafting party } \times 800 \text { rafting parties }) \\
    & =\$ 27,400
    \end{aligned}
    $$

    The Analysis of Mixed Costs
    Mixed costs are very common. For example, the overall cost of providing X-ray services to patients at the Harvard Medical School Hospital is a mixed cost. The costs of equipment depreciation and radiologists' and technicians' salaries are fixed, but the costs of X-ray film, power, and supplies are variable. At Southwest Airlines, maintenance costs

    ## LEARNING OBJECTIVE 2-4

    Analyze a mixed cost using a scattergraph plot and the high-low method.
    are a mixed cost. The company incurs fixed costs for renting maintenance facilities and for keeping skilled mechanics on the payroll, but the costs of replacement parts, lubricating oils, tires, and so forth, are variable with respect to how often and how far the company's aircraft are flown.

    The fixed portion of a mixed cost represents the minimum cost of having a service ready and available for use. The variable portion represents the cost incurred for actual consumption of the service, thus it varies in proportion to the amount of service actually consumed.

    Managers can use a variety of methods to estimate the fixed and variable components of a mixed cost such as account analysis, the engineering approach, the high-low method, and least-squares regression analysis. In account analysis, an account is classified as either variable or fixed based on the analyst's prior knowledge of how the cost in the account behaves. For example, direct materials would be classified as variable and a building lease cost would be classified as fixed because of the nature of those costs. The engineering approach to cost analysis involves a detailed analysis of what cost behavior should be, based on an industrial engineer's evaluation of the production methods to be used, the materials specifications, labor requirements, equipment usage, production efficiency, power consumption, and so on.

    The high-low and least-squares regression methods estimate the fixed and variable elements of a mixed cost by analyzing past records of cost and activity data. We will use an example from Brentline Hospital to illustrate the high-low method calculations and to compare the resulting high-low method cost estimates to those obtained using leastsquares regression. Appendix 2A demonstrates how to use Microsoft Excel to perform least-squares regression computations.

    ## Diagnosing Cost Behavior with a Scattergraph Plot

    Assume that Brentline Hospital is interested in predicting future monthly maintenance costs for budgeting purposes. The senior management team believes that maintenance cost is a mixed cost and that the variable portion of this cost is driven by the number of patientdays. Each day a patient is in the hospital counts as one patient-day. The hospital's chief financial officer gathered the following data for the most recent seven-month period:

    | Month | Activity Level: <br> Patient-Days | Maintenance <br> Cost Incurred |
    | :--- | :---: | :---: |
    | January $\ldots \ldots \ldots \ldots$ | 5,600 | $\$ 7,900$ |
    | February . . . . . . . | 7,100 | $\$ 8,500$ |
    | March . . . . . . . | 5,000 | $\$ 7,400$ |
    | April . . . . . . . . . | 6,500 | $\$ 8,200$ |
    | May . . . . . . . . | 8,000 | $\$ 9,100$ |
    | June . . . . . . . . | 6,200 | $\$ 9,800$ |
    | July . . . . | $\$ 7,800$ |  |

    The first step in applying the high-low method or the least-squares regression method is to diagnose cost behavior with a scattergraph plot. The scattergraph plot of maintenance costs versus patient-days at Brentline Hospital is shown in Exhibit 2-7. Two things should be noted about this scattergraph:

    1. The total maintenance cost, $Y$, is plotted on the vertical axis. Cost is known as the dependent variable because the amount of cost incurred during a period depends on the level of activity for the period. (That is, as the level of activity increases, total cost will also ordinarily increase.)
    2. The activity, $X$ (patient-days in this case), is plotted on the horizontal axis. Activity is known as the independent variable because it causes variations in the cost.
    

    From the scattergraph plot, it is evident that maintenance costs do increase with the number of patient-days in an approximately linear fashion. In other words, the points lie more or less along a straight line that slopes upward and to the right. Cost behavior is considered linear whenever a straight line is a reasonable approximation for the relation between cost and activity.

    Plotting the data on a scattergraph is an essential diagnostic step that should be performed before performing the high-low method or least-squares regression calculations. If the scattergraph plot reveals linear cost behavior, then it makes sense to perform the high-low or least-squares regression calculations to separate the mixed cost into its variable and fixed components. If the scattergraph plot does not depict linear cost behavior, then it makes no sense to proceed any further in analyzing the data.

    For example, suppose that Brentline Hospital's management is interested in the relation between the hospital's telephone costs and patient-days. Patients are billed directly for their use of telephones, so those costs do not appear on the hospital's cost records. Rather, management is concerned about the charges for the staff's use of telephones. The data for this cost are plotted in Exhibit 2-8 on the next page. It is evident from the nonlinear data pattern that while the telephone costs do vary from month to month, they are not related to patient-days. Something other than patient-days is driving the telephone bills. Therefore, it would not make sense to analyze this cost any further by attempting to estimate a variable cost per patient-day for telephone costs. Plotting the data helps diagnose such situations.

    Plotting the data on a scattergraph can also reveal nonlinear cost behavior patterns that warrant further data analysis. For example, assume that Brentline Hospital's managers were interested in the relation between total nursing wages and the number of patient-days at the hospital. The permanent, full-time nursing staff can handle up to 7,000 patient-days in a month. Beyond that level of activity, part-time nurses must be called in to help out. The cost and activity data for nurses are plotted on the scattergraph in Exhibit 2-9 (see page 35). Looking at that scattergraph, it is evident that two straight lines would do a much better job of fitting the data than a single straight line. Up to 7,000 patient-days, total nursing wages are essentially a fixed cost. Above 7,000 patient-days, total nursing wages are a mixed cost. This happens because, as previously mentioned, the permanent, full-time nursing staff can handle up to 7,000 patient-days in a month. Above that level, part-time nurses are called in to help, which adds to the cost. Consequently,

    ```
    EXHIBIT 2-8
    A Diagnostic Scattergraph Plot
    ```

    

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    two straight lines (and two equations) would be used to represent total nursing wagesone for the relevant range of 5,600 to 7,000 patient-days and one for the relevant range of 7,000 to 8,000 patient-days.

    The examples in Exhibits 2-8 and 2-9 illustrate why preparing a scattergraph plot is an essential diagnostic step that should not be overlooked.

    ## OPERATIONS DRIVE COSTS

    White Grizzly Adventures is a snowcat skiing and snowboarding company in Meadow Creek, British Columbia, that is owned and operated by Brad and Carole Karafil. The company shuttles 12 guests to the top of the company's steep and tree-covered terrain in a modified snowcat. Guests stay as a group at the company's lodge for a fixed number of days and are provided healthy gourmet meals.

    Brad and Carole must decide each year when snowcat operations will begin in December and when they will end in early spring, and how many nonoperating days to schedule between groups of guests for maintenance and rest. These decisions affect a variety of costs. Examples of costs that are fixed and variable with respect to the number of days of operation at White Grizzly include:

    | Cost | Cost Behavior-Fixed or Variable with Respect to Days of Operation |
    | :---: | :---: |
    | Property taxes | Fixed |
    | Summer road maintenance and tree clearing | Fixed |
    | Lodge depreciation | Fixed |
    | Snowcat operator and guides | Variable |
    | Cooks and lodge help | Variable |
    | Snowcat depreciation | Variable |
    | Snowcat fuel | Variable |
    | Food* | Variable |
    | *The costs of food served to guests theoretic in residence. However, the lodge is almost al when the snowcat operation is running, so fo driven by the days of operation. | on the number of guests its capacity of 12 persons be considered to be |

    Source: Brad and Carole Karafil, owners and operators of White Grizzly Adventures, www.whitegrizzly.com.
    

    ## The High-Low Method

    Assuming that the scattergraph plot indicates a linear relation between cost and activity, the fixed and variable cost elements of a mixed cost can be estimated using the high-low method or the least-squares regression method. The high-low method is based on the rise-over-run formula for the slope of a straight line. As previously discussed, if the relation between cost and activity can be represented by a straight line, then the slope of the straight line is equal to the variable cost per unit of activity. Consequently, the following formula can be used to estimate the variable cost:

    $$
    \text { Variable cost }=\text { Slope of the line }=\frac{\text { Rise }}{\text { Run }}=\frac{Y_{2}-Y_{1}}{X_{2}-X_{1}}
    $$

    To analyze mixed costs with the high-low method, begin by identifying the period with the lowest level of activity and the period with the highest level of activity. The period with the lowest activity is selected as the first point in the above formula and the period with the highest activity is selected as the second point. Consequently, the formula becomes:

    Variable cost $=\frac{Y_{2}-Y_{1}}{X_{2}-X_{1}}=\frac{\text { Cost at the high activity level }- \text { Cost at the low activity level }}{\text { High activity level }- \text { Low activity level }}$
    or

    $$
    \text { Variable cost }=\frac{\text { Change in cost }}{\text { Change in activity }}
    $$

    Therefore, when the high-low method is used, the variable cost is estimated by dividing the difference in cost between the high and low levels of activity by the change in activity between those two points.

    To return to the Brentline Hospital example, using the high-low method, we first identify the periods with the highest and lowest activity-in this case, June and March. We then use the activity and cost data from these two periods to estimate the variable cost component as follows:
    

    $$
    \text { Variable cost }=\frac{\text { Change in cost }}{\text { Change in activity }}=\frac{\$ 2,400}{3,000 \text { patient-days }}=\$ 0.80 \text { per patient-day }
    $$

    Having determined that the variable maintenance cost is 80 cents per patient-day, we can now determine the amount of fixed cost. This is done by taking the total cost at either the high or the low activity level and deducting the variable cost element. In the computation below, total cost at the high activity level is used in computing the fixed cost element:

    $$
    \begin{aligned}
    \text { Fixed cost element } & =\text { Total cost }- \text { Variable cost element } \\
    & =\$ 9,800-(\$ 0.80 \text { per patient-day } \times 8,000 \text { patient-days }) \\
    & =\$ 3,400
    \end{aligned}
    $$

    Both the variable and fixed cost elements have now been isolated. The cost of maintenance can be expressed as $\$ 3,400$ per month plus 80 cents per patient-day or as:
    

    The data used in this illustration are shown graphically in Exhibit 2-10. Notice that a straight line has been drawn through the points corresponding to the low and high levels of activity. In essence, that is what the high-low method does-it draws a straight line through those two points.

    Sometimes the high and low levels of activity don't coincide with the high and low amounts of cost. For example, the period that has the highest level of activity may not have the highest amount of cost. Nevertheless, the costs at the highest and lowest
    

    EXHIBIT 2-10
    High-Low Method of Cost Analysis
    levels of activity are always used to analyze a mixed cost under the high-low method. The reason is that the analyst would like to use data that reflect the greatest possible variation in activity.

    The high-low method is very simple to apply, but it suffers from a major (and sometimes critical) defect-it utilizes only two data points. Generally, two data points are not enough to produce accurate results. Additionally, the periods with the highest and lowest activity tend to be unusual. A cost formula that is estimated solely using data from these unusual periods may misrepresent the true cost behavior during normal periods. Such a distortion is evident in Exhibit 2-10. The straight line should probably be shifted down somewhat so that it is closer to more of the data points. For these reasons, least-squares regression will generally be more accurate than the high-low method.

    ## The Least-Squares Regression Method

    The least-squares regression method, unlike the high-low method, uses all of the data to separate a mixed cost into its fixed and variable components. A regression line of the form $Y=a+b X$ is fitted to the data, where $a$ represents the total fixed cost and $b$ represents the variable cost per unit of activity. The basic idea underlying the least-squares regression method is illustrated in Exhibit $2-11$ on the next page using hypothetical data points. Notice from the exhibit that the deviations from the plotted points to the regression line are measured vertically on the graph. These vertical deviations are called the regression errors. There is nothing mysterious about the least-squares regression method. It simply computes the regression line that minimizes the sum of these squared errors. The formulas that accomplish this are fairly complex and involve numerous calculations, but the principle is simple.

    Fortunately, computers are adept at carrying out the computations required by the least-squares regression formulas. The data-the observed values of $X$ and $Y$-are entered into the computer, and software does the rest. In the case of the Brentline Hospital maintenance cost data, a statistical software package on a personal computer can calculate the
    
    following least-squares regression estimates of the total fixed cost $(a)$ and the variable cost per unit of activity (b):

    $$
    \begin{aligned}
    a & =\$ 3,431 \\
    b & =\$ 0.759
    \end{aligned}
    $$

    Therefore, using the least-squares regression method, the fixed element of the maintenance cost is $\$ 3,431$ per month and the variable portion is 75.9 cents per patient-day.

    In terms of the linear equation $Y=a+b X$, the cost formula can be written as

    $$
    Y=\$ 3,431+\$ 0.759 X
    $$

    where activity $(X)$ is expressed in patient-days.
    Appendix 2A discusses how to use Microsoft Excel to perform least-squares regression calculations. For now, you only need to understand that least-squares regression analysis generally provides more accurate cost estimates than the high-low method because, rather than relying on just two data points, it uses all of the data points to fit a line that minimizes the sum of the squared errors. The table below compares Brentline Hospital's cost estimates using the high-low method and the least-squares regression method:

    |  | High-Low <br> Method | Least-Squares <br> Regression <br> Method |
    | :---: | :---: | :---: |
    | Variable cost estimate per patient-day . . . . . . . . . | $\$ 0.800$ | $\$ 3,400$ |

    When the least-squares regression method is used to create a straight line that minimizes the sum of the squared errors, it results in a $Y$-intercept that is $\$ 31$ higher than the $Y$-intercept derived using the high-low method. It also decreases the slope of the straight line resulting in a lower variable cost estimate of $\$ 0.759$ per patient-day rather than $\$ 0.80$ per patient-day as derived using the high-low method.

    ## THE ZIPCAR COMES TO COLLEGE CAMPUSES

    Zipcar is a car sharing service based in Cambridge, Massachusetts. The company serves 13 cities and 120 university campuses. Members pay a $\$ 50$ annual fee plus $\$ 7$ an hour to rent a car. They can use their iPhones to rent a car, locate it in the nearest Zipcar parking lot, unlock it using an access code, and drive it off the lot. This mixed cost arrangement is attractive to customers who need a car infrequently and wish to avoid the large cash outlay that comes with buying or leasing a vehicle.

    Source: Jefferson Graham, "An iPhone Gets Zipcar Drivers on Their Way," USA Today, September 30, 2009, p. 3B.

    ## Traditional and Contribution Format Income Statements

    In this section of the chapter, we discuss how to prepare traditional and contribution format income statements for a merchandising company. ${ }^{2}$ Merchandising companies do not manufacture the products that they sell to customers. For example, Walmart is a merchandising company because it buys finished products from manufacturers and then resells them to end consumers.

    ## The Traditional Format Income Statement

    Traditional income statements are prepared primarily for external reporting purposes. The left-hand side of Exhibit 2-12 shows a traditional income statement format for merchandising companies. This type of income statement organizes costs into two categories-cost of goods sold and selling and administrative expenses. Sales minus cost of goods sold equals the gross margin. The gross margin minus selling and administrative expenses equals net operating income.

    The cost of goods sold reports the product costs attached to the merchandise sold during the period. The selling and administrative expenses report all period costs that

    ## LEARNING OBJECTIVE 2-5

    Prepare income statements for a merchandising company using the traditional and contribution formats.

    ## EXHIBIT 2-12

    Comparing Traditional and Contribution Format Income Statements for Merchandising Companies (all numbers are given)

    | Traditional Format |  | Contribution Format |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    | Sales | \$12,000 | Sales . |  | \$12,000 |
    | Cost of goods sold*. | 6,000 | Variable expenses: |  |  |
    | Gross margin | 6,000 | Cost of goods sold | \$6,000 |  |
    | Selling and administrative expenses: |  | Variable selling | 600 |  |
    | Selling . . . . . . . . . . . . . . . . . . . . . . \$3,100 |  | Variable administrative | 400 | 7,000 |
    | Administrative . . . . . . . . . . . . . . . . . 1,900 | 5,000 | Contribution margin |  | 5,000 |
    | Net operating income | \$ 1,000 | :Fixed expenses: |  |  |
    |  |  | Fixed selling. | 2,500 |  |
    |  |  | Fixed administrative | 1,500 | 4,000 |
    |  |  | Net operating income |  | \$ 1,000 |

    *For a manufacturing company, the cost of goods sold would include some variable costs, such as direct materials, direct labor, and variable overhead, and some fixed costs, such as fixed manufacturing overhead. Income statement formats for manufacturing companies will be explored in greater detail in a subsequent chapter.


    have been expensed as incurred. The cost of goods sold for a merchandising company can be computed directly by multiplying the number of units sold by their unit cost or indirectly using the equation below:
    $$
    \underset{\text { Cost of }}{\text { goods sold }}=\stackrel{\text { Beginning }}{\substack{\text { merchandise } \\ \text { inventory }}}+\underset{\substack{\text { merchandise } \\ \text { inventory }}}{\text { Purchases }}
    $$

    For example, let's assume that the company depicted in Exhibit 2-12 purchased $\$ 3,000$ of merchandise inventory during the period and had beginning and ending merchandise inventory balances of $\$ 7,000$ and $\$ 4,000$, respectively. The equation above could be used to compute the cost of goods sold as follows:

    $$
    \begin{aligned}
    \begin{array}{c}
    \text { Cost of } \\
    \text { goods sold }
    \end{array} & \begin{array}{c}
    \text { Beginning } \\
    \text { merchandise } \\
    \text { inventory }
    \end{array} \\
    & =\$ \text { Purchases }-\begin{array}{c}
    \text { Ending } \\
    \text { merchandise } \\
    \text { inventory }
    \end{array} \\
    & =\$ 6,000+\$ 3,000-\$ 4,000
    \end{aligned}
    $$

    Although the traditional income statement is useful for external reporting purposes, it has serious limitations when used for internal purposes. It does not distinguish between fixed and variable costs. For example, under the heading "Selling and administrative expenses," both variable administrative costs $(\$ 400)$ and fixed administrative costs $(\$ 1,500)$ are lumped together $(\$ 1,900)$. Internally, managers need cost data organized by cost behavior to aid in planning, controlling, and decision making. The contribution format income statement has been developed in response to these needs.

    ## The Contribution Format Income Statement

    The crucial distinction between fixed and variable costs is at the heart of the contribution approach to constructing income statements. The unique thing about the contribution approach is that it provides managers with an income statement that clearly distinguishes between fixed and variable costs and therefore aids planning, controlling, and decision making. The right-hand side of Exhibit 2-12 shows a contribution format income statement for merchandising companies.

    The contribution approach separates costs into fixed and variable categories, first deducting variable expenses from sales to obtain the contribution margin. For a merchandising company, cost of goods sold is a variable cost that gets included in the "Variable expenses" portion of the contribution format income statement. The contribution margin is the amount remaining from sales revenues after variable expenses have been deducted. This amount contributes toward covering fixed expenses and then toward profits for the period.

    The contribution format income statement is used as an internal planning and decisionmaking tool. Its emphasis on cost behavior aids cost-volume-profit analysis (such as we shall be doing in a subsequent chapter), management performance appraisals, and budgeting. Moreover, the contribution approach helps managers organize data pertinent to numerous decisions such as product-line analysis, pricing, use of scarce resources, and make or buy analysis. All of these topics are covered in later chapters.

    ## Cost Classifications for Assigning Costs to Cost Objects

    ## LEARNING OBJECTIVE 2-6

    Understand the differences between direct and indirect costs.

    Costs are assigned to cost objects for a variety of purposes including pricing, preparing profitability studies, and controlling spending. A cost object is anything for which cost data are desired-including products, customers, jobs, and organizational subunits. For purposes of assigning costs to cost objects, costs are classified as either direct or indirect.

    ## Direct Cost

    A direct cost is a cost that can be easily and conveniently traced to a specified cost object. The concept of direct cost extends beyond just direct materials and direct labor. For example, if Reebok is assigning costs to its various regional and national sales offices, then the salary of the sales manager in its Tokyo office would be a direct cost of that office.

    ## Indirect Cost

    An indirect cost is a cost that cannot be easily and conveniently traced to a specified cost object. For example, a Campbell Soup factory may produce dozens of varieties of canned soups. The factory manager's salary would be an indirect cost of a particular variety such as chicken noodle soup. The reason is that the factory manager's salary is incurred as a consequence of running the entire factory-it is not incurred to produce any one soup variety. To be traced to a cost object such as a particular product, the cost must be caused by the cost object. The factory manager's salary is called a common cost of producing the various products of the factory. A common cost is a cost that is incurred to support a number of cost objects but cannot be traced to them individually. A common cost is a type of indirect cost.

    A particular cost may be direct or indirect, depending on the cost object. While the Campbell Soup factory manager's salary is an indirect cost of manufacturing chicken noodle soup, it is a direct cost of the manufacturing division. In the first case, the cost object is chicken noodle soup. In the second case, the cost object is the entire manufacturing division.

    ## Cost Classifications for Decision Making

    Costs are an important feature of many business decisions. In making decisions, it is essential to have a firm grasp of the concepts differential cost, opportunity cost, and sunk cost.

    ## Differential Cost and Revenue

    Decisions involve choosing between alternatives. In business decisions, each alternative will have costs and benefits that must be compared to the costs and benefits of the other available alternatives. A difference in costs between any two alternatives is known as a differential cost. A difference in revenues between any two alternatives is known as differential revenue.

    A differential cost is also known as an incremental cost, although technically an incremental cost should refer only to an increase in cost from one alternative to another; decreases in cost should be referred to as decremental costs. Differential cost is a broader term, encompassing both cost increases (incremental costs) and cost decreases (decremental costs) between alternatives.

    The accountant's differential cost concept can be compared to the economist's marginal cost concept. In speaking of changes in cost and revenue, the economist uses the terms marginal cost and marginal revenue. The revenue that can be obtained from selling one more unit of product is called marginal revenue, and the cost involved in producing one more unit of product is called marginal cost. The economist's marginal concept is basically the same as the accountant's differential concept applied to a single unit of output.

    Differential costs can be either fixed or variable. To illustrate, assume that Nature's Way Cosmetics, Inc., is thinking about changing its marketing method from distribution through retailers to distribution by a network of neighborhood sales representatives.

    LEARNING OBJECTIVE 2-7
    Understand cost classifications used in making decisions: differential costs, opportunity costs, and sunk costs.

    Present costs and revenues are compared to projected costs and revenues in the following table:

    |  | Retailer Distribution (present) | Sales <br> Representatives (proposed) | Differential Costs and Revenues |
    | :---: | :---: | :---: | :---: |
    | Revenues (Variable) | \$700,000 | \$800,000 | \$100,000 |
    | Cost of goods sold (Variable) | 350,000 | 400,000 | 50,000 |
    | Advertising (Fixed) | 80,000 | 45,000 | $(35,000)$ |
    | Commissions (Variable) | 0 | 40,000 | 40,000 |
    | Warehouse depreciation (Fixed) | 50,000 | 80,000 | 30,000 |
    | Other expenses (Fixed) | 60,000 | 60,000 | 0 |
    | Total expenses | 540,000 | 625,000 | 85,000 |
    | Net operating income | \$160,000 | \$175,000 | \$ 15,000 |

    According to the above analysis, the differential revenue is $\$ 100,000$ and the differential costs total $\$ 85,000$, leaving a positive differential net operating income of $\$ 15,000$ under the proposed marketing plan.

    The decision of whether Nature Way Cosmetics should stay with the present retail distribution or switch to sales representatives could be made on the basis of the net operating incomes of the two alternatives. As we see in the above analysis, the net operating income under the present distribution method is $\$ 160,000$, whereas the net operating income with sales representatives is estimated to be $\$ 175,000$. Therefore, using sales representatives is preferred because it would result in $\$ 15,000$ higher net operating income. Note that we would have arrived at exactly the same conclusion by simply focusing on the differential revenues, differential costs, and differential net operating income, which also show a $\$ 15,000$ advantage for sales representatives.

    In general, only the differences between alternatives are relevant in decisions. Those items that are the same under all alternatives and that are not affected by the decision can be ignored. For example, in the Nature Way Cosmetics example above, the "Other expenses" category, which is $\$ 60,000$ under both alternatives, can be ignored because it has no effect on the decision. If it were removed from the calculations, the sales representatives would still be preferred by $\$ 15,000$. This is an extremely important principle in management accounting that we will revisit in later chapters.

    ## Opportunity Cost

    Opportunity cost is the potential benefit that is given up when one alternative is selected over another. To illustrate this important concept, consider the following examples:

    Example 1: Vicki has a part-time job that pays $\$ 200$ per week while attending college. She would like to spend a week at the beach during spring break, and her employer has agreed to give her the time off, but without pay. The $\$ 200$ in lost wages would be an opportunity cost of taking the week off to be at the beach.

    Example 2: Suppose that Neiman Marcus is considering investing a large sum of money in land that may be a site for a future store. Rather than invest the funds in land, the company could invest the funds in high-grade securities. The opportunity cost of buying the land is the investment income that could have been realized by purchasing the securities instead.

    Example 3: Steve is employed by a company that pays him a salary of $\$ 38,000$ per year. He is thinking about leaving the company and returning to school. Because returning to
    school would require that he give up his $\$ 38,000$ salary, the forgone salary would be an opportunity cost of seeking further education.

    Opportunity costs are not usually found in accounting records, but they are costs that must be explicitly considered in every decision a manager makes. Virtually every alternative involves an opportunity cost.

    ## Sunk Cost

    A sunk cost is a cost that has already been incurred and that cannot be changed by any decision made now or in the future. Because sunk costs cannot be changed by any decision, they are not differential costs. And because only differential costs are relevant in a decision, sunk costs should always be ignored.

    To illustrate a sunk cost, assume that a company paid $\$ 50,000$ several years ago for a special-purpose machine. The machine was used to make a product that is now obsolete and is no longer being sold. Even though in hindsight purchasing the machine may have been unwise, the $\$ 50,000$ cost has already been incurred and cannot be undone. And it would be folly to continue making the obsolete product in a misguided attempt to "recover" the original cost of the machine. In short, the $\$ 50,000$ originally paid for the machine is a sunk cost that should be ignored in current decisions.

    Exhibit 2-13 summarizes the types of cost classifications that we discussed in this chapter. Refer to this exhibit to keep the big picture in mind, which is that different costs for different purposes is a critically important concept in management accounting. This chapter discussed four main cost classifications that managers can use for different purposes within organizations.

    ```
    Purpose of Cost Classification Cost Classifications
    Preparing external financial - Product costs (inventoriable)
    statements
    - Direct materials
    - Direct labor
    - Manufacturing overhead
    - Period costs (expensed)
    - Nonmanufacturing costs
        - Selling costs
        - Administrative costs
    Predicting cost behavior in
    response to changes in
    activity
    Assigning costs to cost objects
    (e.g., departments or products)
    Making decisions
    ```


    ## Cost Classifications

    - Product costs (inventoriable)
    - Direct materials
    - Direct labor
    - Manufactur (expensead
    - Nonmanufacturing costs


    ## - Administrative costs

    - Variable cost (proportional to activity)
    - Fixed cost (constant in total)
    - Mixed cost (has variable and fixed elements)
    - Direct cost (can be easily traced)
    - Indirect cost (cannot be easily traced)
    - Differential cost (differs between alternatives)
    - Sunk cost (past cost not affected by a decision)
    - Opportunity cost (forgone benefit)

    EXHIBIT 2-13
    Summary of Cost Classifications

    In this chapter, we have discussed ways in which managers classify costs. How the costs will be used-for preparing external reports, predicting cost behavior, assigning costs to cost objects, or decision making-will dictate how the costs are classified.

    For external reporting purposes, costs are classified as either product costs or period costs. Product costs are assigned to inventories and are considered assets until the products are sold. At the point of sale, product costs become cost of goods sold on the income statement. In contrast, period costs are taken directly to the income statement as expenses in the period in which they are incurred.

    For purposes of predicting how costs will react to changes in activity, costs are classified into three categories-variable, fixed, and mixed. Variable costs, in total, are strictly proportional to activity. The variable cost per unit is constant. Fixed costs, in total, remain the same as the activity level changes within the relevant range. The average fixed cost per unit decreases as the activity level increases. Mixed costs consist of variable and fixed elements and can be expressed in equation form as $Y=a+b X$, where $X$ is the activity, $Y$ is the cost, $a$ is the fixed cost element, and $b$ is the variable cost per unit of activity.

    If the relation between cost and activity appears to be linear based on a scattergraph plot, then the variable and fixed components of a mixed cost can be estimated using the high-low method, which implicitly draws a straight line through the points of lowest activity and highest activity, or the least-squares regression method, which uses all of the data points to compute a regression line that minimizes the sum of the squares errors.

    The traditional income statement format is used primarily for external reporting purposes. It organizes costs using product and period cost classifications. The contribution format income statement aids decision making because it organizes costs using variable and fixed cost classifications.

    For purposes of assigning costs to cost objects such as products or departments, costs are classified as direct or indirect. Direct costs can be conveniently traced to cost objects. Indirect costs cannot be conveniently traced to cost objects.

    For purposes of making decisions, the concepts of differential cost and revenue, opportunity cost, and sunk cost are vitally important. Differential costs and revenues are the costs and revenues that differ between alternatives. Opportunity cost is the benefit that is forgone when one alternative is selected over another. Sunk cost is a cost that occurred in the past and cannot be altered. Differential costs and opportunity costs should be carefully considered in decisions. Sunk costs are always irrelevant in decisions and should be ignored.

    ## Review Problem 1: Cost Terms

    Many new cost terms have been introduced in this chapter. It will take you some time to learn what each term means and how to properly classify costs in an organization. Consider the following example: Porter Company manufactures furniture, including tables. Selected costs are given below:

    1. The tables are made of wood that costs $\$ 100$ per table.
    2. The tables are assembled by workers, at a wage cost of $\$ 40$ per table.
    3. Workers assembling the tables are supervised by a factory supervisor who is paid $\$ 38,000$ per year.
    4. Electrical costs are $\$ 2$ per machine-hour. Four machine-hours are required to produce a table.
    5. The depreciation on the machines used to make the tables totals $\$ 10,000$ per year. The machines have no resale value and do not wear out through use.
    6. The salary of the president of the company is $\$ 100,000$ per year.
    7. The company spends $\$ 250,000$ per year to advertise its products.
    8. Salespersons are paid a commission of $\$ 30$ for each table sold.
    9. Instead of producing the tables, the company could rent its factory space for $\$ 50,000$ per year. Required:
    Classify these costs according to the various cost terms used in the chapter. Carefully study the classification of each cost. If you don't understand why a particular cost is classified the way it is,
    reread the section of the chapter discussing the particular cost term. The terms variable cost and fixed cost refer to how costs behave with respect to the number of tables produced in a year.

    ## Solution to Review Problem 1

    |  | Variable Cost | Fixed Cost | Period (Selling and Administrative) Cost | Product Cost |  |  | Sunk Cost | Opportunity Cost |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  |  |  |  | Direct Materials | Direct <br> Labor | Manufacturing Overhead |  |  |
    | 1. Wood used in a table (\$100 per table) | X |  |  | X |  |  |  |  |
    | 2. Labor cost to assemble a table (\$40 per table) . . . . | X |  |  |  | X |  |  |  |
    | 3. Salary of the factory supervisor (\$38,000 per year) |  | X |  |  |  | X |  |  |
    | 4. Cost of electricity to produce tables (\$2 per machine-hour) . . . . . . | X |  |  |  |  | X |  |  |
    | 5. Depreciation of machines used to produce tables (\$10,000 per year) . . . . . |  | X |  |  |  | X | X* |  |
    | 6. Salary of the company president ( $\$ 100,000$ per year) |  | X | X |  |  |  |  |  |
    | 7. Advertising expense (\$250,000 per year) $\qquad$ |  | X | X |  |  |  |  |  |
    | 8. Commissions paid to salespersons (\$30 per table sold) . . . . | X |  | X |  |  |  |  |  |
    | 9. Rental income forgone on factory space |  |  |  |  |  |  |  | $\mathrm{X}^{\dagger}$ |
    | *This is a sunk cost because the outlay ${ }^{\dagger}$ This is an opportunity cost because it special category of cost that is not ord this cost in any other way except as | for the equip epresents the arily recorde |  | e in a previous period. fit that is lost or sacri ation's accounting rec | ed as a result ds. To avoid p | using the ible confu | tory space to produce with other costs, w | ables. will not | rtunity cost is a ppt to classify |

    ## Review Problem 2: High-Low Method

    The administrator of Azalea Hills Hospital would like a cost formula linking the administrative costs involved in admitting patients to the number of patients admitted during a month. The Admitting Department's costs and the number of patients admitted during the immediately preceding eight months are given in the following table:
    

    | Month | Number of Patients Admitted | Admitting Department Costs |
    | :---: | :---: | :---: |
    | May | 1,800 | \$14,700 |
    | June | 1,900 | \$15,200 |
    | July | 1,700 | \$13,700 |
    | August | 1,600 | \$14,000 |
    | September | 1,500 | \$14,300 |
    | October . | 1,300 | \$13,100 |
    | November | 1,100 | \$12,800 |
    | December. | 1,500 | \$14,600 |

    ## Required:

    1. Use the high-low method to estimate the fixed and variable components of admitting costs.
    2. Express the fixed and variable components of admitting costs as a cost formula in the form $Y=a+b X$.

    ## Solution to Review Problem 2

    1. The first step in the high-low method is to identify the periods of the lowest and highest activity. Those periods are November ( 1,100 patients admitted) and June ( 1,900 patients admitted).
    The second step is to compute the variable cost per unit using those two data points:

    | Month | Number of Patients Admitted | Admitting <br> Department Costs |
    | :---: | :---: | :---: |
    | High activity level (June) | 1,900 | \$15,200 |
    | Low activity level (November) | 1,100 | 12,800 |
    | Change . . . . . . . | 800 | \$ 2,400 |

    Variable cost $=\frac{\text { Change in cost }}{\text { Change in activity }}=\frac{\$ 2,400}{800 \text { patients admitted }}=\$ 3$ per patient admitted
    The third step is to compute the fixed cost element by deducting the variable cost element from the total cost at either the high or low activity. In the computation below, the high point of activity is used:

    Fixed cost element $=$ Total cost - Variable cost element

    $$
    \begin{aligned}
    & =\$ 15,200-(\$ 3 \text { per patient admitted } \times 1,900 \text { patients admitted }) \\
    & =\$ 9,500
    \end{aligned}
    $$

    2. The cost formula is $Y=\$ 9,500+\$ 3 X$.

    Account analysis A method for analyzing cost behavior in which an account is classified as either variable or fixed based on the analyst's prior knowledge of how the cost in the account behaves. (p. 32)
    Activity base A measure of whatever causes the incurrence of a variable cost. For example, the total cost of X-ray film in a hospital will increase as the number of X-rays taken increases. Therefore, the number of X-rays is the activity base that explains the total cost of X-ray film. (p. 26)

    Administrative costs All executive, organizational, and clerical costs associated with the general management of an organization rather than with manufacturing or selling. (p. 23)
    Committed fixed costs Investments in facilities, equipment, and basic organizational structure that can't be significantly reduced even for short periods of time without making fundamental changes. (p. 28)
    Common cost A cost that is incurred to support a number of cost objects but that cannot be traced to them individually. For example, the wage cost of the pilot of a 747 airliner is a common cost of all of the passengers on the aircraft. Without the pilot, there would be no flight and no passengers. But no part of the pilot's wage is caused by any one passenger taking the flight. (p. 41)

    Contribution approach An income statement format that organizes costs by their behavior. Costs are separated into variable and fixed categories rather than being separated into product and period costs for external reporting purposes. (p. 40)
    Contribution margin The amount remaining from sales revenues after all variable expenses have been deducted. (p. 40)
    Conversion cost Direct labor cost plus manufacturing overhead cost. (p. 24)
    Cost behavior The way in which a cost reacts to changes in the level of activity. (p. 25)
    Cost object Anything for which cost data are desired. Examples of cost objects are products, customers, jobs, and parts of the organization such as departments or divisions. (p. 40)
    Cost structure The relative proportion of fixed, variable, and mixed costs in an organization. (p. 25)

    Dependent variable A variable that responds to some causal factor; total cost is the dependent variable, as represented by the letter $Y$, in the equation $Y=a+b X$. (p. 32)
    Differential cost A difference in cost between two alternatives. Also see Incremental cost. (p. 41)

    Differential revenue The difference in revenue between two alternatives. (p. 41)
    Direct cost A cost that can be easily and conveniently traced to a specified cost object. (p. 41)

    Direct labor Factory labor costs that can be easily traced to individual units of product. Also called touch labor. (p. 22)
    Direct materials Materials that become an integral part of a finished product and whose costs can be conveniently traced to it. (p. 22)
    Discretionary fixed costs Those fixed costs that arise from annual decisions by management to spend on certain fixed cost items, such as advertising and research. (p. 28)
    Engineering approach A detailed analysis of cost behavior based on an industrial engineer's evaluation of the inputs that are required to carry out a particular activity and of the prices of those inputs. (p. 32)
    Fixed cost A cost that remains constant, in total, regardless of changes in the level of activity within the relevant range. If a fixed cost is expressed on a per unit basis, it varies inversely with the level of activity. (p. 27)
    High-low method A method of separating a mixed cost into its fixed and variable elements by analyzing the change in cost between the high and low activity levels. (p. 36)
    Incremental cost An increase in cost between two alternatives. Also see Differential cost. (p. 41)

    Independent variable A variable that acts as a causal factor; activity is the independent variable, as represented by the letter $X$, in the equation $Y=a+b X$. (p. 32)
    Indirect cost A cost that cannot be easily and conveniently traced to a specified cost object. (p. 41)

    Indirect labor The labor costs of janitors, supervisors, materials handlers, and other factory workers that cannot be conveniently traced to particular products. (p. 22)
    Indirect materials Small items of material such as glue and nails that may be an integral part of a finished product, but whose costs cannot be easily or conveniently traced to it. (p. 22)
    Inventoriable costs Synonym for product costs. (p. 24)
    Least-squares regression method A method of separating a mixed cost into its fixed and variable elements by fitting a regression line that minimizes the sum of the squared errors. (p. 37)

    Linear cost behavior Cost behavior is said to be linear whenever a straight line is a reasonable approximation for the relation between cost and activity. (p. 33)
    Manufacturing overhead All manufacturing costs except direct materials and direct labor. (p. 23)

    Mixed cost A cost that contains both variable and fixed cost elements. (p. 30)
    Opportunity cost The potential benefit that is given up when one alternative is selected over another. (p. 42)
    Period costs Costs that are taken directly to the income statement as expenses in the period in which they are incurred or accrued. (p. 24)
    Prime cost Direct materials cost plus direct labor cost. (p. 24)

    Product costs All costs that are involved in acquiring or making a product. In the case of manufactured goods, these costs consist of direct materials, direct labor, and manufacturing overhead. Also see Inventoriable costs. (p. 23)
    Raw materials Any materials that go into the final product. (p. 22)
    Relevant range The range of activity within which assumptions about variable and fixed cost behavior are valid. (p. 28)
    Selling costs All costs that are incurred to secure customer orders and get the finished product or service into the hands of the customer. (p. 23)
    Sunk cost A cost that has already been incurred and that cannot be changed by any decision made now or in the future. (p. 43)
    Variable cost A cost that varies, in total, in direct proportion to changes in the level of activity. A variable cost is constant per unit. (p. 26)

    ## Questions

    2-1 What are the three major elements of product costs in a manufacturing company?
    2-2 Define the following: (a) direct materials, (b) indirect materials, (c) direct labor, (d) indirect labor, and (e) manufacturing overhead.

    2-3 Explain the difference between a product cost and a period cost.
    2-4 Distinguish between (a) a variable cost, (b) a fixed cost, and (c) a mixed cost.
    2-5 What effect does an increase in volume have on-
    a. Unit fixed costs?
    b. Unit variable costs?
    c. Total fixed costs?
    d. Total variable costs?

    2-6 Define the following terms: (a) cost behavior and (b) relevant range.
    2-7 What is meant by an activity base when dealing with variable costs? Give several examples of activity bases.
    2-8 Managers often assume a strictly linear relationship between cost and volume. How can this practice be defended in light of the fact that many costs are curvilinear?
    2-9 Distinguish between discretionary fixed costs and committed fixed costs.
    2-10 Does the concept of the relevant range apply to fixed costs? Explain.
    2-11 What is the major disadvantage of the high-low method?
    2-12 Give the general formula for a mixed cost. Which term represents the variable cost? The fixed cost?
    2-13 What is meant by the term least-squares regression?
    2-14 What is the difference between a contribution format income statement and a traditional format income statement?
    2-15 What is the contribution margin?
    2-16 Define the following terms: differential cost, opportunity cost, and sunk cost.
    2-17 Only variable costs can be differential costs. Do you agree? Explain.
    Multiple-choice questions are provided on the text website at www.mhhe.com/noreen3e.

    ## Applying Excel Connect Available with McGraw-Hills comnectm Accounting.

    LEARNING OBJECTIVE 2-5 The Excel worksheet form that appears on the next page is to be used to recreate Exhibit 2-12 on page 39. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.

    | 4 | A | B | C | D | $\square$ |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Chapter 2: Applying Excel |  |  |  |  |
    | 2 |  |  |  |  |  |
    | 3 | Data |  |  |  |  |
    | 4 | Sales | \$12,000 |  |  |  |
    | 5 | Variable costs: |  |  |  |  |
    | 6 | Cost of goods sold | \$6,000 |  |  |  |
    | 7 | Variable selling | \$600 |  |  |  |
    | 8 | Variable administrative | \$400 |  |  |  |
    | 9 | Fixed costs: |  |  |  |  |
    | 10 | Fixed selling | \$2,500 |  |  |  |
    | 11 | Fixed administrative | \$1,500 |  |  |  |
    | 12 |  |  |  |  |  |
    | 13 | Enter a formula into each of the cells | ed with a |  |  |  |
    | 14 | Exhibit 2-12 |  |  |  |  |
    | 15 |  |  |  |  |  |
    | 16 | Traditional Format Income Statem |  |  |  |  |
    | 17 | Sales |  | ? |  | 三 |
    | 18 | Cost of goods sold |  | ? |  |  |
    | 19 | Gross margin |  | ? |  |  |
    | 20 | Selling and administrative expenses: |  |  |  |  |
    | 21 | Selling | ? |  |  |  |
    | 22 | Administrative | ? | $?$ |  |  |
    | 23 | Net operating income |  | ? |  |  |
    | 24 |  |  |  |  |  |
    | 25 | Contribution Format Income State |  |  |  |  |
    | 26 | Sales |  | ? |  |  |
    | 27 | Variable expenses: |  |  |  |  |
    | 28 | Cost of goods sold | ? |  |  |  |
    | 29 | Variable selling | ? |  |  |  |
    | 30 | Variable administration | ? | ? |  |  |
    | 31 | Contribution margin |  | ? |  |  |
    | 32 | Fixed expenses: |  |  |  |  |
    | 33 | Fixed selling | ? |  |  |  |
    | 34 | Fixed administrative | ? | $?$ |  |  |
    | 35 | Net operating income |  | ? |  |  |
    | 36 |  |  |  |  | * |
    | 141 | 1 Chapter 2 Form Filled in Chapt | 111 | - |  |  |

    ## Required:

    1. Check your worksheet by changing the variable selling cost in the Data area to $\$ 900$, keeping all of the other data the same as in Exhibit 2-12. If your worksheet is operating properly, the net operating income under the traditional format income statement and under the contribution format income statement should now be $\$ 700$ and the contribution margin should now be $\$ 4,700$. If you do not get these answers, find the errors in your worksheet and correct them.

    How much is the gross margin? Did it change? Why or why not?
    2. Suppose that sales are $10 \%$ higher as shown below:

    | Sales | \$13,200 |
    | :---: | :---: |
    | Variable costs: |  |
    | Cost of goods sold | \$6,600 |
    | Variable selling. | \$990 |
    | Variable administrative | \$440 |
    | Fixed costs: |  |
    | Fixed selling | \$2,500 |
    | Fixed administrative | \$1,500 |

    Enter this new data into your worksheet. Make sure that you change all of the data that are different-not just the sales. Print or copy the income statements from your worksheet.

    What happened to the variable costs and to the fixed costs when sales increased by $10 \%$ ? Why? Did the contribution margin increase by $10 \%$ ? Why or why not? Did the net operating income increase by $10 \%$ ? Why or why not?

    EXERCISE 2-1 Classifying Manufacturing Costs [LO 2-1]
    Your Boat, Inc., assembles custom sailboats from components supplied by various manufacturers. The company is very small and its assembly shop and retail sales store are housed in a Gig Harbor, Washington, boathouse. Below are listed some of the costs that are incurred at the company.
    Required:
    For each cost, indicate whether it would most likely be classified as direct labor, direct materials, manufacturing overhead, selling, or an administrative cost.

    1. The wages of employees who build the sailboats.
    2. The cost of advertising in the local newspapers.
    3. The cost of an aluminum mast installed in a sailboat.
    4. The wages of the assembly shop's supervisor.
    5. Rent on the boathouse.
    6. The wages of the company's bookkeeper.
    7. Sales commissions paid to the company's salespeople.
    8. Depreciation on power tools.

    ## EXERCISE 2-2 Classification of Costs as Period or Product Costs [LO 2-2]

    Suppose that you have been given a summer job at Fairwings Avionics, a company that manufactures sophisticated radar sets for commercial aircraft. The company, which is privately owned, has approached a bank for a loan to help finance its tremendous growth. The bank requires financial statements before approving such a loan.
    Required:
    Classify each cost listed below as either a product cost or a period cost for purposes of preparing the financial statements for the bank.

    1. The cost of the memory chips used in a radar set.
    2. Factory heating costs.
    3. Factory equipment maintenance costs.
    4. Training costs for new administrative employees.
    5. The cost of the solder that is used in assembling the radar sets.
    6. The travel costs of the company's salespersons.
    7. Wages and salaries of factory security personnel.
    8. The cost of air-conditioning executive offices.
    9. Wages and salaries in the department that handles billing customers.
    10. Depreciation on the equipment in the fitness room used by factory workers.
    11. Telephone expenses incurred by factory management.
    12. The costs of shipping completed radar sets to customers.
    13. The wages of the workers who assemble the radar sets.
    14. The president's salary.
    15. Health insurance premiums for factory personnel.
    

    EXERCISE 2-3 Fixed and Variable Cost Behavior [LO 2-3]
    Koffee Express operates a number of espresso coffee stands in busy suburban malls. The fixed weekly expense of a coffee stand is $\$ 1,100$ and the variable cost per cup of coffee served is $\$ 0.26$.
    Required:

    1. Fill in the following table with your estimates of total costs and average cost per cup of coffee at the indicated levels of activity for a coffee stand. Round off the cost of a cup of coffee to the nearest tenth of a cent.

    |  | Cups of Coffee Served in a Week |  |  |
    | :---: | :---: | :---: | :---: |
    |  | 1,800 | 1,900 | 2,000 |
    | Fixed cost. | ? | ? | ? |
    | Variable cost. | ? | ? | ? |
    | Total cost. | ? | ? | ? |
    | Average cost per cup of coffee served | ? | ? | ? |

    2. Does the average cost per cup of coffee served increase, decrease, or remain the same as the number of cups of coffee served in a week increases? Explain.

    ## EXERCISE 2-4 High-Low Method [LO 2-4]

    The Edelweiss Hotel in Vail, Colorado, has accumulated records of the total electrical costs of the hotel and the number of occupancy-days over the last year. An occupancy-day represents a room rented out for one day. The hotel's business is highly seasonal, with peaks occurring during the ski
     season and in the summer.

    | Month | OccupancyDays | Electrical Costs |
    | :---: | :---: | :---: |
    | January . | 2,604 | \$6,257 |
    | February | 2,856 | \$6,550 |
    | March . . | 3,534 | \$7,986 |
    | April | 1,440 | \$4,022 |
    | May | 540 | \$2,289 |
    | June | 1,116 | \$3,591 |
    | July | 3,162 | \$7,264 |
    | August | 3,608 | \$8,111 |
    | September | 1,260 | \$3,707 |
    | October | 186 | \$1,712 |
    | November . | 1,080 | \$3,321 |
    | December. | 2,046 | \$5,196 |

    ## Required:

    1. Using the high-low method, estimate the fixed cost of electricity per month and the variable cost of electricity per occupancy-day. Round off the fixed cost to the nearest whole dollar and the variable cost to the nearest whole cent.
    2. What other factors other than occupancy-days are likely to affect the variation in electrical costs from month to month?

    EXERCISE 2-5 Traditional and Contribution Format Income Statements [LO 2-5]
    Redhawk, Inc., is a merchandiser that provided the following information:
    

    | Number of units sold | 10,000 |
    | :---: | :---: |
    | Selling price per unit | \$15 |
    | Variable selling expense per unit | \$2 |
    | Variable administrative expense per unit | \$1 |
    | Total fixed selling expense | \$20,000 |
    | Total fixed administrative expense | \$15,000 |
    | Merchandise inventory, beginning balance | \$12,000 |
    | Merchandise inventory, ending balance | \$22,000 |
    | Merchandise purchases | \$90,000 |

    ## Required:

    1. Prepare a traditional income statement.
    2. Prepare a contribution format income statement.

    ## EXERCISE 2-6 Identifying Direct and Indirect Costs [LO 2-6]

    The Empire Hotel is a four-star hotel located in downtown Seattle.

    ## Required:

    For each of the following costs incurred at the Empire Hotel, indicate whether it would most likely be
     a direct cost or an indirect cost of the specified cost object by placing an $X$ in the appropriate column.

    | Cost | Cost Object | Direct Cost | Indirect Cost |
    | :---: | :---: | :---: | :---: |
    | Ex. Room service beverages | A particular hotel guest | X |  |
    | 1. The salary of the head chef | The hotel's restaurant |  |  |
    | 2. The salary of the head chef | A particular restaurant customer |  |  |
    | 3. Room cleaning supplies | A particular hotel guest |  |  |
    | 4. Flowers for the reception desk | A particular hotel guest |  |  |
    | 5. The wages of the doorman | A particular hotel guest |  |  |
    | 6. Room cleaning supplies | The housecleaning department |  |  |
    | 7. Fire insurance on the hotel building | The hotel's gym |  |  |
    | 8. Towels used in the gym | The hotel's gym |  |  |

    EXERCISE 2-7 Differential, Opportunity, and Sunk Costs [LO 2-7]
    The Sorrento Hotel is a four-star hotel located in downtown Seattle. The hotel's operations vice president would like to replace the hotel's antiquated computer terminals at the registration desk with attractive state-of-the-art flat-panel displays. The new displays would take less space, would consume less power than the old computer terminals, and would provide additional security since they can only be viewed from a restrictive angle. The new computer displays would not require any new wiring. The hotel's chef believes the funds would be better spent on a new bulk freezer for the kitchen.
    Required:
    For each of the items below, indicate by placing an X in the appropriate column whether it should be considered a differential cost, an opportunity cost, or a sunk cost in the decision to replace the old computer terminals with new flat-panel displays. If none of the categories apply for a particular item, leave all columns blank.

    | Item | $\begin{aligned} & \text { Differential } \\ & \text { Cost } \end{aligned}$ | Opportunity Cost | Sunk Cost |
    | :---: | :---: | :---: | :---: |
    | Ex. Cost of electricity to run the terminals | X |  |  |
    | 1. Cost of the new flat-panel displays |  |  |  |
    | 2. Cost of the old computer terminals |  |  |  |
    | 3. Rent on the space occupied by the registration desk |  |  |  |
    | 4. Wages of registration desk personnel |  |  |  |
    | 5. Benefits from a new freezer |  |  |  |
    | 6. Costs of maintaining the old computer terminals |  |  |  |
    | 7. Cost of removing the old computer terminals |  |  |  |
    | 8. Cost of existing registration desk wiring |  |  |  |

    EXERCISE 2-8 Cost Behavior; Contribution Format Income Statement [LO 2-3, LO 2-5]
    Parker Company manufactures and sells a single product. A partially completed schedule of the company's total and per unit costs over a relevant range of 60,000 to 100,000 units produced and sold each year is given below:

    |  | Units Produced and Sold |  |  |
    | :---: | :---: | :---: | :---: |
    |  | 60,000 | 80,000 | 100,000 |
    | Total costs: |  |  |  |
    | Variable costs | \$150,000 | ? | ? |
    | Fixed costs | 360,000 | ? | ? |
    | Total costs | \$510,000 | ? | ? |
    | Cost per unit: |  |  |  |
    | Variable cost | ? | ? | ? |
    | Fixed cost | ? | ? | ? |
    | Total cost per unit | ? | ? | ? |

    ## Required:

    1. Complete the schedule of the company's total and unit costs.
    2. Assume that the company produces and sells 90,000 units during the year at the selling price of $\$ 7.50$ per unit. Prepare a contribution format income statement for the year.

    EXERCISE 2-9 Cost Classification [LO 2-1, LO 2-2, LO 2-3, LO 2-7]
    Several years ago Medex Company purchased a small building adjacent to its manufacturing plant in order to have room for expansion when needed. Since the company had no immediate need for the extra space, the building was rented out to another company for rental revenue of $\$ 40,000$ per year. The renter's lease will expire next month, and rather than renewing the lease, Medex Company has decided to use the building itself to manufacture a new product.

    Direct materials cost for the new product will total $\$ 40$ per unit. It will be necessary to hire a supervisor to oversee production. Her salary will be $\$ 2,500$ per month. Workers will be hired to manufacture the new product, with direct labor cost amounting to $\$ 18$ per unit. Manufacturing operations will occupy all of the building space, so it will be necessary to rent space in a warehouse nearby in order to store finished units of product. The rental cost will be $\$ 1,000$ per month. In addition, the company will need to rent equipment for use in producing the new product; the rental cost will be $\$ 3,000$ per month. The company will continue to depreciate the building on a straight-line basis, as in past years. Depreciation on the building is $\$ 10,000$ per year.

    Advertising costs for the new product will total $\$ 50,000$ per year. Costs of shipping the new product to customers will be $\$ 10$ per unit. Electrical costs of operating machines will be $\$ 2$ per unit.

    To have funds to purchase materials, meet payrolls, and so forth, the company will have to liquidate some temporary investments. These investments are presently yielding a return of $\$ 6,000$ per year.
    Required:
    Prepare an answer sheet with the following column headings:

    | Name of the | Variable | Fixed | Product Cost |  |  | Period (Selling and | Opportunity | Sunk |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  |  |  | Direct | Direct | Manufacturing |  |  |  |
    | Cost | Cost | Cost | Materials | Labor | Overhead | Administrative) Cost | Cost | Cost |

    List the different costs associated with the new product decision down the extreme left column (under Name of the Cost). Then place an X under each heading that helps to describe the type of cost involved. There may be X's under several column headings for a single cost. (For example, a cost may be a fixed cost, a period cost, and a sunk cost; you would place an $X$ under each of these column headings opposite the cost.)

    EXERCISE 2-10 High-Low Method; Scattergraph Analysis [LO 2-4]
    Zerbel Company, a wholesaler of large, custom-built air conditioning units for commercial buildings, has noticed considerable fluctuation in its shipping expense from month to month, as shown below:
    

    | Month | Units Shipped | Total Shipping Expense |
    | :---: | :---: | :---: |
    | January | 4 | \$2,200 |
    | February | 7 | \$3,100 |
    | March | 5 | \$2,600 |
    | April | 2 | \$1,500 |
    | May | 3 | \$2,200 |
    | June | 6 | \$3,000 |
    | July | 8 | \$3,600 |

    ## Required:

    1. Prepare a scattergraph using the data given above. Plot cost on the vertical axis and activity on the horizontal axis. Is there an approximately linear relationship between shipping expense and the number of units shipped?
    2. Using the high-low method, estimate the cost formula for shipping expense. Draw a straight line through the high and low data points shown in the scattergraph that you prepared in requirement 1 . Make sure your line intersects the $Y$ axis.
    3. Comment on the accuracy of your high-low estimates assuming a least-squares regression analysis estimated the total fixed costs to be $\$ 1,010.71$ per month and the variable cost to be $\$ 317.86$ per unit. How would the straight line that you drew in requirement 2 differ from a straight line that minimizes the sum of the squared errors?
    4. What factors, other than the number of units shipped, are likely to affect the company's shipping expense? Explain.

    EXERCISE 2-11 Traditional and Contribution Format Income Statements [LO 2-5]
    Haaki Shop, Inc., is a large retailer of surfboards. The company assembled the information shown below for the quarter ended May 31:

    |  |  |
    | :--- | ---: | ---: |
    | Total sales revenue $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | Amount |
    | Selling price per surfboard $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 800,000$ |
    | Variable selling expense per surfboard $\ldots \ldots \ldots \ldots$ | $\$ 400$ |
    | Variable administrative expense per surfboard $\ldots \ldots$ | $\$ 50$ |
    | Total fixed selling expense $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 20$ |
    | Total fixed administrative expense $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 150,000$ |
    | Merchandise inventory, beginning balance $\ldots \ldots \ldots$ | $\$ 120,000$ |
    | Merchandise inventory, ending balance $\ldots \ldots \ldots \ldots$ | $\$ 80,000$ |
    | Merchandise purchases $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 100,000$ |
    |  | $\$ 320,000$ |

    ## Required:

    1. Prepare a traditional income statement for the quarter ended May 31.
    2. Prepare a contribution format income statement for the quarter ended May 31.
    3. What was the contribution toward fixed expenses and profits for each surfboard sold during the quarter? (State this figure in a single dollar amount per surfboard.)

    EXERCISE 2-12 Cost Behavior; High-Low Method [LO 2-3, LO 2-4]
    Speedy Parcel Service operates a fleet of delivery trucks in a large metropolitan area. A careful study by the company's cost analyst has determined that if a truck is driven 120,000 miles during a year, the average operating cost is 11.6 cents per mile. If a truck is driven only 80,000 miles during a year, the average operating cost increases to 13.6 cents per mile.

    ## Required:

    1. Using the high-low method, estimate the variable and fixed cost elements of the annual cost of truck operation.
    2. Express the variable and fixed costs in the form $Y=a+b X$.
    3. If a truck were driven 100,000 miles during a year, what total cost would you expect to be incurred?
    

    EXERCISE 2-13 High-Low Method; Predicting Cost [LO 2-3, LO 2-4]
    The number of X-rays taken and X-ray costs over the last nine months in Beverly Hospital are given below:

    | Month | X-Rays Taken | X-Ray Costs |
    | :--- | :---: | :---: |
    | January $\ldots \ldots \ldots \ldots$ | 6,250 | $\$ 28,000$ |
    | February $\ldots \ldots \ldots \ldots$ | 7,000 | $\$ 29,000$ |
    | March $\ldots \ldots \ldots \ldots$ | 5,000 | $\$ 23,000$ |
    | April $\ldots \ldots \ldots \ldots \ldots$ | 4,250 | $\$ 20,000$ |
    | May $\ldots \ldots \ldots \ldots$ | 4,500 | $\$ 22,000$ |
    | June $\ldots \ldots \ldots \ldots$ | 3,000 | $\$ 17,000$ |
    | July $\ldots \ldots \ldots \ldots$ | 3,750 | $\$ 18,000$ |
    | Augus $\ldots \ldots \ldots \ldots$ | 5,500 | $\$ 24,000$ |
    | September $\ldots \ldots \ldots$ | 5,750 | $\$ 26,000$ |

    ## Required:

    1. Using the high-low method, estimate the cost formula for X-ray costs.
    2. Using the cost formula you derived above, what X-ray costs would you expect to be incurred during a month in which 4,600 X-rays are taken?
    3. Prepare a scattergraph using the data given above. Plot X-ray costs on the vertical axis and the number of X-rays taken on the horizontal axis. Draw a straight line through the two data points that correspond to the high and low levels of activity. Make sure your line intersects the $Y$-axis.
    4. Comment on the accuracy of your high-low estimates assuming a least-squares regression analysis estimated the total fixed costs to be $\$ 6,529.41$ per month and the variable cost to be $\$ 3.29$ per X-ray taken. How would the straight line that you drew in requirement 3 differ from a straight line that minimizes the sum of the squared errors?
    5. Using the least-squares regression estimates given in requirement 4, what X-ray costs would you expect to be incurred during a month in which 4,600 X-rays are taken?

    All applicable problems are available with McGraw-Hill's Connect ${ }^{\text {TM }}$ Accounting.

    ## connect

    PROBLEM 2-14 Contribution Format versus Traditional Income Statement [LO 2-5]
    House of Organs, Inc., purchases organs from a well-known manufacturer and sells them at the retail level. The organs sell, on the average, for $\$ 2,500$ each. The average cost of an organ from the manufacturer is $\$ 1,500$. The costs that the company incurs in a typical month are presented below:
    

    | Costs | Cost Formula |
    | :---: | :---: |
    | Selling: |  |
    | Advertising | \$950 per month |
    | Delivery of organs | \$60 per organ sold |
    | Sales salaries and commissions | \$4,800 per month, plus $4 \%$ of sales |
    | Utilities | \$650 per month |
    | Depreciation of sales facilities | \$5,000 per month |
    | Administrative: |  |
    | Executive salaries | \$13,500 per month |
    | Depreciation of office equipment | \$900 per month |
    | Clerical . | \$2,500 per month, plus \$40 per organ sold |
    | Insurance | \$700 per month |

    During November, the company sold and delivered 60 organs.

    ## Required:

    1. Prepare a traditional income statement for November.
    2. Prepare a contribution format income statement for November. Show costs and revenues on both a total and a per unit basis down through contribution margin.
    3. Refer to the income statement you prepared in (2) above. Why might it be misleading to show the fixed costs on a per unit basis?

    ## PROBLEM 2-15 Identifying Cost Behavior Patterns [LO 2-3]

    A number of graphs displaying cost behavior patterns are shown on the next page. The vertical axis on each graph represents total cost and the horizontal axis represents the level of activity (volume).

    ## Required:

    

    1. For each of the following situations, identify the graph that illustrates the cost behavior pattern involved. Any graph may be used more than once.
    a. Electricity bill-a flat fixed charge, plus a variable cost after a certain number of kilowatthours are used.

    Delivery of organs
    $\$ 60$ per organ sold
    Sales salaries and commissions
    Depreciation of sales facilities
    Executive salaries
    .

    Insurance $\$ 700$ per month
    b. City water bill, which is computed as follows:

    | First 1,000,000 gallons or less | \$1,000 flat fee |
    | :---: | :---: |
    | Next 10,000 gallons | \$0.003 per gallon used |
    | Next 10,000 gallons | \$0.006 per gallon used |
    | Next 10,000 gallons | \$0.009 per gallon used |
    | Etc. | Etc. |

    c. Depreciation of equipment, where the amount is computed by the straight-line method. When the depreciation rate was established, it was anticipated that the obsolescence factor would be greater than the wear and tear factor.
    d. Rent on a factory building donated by the city, where the agreement calls for a fixed fee payment unless 200,000 labor-hours or more are worked, in which case no rent need be paid.
    $e$. Cost of raw materials, where the cost starts at $\$ 7.50$ per unit and then decreases by 5 cents per unit for each of the first 100 units purchased, after which it remains constant at $\$ 2.50$ per unit.
    f. Salaries of maintenance workers, where one maintenance worker is needed for every 1,000 hours of machine-hours or less (that is, 0 to 1,000 hours requires one maintenance worker, 1,001 to 2,000 hours requires two maintenance workers, etc.).
    g. Cost of raw material used.
    h. Rent on a factory building donated by the county, where the agreement calls for rent of $\$ 100,000$ less $\$ 1$ for each direct labor-hour worked in excess of 200,000 hours, but a minimum rental payment of $\$ 20,000$ must be paid.
    i. Use of a machine under a lease, where a minimum charge of $\$ 1,000$ is paid for up to 400 hours of machine time. After 400 hours of machine time, an additional charge of $\$ 2$ per hour is paid up to a maximum charge of $\$ 2,000$ per period.
    
    2. How would a knowledge of cost behavior patterns such as those above be of help to a manager in analyzing the cost structure of his or her company?
    (CPA, adapted)
    PROBLEM 2-16 Variable and Fixed Costs; Subtleties of Direct and Indirect Costs [LO 2-3, LO 2-6] The Central Area Well-Baby Clinic provides a variety of health services to newborn babies and their parents. The clinic is organized into a number of departments, one of which is the Immunization Center. A number of costs of the clinic and the Immunization Center are listed below.

    Example: The cost of polio immunization tablets
    a. The salary of the head nurse in the Immunization Center.
    b. Costs of incidental supplies consumed in the Immunization Center, such as paper towels.
    c. The cost of lighting and heating the Immunization Center.
    d. The cost of disposable syringes used in the Immunization Center.
    e. The salary of the Central Area Well-Baby Clinic's information systems manager.
    f. The costs of mailing letters soliciting donations to the Central Area Well-Baby Clinic.
    g. The wages of nurses who work in the Immunization Center.
    h. The cost of medical malpractice insurance for the Central Area Well-Baby Clinic.
    i. Depreciation on the fixtures and equipment in the Immunization Center.

    ## Required:

    For each cost listed above, indicate whether it is a direct or indirect cost of the Immunization Center, whether it is a direct or indirect cost of immunizing particular patients, and whether it is variable or fixed with respect to the number of immunizations administered. Use the form shown below for your answer.

    | Item Description | Direct or Indirect Cost of the Immunization Center |  | Direct or Indirect Cost of Particular Patients |  | Variable or Fixed with Respect to the Number of Immunizations Administered |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Direct | Indirect | Direct | Indirect | Variable | Fixed |
    | Example: The cost of polio immunization tablets ..... | X |  | X |  | X |  |

    PROBLEM 2-17 High-Low Method; Predicting Cost [LO 2-3, LO 2-4]
    Echeverria SA is an Argentinian manufacturing company whose total factory overhead costs fluctuate somewhat from year to year according to the number of machine-hours worked in its production facility. These costs (in Argentinian pesos) at high and low levels of activity over recent years are given below:
    

    The factory overhead costs above consist of indirect materials, rent, and maintenance. The company has analyzed these costs at the 60,000 machine-hours level of activity as follows:

    | Indirect materials (variable) . . . . . . . . . . . | 90,000 pesos |
    | :--- | ---: |
    | Rent (fixed) . . . . . . . . . . . . . . . . . . . . | 130,000 |
    | Maintenance (mixed) . . . . . . . . . . . | $\underline{\underline{24,000}}$ pesos |
    | Total factory overhead costs . . . . . . | $\underline{\underline{27,000}}$ pesos |

    For planning purposes, the company wants to break down the maintenance cost into its variable and fixed cost elements.

    ## Required:

    1. Estimate how much of the factory overhead cost of 312,000 pesos at the high level of activity consists of maintenance cost. (Hint: To do this, it may be helpful to first determine how much of the 312,000 pesos cost consists of indirect materials and rent. Think about the behavior of variable and fixed costs.)
    2. Using the high-low method, estimate a cost formula for maintenance.
    3. What total overhead costs would you expect the company to incur at an operating level of 65,000 machine-hours?
    

    PROBLEM 2-18 Cost Behavior; High-Low Method; Contribution Format Income Statement [LO 2-3, LO 2-4, LO 2-5]
    Frankel Ltd., a British merchandising company, is the exclusive distributor of a product that is gaining rapid market acceptance. The company's revenues and expenses (in British pounds) for the last three months are given below:
    Frankel Ltd.
    Comparative Income Statements
    For the Three Months Ended June 30
    April

    ## Required:

    1. Identify each of the company's expenses (including cost of goods sold) as either variable, fixed, or mixed.
    2. Using the high-low method, separate each mixed expense into variable and fixed elements. State the cost formula for each mixed expense.
    3. Redo the company's income statement at the 4,500-unit level of activity using the contribution format.

    PROBLEM 2-19 High-Low and Scattergraph Analysis [LO 2-4]
    Sebolt Wire Company heats copper ingots to very high temperatures by placing the ingots in a large heat coil. The heated ingots are then run through a shaping machine that shapes the soft ingot into wire. Due to the long heat-up time, the coil is never turned off. When an ingot is placed in the coil, the temperature is raised to an even higher level, and then the coil is allowed to drop to the "waiting" temperature between ingots. Management needs to know the variable cost of power
    involved in heating an ingot and the fixed cost of power during "waiting" periods. The following data on ingots processed and power costs are available:

    | Month | Number of Ingots | Power Cost |
    | :---: | :---: | :---: |
    | January | 110 | \$5,500 |
    | February. | 90 | \$4,500 |
    | March. | 80 | \$4,400 |
    | April | 100 | \$5,000 |
    | May | 130 | \$6,000 |
    | June | 120 | \$5,600 |
    | July. | 70 | \$4,000 |
    | August | 60 | \$3,200 |
    | September . | 50 | \$3,400 |
    | October | 40 | \$2,400 |

    ## Required:

    1. Using the high-low method, estimate a cost formula for power cost. Express the formula in the form $Y=a+b X$.
    2. Prepare a scattergraph by plotting ingots processed and power cost on a graph. Draw a straight line though the two data points that correspond to the high and low levels of activity. Make sure your line intersects the $Y$-axis.
    3. Comment on the accuracy of your high-low estimates assuming a least-squares regression analysis estimated the total fixed costs to be $\$ 1,185.45$ per month and the variable cost to be $\$ 37.82$ per ingot. How would the straight line that you drew in requirement 2 differ from a straight line that minimizes the sum of the squared errors?

    ## PROBLEM 2-20 Ethics and the Manager [LO 2-2]

    The top management of General Electronics, Inc., is well known for "managing by the numbers." With an eye on the company's desired growth in overall net profit, the company's CEO (chief executive officer) sets target profits at the beginning of the year for each of the company's divisions. The CEO
     has stated her policy as follows: "I won't interfere with operations in the divisions. I am available for advice, but the division vice presidents are free to do anything they want so long as they hit the target profits for the year."

    In November, Stan Richart, the vice president in charge of the Cellular Telephone Technologies Division, saw that making the current year's target profit for his division was going to be very difficult. Among other actions, he directed that discretionary expenditures be delayed until the beginning of the new year. On December 30, he was angered to discover that a warehouse clerk had ordered $\$ 350,000$ of cellular telephone parts earlier in December even though the parts weren't really needed by the assembly department until January or February. Contrary to common accounting practice, the General Electronics, Inc., Accounting Policy Manual states that such parts are to be recorded as an expense when delivered. To avoid recording the expense, Mr. Richart asked that the order be canceled, but the purchasing department reported that the parts had already been delivered and the supplier would not accept returns. Because the bill had not yet been paid, Mr. Richart asked the accounting department to correct the clerk's mistake by delaying recognition of the delivery until the bill is paid in January.

    ## Required:

    1. Are Mr. Richart's actions ethical? Explain why they are or are not ethical.
    2. Do the general management philosophy and accounting policies at General Electronics encourage or discourage ethical behavior? Explain.

    PROBLEM 2-21 High-Low Method; Predicting Cost [LO 2-3, LO 2-4]
    Golden Company's total overhead cost at various levels of activity are presented below:

    | Month | Machine-Hours | Total Overhead Cost |
    | :--- | :---: | :---: |
    | March . . . . . . . . . . . . . . . . . . | 50,000 | $\$ 194,000$ |
    | April . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | 60,000 | $\$ 170,200$ |
    | May . . | 70,000 | $\$ 217,800$ |
    | June . . . . . | $\$ 241,600$ |  |

    Assume that the overhead cost above consists of utilities, supervisory salaries, and maintenance. The breakdown of these costs at the 40,000 machine-hour level of activity is as follows:

    | Utilities (variable) . . . . . . . . . . . . . . . . . | $\$ 52,000$ |  |
    | :--- | :--- | ---: |
    | Supervisory salaries (fixed) . . . . . . . . | 60,000 |  |
    | Maintenance (mixed) . . . . . . . . . . . . | $\underline{\$ 170,200}$ |  |
    | Total overhead cost . . . . . . . | $\underline{ }$ |  |

    The company wants to break down the maintenance cost into its variable and fixed cost elements.

    ## Required:

    1. Estimate how much of the $\$ 241,600$ of overhead cost in June was maintenance cost. (Hint: To do this, it may be helpful to first determine how much of the $\$ 241,600$ consisted of utilities and supervisory salaries. Think about the behavior of variable and fixed costs within the relevant range.)
    2. Using the high-low method, estimate a cost formula for maintenance.
    3. Express the company's total overhead cost in the form $Y=a+b X$.
    4. What total overhead cost would you expect to be incurred at an activity level of 45,000 machine-hours?

    PROBLEM 2-22 Cost Classification [LO 2-2, LO 2-3, LO 2-6]
    Listed below are costs found in various organizations.

    1. Depreciation, executive jet.
    2. Costs of shipping finished goods to customers.
    3. Wood used in manufacturing furniture.
    4. Sales manager's salary.
    5. Electricity used in manufacturing furniture.
    6. Secretary to the company president.
    7. Aerosol attachment placed on a spray can produced by the company.
    8. Billing costs.
    9. Packing supplies for shipping products overseas.
    10. Sand used in manufacturing concrete.
    11. Supervisor's salary, factory.
    12. Executive life insurance.
    13. Sales commissions.
    14. Fringe benefits, assembly-line workers.
    15. Advertising costs.
    16. Property taxes on finished goods warehouses.
    17. Lubricants for production equipment.

    Required:
    Prepare an answer sheet with column headings as shown below. For each cost item, indicate whether it would be variable or fixed with respect to the number of units produced and sold; and
    then whether it would be a selling cost, an administrative cost, or a manufacturing cost. If it is a manufacturing cost, indicate whether it would typically be treated as a direct or indirect cost with respect to units of product. Three sample answers are provided for illustration.

    |  | Variable <br> or Fixed | Selling <br> Cost | Administrative <br> Cost | Manufacturing <br> (Product) Cost |
    | :--- | :---: | :---: | :---: | :---: | :---: |
    | Cost Item | Direct | Indirect |  |  |

    PROBLEM 2-23 High-Low Method; Contribution Format Income Statement [LO 2-4, LO 2-5]
    Alden Company has decided to use a contribution format income statement for internal planning purposes. The company has analyzed its expenses and has developed the following cost formulas:
    

    | Cost | Cost Formula |
    | :--- | :--- | :--- |
    | Cost of goods sold $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 20$ per unit sold |
    | Advertising expense $\ldots \ldots \ldots \ldots \ldots$ | $\$ 170,000$ per quarter |
    | Sales commissions $\ldots \ldots \ldots \ldots \ldots$ | $5 \%$ of sales |
    | Administrative salaries $\ldots \ldots \ldots \ldots \ldots$ | $\$ 80,000$ per quarter |
    | Shipping expense $\ldots \ldots \ldots \ldots \ldots$ | $?$ |
    | Depreciation expense $\ldots \ldots \ldots \ldots \ldots$ | $\$ 50,000$ per quarter |

    Management has concluded that shipping expense is a mixed cost, containing both variable and fixed cost elements. Units sold and the related shipping expense over the last eight quarters are given below:

    | Quarter | Units Sold | Shipping Expense |
    | :---: | :---: | :---: |
    | Year 1: |  |  |
    | First. | 16,000 | \$160,000 |
    | Second. | 18,000 | \$175,000 |
    | Third | 23,000 | \$217,000 |
    | Fourth. | 19,000 | \$180,000 |
    | Year 2: |  |  |
    | First. | 17,000 | \$170,000 |
    | Second. | 20,000 | \$185,000 |
    | Third | 25,000 | \$232,000 |
    | Fourth. . | 22,000 | \$208,000 |

    Management would like a cost formula derived for shipping expense so that a budgeted contribution format income statement can be prepared for the next quarter.

    ## Required:

    1. Using the high-low method, estimate a cost formula for shipping expense.
    2. In the first quarter of Year 3, the company plans to sell 21,000 units at a selling price of $\$ 50$ per unit. Prepare a contribution format income statement for the quarter.

    PROBLEM 2-24 Cost Classification and Cost Behavior [LO 2-2, LO 2-3, LO 2-6]
    Heritage Company manufactures a beautiful bookcase that enjoys widespread popularity. The company has a backlog of orders that is large enough to keep production going indefinitely at the plant's full capacity of 4,000 bookcases per year. Annual cost data at full capacity follow:
    

    | Direct materials used (wood and glass) | \$430,000 |
    | :---: | :---: |
    | Administrative office salaries | \$110,000 |
    | Factory supervision | \$70,000 |
    | Sales commissions | \$60,000 |
    | Depreciation, factory building | \$105,000 |
    | Depreciation, administrative office equipment | \$2,000 |
    | Indirect materials, factory . | \$18,000 |
    | Factory labor (cutting and assembly) | \$90,000 |
    | Advertising | \$100,000 |
    | Insurance, factory. | \$6,000 |
    | Administrative office supplies (billing) | \$4,000 |
    | Property taxes, factory . | \$20,000 |
    | Utilities, factory . | \$45,000 |

    ## Required:

    1. Prepare an answer sheet with the column headings shown below. Enter each cost item on your answer sheet, placing the dollar amount under the appropriate headings. As examples, this has been done already for the first two items in the list above. Note that each cost item is classified in two ways: first, as either variable or fixed with respect to the number of units produced and sold; and second, as either a selling and administrative cost or a product cost. (If the item is a product cost, it should also be classified as either direct or indirect as shown.)

    | Cost Item | Cost Behavior |  | Selling or Administrative Cost | Product Cost |  |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Variable | Fixed |  | Direct | Indirect* |
    | Materials used. | \$430,000 |  |  | \$430,000 |  |
    | Administrative office salaries . |  | \$110,000 | \$110,000 |  |  |
    | *To units of product. |  |  |  |  |  |

    2. Total the dollar amounts in each of the columns in (1) above. Compute the average product cost per bookcase.
    3. Due to a recession, assume that production drops to only 2,000 bookcases per year. Would you expect the average product cost per bookcase to increase, decrease, or remain unchanged? Explain. No computations are necessary.
    4. Refer to the original data. The president's next-door neighbor has considered making himself a bookcase and has priced the necessary materials at a building supply store. He has asked the president whether he could purchase a bookcase from the Heritage Company "at cost," and the president has agreed to let him do so.
    a. Would you expect any disagreement between the two men over the price the neighbor should pay? Explain. What price does the president probably have in mind? The neighbor?
    b. Because the company is operating at full capacity, what cost term used in the chapter might be justification for the president to charge the full, regular price to the neighbor and still be selling "at cost"? Explain.
    

    CASE 2-25 Scattergraph Analysis; Selection of an Activity Base [LO 2-4]
    Mapleleaf Sweepers of Toronto manufactures replacement rotary sweeper brooms for the large sweeper trucks that clear leaves and snow from city streets. The business is seasonal, with the largest demand during and just preceding the fall and winter months. Because there are so many different kinds of sweeper brooms used by its customers, Mapleleaf Sweepers makes all of its brooms to order.

    The company has been analyzing its overhead accounts to determine fixed and variable components for planning purposes. Below are data for the company's janitorial labor costs over the last nine months. (Cost data are in Canadian dollars.)

    |  | Number of Units Produced | Number of Janitorial Workdays | Janitorial <br> Labor Cost |
    | :---: | :---: | :---: | :---: |
    | January . | 115 | 21 | \$3,840 |
    | February | 109 | 19 | \$3,648 |
    | March | 102 | 23 | \$4,128 |
    | April | 76 | 20 | \$3,456 |
    | May | 69 | 23 | \$4,320 |
    | June | 108 | 22 | \$4,032 |
    | July | 77 | 16 | \$2,784 |
    | August. | 71 | 14 | \$2,688 |
    | September | 127 | 21 | \$3,840 |

    The number of workdays varies from month to month due to the number of weekdays, holidays, days of vacation, and sick leave taken in the month. The number of units produced in a month varies depending on demand and the number of workdays in the month.

    There are two janitors who each work an eight-hour shift each workday. They each can take up to 10 days of paid sick leave each year. Their wages on days they call in sick and their wages during paid vacations are charged to miscellaneous overhead rather than to the janitorial labor cost account.
    Required:

    1. Plot the janitorial labor cost and units produced on a scattergraph. (Place cost on the vertical axis and units produced on the horizontal axis.)
    2. Plot the janitorial labor cost and number of workdays on a scattergraph. (Place cost on the vertical axis and the number of workdays on the horizontal axis.)
    3. Which measure of activity-number of units produced or janitorial workdays-should be used as the activity base for explaining janitorial labor cost?

    CASE 2-26 Mixed Cost Analysis and the Relevant Range [LO 2-3, LO 2-4]
    The Ramon Company is a manufacturer that is interested in developing a cost formula to estimate the fixed and variable components of its monthly manufacturing overhead costs. The company wishes to use machine-hours as its measure of activity and has gathered the data below for this
     year and last year:

    |  | Last Year |  |  | This Year |  |
    | :--- | :---: | :---: | :---: | :---: | :---: | :---: |

    The company leases all of its manufacturing equipment. The lease arrangement calls for a flat monthly fee up to 19,500 machine-hours. If the machine-hours used exceeds 19,500 , then the fee
    becomes strictly variable with respect to the total number of machine-hours consumed during the month. Lease expense is a major element of overhead cost.

    ## Required:

    1. Using the high-low method, estimate a manufacturing overhead cost formula.
    2. Prepare a scattergraph using all of the data for the two-year period. Fit a straight line or lines to the plotted points using a ruler. Describe the cost behavior pattern revealed by your scattergraph plot.
    3. Assume a least-squares regression analysis using all of the given data points estimated the total fixed costs to be $\$ 40,102$ and the variable costs to be $\$ 2.13$ per machine-hour. Do you have any concerns about the accuracy of the high-low estimates that you have computed or the least-squares regression estimates that have been provided?
    4. Assume that the company consumes 22,500 machine-hours during a month. Using the highlow method, estimate the total overhead cost that would be incurred at this level of activity. Be sure to consider only the data points contained in the relevant range of activity when performing your computations.
    5. Comment on the accuracy of your high-low estimates assuming a least-squares regression analysis using only the data points in the relevant range of activity estimated the total fixed costs to be $\$ 10,090$ and the variable costs to be $\$ 3.53$ per machine-hour.

    ## Appendix 2A: Least-Squares Regression Computations

    LEARNING OBJECTIVE 2-8
    Analyze a mixed cost using a scattergraph plot and the leastsquares regression method.

    The least-squares regression method for estimating a linear relationship is based on the equation for a straight line:

    $$
    Y=a+b X
    $$

    As explained in the chapter, least-squares regression selects the values for the intercept $a$ and the slope $b$ that minimize the sum of the squared errors. The following formulas, which are derived in statistics and calculus texts, accomplish that objective:

    $$
    \begin{aligned}
    b & =\frac{n\left(\sum X Y\right)-\left(\sum X\right)\left(\sum Y\right)}{n\left(\sum X^{2}\right)-\left(\sum X\right)^{2}} \\
    a & =\frac{\left(\sum Y\right)-\mathrm{b}\left(\sum X\right)}{n}
    \end{aligned}
    $$

    where:
    $X=$ The level of activity (independent variable)
    $Y=$ The total mixed cost (dependent variable)
    $a=$ The total fixed cost (the vertical intercept of the line)
    $b=$ The variable cost per unit of activity (the slope of the line)
    $n=$ Number of observations
    $\Sigma=$ Sum across all $n$ observations

    Manually performing the calculations required by the formulas is tedious at best. Fortunately, statistical software packages are widely available that perform the calculations automatically. Spreadsheet software, such as Microsoft ${ }^{\circledR}$ Excel, can also be used to do least-squares regression-although it requires a little more work than using a specialized statistical application.

    In addition to estimates of the intercept (fixed cost) and slope (variable cost per unit), Excel also provides a statistic called the $R^{2}$, which is a measure of "goodness of fit." The $\boldsymbol{R}^{2}$ tells us the percentage of the variation in the dependent variable (cost) that is explained by variation in the independent variable (activity). The $R^{2}$ varies from $0 \%$ to $100 \%$, and the higher the percentage, the better. You should always plot the data in a scattergraph, but it

    | 4 | A | B | c | D |
    | :---: | :---: | :---: | :---: | :---: |
    | 1 |  | Patient | Maintenance |  |
    | 2 |  | Days | Costs |  |
    | 3 | Month | X | Y |  |
    | 4 | January | 5,600 | \$7,900 |  |
    | 5 | February | 7,100 | \$8,500 |  |
    | 6 | March | 5,000 | \$7,400 |  |
    | 7 | April | 6,500 | \$8,200 |  |
    | 8 | May | 7,300 | \$9,100 |  |
    | 9 | June | 8,000 | \$9,800 |  |
    | 10 | July | 6,200 | \$7,800 |  |
    | 11 |  |  |  |  |
    | 12 | Intercept | \$3,431 |  |  |
    | 13 | Slope | \$0.759 |  |  |
    | 14 | RSQ | \$0.90 |  |  |
    | 15 |  |  |  | $\checkmark$ |
    | 14 + + M Least-squares regression s[\| 4] + | |  |  |  |  |

    is particularly important to check the data visually when the $R^{2}$ is low. A quick look at the scattergraph can reveal that there is little relation between the cost and the activity or that the relation is something other than a simple straight line. In such cases, additional analysis would be required.

    To illustrate how Excel can be used to calculate the intercept $a$, the slope $b$, and the $R^{2}$, we will use the Brentline Hospital data for maintenance costs on page 32. The worksheet in Exhibit 2A-1 contains the data and the calculations.

    As you can see, the $X$ values (the independent variable) have been entered in cells B4 through B10. The $Y$ values (the dependent variable) have been entered in cells C4 through C10. The slope, intercept, and $R^{2}$ are computed using the Excel functions INTERCEPT, SLOPE, and RSQ. You must specify the range of cells for the $Y$ values and for the $X$ values.

    In Exhibit 2A-1, cell B12 contains the formula $=$ INTERCEPT(C4:C10,B4:B10); cell B13 contains the formula $=\operatorname{SLOPE}(\mathrm{C} 4: \mathrm{C} 10, \mathrm{~B} 4: \mathrm{B} 10)$; and cell B14 contains the formula $=\operatorname{RSQ}(\mathrm{C} 4: \mathrm{C} 10, \mathrm{~B} 4: \mathrm{B} 10)$.

    According to the calculations carried out by Excel, the fixed maintenance cost (the intercept) is $\$ 3,431$ per month and the variable cost (the slope) is $\$ 0.759$ per patient-day. Therefore, the cost formula for maintenance cost is:

    $$
    \begin{aligned}
    & Y=a+b X \\
    & Y=\$ 3,431+\$ 0.759 X
    \end{aligned}
    $$

    Note that the $R^{2}$ (i.e., RSQ) is 0.90 , which is quite good and indicates that $90 \%$ of the variation in maintenance costs is explained by the variation in patient-days.

    Plotting the data is easy in Excel. Select the range of values that you would like to plot-in this case, cells B4:C10. Then select the Chart Wizard tool on the toolbar and make the appropriate choices in the various dialogue boxes that appear. When you are finished, you should have a scattergraph that looks like the plot in Exhibit $2 \mathrm{~A}-2$ on the next page. Note that the relation between cost and activity is approximately linear, so it is reasonable to fit a straight line to the data as we have implicitly done with the least-squares regression.

    EXHIBIT 2A-1
    The Least-Squares Regression Worksheet for Brentline Hospital

    ```
    EXHIBIT 2A-2
    A Scattergraph Plot of the
    Brentline Hospital Data
    ```

    

    ## Glossary (Appendix 2A)

    $\mathbf{R}^{2}$ A measure of goodness of fit in least-squares regression analysis. It is the percentage of the variation in the dependent variable that is explained by variation in the independent variable. (p. 64)

    Appendix 2A Exercises and Problems connect
    All applicable exercises and problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

    EXERCISE 2A-1 Least-Squares Regression [LO 2-8]
    EZ Rental Car offers rental cars in an off-airport location near a major tourist destination in Florida. Management would like to better understand the behavior of the company's costs. One of those costs is the cost of washing cars. The company operates its own car wash facility in which each rental car that is returned is thoroughly cleaned before being released for rental to another customer. Management believes that the costs of operating the car wash should be related to the number of rental returns. Accordingly, the following data have been compiled:

    | Month | Rental Returns | Car Wash Costs |
    | :---: | :---: | :---: |
    | January. | 2,310 | \$10,113 |
    | February. | 2,453 | \$12,691 |
    | March | 2,641 | \$10,905 |
    | April | 2,874 | \$12,949 |
    | May . | 3,540 | \$15,334 |
    | June | 4,861 | \$21,455 |
    | July | 5,432 | \$21,270 |
    | August. | 5,268 | \$19,930 |
    | September | 4,628 | \$21,860 |
    | October . | 3,720 | \$18,383 |
    | November . | 2,106 | \$9,830 |
    | December . | 2,495 | \$11,081 |

    ## Required:

    Using least-squares regression, estimate the fixed cost and variable cost elements of monthly car wash costs. The fixed cost element should be estimated to the nearest dollar and the variable cost element to the nearest cent.

    EXERCISE 2A-2 Least-Squares Regression [LO 2-3, LO 2-8]
    One of Varic Company's products goes through a glazing process. The company has observed glazing costs as follows over the last six weeks:

    | Week | Units <br> Produced | Total <br> Glazing Cost |
    | :---: | :---: | :---: |
    | $1 \ldots \ldots$ | 8 | $\$ 270$ |
    | $2 \ldots \ldots$ | 5 | $\$ 200$ |
    | $3 \ldots \ldots$ | 10 | $\$ 310$ |
    | $4 \ldots \ldots$ | 4 | $\$ 190$ |
    | $5 \ldots \ldots$ | 6 | $\$ 240$ |
    | $6 \ldots \ldots$ | 9 | $\$ 290$ |

    For planning purposes, the company's management wants to know the amount of variable glazing cost per unit and the total fixed glazing cost per week.
    Required:

    1. Using the least-squares regression method, estimate the variable and fixed elements of the glazing cost.
    2. Express the cost data in (1) above in the form $Y=a+b X$.
    3. If the company processes seven units next week, what would be the expected total glazing cost?

    PROBLEM 2A-3 Scattergraph; Cost Behavior; Least-Squares Regression Method [LO 2-3, LO 2-8] Amanda King has just been appointed director of recreation programs for Highland Park, a rapidly growing community in Connecticut. In the past, the city has sponsored a number of softball leagues in the summer months. From the city's cost records, Amanda has found the following total
     costs associated with the softball leagues over the last five years:

    | Number of <br> Leagues | Total Cost |
    | :---: | ---: |
    | $5 \ldots \ldots$ | $\$ 13,000$ |
    | $2 \ldots \ldots$ | $\$ 7,000$ |
    | $4 \ldots \ldots$ | $\$ 10,500$ |
    | $6 \ldots \ldots$ | $\$ 14,000$ |
    | $3 \ldots \ldots$ | $\$ 10,000$ |

    Each league requires its own paid supervisor and paid umpires as well as printed schedules and other copy work. Therefore, Amanda knows that some variable costs are associated with the leagues. She would like to know the amount of variable cost per league and the total fixed cost per year associated with the softball program. This information would help her for planning purposes.
    Required:

    1. Using the least-squares regression method, estimate the variable cost per league and the total fixed cost per year for the softball program.
    2. Express the cost data derived in (1) above in the form $Y=a+b X$.
    3. Assume that Amanda would like to expand the softball program during the coming year to involve a total of seven leagues. Compute the expected total cost for the softball program.

    Can you see any problem with using the cost formula from (2) above to derive this total cost figure? Explain.
    4. Prepare a scattergraph, and fit a line to the plotted points using the cost formula expressed in (2) above.

    PROBLEM 2A-4 Least-Squares Regression; Scattergraph; Comparison of Activity Bases [LO 2-3, LO 2-8] The Hard Rock Mining Company is developing cost formulas for management planning and deci-sion-making purposes. The company's cost analyst has concluded that utilities cost is a mixed cost, and he is attempting to find a base with which the cost might be closely correlated. The controller has suggested that tons mined might be a good base to use in developing a cost formula. The production superintendent disagrees; she thinks that direct labor-hours would be a better base. The cost analyst has decided to try both bases and has assembled the following information:

    | Quarter | Tons <br> Mined | Direct <br> Labor-Hours | Utilities <br> Cost |
    | :--- | ---: | ---: | ---: |
    | Year 1: |  |  |  |
    | First $\ldots \ldots \ldots \ldots \ldots \ldots$ | 15,000 | 5,000 | $\$ 50,000$ |
    | Second $\ldots \ldots \ldots \ldots \ldots$ | 11,000 | 3,000 | $\$ 45,000$ |
    | Third $\ldots \ldots \ldots \ldots \ldots$ | 21,000 | 4,000 | $\$ 60,000$ |
    | Fourth $\ldots \ldots \ldots \ldots \ldots$ | 12,000 | 6,000 | $\$ 75,000$ |
    | Year 2: |  |  |  |
    | First $\ldots \ldots \ldots \ldots \ldots$ | 18,000 | 10,000 | $\$ 100,000$ |
    | Sen. $\ldots \ldots \ldots \ldots \ldots$ | 25,000 | 9,000 | $\$ 105,000$ |
    | Third $\ldots \ldots \ldots \ldots \ldots$ | 30,000 | 8,000 | $\$ 85,000$ |
    | Fourth. $\ldots \ldots \ldots \ldots \ldots$ | 28,000 | 11,000 | $\$ 120,000$ |

    Required:

    1. Using tons mined as the independent $(X)$ variable:
    a. Determine a cost formula for utilities cost using the least-squares regression method.
    b. Prepare a scattergraph and plot the tons mined and utilities cost. (Place cost on the vertical axis and tons mined on the horizontal axis.) Fit a straight line to the plotted points using the cost formula determined in (a) above.
    2. Using direct labor-hours as the independent ( $X$ ) variable, repeat the computations in $(a)$ and (b) above.
    3. Would you recommend that the company use tons mined or direct labor-hours as a base for planning utilities cost?
    

    ## CASE 2A-5 Analysis of Mixed Costs in a Pricing Decision [LO 2-3, LO 2-8]

    Jasmine Lee owns a catering company that serves food and beverages at exclusive parties and business functions. Lee's business is seasonal, with a heavy schedule during the summer months and holidays and a lighter schedule at other times.

    One of the major events that Lee's customers request is a cocktail party. She offers a standard cocktail party and has estimated the cost per guest for this party as follows:

    | Food and beverages | \$17.00 |
    | :---: | :---: |
    | Labor (0.5 hour @ \$10.00 per hour) | 5.00 |
    | Overhead (0.5 hour @ \$18.63 per hour) | 9.32 |
    | Total cost per guest | \$31.32 |

    This standard cocktail party lasts three hours and Lee hires one worker for every six guests, which is one-half hour of labor per guest. These workers are hired only as needed and are paid only for the hours they actually work.

    Lee ordinarily charges $\$ 45$ per guest. She is confident about her estimates of the costs of food and beverages and labor, but is not as comfortable with the estimate of overhead cost. The $\$ 18.63$
    overhead cost per labor-hour was determined by dividing total overhead expenses for the last 12 months by total labor-hours for the same period. Monthly data concerning overhead costs and labor-hours appear below:

    | Month | Labor Hours | Overhead Expenses |
    | :---: | :---: | :---: |
    | January | 1,500 | \$ 44,000 |
    | February | 1,680 | 47,200 |
    | March . | 1,800 | 48,000 |
    | April | 2,520 | 51,200 |
    | May | 2,700 | 53,600 |
    | June | 3,300 | 56,800 |
    | July . | 3,900 | 59,200 |
    | August | 4,500 | 61,600 |
    | September | 4,200 | 60,000 |
    | October | 2,700 | 54,400 |
    | November | 1,860 | 49,600 |
    | December . | 3,900 | 58,400 |
    | Total | 34,560 | \$644,000 |

    Lee has received a request to bid on a 120-guest fund-raising cocktail party to be given next month by an important local charity. (The party would last the usual three hours.) She would like to win this contract because the guest list for this charity event includes many prominent individuals that she would like to land as future clients. Lee is confident that these potential customers would be favorably impressed by her company's services at the charity event.

    ## Required:

    1. Prepare a scattergraph plot that puts labor-hours on the $X$-axis and overhead expenses on the $Y$-axis. What insights are revealed by your scattergraph?
    2. Use the least-squares regression method to estimate the fixed and variable components of overhead expenses.
    3. Estimate the contribution to profit of a standard 120 -guest cocktail party if Lee charges her usual price of $\$ 45$ per guest. (In other words, by how much would her overall profit increase?)
    4. How low could Lee bid for the charity event, in terms of a price per guest, and still not lose money on the event itself?
    5. The individual who is organizing the charity's fund-raising event has indicated that he has already received a bid under $\$ 42$ from another catering company. Do you think Lee should bid below her normal $\$ 45$ per guest price for the charity event? Why or why not?
    (CMA, adapted)
    

    ## LEARNING OBJECTIVES

    After studying Chapter 3, you should be able to:

    LO 3-1 Explain how changes in activity affect contribution margin and net operating income.
    LO 3-2 Prepare and interpret a cost-volume-profit (CVP) graph and a profit graph.
    LO 3-3 Use the contribution margin ratio (CM ratio) to compute changes in contribution margin and net operating income resulting from changes in sales volume.
    LO 3-4 Show the effects on net operating income of changes in variable costs, fixed costs, selling price, and volume.
    LO 3-5 Determine the level of sales needed to achieve a desired target profit.
    LO 3-6 Determine the break-even point.
    LO 3-7 Compute the margin of safety and explain its significance.
    LO 3-8 Compute the degree of operating leverage at a particular level of sales and explain how it can be used to predict changes in net operating income.
    L0 3-9 Compute the break-even point for a multiproduct company and explain the effects of shifts in the sales mix on contribution margin and the break-even point.

    ## Cost-Volume-Profit Relationships

    Moreno Turns Around the Los Angeles Angels
    

    When Arturo Moreno bought Major League Baseball's Los Angeles Angels in 2003, the team was drawing 2.3 million fans and losing $\$ 5.5$ million per year. Moreno immediately cut prices to attract more fans and increase profits. In his first spring training game, he reduced the price of selected tickets from $\$ 12$ to $\$ 6$. By increasing attendance, Moreno understood that he would sell more food and souvenirs. He dropped the price of draft beer by $\$ 2$ and cut the price of baseball caps from $\$ 20$ to $\$ 7$.

    The Angels now consistently draw about 3.4 million fans per year. This growth in attendance helped double stadium sponsorship revenue to $\$ 26$ million, and it motivated the Fox Sports Network to pay the Angels $\$ 500$ million to broadcast all of its games for the next ten years. Since Moreno bought the Angels, annual revenues have jumped from $\$ 127$ million to $\$ 212$ million, and the team's operating loss of $\$ 5.5$ million has been transformed to a profit of $\$ 10.3$ million.

    Cost-volume-profit (CVP) analysis is a powerful tool that helps managers understand the relationships among cost, volume, and profit. CVP analysis focuses on how profits are affected by the following five factors:

    1. Selling prices.
    2. Sales volume.
    3. Unit variable costs.
    4. Total fixed costs.
    5. Mix of products sold.

    Because CVP analysis helps managers understand how profits are affected by these key factors, it is a vital tool in many business decisions. These decisions include what products and services to offer, what prices to charge, what marketing strategy to use, and what cost structure to maintain. To help understand the role of CVP analysis in business decisions, consider the case of Acoustic Concepts, Inc., a company founded by Prem Narayan.
    Prem, who was a graduate student in engineering at the time, started Acoustic Concepts to market a radical new speaker he had designed for automobile sound systems. The speaker, called the Sonic Blaster, uses an advanced microprocessor and proprietary software to boost amplification to awesome levels. Prem contracted with a Taiwanese electronics manufacturer to produce the speaker. With seed money provided by his family, Prem placed an order with the manufacturer and ran advertisements in auto magazines.

    The Sonic Blaster was an almost immediate success, and sales grew to the point that Prem moved the company's headquarters out of his apartment and into rented quarters in a nearby industrial park. He also hired a receptionist, an accountant, a sales manager, and a small sales staff to sell the speakers to retail stores. The accountant, Bob Luchinni, had worked for several small companies where he had acted as a business advisor as well as accountant and bookkeeper. The following discussion occurred soon after Bob was hired:

    MANAGERIAL
    ACCOUNTING IN ACTION
    The Issue
    ACOUSTIC concepts
    

    Prem: Bob, I've got a lot of questions about the company's finances that I hope you can help answer.
    Bob: We're in great shape. The loan from your family will be paid off within a few months.
    Prem: I know, but I am worried about the risks I've taken on by expanding operations. What would happen if a competitor entered the market and our sales slipped? How far could sales drop without putting us into the red? Another question I've been trying to resolve is how much our sales would have to increase to justify the big marketing campaign the sales staff is pushing for.
    Bob: Marketing always wants more money for advertising.
    Prem: And they are always pushing me to drop the selling price on the speaker. I agree with them that a lower price will boost our sales volume, but I'm not sure the increased volume will offset the loss in revenue from the lower price.
    Bob: It sounds like these questions are all related in some way to the relationships among our selling prices, our costs, and our volume. I shouldn't have a problem coming up with some answers.
    Prem: Can we meet again in a couple of days to see what you have come up with?
    Bob: Sounds good. By then I'll have some preliminary answers for you as well as a model you can use for answering similar questions in the future.

    ## The Basics of Cost-Volume-Profit (CVP) Analysis

    Bob Luchinni's preparation for his forthcoming meeting with Prem begins with the contribution income statement. The contribution income statement emphasizes the behavior of costs and therefore is extremely helpful to managers in judging the impact on profits

    ## LEARNING OBJECTIVE 3-1

    Explain how changes in activity affect contribution margin and net operating income.
    of changes in selling price, cost, or volume. Bob will base his analysis on the following contribution income statement he prepared last month:
    

    Notice that sales, variable expenses, and contribution margin are expressed on a per unit basis as well as in total on this contribution income statement. The per unit figures will be very helpful to Bob in some of his calculations. Note that this contribution income statement has been prepared for management's use inside the company and would not ordinarily be made available to those outside the company.

    ## Contribution Margin

    Contribution margin is the amount remaining from sales revenue after variable expenses have been deducted. Thus, it is the amount available to cover fixed expenses and then to provide profits for the period. Notice the sequence here-contribution margin is used first to cover the fixed expenses, and then whatever remains goes toward profits. If the contribution margin is not sufficient to cover the fixed expenses, then a loss occurs for the period. To illustrate with an extreme example, assume that Acoustic Concepts sells only one speaker during a particular month. The company's income statement would appear as follows:

    ## Contribution Income Statement

    Sales of 1 Speaker|  | Total | Per Unit |
    | :--- | ---: | ---: |
    | Sales $(1$ speaker $\ldots \ldots \ldots \ldots$ | $\$$ | 250 |
    | Variable expenses $\ldots \ldots \ldots \ldots$ | 150 | $\underline{150}$ |
    | Contribution margin $\ldots \ldots \ldots$ | 100 | $\underline{\$ 100}$ |
    | Fixed expenses $\ldots \ldots \ldots \ldots$ | $\underline{35,000}$ |  |
    | Net operating loss $\ldots \ldots \ldots \ldots$ | $\underline{\$(34,900)}$ |  |

    For each additional speaker the company sells during the month, $\$ 100$ more in contribution margin becomes available to help cover the fixed expenses. If a second speaker is sold, for example, then the total contribution margin will increase by $\$ 100$ (to a total of $\$ 200$ ) and the company's loss will decrease by $\$ 100$, to $\$ 34,800$ :

    | Contribution Income Statement Sales of 2 Speakers |  |  |
    | :---: | :---: | :---: |
    |  | Total | Per Unit |
    | Sales (2 speakers) | \$ 500 | \$250 |
    | Variable expenses | 300 | 150 |
    | Contribution margin | 200 | \$100 |
    | Fixed expenses | 35,000 |  |
    | Net operating loss | \$ $(34,800)$ |  |

    If enough speakers can be sold to generate $\$ 35,000$ in contribution margin, then all of the fixed expenses will be covered and the company will break even for the monththat is, it will show neither profit nor loss but just cover all of its costs. To reach the breakeven point, the company will have to sell 350 speakers in a month because each speaker sold yields $\$ 100$ in contribution margin:

    | Contribution Income Statement Sales of 350 Speakers |  |  |
    | :---: | :---: | :---: |
    | Sales (350 speakers) | $\begin{aligned} & \text { Total } \\ & \$ 87,500 \end{aligned}$ | $\begin{aligned} & \text { Per Unit } \\ & \$ 250 \end{aligned}$ |
    | Variable expenses | 52,500 | 150 |
    | Contribution margin | 35,000 | \$100 |
    | Fixed expenses | 35,000 |  |
    | Net operating income | \$ 0 |  |

    Computation of the break-even point is discussed in detail later in the chapter; for the moment, note that the break-even point is the level of sales at which profit is zero.

    Once the break-even point has been reached, net operating income will increase by the amount of the unit contribution margin for each additional unit sold. For example, if 351 speakers are sold in a month, then the net operating income for the month will be $\$ 100$ because the company will have sold 1 speaker more than the number needed to break even:
    

    If 352 speakers are sold ( 2 speakers above the break-even point), the net operating income for the month will be $\$ 200$. If 353 speakers are sold ( 3 speakers above the breakeven point), the net operating income for the month will be $\$ 300$, and so forth. To estimate the profit at any sales volume above the break-even point, multiply the number of units sold in excess of the break-even point by the unit contribution margin. The result represents the anticipated profits for the period. Or, to estimate the effect of a planned increase in sales on profits, simply multiply the increase in units sold by the unit contribution margin. The result will be the expected increase in profits. To illustrate, if Acoustic Concepts is currently selling 400 speakers per month and plans to increase sales to 425 speakers per month, the anticipated impact on profits can be computed as follows:

    | Increased number of speakers to be sold | 25 |
    | :---: | :---: |
    | Contribution margin per speaker | $\times \$ 100$ |
    | Increase in net operating income | \$2,500 |

    These calculations can be verified as follows:

    |  | Sales Volume |  |  |  |  |
    | :--- | ---: | ---: | ---: | ---: | ---: |
    |  |  | 400 <br> Speakers | 425 <br> Speakers | Difference <br> $(25$ Speakers) $)$ | Per Unit |

    To summarize, if sales are zero, the company's loss would equal its fixed expenses. Each unit that is sold reduces the loss by the amount of the unit contribution margin. Once the break-even point has been reached, each additional unit sold increases the company's profit by the amount of the unit contribution margin.

    ## CVP Relationships in Equation Form

    The contribution format income statement can be expressed in equation form as follows:

    $$
    \text { Profit }=(\text { Sales }- \text { Variable expenses })-\text { Fixed expenses }
    $$

    For brevity, we use the term profit to stand for net operating income in equations.
    When a company has only a single product, as at Acoustic Concepts, we can further refine the equation as follows:

    $$
    \text { Sales }=\text { Selling price per unit } \times \text { Quantity sold }=P \times Q
    $$

    Variable expenses $=$ Variable expenses per unit $\times$ Quantity sold $=V \times Q$
    Profit $=(P \times Q-V \times Q)-$ Fixed expenses
    We can do all of the calculations of the previous section using this simple equation. For example, on the previous page we computed that the net operating income (profit) at sales of 351 speakers would be $\$ 100$. We can arrive at the same conclusion using the above equation as follows:

    $$
    \begin{aligned}
    \text { Profit } & =(P \times Q-V \times Q)-\text { Fixed expenses } \\
    \text { Profit } & =(\$ 250 \times 351-\$ 150 \times 351)-\$ 35,000 \\
    & =(\$ 250-\$ 150) \times 351-\$ 35,000 \\
    & =(\$ 100) \times 351-\$ 35,000 \\
    & =\$ 35,100-\$ 35,000=\$ 100
    \end{aligned}
    $$

    It is often useful to express the simple profit equation in terms of the unit contribution margin (Unit CM) as follows:

    Unit $\mathrm{CM}=$ Selling price per unit - Variable expenses per unit $=P-V$
    Profit $=(P \times Q-V \times Q)-$ Fixed expenses
    Profit $=(P-V) \times Q-$ Fixed expenses
    Profit $=$ Unit $\mathrm{CM} \times Q-$ Fixed expenses

    We could also have used this equation to determine the profit at sales of 351 speakers as follows:

    $$
    \begin{aligned}
    \text { Profit } & =\text { Unit } C M \times Q-\text { Fixed expenses } \\
    & =\$ 100 \times 351-\$ 35,000 \\
    & =\$ 35,100-\$ 35,000=\$ 100
    \end{aligned}
    $$

    For those who are comfortable with algebra, the quickest and easiest approach to solving the problems in this chapter may be to use the simple profit equation in one of its forms.

    ## CVP Relationships in Graphic Form

    The relationships among revenue, cost, profit, and volume are illustrated on a cost-volumeprofit (CVP) graph. A CVP graph highlights CVP relationships over wide ranges of activity. To help explain his analysis to Prem Narayan, Bob Luchinni prepared a CVP graph for Acoustic Concepts.

    Preparing the CVP Graph In a CVP graph (sometimes called a break-even chart), unit volume is represented on the horizontal $(X)$ axis and dollars on the vertical $(Y)$ axis. Preparing a CVP graph involves the three steps depicted in Exhibit 3-1:

    1. Draw a line parallel to the volume axis to represent total fixed expense. For Acoustic Concepts, total fixed expenses are $\$ 35,000$.
    2. Choose some volume of unit sales and plot the point representing total expense (fixed and variable) at the sales volume you have selected. In Exhibit 3-1, Bob Luchinni chose a volume of 600 speakers. Total expense at that sales volume is:

    | Fixed expense | \$ 35,000 |
    | :---: | :---: |
    | Variable expense (600 speakers $\times \$ 150$ per speaker) | 90,000 |
    | Total expense | \$125,000 |

    After the point has been plotted, draw a line through it back to the point where the fixed expense line intersects the dollars axis.

    LEARNING OBJECTIVE 3-2 Prepare and interpret a cost-volume-profit (CVP) graph and a profit graph.
    
    3. Again choose some sales volume and plot the point representing total sales dollars at the activity level you have selected. In Exhibit 3-1, Bob Luchinni again chose a volume of 600 speakers. Sales at that volume total $\$ 150,000$ ( 600 speakers $\times \$ 250$ per speaker). Draw a line through this point back to the origin.

    The interpretation of the completed CVP graph is given in Exhibit 3-2. The anticipated profit or loss at any given level of sales is measured by the vertical distance between the total revenue line (sales) and the total expense line (variable expense plus fixed expense).

    The break-even point is where the total revenue and total expense lines cross. The break-even point of 350 speakers in Exhibit 3-2 agrees with the break-even point computed earlier.

    As discussed earlier, when sales are below the break-even point-in this case, 350 units-the company suffers a loss. Note that the loss (represented by the vertical distance between the total expense and total revenue lines) gets bigger as sales decline. When sales are above the break-even point, the company earns a profit and the size of the profit (represented by the vertical distance between the total revenue and total expense lines) increases as sales increase.

    An even simpler form of the CVP graph, which we call a profit graph, is presented in Exhibit 3-3. That graph is based on the following equation:

    $$
    \text { Profit }=\text { Unit } \mathrm{CM} \times Q-\text { Fixed expenses }
    $$

    In the case of Acoustic Concepts, the equation can be expressed as:

    $$
    \text { Profit }=\$ 100 \times Q-\$ 35,000
    $$

    
    

    Because this is a linear equation, it plots as a single straight line. To plot the line, compute the profit at two different sales volumes, plot the points, and then connect them with a straight line. For example, when the sales volume is zero (i.e., $Q=0$ ), the profit is $-\$ 35,000(=\$ 100 \times 0-\$ 35,000)$. When $Q$ is 600 , the profit is $\$ 25,000$ $(=\$ 100 \times 600-\$ 35,000)$. These two points are plotted in Exhibit 3-3 and a straight line has been drawn through them.

    The break-even point on the profit graph is the volume of sales at which profit is zero and is indicated by the dashed line on the graph. Note that the profit steadily increases to the right of the break-even point as the sales volume increases and that the loss becomes steadily worse to the left of the break-even point as the sales volume decreases.

    ## Contribution Margin Ratio (CM Ratio)

    In the previous section, we explored how cost-volume-profit relationships can be visualized. In this section, we show how the contribution margin ratio can be used in cost-volume-profit calculations. As the first step, we have added a column to Acoustic Concepts' contribution format income statement in which sales revenues, variable expenses, and contribution margin are expressed as a percentage of sales:

    |  | Total | Per Unit | Percent of Sales |
    | :---: | :---: | :---: | :---: |
    | Sales (400 speakers) . | \$100,000 | \$250 | 100\% |
    | Variable expenses | 60,000 | 150 | 60\% |
    | Contribution margin | 40,000 | \$100 | 40\% |
    | Fixed expenses | 35,000 |  |  |
    | Net operating income . | \$ 5,000 |  |  |

    LEARNING OBJECTIVE 3-3
    Use the contribution margin ratio (CM ratio) to compute changes in contribution margin and net operating income resulting from changes in sales volume.

    The contribution margin as a percentage of sales is referred to as the contribution margin ratio (CM ratio). This ratio is computed as follows:

    $$
    \mathrm{CM} \text { ratio }=\frac{\text { Contribution margin }}{\text { Sales }}
    $$

    For Acoustic Concepts, the computations are:

    $$
    \mathrm{CM} \text { ratio }=\frac{\text { Total contribution margin }}{\text { Total sales }}=\frac{\$ 40,000}{\$ 100,000}=40 \%
    $$

    In a company such as Acoustic Concepts that has only one product, the CM ratio can also be computed on a per unit basis as follows:

    $$
    \mathrm{CM} \text { ratio }=\frac{\text { Unit contribution margin }}{\text { Unit selling price }}=\frac{\$ 100}{\$ 250}=40 \%
    $$

    The CM ratio shows how the contribution margin will be affected by a change in total sales. Acoustic Concepts' CM ratio of $40 \%$ means that for each dollar increase in sales, total contribution margin will increase by 40 cents ( $\$ 1$ sales $\times$ CM ratio of $40 \%$ ). Net operating income will also increase by 40 cents, assuming that fixed costs are not affected by the increase in sales. Generally, the effect of a change in sales on the contribution margin is expressed in equation form as:

    $$
    \text { Change in contribution margin }=\mathrm{CM} \text { ratio } \times \text { Change in sales }
    $$

    As this illustration suggests, the impact on net operating income of any given dollar change in total sales can be computed by applying the CM ratio to the dollar change. For example, if Acoustic Concepts plans a $\$ 30,000$ increase in sales during the coming month, the contribution margin should increase by $\$ 12,000(\$ 30,000$ increase in sales $\times \mathrm{CM}$ ratio of $40 \%$ ). As we noted above, net operating income will also increase by $\$ 12,000$ if fixed costs do not change. This is verified by the following table:
    

    The relation between profit and the CM ratio can also be expressed using the following equation:

    $$
    \text { Profit }=\text { CM ratio } \times \text { Sales }- \text { Fixed expenses }{ }^{1}
    $$

    For example, at sales of $\$ 130,000$, the profit is expected to be $\$ 17,000$ as shown below:

    $$
    \begin{aligned}
    \text { Profit } & =C M \text { ratio } \times \text { Sales }- \text { Fixed expenses } \\
    & =0.40 \times \$ 130,000-\$ 35,000 \\
    & =\$ 52,000-\$ 35,000=\$ 17,000
    \end{aligned}
    $$

    Again, if you are comfortable with algebra, this approach will often be quicker and easier than constructing contribution format income statements.

    The CM ratio is particularly valuable in situations where the dollar sales of one product must be traded off against the dollar sales of another product. In this situation, products that yield the greatest amount of contribution margin per dollar of sales should be emphasized.

    ## Some Applications of CVP Concepts

    Bob Luchinni, the accountant at Acoustic Concepts, wanted to demonstrate to the company's president Prem Narayan how the concepts developed on the preceding pages can be used in planning and decision making. Bob gathered the following basic data:

    |  | Per Unit | Percent <br> of Sales |
    | :--- | :---: | :---: |
    | Selling price $\ldots \ldots \ldots \ldots$ | $\$ 250$ | $100 \%$ |
    | Variable expenses $\ldots \ldots \ldots \ldots$ | $\underline{150}$ | $\underline{60 \%}$ |
    | Contribution margin $\ldots \ldots \ldots$. | $\underline{\$ 100}$ | $\underline{=}$ |

    Recall that fixed expenses are $\$ 35,000$ per month. Bob Luchinni will use these data to show the effects of changes in variable costs, fixed costs, sales price, and sales volume on the company's profitability in a variety of situations.

    Before proceeding further, however, we need to introduce another concept-the variable expense ratio. The variable expense ratio is the ratio of variable expenses to sales. It can be computed by dividing the total variable expenses by the total sales, or in a single product analysis, it can be computed by dividing the variable expenses per unit by the unit selling price. In the case of Acoustic Concepts, the variable expense ratio is 0.60 ; that is, variable expense is $60 \%$ of sales. Expressed as an equation, the definition of the variable expense ratio is:

    $$
    \text { Variable expense ratio }=\frac{\text { Variable expenses }}{\text { Sales }}
    $$

    This leads to a useful equation that relates the CM ratio to the variable expense ratio as follows:

    $$
    \begin{aligned}
    & \mathrm{CM} \text { ratio }=\frac{\text { Contribution margin }}{\text { Sales }} \\
    & \mathrm{CM} \text { ratio }=\frac{\text { Sales }- \text { Variable expenses }}{\text { Sales }} \\
    & \mathrm{CM} \text { ratio }=1-\text { Variable expense ratio }
    \end{aligned}
    $$

    Change in Fixed Cost and Sales Volume Acoustic Concepts is currently selling 400 speakers per month at $\$ 250$ per speaker for total monthly sales of $\$ 100,000$. The sales manager feels that a $\$ 10,000$ increase in the monthly advertising budget would increase monthly sales by $\$ 30,000$ to a total of 520 units. Should the advertising budget be increased? The table on the next page shows the financial impact of the proposed change in the monthly advertising budget.

    ## LEARNING OBJECTIVE 3-4

    Show the effects on net operating income of changes in variable costs, fixed costs, selling price, and volume.

    |  | Current Sales | Sales with Additional Advertising Budget | Difference | Percent of Sales |
    | :---: | :---: | :---: | :---: | :---: |
    | Sales | \$100,000 | \$130,000 | \$30,000 | 100\% |
    | Variable expenses | 60,000 | 78,000* | 18,000 | 60\% |
    | Contribution margin | 40,000 | 52,000 | 12,000 | 40\% |
    | Fixed expenses | 35,000 | 45,000 ${ }^{\dagger}$ | 10,000 |  |
    | Net operating income. | \$ 5,000 | \$ 7,000 | \$ 2,000 |  |
    | *520 units $\times$ \$150 per unit $=$ \$78,000. |  |  |  |  |
    | †\$35,000 + additional \$10,000 monthly advertising budget $=$ \$45,000 |  |  |  |  |

    Assuming no other factors need to be considered, the increase in the advertising budget should be approved because it would increase net operating income by $\$ 2,000$. There are two shorter ways to arrive at this solution. The first alternative solution follows:

    ## Alternative Solution 1

    

    Because in this case only the fixed costs and the sales volume change, the solution can also be quickly derived as follows:

    ## Alternative Solution 2

    | Incremental contribution margin: |  |
    | :--- | :--- | ---: |
    | $\$ 30,000 \times 40 \%$ CM ratio . . . . . . . . . . . . . | $\$ 12,000$ |
    | Less incremental advertising expense . . . . . . . . | 10,000 |
    | Increased net operating income . . . . . . . . . . . . | $\underline{\$ 2,000}$ |

    Notice that this approach does not depend on knowledge of previous sales. Also note that it is unnecessary under either shorter approach to prepare an income statement. Both of the alternative solutions involve incremental analysis-they consider only the revenue, cost, and volume that will change if the new program is implemented. Although in each case a new income statement could have been prepared, the incremental approach is simpler and more direct and focuses attention on the specific changes that would occur as a result of the decision.

    Change in Variable Costs and Salles Volume Refer to the original data. Recall that Acoustic Concepts is currently selling 400 speakers per month. Prem is considering the use of higher-quality components, which would increase variable costs (and thereby reduce the contribution margin) by $\$ 10$ per speaker. However, the sales manager predicts that using higher-quality components would increase sales to 480 speakers per month. Should the higher-quality components be used?

    The $\$ 10$ increase in variable costs would decrease the unit contribution margin by $\$ 10$-from $\$ 100$ down to $\$ 90$.

    ## Solution

    

    According to this analysis, the higher-quality components should be used. Because fixed costs would not change, the $\$ 3,200$ increase in contribution margin shown above should result in a $\$ 3,200$ increase in net operating income.

    Change in Fixed Cost, Sales Price, and Sales Volume Refer to the original data and recall again that Acoustic Concepts is currently selling 400 speakers per month. To increase sales, the sales manager would like to cut the selling price by $\$ 20$ per speaker and increase the advertising budget by $\$ 15,000$ per month. The sales manager believes that if these two steps are taken, unit sales will increase by $50 \%$ to 600 speakers per month. Should the changes be made?

    A decrease in the selling price of \$20 per speaker would decrease the unit contribution margin by $\$ 20$ down to $\$ 80$.

    ## Solution

    | Expected total contribution margin with lower selling price: 600 speakers $\times \$ 80$ per speaker | \$48,000 |
    | :---: | :---: |
    | Present total contribution margin: |  |
    | 400 speakers $\times \$ 100$ per speaker | 40,000 |
    | Incremental contribution margin | 8,000 |
    | Change in fixed expenses: |  |
    | Less incremental advertising expense | 15,000 |
    | Reduction in net operating income | \$ (7,000) |

    According to this analysis, the changes should not be made. The $\$ 7,000$ reduction in net operating income that is shown above can be verified by preparing comparative income statements as shown below.

    |  | Present 400 Speakers per Month |  | Expected 600 Speakers per Month |  | Difference |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Total | Per Unit | Total | Per Unit |  |
    | Sales | \$100,000 | \$250 | \$138,000 | \$230 | \$38,000 |
    | Variable expenses | 60,000 | 150 | 90,000 | 150 | 30,000 |
    | Contribution margin | 40,000 | \$100 | 48,000 | \$ 80 | 8,000 |
    | Fixed expenses | 35,000 |  | 50,000* |  | 15,000 |
    | Net operating income (loss) | \$ 5,000 |  | \$ (2,000) |  | \$ $(7,000)$ |
    | *35,000 + Additional monthly | ly advertisi | $g$ budget | \$15,000 = | 50,000. |  |

    Change in Variable Cost, Fixed Cost, and Sales Volume Refer to Acoustic Concepts' original data. As before, the company is currently selling 400 speakers per month. The sales manager would like to pay salespersons a sales commission of $\$ 15$ per speaker sold, rather than the flat salaries that now total $\$ 6,000$ per month. The sales manager is confident that the change would increase monthly sales by $15 \%$ to 460 speakers per month. Should the change be made?

    Solution Changing the sales staff's compensation from salaries to commissions would affect both fixed and variable expenses. Fixed expenses would decrease by $\$ 6,000$, from $\$ 35,000$ to $\$ 29,000$. Variable expenses per unit would increase by $\$ 15$, from $\$ 150$ to $\$ 165$, and the unit contribution margin would decrease from $\$ 100$ to $\$ 85$.

    | Expected total contribution margin with sales staff on commission |  |
    | :---: | :---: |
    | 460 speakers $\times \$ 85$ per speaker | \$39,100 |
    | Present total contribution margin: |  |
    | 400 speakers $\times \$ 100$ per speaker | 40,000 |
    | Decrease in total contribution margin | (900) |
    | Change in fixed expenses: |  |
    | Add salaries avoided if a commission is paid | 6,000 |
    | Increase in net operating income | \$ 5,100 |

    According to this analysis, the changes should be made. Again, the same answer can be obtained by preparing comparative income statements:

    |  | Present 400 Speakers per Month |  | Expected 460 Speakers per Month |  | Difference |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Total | Per Unit | Total | Per Unit |  |
    | Sales | \$100,000 | \$250 | \$115,000 | \$250 | \$15,000 |
    | Variable expenses | 60,000 | 150 | 75,900 | 165 | 15,900 |
    | Contribution margin | 40,000 | \$100 | 39,100 | \$ 85 | 900 |
    | Fixed expenses | 35,000 |  | 29,000 |  | $(6,000)^{*}$ |
    | Net operating income | \$ 5,000 |  | \$ 10,100 |  | \$ 5,100 |

    *Note: A reduction in fixed expenses has the effect of increasing net operating income.

    Change in Selling Price Refer to the original data where Acoustic Concepts is currently selling 400 speakers per month. The company has an opportunity to make a bulk sale of 150 speakers to a wholesaler if an acceptable price can be negotiated. This sale would not disturb the company's regular sales and would not affect the company's total fixed expenses. What price per speaker should be quoted to the wholesaler if Acoustic Concepts is seeking a profit of $\$ 3,000$ on the bulk sale?

    ## Solution

    | Variable cost per speaker . . . . . . . | $\$ 150$ |
    | :--- | :--- | ---: |
    | Desired profit per speaker: |  |
    | $\$ 3,000 \div 150$ speakers . . . . . . | $\underline{20}$ |
    | Quoted price per speaker . . . . . . . | $\underline{\$ 170}$ |

    Notice that fixed expenses are not included in the computation. This is because fixed expenses are not affected by the bulk sale, so all of the additional contribution margin increases the company's profits.

    ## MANAGING RISK IN THE BOOK PUBLISHING INDUSTRY

    Greenleaf Book Group is a book publishing company in Austin, Texas, that attracts authors who are willing to pay publishing costs and forgo up-front advances in exchange for a larger royalty rate on each book sold. For example, assume a typical publisher prints 10,000 copies of a new book that it sells for $\$ 12.50$ per unit. The publisher pays the author an advance of $\$ 20,000$ to write the book and then incurs $\$ 60,000$ of expenses to market, print, and edit the book. The publisher also pays the author a $20 \%$ royalty (or $\$ 2.50$ per unit) on each book sold above 8,000 units. In this scenario, the publisher must sell 6,400 books to break even ( $=\$ 80,000$ in fixed costs $\div \$ 12.50$ per unit). If all 10,000 copies are sold, the author earns $\$ 25,000$ ( $=\$ 20,000$ advance $+2,000$ copies $\times \$ 2.50$ ) and the publisher earns $\$ 40,000$ ( $=\$ 125,000-\$ 60,000-\$ 20,000-\$ 5,000$ ).

    Greenleaf alters the financial arrangement described above by requiring the author to assume the risk of poor sales. It pays the author a $70 \%$ royalty on all units sold (or $\$ 8.75$ per unit), but the author forgoes the $\$ 20,000$ advance and pays Greenleaf $\$ 60,000$ to market, print, and edit the book. If the book flops, the author fails to recover her production costs. If all 10,000 units are sold, the author earns $\$ 27,500(=\$ 10,000$ units $\times \$ 8.75-\$ 60,000)$ and Greenleaf earns $\$ 37,500(=10,000$ units $\times(\$ 12.50-\$ 8.75)$ ).

    Source: Christopher Steiner, "Book It," Forbes, September 7, 2009, p. 58.

    ## IN BUSINESS

    

    ## Target Profit and Break-Even Analysis

    Target profit analysis and break-even analysis are used to answer questions such as how much would we have to sell to make a profit of $\$ 10,000$ per month or how much would we have to sell to avoid incurring a loss?

    ## Target Profit Analysis

    Target profit analysis is one of the key uses of CVP analysis. In target profit analysis, we estimate what sales volume is needed to achieve a specific target profit. For example, suppose that Prem Narayan of Acoustic Concepts would like to know what sales would have to be to attain a target profit of $\$ 40,000$ per month. To answer this question, we can proceed using the equation method or the formula method.

    The Equation Method We can use a basic profit equation to find the sales volume required to attain a target profit. In the case of Acoustic Concepts, the company has only one product so we can use the contribution margin form of the equation. Remembering that the target profit is $\$ 40,000$, the unit contribution margin is $\$ 100$, and the fixed expense is $\$ 35,000$, we can solve as follows:

    $$
    \begin{aligned}
    \text { Profit } & =\text { Unit } \mathrm{CM} \times Q-\text { Fixed expense } \\
    \$ 40,000 & =\$ 100 \times Q-\$ 35,000 \\
    \$ 100 \times Q & =\$ 40,000+\$ 35,000 \\
    Q & =(\$ 40,000+\$ 35,000) \div \$ 100 \\
    Q & =750
    \end{aligned}
    $$

    Thus, the target profit can be achieved by selling 750 speakers per month.

    LEARNING OBJECTIVE 3-5
    Determine the level of sales needed to achieve a desired target profit.

    The Formula Method The formula method is a short-cut version of the equation method. Note that in the next to the last line of the above solution, the sum of the target profit of $\$ 40,000$ and the fixed expense of $\$ 35,000$ is divided by the unit contribution margin of $\$ 100$. In general, in a single-product situation, we can compute the sales volume required to attain a specific target profit using the following formula:

    $$
    \text { Unit sales to attain the target profit }=\frac{\text { Target profit }+ \text { Fixed expenses }{ }^{2}}{\text { Unit CM }}
    $$

    In the case of Acoustic Concepts, the formula yields the following answer:

    $$
    \begin{aligned}
    \text { Unit sales to attain the target profit } & =\frac{\text { Target profit }+ \text { Fixed expenses }}{\text { Unit CM }} \\
    & =\frac{\$ 40,000+\$ 35,000}{\$ 100} \\
    & =750
    \end{aligned}
    $$

    Note that this is the same answer we got when we used the equation method-and it always will be. The formula method simply skips a few steps in the equation method.

    Target Profit Analysis in Terms of Sales Dollars Instead of unit sales, we may want to know what dollar sales are needed to attain the target profit. We can get this answer using several methods. First, we could solve for the unit sales to attain the target profit using the equation method or the formula method and then multiply the result by the selling price. In the case of Acoustic Concepts, the required sales volume using this approach would be computed as 750 speakers $\times \$ 250$ per speaker or $\$ 187,500$ in total sales.

    We can also solve for the required sales volume to attain the target profit of \$40,000 at Acoustic Concepts using the basic equation stated in terms of the contribution margin ratio:

    $$
    \begin{aligned}
    \text { Profit } & =\mathrm{CM} \text { ratio } \times \text { Sales }- \text { Fixed expenses } \\
    \$ 40,000 & =0.40 \times \text { Sales }-\$ 35,000 \\
    0.40 \times \text { Sales } & =\$ 40,000+\$ 35,000 \\
    \text { Sales } & =(\$ 40,000+\$ 35,000) \div 0.40 \\
    \text { Sales } & =\$ 187,500
    \end{aligned}
    $$

    Note that in the next to the last line of the previous solution, the sum of the target profit of $\$ 40,000$ and the fixed expense of $\$ 35,000$ is divided by the contribution margin ratio of 0.40 . In general, we can compute dollar sales to attain a target profit as follows:

    $$
    \text { Dollar sales to attain a target profit }=\frac{\text { Target profit }+ \text { Fixed expenses }^{3}}{\mathrm{CM} \text { ratio }}
    $$

    $$
    \begin{aligned}
    &{ }_{2} \text { This equation can be derived as follows: } \\
    & \text { Profit }=\text { Unit } \mathrm{CM} \times Q-\text { Fixed expenses } \\
    & \text { Target profit }=\text { Unit } \mathrm{CM} \times Q-\text { Fixed expenses } \\
    & \text { Unit } \mathrm{CM} \times Q=\text { Target profit }+ \text { Fixed expenses } \\
    & Q=\text { (Target profit }+ \text { Fixed expenses }) \div \text { Unit } \mathrm{CM} \\
    & \\
    &{ }^{3} \text { This equation can be derived as follows: } \\
    & \text { Profit }=\mathrm{CM} \text { ratio } \times \text { Sales }- \text { Fixed expenses } \\
    & \text { Target profit }=\mathrm{CM} \text { ratio } \times \text { Sales }- \text { Fixed expenses } \\
    & \mathrm{CM} \text { ratio } \times \text { Sales }=\text { Target profit }+ \text { Fixed expenses } \\
    & \text { Sales }=\text { (Target profit }+ \text { Fixed expenses }) \div \mathrm{CM} \text { ratio }
    \end{aligned}
    $$

    At Acoustic Concepts, the formula yields the following answer:

    $$
    \begin{aligned}
    \text { Dollar sales to attain a target profit } & =\frac{\text { Target profit }+ \text { Fixed expenses }}{\mathrm{CM} \text { ratio }} \\
    & =\frac{\$ 40,000+\$ 35,000}{0.40} \\
    & =\$ 187,500
    \end{aligned}
    $$

    Again, you get exactly the same answer whether you use the equation method or just use the formula.

    In companies with multiple products, sales volume is more conveniently expressed in terms of total sales dollars than in terms of unit sales. The contribution margin ratio approach to target profit analysis is particularly useful for such companies.

    ## Break-Even Analysis

    Earlier in the chapter we defined the break-even point as the level of sales at which the company's profit is zero. What we call break-even analysis is really just a special case of target profit analysis in which the target profit is zero. We can use either the equation method or the formula method to solve for the break-even point, but for brevity we will illustrate just the formula method. The equation method works exactly like it did in target profit analysis. The only difference is that the target profit is zero in break-even analysis.

    Break-Even in Unit Sales In a single product situation, recall that the formula for the unit sales to attain a specific target profit is:

    $$
    \text { Unit sales to attain the target profit }=\frac{\text { Target profit }+ \text { Fixed expenses }}{\text { Unit CM }}
    $$

    To compute the unit sales to break even, all we have to do is to set the target profit to zero in the above equation as follows:

    $$
    \begin{aligned}
    & \text { Unit sales to break even }=\frac{\$ 0+\text { Fixed expenses }}{\text { Unit CM }} \\
    & \text { Unit sales to break even }=\frac{\text { Fixed expenses }}{\text { Unit CM }}
    \end{aligned}
    $$

    In the case of Acoustic Concepts, the break-even point can be computed as follows:

    $$
    \begin{aligned}
    \text { Unit sales to break even } & =\frac{\text { Fixed expenses }}{\text { Unit CM }} \\
    & =\frac{\$ 35,000}{\$ 100} \\
    & =350
    \end{aligned}
    $$

    Thus, as we determined earlier in the chapter, Acoustic Concepts breaks even at sales of 350 speakers per month.

    Break-Even in Sales Dollars We can find the break-even point in sales dollars using several methods. First, we could solve for the break-even point in unit sales using the equation method or the formula method and then multiply the result by the selling price. In the case of Acoustic Concepts, the break-even point in sales dollars using this approach would be computed as 350 speakers $\times \$ 250$ per speaker or $\$ 87,500$ in total sales.

    We can also solve for the break-even point in sales dollars at Acoustic Concepts using the basic profit equation stated in terms of the contribution margin ratio or we can use the formula for the target profit. Again, for brevity, we will use the formula.

    LEARNING OBJECTIVE 3-6
    Determine the break-even point.

    $$
    \begin{aligned}
    \text { Dollar sales to attain a target profit } & =\frac{\text { Target profit }+ \text { Fixed expenses }}{\text { CM ratio }} \\
    \text { Dollar sales to break even } & =\frac{\$ 0+\text { Fixed expenses }}{\mathrm{CM} \text { ratio }} \\
    \text { Dollar sales to break even } & =\frac{\text { Fixed expenses }}{\mathrm{CM} \text { ratio }}
    \end{aligned}
    $$

    The break-even point at Acoustic Concepts would be computed as follows:

    $$
    \begin{aligned}
    \text { Dollar sales to break even } & =\frac{\text { Fixed expenses }}{C M \text { ratio }} \\
    & =\frac{\$ 35,000}{0.40} \\
    & =\$ 87,500
    \end{aligned}
    $$

    ## IN BUSINESS

    

    ## LEARNING OBJECTIVE 3-7

    Compute the margin of safety and explain its significance.

    ## COST OVERRUNS INCREASE THE BREAK-EVEN POINT

    When Airbus launched the A380 555-seat jetliner in 2000, the company said it would need to sell 250 units to break even on the project. By 2006, Airbus was admitting that more than $\$ 3$ billion of cost overruns had raised the project's break-even point to 420 airplanes. Although Airbus has less than 170 orders for the A380, the company remains optimistic that it will sell 751 units over the next 20 years. Given that Airbus rival Boeing predicts the total market size for all airplanes with more than 400 seats will not exceed 990 units, it remains unclear if Airbus will ever break even on its investment in the A380 aircraft.

    Source: Daniel Michaels, "Embattled Airbus Lifts Sales Target for A380 to Profit," The Wall Street Journal, October 20, 2006, p. A6.

    ## The Margin of Safety

    The margin of safety is the excess of budgeted or actual sales dollars over the breakeven volume of sales dollars. It is the amount by which sales can drop before losses are incurred. The higher the margin of safety, the lower the risk of not breaking even and incurring a loss. The formula for the margin of safety is:

    Margin of safety in dollars $=$ Total budgeted (or actual) sales - Break-even sales
    The margin of safety can also be expressed in percentage form by dividing the margin of safety in dollars by total dollar sales:

    $$
    \text { Margin of safety percentage }=\frac{\text { Margin of safety in dollars }}{\text { Total budgeted (or actual) sales in dollars }}
    $$

    The calculation of the margin of safety for Acoustic Concepts is:

    | Sales (at the current volume of 400 speakers) (a) | \$100,000 |
    | :---: | :---: |
    | Break-even sales (at 350 speakers) | 87,500 |
    | Margin of safety in dollars (b) | \$ 12,500 |
    | Margin of safety percentage, (b) $\div$ (a) | 12.5\% |

    This margin of safety means that at the current level of sales and with the company's current prices and cost structure, a reduction in sales of $\$ 12,500$, or $12.5 \%$, would result in just breaking even.

    In a single-product company like Acoustic Concepts, the margin of safety can also be expressed in terms of the number of units sold by dividing the margin of safety in dollars by
    the selling price per unit. In this case, the margin of safety is 50 speakers $(\$ 12,500 \div \$ 250$
    per speaker $=50$ speakers).
    Prem Narayan and Bob Luchinni met to discuss the results of Bob's analysis.
    Prem: Bob, everything you have shown me is pretty clear. I can see what impact the sales manager's suggestions would have on our profits. Some of those suggestions

    MANAGERIAL ACCOUNTING IN ACTION are quite good and others are not so good. I am concerned that our margin of safety is only 50 speakers. What can we do to increase this number?
    Bob: Well, we have to increase total sales or decrease the break-even point or both.
    Prem: And to decrease the break-even point, we have to either decrease our fixed expenses or increase our unit contribution margin?
    Bob: Exactly.
    Prem: And to increase our unit contribution margin, we must either increase our selling price or decrease the variable cost per unit?
    Bob: Correct.
    Prem: So what do you suggest?
    Bob: Well, the analysis doesn't tell us which of these to do, but it does indicate we have a potential problem here.
    Prem: If you don't have any immediate suggestions, I would like to call a general meeting next week to discuss ways we can work on increasing the margin of safety. I think everyone will be concerned about how vulnerable we are to even small downturns in sales.

    ## CVP Considerations in Choosing a Cost Structure

    Cost structure refers to the relative proportion of fixed and variable costs in an organization. Managers often have some latitude in trading off between these two types of costs. For example, fixed investments in automated equipment can reduce variable labor costs. In this section, we discuss the choice of a cost structure. We also introduce the concept of operating leverage.

    ## Cost Structure and Profit Stability

    Which cost structure is better-high variable costs and low fixed costs, or the opposite? No single answer to this question is possible; each approach has its advantages. To show what we mean, refer to the contribution format income statements given below for two blueberry farms. Bogside Farm depends on migrant workers to pick its berries by hand, whereas Sterling Farm has invested in expensive berry-picking machines. Consequently, Bogside Farm has higher variable costs, but Sterling Farm has higher fixed costs:

    |  | Bogside Farm |  | Sterling Farm |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | Amount | Percent | Amount | Percent |
    | Sales | \$100,000 | 100\% | \$100,000 | 100\% |
    | Variable expenses | 60,000 | 60\% | 30,000 | 30\% |
    | Contribution margin | 40,000 | 40\% | 70,000 | 70\% |
    | Fixed expenses | 30,000 |  | 60,000 |  |
    | Net operating income | \$ 10,000 |  | \$ 10,000 |  |

    Which farm has the better cost structure? The answer depends on many factors, including the long-run trend in sales, year-to-year fluctuations in the level of sales, and the attitude of the owners toward risk. If sales are expected to exceed $\$ 100,000$ in the future, then Sterling Farm probably has the better cost structure. The reason is that its CM ratio is higher, and its profits will therefore increase more rapidly as sales increase.

    To illustrate, assume that each farm experiences a $10 \%$ increase in sales without any increase in fixed costs. The new income statements would be as follows:
    

    Sterling Farm has experienced a greater increase in net operating income due to its higher CM ratio even though the increase in sales was the same for both farms.

    What if sales drop below $\$ 100,000$ ? What are the farms' break-even points? What are their margins of safety? The computations needed to answer these questions are shown below using the formula method:

    |  | Bogside Farm | Sterling Farm |
    | :---: | :---: | :---: |
    | Fixed expenses | \$ 30,000 | \$ 60,000 |
    | Contribution margin ratio | $\div 0.40$ | $\div 0.70$ |
    | Dollar sales to break even | \$ 75,000 | \$ 85,714 |
    | Total current sales (a) | \$100,000 | \$100,000 |
    | Break-even sales | 75,000 | 85,714 |
    | Margin of safety in sales dollars (b) | \$ 25,000 | \$ 14,286 |
    | Margin of safety percentage (b) $\div$ (a) | 25.0\% | 14.3\% |

    Bogside Farm's margin of safety is greater and its contribution margin ratio is lower than Sterling Farm. Therefore, Bogside Farm is less vulnerable to downturns than Sterling Farm. Due to its lower contribution margin ratio, Bogside Farm will not lose contribution margin as rapidly as Sterling Farm when sales decline. Thus, Bogside Farm's profit will be less volatile. We saw earlier that this is a drawback when sales increase, but it provides more protection when sales drop. And because its break-even point is lower, Bogside Farm can suffer a larger sales decline before losses emerge.

    To summarize, without knowing the future, it is not obvious which cost structure is better. Both have advantages and disadvantages. Sterling Farm, with its higher fixed costs and lower variable costs, will experience wider swings in net operating income as sales fluctuate, with greater profits in good years and greater losses in bad years. Bogside Farm, with its lower fixed costs and higher variable costs, will enjoy greater profit stability and will be more protected from losses during bad years, but at the cost of lower net operating income in good years.

    ## Operating Leverage

    A lever is a tool for multiplying force. Using a lever, a massive object can be moved with only a modest amount of force. In business, operating leverage serves a similar purpose. Operating leverage is a measure of how sensitive net operating income is to a given percentage change in dollar sales. Operating leverage acts as a multiplier. If operating leverage is high, a small percentage increase in sales can produce a much larger percentage increase in net operating income.

    Operating leverage can be illustrated by returning to the data for the two blueberry farms. We previously showed that a $10 \%$ increase in sales (from \$100,000 to \$110,000 in each farm) results in a $70 \%$ increase in the net operating income of Sterling Farm (from $\$ 10,000$ to $\$ 17,000$ ) and only a $40 \%$ increase in the net operating income of Bogside Farm (from $\$ 10,000$ to $\$ 14,000$ ). Thus, for a $10 \%$ increase in sales, Sterling Farm experiences a much greater percentage increase in profits than does Bogside Farm. Therefore, Sterling Farm has greater operating leverage than Bogside Farm.

    The degree of operating leverage at a given level of sales is computed by the following formula:

    $$
    \text { Degree of operating leverage }=\frac{\text { Contribution margin }}{\text { Net operating income }}
    $$

    The degree of operating leverage is a measure, at a given level of sales, of how a percentage change in sales volume will affect profits. To illustrate, the degree of operating leverage for the two farms at $\$ 100,000$ sales would be computed as follows:

    $$
    \begin{aligned}
    & \text { Bogside Farm: } \frac{\$ 40,000}{\$ 10,000}=4 \\
    & \text { Sterling Farm: } \frac{\$ 70,000}{\$ 10,000}=7
    \end{aligned}
    $$

    Because the degree of operating leverage for Bogside Farm is 4, the farm's net operating income grows four times as fast as its sales. In contrast, Sterling Farm's net operating income grows seven times as fast as its sales. Thus, if sales increase by $10 \%$, then we can expect the net operating income of Bogside Farm to increase by four times this amount, or by $40 \%$, and the net operating income of Sterling Farm to increase by seven times this amount, or by $70 \%$. In general, this relation between the percentage change in sales and the percentage change in net operating income is given by the following formula:

    $$
    \underset{\text { Percentage change in }}{\text { net operating income }}=\begin{gathered}
    \text { Degree of } \\
    \text { operating leverage }
    \end{gathered} \times \begin{gathered}
    \text { Percentage } \\
    \text { change in sales }
    \end{gathered}
    $$

    Bogside Farm: Percentage change in net operating income $=4 \times 10 \%=40 \%$
    Sterling Farm: Percentage change in net operating income $=7 \times 10 \%=70 \%$
    What is responsible for the higher operating leverage at Sterling Farm? The only difference between the two farms is their cost structure. If two companies have the same total revenue and same total expense but different cost structures, then the company with the higher proportion of fixed costs in its cost structure will have higher operating leverage. Referring back to the original example on page 87 , when both farms have sales of $\$ 100,000$ and total expenses of $\$ 90,000$, one-third of Bogside Farm's costs are fixed but two-thirds of Sterling Farm's costs are fixed. As a consequence, Sterling's degree of operating leverage is higher than Bogside's.

    The degree of operating leverage is not a constant; it is greatest at sales levels near the break-even point and decreases as sales and profits rise. The following table shows the degree of operating leverage for Bogside Farm at various sales levels. (Data used earlier for Bogside Farm are shown in color.)

    | Sales | \$75,000 | \$80,000 | \$100,000 | \$150,000 | \$225,000 |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | Variable expenses | 45,000 | 48,000 | 60,000 | 90,000 | 135,000 |
    | Contribution margin (a) | 30,000 | 32,000 | 40,000 | 60,000 | 90,000 |
    | Fixed expenses | 30,000 | 30,000 | 30,000 | 30,000 | 30,000 |
    | Net operating income (b) | \$ 0 | \$ 2,000 | \$ 10,000 | \$ 30,000 | \$ 60,000 |
    | Degree of operating leverage, <br> (a) $\div$ (b) | $\infty$ | 16 | 4 | 2 | 1.5 |

    ## IN BUSINESS

    

    Thus, a $10 \%$ increase in sales would increase profits by only $15 \%(10 \% \times 1.5)$ if sales were previously $\$ 225,000$, as compared to the $40 \%$ increase we computed earlier at the $\$ 100,000$ sales level. The degree of operating leverage will continue to decrease the farther the company moves from its break-even point. At the break-even point, the degree of operating leverage is infinitely large ( $\$ 30,000$ contribution margin $\div \$ 0$ net operating income $=\infty$ ).

    ## THE DANGERS OF A HIGH DEGREE OF OPERATING LEVERAGE

    In recent years, computer chip manufacturers have poured more than $\$ 75$ billion into constructing new manufacturing facilities to meet the growing demand for digital devices such as iPhones and BlackBerrys. Because $70 \%$ of the costs of running these facilities are fixed, a sharp drop in customer demand forces these companies to choose between two undesirable options. They can slash production levels and absorb large amounts of unused capacity costs, or they can continue producing large volumes of output in spite of shrinking demand, thereby flooding the market with excess supply and lowering prices. Either choice distresses investors who tend to shy away from computer chip makers in economic downturns.

    Source: Bruce Einhorn, "Chipmakers on the Edge," BusinessWeek, January 5, 2009, pp. 30-31.

    The degree of operating leverage can be used to quickly estimate what impact various percentage changes in sales will have on profits, without the necessity of preparing detailed income statements. As shown by our examples, the effects of operating leverage can be dramatic. If a company is near its break-even point, then even small percentage increases in sales can yield large percentage increases in profits. This explains why management will often work very hard for only a small increase in sales volume. If the degree of operating leverage is 5, then a $6 \%$ increase in sales would translate into a $30 \%$ increase in profits.

    ## Structuring Sales Commissions

    Companies usually compensate salespeople by paying them a commission based on sales, a salary, or a combination of the two. Commissions based on sales dollars can lead to lower profits. To illustrate, consider Pipeline Unlimited, a producer of surfing equipment. Salespersons sell the company's products to retail sporting goods stores throughout North America and the Pacific Basin. Data for two of the company's surfboards, the XR7 and Turbo models, appear below:

    |  | Model |  |
    | :--- | ---: | ---: |
    |  | XR7 | Turbo |
    | Selling price $\ldots . \ldots \ldots \ldots .$. | $\$ 695$ | $\$ 749$ |
    | Variable expenses . . . . . . . | $\underline{344}$ | $\underline{410}$ |
    | Contribution margin . . . . . . | $\underline{\$ 351}$ | $\underline{\$ 339}$ |

    Which model will salespeople push hardest if they are paid a commission of $10 \%$ of sales revenue? The answer is the Turbo because it has the higher selling price and hence the larger commission. On the other hand, from the standpoint of the company, profits will be greater if salespeople steer customers toward the XR7 model because it has the higher contribution margin.

    To eliminate such conflicts, commissions can be based on contribution margin rather than on selling price. If this is done, the salespersons will want to sell the mix of products that maximizes contribution margin. Providing that fixed costs are not affected by the sales mix, maximizing the contribution margin will also maximize the company's profit. ${ }^{4}$ In effect, by maximizing their own compensation, salespersons will also maximize the company's profit.

    ## Sales Mix

    Before concluding our discussion of CVP concepts, we need to consider the impact of changes in sales mix on a company's profit.

    ## The Definition of Sales Mix

    The term sales mix refers to the relative proportions in which a company's products are sold. The idea is to achieve the combination, or mix, that will yield the greatest profits. Most companies have many products, and often these products are not equally profitable. Hence, profits will depend to some extent on the company's sales mix. Profits will be greater if highmargin rather than low-margin items make up a relatively large proportion of total sales.

    Changes in the sales mix can cause perplexing variations in a company's profits. A shift in the sales mix from high-margin items to low-margin items can cause total profits to decrease even though total sales may increase. Conversely, a shift in the sales mix from low-margin items to high-margin items can cause the reverse effect-total profits may increase even though total sales decrease. It is one thing to achieve a particular sales volume; it is quite another to sell the most profitable mix of products.

    ## WALMART ATTEMPTS TO SHIFT ITS SALES MIX

    Almost 130 million customers shop at Walmart's 3,200 U.S. stores each week. However, less than half of them shop the whole store-choosing to buy only low-margin basics while skipping higher-margin departments such as apparel. In an effort to shift its sales mix toward higher-margin merchandise, Walmart has reduced spending on advertising and plowed the money into remodeling the clothing departments within its stores. The company hopes this remodeling effort will entice its customers to add clothing to their shopping lists while bypassing the apparel offerings of competitors such as Kohl's and Target.
    Source: Robert Berner, "Fashion Emergency at Walmart," BusinessWeek, July 31, 2006, p. 67.

    ## Sales Mix and Break-Even Analysis

    If a company sells more than one product, break-even analysis is more complex than discussed to this point. The reason is that different products will have different selling prices, different costs, and different contribution margins. Consequently, the break-even point depends on the mix in which the various products are sold. To illustrate, consider Virtual Journeys Unlimited, a small company that imports DVDs from France. At present, the


    company sells two DVDs: the Le Louvre DVD, a tour of the famous art museum in Paris; and the Le Vin DVD, which features the wines and wine-growing regions of France. The company's September sales, expenses, and break-even point are shown in Exhibit 3-4.

    As shown in the exhibit, the break-even point is $\$ 60,000$ in sales, which was computed by dividing the company's fixed expenses of $\$ 27,000$ by its overall CM ratio of $45 \%$. However, this is the break-even only if the company's sales mix does not change. Currently, the Le Louvre DVD is responsible for $20 \%$ and the Le Vin DVD for $80 \%$ of the company's dollar sales. Assuming this sales mix does not change, if total sales are $\$ 60,000$, the sales of the Le Louvre DVD would be $\$ 12,000$ ( $20 \%$ of $\$ 60,000$ ) and the sales of the Le Vin DVD would be $\$ 48,000(80 \%$ of $\$ 60,000)$. As shown in Exhibit 3-4, at these levels of sales, the company would indeed break even. But $\$ 60,000$ in sales represents the break-even point for the company only if the sales mix does not change. If the sales mix changes, then the break-even point will also usually change. This is illustrated by the results for October in which the sales mix shifted away from the more profitable Le Vin DVD (which has a $50 \%$ CM ratio) toward the less profitable Le Louvre CD (which has a $25 \%$ CM ratio). These results appear in Exhibit 3-5.
    EXHIBIT 3-4
    Multiproduct Break-Even Analysis

    |  | Virtual Journeys Unlimited Contribution Income Statement For the Month of September |  |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Le Louvre DVD |  | Le Vin DVD |  | Total |  |
    | Sales | Amount \$20,000 | $\begin{aligned} & \text { Percent } \\ & 100 \% \end{aligned}$ | Amount \$80,000 | $\begin{aligned} & \text { Percent } \\ & \text { 100\% } \end{aligned}$ | Amount \$100,000 | $\begin{gathered} \text { Percent } \\ 100 \% \end{gathered}$ |
    | Variable expenses. | 15,000 | 75\% | 40,000 | 50\% | 55,000 | 55\% |
    | Contribution margin. | \$ 5,000 | 25\% | \$40,000 | 50\% | 45,000 | 45\% |
    | Fixed expenses |  |  |  |  | 27,000 |  |
    | Net operating income |  |  |  |  | \$ 18,000 |  |
    | Computation of the break-even point: |  |  |  |  |  |  |
    | $\underline{\text { Fixed expenses }}=\frac{\$ 27,000}{0.45}=\$ 60,000$ |  |  |  |  |  |  |
    | Verification of the break-even point: |  |  |  |  |  |  |
    | Current dollar sales . . . . . . . . . . . . | $\begin{array}{cc}\text { Le Louvre DVD } & \text { Le Vin DVD } \\ \$ 20,000 & \$ 80,000\end{array}$ |  |  |  |  |  |
    | Percentage of total dollar sales | $\begin{array}{r} \$ 20,000 \\ 20 \% \end{array}$ | 80\% | 100\% |  |  |  |
    | Sales at the break-even point | $\$ 12,000$ | \$48,000 | \$60,000 |  |  |  |
    |  | Le Louvre DVD |  | Le Vin DVD |  | Total |  |
    |  | Amount | Percent | Amount | Percent | Amount | Percent |
    | Sales | \$12,000 | 100\% | \$48,000 | 100\% | \$ 60,000 | 100\% |
    | Variable expenses | 9,000 | 75\% | 24,000 | 50\% | 33,000 | 55\% |
    | Contribution margin. | \$ 3,000 | 25\% | \$24,000 | 50\% | 27,000 | 45\% |
    | Fixed expenses . |  |  |  |  | 27,000 |  |
    | Net operating income |  |  |  |  | \$ 0 |  |

    ## EXHIBIT 3-5

    Multiproduct Break-Even Analysis: A Shift in Sales Mix (see Exhibit 3-4)
    

    $$
    \frac{\text { Fixed expenses }}{\text { Overall CM ratio }}=\frac{\$ 27,000}{0.30}=\$ 90,000
    $$

    Although sales have remained unchanged at $\$ 100,000$, the sales mix is exactly the reverse of what it was in Exhibit 3-4, with the bulk of the sales now coming from the less profitable Le Louvre DVD. Notice that this shift in the sales mix has caused both the overall CM ratio and total profits to drop sharply from the prior month even though total sales are the same. The overall CM ratio has dropped from $45 \%$ in September to only $30 \%$ in October, and net operating income has dropped from \$18,000 to only $\$ 3,000$. In addition, with the drop in the overall CM ratio, the company's break-even point is no longer $\$ 60,000$ in sales. Because the company is now realizing less average contribution margin per dollar of sales, it takes more sales to cover the same amount of fixed costs. Thus, the break-even point has increased from $\$ 60,000$ to $\$ 90,000$ in sales per year.

    In preparing a break-even analysis, an assumption must be made concerning the sales mix. Usually the assumption is that it will not change. However, if the sales mix is expected to change, then this must be explicitly considered in any CVP computations.

    ## Assumptions of CVP Analysis

    A number of assumptions commonly underlie CVP analysis:

    1. Selling price is constant. The price of a product or service will not change as volume changes.
    2. Costs are linear and can be accurately divided into variable and fixed elements. The variable element is constant per unit, and the fixed element is constant in total over the entire relevant range.
    3. In multiproduct companies, the sales mix is constant.
    4. In manufacturing companies, inventories do not change. The number of units produced equals the number of units sold.

    While these assumptions may be violated in practice, the results of CVP analysis are often "good enough" to be quite useful. Perhaps the greatest danger lies in relying on simple CVP analysis when a manager is contemplating a large change in volume that lies
    outside of the relevant range. For example, a manager might contemplate increasing the level of sales far beyond what the company has ever experienced before. However, even in these situations the model can be adjusted as we have done in this chapter to take into account anticipated changes in selling prices, fixed costs, and the sales mix that would otherwise violate the assumptions mentioned above. For example, in a decision that would affect fixed costs, the change in fixed costs can be explicitly taken into account as illustrated earlier in the chapter in the Acoustic Concepts example on pages 79-81.

    ## Summary

    CVP analysis is based on a simple model of how profits respond to prices, costs, and volume. This model can be used to answer a variety of critical questions such as what is the company's break-even volume, what is its margin of safety, and what is likely to happen if specific changes are made in prices, costs, and volume.

    A CVP graph depicts the relationships between unit sales on the one hand and fixed expenses, variable expenses, total expenses, total sales, and profits on the other hand. The profit graph is simpler than the CVP graph and shows how profits depend on sales. The CVP and profit graphs are useful for developing intuition about how costs and profits respond to changes in sales.

    The contribution margin ratio is the ratio of the total contribution margin to total sales. This ratio can be used to quickly estimate what impact a change in total sales would have on net operating income. The ratio is also useful in break-even analysis.

    Target profit analysis is used to estimate how much sales would have to be to attain a specified target profit. The unit sales required to attain the target profit can be estimated by dividing the sum of the target profit and fixed expense by the unit contribution margin. Breakeven analysis is a special case of target profit analysis that is used to estimate how much sales would have to be to just break even. The unit sales required to break even can be estimated by dividing the fixed expense by the unit contribution margin.

    The margin of safety is the amount by which the company's current sales exceeds breakeven sales.

    The degree of operating leverage allows quick estimation of what impact a given percentage change in sales would have on the company's net operating income. The higher the degree of operating leverage, the greater is the impact on the company's profits. The degree of operating leverage is not constant-it depends on the company's current level of sales.

    The profits of a multiproduct company are affected by its sales mix. Changes in the sales mix can affect the break-even point, margin of safety, and other critical factors.

    ## Review Problem: CVP Relationships

    Voltar Company manufactures and sells a specialized cordless telephone for high electromagnetic radiation environments. The company's contribution format income statement for the most recent year is given below:

    |  | Total | Per Unit | Percent of Sales |
    | :---: | :---: | :---: | :---: |
    | Sales (20,000 units) | \$1,200,000 | \$60 | 100\% |
    | Variable expenses | 900,000 | 45 | ? \% |
    | Contribution margin | 300,000 | \$15 | ? \% |
    | Fixed expenses | 240,000 |  |  |
    | Net operating income. | \$ 60,000 |  |  |

    Management is anxious to increase the company's profit and has asked for an analysis of a number of items.

    ## Required:

    1. Compute the company's CM ratio and variable expense ratio.
    2. Compute the company's break-even point in both units and sales dollars. Use the equation method.
    3. Assume that sales increase by $\$ 400,000$ next year. If cost behavior patterns remain unchanged, by how much will the company's net operating income increase? Use the CM ratio to compute your answer.
    4. Refer to the original data. Assume that next year management wants the company to earn a profit of at least $\$ 90,000$. How many units will have to be sold to meet this target profit?
    5. Refer to the original data. Compute the company's margin of safety in both dollar and percentage form.
    6. a. Compute the company's degree of operating leverage at the present level of sales.
    b. Assume that through a more intense effort by the sales staff, the company's sales increase by $8 \%$ next year. By what percentage would you expect net operating income to increase? Use the degree of operating leverage to obtain your answer.
    c. Verify your answer to (b) by preparing a new contribution format income statement showing an $8 \%$ increase in sales.
    7. In an effort to increase sales and profits, management is considering the use of a higherquality speaker. The higher-quality speaker would increase variable costs by $\$ 3$ per unit, but management could eliminate one quality inspector who is paid a salary of $\$ 30,000$ per year. The sales manager estimates that the higher-quality speaker would increase annual sales by at least $20 \%$.
    a. Assuming that changes are made as described above, prepare a projected contribution format income statement for next year. Show data on a total, per unit, and percentage basis.
    b. Compute the company's new break-even point in both units and dollars of sales. Use the formula method.
    c. Would you recommend that the changes be made?

    ## Solution to Review Problem

    1. 
    2. 

    $$
    \begin{aligned}
    & \qquad C \mathrm{CM} \text { ratio }=\frac{\text { Unit contribution margin }}{\text { Unit selling price }}=\frac{\$ 15}{\$ 60}=25 \% \\
    & \text { Variable expense ratio }=\frac{\text { Variable expense }}{\text { Selling price }}=\frac{\$ 45}{\$ 60}=75 \% \\
    & \text { Profit }=\text { Unit } \mathrm{CM} \times Q-\text { Fixed expenses } \\
    & \$ 0=(\$ 60-\$ 45) \times Q-\$ 240,000 \\
    & \$ 15 Q=\$ 240,000 \\
    & Q=\$ 240,000 \div \$ 15 \\
    & Q=16,000 \text { units; or at } \$ 60 \text { per unit, } \$ 960,000
    \end{aligned}
    $$

    

    Because the fixed expenses are not expected to change, net operating income will increase by the entire $\$ 100,000$ increase in contribution margin computed above.
    4. Equation method:

    $$
    \begin{aligned}
    \text { Profit } & =\text { Unit } \mathrm{CM} \times Q-\text { Fixed expenses } \\
    \$ 90,000 & =(\$ 60-\$ 45) \times Q-\$ 240,000 \\
    \$ 15 Q & =\$ 90,000+\$ 240,000 \\
    Q & =\$ 330,000 \div \$ 15 \\
    Q & =22,000 \text { units }
    \end{aligned}
    $$

    Formula method:
    $\begin{gathered}\text { Unit sales to attain } \\ \text { the target profit }\end{gathered}=\frac{\text { Target profit }+ \text { Fixed expenses }}{\text { Contribution margin per unit }}=\frac{\$ 90,000+\$ 240,000}{\$ 15 \text { per unit }}=22,000$ units
    5. Margin of safety in dollars $=$ Total sales - Break-even sales

    $$
    \begin{aligned}
    & =\$ 1,200,000-\$ 960,000=\$ 240,000 \\
    \text { Margin of safety percentage } & =\frac{\text { Margin of safety in dollars }}{\text { Total sales }}=\frac{\$ 240,000}{\$ 1,200,000}=20 \%
    \end{aligned}
    $$

    6. a. Degree of operating leverage $=\frac{\text { Contribution margin }}{\text { Net operating income }}=\frac{\$ 300,000}{\$ 60,000}=5$ b.

    | Expected increase in sales | 8\% |
    | :---: | :---: |
    | Degree of operating leverage | $\times 5$ |
    | Expected increase in net operating income | 40\% |

    c. If sales increase by $8 \%$, then 21,600 units $(20,000 \times 1.08=21,600)$ will be sold next year. The new contribution format income statement would be as follows:

    |  | Total | Per Unit | Percent of Sales |
    | :---: | :---: | :---: | :---: |
    | Sales (21,600 units) | \$1,296,000 | \$60 | 100\% |
    | Variable expenses | 972,000 | 45 | 75\% |
    | Contribution margin | 324,000 | \$15 | 25\% |
    | Fixed expenses | 240,000 |  |  |
    | Net operating income | \$ 84,000 |  |  |

    Thus, the $\$ 84,000$ expected net operating income for next year represents a $40 \%$ increase over the $\$ 60,000$ net operating income earned during the current year:

    $$
    \frac{\$ 84,000-\$ 60,000}{\$ 60,000}=\frac{\$ 24,000}{\$ 60,000}=40 \% \text { increase }
    $$

    Note from the income statement above that the increase in sales from 20,000 to 21,600 units has increased both total sales and total variable expenses.
    7. a. A $20 \%$ increase in sales would result in 24,000 units being sold next year: 20,000 units $\times$ $1.20=24,000$ units.
    

    Note that the change in per unit variable expenses results in a change in both the per unit contribution margin and the CM ratio.
    b. $\quad \begin{aligned} \text { Unit sales to break even } & =\frac{\text { Fixed expenses }}{\text { Unit contribution margin }} \\ & =\frac{\$ 210,000}{\$ 12 \text { per unit }}=17,500 \text { units } \\ \text { Dollar sales to break even } & =\frac{\text { Fixed expenses }}{\text { CM ratio }} \\ & =\frac{\$ 210,000}{0.20}=\$ 1,050,000\end{aligned}$
    c. Yes, based on these data, the changes should be made. The changes increase the company's net operating income from the present $\$ 60,000$ to $\$ 78,000$ per year. Although the changes also result in a higher break-even point (17,500 units as compared to the present 16,000 units), the company's margin of safety actually becomes greater than before:

    $$
    \begin{aligned}
    \text { Margin of safety in dollars } & =\text { Total sales }- \text { Break-even sales } \\
    & =\$ 1,440,000-\$ 1,050,000=\$ 390,000
    \end{aligned}
    $$

    As shown in (5) on the prior page, the company's present margin of safety is only $\$ 240,000$. Thus, several benefits will result from the proposed changes.

    ## Glossary

    Break-even point The level of sales at which profit is zero. (p. 73)
    Contribution margin ratio (CM ratio) A ratio computed by dividing contribution margin by dollar sales. (p. 78)
    Cost-volume-profit (CVP) graph A graphical representation of the relationships between an organization's revenues, costs, and profits on the one hand and its sales volume on the other hand. (p. 75)
    Degree of operating leverage A measure, at a given level of sales, of how a percentage change in sales will affect profits. The degree of operating leverage is computed by dividing contribution margin by net operating income. (p. 89)
    Incremental analysis An analytical approach that focuses only on those costs and revenues that change as a result of a decision. (p. 80)
    Margin of safety The excess of budgeted or actual dollar sales over the break-even dollar sales. (p. 86)
    Operating leverage A measure of how sensitive net operating income is to a given percentage change in dollar sales. (p. 88)
    Sales mix The relative proportions in which a company's products are sold. Sales mix is computed by expressing the sales of each product as a percentage of total sales. (p. 91)
    Target profit analysis Estimating what sales volume is needed to achieve a specific target profit. (p. 83)
    Variable expense ratio A ratio computed by dividing variable expenses by dollar sales. (p. 79)

    ## Questions

    3-1 What is meant by a product's contribution margin ratio? How is this ratio useful in planning business operations?
    3-2 Often the most direct route to a business decision is an incremental analysis. What is meant by an incremental analysis?
    3-3 In all respects, Company A and Company B are identical except that Company A's costs are mostly variable, whereas Company B's costs are mostly fixed. When sales increase, which company will tend to realize the greatest increase in profits? Explain.
    3-4 What is meant by the term operating leverage?

    ## 3-5 What is meant by the term break-even point?

    3-6 In response to a request from your immediate supervisor, you have prepared a CVP graph portraying the cost and revenue characteristics of your company's product and operations. Explain how the lines on the graph and the break-even point would change if (a) the selling price per unit decreased, (b) fixed cost increased throughout the entire range of activity portrayed on the graph, and (c) variable cost per unit increased.
    3-7 What is meant by the margin of safety?
    3-8 What is meant by the term sales mix? What assumption is usually made concerning sales mix in CVP analysis?
    3-9 Explain how a shift in the sales mix could result in both a higher break-even point and a lower net income.

    Multiple-choice questions are provided on the text website at www.mhhe.com/noreen3e.

    ## Applying Excel Contiect Avalable with McGraw.-Hils comnect" Accounting.

    LEARNING OBJECTIVES 3-6, 3-7, 3-8

    The Excel worksheet form that appears below is to be used to recreate portions of the Review Problem on pages 94-97. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.

    | 4 | A | B | C | D |
    | :---: | :---: | :---: | :---: | :---: |
    | 1 | Chapter 3: Applying Excel |  |  |  |
    | 2 |  |  |  |  |
    | 3 | Data |  |  |  |
    | 4 | Unit sales | 20,000 | units |  |
    | 5 | Selling price per unit | \$60 | per unit |  |
    | 6 | Variable expenses per unit | \$45 | per unit |  |
    | 7 | Fixed expenses | \$240,000 |  |  |
    | 8 |  |  |  |  |
    | 9 | Enter a formula into each of the cells marked w | ? below |  |  |
    | 10 | Review Problem: CVP Relationships |  |  |  |
    | 11 |  |  |  |  |
    | 12 | Compute the CM ratio and variable expense |  |  |  |
    | 13 | Selling price per unit | ? | per unit |  |
    | 14 | Variable expenses per unit | ? | per unit |  |
    | 15 | Contribution margin per unit | ? | per unit |  |
    | 16 |  |  |  |  |
    | 17 | CM ratio | ? |  |  |
    | 18 | Variable expense ratio | ? |  |  |
    | 19 |  |  |  |  |
    | 20 | Compute the break-even |  |  |  |
    | 21 | Break-even in unit sales | ? | units |  |
    | 22 | Break-even in dollar sales | ? |  |  |
    | 23 |  |  |  |  |
    | 24 | Compute the margin of safety |  |  |  |
    | 25 | Margin of safety in dollars | ? |  |  |
    | 26 | Margin of safety percentage | ? |  |  |
    | 27 |  |  |  |  |
    | 28 | Compute the degree of operating leverage |  |  |  |
    | 29 | Sales | ? |  |  |
    | 30 | Variable expenses | ? |  |  |
    | 31 | Contribution margin | ? |  |  |
    | 32 | Fixed expenses | ? |  |  |
    | 33 | Net operating income | ? |  |  |
    | 34 |  |  |  |  |
    | 35 | Degree of operating leverage | ? |  |  |
    | 36 |  |  |  |  |
    | 14. | - M Chapter 3 Form Filled in Chapter 3Formi | IIII |  |  |

    You should proceed to the requirements below only after completing your worksheet.

    ## Required:

    1. Check your worksheet by changing the fixed expenses to $\$ 270,000$. If your worksheet is operating properly, the degree of operating leverage should be 10. If you do not get this answer, find the errors in your worksheet and correct them. How much is the margin of safety percentage? Did it change? Why or why not?
    2. Enter the following data from a different company into your worksheet:

    | Unit sales | 10,000 units |
    | :---: | :---: |
    | Selling price per unit. | \$120 per unit |
    | Variable expenses per unit | \$72 per unit |
    | Fixed expenses. | \$420,000 |

    What is the margin of safety percentage? What is the degree of operating leverage?
    3. Using the degree of operating leverage and without changing anything in your worksheet, calculate the percentage change in net operating income if unit sales increase by $15 \%$.
    4. Confirm the calculations you made in part (3) above by increasing the unit sales in your worksheet by $15 \%$. What is the new net operating income and by what percentage did it increase?
    5. Thad Morgan, a motorcycle enthusiast, has been exploring the possibility of relaunching the Western Hombre brand of cycle that was popular in the 1930s. The retro-look cycle would be sold for $\$ 10,000$ and at that price, Thad estimates 600 units would be sold each year. The variable cost to produce and sell the cycles would be $\$ 7,500$ per unit. The annual fixed cost would be $\$ 1,200,000$.
    a. What would be the break-even unit sales, the margin of safety in dollars, and the degree of operating leverage?
    b. Thad is worried about the selling price. Rumors are circulating that other retro brands of cycles may be revived. If so, the selling price for the Western Hombre would have to be reduced to $\$ 9,000$ to compete effectively. In that event, Thad would also reduce fixed expenses by $\$ 300,000$ by reducing advertising expenses, but he still hopes to sell 600 units per year. Do you think this is a good plan? Explain. Also, explain the degree of operating leverage that appears on your worksheet.

    EXERCISE 3-1 Preparing a Contribution Format Income Statement [LO 3-1]
    Wheeler Corporation's most recent income statement follows:

    |  | Total | Per Unit |
    | :---: | :---: | :---: |
    | Sales (8,000 units) | \$208,000 | \$26.00 |
    | Variable expenses | 144,000 | 18.00 |
    | Contribution margin | 64,000 | \$ 8.00 |
    | Fixed expenses | 56,000 |  |
    | Net operating income | \$ 8,000 |  |

    ## Required:

    Prepare a new contribution format income statement under each of the following conditions (consider each case independently):

    1. The sales volume increases by 50 units.
    2. The sales volume declines by 50 units.
    3. The sales volume is 7,000 units.

    EXERCISE 3-2 Prepare a Cost-Volume-Profit (CVP) Graph [LO 3-2]
    Katara Enterprises distributes a single product whose selling price is $\$ 36$ and whose variable expense is $\$ 24$ per unit. The company's monthly fixed expense is $\$ 12,000$.

    ## Required:

    1. Prepare a cost-volume-profit graph for the company up to a sales level of 2,000 units.
    2. Estimate the company's break-even point in unit sales using your cost-volume-profit graph.
    

    EXERCISE 3-3 Prepare a Profit Graph [LO 3-2]
    Capricio Enterprises distributes a single product whose selling price is $\$ 19$ and whose variable expense is $\$ 15$ per unit. The company's fixed expense is $\$ 12,000$ per month.
    Required:

    1. Prepare a profit graph for the company up to a sales level of 4,000 units.
    2. Estimate the company's break-even point in unit sales using your profit graph.
    

    EXERCISE 3-4 Computing and Using the CM Ratio [LO 3-3]
    Last month when Harrison Creations, Inc., sold 40,000 units, total sales were $\$ 300,000$, total variable expenses were $\$ 240,000$, and fixed expenses were $\$ 45,000$.
    Required:

    1. What is the company's contribution margin (CM) ratio?
    2. Estimate the change in the company's net operating income if it were to increase its total sales by $\$ 1,500$.

    EXERCISE 3-5 Changes in Variable Costs, Fixed Costs, Selling Price, and Volume [LO 3-4]
    Data for Herron Corporation are shown below:

    |  | Per Unit | Percent of Sales |
    | :---: | :---: | :---: |
    | Selling price | \$75 | 100\% |
    | Variable expenses | 45 | 60\% |
    | Contribution margin | \$30 | 40\% |

    Fixed expenses are $\$ 75,000$ per month and the company is selling 3,000 units per month.

    ## Required:

    1. The marketing manager believes that an $\$ 8,000$ increase in the monthly advertising budget would increase monthly sales by $\$ 15,000$. Should the advertising budget be increased?
    2. Refer to the original data. Management is considering using higher-quality components that would increase the variable cost by $\$ 3$ per unit. The marketing manager believes that the higher-quality product would increase sales by $15 \%$ per month. Should the higher-quality components be used?

    EXERCISE 3-6 Compute the Level of Sales Required to Attain a Target Profit [LO 3-5]
    Liman Corporation has a single product whose selling price is $\$ 140$ and whose variable expense is $\$ 60$ per unit. The company's monthly fixed expense is $\$ 40,000$.
    Required:

    1. Using the equation method, solve for the unit sales that are required to earn a target profit of \$6,000.
    2. Using the formula method, solve for the dollar sales that are required to earn a target profit of \$8,000.

    EXERCISE 3-7 Compute the Break-Even Point [LO 3-6]
    Maxson Products distributes a single product, a woven basket whose selling price is $\$ 8$ and whose variable cost is $\$ 6$ per unit. The company's monthly fixed expense is $\$ 5,500$.

    ## Required:

    1. Solve for the company's break-even point in unit sales using the equation method.
    2. Solve for the company's break-even point in sales dollars using the equation method and the CM ratio.
    3. Solve for the company's break-even point in unit sales using the formula method.
    4. Solve for the company's break-even point in sales dollars using formula method and the CM ratio.

    EXERCISE 3-8 Compute the Margin of Safety [LO 3-7]
    Mohan Corporation is a distributor of a sun umbrella used at resort hotels. Data concerning next month's budget appear below:
    

    ## Required:

    1. Compute the company's margin of safety.
    2. Compute the company's margin of safety as a percentage of its sales.

    EXERCISE 3-9 Compute and Use the Degree of Operating Leverage [LO 3-8]
    Eneliko Company installs home theater systems. The company's most recent monthly contribution format income statement appears below:
    

    ## Required:

    1. Compute the company's degree of operating leverage.
    2. Using the degree of operating leverage, estimate the impact on net operating income of a $10 \%$ increase in sales.
    3. Verify your estimate from part (2) above by constructing a new contribution format income statement for the company assuming a $10 \%$ increase in sales.

    EXERCISE 3-10 Compute the Break-Even Point for a Multiproduct Company [LO 3-9]
    Lucky Products markets two computer games: Predator and Runway. A contribution format income statement for a recent month for the two games appears below:
    

    |  | Predator | Runway | Total |
    | :---: | :---: | :---: | :---: |
    | Sales | \$100,000 | \$50,000 | \$150,000 |
    | Variable expenses | 25,000 | 5,000 | 30,000 |
    | Contribution margin | \$ 75,000 | \$45,000 | 120,000 |
    | Fixed expenses |  |  | 90,000 |
    | Net operating income |  |  | \$ 30,000 |

    ## Required:

    1. Compute the overall contribution margin (CM) ratio for the company.
    2. Compute the overall break-even point for the company in sales dollars.
    3. Verify the overall break-even point for the company by constructing a contribution format income statement showing the appropriate levels of sales for the two products.

    EXERCISE 3-11 Break-Even Analysis; Target Profit; Margin of Safety; CM Ratio [LO 3-1, LO 3-3, LO 3-5, LO 3-6, LO 3-7]
    Pringle Company distributes a single product. The company's sales and expenses for a recent month follow:

    |  | Total | Per Unit |
    | :--- | ---: | :---: |
    | Sales $\ldots \ldots \ldots \ldots \ldots$ | $\$ 600,000$ | $\$ 40$ |
    | Variable expenses $\ldots \ldots \ldots \ldots$ | $\frac{420,000}{180,000}$ | $\underline{28}$ |
    | Contribution margin $\ldots \ldots \ldots \ldots$ | $\underline{\$ 12}$ |  |
    | Fixed expenses $\ldots \ldots \ldots \ldots \ldots$ | $\underline{150,000}$ |  |
    | Net operating income $\ldots \ldots \ldots$ | $\underline{\$ 30,000}$ |  |

    ## Required:

    1. What is the monthly break-even point in units sold and in sales dollars?
    2. Without resorting to computations, what is the total contribution margin at the break-even point?
    3. How many units would have to be sold each month to earn a target profit of $\$ 18,000$ ? Use the formula method. Verify your answer by preparing a contribution format income statement at the target level of sales.
    4. Refer to the original data. Compute the company's margin of safety in both dollar and percentage terms.
    5. What is the company's $C M$ ratio? If monthly sales increase by $\$ 80,000$ and there is no change in fixed expenses, by how much would you expect monthly net operating income to increase?
    

    EXERCISE 3-12 Break-Even and Target Profit Analysis [LO 3-4, LO 3-5, LO 3-6]
    Reveen Products sells camping equipment. One of the company's products, a camp lantern, sells for $\$ 90$ per unit. Variable expenses are $\$ 63$ per lantern, and fixed expenses associated with the lantern total $\$ 135,000$ per month.

    ## Required:

    1. Compute the company's break-even point in number of lanterns and in total sales dollars.
    2. If the variable expenses per lantern increase as a percentage of the selling price, will it result in a higher or a lower break-even point? Why? (Assume that the fixed expenses remain unchanged.)
    3. At present, the company is selling 8,000 lanterns per month. The sales manager is convinced that a $10 \%$ reduction in the selling price will result in a $25 \%$ increase in the number of lanterns sold each month. Prepare two contribution format income statements, one under present operating conditions, and one as operations would appear after the proposed changes. Show both total and per unit data on your statements.
    4. Refer to the data in (3) above. How many lanterns would have to be sold at the new selling price to yield a minimum net operating income of $\$ 72,000$ per month?

    EXERCISE 3-13 Break-Even Analysis and CVP Graphing [LO 3-2, LO 3-4, LO 3-6]
    Chi Omega Sorority is planning its annual Riverboat Extravaganza. The Extravaganza committee has assembled the following expected costs for the event:

    | Dinner (per person) | \$7 |
    | :---: | :---: |
    | Favors and program (per person) | \$3 |
    | Band | \$1,500 |
    | Tickets and advertising | \$700 |
    | Riverboat rental | \$4,800 |
    | Floorshow and strolling entertainers | \$1,000 |

    The committee members would like to charge $\$ 30$ per person for the evening's activities.

    ## Required:

    1. Compute the break-even point for the Extravaganza (in terms of the number of persons that must attend).
    2. Assume that only 250 persons attended the Extravaganza last year. If the same number attend this year, what price per ticket must be charged to break even?
    3. Refer to the original data ( $\$ 30$ ticket price per person). Prepare a CVP graph for the Extravaganza from zero tickets up to 600 tickets sold.

    ## EXERCISE 3-14 Multiproduct Break-Even Analysis [LO 3-9]

    Okabee Enterprises is the distributor for two products, Model A100 and Model B900. Monthly sales and the contribution margin ratios for the two products follow:

    |  | Product |  | Total |
    | :---: | :---: | :---: | :---: |
    |  | Model A100 | Model B900 |  |
    | Sales | \$700,000 | \$300,000 | \$1,000,000 |
    | Contribution margin ratio | 60\% | 70\% | ? |

    The company's fixed expenses total $\$ 598,500$ per month.

    ## Required:

    1. Prepare a contribution format income statement for the company as a whole.
    2. Compute the break-even point for the company based on the current sales mix.
    3. If sales increase by $\$ 50,000$ per month, by how much would you expect net operating income to increase? What are your assumptions?

    EXERCISE 3-15 Operating Leverage [LO 3-4, LO 3-8]
    Superior Door Company sells prehung doors to home builders. The doors are sold for $\$ 60$ each. Variable costs are $\$ 42$ per door, and fixed costs total $\$ 450,000$ per year. The company is currently selling 30,000 doors per year.

    ## Required:

    1. Prepare a contribution format income statement for the company at the present level of sales and compute the degree of operating leverage.
    2. Management is confident that the company can sell 37,500 doors next year (an increase of 7,500 doors, or $25 \%$, over current sales). Compute the following:
    a. The expected percentage increase in net operating income for next year.
    b. The expected net operating income for next year. (Do not prepare an income statement; use the degree of operating leverage to compute your answer.)

    ## EXERCISE 3-16 Break-Even and Target Profit Analysis [LO 3-3, LO 3-4, LO 3-5, LO 3-6]

    Super Sales Company is the exclusive distributor for a revolutionary bookbag. The product sells for $\$ 60$ per unit and has a CM ratio of $40 \%$. The company's fixed expenses are $\$ 360,000$ per year. The company plans to sell 17,000 bookbags this year.

    ## Required:

    1. What are the variable expenses per unit?
    2. Using the equation method:
    a. What is the break-even point in units and in sales dollars?
    b. What sales level in units and in sales dollars is required to earn an annual profit of $\$ 90,000$ ?
    c. Assume that through negotiation with the manufacturer the Super Sales Company is able to reduce its variable expenses by $\$ 3$ per unit. What is the company's new break-even point in units and in sales dollars?
    3. Repeat (2) above using the formula method.

    EXERCISE 3-17 Using a Contribution Format Income Statement [LO 3-1, LO 3-4]
    Porter Company's most recent contribution format income statement is shown below:

    |  | Total | Per Unit |
    | :--- | ---: | :---: |
    | Sales $(30,000$ units $\ldots \ldots \ldots \ldots$ | $\$ 150,000$ | $\$ 5$ |
    | Variable expenses $\ldots \ldots \ldots \ldots$ | 90,000 | $\frac{3}{\$ 2}$ |
    | Contribution margin $\ldots \ldots \ldots \ldots$ | 60,000 | $\underline{\$ 2}$ |
    | Fixed expenses $\ldots \ldots \ldots \ldots$ | $\underline{50,000}$ | $=$ |
    | Net operating income $\ldots \ldots \ldots \ldots$ | $\underline{\$ 10,000}$ |  |
    |  |  |  |

    Required:
    Prepare a new contribution format income statement under each of the following conditions (consider each case independently):

    1. The number of units sold increases by $15 \%$.
    2. The selling price decreases by 50 cents per unit, and the number of units sold increases by $20 \%$.
    3. The selling price increases by 50 cents per unit, fixed expenses increase by $\$ 10,000$, and the number of units sold decreases by $5 \%$.
    4. Variable expenses increase by 20 cents per unit, the selling price increases by $12 \%$, and the number of units sold decreases by $10 \%$.

    EXERCISE 3-18 Missing Data; Basic CVP Concepts [LO 3-1, LO 3-9]
    Fill in the missing amounts in each of the eight case situations below. Each case is independent of the others. (Hint: One way to find the missing amounts would be to prepare a contribution format income statement for each case, enter the known data, and then compute the missing items.)
    a. Assume that only one product is being sold in each of the four following case situations:
    
    b. Assume that more than one product is being sold in each of the four following case situations:

    |  | Sales | Variable <br> Expenses | Average <br> Contribution <br> Margin <br> (Percent) | Fixed <br> Expenses | Income <br> (Loss) |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | Case |  | ? |  | $40 \%$ | $?$ |
    | $1 \ldots \ldots$ | $\$ 450,000$ | $?$ | $\$ 65,000$ |  |  |
    | $2 \ldots \ldots$ | $\$ 200,000$ | $\$ 130,000$ | $?$ | $\$ 60,000$ | $?$ |
    | $3 \ldots \ldots$ | $?$ | $?$ | $80 \%$ | $\$ 470,000$ | $\$ 90,000$ |
    | $4 \ldots \ldots$ | $\$ 300,000$ | $\$ 90,000$ | $?$ | $?$ | $\$(15,000)$ |

    Problems
    PROBLEM 3-19 Basic CVP Analysis; Graphing [LO 3-1, LO 3-2, LO 3-4, LO 3-6]
    Shirts Unlimited operates a chain of shirt stores that carry many styles of shirts that are all sold at the same price. To encourage sales personnel to be aggressive in their sales efforts, the company pays a substantial sales commission on each shirt sold. Sales personnel also receive a small basic salary.
    

    The following table contains cost and revenue data for Store 36. These data are typical of the company's many outlets:

    | Selling price per shirt | \$ 40.00 |
    | :---: | :---: |
    | Variable expenses per shirt: |  |
    | Invoice cost. | \$ 18.00 |
    | Sales commission. | 7.00 |
    | Total variable expenses per shirt | \$ 25.00 |
    | Fixed expenses per year: |  |
    | Rent | \$ 80,000 |
    | Advertising | 150,000 |
    | Salaries. | 70,000 |
    | Total fixed expenses per year. | \$300,000 |

    The company has asked you, as a member of its planning group, to assist in some basic analysis of its stores and company policies.

    ## Required:

    1. Calculate the annual break-even point in dollar sales and in unit sales for Store 36.
    2. Prepare a CVP graph showing cost and revenue data for Store 36 from zero shirts up to 30,000 shirts sold each year. Clearly indicate the break-even point on the graph.
    3. If 19,000 shirts are sold in a year, what would be Store 36 's net operating income or loss?
    4. The company is considering paying the store manager of Store 36 an incentive commission of $\$ 3$ per shirt (in addition to the salespersons' commissions). If this change is made, what will be the new break-even point in dollar sales and in unit sales?
    5. Refer to the original data. As an alternative to (4) above, the company is considering paying the store manager a $\$ 3$ commission on each shirt sold in excess of the break-even point. If this change is made, what will be the store's net operating income or loss if 23,500 shirts are sold in a year?
    6. Refer to the original data. The company is considering eliminating sales commissions entirely in its stores and increasing fixed salaries by $\$ 107,000$ annually.
    a. If this change is made, what will be the new break-even point in dollar sales and in unit sales in Store 36?
    b. Would you recommend that the change be made? Explain.

    PROBLEM 3-20 Basics of CVP Analysis; Cost Structure [LO 3-1, LO 3-3, LO 3-4, LO 3-5, LO 3-6] Memofax, Inc., produces memory enhancement kits for fax machines. Sales have been very erratic, with some months showing a profit and some months showing a loss. The company's contribution format income statement for the most recent month is given below:
    

    | Sales (13,500 units at \$20 per unit) | \$270,000 |
    | :---: | :---: |
    | Variable expenses | 189,000 |
    | Contribution margin | 81,000 |
    | Fixed expenses | 90,000 |
    | Net operating loss | \$ $(9,000)$ |

    ## Required:

    1. Compute the company's CM ratio and its break-even point in both units and dollars.
    2. The sales manager feels that an $\$ 8,000$ increase in the monthly advertising budget, combined with an intensified effort by the sales staff, will result in a $\$ 70,000$ increase in monthly sales. If the sales manager is right, what will be the effect on the company's monthly net operating income or loss? (Use the incremental approach in preparing your answer.)
    3. Refer to the original data. The president is convinced that a $10 \%$ reduction in the selling price, combined with an increase of $\$ 35,000$ in the monthly advertising budget, will double unit sales. What will the new contribution format income statement look like if these changes are adopted?
    4. Refer to the original data. The company's advertising agency thinks that a new package would help sales. The new package being proposed would increase packaging costs by $\$ 0.60$ per unit. Assuming no other changes, how many units would have to be sold each month to earn a profit of $\$ 4,500$ ?
    5. Refer to the original data. By automating, the company could slash its variable expenses in half. However, fixed costs would increase by $\$ 118,000$ per month.
    a. Compute the new CM ratio and the new break-even point in both units and dollars.
    b. Assume that the company expects to sell 20,000 units next month. Prepare two contribution format income statements, one assuming that operations are not automated and one assuming that they are.
    c. Would you recommend that the company automate its operations? Explain.

    PROBLEM 3-21 Basic CVP Analysis [LO 3-1, LO 3-3, LO 3-4, LO 3-6, LO 3-8]
    Stratford Company distributes a lightweight lawn chair that sells for $\$ 15$ per unit. Variable expenses are $\$ 6$ per unit, and fixed expenses total $\$ 180,000$ annually.
    Required:
    Answer the following independent questions:

    1. What is the product's CM ratio?
    2. Use the CM ratio to determine the break-even point in sales dollars.
    3. The company estimates that sales will increase by $\$ 45,000$ during the coming year due to increased demand. By how much should net operating income increase?
    4. Assume that the operating results for last year were as follows:

    | Sales | \$360,000 |
    | :---: | :---: |
    | Variable expenses | 144,000 |
    | Contribution margin | 216,000 |
    | Fixed expenses | 180,000 |
    | Net operating income | \$ 36,000 |

    a. Compute the degree of operating leverage at the current level of sales.
    b. The president expects sales to increase by $15 \%$ next year. By how much should net operating income increase?
    5. Refer to the original data. Assume that the company sold 28,000 units last year. The sales manager is convinced that a $10 \%$ reduction in the selling price, combined with a $\$ 70,000$ increase in advertising expenditures, would increase annual unit sales by $50 \%$. Prepare two contribution format income statements, one showing the results of last year's operations and one showing what the results of operations would be if these changes were made. Would you recommend that the company do as the sales manager suggests?
    6. Refer to the original data. Assume again that the company sold 28,000 units last year. The president feels that it would be unwise to change the selling price. Instead, he wants to increase the sales commission by $\$ 2$ per unit. He thinks that this move, combined with some increase in advertising, would double annual unit sales. By how much could advertising be increased with profits remaining unchanged? Do not prepare an income statement; use the incremental analysis approach.

    PROBLEM 3-22 Sales Mix; Multiproduct Break-Even Analysis [LO 3-9]
    Marlin Company, a wholesale distributor, has been operating for only a few months. The company sells three products-sinks, mirrors, and vanities. Budgeted sales by product and in total for the coming month are shown below:
    
    

    $$
    \text { Dollar sales to break-even }=\frac{\text { Fixed expenses }}{\text { CM ratio }}=\frac{\$ 223,600}{0.52}=\$ 430,000
    $$

    As shown by these data, net operating income is budgeted at $\$ 36,400$ for the month, and break-even sales at $\$ 430,000$.

    Assume that actual sales for the month total $\$ 500,000$ as planned. Actual sales by product are: sinks, $\$ 160,000$; mirrors, $\$ 200,000$; and vanities, $\$ 140,000$.

    ## Required:

    1. Prepare a contribution format income statement for the month based on actual sales data. Present the income statement in the format shown above.
    2. Compute the break-even point in sales dollars for the month, based on your actual data.
    3. Considering the fact that the company met its $\$ 500,000$ sales budget for the month, the president is shocked at the results shown on your income statement in (1) above. Prepare a brief memo for the president explaining why both the operating results and the break-even point in sales dollars are different from what was budgeted.

    PROBLEM 3-23 Sales Mix; Break-Even Analysis; Margin of Safety [LO 3-7, LO 3-9]
    Puleva Milenario SA, a company located in Toledo, Spain, manufactures and sells two models of luxuriously finished cutlery-Alvaro and Bazan. Present revenue, cost, and unit sales data for the two products appear below. All currency amounts are stated in terms of euros, which are indicated
     by the symbol $€$.
    

    Fixed expenses are $€ 660$ per month.
    Required:

    1. Assuming the sales mix above, do the following:
    a. Prepare a contribution format income statement showing both euro and percent columns for each product and for the company as a whole.
    b. Compute the break-even point in euros for the company as a whole and the margin of safety in both euros and percent of sales.
    2. The company has developed another product, Cano, that the company plans to sell for $€ 8$ each. At this price, the company expects to sell 40 units per month of the product. The variable expense would be $€ 6$ per unit. The company's fixed expenses would not change.

    PROBLEM 3-24 Sales Mix; Multiproduct Break-Even Analysis [LO 3-9]
    Topper Sports, Inc., produces high-quality sports equipment. The company's Racket Division manufactures three tennis rackets-the Standard, the Deluxe, and the Pro-that are widely used in amateur play. Selected information on the rackets is given below:

    |  | Standard | Deluxe | Pro |
    | :---: | :---: | :---: | :---: |
    | Selling price per racket | \$40.00 | \$60.00 | \$90.00 |
    | Variable expenses per racket: |  |  |  |
    | Production | \$22.00 | \$27.00 | \$31.50 |
    | Selling (5\% of selling price) | \$2.00 | \$3.00 | \$4.50 |

    All sales are made through the company's own retail outlets. The Racket Division has the following fixed costs:

    |  | Per Month |
    | :--- | ---: |
    | Fixed production costs $\ldots \ldots \ldots \ldots \ldots$ | $\$ 120,000$ |
    | Advertising expense . . . . . . . . . . . | 100,000 |
    | Administrative salaries . . . . . . . . . . . | $\underline{50,000}$ |
    | Total . . . . . . . . . . . . . . . . . . . . | $\underline{ }$ |
    |  |  |

    Sales, in units, over the past two months have been as follows:

    |  | Standard | Deluxe | Pro | Total |
    | :--- | :---: | :---: | :---: | ---: |
    | April $\ldots \ldots$ | 2,000 | 1,000 | 5,000 | 8,000 |
    | May $\ldots \ldots \ldots$ | 8,000 | 1,000 | 3,000 | 12,000 |

    Required:

    1. Prepare contribution format income statements for April and May. Use the following headings:

    |  | Standard |  | Deluxe |  | Pro |  | Total |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Amount | Percent | Amount | Percent | Amount | Percent | Amount | Percent |
    | Sales . <br> Etc. |  |  |  |  |  |  |  |  |

    Place the fixed expenses only in the Total column. Do not show percentages for the fixed expenses.
    2. Upon seeing the income statements in (1) above, the president stated, "I can't believe this! We sold $50 \%$ more rackets in May than in April, yet profits went down. It's obvious that costs are out of control in that division." What other explanation can you give for the drop in net operating income?
    3. Compute the Racket Division's break-even point in dollar sales for April.
    4. Without doing any calculations, explain whether the break-even point would be higher or lower with May's sales mix than with April's sales mix.
    5. Assume that sales of the Standard racket increase by $\$ 20,000$. What would be the effect on net operating income? What would be the effect if Pro racket sales increased by $\$ 20,000$ ? Do not prepare income statements; use the incremental analysis approach in determining your answer.

    ## PROBLEM 3-25 Break-Even Analysis; Pricing [LO 3-1, LO 3-4, LO 3-6]

    Detmer Holdings AG of Zurich, Switzerland, has just introduced a new fashion watch for which the company is trying to find an optimal selling price. Marketing studies suggest that the company can increase sales by 5,000 units for each SFr 2 per unit reduction in the selling price. ( SFr 2 denotes 2 Swiss francs.) The company's present selling price is SFr 90 per unit, and variable expenses are SFr60 per unit. Fixed expenses are SFr840,000 per year. The present annual sales volume (at the SFr90 selling price) is 25,000 units.

    ## Required:

    1. What is the present yearly net operating income or loss?
    2. What is the present break-even point in units and in Swiss franc sales?
    3. Assuming that the marketing studies are correct, what is the maximum profit that the company can earn yearly? At how many units and at what selling price per unit would the company generate this profit?
    4. What would be the break-even point in units and in Swiss franc sales using the selling price you determined in (3) above (i.e., the selling price at the level of maximum profits)? Why is this break-even point different from the break-even point you computed in (2) above?

    PROBLEM 3-26 Changes in Cost Structure; Break-Even Analysis; Operating Leverage; Margin of Safety [LO 3-4, LO 3-6, LO 3-7, LO 3-8]
    Frieden Company's contribution format income statement for the most recent month is given below:
    

    | Sales (40,000 units) | \$800,000 |
    | :---: | :---: |
    | Variable expenses | 560,000 |
    | Contribution margin | 240,000 |
    | Fixed expenses | 192,000 |
    | Net operating income | \$ 48,000 |

    The industry in which Frieden Company operates is quite sensitive to cyclical movements in the economy. Thus, profits vary considerably from year to year according to general economic conditions. The company has a large amount of unused capacity and is studying ways of improving profits.

    ## Required:

    1. New equipment has come on the market that would allow Frieden Company to automate a portion of its operations. Variable expenses would be reduced by $\$ 6$ per unit. However, fixed expenses would increase to a total of $\$ 432,000$ each month. Prepare two contribution format income statements, one showing present operations and one showing how operations would appear if the new equipment is purchased. Show an Amount column, a Per Unit column, and a Percent column on each statement. Do not show percentages for the fixed expenses.
    2. Refer to the income statements in (1) above. For both present operations and the proposed new operations, compute $(a)$ the degree of operating leverage, $(b)$ the break-even point in dollars, and $(c)$ the margin of safety in both dollar and percentage terms.
    3. Refer again to the data in (1) above. As a manager, what factor would be paramount in your mind in deciding whether to purchase the new equipment? (Assume that ample funds are available to make the purchase.)
    4. Refer to the original data. Rather than purchase new equipment, the marketing manager argues that the company's marketing strategy should be changed. Instead of paying sales commissions, which are included in variable expenses, the marketing manager suggests that salespersons be paid fixed salaries and that the company invest heavily in advertising. The marketing manager claims that this new approach would increase unit sales by $50 \%$ without any change in selling price; the company's new monthly fixed expenses would be $\$ 240,000$; and its net operating income would increase by $25 \%$. Compute the break-even point in dollar sales for the company under the new marketing strategy. Do you agree with the marketing manager's proposal?

    PROBLEM 3-27 Interpretive Questions on the CVP Graph [LO 3-2, LO 3-6]
    A CVP graph, as illustrated below, is a useful technique for showing relationships among an organization's costs, volume, and profits.
    

    ## Required:

    1. Identify the numbered components in the CVP graph.
    2. State the effect of each of the following actions on line 3 , line 9 , and the break-even point. For line 3 and line 9 , state whether the action will cause the line to:

    Remain unchanged.
    Shift upward.
    Shift downward.
    Have a steeper slope (i.e., rotate upward).
    Have a flatter slope (i.e., rotate downward).
    Shift upward and have a steeper slope.
    Shift upward and have a flatter slope.
    Shift downward and have a steeper slope.
    Shift downward and have a flatter slope.
    In the case of the break-even point, state whether the action will cause the break-even point to:
    Remain unchanged.
    Increase.
    Decrease.
    Probably change, but the direction is uncertain.
    Treat each case independently.
    x. Example. Fixed costs are increased by $\$ 20,000$ each period.

    Answer (see choices above): Line 3: Shift upward.
    Line 9: Remain unchanged.
    Break-even point: Increase.
    a. The unit selling price is decreased from $\$ 30$ to $\$ 27$.
    b. The per unit variable costs are increased from $\$ 12$ to $\$ 15$.
    c. The total fixed costs are reduced by $\$ 40,000$.
    d. Five thousand fewer units are sold during the period than were budgeted.
    $e$. Due to purchasing a robot to perform a task that was previously done by workers, fixed costs are increased by $\$ 25,000$ per period, and variable costs are reduced by $\$ 8$ per unit.
    $f$. As a result of a decrease in the cost of materials, both unit variable costs and the selling price are decreased by $\$ 3$.
    g. Advertising costs are increased by $\$ 50,000$ per period, resulting in a $10 \%$ increase in the number of units sold.
    $h$. Due to paying salespersons a commission rather than a flat salary, fixed costs are reduced by $\$ 21,000$ per period, and unit variable costs are increased by $\$ 6$.

    PROBLEM 3-28 Graphing; Incremental Analysis; Operating Leverage [LO 3-2, LO 3-4, LO 3-5, LO 3-6, LO 3-8]
    Teri Hall has recently opened Sheer Elegance, Inc., a store specializing in fashionable stockings. Ms. Hall has just completed a course in managerial accounting, and she believes that she can apply certain aspects of the course to her business. She is particularly interested in adopting the cost-volume-profit (CVP) approach to decision making. Thus, she has prepared the following analysis:

    | Sales price per pair of stockings | \$2.00 |
    | :---: | :---: |
    | Variable expense per pair of stockings | 0.80 |
    | Contribution margin per pair of stockings | \$1.20 |
    | Fixed expense per year: |  |
    | Building rental | \$12,000 |
    | Equipment depreciation | 3,000 |
    | Selling. | 30,000 |
    | Administrative | 15,000 |
    | Total fixed expense. | \$60,000 |

    ## Required:

    1. How many pairs of stockings must be sold to break even? What does this represent in total dollar sales?
    2. Prepare a CVP graph or a profit graph for the store from zero pairs up to 70,000 pairs of stockings sold each year. Indicate the break-even point on the graph.
    3. How many pairs of stockings must be sold to earn a $\$ 9,000$ target profit for the first year?
    4. Ms. Hall now has one full-time and one part-time salesperson working in the store. It will cost her an additional $\$ 8,000$ per year to convert the part-time position to a full-time position. Ms. Hall believes that the change would bring in an additional $\$ 20,000$ in sales each year. Should she convert the position? Use the incremental approach. (Do not prepare an income statement.)
    5. Refer to the original data. Actual operating results for the first year are as follows:

    | Sales | \$125,000 |
    | :---: | :---: |
    | Variable expenses | 50,000 |
    | Contribution margin | 75,000 |
    | Fixed expenses | 60,000 |
    | Net operating income | \$ 15,000 |

    a. What is the store's degree of operating leverage?
    b. Ms. Hall is confident that with some effort she can increase sales by $20 \%$ next year. What would be the expected percentage increase in net operating income? Use the degree of operating leverage concept to compute your answer.

    PROBLEM 3-29 Various CVP Questions: Break-Even Point; Cost Structure; Target Sales [LO 3-1, LO 3-3, LO 3-4, LO 3-5, LO 3-6, LO 3-8]
    Tyrene Products manufactures recreational equipment. One of the company's products, a skateboard, sells for $\$ 37.50$. The skateboards are manufactured in an antiquated plant that relies heavily
     on direct labor workers. Thus, variable costs are high, totaling $\$ 22.50$ per skateboard of which $60 \%$ is direct labor cost.

    Over the past year the company sold 40,000 skateboards, with the following operating results:

    | Sales (40,000 skateboards) | \$1,500,000 |
    | :---: | :---: |
    | Variable expenses | 900,000 |
    | Contribution margin | 600,000 |
    | Fixed expenses | 480,000 |
    | Net operating income | \$ 120,000 |

    Management is anxious to maintain and perhaps even improve its present level of income from the skateboards.

    ## Required:

    1. Compute ( $a$ ) the CM ratio and the break-even point in skateboards, and (b) the degree of operating leverage at last year's level of sales.
    2. Due to an increase in labor rates, the company estimates that variable costs will increase by $\$ 3$ per skateboard next year. If this change takes place and the selling price per skateboard remains constant at $\$ 37.50$, what will be the new CM ratio and the new break-even point in skateboards?
    3. Refer to the data in (2) above. If the expected change in variable costs takes place, how many skateboards will have to be sold next year to earn the same net operating income, $\$ 120,000$, as last year?
    4. Refer again to the data in (2) above. The president has decided that the company may have to raise the selling price of its skateboards. If Tyrene Products wants to maintain the same $C M$ ratio as last year, what selling price per skateboard must it charge next year to cover the increased labor costs?
    5. Refer to the original data. The company is considering the construction of a new, automated plant. The new plant would slash variable costs by $40 \%$, but it would cause fixed costs to increase by $90 \%$. If the new plant is built, what would be the company's new CM ratio and new break-even point in skateboards?
    6. Refer to the data in (5) above.
    a. If the new plant is built, how many skateboards will have to be sold next year to earn the same net operating income, $\$ 120,000$, as last year?
    b. Assume that the new plant is constructed and that next year the company manufactures and sells 40,000 skateboards (the same number as sold last year). Prepare a contribution format income statement, and compute the degree of operating leverage.
    c. If you were a member of top management, would you have been in favor of constructing the new plant? Explain.
    

    PROBLEM 3-30 Break-Even and Target Profit Analysis [LO 3-5, LO 3-6]
    The Marbury Stein Shop sells steins from all parts of the world. The owner of the shop, Clint Marbury, is thinking of expanding his operations by hiring college students, on a commission basis, to sell steins at the local college. The steins will bear the school emblem.

    These steins must be ordered from the manufacturer three months in advance, and because of the unique emblem of each college, they cannot be returned. The steins would cost Marbury $\$ 15$ each with a minimum order of 200 steins. Any additional steins would have to be ordered in increments of 50 .

    Because Marbury's plan would not require any additional facilities, the only costs associated with the project would be the cost of the steins and the cost of sales commissions. The selling price of the steins would be $\$ 30$ each. Marbury would pay the students a commission of $\$ 6$ for each stein sold.

    ## Required:

    1. To make the project worthwhile in terms of his own time, Marbury would require a $\$ 7,200$ profit for the first six months of the venture. What level of sales in units and dollars would be required to attain this target net operating income? Show all computations.
    2. Assume that the venture is undertaken and an order is placed for 200 steins. What would be Marbury's break-even point in units and in sales dollars? Show computations, and explain the reasoning behind your answer.

    ## PROBLEM 3-31 Changes in Fixed and Variable Costs; Break-Even and Target Profit Analysis

    [LO 3-4, LO 3-5, LO 3-6]
    Novelties, Inc., produces and sells highly faddish products directed toward the preteen market. A new product has come onto the market that the company is anxious to produce and sell. Enough capacity exists in the company's plant to produce 30,000 units each month. Variable expenses to manufacture and sell one unit would be $\$ 1.60$, and fixed expenses would total $\$ 40,000$ per month.

    The Marketing Department predicts that demand for the product will exceed the 30,000 units that the company is able to produce. Additional production capacity can be rented from another company at a fixed expense of $\$ 2,000$ per month. Variable expenses in the rented facility would total $\$ 1.75$ per unit, due to somewhat less efficient operations than in the main plant. The product would sell for $\$ 2.50$ per unit.

    ## Required:

    1. Compute the monthly break-even point for the new product in units and in total dollar sales.
    2. How many units must be sold each month to make a monthly profit of $\$ 9,000$ ?
    3. If the sales manager receives a bonus of 15 cents for each unit sold in excess of the break-even point, how many units must be sold each month to earn a return of $25 \%$ on the monthly investment in fixed expenses?

    CASE 3-32 Cost Structure; Break-Even Point; Target Profits [LO 3-4, LO 3-5, LO 3-6]
    Marston Corporation manufactures disposable thermometers that are sold to hospitals through a network of independent sales agents located in the United States and Canada. These sales agents sell a variety of products to hospitals in addition to Marston's disposable thermometer. The sales
     agents are currently paid an $18 \%$ commission on sales, and this commission rate was used when Marston's management prepared the following budgeted absorption income statement for the upcoming year.
    

    Since the completion of the above statement, Marston's management has learned that the independent sales agents are demanding an increase in the commission rate to $20 \%$ of sales for the upcoming year. This would be the third increase in commissions demanded by the independent sales agents in five years. As a result, Marston's management has decided to investigate the possibility of hiring its own sales staff to replace the independent sales agents.

    Marston's controller estimates that the company will have to hire eight salespeople to cover the current market area, and the total annual payroll cost of these employees will be about $\$ 700,000$, including fringe benefits. The salespeople will also be paid commissions of $10 \%$ of sales. Travel and entertainment expenses are expected to total about $\$ 400,000$ for the year. The company will also have to hire a sales manager and support staff whose salaries and fringe benefits will come to $\$ 200,000$ per year. To make up for the promotions that the independent sales agents had been
    running on behalf of Marston, management believes that the company's budget for fixed advertising expenses should be increased by $\$ 500,000$.

    ## Required:

    1. Assuming sales of $\$ 30,000,000$, construct a budgeted contribution format income statement for the upcoming year for each of the following alternatives:
    a. The independent sales agents' commission rate remains unchanged at $18 \%$.
    b. The independent sales agents' commission rate increases to $20 \%$.
    c. The company employs its own sales force.
    2. Calculate Marston Corporation's break-even point in sales dollars for the upcoming year assuming the following:
    a. The independent sales agents' commission rate remains unchanged at $18 \%$.
    b. The independent sales agents' commission rate increases to $20 \%$.
    c. The company employs its own sales force.
    3. Refer to your answer to (1)(b) above. If the company employs its own sales force, what volume of sales would be necessary to generate the net operating income the company would realize if sales are $\$ 30,000,000$ and the company continues to sell through agents (at a $20 \%$ commission rate)?
    4. Determine the volume of sales at which net operating income would be equal regardless of whether Marston Corporation sells through agents (at a $20 \%$ commission rate) or employs its own sales force.
    5. Prepare a graph on which you plot the profits for both of the following alternatives.
    a. The independent sales agents' commission rate increases to $20 \%$.
    b. The company employs its own sales force.

    On the graph, use total sales revenue as the measure of activity.
    6. Write a memo to the president of Marston Corporation in which you make a recommendation as to whether the company should continue to use independent sales agents (at a $20 \%$ commission rate) or employ its own sales force. Fully explain the reasons for your recommendation in the memo.
    (CMA, adapted)
    CASE 3-33 Break-Evens for Individual Products in a Multiproduct Company [LO 3-6, LO 3-9]
    Jasmine Park encountered her boss, Rick Gompers, at the pop machine in the lobby. Rick is the vice president of marketing at Down South Lures Corporation. Jasmine was puzzled by some calculations she had been doing, so she asked him:

    Jasmine: Rick, I'm not sure how to go about answering the questions that came up at the meeting with the president yesterday.
    Rick: What's the problem?
    Jasmine: The president wanted to know the break-even for each of the company's products, but I am having trouble figuring them out.
    Rick: I'm sure you can handle it, Jasmine. And, by the way, I need your analysis on my desk tomorrow morning at 8:00 A.m. sharp so I can look at it before the follow-up meeting at 9:00.
    Down South Lures makes three fishing lures in its manufacturing facility in Alabama. Data concerning these products appear below:

    |  | Frog | Minnow | Worm |
    | :--- | ---: | ---: | ---: | ---: |
    | Normal annual sales volume $\ldots \ldots \ldots \ldots$ | 100,000 | 200,000 | 300,000 |
    | Unit selling price . . . . . . . . . . . . . . . | $\$ 2.00$ | $\$ 1.40$ | $\$ 0.80$ |
    | Variable cost per unit . . . . . . . . . . . | $\$ 1.20$ | $\$ 0.80$ | $\$ 0.50$ |

    Total fixed expenses for the entire company are $\$ 282,000$ per year. All three products are sold in highly competitive markets, so the company is unable to raise its prices without losing unacceptable numbers of customers. The company has no work in process or finished goods inventories due to an extremely effective lean manufacturing system.

    ## Required:

    1. What is the company's overall break-even point in total sales dollars?
    2. Of the total fixed costs of $\$ 282,000, \$ 18,000$ could be avoided if the Frog lure product were dropped, $\$ 96,000$ if the Minnow lure product were dropped, and $\$ 60,000$ if the Worm lure product were dropped. The remaining fixed expenses of $\$ 108,000$ consist of common fixed costs such as administrative salaries and rent on the factory building that could be avoided only by going out of business entirely.
    a. What is the break-even point in units for each product?
    b. If the company sells exactly the break-even quantity of each product, what will be the overall profit of the company? Explain this result.
    

    LEARNING OBJECTIVES
    After studying Chapter 4, you should be able to:

    LO 4-1 Compute a predetermined overhead rate.

    LO 4-2 Apply overhead cost to jobs using a predetermined overhead rate.
    LO 4-3 Compute the total cost and average cost per unit of a job.
    LO 4-4 Compute underapplied or overapplied overhead cost.
    LO 4-5 Use the direct method to determine cost of goods sold.
    LO 4-6 Use the indirect method to determine cost of goods sold.
    LO 4-7 (Appendix 4A) Understand the implications of basing the predetermined overhead rate on activity at capacity rather than on estimated activity for the period.

    ## Job-Order Costing

    Two Former College Students Succeeding as Entrepreneurs
    

    When the University of Dayton athletic department needed 2,000 customized T-shirts to give away at its first home basketball game of the year, it chose University Tees to provide the shirts. A larger competitor could have been chosen, but University Tees won the order because of its fast customer response time, low price, and high quality.

    University Tees is a small business that was started in February 2003 by two Miami University seniors-Joe Haddad and Nick Dadas (see the company's website at www.universitytees.com). The company creates the artwork for customized T-shirts and then relies on carefully chosen suppliers to manufacture the product.

    Accurately calculating the cost of each potential customer order is critically important to University Tees because the company needs to be sure that the price exceeds the cost associated with satisfying the order. The costs include the cost of the T-shirts themselves, printing costs (which vary depending on the quantity of shirts produced and the number of colors printed per shirt), silk screen costs (which also vary depending on the number of colors included in a design), shipping costs, and the artwork needed to create a design. The company also takes into account its competitors' pricing strategies when developing its own prices.

    The way in which product and service costs are determined can have a substantial impact on reported profits, as well as on key management decisions. A managerial costing system should provide cost data to help managers plan, control, and make decisions. Nevertheless, external financial reporting and tax reporting requirements often heavily influence how costs are accumulated and summarized on managerial reports. This is true of product costing. In this chapter we use absorption costing to determine product costs. In absorption costing, all manufacturing costs, both fixed and variable, are assigned to units of product-units are said to fully absorb manufacturing costs. In later chapters we look at alternatives to absorption costing such as variable costing and activity-based costing.

    Most countries-including the United States-require some form of absorption costing for both external financial reports and for tax reports. In addition, the vast majority of companies throughout the world also use absorption costing in their management reports. Because absorption costing is the most common approach to product costing throughout the world, we discuss it first and then discuss the alternatives in subsequent chapters.

    ## Job-Order Costing-An Overview

    Under absorption costing, product costs include all manufacturing costs. Some manufacturing costs, such as direct materials, can be directly traced to particular products. For example, the cost of the airbags installed in a Toyota Camry can be easily traced to that particular auto. But what about manufacturing costs like factory rent? Such costs do not change from month to month, whereas the number and variety of products made in the factory may vary dramatically from one month to the next. Because these costs remain unchanged from month to month regardless of what products are made, they are clearly not caused by-and cannot be directly traced to-any particular product. Therefore, these types of costs are assigned to products and services by averaging across time and across products. The type of production process influences how this averaging is done.

    Job-order costing is used in situations where many different products, each with individual and unique features, are produced each period. For example, a Levi Strauss clothing factory would typically make many different types of jeans for both men and women during a month. A particular order might consist of 1,000 boot-cut men's blue denim jeans, style number A312. This order of 1,000 jeans is called a job. In a job-order costing system, costs are traced and allocated to jobs and then the costs of the job are divided by the number of units in the job to arrive at an average cost per unit.

    Other examples of situations where job-order costing would be used include largescale construction projects managed by Bechtel International, commercial aircraft produced by Boeing, greeting cards designed and printed by Hallmark, and airline meals prepared by LSG SkyChefs. All of these examples are characterized by diverse outputs. Each Bechtel project is unique and different from every other-the company may be simultaneously constructing a dam in the Republic of Congo and a bridge in Indonesia. Likewise, each airline orders a different type of meal from LSG SkyChefs' catering service.

    Job-order costing is also used extensively in service industries. For example, hospitals, law firms, movie studios, accounting firms, advertising agencies, and repair shops all use a variation of job-order costing to accumulate costs. Although the detailed example of job-order costing provided in the following section deals with a manufactur-
     ing company, the same basic concepts and procedures are used by many service organizations.

    ## IN BUSINESS

    

    ## IS THIS REALLY A JOB?

    VBT Bicycling Vacations of Bristol, Vermont, offers deluxe bicycling vacations in the United States, Canada, Europe, and other locations throughout the world. For example, the company offers a 10-day tour of the Puglia region of Italy-the "heel of the boot." The tour price includes international airfare, 10 nights of lodging, most meals, use of a bicycle, and ground transportation as needed. Each tour is led by at least two local tour leaders, one of whom rides with the guests along the tour route. The other tour leader drives a "sag wagon" that carries extra water, snacks, and bicycle repair equipment and is available for a shuttle back to the hotel or up a hill. The sag wagon also transports guests' luggage from one hotel to another.

    Each specific tour can be considered a job. For example, Giuliano Astore and Debora Trippetti, two natives of Puglia, led a VBT tour with 17 guests over 10 days in late April. At the end of the tour, Giuliano submitted a report, a sort of job cost sheet, to VBT headquarters. This report detailed the on the ground expenses incurred for this specific tour, including fuel and operating costs for the van, lodging costs for the guests, the costs of meals provided to guests, the costs of snacks, the cost of hiring additional ground transportation as needed, and the wages of the tour leaders. In addition to these costs, some costs are paid directly by VBT in Vermont to vendors. The total cost incurred for the tour is then compared to the total revenue collected from guests to determine the gross profit for the tour.
    Sources: Giuliano Astore and Gregg Marston, President, VBT Bicycling Vacations. For more information about VBT, see www.vbt.com.

    ## MANAGERIAL

    ACCOUNTING IN ACTION
    ## The Issue

    To introduce job-order costing, we will follow a specific job as it progresses through the manufacturing process. This job consists of two experimental couplings that Yost Precision Machining has agreed to produce for Loops Unlimited, a manufacturer of roller coasters. Couplings connect the cars on the roller coaster and are a critical component in the performance and safety of the ride. Before we begin our discussion, recall from a previous chapter that companies generally classify manufacturing costs into three broad categories: (1) direct materials, (2) direct labor, and (3) manufacturing overhead. As we study the operation of a job-order costing system, we will see how each of these three types of costs is recorded and accumulated.

    Yost Precision Machining is a small company in Michigan that specializes in fabricating precision metal parts that are used in a variety of applications ranging from deepsea exploration vehicles to the inertial triggers in automobile air bags. The company's top managers gather every morning at 8:00 A.M. in the company's conference room for the daily planning meeting. Attending the meeting this morning are: Jean Yost, the company's president; David Cheung, the marketing manager; Debbie Turner, the production manager; and Marc White, the company controller. The president opened the meeting:

    Jean: The production schedule indicates we'll be starting Job 2B47 today. Isn't that the special order for experimental couplings, David?
    David: That's right. That's the order from Loops Unlimited for two couplings for their new roller coaster ride for Magic Mountain.
    Debbie: Why only two couplings? Don't they need a coupling for every car?
    David: Yes. But this is a completely new roller coaster. The cars will go faster and will be subjected to more twists, turns, drops, and loops than on any other existing roller coaster. To hold up under these stresses, Loops Unlimited's engineers completely redesigned the cars and couplings. They want us to make just two of these new
    

    EXHIBIT 4-1
    Materials Requisition Form
    couplings for testing purposes. If the design works, then we'll have the inside track on the order to supply couplings for the whole ride.
    Jean: We agreed to take on this initial order at our cost just to get our foot in the door. Marc, will there be any problem documenting our cost so we can get paid?
    Marc: No problem. The contract with Loops stipulates that they will pay us an amount equal to our cost of goods sold. With our job-order costing system, I can tell you the cost on the day the job is completed.
    Jean: Good. Is there anything else we should discuss about this job at this time? No?
    Well then let's move on to the next item of business.

    ## Measuring Direct Materials Cost

    The blueprints submitted by Loops Unlimited indicate that each experimental coupling will require three parts that are classified as direct materials: two G7 Connectors and one M46 Housing. Since each coupling requires two connectors and one housing, the production of two couplings requires four connectors and two housings. This is a custom product that is being made for the first time, but if this were one of the company's standard products, it would have an established bill of materials. A bill of materials is a document that lists the type and quantity of each type of direct material needed to complete a unit of product.

    When an agreement has been reached with the customer concerning the quantities, prices, and shipment date for the order, a production order is issued. The Production Department then prepares a materials requisition form similar to the form in Exhibit 4-1. The materials requisition form is a document that specifies the type and quantity of materials to be drawn from the storeroom and identifies the job that will be charged for the cost of the materials. The form is used to control the flow of materials into production and also for making entries in the accounting records.

    The Yost Precision Machining materials requisition form in Exhibit 4-1 shows that the company's Milling Department has requisitioned two M46 Housings and four G7 Connectors for the Loops Unlimited job, which has been designated as Job 2B47.

    ## Job Cost Sheet

    After a production order has been issued, the Accounting Department's job-order costing software system automatically generates a job cost sheet like the one presented in Exhibit 4-2 on the next page. A job cost sheet records the materials, labor, and manufacturing overhead costs charged to that job.
    

    After direct materials are issued, the cost of these materials are automatically recorded on the job cost sheet. Note from Exhibit 4-2, for example, that the $\$ 660$ cost for direct materials shown earlier on the materials requisition form has been charged to Job 2B47 on its job cost sheet. The requisition number 14873 from the materials requisition form appears on the job cost sheet to make it easier to identify the source document for the direct materials charge.

    ## Measuring Direct Labor Cost

    Direct labor consists of labor charges that can be easily traced to a particular job. Labor charges that cannot be easily traced directly to any job are treated as part of manufacturing overhead. As discussed in a previous chapter, this latter category of labor costs is called indirect labor and includes tasks such as maintenance, supervision, and cleanup.

    Today many companies rely on computerized systems (rather than paper and pencil) to maintain employee time tickets. A completed time ticket is an hour-by-hour summary of the employee's activities throughout the day. One computerized approach to creating time tickets uses bar codes to capture data. Each employee and each job has a unique bar code. When beginning work on a job, the employee scans three bar codes using a handheld device much like the bar code readers at grocery store checkout stands. The first bar code indicates that a job is being started; the second is the unique bar code on the employee's identity badge; and the third is the unique bar code of the job itself. This information is fed automatically via an electronic network to a computer that notes the time and records all of the data. When the task is completed, the employee scans a bar code indicating the task is complete, the bar code on his or her identity badge, and
    
    the bar code attached to the job. This information is relayed to the computer that again notes the time, and a time ticket, such as the one shown in Exhibit 4-3, is automatically prepared. Because all of the source data is already in computer files, the labor costs can be automatically posted to job cost sheets. For example, Exhibit 4-3 shows $\$ 45$ of direct labor cost related to Job 2B47. This amount is automatically posted to the job cost sheet shown in Exhibit 4-2. The time ticket in Exhibit 4-3 also shows $\$ 9$ of indirect labor costs related to performing maintenance. This cost is treated as part of manufacturing overhead and does not get posted on a job cost sheet.

    ## BUCKING THE TREND: USING PEOPLE INSTEAD OF MACHINES

    For decades, overhead costs have been going up and labor costs have been going down as companies have replaced people with machines. However, at the French automaker Renault, the exact opposite has been happening with its no-frills vehicle called the Logan. The Logan was intentionally stripped of costly elements and unnecessary technology so that the car could be sold for $\$ 6,000$ in emerging Eastern European markets. The car's simplified design enables Renault's manufacturing plant in Romania to assemble the car almost entirely with people instead of robots. The monthly pay for a line worker at Renault's Romanian plant is $\$ 324$ versus an average of more than $\$ 4,700$ per worker in Western European countries. Thanks in part to low-cost labor, Logan's production costs are estimated to be just $\$ 1,089$ per unit.

    The Logan is finding buyers not only in emerging markets but also in more advanced Western European nations where customers have been clamoring for the car. Renault expects sales for the Logan to climb to one million vehicles-adding $\$ 341$ million to its profits.
    Source: Gail Edmondson and Constance Faivre d'Arcier, "Got 5,000 Euros? Need a New Car?" BusinessWeek, July 4, 2005, p. 49.

    ## Computing Predetermined Overhead Rates

    Recall that product costs include manufacturing overhead as well as direct materials and direct labor. Therefore, manufacturing overhead also needs to be recorded on the job cost sheet. However, assigning manufacturing overhead to a specific job involves some difficulties. There are three reasons for this:

    1. Manufacturing overhead is an indirect cost. This means that it is either impossible or difficult to trace these costs to a particular product or job.

    LEARNING OBJECTIVE 4-1
    Compute a predetermined overhead rate.

    ## LEARNING OBJECTIVE 4-2

    Apply overhead cost to jobs using a predetermined overhead rate.
    2. Manufacturing overhead consists of many different items ranging from the grease used in machines to the annual salary of the production manager.
    3. Because of the fixed costs in manufacturing overhead, total manufacturing overhead costs tend to remain relatively constant from one period to the next even though the number of units produced can fluctuate widely. Consequently, the average cost per unit will vary from one period to the next.
    Given these problems, allocation is used to assign overhead costs to products. Allocation is accomplished by selecting an allocation base that is common to all of the company's products and services. An allocation base is a measure such as direct labor-hours (DLH) or machine-hours (MH) that is used to assign overhead costs to products and services. The most widely used allocation bases in manufacturing are direct labor-hours, direct labor cost, machine-hours and (where a company has only a single product) units of product.

    Manufacturing overhead is commonly assigned to products using a predetermined overhead rate. The predetermined overhead rate is computed by dividing the total estimated manufacturing overhead cost for the period by the estimated total amount of the allocation base for the period as follows:

    $$
    \text { Predetermined overhead rate }=\frac{\text { Estimated total manufacturing overhead cost }}{\text { Estimated total amount of the allocation base }}
    $$

    The predetermined overhead rate is computed before the period begins using a four-step process. The first step is to estimate the total amount of the allocation base (the denominator) that will be required for next period's estimated level of production. The second step is to estimate the total fixed manufacturing overhead cost for the coming period and the variable manufacturing overhead cost per unit of the allocation base. The third step is to use the cost formula shown below to estimate the total manufacturing overhead cost (the numerator) for the coming period:

    $$
    Y=a+b X
    $$

    where,
    $Y=$ The estimated total manufacturing overhead cost
    $a=$ The estimated total fixed manufacturing overhead cost
    $b=$ The estimated variable manufacturing overhead cost per unit of the allocation base
    $X=$ The estimated total amount of the allocation base
    The fourth step is to compute the predetermined overhead rate. Notice, the estimated amount of the allocation base is determined before estimating the total manufacturing overhead cost. This needs to be done because total manufacturing overhead cost includes variable overhead costs that depend on the amount of the allocation base.

    ## Applying Manufacturing Overhead

    To repeat, the predetermined overhead rate is computed before the period begins. The predetermined overhead rate is then used to apply overhead cost to jobs throughout the period. The process of assigning overhead cost to jobs is called overhead application. The formula for determining the amount of overhead cost to apply to a particular job is:

    $$
    \underset{\text { a particular job }}{\text { Overhead applied to }}=\underset{\text { overhead rate }}{\text { Predetermined }} \times \underset{\text { base incurred by the job }}{\text { Amount of the allocation }}
    $$

    For example, if the predetermined overhead rate is $\$ 8$ per direct labor-hour, then $\$ 8$ of overhead cost is applied to a job for each direct labor-hour incurred on the job. When the allocation base is direct labor-hours, the formula becomes:

    $$
    \begin{aligned}
    & \text { Overhead applied to } \\
    & \text { a particular job }
    \end{aligned}=\underset{\text { overhead rate }}{\text { Predetermined }} \times \underset{\text { charged to the job }}{\text { Actual direct labor-hours }}
    $$

    ## Manufacturing Overhead-A Closer Look

    To illustrate the steps involved in computing and using a predetermined overhead rate, let's return to Yost Precision Machining and make the following assumptions. In step one, the company estimated that 40,000 direct labor-hours would be required to support the production planned for the year. In step two, it estimated $\$ 220,000$ of total fixed manufacturing overhead cost for the coming year and $\$ 2.50$ of variable manufacturing overhead cost per direct labor-hour. Given these assumptions, in step three the company used the cost formula shown below to estimate its total manufacturing overhead cost for the year:

    $$
    \begin{aligned}
    & Y=a+b X \\
    & Y=\$ 220,000+(\$ 2.50 \text { per direct labor-hour } \times 40,000 \text { direct labor-hours }) \\
    & Y=\$ 220,000+\$ 100,000 \\
    & Y=\$ 320,000
    \end{aligned}
    $$

    In step four, Yost Precision Machining computed its predetermined overhead rate for the year of $\$ 8$ per direct labor-hour as shown below:

    $$
    \begin{aligned}
    \text { Predetermined overhead rate } & =\frac{\text { Estimated total manufacturing overhead cost }}{\text { Estimated total amount of the allocation base }} \\
    & =\frac{\$ 320,000}{40,000 \text { direct labor-hours }} \\
    & =\$ 8 \text { per direct labor-hour }
    \end{aligned}
    $$

    The job cost sheet in Exhibit 4-4 indicates that 27 direct labor-hours (i.e., DLHs) were charged to Job 2B47. Therefore, a total of $\$ 216$ of manufacturing overhead cost would be applied to the job:

    | Overhead applied to <br> Job 2B47 | Predetermined <br> overhead rateActual direct labor-hours <br> charged to Job 2B47 |
    | ---: | :--- |
    |  | $=\$ 8$ per DLH $\times 27$ DLHs |
    |  | $=\$ 216$ of overhead applied to Job 2B47 |

    This amount of overhead has been entered on the job cost sheet in Exhibit 4-4 on the next page. Note that this is not the actual amount of overhead caused by the job. Actual overhead costs are not assigned to jobs-if that could be done, the costs would be direct costs, not overhead. The overhead assigned to the job is simply a share of the total overhead that was estimated at the beginning of the year. A normal cost system, which we have been describing, applies overhead to jobs by multiplying a predetermined overhead rate by the actual amount of the allocation base incurred by the jobs.

    ## The Need for a Predetermined Rate

    Instead of using a predetermined rate based on estimates, why not base the overhead rate on the actual total manufacturing overhead cost and the actual total amount of the allocation base incurred on a monthly, quarterly, or annual basis? If an actual rate is computed monthly or quarterly, seasonal factors in overhead costs or in the allocation base can produce fluctuations in the overhead rate. For example, the costs of heating and cooling a factory in Illinois will be highest in the winter and summer months and lowest in the spring and fall. If the overhead rate is recomputed at the end of each month or each quarter based on actual costs and activity, the overhead rate would go up in the winter and summer and down in the spring and fall. As a result, two identical jobs, one completed in the winter and one completed in the spring, would be assigned different manufacturing overhead costs. Many managers believe that such fluctuations in product costs serve no useful purpose. To avoid such fluctuations, actual overhead rates could be computed
    
    on an annual or less-frequent basis. However, if the overhead rate is computed annually based on the actual costs and activity for the year, the manufacturing overhead assigned to any particular job would not be known until the end of the year. For example, the cost of Job 2B47 at Yost Precision Machining would not be known until the end of the year, even though the job will be completed and shipped to the customer in March. For these reasons, most companies use predetermined overhead rates rather than actual overhead rates in their cost accounting systems.

    ## Choice of an Allocation Base for Overbead Cost

    Ideally, the allocation base in the predetermined overhead rate should drive overhead cost. A cost driver is a factor, such as machine-hours, beds occupied, computer time, or flighthours, that causes overhead costs. If the base in the predetermined overhead rate does not "drive" overhead costs, product costs will be distorted. For example, if direct labor-hours is used to allocate overhead, but in reality overhead has little to do with direct laborhours, then products with high direct labor-hour requirements will be overcosted.

    Most companies use direct labor-hours or direct labor cost as the allocation base for manufacturing overhead. In the past, direct labor accounted for up to $60 \%$ of the cost of many products, with overhead cost making up only a portion of the remainder. This situation has changed for two reasons. First, sophisticated automated equipment has taken over functions that used to be performed by direct labor workers. Because the costs of acquiring and maintaining such equipment are classified as overhead, this increases overhead while decreasing direct labor. Second, products are becoming more
    sophisticated and complex and are modified more frequently. This increases the need for highly skilled indirect workers such as engineers. As a result of these two trends, direct labor has decreased relative to overhead as a component of product costs.

    In companies where direct labor and overhead costs have been moving in opposite directions, it would be difficult to argue that direct labor "drives" overhead costs. Accordingly, managers in some companies use activity-based costing principles to redesign their cost accounting systems. Activity-based costing is designed to more accurately reflect the demands that products, customers, and other cost objects make on overhead resources. The activity-based approach is discussed in more detail in Chapter 6.

    Although direct labor may not be an appropriate allocation base in some industries, in others it continues to be a significant driver of manufacturing overhead. Indeed, most manufacturing companies in the United States continue to use direct labor as the primary or secondary allocation base for manufacturing overhead. The key point is that the allocation base used by the company should really drive, or cause, overhead costs, and direct labor is not always the most appropriate allocation base.

    ## REDUCING HEALTH-DAMAGING BEHAVIORS

    Cianbro is an industrial construction company headquartered in Pittsfield, Maine, whose goal is "to be the healthiest company in America." It introduced a corporate wellness program to attack employee behaviors that drive up health-care costs. The table below summarizes the number of employees in five health risk categories as of 2003 and 2005. The decreases in the number of employees in these high-risk categories are evidence that the wellness program was effective in helping employees make positive lifestyle changes. This should result in reduced health-care costs for the company.

    |  | Number of Employees |  |  |
    | :--- | :---: | :---: | :---: |
    | Health Risk Category | January 2003 | March 2005 | Decrease |
    | Obesity . . . . . . . . . . . . | 432 | 353 | 79 |
    | High cholesterol . . . . . . | 637 | 384 | 275 |
    | Tobacco use . . . . . . . . | 354 | 254 | 122 |
    | Inactivity . . . . . . . . | 139 | 91 | 110 |
    | High blood pressure . . . . |  |  | 100 |

    Source: Cianbro, WELCOA's Absolute Advantage Magazine, 2006.

    ## IN BUSINESS

    

    ## Computation of Unit Costs

    With the application of Yost Precision Machining's \$216 of manufacturing overhead to the job cost sheet in Exhibit 4-4, the job cost sheet is complete except for two final steps. First, the totals for direct materials, direct labor, and manufacturing overhead are transferred to the Cost Summary section of the job cost sheet and added together to obtain the total cost for the job. ${ }^{1}$ Then the total product cost $(\$ 1,800)$ is divided by the number of units (2) to obtain the unit product cost (\$900). This unit product cost information is used for valuing unsold units in ending inventory and for determining cost of goods sold. As indicated earlier, this unit product cost is an average cost and should not be interpreted as the cost that would actually be incurred if another unit were produced. The incremental cost of an additional unit is something less than the average unit cost of $\$ 900$ because much of the actual overhead costs would not change if another unit were produced.

    LEARNING OBJECTIVE 4-3
    Compute the total cost and average cost per unit of a job.

    ## MANAGERIAL

    ACCOUNTING IN ACTION
    The Wrap-Up

    In the 8:00 A.m. daily planning meeting on March 9, Jean Yost, the president of Yost Precision Machining, once again drew attention to Job 2B47, the experimental couplings:
    Jean: I see Job 2B47 is completed. Let's get those couplings shipped immediately to Loops Unlimited so they can get their testing program under way. Marc, how much are we going to bill Loops for those two units?
    Marc: Because we agreed to sell the experimental couplings at cost, we will be charging Loops Unlimited just $\$ 900$ a unit.
    Jean: Fine. Let's hope the couplings work out and we make some money on the big order later.

    ## ONE-OF-A-KIND MASTERPIECE

    In a true job-order costing environment, every job is unique. For example, Purdey manufactures 80-90 shotguns per year with each gun being a specially commissioned one-of-a-kind masterpiece. The prices start at $\$ 110,000$ because every detail is custom built, engraved, assembled, and polished by a skilled craftsman. The hand engraving can take months to complete and may add as much as $\$ 100,000$ to the price. The guns are designed to shoot perfectly straight and their value increases over time even with heavy use. One Purdey gun collector said "when I shoot my Purdeys I feel like an orchestra conductor waving my baton."
    Source: Eric Arnold, "Aim High," Forbes, December 28, 2009, p. 86.

    ## Job-Order Costing-The Flow of Costs

    We are now ready to discuss the flow of costs through a job-order costing system. Exhibit 4-5 provides a conceptual overview of these cost flows. It highlights the fact that product costs flow through inventories on the balance sheet and then on to cost of goods sold in the income statement. More specifically, raw materials purchases are recorded in the Raw Materials inventory account. Raw materials include any materials that go into the final product. When raw materials are used in production, their costs are transferred to the Work in Process inventory account as direct materials. ${ }^{2}$ Work in process consists of units of product that are only partially complete and will require further work before they are ready for sale to the customer. Notice that direct labor costs are added directly to Work in Process-they do not flow through Raw Materials inventory. Manufacturing overhead costs are applied to Work in Process by multiplying the predetermined overhead rate by the actual quantity of the allocation base consumed by each job. ${ }^{3}$ When goods are completed, their costs are transferred from Work in Process to Finished Goods. Finished goods consist of completed units of product that have not yet been sold to customers. The amount transferred from Work in Process to Finished Goods is referred to as the cost of goods manufactured. The cost of goods manufactured includes the manufacturing costs associated with the goods that were finished during the period. As goods are sold, their costs are transferred from Finished Goods to Cost of Goods Sold. At this point, the various costs required to make the product are finally recorded as an expense. Until that point, these costs are in inventory accounts on the balance sheet. Period costs (or selling and administrative expenses) do not flow through inventories on the balance sheet. They are recorded as expenses on the income statement in the period incurred.


    

    Job cost sheets are the basis for valuing inventory in a job-order costing system. Before a job is completed, its cost from the job cost sheet is included in work in process inventory. When a job is completed, it is part of finished goods inventory. When completed products are sold, their costs from their job cost sheets become part of cost of goods sold.

    We are now ready to take a more detailed look at the flow of costs in job-order costing. To illustrate, let's consider activity for the month of April at Rand Company, a producer of gold and silver commemorative medallions. At the beginning of the month, Rand Company had no finished goods inventory and one job in process-Job A, a special minting of 1,000 gold medallions commemorating the invention of motion pictures. Some work had been completed on this job prior to April; therefore, a total of $\$ 30,000$ in manufacturing costs had already been recorded on Job A's cost sheet. This job will be completed in April. In addition, Job B, an order for 10,000 silver medallions commemorating the fall of the Berlin Wall, will be started in April and completed in a subsequent month.

    In this example, we will track the flow of Rand Company's raw materials, labor, and overhead costs for April and prepare an income statement for the month.

    ## Direct and Indirect Materials

    During April, $\$ 52,000$ in raw materials were requisitioned from the storeroom for use in production. These raw materials included $\$ 28,000$ of direct materials for Job A, $\$ 22,000$ of direct materials for Job B, and \$2,000 of indirect materials. As shown in Exhibit 4-6 on the next page, these costs are recorded on the appropriate job cost sheets and in an account we will call Manufacturing Overhead Incurred. Specifically, \$28,000 of direct materials is charged to Job A's cost sheet and $\$ 22,000$ is charged to Job B's cost sheet. Note that the $\$ 2,000$ of indirect materials has not been assigned to either of the two jobsinstead, it is charged to the account we call Manufacturing Overhead Incurred. We will be charging all of the actual manufacturing overhead costs that are incurred to this account.

    Notice from Exhibit 4-6 that the job cost sheet for Job A contains a beginning balance of $\$ 30,000$. We stated earlier that this balance represents the cost of work done on this job prior to April. This cost would be classified on the company's balance sheet as Work in Process inventory at the beginning of April.

    ## Labor Cost

    Employee time tickets are filled out by workers, collected, and forwarded to the Accounting Department. In the Accounting Department, wages are computed and the resulting costs are classified as either direct or indirect labor. In April, Rand Company incurred $\$ 40,000$ of direct labor cost for Job A, \$20,000 of direct labor cost for Job B, and \$15,000 of indirect labor cost. Exhibit 4-7 shows that during April, \$40,000 of direct labor cost
    

    ## EXHIBIT 4-7

    Labor Cost Flows
    
    was charged to Job A and $\$ 20,000$ to Job B on their job cost sheets. The $\$ 15,000$ of indirect labor costs charged to the Manufacturing Overhead Incurred account represent the indirect labor costs incurred during April, such as supervision, janitorial work, and maintenance.

    ## Manufacturing Overhead Cost

    Recall that all manufacturing costs other than direct materials and direct labor are classified as manufacturing overhead costs. These costs are charged directly to the Manufacturing Overhead Incurred account as they are incurred. To illustrate, assume that Rand Company incurred the following manufacturing overhead costs during April:

    | Factory utilities (heat, water, and power) | \$21,000 |
    | :---: | :---: |
    | Rent on factory equipment | 16,000 |
    | Factory property taxes | 13,000 |
    | Factory insurance | 7,000 |
    | Manufacturing depreciation | 18,000 |
    | Miscellaneous factory overhead costs | 3,000 |
    | Total manufacturing overhead incurred | \$78,000 |

    Exhibit 4-8 shows how these costs are recorded.

    ## Applying Manufacturing Overhead

    Because actual manufacturing costs are charged to the Manufacturing Overhead Incurred account rather than to the job cost sheets, how are manufacturing overhead costs assigned to jobs? The answer is, by means of the predetermined overhead rate. Recall from our discussion earlier in the chapter that a predetermined overhead rate is established at the beginning of each year. The rate is calculated by dividing the estimated total manufacturing overhead cost for the year by the estimated amount of the allocation base (measured in machine-hours, direct labor-hours, or some other base). The predetermined overhead rate is then used to apply overhead costs to jobs. For example, if machine-hours is the allocation base, overhead cost is applied to each job by multiplying the predetermined overhead rate by the number of machine-hours charged to the job. To illustrate, assume that Rand Company's predetermined overhead rate is $\$ 6$ per machinehour. Also assume that during April, 10,000 machine-hours were worked on Job A and 5,000 machine-hours were worked on Job B. Thus, \$60,000 in manufacturing overhead

    ## EXHIBIT 4-8

    Manufacturing Overhead Cost Flows
    
    
    cost ( $\$ 6$ per machine-hour $\times 10,000$ machine-hours) would be applied to Job A and $\$ 30,000$ in manufacturing overhead cost ( $\$ 6$ per machine-hour $\times 5,000$ machine-hours) would be applied to Job B. Exhibit 4-9 shows how these costs are applied to jobs.

    Notice that Job A has been assigned total manufacturing costs of $\$ 158,000$. Since Job A was completed in April, we can now compute the unit product cost for each of the 1,000 gold medallions included in the job. The unit product cost for Job A is $\$ 158$ ( $\$ 158,000 \div 1,000$ units). This figure will be referred to later when we turn our attention to computing Rand Company's cost of goods sold. Also notice in Exhibit 4-9 that Job B has been assigned $\$ 72,000$ of manufacturing costs; however, its unit product cost cannot be determined yet because the job is still in progress at the end of April. The $\$ 72,000$ assigned to Job B will be reported as Work in Process inventory on the balance sheet at the end of April.

    ## Underapplied or Overapplied Overhead

    LEARNING OBJECTIVE 4-4
    Compute underapplied or overapplied overhead cost.

    You may have noticed a discrepancy in Exhibit 4-9. The actual manufacturing overhead incurred during April was $\$ 95,000$, but only $\$ 90,000$ in manufacturing overhead cost was applied to the two jobs in process during the month. This discrepancy occurs because the manufacturing overhead applied to jobs is based on the predetermined overhead rate, which is itself based on estimates of the total manufacturing overhead cost and the total machine-hours that were made before the month began. Except under very special circumstances, if either of these estimates is off, the actual manufacturing overhead costs that are incurred will not equal the manufacturing overhead cost that is applied to jobs using the predetermined overhead rate.

    The difference between the manufacturing overhead cost applied to jobs and the actual manufacturing overhead costs of a period is called either underapplied or overapplied overhead. For Rand Company, overhead was underapplied by $\$ 5,000$ because the applied cost $(\$ 90,000)$ was $\$ 5,000$ less than the actual cost $(\$ 95,000)$. If the situation had been reversed and the company had applied \$95,000 in manufacturing
    overhead cost to jobs while incurring actual manufacturing overhead costs of only $\$ 90,000$, then the overhead would have been overapplied.

    What is the cause of the underapplied or overapplied overhead? The causes can be complex. To illustrate what can happen, suppose that two companies-Turbo Crafters and Black \& Huang-have prepared the following estimates for the coming year:

    |  | Turbo Crafters | Black \& Huang |
    | :---: | :---: | :---: |
    | Allocation base | Machine-hours | Direct materials cost |
    | Estimated manufacturing overhead cost (a) | \$300,000 | \$120,000 |
    | Estimated total amount of the allocation base (b) | 75,000 machine-hours | \$80,000 direct materials cost |
    | Predetermined overhead rate (a) $\div$ (b) | \$4 per machine-hour | $150 \%$ of direct materials cost |

    Note that when the allocation base is dollars (such as direct materials cost in the case of Black \& Huang) the predetermined overhead rate is expressed as a percentage of the allocation base. When dollars are divided by dollars, the result is a percentage.

    Now assume that because of unexpected changes in overhead spending and in demand for the companies' products, the actual overhead cost and the actual activity recorded during the year in each company are as follows:

    |  | Turbo Crafters | Black \& Huang |
    | :--- | :---: | :---: |
    | Actual manufacturing overhead cost $\ldots \ldots \ldots \ldots$ | $\$ 290,000$ | $\$ 130,000$ |
    | Actual total amount of the allocation base $\ldots \ldots \ldots$ | 68,000 machine-hours | $\$ 90,000$ direct materials cost |

    For each company, note that the actual data for both the cost and the allocation base differ from the estimates used in computing the predetermined overhead rate. This results in underapplied and overapplied overhead as follows:

    |  | Turbo Crafters | Black \& Huang |
    | :---: | :---: | :---: |
    | Actual manufacturing overhead cost | \$290,000 | \$130,000 |
    | Manufacturing overhead cost applied to jobs during the year: |  |  |
    | Predetermined overhead rate (a) | \$4 per machine-hour | 150\% of direct materials cost |
    | Actual total amount of the allocation base (b) | 68,000 machine-hours | \$ 90,000 direct materials cost |
    | Manufacturing overhead applied (a) $\times(\mathrm{b}$ ) . . . | \$272,000 | \$135,000 |
    | Underapplied (overapplied) manufacturing overhead | \$ 18,000 | \$ $(5,000)$ |

    For Turbo Crafters, the $\$ 272,000$ of manufacturing overhead cost applied to jobs is less than the $\$ 290,000$ actual manufacturing overhead cost for the year. Therefore, overhead is underapplied. Notice that the original $\$ 300,000$ estimate of manufacturing overhead for Turbo Crafters is not directly involved in this computation. Its impact is felt only through the $\$ 4$ predetermined overhead rate.

    For Black \& Huang, the $\$ 135,000$ of manufacturing overhead cost applied to jobs is greater than the $\$ 130,000$ actual manufacturing overhead cost for the year, so overhead is overapplied. A summary of the concepts discussed above is presented in Exhibit 4-10.

    ## Disposition of Underapplied or Overapplied Overhead

    Note that the manufacturing overhead cost that is applied to jobs is an estimate-it does not represent actual costs incurred. The company's accounts must be adjusted at the end of the period so that they reflect actual costs rather than this estimate. This is accomplished in one of two ways: either (1) the underapplied or overapplied overhead at the end
    
    of a period is closed out to Cost of Goods Sold; or (2) it is allocated among Work in Process, Finished Goods, and Cost of Goods Sold in proportion to the overhead applied during the current period that is in the ending balances of these accounts. The latter method takes us further into the details of bookkeeping than we would like to go in this book, so we will always assume that the underapplied or overapplied overhead is closed out to Cost of Goods Sold. In other words, Cost of Goods Sold is adjusted for the amount of underapplied or overapplied overhead.

    The procedure for closing out underapplied or overapplied overhead to Cost of Goods Sold is quite simple. Underapplied overhead is added to Cost of Goods Sold. Overapplied overhead is deducted from Cost of Goods Sold. The reasoning is that if overhead is underapplied, not enough manufacturing overhead was applied to jobs and hence their costs are understated. Therefore, Cost of Goods Sold must be increased to compensate for this understatement. Likewise, if overhead is overapplied, too much manufacturing overhead was applied to jobs and hence their costs are overstated. Therefore, Cost of Goods Sold must be decreased to compensate for this overstatement. In short, adding to or deducting from Cost of Goods Sold corrects the misstatement of cost that occurs as a result of using a predetermined overhead rate.

    ## Prepare an Income Statement

    ## LEARNING OBJECTIVE 4-5

    Use the direct method to determine cost of goods sold.

    ## Cost of Goods Sold

    Recall from Chapter 2 that Cost of Goods Sold consists of the costs of the products sold to customers. It can be determined directly or indirectly. The direct method is simpler and quicker when the necessary data are available. We will illustrate both approaches for Rand Company.

    The Direct Method of Determining Cost of Goods Sold Recall that Job A, which consisted of 1,000 gold medallions, was completed during April, but Job B was not completed. Also recall that the unit product cost for each of the 1,000 gold medallions included in Job A was $\$ 158(\$ 158,000 \div 1,000$ units). If we assume that 750 of the 1,000 gold medallions included in Job A were shipped to customers by the end of April, then the cost of the medallions sold to customers was $\$ 118,500$ ( 750 units $\times \$ 158$ per unit). This amount must be adjusted for the $\$ 5,000$ underapplied overhead to arrive at the cost of goods sold for the period. Exhibit 4-11 illustrates the direct method of determining the cost of goods sold.

    ## EXHIBIT 4-11

    The Direct Method of Determining Cost of Goods Sold

    | Unadjusted cost of goods sold (750 units $\times \$ 158$ per unit) | \$118,500 |
    | :---: | :---: |
    | Add: Underapplied overhead | 5,000 |
    | Cost of goods sold | \$123,500 |

    The Indirect Method of Determining Cost of Goods Sold The indirect method relies on the following formulas:

    $$
    \begin{aligned}
    \text { Cost of goods manufactured }= & \text { Total manufacturing cost charged to jobs } \\
    & + \text { Beginning work in process inventory } \\
    & - \text { Ending work in process inventory } \\
    \text { Cost of goods sold }= & \text { Beginning finished goods inventory } \\
    & + \text { Cost of goods manufactured } \\
    & - \text { Ending finished goods inventory }
    \end{aligned}
    $$

    To determine the cost of goods sold with these formulas, we will need to know five items: (1) the beginning work in process inventory; (2) the total manufacturing cost charged to jobs for the period; (3) the ending work in process inventory; (4) the beginning finished goods inventory; and (5) the ending finished goods inventory. These costs for Rand Company are detailed below:

    1. The beginning work in process inventory was $\$ 30,000$-the beginning balance on Job A's job cost sheet from Exhibit 4-6 on page 128.
    2. The total manufacturing cost charged to jobs consists of direct materials, direct labor, and manufacturing overhead charged to jobs during the period. From Exhibit 4-9 on page 130 , the total manufacturing cost can be determined as follows:

    |  | Job A | Job B | Total |
    | :---: | :---: | :---: | :---: |
    | Direct materials. | \$28,000 | \$22,000 | \$ 50,000 |
    | Direct labor | \$40,000 | \$20,000 | 60,000 |
    | Manufacturing overhead applied | \$60,000 | \$30,000 | 90,000 |
    | Total manufacturing cost charged to jobs . |  |  | \$200,000 |

    3. The ending work in process inventory consists of $\$ 72,000$ - the accumulated cost of Job B from Exhibit 4-9 on page 130.
    4. At the start of the Rand Company example, we stated that the company had no beginning finished goods inventories.
    5. The ending finished goods inventory consists of the costs of any completed units that have not been sold at the end of the month. Job A consisted of 1,000 units, 750 of which were sold. Therefore, the ending finished goods inventory consists of 250 units ( 1,000 units -750 units). Recall that the unit product cost of Job A is $\$ 158$ per unit. Consequently, the total cost of these 250 unsold, but completed, units is $\$ 39,500$ ( 250 units $\times \$ 158$ per unit).
    Using these data, Exhibit 4-12 on the next page illustrates the indirect method of determining the cost of goods sold.

    Note two things from Exhibit 4-11 and Exhibit 4-12. First, the cost of goods sold is identical under the two methods-and always will be. Second, under both methods, the underapplied overhead is added to the unadjusted cost of goods sold to determine the cost of goods sold. Remember the reason for this. Underapplied overhead means that

    ## LEARNING OBJECTIVE 4-6

    Use the indirect method to determine cost of goods sold.

    ## EXHIBIT 4-12

    The Indirect Method of Determining Cost of Goods Sold

    | Manufacturing costs charged to jobs: |  |
    | :---: | :---: |
    | Direct materials | \$ 50,000 |
    | Direct labor | 60,000 |
    | Manufacturing overhead applied | 90,000 |
    | Total manufacturing cost charged to jobs | 200,000 |
    | Add: Beginning work in process inventory | 30,000 |
    |  | 230,000 |
    | Deduct: Ending work in process inventory | 72,000 |
    | Cost of goods manufactured | \$158,000 |
    | Beginning finished goods inventory | \$ 0 |
    | Add: Cost of goods manufactured (see above) | 158,000 |
    | Goods available for sale | 158,000 |
    | Deduct: Ending finished goods inventory | 39,500 |
    | Unadjusted cost of goods sold | 118,500 |
    | Add: Underapplied overhead | 5,000 |
    | Cost of goods sold | \$123,500 |

    not enough overhead was applied to jobs-the actual manufacturing overhead exceeded the amount of manufacturing overhead applied to jobs using the predetermined overhead rate. We must add the underapplied overhead to the unadjusted cost of goods sold to remove this discrepancy.

    ## Income Statement

    Now that we know the cost of goods sold $(\$ 123,500)$, all we need to construct the company's income statement for April is the total sales revenue and the selling and administrative expenses. We will assume that Rand Company's total sales revenue is $\$ 225,000$ and that it has supplied the following data concerning its selling and administrative expenses in April:
    

    Exhibit 4-13 combines these selling and administrative expenses with the sales and cost of goods sold data to create the company's income statement for the month.

    | Rand Company Income Statement For the Month Ending April 30 |  |
    | :---: | :---: |
    | Sales | \$225,000 |
    | Cost of goods sold | 123,500 |
    | Gross margin | 101,500 |
    | Selling and administrative expense | 87,000 |
    | Net operating income. | \$ 14,500 |

    EXHIBIT 4-13
    Income Statement

    ## Multiple Predetermined Overhead Rates

    Our discussion in this chapter has assumed that there is a single predetermined overhead rate for an entire factory called a plantwide overhead rate. This is a fairly common practice-particularly in smaller companies. But in larger companies, multiple predetermined overhead rates are often used. In a multiple predetermined overhead rate system each production department may have its own predetermined overhead rate. Such a system, while more complex, is more accurate because it can reflect differences across departments in how overhead costs are incurred. For example, in departments that are relatively labor intensive overhead might be allocated based on direct labor-hours and in departments that are relatively machine intensive overhead might be allocated based on machine-hours. When multiple predetermined overhead rates are used, overhead is applied in each department according to its own overhead rate as jobs proceed through the department.

    ## Job-Order Costing in Service Companies

    Job-order costing is used in service organizations such as law firms, movie studios, hospitals, and repair shops, as well as in manufacturing companies. In a law firm, for example, each client is a "job," and the costs of that job are accumulated on a job cost sheet as the client's case is handled by the firm. Legal forms and similar inputs represent the direct materials for the job; the time expended by attorneys is like direct labor; and the costs of secretaries and legal aids, rent, depreciation, and so forth, represent the overhead.

    In a movie studio such as Columbia Pictures, each film produced by the studio is a "job," and costs of direct materials (costumes, props, film, etc.) and direct labor (actors, directors, and extras) are charged to each film's job cost sheet. A share of the studio's overhead costs, such as utilities, depreciation of equipment, wages of maintenance workers, and so forth, is also charged to each film.

    In sum, job-order costing is a versatile and widely used costing method that may be encountered in virtually any organization that provides diverse products or services.

    Job-order costing is used to cost products in situations where the organization offers many different products or services, such as in furniture manufacturing, hospitals, and legal firms.

    Materials requisition forms and labor time tickets are used to assign direct materials and direct labor costs to jobs in a job-order costing system. Manufacturing overhead costs are assigned to jobs using a predetermined overhead rate. All of the costs are recorded on a job cost sheet.

    The predetermined overhead rate is determined before the period begins by dividing the estimated total manufacturing cost for the period by the estimated total amount of the allocation base for the period. The most frequently used allocation bases are direct labor-hours and
    machine-hours. Overhead is applied to jobs by multiplying the predetermined overhead rate by the actual amount of the allocation base recorded for the job.

    Because the predetermined overhead rate is based on estimates, the actual overhead cost incurred during a period may be more or less than the amount of overhead cost applied to production. Such a difference is referred to as underapplied or overapplied overhead. The underapplied or overapplied overhead for a period can be either closed out to Cost of Goods Sold or allocated between Work in Process, Finished Goods, and Cost of Goods Sold. When overhead is underapplied, manufacturing overhead costs have been understated and therefore inventories and/or expenses must be adjusted upwards. When overhead is overapplied, manufacturing overhead costs have been overstated and therefore inventories and/or expenses must be adjusted downward.

    ## Review Problem: Job-Order Costing

    Hogle Corporation uses job-order costing and applies overhead cost to jobs on the basis of machine-hours worked. For the just completed year, the company estimated that it would work 75,000 machine-hours and incur $\$ 450,000$ in manufacturing overhead cost. The company actually worked 80,000 machine-hours.

    The company has provided the following financial data concerning its actual operations for the year:

    | Direct materials | \$360,000 |
    | :---: | :---: |
    | Indirect materials | \$20,000 |
    | Direct labor | \$75,000 |
    | Indirect labor | \$110,000 |
    | Sales commissions | \$90,000 |
    | Administrative salaries | \$200,000 |
    | General selling expenses | \$17,000 |
    | Factory utility costs | \$43,000 |
    | Advertising costs | \$180,000 |
    | Factory depreciation | \$280,000 |
    | Selling and administrative depreciation | \$70,000 |
    | Factory insurance | \$7,000 |
    | Selling and administrative insurance | \$3,000 |
    | Cost of goods sold (not adjusted for underapplied or overapplied overhead) | \$870,000 |
    | Sales | \$1,500,000 |

    ## Required:

    1. Is overhead underapplied or overapplied for the year? By how much?
    2. Prepare an income statement for the year.

    ## Solution to Review Problem

    1. To determine the underapplied or overapplied overhead for the year, we must know the actual manufacturing overhead cost incurred and the manufacturing overhead applied to jobs. The actual manufacturing overhead cost incurred can be determined by adding together all of the manufacturing overhead items in the financial data provided by the company as follows:

    | Manufacturing overhead costs incurred: |  |
    | :---: | :---: |
    | Indirect materials | \$ 20,000 |
    | Indirect labor | 110,000 |
    | Factory utility costs | 43,000 |
    | Factory depreciation | 280,000 |
    | Factory insurance | 7,000 |
    | Total manufacturing overhead cost incurred | \$460,000 |

    The predetermined overhead rate for the year is computed as follows:

    $$
    \begin{aligned}
    \begin{aligned}
    \text { Predetermined } \\
    \text { overhead rate }
    \end{aligned} & =\frac{\text { Estimated total manufacturing overhead cost }}{\text { Estimated total amount of the allocation base }} \\
    & =\frac{\$ 450,000}{75,000 \text { machine-hours }} \\
    & =\$ 6 \text { per machine-hour }
    \end{aligned}
    $$

    Based on the 80,000 machine-hours actually worked during the year, the company applied $\$ 480,000$ in overhead cost to production ( $\$ 6$ per machine-hour $\times 80,000$ machine hours).
    The actual manufacturing overhead cost incurred was $\$ 460,000$, whereas the manufacturing overhead applied to jobs using the company's predetermined overhead rate was $\$ 480,000$. Therefore, overhead was overapplied by $\$ 20,000$ ( $\$ 480,000-\$ 460,000$ ).
    2. To construct the income statement, we will need the sales (which is given), the adjusted cost of goods sold, and the total selling and administrative expenses. The latter can be determined as follows:

    | Selling and administrative expenses inc |  |
    | :---: | :---: |
    | Sales commissions | \$ 90,000 |
    | Administrative salaries | 200,000 |
    | General selling expenses | 17,000 |
    | Advertising costs | 180,000 |
    | Selling and administrative depreciation . | 70,000 |
    | Selling and administrative insurance | 3,000 |
    | Total selling and administrative expense | \$560,000 |

    The adjusted cost of goods sold is determined as follows:

    | Unadjusted cost of goods sold | \$870,000 |
    | :---: | :---: |
    | Deduct: Overapplied overhead | 20,000 |
    | Cost of goods sold | \$850,000 |

    Finally, the income statement is constructed as follows:

    | Hogle Corporation Income Statement |  |
    | :---: | :---: |
    | Sales | \$1,500,000 |
    | Cost of goods sold | 850,000 |
    | Gross margin | 650,000 |
    | Selling and administrative expense | 560,000 |
    | Net operating income | \$ 90,000 |

    Absorption costing A costing method that includes all manufacturing costs-direct materials, direct labor, and both variable and fixed manufacturing overhead-in the cost of a product. (p. 117)

    Allocation base A measure of activity such as direct labor-hours or machine-hours that is used to assign costs to cost objects. (p. 122)

    Bill of materials A document that shows the quantity of each type of direct material required to make a product. (p. 119)
    Cost driver A factor, such as machine-hours, beds occupied, computer time, or flight-hours, that causes overhead costs. (p. 124)
    Cost of goods manufactured The manufacturing costs associated with the goods that were finished during the period. (p. 126)
    Finished goods Units of product that have been completed but not yet sold to customers. (p. 126)
    Job cost sheet A form prepared for a job that records the materials, labor, and manufacturing overhead costs charged to that job. (p. 119)
    Job-order costing A costing system used in situations where many different products, jobs, or services are produced each period. (p. 117)
    Materials requisition form A document that specifies the type and quantity of materials to be drawn from the storeroom and that identifies the job that will be charged for the cost of those materials. (p. 119)
    Multiple predetermined overhead rates A costing system with multiple overhead cost pools and a different predetermined overhead rate for each cost pool, rather than a single predetermined overhead rate for the entire company. Each production department may be treated as a separate overhead cost pool. (p. 135)
    Normal cost system A costing system in which overhead costs are applied to a job by multiplying a predetermined overhead rate by the actual amount of the allocation base incurred by the job. (p. 123)

    Overapplied overhead The amount by which overhead cost applied to jobs exceeds the amount of overhead cost actually incurred during a period. (p. 130)
    Overhead application The process of charging manufacturing overhead cost to job cost sheets. (p. 122)

    Plantwide overhead rate A single predetermined overhead rate that is used throughout a plant. (p. 135)

    Predetermined overhead rate A rate used to charge manufacturing overhead cost to jobs that is established in advance for each period. It is computed by dividing the estimated total manufacturing overhead cost for the period by the estimated total amount of the allocation base for the period. (p. 122)
    Raw materials Any materials that go into the final product. (p. 126)
    Time ticket A document that is used to record the amount of time an employee spends on various activities. (p. 120)
    Underapplied overhead The amount by which overhead cost actually incurred exceeds the amount of overhead cost applied to jobs during a period. (p. 130)
    Work in process Units of product that are only partially complete and will require further work before they are ready for sale to the customer. (p. 126)

    ## Questions

    4-8 If a company fully allocates all of its overhead costs to jobs, does this guarantee that a profit will be earned for the period?
    4-9 Would you expect the amount of overhead applied for a period to equal the actual overhead costs of the period? Why or why not?
    4-10 What is underapplied overhead? Overapplied overhead? What disposition is made of these amounts at the end of the period?
    4-11 Provide two reasons why overhead might be underapplied in a given year.
    4-12 What adjustment to cost of goods sold is made for underapplied overhead? What adjustment is made for overapplied overhead?
    4-13 What is a plantwide overhead rate? Why are multiple overhead rates, rather than a plantwide overhead rate, used in some companies?
    4-14 What happens to overhead rates based on direct labor when automated equipment replaces direct labor?

    Multiple-choice questions are provided on the text website at www.mhe.com/noreen3e.

    Available with McGraw-Hill's Connect ${ }^{\text {TM }}$ Accounting.

    The Excel worksheet form that appears below is to be used to recreate part of the example on page 131. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.

    | 4 | A | B | C | D ${ }^{-}$ |
    | :---: | :---: | :---: | :---: | :---: |
    | 1 | Chapter 4: Applying Excel |  |  |  |
    | 2 |  |  |  |  |
    | 3 | Data |  |  |  |
    | 4 | Allocation base | Machine-ho |  |  |
    | 5 | Estimated manufacturing overhead cost | \$300,000 |  |  |
    | 6 | Estimated total amount of the allocation base | 75,000 | machine-hours |  |
    | 7 | Actual manufacturing overhead cost | \$290,000 |  |  |
    | 8 | Actual total amount of the allocation base | 68,000 | machine-hours |  |
    | 9 |  |  |  |  |
    | 10 | Enter a formula into each of the cells marked with a ? below |  |  |  |
    | 11 |  |  |  | = |
    | 12 | Computation of the predetermined overhead rate |  |  |  |
    | 13 | Estimated manufacturing overhead cost | ? |  |  |
    | 14 | Estimated total amount of the allocation base | ? | machine-hours |  |
    | 15 | Predetermined overhead rate | ? | per machine-hour |  |
    | 16 |  |  |  |  |
    | 17 | Computation of underapplied or overapplied manufacturing overhead |  |  |  |
    | 18 | Actual manufacturing overhead cost | ? |  |  |
    | 19 | Manufacturing overhead cost applied to Work in Process during the year: |  |  |  |
    | 20 | Predetermined overhead rate | ? | per machine-hour |  |
    | 21 | Actual total amount of the allocation base | ? | machine-hours |  |
    | 22 | Manufacturing overhead applied | ? |  |  |
    | 23 | Underapplied (overapplied) manufacturing overhead | ? |  |  |
    | 24 |  |  |  | $\checkmark$ |
    | 14. | 1 - Chapter 4 Form Filled in Chapter 4Form Chapter 4Formulas \|1 A | IIII |  | 11 |

    You should proceed to the requirements below only after completing your worksheet.

    ## Required:

    1. Check your worksheet by changing the estimated total amount of the allocation base in the Data area to 60,000 machine-hours, keeping all of the other data the same as in the original example. If your worksheet is operating properly, the predetermined overhead rate should now be $\$ 5.00$ per machine-hour. If you do not get this answer, find the errors in your worksheet and correct them.

    How much is the underapplied (overapplied) manufacturing overhead? Did it change? Why or why not?
    2. Determine the underapplied (overapplied) manufacturing overhead for a different company with the following data:

    | Allocation base | Machine-hours |
    | :---: | :---: |
    | Estimated manufacturing overhead cost | \$100,000 |
    | Estimated total amount of the allocation base | 50,000 machine-hours |
    | Actual manufacturing overhead cost | \$90,000 |
    | Actual total amount of the allocation base | 40,000 machine-hours |

    3. What happens to the underapplied (overapplied) manufacturing overhead from part (2) if the estimated total amount of the allocation base is changed to 40,000 machine-hours and everything else remains the same? Why is the amount of underapplied (overapplied) manufacturing overhead different from part (2)?
    4. Change the estimated total amount of the allocation base back to 50,000 machine-hours so that the data looks exactly like it did in part (2). Now change the actual manufacturing overhead cost to $\$ 100,000$. What is the underapplied (overapplied) manufacturing overhead now? Why is the amount of underapplied (overapplied) manufacturing overhead different from part (2)?

    EXERCISE 4-1 Compute the Predetermined Overhead Rate [LO 4-1]
    Logan Products computes its predetermined overhead rate annually on the basis of direct laborhours. At the beginning of the year, it estimated that 40,000 direct labor-hours would be required for the period's estimated level of production. The company also estimated $\$ 466,000$ of fixed manufacturing overhead expenses for the coming period and variable manufacturing overhead of $\$ 3.00$ per direct labor-hour. Logan's actual manufacturing overhead for the year was $\$ 713,400$ and its actual total direct labor was 41,000 hours.
    Required:
    Compute the company's predetermined overhead rate for the year.

    ## EXERCISE 4-2 Apply Overhead [LO 4-2]

    Westan Corporation uses a predetermined overhead rate of $\$ 23.10$ per direct labor-hour. This predetermined rate was based on a cost formula that estimated $\$ 277,200$ of total manufacturing overhead for an estimated activity level of 12,000 direct labor-hours.

    The company incurred actual total manufacturing overhead costs of \$266,000 and 12,600 total direct labor-hours during the period.

    ## Required:

    Determine the amount of manufacturing overhead that would have been applied to all jobs during the period.

    EXERCISE 4-3 Computing Job Costs [LO 4-3]
    Weaver Company's predetermined overhead rate is $\$ 18.00$ per direct labor-hour and its direct labor wage rate is $\$ 12.00$ per hour. The following information pertains to Job A-200:

    | Direct materials . . . . . . . . . . . . . . . . | $\$ 200$ |
    | :--- | :--- | :--- |
    | Direct labor . . . . . . . . . . . . | $\$ 120$ |

    ## Required:

    1. What is the total manufacturing cost assigned to Job A-200?
    2. If Job A-200 consists of 50 units, what is the average cost assigned to each unit included in the job?

    EXERCISE 4-4 Determine Underapplied or Overapplied Overhead [LO 4-4]
    Kirkaid Company recorded the following transactions for the just completed month:
    a. $\$ 84,000$ in raw materials were requisitioned for use in production. Of this amount, $\$ 72,000$ was for direct materials and the remainder was for indirect materials.
    b. Total labor wages of $\$ 108,000$ were incurred. Of this amount, $\$ 105,000$ was for direct labor and the remainder was for indirect labor.
    c. Additional actual manufacturing overhead costs of $\$ 197,000$ were incurred.
    d. A total of $\$ 218,000$ in manufacturing overhead was applied to jobs.

    Required:
    Determine the underapplied or overapplied overhead for the month.
    EXERCISE 4-5 Direct Method of Determining Cost of Goods Sold [LO 4-5]
    Uxmaiz Corporation had only one job in process during May-Job X32Z—and had no finished goods inventory on May 1. Job X32Z was started in April and finished during May. Data concerning that job appear below:

    |  | Job X32Z |
    | :---: | :---: |
    | Beginning balance . | \$5,000 |
    | Charged to the job during May. |  |
    | Direct materials. | \$8,000 |
    | Direct labor. | \$2,000 |
    | Manufacturing overhead applied | \$4,000 |
    | Units completed. | 100 |
    | Units in process at the end of May. | 0 |
    | Units sold during May | 40 |

    In May, overhead was overapplied by $\$ 300$. The company adjusts its cost of goods sold every month for the amount of the overhead that was underapplied or overapplied.

    ## Required:

    1. Using the direct method, what is the cost of goods sold for May?
    2. What is the total value of the finished goods inventory at the end of May?
    3. What is the total value of the work in process inventory at the end of May?

    EXERCISE 4-6 Indirect Method of Determining Cost of Goods Sold [LO 4-6]
    Refer to the data for Uxmaiz Corporation in Exercise 4-5.
    Required:
    Using the indirect method, determine the cost of goods sold for May.

    ## EXERCISE 4-7 Predetermined Overhead Rate; Applying Overhead; Underapplied or Overapplied

    Overhead [LO 4-1, LO 4-2, LO 4-4]Medusa Products uses a job-order costing system. Overhead costs are applied to jobs on the basis of machine-hours. At the beginning of the year, management estimated that the company would
     work 85,000 machine-hours and incur $\$ 170,000$ in manufacturing overhead costs for the year.

    ## Required:

    1. Compute the company's predetermined overhead rate.
    2. Assume that during the year the company actually worked only 80,000 machine-hours and incurred $\$ 168,000$ of manufacturing overhead costs. Compute the amount of underapplied or overapplied overhead for the year.
    3. Explain why the manufacturing overhead was underapplied or overapplied for the year.

    EXERCISE 4-8 Computing Predetermined Overhead Rates and Job Costs [LO 4-1, LO 4-2, LO 4-3, LO 4-4]
    Kody Corporation uses a job-order costing system with a plantwide overhead rate based on machine-hours. At the beginning of the year, the company made the following estimates:

    | Machine-hours required to support estimated production | 150,000 |
    | :---: | :---: |
    | Fixed manufacturing overhead cost | \$750,000 |
    | Variable manufacturing overhead cost per machine-hour | \$4.00 |

    ## Required:

    1. Compute the predetermined overhead rate.
    2. During the year Job 500 was started and completed. The following information was available with respect to this job:

    | Direct materials requisitioned | \$350 |
    | :---: | :---: |
    | Direct labor cost | \$230 |
    | Machine-hours used. | 30 |

    Compute the total manufacturing cost assigned to Job 500.
    3. During the year the company worked a total of 147,000 machine-hours on all jobs and incurred actual manufacturing overhead costs of $\$ 1,325,000$. What is the amount of underapplied or overapplied overhead for the year? If this amount were closed out entirely to Cost of Goods Sold, would net operating income increase or decrease?

    EXERCISE 4-9 Departmental Overhead Rates [LO 4-1, LO 4-2, LO 4-3]
    Diewold Company has two departments, Milling and Assembly. The company uses a job-order costing system and computes a predetermined overhead rate in each department. The Milling Department bases its rate on machine-hours, and the Assembly Department bases its rate on direct labor-hours. At the beginning of the year, the company made the following estimates:

    |  | Department |  |
    | :---: | :---: | :---: |
    |  | Milling | Assembly |
    | Direct labor-hours | 8,000 | 80,000 |
    | Machine-hours | 60,000 | 3,000 |
    | Total fixed manufacturing overhead cost | \$390,000 | \$500,000 |
    | Variable manufacturing overhead per machine-hour | \$2.00 | - |
    | Variable manufacturing overhead per direct labor-hour | - | \$3.75 |

    ## Required:

    1. Compute the predetermined overhead rate to be used in each department.
    2. Assume that the overhead rates you computed in (1) above are in effect. The job cost sheet for Job 407, which was started and completed during the year, showed the following:

    |  | Department |  |  |
    | :--- | ---: | ---: | ---: |
    |  |  | Milling | Assembly |
    | Direct labor-hours $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | 5 | 20 |  |
    | Machine-hours $\ldots \ldots \ldots \ldots \ldots \ldots$ | 90 | 4 |  |
    | Materials requisitioned $\ldots \ldots \ldots \ldots \ldots$ | $\$ 800$ | $\$ 370$ |  |
    | Direct labor cost $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 45$ | $\$ 160$ |  |

    Compute the total manufacturing cost assigned to Job 407.
    3. Would you expect substantially different amounts of overhead cost to be charged to some jobs if the company used a plantwide overhead rate based on direct labor-hours instead of using departmental rates? Explain. No computations are necessary.

    EXERCISE 4-10 Applying Overhead; Computing Unit Product Cost [LO 4-2, LO 4-3]
    A company assigns overhead cost to completed jobs on the basis of $120 \%$ of direct labor cost. The job cost sheet for Job 413 shows that $\$ 12,000$ in direct materials has been used on the job and that $\$ 8,000$ in direct labor cost has been incurred. A total of 200 units were produced in Job 413.
    Required:
    What is the total manufacturing cost assigned to Job 413? What is the unit product cost for Job 413?

    EXERCISE 4-11 Underapplied and Overapplied Overhead [LO 4-4]
    Cretin Enterprises uses a predetermined overhead rate of $\$ 21.40$ per direct labor-hour. This predetermined rate was based on a cost formula that estimated $\$ 171,200$ of total manufacturing overhead for an estimated activity level of 8,000 direct labor-hours.

    The company incurred actual total manufacturing overhead costs of \$172,500 and 8,250 total direct labor-hours during the period.

    ## Required:

    1. Determine the amount of underapplied or overapplied manufacturing overhead for the period.
    2. Assuming that the entire amount of the underapplied or overapplied overhead is closed out to cost of goods sold, what would be the effect of the underapplied or overapplied overhead on the company's gross margin for the period?

    EXERCISE 4-12 Applying Overhead; Cost of Goods Manufactured [LO 4-2, LO 4-4, LO 4-6]
    The following cost data relate to the manufacturing activities of Black Company during the just completed year:

    | Manufacturing overhead costs: |  |
    | :---: | :---: |
    | Property taxes, factory | \$3,000 |
    | Utilities, factory | 5,000 |
    | Indirect labor | 10,000 |
    | Depreciation, factory | 24,000 |
    | Insurance, factory | 6,000 |
    | Total actual manufacturing overhead costs | \$48,000 |
    | Other costs incurred: |  |
    | Purchases of raw materials | \$32,000 |
    | Direct labor cost | \$40,000 |
    | Inventories: |  |
    | Raw materials, beginning | \$8,000 |
    | Raw materials, ending | \$7,000 |
    | Work in process, beginning | \$6,000 |
    | Work in process, ending | \$7,500 |

    The company uses a predetermined overhead rate to apply overhead cost to jobs. The rate for the year was $\$ 5$ per machine-hour; a total of 10,000 machine-hours was recorded for the year. All raw materials ultimately become direct materials-none are classified as indirect materials.

    ## Required:

    1. Compute the amount of underapplied or overapplied overhead cost for the year.
    2. Prepare a schedule of cost of goods manufactured for the year using the indirect method.

    EXERCISE 4-13 Varying Predetermined Overhead Rates [LO 4-1, LO 4-2, LO 4-3]
    Javadi Company makes a single product that is subject to wide seasonal variations in demand. The company uses a job-order costing system and computes predetermined overhead rates on a quarterly basis using the number of units to be produced as the allocation base. Its estimated costs, by
     quarter, for the coming year are given on the following page:

    |  | Quarter |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | First | Second | Third | Fourth |
    | Direct materials | \$240,000 | \$120,000 | \$ 60,000 | \$180,000 |
    | Direct labor. | 96,000 | 48,000 | 24,000 | 72,000 |
    | Manufacturing overhead | 228,000 | 204,000 | 192,000 | $?$ |
    | Total manufacturing costs (a) | \$564,000 | \$372,000 | \$276,000 | \$ ? |
    | Number of units to be produced (b) | 80,000 | 40,000 | 20,000 | 60,000 |
    | Estimated unit product cost (a) $\div$ (b) . | \$7.05 | \$9.30 | \$13.80 | ? |

    Management finds the variation in quarterly unit product costs to be confusing and difficult to work with. It has been suggested that the problem lies with manufacturing overhead because it is the largest element of total manufacturing cost. Accordingly, you have been asked to find a more appropriate way of assigning manufacturing overhead cost to units of product.

    ## Required:

    1. Using the high-low method, estimate the fixed manufacturing overhead cost per quarter and the variable manufacturing overhead cost per unit. Create a cost formula to estimate the total manufacturing overhead cost for the fourth quarter. Compute the total manufacturing cost and unit product cost for the fourth quarter.
    2. What is causing the estimated unit product cost to fluctuate from one quarter to the next?
    3. How would you recommend stabilizing the company's unit product cost? Support your answer with computations that adapt the cost formula you created in requirement 1 .

    EXERCISE 4-14 Apply Overhead to a Job [LO 4-2]
    Winston Company applies overhead cost to jobs on the basis of direct labor cost. Job X, which was started and completed during the current period, shows charges of $\$ 18,000$ for direct materials, $\$ 10,000$ for direct labor, and $\$ 15,000$ for overhead on its job cost sheet. Job Q, which is still in process at year-end, shows charges of $\$ 20,000$ for direct materials, and $\$ 8,000$ for direct labor.
    Required:
    Should any overhead cost be added to Job Q at year-end? If so, how much? Explain.
    EXERCISE 4-15 Plantwide and Departmental Overhead Rates; Job Costs [LO 4-1, LO 4-2, LO 4-3] Smithson Company uses a job-order costing system and has two manufacturing departmentsMolding and Fabrication. The company provided the following estimates at the beginning of the year:

    |  |  |  |  |
    | :--- | ---: | ---: | ---: |

    During the year, the company had no beginning or ending inventories and it started, completed, and sold only two jobs-Job D-75 and Job C-100. It provided the following information related to those two jobs:

    | Job D-75: | Molding | Fabrication | Total |
    | :---: | :---: | :---: | :---: |
    | Direct materials cost . | \$375,000 | \$325,000 | \$700,000 |
    | Direct labor cost | \$200,000 | \$160,000 | \$360,000 |
    | Machine-hours | 15,000 | 5,000 | 20,000 |
    | Job C-100: | Molding | Fabrication | Total |
    | Direct materials cost . | \$300,000 | \$250,000 | \$550,000 |
    | Direct labor cost | \$175,000 | \$225,000 | \$400,000 |
    | Machine-hours | 5,000 | 25,000 | 30,000 |

    Smithson had no overapplied or underapplied manufacturing overhead during the year.

    ## Required:

    1. Assume Smithson uses a plantwide overhead rate based on machine-hours.
    a. Compute the predetermined plantwide overhead rate.
    b. Compute the total manufacturing costs assigned to Job D-75 and Job C-100.
    c. If Smithson establishes bid prices that are $150 \%$ of total manufacturing costs, what bid price would it have established for Job D-75 and Job C-100?
    d. What is Smithson's cost of goods sold for the year?
    2. Assume Smithson uses departmental overhead rates based on machine-hours.
    $a$. Compute the predetermined departmental overhead rates.
    b. Compute the total manufacturing costs assigned to Job D-75 and Job C-100.
    c. If Smithson establishes bid prices that are $150 \%$ of total manufacturing costs, what bid price would it have established for Job D-75 and Job C-100?
    d. What is Smithson's cost of goods sold for the year?
    3. What managerial insights are revealed by the computations that you performed in this problem? (Hint: Do the cost of goods sold amounts that you computed in requirements 1 and 2 differ from one another? Do the bid prices that you computed in requirements 1 and 2 differ from one another? Why?)

    ## All applicable problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

    PROBLEM 4-16 Applying Overhead in a Service Company [LO 4-1, LO 4-2, LO 4-3]
    Pearson Architectural Design uses a job-order costing system and applies studio overhead to jobs on the basis of direct staff costs. Because Pearson Architectural Design is a service firm, the names of the accounts it uses are different from the names used in manufacturing companies. The follow-
     ing costs were recorded in January:

    | Cost of | \$90,000 |
    | :---: | :---: |
    | Direct staff costs (comparable to direct labor) | \$200,000 |
    | Studio overhead (comparable to manufacturing overhead cost applied) | \$320,000 |
    | Cost of work completed (comparable to cost of goods manufactured) | \$570,000 |

    There were no beginning inventories in January.
    At the end of January, only job was still in process. This job (the Krimmer Corporation Headquarters project) had been charged with $\$ 13,500$ in direct staff costs.

    ## Required:

    1. Compute the predetermined overhead rate that was used during January.
    2. Complete the following job cost sheet for the partially completed Krimmer Corporation Headquarters project. (Hint: Cost of goods manufactured equals beginning work in process inventory plus manufacturing costs incurred less ending work in process inventory.)

    | Job Cost Sheet <br> Krimmer Corporation Headquarters Project |  |
    | :---: | :---: |
    | Costs of subcontracted work | \$? |
    | Direct staff costs | ? |
    | Studio overhead | ? |
    | Total cost to January 31 | \$? |

    PROBLEM 4-17 Applying Overhead; Underapplied or Overapplied Overhead; Income Statement [LO 4-2, LO 4-4, LO 4-5]
    Durham Company uses a job-order costing system. The following transactions took place last year: a. Raw materials requisitioned for use in production, $\$ 40,000$ ( $80 \%$ direct and $20 \%$ indirect).
    b. Factory utility costs incurred, $\$ 14,600$.
    c. Depreciation recorded on plant and equipment, $\$ 28,000$. Three-fourths of the depreciation relates to factory equipment, and the remainder relates to selling and administrative equipment.
    d. Costs for salaries and wages were incurred as follows:

    | Direct labor. | \$40,000 |
    | :---: | :---: |
    | Indirect labor. | \$18,000 |
    | Sales commissions. | \$10,000 |
    | Administrative salaries | \$25,000 |

    e. Insurance costs incurred, $\$ 3,000$ ( $80 \%$ relates to factory operations, and $20 \%$ relates to selling and administrative activities).
    f. Miscellaneous selling and administrative expenses incurred, $\$ 18,000$.
    g. Manufacturing overhead was applied to production. The company applies overhead on the basis of $150 \%$ of direct labor cost.
    h. Goods that cost $\$ 130,000$ to manufacture according to their job cost sheets were transferred to the finished goods warehouse.
    i. Goods that had cost $\$ 120,000$ to manufacture according to their job cost sheets were sold for $\$ 200,000$.

    Required:

    1. Determine the underapplied or overapplied overhead for the year.
    2. Prepare an income statement for the year. (Hint: No calculations are required to determine the cost of goods sold before any adjustment for underapplied or overapplied overhead.)
    

    PROBLEM 4-18 Applying Overhead in a Service Company [LO 4-2, LO 4-4, LO 4-5]
    Heritage Gardens provides complete garden design and landscaping services. The company uses a job-order costing system to track the costs of its landscaping projects. The table below provides data concerning the three landscaping projects that were in progress during May. There was no work in process at the beginning of May.

    |  | Project |  |  |
    | :--- | ---: | :---: | ---: |
    |  | Williams | Chandler | Nguyen |
    | Designer-hours $\ldots \ldots \ldots \ldots$. | 200 | 80 | 120 |
    | Direct materials $\ldots \ldots \ldots \ldots$ | $\$ 4,800$ | $\$ 1,800$ | $\$ 3,600$ |
    | Direct labor. $\ldots \ldots \ldots \ldots$. | $\$ 2,400$ | $\$ 1,000$ | $\$ 1,500$ |

    Actual overhead costs were $\$ 16,000$ for May. Overhead costs are applied to projects on the basis of designer-hours because most of the overhead is related to the costs of the garden design studio. The predetermined overhead rate is $\$ 45$ per designer-hour. The Williams and Chandler projects were completed in May; the Nguyen project was not completed by the end of the month. No other jobs were in process during May.
    Required:

    1. Compute the amount of overhead cost that would have been applied to each project during May.
    2. Determine the cost of goods manufactured for May.
    3. What is the accumulated cost of the work in process at the end of the month?
    4. Determine the underapplied or overapplied overhead for May.

    PROBLEM 4-19 Predetermined Overhead Rate; Applying Overhead; Underapplied or Overapplied Overhead [LO 4-2, LO 4-4, LO 4-5]
    Ravsten Company uses a job-order costing system.

    The company applies overhead cost to jobs on the basis of machine-hours. For the current year, the company estimated that it would work 36,000 machine-hours and incur $\$ 153,000$ in manufacturing overhead cost. The following transactions occurred during the year:
    a. Raw materials requisitioned for use in production, $\$ 190,000$ ( $80 \%$ direct and $20 \%$ indirect).
    b. The following costs were incurred for employee services:

    | Direct labor . . . . . . . . . . . . . . . . . . . . . . . . | $\$ 160,000$ |
    | :--- | :--- | ---: |
    | Indirect labor. . . . . . . . . . . . . . | $\$ 10,000$ |
    | Sales commissions. . . . . . . . . . | $\$ 25,000$ |

    c. Heat, power, and water costs incurred in the factory, $\$ 42,000$.
    d. Insurance costs, $\$ 10,000(90 \%$ relates to factory operations, and $10 \%$ relates to selling and administrative activities).
    e. Advertising costs incurred, $\$ 50,000$.
    f. Depreciation recorded for the year, $\$ 60,000$ ( $85 \%$ relates to factory operations, and $15 \%$ relates to selling and administrative activities).
    g. The company used 40,000 machine-hours during the year.
    h. Goods that cost $\$ 480,000$ to manufacture according to their job cost sheets were transferred to the finished goods warehouse.
    i. Sales for the year totaled $\$ 700,000$. The total cost to manufacture these goods according to their job cost sheets was $\$ 475,000$.
    Required:

    1. Determine the underapplied or overapplied overhead for the year.
    2. Prepare an income statement for the year. (Hint: No calculations are required to determine the cost of goods sold before any adjustment for underapplied or overapplied overhead.)

    PROBLEM 4-20 Predetermined Overhead Rate; Disposition of Underapplied or Overapplied Overhead [LO 4-1, LO 4-4, LO 4-5]
    Savallas Company is highly automated and uses computers to control manufacturing operations. The company uses a job-order costing system and applies manufacturing overhead cost to products on the basis of computer-hours. The following estimates were used in preparing the predetermined overhead rate at the beginning of the year:

    | Computer-hours | 85,000 |
    | :---: | :---: |
    | Fixed manufacturing overhead cost | \$1,275,000 |
    | Variable manufacturing overhead per computer-hour | \$3.00 |

    During the year, a severe economic recession resulted in cutting back production and a buildup of inventory in the company's warehouse. The company's cost records revealed the following actual cost and operating data for the year:

    | Computer-hours | 60,000 |
    | :---: | :---: |
    | Manufacturing overhead cost | \$1,350,000 |
    | Inventories at year-end: |  |
    | Raw materials | \$400,000 |
    | Work in process | \$160,000 |
    | Finished goods | \$1,040,000 |
    | Cost of goods sold | \$2,800,000 |

    ## Required:

    1. Compute the company's predetermined overhead rate for the year.
    2. Compute the underapplied or overapplied overhead for the year.
    3. Determine the cost of goods sold for the year after any adjustment for underapplied or overapplied overhead.

    PROBLEM 4-21 Multiple Departments; Applying Overhead [LO 4-1, LO 4-2, LO 4-3, LO 4-4]
    WoodGrain Technology makes home office furniture from fine hardwoods. The company uses a job-order costing system and predetermined overhead rates to apply manufacturing overhead cost to jobs. The predetermined overhead rate in the Preparation Department is based on machinehours, and the rate in the Fabrication Department is based on direct labor-hours. At the beginning of the year, the company's management made the following estimates for the year:

    |  | Department |  |
    | :---: | :---: | :---: |
    |  | Preparation | Fabrication |
    | Machine-hours | 80,000 | 21,000 |
    | Direct labor-hours | 35,000 | 50,000 |
    | Direct materials cost. | \$190,000 | \$400,000 |
    | Direct labor cost | \$280,000 | \$530,000 |
    | Fixed manufacturing overhead cost | \$256,000 | \$520,000 |
    | Variable manufacturing overhead per machine-hour | \$2.00 | - |
    | Variable manufacturing overhead per direct labor-hour | - | \$4.00 |

    Job 127 was started on April 1 and completed on May 12. The company's cost records show the following information concerning the job:

    |  | Department |  |
    | :---: | :---: | :---: |
    |  | Preparation | Fabrication |
    | Machine-hours | 350 | 70 |
    | Direct labor-hours . | 80 | 130 |
    | Direct materials cost | \$940 | \$1,200 |
    | Direct labor cost . | \$710 | \$980 |

    ## Required:

    1. Compute the predetermined overhead rate used during the year in the Preparation Department. Compute the rate used in the Fabrication Department.
    2. Compute the total overhead cost applied to Job 127.
    3. What would be the total cost recorded for Job 127? If the job contained 25 units, what would be the unit product cost?
    4. At the end of the year, the records of WoodGrain Technology revealed the following actual cost and operating data for all jobs worked on during the year:

    |  | Department |  |
    | :--- | ---: | ---: |
    |  | Preparation | Fabrication |
    | Machine-hours $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | 73,000 | 24,000 |
    | Direct labor-hours $\ldots \ldots \ldots \ldots \ldots \ldots$ | 30,000 | 54,000 |
    | Direct materials cost $\ldots \ldots \ldots \ldots \ldots$ | $\$ 165,000$ | $\$ 420,000$ |
    | Manufacturing overhead cost $\ldots \ldots$. | $\$ 390,000$ | $\$ 740,000$ |

    What was the amount of underapplied or overapplied overhead in each department at the end of the year?

    PROBLEM 4-22 Multiple Departments; Overhead Rates; Underapplied or Overapplied Overhead [LO 4-1, LO 4-2, LO 4-3, LO 4-4]
    Winkle, Kotter, and Zale is a small law firm that contains 10 partners and 10 support persons. The firm employs a job-order costing system to accumulate costs chargeable to each client, and it is organized into two departments-the Research and Documents Department and the Litigation

    Department. The firm uses predetermined overhead rates to charge the costs of these departments to its clients. At the beginning of the current year, the firm's management made the following estimates for the year:

    |  | Department |  |
    | :--- | ---: | ---: |
    |  | Research and <br> Documents | Litigation |
    | Research-hours $\ldots \ldots \ldots \ldots \ldots \ldots$ | 20,000 | - |
    | Direct attorney-hours $\ldots \ldots \ldots \ldots$ | 9,000 | 16,000 |
    | Materials and supplies $\ldots \ldots \ldots \ldots$ | $\$ 18,000$ | $\$ 5,000$ |
    | Direct attorney cost . . . . . . . . . . . | $\$ 430,000$ | $\$ 800,000$ |
    | Departmental overhead cost $\ldots \ldots$ | $\$ 700,000$ | $\$ 320,000$ |

    The predetermined overhead rate in the Research and Documents Department is based on research-hours, and the rate in the Litigation Department is based on direct attorney cost.

    The costs charged to each client are made up of three elements: materials and supplies used, direct attorney costs incurred, and an applied amount of overhead from each department in which work is performed on the case.

    Case 618-3 was initiated on February 10 and completed on June 30. During this period, the following costs and time were recorded on the case:

    |  | Department |  |
    | :---: | :---: | :---: |
    |  | Research and Documents | Litigation |
    | Research-hours | 18 | - |
    | Direct attorney-hours | 9 | 42 |
    | Materials and supplies | \$50 | \$30 |
    | Direct attorney cost. | \$410 | \$2,100 |

    ## Required:

    1. Compute the predetermined overhead rates used during the year in the Research and Documents Department and the Litigation Department.
    2. Using the rates you computed in (1) above, compute the total overhead cost applied to Case 618-3.
    3. What would be the total cost charged to Case 618-3? Show computations by department and in total for the case.
    4. At the end of the year, the firm's records revealed the following actual cost and operating data for all cases handled during the year:

    |  | Department |  |
    | :---: | :---: | :---: |
    |  | Research and Documents | Litigation |
    | Research-hours | 23,000 | - |
    | Direct attorney-hours. | 8,000 | 15,000 |
    | Materials and supplies | \$19,000 | \$6,000 |
    | Direct attorney cost. | \$400,000 | \$275,000 |
    | Departmental overhead cost | \$770,000 | \$300,000 |

    Determine the amount of underapplied or overapplied overhead cost in each department for the year.

    PROBLEM 4-23 Direct Method of Determining Cost of Goods Sold [LO 4-5]
    Techuxia Corporation worked on four jobs during October: Job A256, Job A257, Job A258, and Job A260. At the end of October, the job cost sheets for these jobs contained the following data:

    |  | Job A256 | Job A257 | Job A258 | Job A260 |
    | :--- | ---: | ---: | ---: | ---: | ---: |
    | Beginning balance $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 1,200$ | $\$ 500$ | $\$ 0$ | $\$ 0$ |
    | Charged to the jobs during October: |  |  |  |  |
    | Direct materials $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 2,600$ | $\$ 3,500$ | $\$ 1,400$ | $\$ 3,500$ |
    | Direct labor $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 800$ | $\$ 1,000$ | $\$ 600$ | $\$ 400$ |
    | Manufacturing overhead applied. $\ldots \ldots \ldots$ | $\$ 1,200$ | $\$ 1,500$ | $\$ 900$ | $\$ 600$ |
    | Units completed $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | 100 | 0 | 200 | 0 |
    | Units in process at the end of October..... | 0 | 400 | 0 | 500 |
    | Units sold during October. $\ldots \ldots \ldots \ldots \ldots$ | 80 | 0 | 40 | 0 |

    Jobs A256 and A258 were completed during October. The other two jobs had not yet been completed at the end of October. There was no finished goods inventory on October 1.

    In October, overhead was overapplied by $\$ 800$. The company adjusts its cost of goods sold every month for the amount of the underapplied or overapplied overhead.
    Required:

    1. Using the direct method, what is the cost of goods sold for October?
    2. What is the total value of the finished goods inventory at the end of October?
    3. What is the total value of the work in process inventory at the end of October?

    PROBLEM 4-24 Indirect Method of Determining Cost of Goods Sold [LO 4-6]
    Refer to the data for Techuxia Corporation in Problem 4-23.
    Required:
    Using the indirect method, what is the cost of goods sold for October?

    ## CASE 4-25 Plantwide versus Departmental Overhead Rates; Underapplied or Overapplied Overhead [LO 4-1, LO 4-2, LO 4-3, LO 4-4]

    "Don't tell me we've lost another bid!" exclaimed Sandy Kovallas, president of Lenko Products, Inc. "I'm afraid so," replied Doug Martin, the operations vice president. "One of our competitors underbid us by about $\$ 10,000$ on the Hastings job." "I just can't figure it out," said Kovallas. "It seems we're either too high to get the job or too low to make any money on half the jobs we bid anymore. What's happened?"

    Lenko Products manufactures specialized goods to customers' specifications and operates a job-order costing system. Manufacturing overhead cost is applied to jobs on the basis of direct labor cost. The following estimates were made at the beginning of the year:

    |  | Department |  |  |  |
    | :--- | ---: | :---: | ---: | ---: |
    |  | Cutting | Machining | Assembly | Total Plant |
    | Direct labor $\ldots . \ldots \ldots . . . . .$. | $\$ 300,000$ | $\$ 200,000$ | $\$ 400,000$ | $\$ 900,000$ |
    | Manufacturing overhead $\ldots \ldots$ | $\$ 540,000$ | $\$ 800,000$ | $\$ 100,000$ | $\$ 1,440,000$ |

    Jobs require varying amounts of work in the three departments. The Hastings job, for example, would have required manufacturing costs in the three departments as follows:

    |  | Department |  |  |  |
    | :--- | :---: | :---: | :---: | :---: | :---: |
    |  | Cutting | Machining | Assembly | Total Plant |
    | Direct materials $\ldots \ldots \ldots \ldots \ldots$ | $\$ 12,000$ | $\$ 900$ | $\$ 5,600$ | $\$ 18,500$ |
    | Direct labor $\ldots \ldots \ldots \ldots \ldots$ | $\$ 6,500$ | $\$ 1,700$ | $\$ 13,000$ | $\$ 21,200$ |
    | Manufacturing overhead $\ldots \ldots \ldots$ | $?$ | $?$ | $?$ | $?$ |

    The company uses a plantwide overhead rate to apply manufacturing overhead cost to jobs.

    ## Required:

    1. Assuming the use of a plantwide overhead rate:
    a. Compute the rate for the current year.
    b. Determine the amount of manufacturing overhead cost that would have been applied to the Hastings job.
    2. Suppose that instead of using a plantwide overhead rate, the company had used a separate predetermined overhead rate in each department. Under these conditions:
    a. Compute the rate for each department for the current year.
    b. Determine the amount of manufacturing overhead cost that would have been applied to the Hastings job.
    3. Explain the difference between the manufacturing overhead that would have been applied to the Hastings job using the plantwide rate in question 1 (b) and using the departmental rates in question 2(b).
    4. Assume that it is customary in the industry to bid jobs at $150 \%$ of total manufacturing cost (direct materials, direct labor, and applied overhead). What was the company's bid price on the Hastings job? What would the bid price have been if departmental overhead rates had been used to apply overhead cost?
    5. At the end of the year, the company assembled the following actual cost data relating to all jobs worked on during the year:

    |  | Department |  |  | Total Plant |
    | :---: | :---: | :---: | :---: | :---: |
    |  | Cutting | Machining | Assembly |  |
    | Direct materials. | \$760,000 | \$90,000 | \$410,000 | \$1,260,000 |
    | Direct labor | \$320,000 | \$210,000 | \$340,000 | \$870,000 |
    | Manufacturing overhead. | \$560,000 | \$830,000 | \$92,000 | \$1,482,000 |

    Compute the underapplied or overapplied overhead for the year (a) assuming that a plantwide overhead rate is used, and (b) assuming that departmental overhead rates are used.

    ## CASE 4-26 Ethics and the Manager [LO 4-1, LO 4-2, LO 4-4]

    Cristin Madsen has recently been transferred to the Appliances Division of Solequin Corporation. Shortly after taking over her new position as divisional controller, she was asked to develop the division's predetermined overhead rate for the upcoming year. The accuracy of the rate is impor-
     tant because it is used throughout the year and any overapplied or underapplied overhead is closed out to Cost of Goods Sold at the end of the year. Solequin Corporation uses direct labor-hours in all of its divisions as the allocation base for manufacturing overhead.

    To compute the predetermined overhead rate, Cristin divided her estimate of the total manufacturing overhead for the coming year by the production manager's estimate of the total direct labor-hours for the coming year. She took her computations to the division's general manager for approval but was quite surprised when he suggested a modification in the base. Her conversation with the general manager of the Appliances Division, Lance Jusic, went like this:

    Madsen: Here are my calculations for next year's predetermined overhead rate. If you approve, we can enter the rate into the computer on January 1 and be up and running in the job-order costing system right away this year.
    Jusic: Thanks for coming up with the calculations so quickly, and they look just fine. There is, however, one slight modification I would like to see. Your estimate of the total direct laborhours for the year is 110,000 hours. How about cutting that to about 105,000 hours?
    Madsen: I don't know if I can do that. The production manager says she will need about 110,000 direct labor-hours to meet the sales projections for next year. Besides, there are going to be over 108,000 direct labor-hours during the current year and sales are projected to be higher next year.
    Jusic: Cristin, I know all of that. I would still like to reduce the direct labor-hours in the base to something like 105,000 hours. You probably don't know that I had an agreement with your predecessor as divisional controller to shave $5 \%$ or so off the estimated direct labor-hours every year. That way, we kept a reserve that usually resulted in a big boost to net operating income at the end of the fiscal year in December. We called it our Christmas bonus.

    Corporate headquarters always seemed as pleased as punch that we could pull off such a miracle at the end of the year. This system has worked well for many years, and I don't want to change it now.

    ## Required:

    1. Explain how shaving $5 \%$ off the estimated direct labor-hours in the base for the predetermined overhead rate usually results in a big boost in net operating income at the end of the fiscal year.
    2. Should Cristin Madsen go along with the general manager's request to reduce the direct laborhours in the predetermined overhead rate computation to 105,000 direct labor-hours?

    CASE 4-27 Critical Thinking; Interpretation of Manufacturing Overhead Rates [LO 4-1, LO 4-2]
    Sharpton Fabricators Corporation manufactures a variety of parts for the automotive industry. The company uses a job-order costing system with a plantwide predetermined overhead rate based on direct labor-hours. On December 10, 2012, the company's controller made a preliminary estimate of the predetermined overhead rate for 2013. The new rate was based on the estimated total manufacturing overhead cost of $\$ 2,475,000$ and the estimated 52,000 total direct labor-hours for 2013:

    $$
    \begin{aligned}
    \text { Predetermined overhead rate } & =\frac{\$ 2,475,000}{52,000 \text { hours }} \\
    & =\$ 47.60 \text { per direct labor-hour }
    \end{aligned}
    $$

    This new predetermined overhead rate was communicated to top managers in a meeting on December 11. The rate did not cause any comment because it was within a few pennies of the overhead rate that had been used during 2012. One of the subjects discussed at the meeting was a proposal by the production manager to purchase an automated milling machine built by Central Robotics. The president of Sharpton Fabricators, Kevin Reynolds, agreed to meet with the regional sales representative from Central Robotics to discuss the proposal.

    On the day following the meeting, Mr. Reynolds met with Jay Warner, Central Robotics' sales representative. The following discussion took place:
    Reynolds: Larry Winter, our production manager, asked me to meet with you because he is interested in installing an automated milling machine. Frankly, I am skeptical. You're going to have to show me this isn't just another expensive toy for Larry's people to play with.
    Warner: That shouldn't be too difficult, Mr. Reynolds. The automated milling machine has three major advantages. First, it is much faster than the manual methods you are using. It can process about twice as many parts per hour as your present milling machines. Second, it is much more flexible. There are some up-front programming costs, but once those have been incurred, almost no setup is required on the machines for standard operations. You just punch in the code of the standard operation, load the machine's hopper with raw material, and the machine does the rest.
    Reynolds: Yeah, but what about cost? Having twice the capacity in the milling machine area won't do us much good. That center is idle much of the time anyway.
    Warner: I was getting there. The third advantage of the automated milling machine is lower cost. Larry Winters and I looked over your present operations, and we estimated that the automated equipment would eliminate the need for about 6,000 direct labor-hours a year. What is your direct labor cost per hour?
    Reynolds: The wage rate in the milling area averages about $\$ 21$ per hour. Fringe benefits raise that figure to about $\$ 30$ per hour.
    Warner: Don't forget your overhead.
    Reynolds: Next year the overhead rate will be about $\$ 48$ per hour.
    Warner: So including fringe benefits and overhead, the cost per direct labor-hour is about $\$ 78$.
    Reynolds: That's right.
    Warner: Since you save 6,000 direct labor-hours per year, the cost savings would amount to about $\$ 468,000$ a year.
    Reynolds: That's pretty impressive, but you aren't giving away this equipment are you?
    Warner: Several options are available, including leasing and outright purchase. Just for comparison purposes, our 60-month lease plan would require payments of only $\$ 300,000$ per year.
    Reynolds: Sold! When can you install the equipment?

    Shortly after this meeting, Mr. Reynolds informed the company's controller of the decision to lease the new equipment, which would be installed over the Christmas vacation period. The controller realized that this decision would require a recomputation of the predetermined overhead rate for the year 2013 since the decision would affect both the manufacturing overhead and the direct labor-hours for the year. After talking with both the production manager and the sales representative from Central Robotics, the controller discovered that in addition to the annual lease cost of $\$ 300,000$, the new machine would also require a skilled technician/programmer who would have to be hired at a cost of $\$ 45,000$ per year to maintain and program the equipment. Both of these costs would be included in factory overhead. There would be no other changes in total manufacturing overhead cost, which is almost entirely fixed. The controller assumed that the new machine would result in a reduction of 6,000 direct labor-hours for the year from the levels that had initially been planned.

    When the revised predetermined overhead rate for the year 2013 was circulated among the company's top managers, there was considerable dismay.
    Required:

    1. Recompute the predetermined overhead rate assuming that the new machine will be installed. Explain why the new predetermined overhead rate is higher (or lower) than the rate that was originally estimated for the year 2013.
    2. What effect (if any) would this new rate have on the cost of jobs that do not use the new automated milling machine?
    3. Why would managers be concerned about the new overhead rate?
    4. After seeing the new predetermined overhead rate, the production manager admitted that he probably wouldn't be able to eliminate all of the 6,000 direct labor-hours. He had been hoping to accomplish the reduction by not replacing workers who retire or quit, but that would not be possible. As a result, the real labor savings would be only about 2,000 hours-one worker. Given this additional information, evaluate the original decision to acquire the automated milling machine from Central Robotics.

    ## Appendix 4A: The Predetermined Overhead Rate and Capacity

    Companies typically base their predetermined overhead rates on the estimated, or budgeted, amount of the allocation base for the upcoming period. This is the method that is used in the chapter, but it is a practice that has come under severe criticism. ${ }^{1}$ The criticism centers on how fixed manufacturing overhead costs are handled under this traditional approach. As we shall see, the critics argue that, in general, too much fixed manufacturing overhead cost is applied to products. To focus on this issue, we will make two simplifying assumptions in this appendix: (1) we will consider only fixed manufacturing overhead; and (2) we will assume that the actual fixed manufacturing overhead at the end of the period is the same as the estimated, or budgeted, fixed manufacturing overhead at the beginning of the period. Neither of these assumptions is entirely realistic. Ordinarily, some manufacturing overhead is variable and even fixed costs can differ from what was expected at the beginning of the period, but making those assumptions enables us to focus on the primary issues the critics raise.

    An example will help us to understand the controversy. Prahad Corporation manufactures music CDs for local recording studios. The company's CD duplicating machine is capable of producing a new CD every 10 seconds from a master CD. The company

    LEARNING OBJECTIVE 4-7 Understand the implications of basing the predetermined overhead rate on activity at capacity rather than on estimated activity for the period.
    leases the CD duplicating machine for $\$ 180,000$ per year, and this is the company's only manufacturing overhead cost. With allowances for setups and maintenance, the machine is theoretically capable of producing up to 900,000 CDs per year. However, due to weak retail sales of CDs, the company's commercial customers are unlikely to order more than 600,000 CDs next year. The company uses machine time as the allocation base for applying manufacturing overhead to CDs. These data are summarized below:
    

    If Prahad follows common practice and computes its predetermined overhead rate using estimated or budgeted figures, then its predetermined overhead rate for next year would be $\$ 0.03$ per second of machine time computed as follows:

    $$
    \begin{aligned}
    \begin{array}{c}
    \text { Predetermined } \\
    \text { overhead rate }
    \end{array} & =\frac{\text { Estimated total manufacturing overhead cost }}{\text { Estimated total amount of the allocation base }} \\
    & =\frac{\$ 180,000}{600,000 \mathrm{CDs} \times 10 \text { seconds per CD }} \\
    & =\$ 0.03 \text { per second }
    \end{aligned}
    $$

    Because each CD requires 10 seconds of machine time, each CD will be charged for $\$ 0.30$ of overhead cost.

    Critics charge that there are two problems with this procedure. First, if predetermined overhead rates are based on budgeted activity and overhead includes significant fixed costs, then the unit product costs will fluctuate depending on the budgeted level of activity for the period. For example, if the budgeted output for the year was only 300,000 CDs, the predetermined overhead rate would be $\$ 0.06$ per second of machine time or $\$ 0.60$ per CD rather than $\$ 0.30$ per CD. In general, if budgeted output falls, the overhead cost per unit will increase; it will appear that the CDs cost more to make. Managers may then be tempted to increase prices at the worst possible time-just as demand is falling.

    Second, critics charge that under the traditional approach, products are charged for resources that they don't use. When the fixed costs of capacity are spread over estimated activity, the units that are produced must shoulder the costs of unused capacity. That is why the applied overhead cost per unit increases as the level of activity falls. The critics argue that products should be charged only for the capacity that they use; they should not be charged for the capacity they don't use. This can be accomplished by basing the predetermined overhead rate on capacity as follows:

    $$
    \begin{aligned}
    \begin{array}{c}
    \text { Predetermined overhead } \\
    \text { rate based on capacity }
    \end{array} & =\frac{\text { Estimated total manufacturing overhead cost at capacity }}{\text { Estimated total amount of the allocation base at capacity }} \\
    & =\frac{\$ 180,000}{900,000 \mathrm{CDs} \times 10 \text { seconds per CD }} \\
    & =\$ 0.02 \text { per second }
    \end{aligned}
    $$

    It is important to realize that the numerator in this predetermined overhead rate is the estimated total manufacturing overhead cost at capacity. In general, the numerator in a predetermined overhead rate is the estimated total manufacturing overhead cost for the level of activity in the denominator. Ordinarily, the estimated total manufacturing overhead cost at capacity will be larger than the estimated total manufacturing overhead cost at the estimated level of activity. The estimated level of activity in this case was 600,000 CDs
    (or 6 million seconds of machine time), whereas capacity is $900,000 \mathrm{CDs}$ (or 9 million seconds of machine time). The estimated total manufacturing overhead cost at 600,000 CDs was $\$ 180,000$. This also happens to be the estimated total manufacturing overhead cost at $900,000 \mathrm{CDs}$, but that only happens because we have assumed that the manufacturing overhead is entirely fixed. If manufacturing overhead contained any variable element, the total manufacturing overhead would be larger at 900,000 CDs than at $600,000 \mathrm{CDs}$ and, in that case, the predetermined overhead rate should reflect that fact.

    At any rate, returning to the computation of the predetermined overhead rate based on capacity, the predetermined overhead rate is $\$ 0.02$ per second and so the overhead cost applied to each CD would be $\$ 0.20$. This charge is constant and would not be affected by the level of activity during a period. If output falls, the charge would still be $\$ 0.20$ per CD.

    This method will almost certainly result in underapplied overhead. If actual output at Prahad Corporation is 600,000 CDs, then only $\$ 120,000$ of overhead cost would be applied to products ( $\$ 0.20$ per $C D \times 600,000 \mathrm{CDs}$ ). Because the actual overhead cost is $\$ 180,000$, overhead would be underapplied by $\$ 60,000$. Because we are assuming that manufacturing overhead is entirely fixed and that actual manufacturing overhead equals the manufacturing overhead as estimated at the beginning of the year, the underapplied overhead represents the cost of unused capacity. In other words, if there had been no unused capacity, there would have been no underapplied overhead. The critics suggest that the underapplied overhead that results from unused capacity should be separately disclosed on the income statement as the Cost of Unused Capacity-a period expense. Disclosing this cost as a lump sum on the income statement, rather than burying it in Cost of Goods Sold or ending inventories, makes it much more visible to managers. An example of such an income statement appears below:
    

    Note that the cost of unused capacity is prominently displayed on this income statement.
    Official pronouncements do not prohibit basing predetermined overhead rates on capacity for external reports. ${ }^{2}$ Nevertheless, basing the predetermined overhead rate on estimated or budgeted activity is a long-established practice in industry, and some managers and accountants may object to the large amounts of underapplied overhead that would often result from using capacity to determine predetermined overhead rates. And some may insist that the underapplied overhead be allocated among Cost of Goods Sold and ending inventories-which would defeat the purpose of basing the predetermined overhead rate on capacity.


    ## IN BUSINESS

    ## RESOURCE CONSUMPTION ACCOUNTING

    Clopay Plastic Products Company, headquartered in Cincinnati, Ohio, recently implemented a pilot application of a German cost accounting system known in the United States as Resource Consumption Accounting (RCA). One of the benefits of RCA is that it uses the estimated total amount of the allocation base at capacity to calculate overhead rates and to assign costs to cost objects. This makes idle capacity visible to managers who can react to this information by either growing sales or taking steps to reduce the amount and cost of available capacity. It also ensures that products are only charged for the resources used to produce them.

    Clopay's old cost system spread all of the company's manufacturing overhead costs over the units produced. So, if Clopay's senior managers decided to discontinue what appeared to be an unprofitable product, the unit costs of the remaining products would increase as the fixed overhead costs of the newly idled capacity were spread over the remaining products.
    Source: B. Douglas Clinton and Sally A. Webber, "Here's Innovation in Management Accounting with Resource Consumption Accounting," Strategic Finance, October 2004, pp. 21-26.

    All applicable exercises and problems are available with McGraw-Hill's Connect ${ }^{\text {TM }}$ Accounting.
    

    EXERCISE 4A-1 Overhead Rate Based on Capacity [LO 4-7]
    Samanca Cabinets makes custom wooden cabinets for high-end stereo systems from specialty woods. The company uses a job-order costing system. The capacity of the plant is determined by the capacity of its constraint, which is time on the automated bandsaw that makes finely beveled cuts in wood according to the preprogrammed specifications of each cabinet. The bandsaw can operate up to 150 hours per month. The estimated total manufacturing overhead at capacity is $\$ 11,000$ per month. The company bases its predetermined overhead rate on capacity, so its predetermined overhead rate is $\$ 74$ per hour of bandsaw use.

    The results of a recent month's operations appear below:

    | Sales. | \$39,860 |
    | :---: | :---: |
    | Beginning inventories | \$0 |
    | Ending inventories | \$0 |
    | Direct materials. | \$4,820 |
    | Direct labor (all variable). | \$9,640 |
    | Manufacturing overhead incurred. | \$10,870 |
    | Selling and administrative expense | \$9,350 |
    | Actual hours of bandsaw use | 124 |

    ## Required:

    1. Prepare an income statement following the example in Appendix 4A in which any underapplied overhead is directly recorded on the income statement as an expense.
    2. Why is overhead ordinarily underapplied when the predetermined overhead rate is based on capacity?

    EXERCISE 4A-2 Overhead Rates and Capacity Issues [LO 4-1, LO 4-2, LO 4-4, LO 4-7]
    Estate Pension Services helps clients to set up and administer pension plans that are in compliance with tax laws and regulatory requirements. The firm uses a job-order costing system in which overhead is applied to clients' accounts on the basis of professional staff hours charged to the accounts. Data concerning two recent years appear on the following page:

    |  | 2010 | 2011 |
    | :---: | :---: | :---: |
    | Estimated professional staff hours to be charged to clients' accounts | 2,400 | 2,250 |
    | Estimated overhead cost | \$144,000 | \$144,000 |
    | Professional staff hours available | 3,000 | 3,000 |

    "Professional staff hours available" is a measure of the capacity of the firm. Any hours available that are not charged to clients' accounts represent unused capacity. All of the firm's overhead is fixed.

    ## Required:

    1. Jennifer Miyami is an established client whose pension plan was set up many years ago. In both 2010 and 2011, only five hours of professional staff time were charged to Ms. Miyami's account. If the company bases its predetermined overhead rate on the estimated overhead cost and the estimated professional staff hours to be charged to clients, how much overhead cost would have been applied to Ms. Miyami's account in 2010? In 2011?
    2. Suppose that the company bases its predetermined overhead rate on the estimated overhead cost and the estimated professional staff hours to be charged to clients as in (1) above. Also suppose that the actual professional staff hours charged to clients' accounts and the actual overhead costs turn out to be exactly as estimated in both years. By how much would the overhead be underapplied or overapplied in 2010? In 2011?
    3. Refer back to the data concerning Ms. Miyami in (1) above. If the company bases its predetermined overhead rate on the professional staff hours available, how much overhead cost would have been applied to Ms. Miyami's account in 2010? In 2011?
    4. Suppose that the company bases its predetermined overhead rate on the professional staff hours available as in (3) above. Also, suppose that the actual professional staff hours charged to clients' accounts and the actual overhead costs turn out to be exactly as estimated in both years. By how much would the overhead be underapplied or overapplied in 2010? In 2011?

    PROBLEM 4A-3 Predetermined Overhead Rate and Capacity [LO 4-1, LO 4-2, LO 4-4, LO 4-7]
    Skid Road Recording, Inc., is a small audio recording studio located in Seattle. The company handles work for advertising agencies-primarily for radio ads—and has a few singers and bands as clients. Skid Road Recording handles all aspects of recording from editing to making a digital
     master from which CDs can be copied. The competition in the audio recording industry in Seattle has always been tough, but it has been getting even tougher over the last several years. The studio has been losing customers to newer studios that are equipped with more up-to-date equipment and that are able to offer very attractive prices and excellent service. Summary data concerning the last two years of operations follow:

    |  |  | 2010 | 2011 |
    | :--- | ---: | ---: | ---: |
    | Estimated hours of studio service $\ldots \ldots \ldots \ldots \ldots$ | $7 . \ldots$ | 1,000 | 750 |
    | Estimated studio overhead cost . . . . . . . . . . | $\$ 90,000$ | $\$ 90,000$ |  |
    | Actual hours of studio service provided . . . . . . | 900 | 600 |  |
    | Actual studio overhead cost incurred . . . . . . . | $\$ 90,000$ | $\$ 90,000$ |  |
    | Hours of studio service at capacity . . . . . . . . | 1,800 | 1,800 |  |

    The company applies studio overhead to recording jobs on the basis of the hours of studio service provided. For example, 30 hours of studio time were required to record, edit, and master the Slug Fest music CD for a local band. All of the studio overhead is fixed, and the actual overhead cost incurred was exactly as estimated at the beginning of the year in both 2010 and 2011.

    ## Required:

    1. Skid Road Recording computes its predetermined overhead rate at the beginning of each year based on the estimated studio overhead and the estimated hours of studio service for the year.

    CASE 4A-4 Ethics; Predetermined Overhead Rate and Capacity [LO 4-2, LO 4-4, LO 4-7]
    Melissa Ostwerk, the new controller of TurboDrives, Inc., has just returned from a seminar on the choice of the activity level in the predetermined overhead rate. Even though the subject did not sound exciting at first, she found that there were some important ideas presented that should get a hearing at her company. After returning from the seminar, she arranged a meeting with the production manager, Jan Kingman, and the assistant production manager, Lonny Chan.

    Melissa: I ran across an idea that I wanted to check out with both of you. It's about the way we compute predetermined overhead rates.
    Jan: We're all ears.
    Melissa: We compute the predetermined overhead rate by dividing the estimated total factory overhead for the coming year, which is all a fixed cost, by the estimated total units produced for the coming year.
    Lonny: We've been doing that as long as I've been with the company.
    Jan: And it has been done that way at every other company I've worked at, except at most places they divide by direct labor-hours.
    Melissa: We use units because it is simpler and we basically make one product with minor variations. But, there's another way to do it. Instead of basing the overhead rate on the estimated total units produced for the coming year, we could base it on the total units produced at capacity.
    Lonny: Oh, the Marketing Department will love that. It will drop the costs on all of our products. They'll go wild over there cutting prices.
    Melissa: That is a worry, but I wanted to talk to both of you first before going over to Marketing.
    Jan: Aren't you always going to have a lot of underapplied overhead?
    Melissa: That's correct, but let me show you how we would handle it. Here's an example based on our budget for next year.

    | Budgeted (estimated) production | 80,000 units |
    | :---: | :---: |
    | Budgeted sales | 80,000 units |
    | Capacity | 100,000 units |
    | Selling price | \$70 per unit |
    | Variable manufacturing cost | \$18 per unit |
    | Total manufacturing overhead cost (all fixed) | \$2,000,000 |
    | Selling and administrative expenses (all fixed) | \$1,950,000 |
    | Beginning inventories | \$0 |

    Traditional approach to computing the predetermined overhead rate:

    $$
    \begin{aligned}
    \begin{array}{c}
    \text { Predetermined } \\
    \text { overhead rate }
    \end{array} & =\frac{\text { Estimated total manufacturing overhead cost }}{\text { Estimated total amount of the allocation base }} \\
    & =\frac{\$ 2,000,000}{80,000 \text { units }}=\$ 25 \text { per unit }
    \end{aligned}
    $$

    | Budgeted Income Statement |  |  |
    | :---: | :---: | :---: |
    | Revenue (80,000 units $\times \$ 70$ per unit) |  | \$5,600,000 |
    | Cost of goods sold: |  |  |
    | Variable manufacturing ( 80,000 units $\times \$ 18$ per unit). | \$1,440,000 |  |
    | Manufacturing overhead applied ( 80,000 units $\times \$ 25$ per unit) | 2,000,000 | 3,440,000 |
    | Gross margin |  | 2,160,000 |
    | Selling and administrative expenses |  | 1,950,000 |
    | Net operating income |  | \$ 210,000 |

    ## New approach to computing the predetermined overhead rate using capacity in the denominator:

    Predetermined $=$ Estimated total manufacturing overhead cost at capacity overhead rate $=\frac{\text { Estimated total amount of the allocation base at capacity }}{\text { and }}$

    $$
    =\frac{\$ 2,000,000}{100,000 \text { units }}=\$ 20 \text { per unit }
    $$

    | Budgeted Income Statement |  |  |
    | :---: | :---: | :---: |
    | Revenue (80,000 units $\times \$ 70$ per unit) |  | \$5,600,000 |
    | Cost of goods sold: |  |  |
    | Variable manufacturing ( 80,000 units $\times \$ 18$ per unit). | \$1,440,000 |  |
    | Manufacturing overhead applied (80,000 units $\times \$ 20$ per unit) | 1,600,000 | 3,040,000 |
    | Gross margin |  | 2,560,000 |
    | Cost of unused capacity $\text { [(100,000 units }-80,000 \text { units }) \times \$ 20 \text { per unit }] .$ |  | 400,000 |
    | Selling and administrative expenses . . . . . . . . . . . . . . . |  | 1,950,000 |
    | Net operating income . . . . . . . . . . . . . . . . . . . . . . . . . . |  | \$ 210,000 |

    Jan: Whoa!! I don't think I like the looks of that "Cost of unused capacity." If that thing shows up on the income statement, someone from headquarters is likely to come down here looking for some people to lay off.
    Lonny: I'm worried about something else, too. What happens when sales are not up to expectations? Can we pull the "hat trick"?
    Melissa: I'm sorry, I don't understand.
    Jan: Lonny's talking about something that happens fairly regularly. When sales are down and profits look like they are going to be lower than the president told the owners they were going to be, the president comes down here and asks us to deliver some more profits.
    Lonny: And we pull them out of our hat.
    Jan: Yeah, we just increase production until we get the profits we want.
    Melissa: I still don't understand. You mean you increase sales?
    Jan: Nope, we increase production. We're the production managers, not the sales managers.
    Melissa: I get it. Because you have produced more, the sales force has more units it can sell.
    Jan: Nope, the marketing people don't do a thing. We just build inventories and that does the trick.
    Required:
    In all of the forthcoming questions, assume that the predetermined overhead rate under the traditional method is $\$ 25$ per unit, and under the new method it is $\$ 20$ per unit. Also, assume that under
    the traditional method any underapplied or overapplied overhead is taken directly to the income statement as an adjustment to Cost of Goods Sold.

    1. Suppose actual production is 80,000 units. Compute the net operating incomes that would be realized under the traditional and new methods if actual sales are 75,000 units and everything else turns out as expected.
    2. How many units would have to be produced under each of the methods in order to realize the budgeted net operating income of $\$ 210,000$ if actual sales are 75,000 units and everything else turns out as expected?
    3. What effect does the new method based on capacity have on the volatility of net operating income?
    4. Will the "hat trick" be easier or harder to perform if the new method based on capacity is used?
    5. Do you think the "hat trick" is ethical?

    # Variable Costing and Segment Reporting: Tools for Management 

    ## IBM's \$2.5 Billion Investment in Technology

    BUSINESS FOCUS
    

    When it comes to state-of-the-art in automation, IBM's \$2.5 billion semiconductor manufacturing facility in East Fishkill, New York, is tough to beat. The plant uses wireless networks, 600 miles of cable, and more than 420 servers to equip itself with what IBM claims is more computing power than NASA uses to launch a space shuttle.

    Each batch of 25 wafers (one wafer can be processed into 1,000 computer chips) travels through the East Fishkill plant's manufacturing process without ever being touched by human hands. A computer system "looks at orders and schedules production runs . . . adjusts schedules to allow for planned maintenance and . . . feeds vast reams of production data into enterprise-wide management and financial-reporting systems." The plant can literally run itself as was the case a few years ago when a snowstorm hit and everyone went home while the automated system continued to manufacture computer chips until it ran out of work.

    In a manufacturing environment such as this, labor costs are insignificant and fixed overhead costs are huge. There is a strong temptation to build inventories and increase profits without increasing sales. How can this be done you ask? It would seem logical that producing more units would have no impact on profits unless the units were sold, right? Wrong! As we will discover in this chapter, absorption costing-the most widely used method of determining product costs-can artificially increase profits by increasing the quantity of units produced.


    

    LEARNING OBJECTIVES
    After studying Chapter 5, you should be able to:

    LO 5-1 Explain how variable costing differs from absorption costing and compute unit product costs under each method.
    LO 5-2 Prepare income statements using both variable and absorption costing.
    LO 5-3 Reconcile variable costing and absorption costing net operating incomes and explain why the two amounts differ.
    LO 5-4 Prepare a segmented income statement that differentiates traceable fixed costs from common fixed costs and use it to make decisions.

    This chapter describes two applications of the contribution format income statements that were introduced in Chapters 2 and 3. First, it explains how manufacturing companies can prepare variable costing income statements, which rely on the contribution format, for internal decision making purposes. The variable costing approach will be contrasted with absorption costing income statements, which were discussed in Chapter 4 and are generally used for external reports. Ordinarily, variable costing and absorption costing produce different net operating income figures, and the difference can be quite large. In addition to showing how these two methods differ, we will describe the advantages of variable costing for internal reporting purposes and we will show how management decisions can be affected by the costing method chosen.

    Second, the chapter explains how the contribution format can be used to prepare segmented income statements. In addition to companywide income statements, managers need to measure the profitability of individual segments of their organizations. A segment is a part or activity of an organization about which managers would like cost, revenue, or profit data. This chapter explains how to create contribution format income statements that report profit data for business segments, such as divisions, individual stores, geographic regions, customers, and product lines.

    ## Overview of Variable and Absorption Costing

    ## LEARNING OBJECTIVE 5-1

    Explain how variable costing differs from absorption costing and compute unit product costs under each method.

    As you begin to read about variable and absorption costing income statements in the coming pages, focus your attention on three key concepts. First, both income statement formats include product costs and period costs, although they define these cost classifications differently. Second, variable costing income statements are grounded in the contribution format. They categorize expenses based on cost behavior-variable costs are reported separately from fixed costs. Absorption costing income statements ignore variable and fixed cost distinctions. Third, as mentioned in the paragraph above, variable and absorption costing net operating income figures often differ from one another. The reason for these differences always relates to the fact the variable costing and absorption costing income statements account for fixed manufacturing overhead differently. Pay very close attention to the two different ways that variable costing and absorption costing account for fixed manufacturing overhead.

    ## Variable Costing

    Under variable costing, only those manufacturing costs that vary with output are treated as product costs. This would usually include direct materials, direct labor, and the variable portion of manufacturing overhead. Fixed manufacturing overhead is not treated as a product cost under this method. Rather, fixed manufacturing overhead is treated as a period cost and, like selling and administrative expenses, it is expensed in its entirety each period. Consequently, the cost of a unit of product in inventory or in cost of goods sold under the variable costing method does not contain any fixed manufacturing overhead cost. Variable costing is sometimes referred to as direct costing or marginal costing.

    ## Absorption Costing

    As discussed in Chapter 4, absorption costing treats all manufacturing costs as product costs, regardless of whether they are variable or fixed. The cost of a unit of product under the absorption costing method consists of direct materials, direct labor, and both variable and fixed manufacturing overhead. Thus, absorption costing allocates a portion of fixed manufacturing overhead cost to each unit of product, along with the variable
    manufacturing costs. Because absorption costing includes all manufacturing costs in product costs, it is frequently referred to as the full cost method.

    ## Selling and Administrative Expenses

    Selling and administrative expenses are never treated as product costs, regardless of the costing method. Thus, under absorption and variable costing, variable and fixed selling and administrative expenses are always treated as period costs and are expensed as incurred.

    Summary of Differences The essential difference between variable costing and absorption costing, as illustrated in Exhibit 5-1, is how each method accounts for fixed manufacturing overhead costs-all other costs are treated the same under the two methods. In absorption costing, fixed manufacturing overhead costs are included as part of the costs of work in process inventories. When units are completed, these costs are transferred to finished goods and only when the units are sold do these costs flow through to the income statement as part of cost of goods sold. In variable costing, fixed manufacturing overhead costs are considered to be period costs-just like selling and administrative costs-and are taken immediately to the income statement as period expenses.
    

    ## Variable and Absorption Costing-An Example

    To illustrate the difference between variable costing and absorption costing, consider Weber Light Aircraft, a company that produces light recreational aircraft. Data concerning the company's operations appear below:

    |  | Per Aircraft |  | Per Month |
    | :---: | :---: | :---: | :---: |
    | Selling price | \$100,000 |  |  |
    | Direct materials | \$19,000 |  |  |
    | Direct labor | \$5,000 |  |  |
    | Variable manufacturing overhead | \$1,000 |  |  |
    | Fixed manufacturing overhead |  |  | \$70,000 |
    | Variable selling and administrative expenses | \$10,000 |  |  |
    | Fixed selling and administrative expenses | \$20,000 |  |  |
    |  | January | February | March |
    | Beginning inventory | 0 | 0 | 1 |
    | Units produced | 1 | 2 | 4 |
    | Units sold. | 1 | 1 | 5 |
    | Ending inventory . | 0 | 1 | 0 |

    As you review the data above, it is important to realize that for the months of January, February, and March, the selling price per aircraft, variable cost per aircraft, and total monthly fixed expenses never change. The only variables that change in this example are the number of units produced (January $=1$ unit produced; February $=2$ units produced; March $=4$ units produced) and the number of units sold (January $=1$ unit sold; February $=1$ unit sold; March $=5$ units sold).

    We will first construct the company's variable costing income statements for January, February, and March. Then we will show how the company's net operating income would be determined for the same months using absorption costing.

    ## Variable Costing Contribution Format Income Statement

    To prepare the company's variable costing income statements for January, February, and March we begin by computing the unit product cost. Under variable costing, product costs consist solely of variable production costs. At Weber Light Aircraft, the variable production cost per unit is $\$ 25,000$, determined as follows:

    | Variable Costing Unit Product Cost |  |
    | :---: | :---: |
    | Direct materials | \$19,000 |
    | Direct labor | 5,000 |
    | Variable manufacturing overhead. | 1,000 |
    | Variable costing unit product cost . | \$25,000 |

    Since each month's variable production cost is $\$ 25,000$ per aircraft, the variable costing cost of goods sold for all three months can be easily computed as follows:

    | Variable Costing Cost of Goods Sold |  |  |  |
    | :---: | :---: | :---: | :---: |
    | Variable production cost (a) | \$25,000 | \$25,000 | \$25,000 |
    | Units sold (b). | 1 | 1 | 5 |
    | Variable cost of goods sold (a) $\times(\mathrm{b})$ | \$25,000 | \$25,000 | \$125,000 |

    And the company's total selling and administrative expense would be derived as follows:

    | Selling and Administrative Expenses |  |  |  |
    | :---: | :---: | :---: | :---: |
    |  | January | February | March |
    | Variable selling and administrative expense <br> (@ \$10,000 per unit sold) | \$10,000 | \$10,000 | \$50,000 |
    | Fixed selling and administrative expense | 20,000 | 20,000 | 20,000 |
    | Total selling and administrative expense. | \$30,000 | \$30,000 | \$70,000 |

    Putting it all together, the variable costing income statements would appear as shown in Exhibit 5-2. Notice, the contribution format has been used in these income statements. Also, the monthly fixed manufacturing overhead costs $(\$ 70,000)$ have been recorded as a period expense in the month incurred.

    | Variable Costing Contribution | mat Incom January | Statements February | March | EXHIBIT 5-2 <br> Variable Costing Income Statements |
    | :---: | :---: | :---: | :---: | :---: |
    | Sales | \$100,000 | \$100,000 | \$500,000 |  |
    | Variable expenses: |  |  |  |  |
    | Variable cost of goods sold | 25,000 | 25,000 | 125,000 |  |
    | Variable selling and administrative expense | 10,000 | 10,000 | 50,000 |  |
    | Total variable expenses | 35,000 | 35,000 | 175,000 |  |
    | Contribution margin | 65,000 | 65,000 | 325,000 |  |
    | Fixed expenses: |  |  |  |  |
    | Fixed manufacturing overhead. | 70,000 | 70,000 | 70,000 |  |
    | Fixed selling and administrative expense | 20,000 | 20,000 | 20,000 |  |
    | Total fixed expenses | 90,000 | 90,000 | 90,000 |  |
    | Net operating income (loss). | \$ 25,000 ) | \$ $(25,000)$ | \$235,000 |  |

    A simple method for understanding how Weber Light Aircraft computed its variable costing net operating income figures is to focus on the contribution margin per aircraft sold, which is computed as follows:

    | Contribution Margin per Aircraft Sold |  |  |
    | :---: | :---: | :---: |
    | Selling price per aircraft |  | \$100,000 |
    | Variable production cost per aircraft | \$25,000 |  |
    | Variable selling and administrative expense per aircraft | 10,000 | 35,000 |
    | Contribution margin per aircraft |  | \$ 65,000 |

    The variable costing net operating income for each period can always be computed by multiplying the number of units sold by the contribution margin per unit and then subtracting total fixed costs. For Weber Light Aircraft these computations would appear as follows:

    |  | January | February | March |
    | :---: | :---: | :---: | :---: |
    | Number of aircraft sold | 1 | 1 | 5 |
    | Contribution margin per aircraft | $\times$ \$65,000 | $\times$ \$65,000 | $\times$ \$65,000 |
    | Total contribution margin | \$65,000 | \$65,000 | \$325,000 |
    | Total fixed expenses. | 90,000 | 90,000 | 90,000 |
    | Net operating income (loss) | \$(25,000) | \$(25,000) | \$235,000 |

    Notice, January and February have the same net operating loss. This occurs because one aircraft was sold in each month and, as previously mentioned, the selling price per aircraft, variable cost per aircraft, and total monthly fixed expenses remain constant.

    ## Absorption Costing Income Statement

    As we begin the absorption costing portion of the example, remember that the only reason absorption costing income differs from variable costing is that the methods account for fixed manufacturing overhead differently. Under absorption costing, fixed manufacturing overhead is included in product costs. In variable costing, fixed manufacturing overhead is not included in product costs and instead is treated as a period expense just like selling and administrative expenses.

    The first step in preparing Weber's absorption costing income statements for January, February, and March, is to determine the company's unit product costs for each month as follows ${ }^{1}$ :

    | Absorption Costing Unit Product Cost January February March |  |  |  |
    | :---: | :---: | :---: | :---: |
    | Direct materials. | \$19,000 | \$19,000 | \$19,000 |
    | Direct labor. | 5,000 | 5,000 | 5,000 |
    | Variable manufacturing overhead | 1,000 | 1,000 | 1,000 |
    | Fixed manufacturing overhead $(\$ 70,000 \div 1$ unit produced in January; $\$ 70,000 \div 2$ units produced in February; \$70,000 $\div 4$ units produced in March). | 70,000 | 35,000 | 17,500 |
    | Absorption costing unit product cost | \$95,000 | \$60,000 | \$42,500 |

    Notice that in each month, Weber's fixed manufacturing overhead cost of $\$ 70,000$ is divided by the number of units produced to determine the fixed manufacturing overhead cost per unit.

    Given these unit product costs, the company's absorption costing net operating income in each month would be determined as shown in Exhibit 5-3.

    The sales for all three months in Exhibit 5-3 are the same as the sales shown in the variable costing income statements. The January cost of goods sold consists of one unit produced during January at a cost of $\$ 95,000$ according to the absorption costing system. The February cost of goods sold consists of one unit produced during February at a cost of $\$ 60,000$ according to the absorption costing system. The March cost of goods sold

    | Absorption Costing Income Statements |  |  |  |
    | :---: | :---: | :---: | :---: |
    |  | January | February | March |
    | Sales . | \$100,000 | \$100,000 | \$500,000 |
    | Cost of goods sold (\$95,000 $\times 1$ unit; $\$ 60,000 \times 1$ unit; \$60,000 $\times 1$ unit + | 95,000 | 60,000 | 230,000 |
    | Gross margin | 5,000 | 40,000 | 270,000 |
    | Selling and administrative expenses | 30,000 | 30,000 | 70,000 |
    | Net operating income (loss) | \$(25,000) | \$ 10,000 | \$200,000 |


    $(\$ 230,000)$ consists of one unit produced during February at an absorption cost of $\$ 60,000$ plus four units produced in March with a total absorption cost of \$170,000 ( $=4$ units produced $\times \$ 42,500$ per unit). The selling and administrative expenses equal the amounts reported in the variable costing income statements; however they are reported as one amount rather than being separated into variable and fixed components.

    Note that even though sales were exactly the same in January and February and the cost structure did not change, net operating income was $\$ 35,000$ higher in February than in January under absorption costing. This occurs because one aircraft produced in February is not sold until March. This aircraft has $\$ 35,000$ of fixed manufacturing overhead attached to it that was incurred in February, but will not be recorded as part of cost of goods sold until March.

    Contrasting the variable costing and absorption costing income statements in Exhibits 5-2 and 5-3, note that net operating income is the same in January under variable costing and absorption costing, but differs in the other two months. We will discuss this in some depth shortly. Also note that the format of the variable costing income statement differs from the absorption costing income statement. An absorption costing income statement categorizes costs by function-manufacturing versus selling and administrative. All of the manufacturing costs flow through the absorption costing cost of goods sold and all of the selling and administrative costs are listed separately as period expenses. In contrast, in the contribution approach, costs are categorized according to how they behave. All of the variable expenses are listed together and all of the fixed expenses are listed together. The variable expenses category includes manufacturing costs (i.e., variable cost of goods sold) as well as selling and administrative expenses. The fixed expenses category also includes both manufacturing costs and selling and administrative expenses.

    ## Reconciliation of Variable Costing with Absorption Costing Income

    As noted earlier, variable costing and absorption costing net operating incomes may not be the same. In the case of Weber Light Aircraft, the net operating incomes are the same in January, but differ in the other two months. These differences occur because under absorption costing some fixed manufacturing overhead is capitalized in inventories (i.e., included in product costs) rather than currently expensed on the income statement. If inventories increase during a period, under absorption costing some of the fixed manufacturing overhead of the current period will be deferred in ending inventories. For example, in February two aircraft were produced and each carried with it $\$ 35,000(=\$ 70,000 \div 2$ aircraft produced) in fixed manufacturing overhead. Since only one aircraft was sold, $\$ 35,000$ of this fixed manufacturing overhead was on February's absorption costing income statement as part of cost of goods sold, but $\$ 35,000$ would have been on the balance sheet as part of finished goods inventories. In contrast, under variable costing all of the \$70,000 of fixed manufacturing overhead appeared on the February income statement as a period expense. Consequently, net operating income was higher under absorption costing than under variable costing by $\$ 35,000$ in February. This was reversed in March when four units were produced, but five were sold. In March, under absorption costing \$105,000 of fixed manufacturing overhead was included in cost of goods sold ( $\$ 35,000$ for the unit produced in February and sold in March plus $\$ 17,500$ for each of the four units produced and sold in March), but only $\$ 70,000$ was recognized as a period expense under variable costing. Hence, the net operating income in March was $\$ 35,000$ lower under absorption costing than under variable costing.

    In general, when the units produced exceed unit sales and hence inventories increase, net operating income is higher under absorption costing than under variable costing. This occurs because some of the fixed manufacturing overhead of the period is deferred in inventories under absorption costing. In contrast, when unit sales exceed the units produced and hence inventories decrease, net operating income is lower under absorption costing than under variable costing. This occurs because some of the fixed manufacturing overhead of previous periods is released from inventories under absorption costing.

    ## LEARNING OBJECTIVE 5-3

    Reconcile variable costing and absorption costing net operating incomes and explain why the two amounts differ.

    When the units produced and unit sales are equal, no change in inventories occurs and absorption costing and variable costing net operating incomes are the same. ${ }^{2}$

    Variable costing and absorption costing net operating incomes can be reconciled by determining how much fixed manufacturing overhead was deferred in, or released from, inventories during the period:

    | Fixed Manufacturing Overhead Deferred in, or Released from, Inventories under Absorption Costing |  |  |  |
    | :---: | :---: | :---: | :---: |
    |  | January | February | March |
    | Fixed manufacturing overhead in beginning inventories. | \$0 | \$ 0 | \$ 35,000 |
    | Fixed manufacturing overhead in ending inventories | 0 | 35,000 | 0 |
    | Fixed manufacturing overhead deferred in (released from) inventories . | \$0 | \$35,000 | \$(35,000) |

    The reconciliation would then be reported as shown in Exhibit 5-4:

    ## EXHIBIT 5-4

    Reconciliation of Variable
    Costing and Absorption Costing
    Net Operating Incomes

    | Reconciliation of Variable Costing and Absorption Costing Net Operating Incomes |  |  |  |
    | :---: | :---: | :---: | :---: |
    |  | January | February | March |
    | Variable costing net operating income (loss) | \$(25,000) | \$(25,000) | \$235,000 |
    | Add (deduct) fixed manufacturing overhead deferred in (released from) inventory under absorption costing | 0 | 35,000 | $(35,000)$ |
    | Absorption costing net operating income (loss) . | \$(25,000) | \$ 10,000 | \$200,000 |

    Again note that the difference between variable costing net operating income and absorption costing net operating income is entirely due to the amount of fixed manufacturing overhead that is deferred in, or released from, inventories during the period under absorption costing. Changes in inventories affect absorption costing net operating income-they do not affect variable costing net operating income, providing that variable manufacturing costs per unit are stable.

    The reasons for differences between variable and absorption costing net operating incomes are summarized in Exhibit 5-5. When the units produced equal the units sold, as in January for Weber Light Aircraft, absorption costing net operating income will equal variable costing net operating income. This occurs because when production equals sales, all of the fixed manufacturing overhead incurred in the current period flows through to the income statement under both methods. For companies that use Lean Production, the number of units produced tends to equal the number of units sold. This occurs because goods are produced in response to customer orders, thereby eliminating finished goods inventories and reducing work in process inventory to almost nothing. So, when a company uses Lean Production differences in variable costing and absorption costing net operating income will largely disappear.

    When the units produced exceed the units sold, absorption costing net operating income will exceed variable costing net operating income. This occurs because inventories

    | Relation between <br> Production and Sales <br> for the Period | Effect on <br> Inventories | Relation between <br> Absorption and Variable <br> Costing Net |
    | :--- | :--- | :--- |
    | Operating Incomes |  |  |$|$| Units produced $=$ |  |  |
    | :--- | :--- | :--- |
    | Units sold | Absorption costing net <br> operating income $=$ <br> Variable costing net <br> operating income |  |
    | Units produced $>$ <br> Units sold | Inventories increase | Absorption costing net <br> operating income $>$ <br> Variable costing net <br> operating income* |
    | Units produced $<$ <br> Units sold | Absorption costing net <br> operating income $<$ <br> Variable costing net <br> operating income ${ }^{\dagger}$ |  |

    EXHIBIT 5-5
    Comparative Income EffectsAbsorption and Variable Costing
    *Net operating income is higher under absorption costing because fixed manufacturing overhead cost is deferred in inventory under absorption costing as inventories increase. ${ }^{\dagger}$ Net operating income is lower under absorption costing because fixed manufacturing overhead cost is released from inventory under absorption costing as inventories decrease.
    have increased; therefore, under absorption costing some of the fixed manufacturing overhead incurred in the current period is deferred in ending inventories on the balance sheet, whereas under variable costing all of the fixed manufacturing overhead incurred in the current period flows through to the income statement. In contrast, when the units produced are less than the units sold, absorption costing net operating income will be less than variable costing net operating income. This occurs because inventories have decreased; therefore, under absorption costing fixed manufacturing overhead that had been deferred in inventories during a prior period flows through to the current period's income statement together with all of the fixed manufacturing overhead incurred during the current period. Under variable costing, just the fixed manufacturing overhead of the current period flows through to the income statement.

    ## LEAN MANUFACTURING SHRINKS INVENTORIES

    ## IN BUSINESS

    ConMed, a surgical device maker in Utica, New York, switched to lean manufacturing by replacing its assembly lines with U-shaped production cells. It also started producing only enough units to satisfy customer demand rather than producing as many units as possible and storing them in warehouses. The company calculated that its customers use one of its disposable surgical devices every 90 seconds, so that is precisely how often it produces a new unit. Its assembly area for fluid-injection devices used to occupy 3,300 square feet of space and contained $\$ 93,000$ worth of parts. Now the company produces its fluid-injection devices in 660 square feet of space while maintaining only $\$ 6,000$ of parts inventory.

    When ConMed adopted lean manufacturing, it substantially reduced its finished goods inventories. What impact do you think this initial reduction in inventories may have had on net operating income? Why?

    Source: Pete Engardio, "Lean and Mean Gets Extreme," BusinessWeek, March 23 and 30, 2009, pp. 60-62.
    

    Variable costing, together with the contribution approach, offers appealing advantages for internal reports. This section discusses four of those advantages.

    ## Enabling CVP Analysis

    CVP analysis requires that we break costs down into their fixed and variable components. Because variable costing income statements categorize costs as fixed and variable, it is much easier to use this income statement format to perform CVP analysis than attempting to use the absorption costing format, which mixes together fixed and variable costs.

    Moreover, absorption costing net operating income may or may not agree with the results of CVP analysis. For example, let's suppose that you are interested in computing the sales that would be necessary to generate a target profit of $\$ 235,000$ at Weber Light Aircraft. A CVP analysis based on the January variable costing income statement from Exhibit 5-2 would proceed as follows:

    | Sales (a) . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | $\$ 100,000$ |
    | :--- | :--- | ---: |
    | Contribution margin (b) . . . . . . . . . . | 650 |
    | Contribution margin ratio (b) $\div$ (a) . . . . . . . | $\$ 90,000$ |

    $$
    \begin{aligned}
    \text { Dollar sales to attain target profit } & =\frac{\text { Target profit }+ \text { Fixed expenses }}{\text { CM ratio }} \\
    & =\frac{\$ 235,000+\$ 90,000}{0.65}=\$ 500,000
    \end{aligned}
    $$

    Thus, a CVP analysis based on the January variable costing income statement predicts that the net operating income would be $\$ 235,000$ when sales are $\$ 500,000$. And indeed, the net operating income under variable costing is $\$ 235,000$ when the sales are $\$ 500,000$ in March. However, the net operating income under absorption costing is not $\$ 235,000$ in March, even though the sales are $\$ 500,000$. Why is this? The reason is that under absorption costing, net operating income can be distorted by changes in inventories. In March, inventories decreased, so some of the fixed manufacturing overhead that had been deferred in February's ending inventories was released to the March income statement, resulting in a net operating income that is $\$ 35,000$ lower than the $\$ 235,000$ predicted by CVP analysis. If inventories had increased in March, the opposite would have occurredthe absorption costing net operating income would have been higher than the $\$ 235,000$ predicted by CVP analysis.

    ## Explaining Changes in Net Operating Income

    The variable costing income statements in Exhibit 5-2 are clear and easy to understand. All other things the same, when sales go up, net operating income goes up. When sales go down, net operating income goes down. When sales are constant, net operating income is constant. The number of unit produced does not affect net operating income.

    Absorption costing income statements can be confusing and are easily misinterpreted. Look again at the absorption costing income statements in Exhibit 5-3; a manager might wonder why net operating income went up from January to February even though sales were exactly the same. Was it a result of lower selling costs, more efficient operations, or was it some other factor? In fact, it was simply because the number of units produced exceeded the number of units sold in February and so some of the fixed manufacturing overhead costs were deferred in inventories in that month. These costs have not gone away-they will eventually flow through to the income statement in a later
    period when inventories go down. There is no way to tell this from the absorption costing income statements.

    To avoid mistakes when absorption costing is used, readers of financial statements should be alert to changes in inventory levels. Under absorption costing, if inventories increase, fixed manufacturing overhead costs are deferred in inventories, which in turn increases net operating income. If inventories decrease, fixed manufacturing overhead costs are released from inventories, which in turn decreases net operating income. Thus, when absorption costing is used, fluctuations in net operating income can be due to changes in inventories rather than to changes in sales.

    ## Supporting Decision Making

    The variable costing method correctly identifies the additional variable costs that will be incurred to make one more unit. It also emphasizes the impact of fixed costs on profits. The total amount of fixed manufacturing costs appears explicitly on the income statement, highlighting that the whole amount of fixed manufacturing costs must be covered for the company to be truly profitable. In the Weber Light Aircraft example, the variable costing income statements correctly report that the cost of producing another unit is $\$ 25,000$ and they explicitly recognize that $\$ 70,000$ of fixed manufactured overhead must be covered to earn a profit.

    Under absorption costing, fixed manufacturing overhead costs appear to be variable with respect to the number of units sold, but they are not. For example, in January, the absorption unit product cost at Weber Light Aircraft is $\$ 95,000$, but the variable portion of this cost is only $\$ 25,000$. The fixed overhead costs of $\$ 70,000$ are commingled with variable production costs, thereby obscuring the impact of fixed overhead costs on profits. Because absorption unit product costs are stated on a per unit basis, managers may mistakenly believe that if another unit is produced, it will cost the company $\$ 95,000$. But of course it would not. The cost of producing another unit would be only $\$ 25,000$. Misinterpreting absorption unit product costs as variable can lead to many problems, including inappropriate pricing decisions and decisions to drop products that are in fact profitable.

    ## Adapting to the Theory of Constraints

    The Theory of Constraints (TOC), which was introduced in Chapter 1, suggests that the key to improving a company's profits is managing its constraints. For reasons that will be discussed in a later chapter, this requires careful identification of each product's variable costs. Consequently, companies involved in TOC use a form of variable costing.

    Variable costing income statements require one adjustment to support the TOC approach. Direct labor costs need to be removed from variable production costs and reported as part of the fixed manufacturing costs that are entirely expensed in the period incurred. The TOC treats direct labor costs as a fixed cost for three reasons. First, even though direct labor workers may be paid on an hourly basis, many companies have a commitment-sometimes enforced by labor contracts or by law-to guarantee workers a minimum number of paid hours. Second, direct labor is not usually the constraint; therefore, there is no reason to increase it. Hiring more direct labor workers would increase costs without increasing the output of saleable products and services. Third, TOC emphasizes continuous improvement to maintain competitiveness. Without committed and enthusiastic employees, sustained continuous improvement is virtually impossible. Because layoffs often have devastating effects on employee morale, managers involved in TOC are extremely reluctant to lay off employees.

    For these reasons, most managers in TOC companies regard direct labor as a committed-fixed cost rather than a variable cost. Hence, in the modified form of variable costing used in TOC companies, direct labor is not usually classified as a product cost.

    ## Segmented Income Statements and the Contribution Approach

    ## LEARNING OBJECTIVE 5-4

    Prepare a segmented income statement that differentiates traceable fixed costs from common fixed costs and use it to make decisions.

    In the remainder of the chapter, we'll learn how to use the contribution approach to construct income statements for business segments. These segmented income statements are useful for analyzing the profitability of segments, making decisions, and measuring the performance of segment managers.

    ## Traceable and Common Fixed Costs and the Segment Margin

    You need to understand three new terms to prepare segmented income statements using the contribution approach-traceable fixed cost, common fixed cost, and segment margin.

    A traceable fixed cost of a segment is a fixed cost that is incurred because of the existence of the segment-if the segment had never existed, the fixed cost would not have been incurred; and if the segment were eliminated, the fixed cost would disappear. Examples of traceable fixed costs include the following:

    - The salary of the Fritos product manager at PepsiCo is a traceable fixed cost of the Fritos business segment of PepsiCo.
    - The maintenance cost for the building in which Boeing 747s are assembled is a traceable fixed cost of the 747 business segment of Boeing.
    - The liability insurance at Disney World is a traceable fixed cost of the Disney World business segment of the Disney Corporation.

    A common fixed cost is a fixed cost that supports the operations of more than one segment, but is not traceable in whole or in part to any one segment. Even if a segment were entirely eliminated, there would be no change in a true common fixed cost. For example:

    - The salary of the CEO of General Motors is a common fixed cost of the various divisions of General Motors.
    - The cost of heating a Safeway or Kroger grocery store is a common fixed cost of the store's various departments-groceries, produce, bakery, meat, etc.
    - The cost of the receptionist's salary at an office shared by a number of doctors is a common fixed cost of the doctors. The cost is traceable to the office, but not to individual doctors.
    To prepare a segmented income statement, variable expenses are deducted from sales to yield the contribution margin for the segment. The contribution margin tells us what happens to profits as volume changes-holding a segment's capacity and fixed costs constant. The contribution margin is especially useful in decisions involving temporary uses of capacity such as special orders. These types of decisions often involve only variable costs and revenues-the two components of contribution margin.

    The segment margin is obtained by deducting the traceable fixed costs of a segment from the segment's contribution margin. It represents the margin available after a segment has covered all of its own costs. The segment margin is the best gauge of the long-run profitability of a segment because it includes only those costs that are caused by the segment. If a segment can't cover its own costs, then that segment probably should be dropped (unless it has important side effects on other segments). Notice, common fixed costs are not allocated to segments.

    From a decision-making point of view, the segment margin is most useful in major decisions that affect capacity such as dropping a segment. By contrast, as we noted earlier, the contribution margin is most useful in decisions involving short-run changes in volume, such as pricing special orders that involve temporary use of existing capacity.

    ## HAS THE INTERNET KILLED CATALOGS?

    Smith \& Hawken, an outdoor-accessories retailer, has experienced growing Internet sales and declining catalog sales. These trends seem consistent with conventional wisdom, which suggests that the Internet will make catalogs obsolete. Yet, Smith \& Hawken, like many retailers with growing Internet sales, has no plans to discontinue its catalogs. In fact, the total number of catalogs mailed in the United States by all companies has jumped from 16.6 billion in 2002 to 19.2 billion in 2005. Why?

    Catalog shoppers and Internet shoppers are not independent customer segments. Catalog shoppers frequently choose to complete their sales transactions online rather than placing telephone orders. This explains why catalogs remain a compelling marketing medium even though catalog sales are declining for many companies. If retailers separately analyze catalog sales and Internet sales, they may discontinue the catalogs segment while overlooking the adverse impact of this decision on Internet segment margins.
    Source: Louise Lee, "Catalogs, Catalogs, Everywhere," BusinessWeek, December 4, 2006, pp. 32-34.

    ## IN BUSINESS

    

    ## Identifying Traceable Fixed Costs

    The distinction between traceable and common fixed costs is crucial in segment reporting because traceable fixed costs are charged to segments and common fixed costs are not. In an actual situation, it is sometimes hard to determine whether a cost should be classified as traceable or common.

    The general guideline is to treat as traceable costs only those costs that would disappear over time if the segment itself disappeared. For example, if one division within a company were sold or discontinued, it would no longer be necessary to pay that division manager's salary. Therefore the division manager's salary would be classified as a traceable fixed cost of the division. On the other hand, the president of the company undoubtedly would continue to be paid even if one of many divisions was dropped. In fact, he or she might even be paid more if dropping the division was a good idea. Therefore, the president's salary is common to the company's divisions and should not be charged to them.

    When assigning costs to segments, the key point is to resist the temptation to allocate costs (such as depreciation of corporate facilities) that are clearly common and that will continue regardless of whether the segment exists or not. Any allocation of common costs to segments reduces the value of the segment margin as a measure of long-run segment profitability and segment performance.

    ## Traceable Costs Can Become Common Costs

    Fixed costs that are traceable to one segment may be a common cost of another segment. For example, United Airlines might want a segmented income statement that shows the segment margin for a particular flight from Chicago to Paris further broken down into first-class, business-class, and economy-class segment margins. The airline must pay a substantial landing fee at Charles deGaulle airport in Paris. This fixed landing fee is a traceable cost of the flight, but it is a common cost of the first-class, business-class, and economy-class segments. Even if the first-class cabin is empty, the entire landing fee must be paid. So the landing fee is not a traceable cost of the first-class cabin. But on the other hand, paying the fee is necessary in order to have any first-class, business-class, or economy-class passengers. So the landing fee is a common cost of these three classes.

    ## Segmented Income Statements-An Example

    ProphetMax, Inc., is a rapidly growing computer software company. Exhibit 5-6 shows its variable costing income statement for the most recent month. As the company has grown, its senior managers have asked for segmented income statements that could be used to make decisions and evaluate managerial performance. ProphetMax's controller responded by creating examples of contribution format income statements segmented by the company's divisions, product lines, and sales channels. She created Exhibit 5-7 to explain that ProphetMax's profits can be segmented into its two divisions-the Business Products Division and the Consumer Products Division. The Consumer Products Division's profits can be further segmented into the Clip Art and Computer Games product lines. Finally, the Computer Games product line's profits (within the Consumer Products Division) can be segmented into the Online and Retail Stores sales channels.

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    ## COMPUTING SEGMENT MARGINS HELPS AN ENTREPRENEUR

    In 2001, Victoria Pappas Collection, a small company specializing in women's sportswear, reported a net loss of $\$ 280,000$ on sales of $\$ 1$ million. When the company's founder, Vickie Giannukos, segmented her company's income statement into the six markets that she was serving, the results were revealing. The Dallas and Atlanta markets generated $\$ 825,000$ of sales and incurred $\$ 90,000$ of traceable fixed costs. The other four markets combined produced $\$ 175,000$ of sales and also incurred $\$ 90,000$ of traceable fixed costs. Given the average contribution margin ratio of $38 \%$, the Dallas and Atlanta markets earned a segment margin of $\$ 223,500[(\$ 825,000 \times 38 \%)-\$ 90,000]$ while the other four markets combined incurred a loss of $\$ 23,500[(\$ 175,000 \times 38 \%)-\$ 90,000]$.

    Vicky had made a common mistake-she chased every possible dollar of sales without knowing if her efforts were profitable. Based on her segmented income statements, she discontinued operations in three cities and hired a new sales representative in Los Angeles. She decided to focus on growing sales in Dallas and Atlanta while deferring expansion into new markets until it could be done profitably.
    Source: Norm Brodsky, "The Thin Red Line," Inc. Magazine, January 2004, pp. 49-52.

    | ProphetMax, Inc. <br> Variable Costing Income Statement |  |
    | :---: | :---: |
    | Sales | \$500,000 |
    | Variable expenses: |  |
    | Variable cost of goods sold | 180,000 |
    | Other variable expenses | 50,000 |
    | Total variable expenses | 230,000 |
    | Contribution margin | 270,000 |
    | Fixed expenses | 255,000 |
    | Net operating income | \$ 15,000 |

    ## Levels of Segmented Income Statements

    Exhibit $5-8$, on page 176 , contains the controller's segmented income statements for the segments depicted in Exhibit 5-7. The contribution format income statement for the entire company appears at the very top of the exhibit under the column labeled Total Company.
    

    Notice, the net operating income shown in this column $(\$ 15,000)$ is the same as the net operating income shown in Exhibit 5-6. Immediately to the right of the Total Company column are two columns-one for each of the two divisions. We can see that the Business Products Division's traceable fixed expenses are $\$ 90,000$ and the Consumer Products Division's are $\$ 80,000$. These $\$ 170,000$ of traceable fixed expenses (as shown in the Total Company column) plus the $\$ 85,000$ of common fixed expenses not traceable to individual divisions equals ProphetMax's total fixed expenses $(\$ 255,000)$ as shown in Exhibit 5-6. We can also see that the Business Products Division's segment margin is $\$ 60,000$ and the Consumer Products Division's is $\$ 40,000$. These segment margins show the company's divisional managers how much each of their divisions is contributing to the company's profits.

    The middle portion of Exhibit 5-8 further segments the Consumer Products Division into its two product lines, Clip Art and Computer Games. The dual nature of some fixed costs can be seen in this portion of the exhibit. Notice, in the top portion of Exhibit 5-8 when segments are defined as divisions, the Consumer Products Division has \$80,000 in traceable fixed expenses. However, when we drill down to the product lines (in the middle portion of the exhibit), only $\$ 70,000$ of the $\$ 80,000$ cost that was traceable to the Consumer Products Division is traceable to the product lines. The other $\$ 10,000$ becomes a common fixed cost of the two product lines of the Consumer Products Division.

    Why would $\$ 10,000$ of traceable fixed costs become a common fixed cost when the division is divided into product lines? The $\$ 10,000$ is the monthly depreciation expense on a machine that is used to encase products in tamper-proof packages for the consumer market. The depreciation expense is a traceable cost of the Consumer Products Division as a whole, but it is a common cost of the division's two product lines. Even if one of the product lines were discontinued entirely, the machine would still be used to wrap the

    | Segments Defined as Divisions |  |  |
    | :--- | :--- | :--- | :--- | :--- |

    remaining products. Therefore, none of the depreciation expense can really be traced to individual products.

    The $\$ 70,000$ traceable fixed cost of the product lines consists of the costs of product specific advertising. A total of $\$ 30,000$ was spent on advertising clip art and $\$ 40,000$ was spent on advertising computer games. Clearly, these costs can be traced to the individual product lines.

    ## Segmented Income Statements and Decision Making

    The bottom portion of Exhibit 5-8 can be used to illustrate how segmented income statements support decision making. It further segments the Computer Games product line into its two sales channels, Online Sales and Retail Stores. The Online Sales segment has a segment margin of $\$ 48,000$ and the Retail Stores segment has a segment margin of $\$(3,000)$. Let's assume that ProphetMax wants to know the profit impact of discontinuing the sale of computer games through its Retail Stores sales channel. The company believes that online sales of its computer games will increase $10 \%$ if it discontinues the Retail Stores sales channel. It also believes that the Business Products Division and Clip Art product line will be unaffected by this decision. How would you compute the profit impact of this decision?

    The first step is to calculate the profit impact of the Retail Stores sales channel disappearing. If this sales channel disappears, we assume its sales, variable expenses, and traceable fixed expenses would all disappear. The quickest way to summarize these financial impacts is to focus on the Retail Stores' segment margin. In other words, if the Retail Stores sales channel disappears, then its segment margin of a loss of $\$ 3,000$ would also disappear. This would increase ProphetMax's net operating income by $\$ 3,000$. The second step is to calculate the profit impact of increasing online sales of computer games by $10 \%$. To perform this calculation, we assume that the Online Sales total traceable fixed expenses $(\$ 15,000)$ remain constant and its contribution margin ratio remains constant at $63 \%(=\$ 63,000 \div \$ 100,000)$. If online sales increase $\$ 10,000(=\$ 100,000 \times 10 \%)$, then the Online Sales segment's contribution margin will increase by $\$ 6,300(=\$ 10,000 \times 63 \%)$. The overall profit impact of discontinuing the Retail Stores sales channel can be summarized as follows:

    | Avoidance of the retail segment's loss . . . . . . . . . . . . . | $\$ 3,000$ |
    | :--- | :--- | ---: |
    | Online Sales additional contribution margin . . . . . . | $\underline{6,300}$ |
    | Increase in ProphetMax's net operating income . . . | $\underline{\underline{\$ 9,300}}$ |

    ## Segmented Income Statements-Common Mistakes

    All of the costs attributable to a segment—and only those costs—should be assigned to the segment. Unfortunately, companies often make mistakes when assigning costs to segments. They omit some costs, inappropriately assign traceable fixed costs, and arbitrarily allocate common fixed costs.

    ## Omission of Costs

    The costs assigned to a segment should include all costs attributable to that segment from the company's entire value chain. All of these functions, from research and development, through product design, manufacturing, marketing, distribution, and customer service, are required to bring a product or service to the customer and generate revenues.

    However, only manufacturing costs are included in product costs under absorption costing, which is widely regarded as required for external financial reporting. To avoid having to maintain two costing systems and to provide consistency between internal and external reports, many companies also use absorption costing for their internal reports
    such as segmented income statements. As a result, such companies omit from their profitability analysis part or all of the "upstream" costs in the value chain, which consist of research and development and product design, and the "downstream" costs, which consist of marketing, distribution, and customer service. Yet these nonmanufacturing costs are just as essential in determining product profitability as are the manufacturing costs. These upstream and downstream costs, which are usually included in selling and administrative expenses on absorption costing income statements, can represent half or more of the total costs of an organization. If either the upstream or downstream costs are omitted in profitability analysis, then the product is undercosted and management may unwittingly develop and maintain products that in the long run result in losses.

    ## Inappropriate Methods for Assigning Traceable Costs among Segments

    In addition to omitting costs, many companies do not correctly handle traceable fixed expenses on segmented income statements. First, they do not trace fixed expenses to segments even when it is feasible to do so. Second, they use inappropriate allocation bases to allocate traceable fixed expenses to segments.

    Failure to Trace Costs Directly Costs that can be traced directly to a specific segment should be charged directly to that segment and should not be allocated to other segments. For example, the rent for a branch office of an insurance company should be charged directly to the branch office rather than included in a companywide overhead pool and then spread throughout the company.

    Inappropriate Allocation Base Some companies use arbitrary allocation bases to allocate costs to segments. For example, some companies allocate selling and administrative expenses on the basis of sales revenues. Thus, if a segment generates $20 \%$ of total company sales, it would be allocated $20 \%$ of the company's selling and administrative expenses as its "fair share." This same basic procedure is followed if cost of goods sold or some other measure is used as the allocation base.

    Costs should be allocated to segments for internal decision-making purposes only when the allocation base actually drives the cost being allocated (or is very highly correlated with the real cost driver). For example, sales should be used to allocate selling and administrative expenses only if a $10 \%$ increase in sales will result in a $10 \%$ increase in selling and administrative expenses. To the extent that selling and administrative expenses are not driven by sales volume, these expenses will be improperly allocated-with a disproportionately high percentage of the selling and administrative expenses assigned to the segments with the largest sales.

    ## Arbitrarily Dividing Common Costs among Segments

    The third business practice that leads to distorted segment costs is the practice of assigning nontraceable costs to segments. For example, some companies allocate the common costs of the corporate headquarters building to products on segment reports. However, in a multiproduct company, no single product is likely to be responsible for any significant amount of this cost. Even if a product were eliminated entirely, there would usually be no significant effect on any of the costs of the corporate headquarters building. In short, there is no cause-and-effect relation between the cost of the corporate headquarters building and the existence of any one product. As a consequence, any allocation of the cost of the corporate headquarters building to the products must be arbitrary.

    Common costs like the costs of the corporate headquarters building are necessary, of course, to have a functioning organization. The practice of arbitrarily allocating common costs to segments is often justified on the grounds that "someone" has to "cover the common costs." While it is undeniably true that a company must cover its common costs to earn a profit, arbitrarily allocating common costs to segments does not ensure that this will
    happen. In fact, adding a share of common costs to the real costs of a segment may make an otherwise profitable segment appear to be unprofitable. If a manager eliminates the apparently unprofitable segment, the real traceable costs of the segment will be saved, but its revenues will be lost. And what happens to the common fixed costs that were allocated to the segment? They don't disappear; they are reallocated to the remaining segments of the company. That makes all of the remaining segments appear to be less profitablepossibly resulting in dropping other segments. The net effect will be to reduce the overall profits of the company and make it even more difficult to "cover the common costs."

    Additionally, common fixed costs are not manageable by the manager to whom they are arbitrarily allocated; they are the responsibility of higher-level managers. When common fixed costs are allocated to managers, they are held responsible for those costs even though they cannot control them.

    ## Income Statements—An External Reporting Perspective

    ## Companywide Income Statements

    Practically speaking, absorption costing is required for external reports according to U.S. generally accepted accounting principles (GAAP). ${ }^{3}$ Furthermore, International Financial Reporting Standards (IFRS) explicitly require companies to use absorption costing. Probably because of the cost and possible confusion of maintaining two separate costing systemsone for external reporting and one for internal reporting-most companies use absorption costing for their external and internal reports.

    With all of the advantages of the contribution approach, you may wonder why the absorption approach is used at all. While the answer is partly due to adhering to tradition, absorption costing is also attractive to many accountants and managers because they believe it better matches costs with revenues. Advocates of absorption costing argue that all manufacturing costs must be assigned to products in order to properly match the costs of producing units of product with their revenues when they are sold. The fixed costs of depreciation, taxes, insurance, supervisory salaries, and so on, are just as essential to manufacturing products as are the variable costs.

    Advocates of variable costing argue that fixed manufacturing costs are not really the costs of any particular unit of product. These costs are incurred to have the capacity to make products during a particular period and will be incurred even if nothing is made during the period. Moreover, whether a unit is made or not, the fixed manufacturing costs will be exactly the same. Therefore, variable costing advocates argue that fixed manufacturing costs are not part of the costs of producing a particular unit of product, and thus, the matching principle dictates that fixed manufacturing costs should be charged to the current period.

    ## Segmented Financial Information

    U.S. GAAP and IFRS require that publicly traded companies include segmented financial and other data in their annual reports and that the segmented reports prepared for external users must use the same methods and definitions that the companies use in internal segmented reports that are prepared to aid in making operating decisions. This is a
    


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    very unusual stipulation because companies are not ordinarily required to report the same data to external users that are used for internal decision-making purposes. This requirement creates incentives for publicly traded companies to avoid using the contribution format for internal segmented reports. Segmented contribution format income statements contain vital information that companies are often very reluctant to release to the public (and hence competitors). In addition, this requirement creates problems in reconciling internal and external reports.

    ## 3M REPORTS SEGMENTED PROFITABILITY TO SHAREHOLDERS

    In 2009, 3M Company reported segmented profitability to its shareholders by product lines and geographic areas. A portion of the company's segmented information is summarized below (all numbers are in millions):

    |  | Net Sales | Net Operating Income |
    | :---: | :---: | :---: |
    | Product Lines: |  |  |
    | Industrial and transportation | \$7,116 | \$1,238 |
    | Health care . | \$4,294 | \$1,350 |
    | Consumer and office | \$3,471 | \$748 |
    | Safety, security, and protection services | \$3,180 | \$745 |
    | Display and graphics | \$3,132 | \$590 |
    | Electro and communications | \$2,276 | \$322 |
    | Geographic Areas: |  |  |
    | United States | \$8,509 | \$1,640 |
    | Asia Pacific . | \$6,120 | \$1,528 |
    | Europe, Middle East, and Africa. | \$5,972 | \$1,003 |
    | Latin America and Canada | \$2,516 | \$631 |

    3M's annual report does not report the gross margins or contribution margins for its business segments. Why do you think this is the case?
    Source: 3M Company, 2009 Annual Report.

    ## Summary

    Variable and absorption costing are alternative methods of determining unit product costs. Under variable costing, only those manufacturing costs that vary with output are treated as product costs. This includes direct materials, variable overhead, and ordinarily direct labor. Fixed manufacturing overhead is treated as a period cost and it is expensed on the income statement as incurred. By contrast, absorption costing treats fixed manufacturing overhead as a product cost, along with direct materials, direct labor, and variable overhead. Under both costing methods, selling and administrative expenses are treated as period costs and they are expensed on the income statement as incurred.

    Because absorption costing treats fixed manufacturing overhead as a product cost, a portion of fixed manufacturing overhead is assigned to each unit as it is produced. If units of product are unsold at the end of a period, then the fixed manufacturing overhead cost attached to those units is carried with them into the inventory account and deferred to a future period. When these units are later sold, the fixed manufacturing overhead cost attached to them is released from the inventory account and charged against income as part of cost of goods sold. Thus, under absorption costing, it is possible to defer a portion of the fixed manufacturing overhead cost from one period to a future period through the inventory account.

    Unfortunately, this shifting of fixed manufacturing overhead cost between periods can cause erratic fluctuations in net operating income and can result in confusion and unwise decisions. To guard against mistakes when they interpret income statement data, managers should be alert to changes in inventory levels or unit product costs during the period.

    Segmented income statements provide information for evaluating the profitability and performance of divisions, product lines, sales territories, and other segments of a company. Under the contribution approach, variable costs and fixed costs are clearly distinguished from each other and only those costs that are traceable to a segment are assigned to the segment. A cost is considered traceable to a segment only if the cost is caused by the segment and could be avoided by eliminating the segment. Fixed common costs are not allocated to segments. The segment margin consists of revenues, less variable expenses, less traceable fixed expenses of the segment.

    ## Review Problem 1: Contrasting Variable and Absorption Costing

    Dexter Corporation produces and sells a single product, a wooden hand loom for weaving small items such as scarves. Selected cost and operating data relating to the product for two years are given below:
    

    ## Required:

    1. Assume the company uses absorption costing.
    a. Compute the unit product cost in each year.
    b. Prepare an income statement for each year.
    2. Assume the company uses variable costing.
    a. Compute the unit product cost in each year.
    b. Prepare an income statement for each year.
    3. Reconcile the variable costing and absorption costing net operating incomes.

    ## Solution to Review Problem 1

    1. a. Under absorption costing, all manufacturing costs, variable and fixed, are included in unit product costs:

    |  | Year 1 | Year 2 |
    | :---: | :---: | :---: |
    | Direct materials | \$11 | \$11 |
    | Direct labor | 6 | 6 |
    | Variable manufacturing overhead | 3 | 3 |
    | Fixed manufacturing overhead $\begin{aligned} & (\$ 120,000 \div 10,000 \text { units }) \\ & (\$ 120,000 \div 6,000 \text { units }) . \end{aligned}$ | 12 | 20 |
    | Absorption costing unit product cost | \$32 | \$40 |

    b. The absorption costing income statements follow:

    |  | Year 1 | Year 2 |
    | :---: | :---: | :---: |
    | Sales (8,000 units $\times \$ 50$ per unit) | \$400,000 | \$400,000 |
    | Cost of goods sold (8,000 units $\times \$ 32$ per unit); <br> (2,000 units $\times \$ 32$ per unit) + <br> (6,000 units $\times \$ 40$ per unit) | 256,000 | 304,000 |
    | Gross margin | 144,000 | 96,000 |
    | Selling and administrative expenses ( 8,000 units $\times \$ 4$ per unit + \$70,000) | 102,000 | 102,000 |
    | Net operating income (loss) | \$ 42,000 | \$ $(6,000)$ |

    2. a. Under variable costing, only the variable manufacturing costs are included in unit product costs:

    |  | Year 1 | Year 2 |
    | :---: | :---: | :---: |
    | Direct materials | \$11 | \$11 |
    | Direct labor | 6 | 6 |
    | Variable manufacturing overhead | 3 | 3 |
    | Variable costing unit product cost | \$20 | \$20 |

    b. The variable costing income statements follow:

    |  | Year 1 |  | Year 2 |  |
    | :---: | :---: | :---: | :---: | :---: |
    | Sales (8,000 units $\times \$ 50$ per unit) |  | \$400,000 |  | \$400,000 |
    | Variable expenses: |  |  |  |  |
    | Variable cost of goods sold (8,000 units $\times \$ 20$ per unit) | \$160,000 |  | \$160,000 |  |
    | Variable selling and administrative expenses ( 8,000 units $\times$ |  |  |  |  |
    | \$4 per unit) . . . . . . . . . | 32,000 | 192,000 | 32,000 | 192,000 |
    | Contribution margin |  | 208,000 |  | 208,000 |
    | Fixed expenses: |  |  |  |  |
    | Fixed manufacturing overhead | 120,000 |  | 120,000 |  |
    | Fixed selling and administrative expenses | 70,000 | 190,000 | 70,000 | 190,000 |
    | Net operating income |  | \$ 18,000 |  | \$ 18,000 |

    3. The reconciliation of the variable and absorption costing net operating incomes follows:

    |  | Year 1 | Year 2 |
    | :---: | :---: | :---: |
    | Variable costing net operating income | \$18,000 | \$18,000 |
    | Add fixed manufacturing overhead costs deferred in inventory under absorption costing (2,000 units $\times \$ 12$ per unit) | 24,000 |  |
    | Deduct fixed manufacturing overhead costs released from inventory under absorption costing (2,000 units $\times \$ 12$ per unit) |  | $(24,000)$ |
    | Absorption costing net operating income (loss) | \$42,000 | \$ 6,000$)$ |

    ## Review Problem 2: Segmented Income Statements

    The business staff of the law firm Frampton, Davis \& Smythe has constructed the following report which breaks down the firm's overall results for last month into two business segments-family law and commercial law:

    |  | Total | Family Law | Commercial Law |
    | :---: | :---: | :---: | :---: |
    | Revenues from clients | \$1,000,000 | \$400,000 | \$600,000 |
    | Variable expenses | 220,000 | 100,000 | 120,000 |
    | Contribution margin | 780,000 | 300,000 | 480,000 |
    | Traceable fixed expenses | 670,000 | 280,000 | 390,000 |
    | Segment margin | 110,000 | 20,000 | 90,000 |
    | Common fixed expenses | 60,000 | 24,000 | 36,000 |
    | Net operating income (loss) | \$ 50,000 | \$ (4,000) | \$ 54,000 |

    However, this report is not quite correct. The common fixed expenses such as the managing partner's salary, general administrative expenses, and general firm advertising have been allocated to the two segments based on revenues from clients.

    ## Required:

    1. Redo the segment report, eliminating the allocation of common fixed expenses. Would the firm be better off financially if the family law segment were dropped? (Note: Many of the firm's commercial law clients also use the firm for their family law requirements such as drawing up wills.)
    2. The firm's advertising agency has proposed an ad campaign targeted at boosting the revenues of the family law segment. The ad campaign would cost $\$ 20,000$, and the advertising agency claims that it would increase family law revenues by $\$ 100,000$. The managing partner of Frampton, Davis \& Smythe believes this increase in business could be accommodated without any increase in fixed expenses. Estimate the effect this ad campaign would have on the family law segment margin and on the firm's overall net operating income.

    ## Solution to Review Problem 2

    1. The corrected segmented income statement appears below:

    |  | Total | Family Law | Commercial Law |
    | :---: | :---: | :---: | :---: |
    | Revenues from clients | \$1,000,000 | \$400,000 | \$600,000 |
    | Variable expenses | 220,000 | 100,000 | 120,000 |
    | Contribution margin | 780,000 | 300,000 | 480,000 |
    | Traceable fixed expenses | 670,000 | 280,000 | 390,000 |
    | Segment margin | 110,000 | \$ 20,000 | \$ 90,000 |
    | Common fixed expenses | 60,000 |  |  |
    | Net operating income. | \$ 50,000 |  |  |

    No, the firm would not be financially better off if the family law practice were dropped. The family law segment is covering all of its own costs and is contributing $\$ 20,000$ per month to covering the common fixed expenses of the firm. While the segment margin for family law is much lower than for commercial law, it is still profitable. Moreover, family law may be a service that the firm must provide to its commercial clients in order to remain competitive.
    2. The ad campaign can be estimated to increase the family law segment margin by $\$ 55,000$ as follows:

    | Increased revenues from clients | \$100,000 |
    | :---: | :---: |
    | Family law contribution margin ratio ( $\$ 300,000 \div \$ 400,000$ ) | $\times 75 \%$ |
    | Incremental contribution margin | \$ 75,000 |
    | Less cost of the ad campaign | 20,000 |
    | Increased segment margin | \$ 55,000 |

    Because there would be no increase in fixed expenses (including common fixed expenses), the increase in overall net operating income is also $\$ 55,000$.

    ## Glossary


    #### Abstract

    Absorption costing A costing method that includes all manufacturing costs-direct materials, direct labor, and both variable and fixed manufacturing overhead-in unit product costs. (p. 162)

    Common fixed cost A fixed cost that supports more than one business segment, but is not traceable in whole or in part to any one of the business segments. (p. 172) Segment Any part or activity of an organization about which managers seek cost, revenue, or profit data. (p. 162) Segment margin A segment's contribution margin less its traceable fixed costs. It represents the margin available after a segment has covered all of its own traceable costs. (p. 172) Traceable fixed cost A fixed cost that is incurred because of the existence of a particular business segment and that would be eliminated if the segment were eliminated. (p. 172) Variable costing A costing method that includes only variable manufacturing costs-direct materials, direct labor, and variable manufacturing overhead-in unit product costs. (p. 162)


    ## Questions

    5-1 What is the basic difference between absorption costing and variable costing?
    5-2 Are selling and administrative expenses treated as product costs or as period costs under variable costing?
    5-3 Explain how fixed manufacturing overhead costs are shifted from one period to another under absorption costing.
    5-4 What are the arguments in favor of treating fixed manufacturing overhead costs as product costs?
    5-5 What are the arguments in favor of treating fixed manufacturing overhead costs as period costs?
    5-6 If the units produced and unit sales are equal, which method would you expect to show the higher net operating income, variable costing or absorption costing? Why?
    5-7 If the units produced exceed unit sales, which method would you expect to show the higher net operating income, variable costing or absorption costing? Why?
    5-8 If fixed manufacturing overhead costs are released from inventory under absorption costing, what does this tell you about the level of production in relation to the level of sales?
    5-9 Under absorption costing, how is it possible to increase net operating income without increasing sales?
    5-10 How does Lean Production reduce or eliminate the difference in reported net operating income between absorption and variable costing?
    5-11 What is a segment of an organization? Give several examples of segments.
    5-12 What costs are assigned to a segment under the contribution approach?
    5-13 Distinguish between a traceable cost and a common cost. Give several examples of each.
    5-14 Explain how the segment margin differs from the contribution margin.
    5-15 Why aren't common costs allocated to segments under the contribution approach?
    5-16 How is it possible for a cost that is traceable to a segment to become a common cost if the segment is divided into further segments?

    Multiple-choice questions are provided on the text website at www.mhe.com/noreen3e.

    The Excel worksheet form that appears below is to be used to recreate portions of Review Problem 1 on pages 181-182. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.

    | F | A | B | C | D | E | F | - |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Chapter 5: Applying Excel |  |  |  |  |  |  |
    | 2 |  |  |  |  |  |  |  |
    | 3 | Data |  |  |  |  |  |  |
    | 4 | Selling price per unit | \$50 |  |  |  |  |  |
    | 5 | Manufacturing costs: |  |  |  |  |  |  |
    | 6 | Variable per unit produced: |  |  |  |  |  |  |
    | 7 | Direct materials | \$11 |  |  |  |  |  |
    | 8 | Direct labor | \$6 |  |  |  |  |  |
    | 9 | Variable manufacturing overhead | \$3 |  |  |  |  |  |
    | 10 | Fixed manufacturing overhead per year | \$120,000 |  |  |  |  |  |
    | 11 | Selling and administrative expenses: |  |  |  |  |  |  |
    | 12 | Variable per unit sold | \$4 |  |  |  |  |  |
    | 13 | Fixed per year | \$70,000 |  |  |  |  |  |
    | 14 |  |  |  |  |  |  |  |
    | 15 |  | Year 1 | Year 2 |  |  |  |  |
    | 16 | Units in beginning inventory | 0 |  |  |  |  |  |
    | 17 | Units produced during the year | 10,000 | 6,000 |  |  |  |  |
    | 18 | Units sold during the year | 8,000 | 8,000 |  |  |  |  |
    | 19 |  |  |  |  |  |  |  |
    | 20 | Enter a formula into each of the cells marked with | h a ? below |  |  |  |  |  |
    | 21 | Review Problem 1: Contrasting Variable and | Absorptio | Costing |  |  |  |  |
    | 22 |  |  |  |  |  |  |  |
    | 23 | Compute the Ending Inventory |  |  |  |  |  |  |
    | 24 |  | Year 1 | Year 2 |  |  |  |  |
    | 25 | Units in beginning inventory | 0 | ? |  |  |  |  |
    | 26 | Units produced during the year | ? | ? |  |  |  |  |
    | 27 | Units sold during the year | ? | ? |  |  |  |  |
    | 28 | Units in ending inventory | ? | ? |  |  |  |  |
    | 29 |  |  |  |  |  |  |  |
    | 30 | Compute the Absorption Costing Unit Produ | Cost |  |  |  |  |  |
    | 31 |  | Year 1 | Year 2 |  |  |  |  |
    | 32 | Direct materials | ? | ? |  |  |  |  |
    | 33 | Direct labor | ? | ? |  |  |  |  |
    | 34 | Variable manufacturing overhead | ? | ? |  |  |  |  |
    | 35 | Fixed manufacturing overhead | ? | ? |  |  |  |  |
    | 36 | Absorption costing unit product cost | ? | ? |  |  |  |  |
    | 37 |  |  |  |  |  |  |  |
    | 38 | Construct the Absorption Costing Income State | tement |  |  |  |  |  |
    | 39 |  | Year 1 | Year 2 |  |  |  |  |
    | 40 | Sales | ? | ? |  |  |  |  |
    | 41 | Cost of goods sold | ? | ? |  |  |  |  |
    | 42 | Gross margin | ? | ? |  |  |  |  |
    | 43 | Selling and administrative expenses | ? | ? |  |  |  |  |
    | 44 | Net operating income | ? | ? |  |  |  |  |
    | 45 |  |  |  |  |  |  |  |
    | 46 | Compute the Variable Costing Unit Product |  |  |  |  |  |  |
    | 47 |  | Year 1 | Year 2 |  |  |  |  |
    | 48 | Direct materials | ? | ? |  |  |  |  |
    | 49 | Direct labor | ? | ? |  |  |  |  |
    | 50 | Variable manufacturing overhead | ? | ? |  |  |  |  |
    | 51 | Variable costing unit product cost | ? | ? |  |  |  |  |
    | 52 |  |  |  |  |  |  |  |
    | 53 | Construct the Variable Costing Income State | nent |  |  |  |  |  |
    | 54 |  | Yea |  | Yea |  |  |  |
    | 55 | Sales |  | ? |  | ? |  |  |
    | 56 | Variable expenses: |  |  |  |  |  |  |
    | 57 | Variable cost of goods sold | ? |  | ? |  |  |  |
    | 58 | Variable selling and administrative expenses | ? | ? | ? | ? |  |  |
    | 59 | Contribution margin |  | ? |  | ? |  |  |
    | 60 | Fixed expenses: |  |  |  |  |  |  |
    | 61 | Fixed manufacturing overhead | ? |  | ? |  |  |  |
    | 62 | Fixed selling and administrative expenses | ? | ? | ? | ? |  |  |
    | 63 | Net operating income |  | ? |  | ? |  |  |
    | 64 |  |  |  |  |  |  | * |
    | 14. | 1 A Chapter 5 Form Filled in Chapter 5 Form | Chapter 5 | 4 | - |  | , |  |

    You should proceed to the requirements below only after completing your worksheet.

    ## Required:

    1. Check your worksheet by changing the units sold in the Data to 6,000 for Year 2. The cost of goods sold under absorption costing for Year 2 should now be $\$ 240,000$. If it isn't, check cell C 41 . The formula in this cell should be $=\mathrm{IF}(\mathrm{C} 26<\mathrm{C} 27, \mathrm{C} 26 * \mathrm{C} 36+(\mathrm{C} 27-\mathrm{C} 26) * \mathrm{~B} 36, \mathrm{C} 27 * \mathrm{C} 36)$. If your worksheet is operating properly, the net operating income under both absorption costing
    and variable costing should be $\$(34,000)$ for Year 2. That is, the loss in Year 2 is $\$ 34,000$ under both systems. If you do not get these answers, find the errors in your worksheet and correct them.

    Why is the absorption costing net operating income now equal to the variable costing net operating income in Year 2?
    2. Enter the following data from a different company into your worksheet:

    | Data |  |  |
    | :---: | :---: | :---: |
    | Selling price per unit | \$75 |  |
    | Manufacturing costs: |  |  |
    | Variable per unit produced: |  |  |
    | Direct materials | \$12 |  |
    | Direct labor | \$5 |  |
    | Variable manufacturing overhead | \$7 |  |
    | Fixed manufacturing overhead per year | \$150,000 |  |
    | Selling and administrative expenses: |  |  |
    | Variable per unit sold | \$1 |  |
    | Fixed per year | \$60,000 |  |
    |  | Year 1 | Year 2 |
    | Units in beginning inventory | 0 |  |
    | Units produced during the year | 15,000 | 10,000 |
    | Units sold during the year | 12,000 | 12,000 |

    Is the net operating income under variable costing different in Year 1 and Year 2? Why or why not? Explain the relation between the net operating income under absorption costing and variable costing in Year 1. Explain the relation between the net operating income under absorption costing and variable costing in Year 2.
    3. At the end of Year 1, the company's board of directors set a target for Year 2 of net operating income of $\$ 500,000$ under absorption costing. If this target is met, a hefty bonus would be paid to the CEO of the company. Keeping everything else the same from part (2) above, change the units produced in Year 2 to 50,000 units. Would this change result in a bonus being paid to the CEO? Do you think this change would be in the best interests of the company? What is likely to happen in Year 3 to the absorption costing net operating income if sales remain constant at 12,000 units per year?

    EXERCISE 5-1 Variable and Absorption Costing Unit Product Costs [LO 5-1]
    Shastri Bicycle of Bombay, India, produces an inexpensive, yet rugged, bicycle for use on the city's crowded streets that it sells for 500 rupees. (Indian currency is denominated in rupees, denoted by R.) Selected data for the company's operations last year follow:

    | Units in beginning inventory | 0 |
    | :---: | :---: |
    | Units produced. | 10,000 |
    | Units sold | 8,000 |
    | Units in ending inventory . | 2,000 |
    | Variable costs per unit: |  |
    | Direct materials | R120 |
    | Direct labor | R140 |
    | Variable manufacturing overhead | R50 |
    | Variable selling and administrative | R20 |
    | Fixed costs: |  |
    | Fixed manufacturing overhead | R600,000 |
    | Fixed selling and administrative | R400,000 |

    ## Required:

    1. Assume that the company uses absorption costing. Compute the unit product cost for one bicycle.
    2. Assume that the company uses variable costing. Compute the unit product cost for one bicycle.

    ## EXERCISE 5-2 Variable Costing Income Statement; Explanation of Difference in Net Operating

    Income [LO 5-2]Refer to the data in Exercise 5-1 for Shastri Bicycle. The absorption costing income statement prepared by the company's accountant for last year appears below:

    | Sales | R4,000,000 |
    | :---: | :---: |
    | Cost of goods sold | 2,960,000 |
    | Gross margin | 1,040,000 |
    | Selling and administrative expense | 560,000 |
    | Net operating income | R 480,000 |

    ## Required:

    1. Determine how much of the ending inventory consists of fixed manufacturing overhead cost deferred in inventory to the next period.
    2. Prepare an income statement for the year using variable costing. Explain the difference in net operating income between the two costing methods.

    EXERCISE 5-3 Reconciliation of Absorption and Variable Costing Net Operating Incomes [LO 5-3]
    High Tension Transformers, Inc., manufactures heavy-duty transformers for electrical switching stations. The company uses variable costing for internal management reports and absorption costing for external reports to shareholders, creditors, and the government. The company has provided the following data:

    |  | Year 1 | Year 2 | Year 3 |
    | :---: | :---: | :---: | :---: |
    | Inventories: |  |  |  |
    | Beginning (units) | 180 | 150 | 160 |
    | Ending (units) | 150 | 160 | 200 |
    | Variable costing net operating income | \$292,400 | \$269,200 | \$251,800 |

    The company's fixed manufacturing overhead per unit was constant at $\$ 450$ for all three years.

    ## Required:

    1. Determine each year's absorption costing net operating income. Present your answer in the form of a reconciliation report.
    2. In Year 4, the company's variable costing net operating income was $\$ 240,200$ and its absorption costing net operating income was $\$ 267,200$. Did inventories increase or decrease during Year 4? How much fixed manufacturing overhead cost was deferred or released from inventory during Year 4?

    ## EXERCISE 5-4 Basic Segmented Income Statement [LO 5-4]

    Caltec, Inc., produces and sells recordable CD and DVD packs. Revenue and cost information relating to the products follow:

    |  | Product |  |
    | :--- | ---: | ---: |
    |  | $C D$ | DVD |
    | Selling price per pack . . . . . . . . . . . | $\$ 8.00$ | $\$ 25.00$ |
    | Variable expenses per pack . . . . . . . | $\$ 3.20$ | $\$ 17.50$ |
    | Traceable fixed expenses per year . . . . | $\$ 138,000$ | $\$ 45,000$ |

    Common fixed expenses in the company total $\$ 105,000$ annually. Last year the company produced and sold 37,500 CD packs and 18,000 DVD packs.

    Required:
    Prepare a contribution format income statement for the year segmented by product lines.
    

    EXERCISE 5-5 Deducing Changes in Inventories [LO 5-3]
    Ferguson Products Inc., a manufacturer, reported $\$ 130$ million in sales and a loss of $\$ 25$ million in its absorption costing income statement provided to shareholders. According to a CVP analysis prepared for management, the company's break-even point is $\$ 120$ million in sales.
    Required:
    Assuming that the CVP analysis is correct, is it likely that the company's inventory level increased, decreased, or remained unchanged during the year? Explain.
    

    EXERCISE 5-6 Inferring Costing Method; Unit Product Cost [LO 5-1]
    Amcor, Inc., incurs the following costs to produce and sell a single product.

    | Variable costs per unit: |  |
    | :---: | :---: |
    | Direct materials | \$10 |
    | Direct labor | \$5 |
    | Variable manufacturing overhead | \$2 |
    | Variable selling and administrative expenses | \$4 |
    | Fixed costs per year: |  |
    | Fixed manufacturing overhead | \$90,000 |
    | Fixed selling and administrative expenses | \$300,000 |

    During the last year, 30,000 units were produced and 25,000 units were sold. The Finished Goods inventory account at the end of the year shows a balance of $\$ 85,000$ for the 5,000 unsold units.

    ## Required:

    1. Is the company using absorption costing or variable costing to cost units in the Finished Goods inventory account? Show computations to support your answer.
    2. Assume that the company wishes to prepare financial statements for the year to issue to its stockholders.
    a. Is the $\$ 85,000$ figure for Finished Goods inventory the correct amount to use on these statements for external reporting purposes? Explain.
    b. At what dollar amount should the 5,000 units be carried in inventory for external reporting purposes?

    ## EXERCISE 5-7 Variable and Absorption Costing Unit Product Costs and Income Statements

    [LO 5-1, LO 5-2]
    Maxwell Company manufactures and sells a single product. The following costs were incurred during the company's first year of operations:

    During the year, the company produced 20,000 units and sold 16,000 units. The selling price of the company's product is $\$ 50$ per unit.

    ## Required:

    1. Assume that the company uses absorption costing:
    a. Compute the unit product cost.
    b. Prepare an income statement for the year.
    2. Assume that the company uses variable costing:
    a. Compute the unit product cost.
    b. Prepare an income statement for the year.
    3. The company's controller believes that the company should have set last year's selling price at $\$ 51$ instead of $\$ 50$ per unit. She estimates the company could have sold 15,000 units at a price of $\$ 51$ per unit, thereby increasing the company's gross margin by $\$ 2,000$ and its net operating income by $\$ 4,000$. Assuming the controller's estimates are accurate, do you think the price increase would have been a good idea?

    ## EXERCISE 5-8 Segmented Income Statement [LO 5-4]

    Michaels Company segments its income statement into its East and West Divisions. The company's overall sales, contribution margin ratio, and net operating income are $\$ 600,000,50 \%$, and $\$ 50,000$, respectively. The West Division's contribution margin and contribution margin ratio are $\$ 150,000$ and $75 \%$, respectively. The East Division's segment margin is $\$ 70,000$. The company has $\$ 60,000$ of common fixed costs that cannot be traced to either division.

    ## Required:

    Prepare an income statement for Michaels Company that uses the contribution format and is segmented by divisions. In addition, for the company as a whole and for each segment, show each item on the segmented income statements as a percent of sales.

    EXERCISE 5-9 Variable Costing Unit Product Cost and Income Statement; Break-Even [LO 5-1, LO 5-2]
    CompuDesk, Inc., makes an oak desk specially designed for personal computers. The desk sells for $\$ 200$. Data for last year's operations follow:

    | Units in beginning inventory | 0 |
    | :---: | :---: |
    | Units produced | 10,000 |
    | Units sold | 9,000 |
    | Units in ending inventory | 1,000 |
    | Variable costs per unit: |  |
    | Direct materials . | \$ 60 |
    | Direct labor | 30 |
    | Variable manufacturing overhead . | 10 |
    | Variable selling and administrative | 20 |
    | Total variable cost per unit | \$120 |
    | Fixed costs: |  |
    | Fixed manufacturing overhead | \$300,000 |
    | Fixed selling and administrative | 450,000 |
    | Total fixed costs | \$750,000 |

    ## Required:

    1. Assume that the company uses variable costing. Compute the unit product cost for one computer desk.
    2. Assume that the company uses variable costing. Prepare a contribution format income statement for the year.
    3. What is the company's break-even point in terms of units sold?

    EXERCISE 5-10 Absorption Costing Unit Product Cost and Income Statement [LO 5-1, LO 5-2]
    Refer to the data in Exercise 5-9 for CompuDesk. Assume in this exercise that the company uses absorption costing.
    Required:

    1. Compute the unit product cost for one computer desk.
    2. Prepare an income statement.

    EXERCISE 5-11 Segmented Income Statement [LO 5-4]
    Bovine Company, a wholesale distributor of DVDs, has been experiencing losses for some time, as shown by its most recent monthly contribution format income statement below:

    | Sales | \$1,500,000 |  |
    | :---: | :---: | :---: |
    | Variable expenses |  | 588,000 |
    | Contribution margin |  | 912,000 |
    | Fixed expenses |  | 945,000 |
    | Net operating loss | \$ | $(33,000)$ |

    In an effort to isolate the problem, the president has asked for an income statement segmented by geographic market. Accordingly, the Accounting Department has developed the following data:
    

    Required:

    1. Prepare a contribution format income statement segmented by geographic market, as desired by the president.
    2. The company's sales manager believes that sales in the Central geographic market could be increased by $15 \%$ if monthly advertising were increased by $\$ 25,000$. Would you recommend the increased advertising? Show computations to support your answer.

    ## EXERCISE 5-12 Variable and Absorption Costing Unit Product Costs and Income Statements

    [LO 5-1, LO 5-2, LO 5-3]Fletcher Company manufactures and sells one product. The following information pertains to each of the company's first two years of operations:
    

    During its first year of operations, Fletcher produced 50,000 units and sold 40,000 units. During its second year of operations, it produced 40,000 units and sold 50,000 units. The selling price of the company's product is $\$ 50$ per unit.

    ## Required:

    1. Assume the company uses variable costing:
    a. Compute the unit product cost for year 1 and year 2 .
    b. Prepare an income statement for year 1 and year 2 .
    2. Assume the company uses absorption costing:
    a. Compute the unit product cost for year 1 and year 2 .
    b. Prepare an income statement for year 1 and year 2 .
    3. Explain the difference between variable costing and absorption costing net operating income in year 1. Also, explain why the two net operating incomes differ in year 2.

    EXERCISE 5-13 Variable Costing Income Statement; Reconciliation [LO 5-2, LO 5-3]
    Morey Company has just completed its first year of operations. The company's absorption costing income statement for the year appears below:

    | Morey Company Income Statement |  |
    | :---: | :---: |
    | Sales ( 40,000 units at $\$ 33.75$ per unit). | \$1,350,000 |
    | Cost of goods sold (40,000 units $\times \$ 21$ per unit) | 840,000 |
    | Gross margin | 510,000 |
    | Selling and administrative expenses | 420,000 |
    | Net operating income. | \$ 90,000 |

    The company's selling and administrative expenses consist of $\$ 300,000$ per year in fixed expenses and $\$ 3$ per unit sold in variable expenses. The company's $\$ 21$ per unit product cost given above is computed as follows:

    | Direct materials | \$10 |
    | :---: | :---: |
    | Direct labor | 4 |
    | Variable manufacturing overhead | 2 |
    | Fixed manufacturing overhead ( $\$ 250,000 \div 50,000$ units) | 5 |
    | Absorption costing unit product cost | \$21 |

    ## Required:

    1. Redo the company's income statement in the contribution format using variable costing.
    2. Reconcile any difference between the net operating income on your variable costing income statement and the net operating income on the absorption costing income statement.

    EXERCISE 5-14 Working with a Segmented Income Statement [LO 5-4]
    Marple Associates is a consulting firm that specializes in information systems for construction and landscaping companies. The firm has two offices-one in Houston and one in Dallas. The firm classifies the direct costs of consulting jobs as variable costs. A segmented contribution format
     income statement for the company's most recent year is given below:
    

    ## Required:

    1. By how much would the company's net operating income increase if Dallas increased its sales by $\$ 75,000$ per year? Assume no change in cost behavior patterns.
    2. Refer to the original data. Assume that sales in Houston increase by $\$ 50,000$ next year and that sales in Dallas remain unchanged. Assume no change in fixed costs.
    a. Prepare a new segmented income statement for the company using the above format. Show both amounts and percentages.
    b. Observe from the income statement you have prepared that the CM ratio for Houston has remained unchanged at $70 \%$ (the same as in the above data) but that the segment margin ratio has changed. How do you explain the change in the segment margin ratio?

    EXERCISE 5-15 Working with a Segmented Income Statement [LO 5-4]
    Refer to the data in Exercise 5-14. Assume that Dallas' sales by major market are as follows:

    |  | Dallas |  | Market |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  |  |  | Construction Clients |  | Landscaping Clients |  |
    | Sales | \$600,000 | 100\% | \$400,000 | 100\% | \$200,000 | 100\% |
    | Variable expenses | 360,000 | 60 | 260,000 | 65 | 100,000 | 50 |
    | Contribution margin | 240,000 | 40 | 140,000 | 35 | 100,000 | 50 |
    | Traceable fixed expenses | 72,000 | 12 | 20,000 | 5 | 52,000 | 26 |
    | Market segment margin | 168,000 | 28 | \$120,000 | 30\% | \$ 48,000 | 24\% |
    | Common fixed expenses not traceable to markets | 18,000 | 3 |  |  |  |  |
    | Office segment margin | \$150,000 | 25\% |  |  |  |  |

    The company would like to initiate an intensive advertising campaign in one of the two markets during the next month. The campaign would cost $\$ 8,000$. Marketing studies indicate that such a campaign would increase sales in the construction market by $\$ 70,000$ or increase sales in the landscaping market by $\$ 60,000$.
    Required:

    1. In which of the markets would you recommend that the company focus its advertising campaign? Show computations to support your answer.
    2. In Exercise 5-14, Dallas shows $\$ 90,000$ in traceable fixed expenses. What happened to the $\$ 90,000$ in this exercise?

    Problems

    ## All applicable problems are available with McGraw-Hill's Connectrm Accounting.

    

    PROBLEM 5-16 Variable and Absorption Costing Unit Product Costs and Income Statements; Explanation of Difference in Net Operating Income [LO 5-1, LO 5-2, LO 5-3]
    Wiengot Antennas, Inc., produces and sells a unique type of TV antenna. The company has just opened a new plant to manufacture the antenna, and the following cost and revenue data have been provided for the first month of the plant's operation in the form of a worksheet.

    | Beginning inventory | 0 |
    | :---: | :---: |
    | Units produced | 40,000 |
    | Units sold | 35,000 |
    | Selling price per unit. | \$60 |
    | Selling and administrative expenses: |  |
    | Variable per unit | \$2 |
    | Fixed per month | \$560,000 |
    | Manufacturing costs: |  |
    | Direct materials cost per unit | \$15 |
    | Direct labor cost per unit. | \$7 |
    | Variable manufacturing overhead cost per unit. | \$2 |
    | Fixed manufacturing overhead cost per month. | \$640,000 |

    Because the new antenna is unique in design, management is anxious to see how profitable it will be and has asked that an income statement be prepared for the month.

    ## Required:

    1. Assume that the company uses absorption costing.
    a. Determine the unit product cost.
    b. Prepare an income statement for the month.
    2. Assume that the company uses variable costing.
    a. Determine the unit product cost.
    b. Prepare a contribution format income statement for the month.
    3. Explain the reason for any difference in the ending inventory balances under the two costing methods and the impact of this difference on reported net operating income.

    ## PROBLEM 5-17 Variable and Absorption Costing Unit Product Costs and Income Statements

    [LO 5-1, LO 5-2]
    Nickelson Company manufactures and sells one product. The following information pertains to each of the company's first three years of operations:
    

    ```
    Variable costs per unit:
    Manufacturing:
        Direct materials . . . . . . . . . . . . . . . . . . . . . . . $25
        Direct labor ..........................................
        Variable manufacturing overhead ............ $5
    Variable selling and administrative ............. $2
    Fixed costs per year:
    Fixed manufacturing overhead . . . . . . . . . . . . . . $300,000
    Fixed selling and administrative expenses . . . . . $180,000
    ```

    During its first year of operations Nickelson produced 60,000 units and sold 60,000 units. During its second year of operations it produced 75,000 units and sold 50,000 units. In its third year, Nickelson produced 40,000 units and sold 65,000 units. The selling price of the company's product is $\$ 56$ per unit.

    ## Required:

    1. Compute the company's break-even point in units sold.
    2. Assume the company uses variable costing:
    a. Compute the unit product cost for year 1, year 2, and year 3 .
    b. Prepare an income statement for year 1 , year 2 , and year 3 .
    3. Assume the company uses absorption costing:
    a. Compute the unit product cost for year 1, year 2, and year 3 .
    b. Prepare an income statement for year 1 , year 2 , and year 3 .
    4. Compare the net operating income figures that you computed in requirements 2 and 3 to the break-even point that you computed in requirement 1 . Which net operating income figures seem counterintuitive? Why?

    PROBLEM 5-18 Variable Costing Income Statement; Reconciliation [LO 5-2, LO 5-3]
    During Denton Company's first two years of operations, the company reported absorption costing net operating income as follows:

    |  | Year 1 | Year 2 |
    | :---: | :---: | :---: |
    | Sales (@ \$50 per unit) | \$1,000,000 | \$1,500,000 |
    | Cost of goods sold (@ \$34 per unit). | 680,000 | 1,020,000 |
    | Gross margin | 320,000 | 480,000 |
    | Selling and administrative expenses*. | 310,000 | 340,000 |
    | Net operating income . | \$ 10,000 | \$ 140,000 |
    | *\$3 per unit variable; \$250,000 fixed each year. |  |  |

    The company's $\$ 34$ unit product cost is computed as follows:

    | Direct materials . | \$ 8 |
    | :---: | :---: |
    | Direct labor | 10 |
    | Variable manufacturing overhead | 2 |
    | Fixed manufacturing overhead (\$350,000 $\div 25,000$ units) | 14 |
    | Absorption costing unit product cost . | \$34 |

    Production and cost data for the two years are given below:

    |  | Year 1 | Year 2 |
    | :--- | :---: | :---: |
    | Units produced . . . . . . . | 25,000 | 25,000 |
    | Units sold . . . . . . . . . | 20,000 | 30,000 |

    ## Required:

    1. Prepare a variable costing contribution format income statement for each year.
    2. Reconcile the absorption costing and variable costing net operating income figures for each year.

    PROBLEM 5-19 Segment Reporting and Decision Making [LO 5-4]
    The most recent monthly contribution format income statement for Reston Company is given below:

    | Reston Company Income Statement <br> For the Month Ended May 31 |  |  |
    | :---: | :---: | :---: |
    | Sales | \$900,000 | 100.0\% |
    | Variable expenses. | 408,000 | 45.3 |
    | Contribution margin | 492,000 | 54.7 |
    | Fixed expenses . . | 465,000 | 51.7 |
    | Net operating income | \$ 27,000 | 3.0\% |

    Management is disappointed with the company's performance and is wondering what can be done to improve profits. By examining sales and cost records, you have determined the following:
    a. The company is divided into two sales territories-Central and Eastern. The Central Territory recorded $\$ 400,000$ in sales and $\$ 208,000$ in variable expenses during May. The remaining sales and variable expenses were recorded in the Eastern Territory. Fixed expenses of $\$ 160,000$ and $\$ 130,000$ are traceable to the Central and Eastern Territories, respectively. The rest of the fixed expenses are common to the two territories.
    b. The company is the exclusive distributor for two products-Awls and Pows. Sales of Awls and Pows totaled $\$ 100,000$ and $\$ 300,000$, respectively, in the Central Territory during May. Variable expenses are $25 \%$ of the selling price for Awls and $61 \%$ for Pows. Cost records show that $\$ 60,000$ of the Central Territory's fixed expenses are traceable to Awls and $\$ 54,000$ to Pows, with the remainder common to the two products.
    Required:

    1. Prepare contribution format segmented income statements, first showing the total company broken down between sales territories and then showing the Central Territory broken down by product line. In addition, for the company as a whole and for each segment, show each item on the segmented income statements as a percent of sales.
    2. Look at the statement you have prepared showing the total company segmented by sales territory. What points revealed by this statement should be brought to management's attention?
    3. Look at the statement you have prepared showing the Central Territory segmented by product lines. What points revealed by this statement should be brought to management's attention?

    PROBLEM 5-20 Comprehensive Problem with Labor Fixed [LO 5-1, LO 5-2, LO 5-3]
    Advance Products, Inc., has just organized a new division to manufacture and sell specially designed tables using select hardwoods for personal computers. The division's monthly costs are shown in the schedule below:
    Manufacturing costs:
    Variable costs per unit:
    Direct materials . . . . . . . . . . . . . . . . . . . . . . . . . .

    Advance Products regards all of its workers as full-time employees and the company has a long-standing no-layoff policy. Furthermore, production is highly automated. Accordingly, the company includes its labor costs in its fixed manufacturing overhead. The tables sell for $\$ 250$ each.

    During the first month of operations, the following activity was recorded:

    ```
    Units produced . . . . . . . . 4,000
    Units sold . . . . . . . . . . . . . . 3,200
    ```

    Required:

    1. Compute the unit product cost under:
    a. Absorption costing.
    b. Variable costing.
    2. Prepare an income statement for the month using absorption costing.
    3. Prepare a contribution format income statement for the month using variable costing.
    4. Assume that the company must obtain additional financing. As a member of top management, which of the statements that you have prepared in (2) and (3) above would you prefer to take with you to negotiate with the bank? Why?
    5. Reconcile the absorption costing and variable costing net operating incomes in (2) and (3) above.

    PROBLEM 5-21 Prepare and Reconcile Variable Costing Statements [LO 5-1, LO 5-2, LO 5-3]
    Linden Company manufactures and sells a single product. Cost data for the product follow:
    

    | Variable costs per unit: |  |
    | :---: | :---: |
    | Direct materials | \$ 6 |
    | Direct labor | 12 |
    | Variable factory overhead | 4 |
    | Variable selling and administrative | 3 |
    | Total variable costs per unit | \$25 |
    | Fixed costs per month: |  |
    | Fixed manufacturing overhead | \$240,000 |
    | Fixed selling and administrative | 180,000 |
    | Total fixed cost per month | \$420,000 |

    The product sells for $\$ 40$ per unit. Production and sales data for May and June, the first two months of operations, are as follows:

    |  | Units <br> Produced | Units <br> Sold |
    | :--- | :---: | :---: |
    | May $\ldots \ldots \ldots \ldots \ldots$ | 30,000 | 26,000 |
    | June $\ldots \ldots \ldots \ldots$ | 30,000 | 34,000 |

    Income statements prepared by the accounting department, using absorption costing, are presented below:

    |  | May | June |
    | :---: | :---: | :---: |
    | Sales . | \$1,040,000 | \$1,360,000 |
    | Cost of goods sold | 780,000 | 1,020,000 |
    | Gross margin | 260,000 | 340,000 |
    | Selling and administrative expenses | 258,000 | 282,000 |
    | Net operating income | \$ 2,000 | \$ 58,000 |

    ## Required:

    1. Determine the unit product cost under:
    a. Absorption costing.
    b. Variable costing.
    2. Prepare contribution format variable costing income statements for May and June.
    3. Reconcile the variable costing and absorption costing net operating incomes.
    4. The company's Accounting Department has determined the break-even point to be 28,000 units per month, computed as follows:

    $$
    \frac{\text { Fixed cost per month }}{\text { Unit contribution margin }}=\frac{\$ 420,000}{\$ 15 \text { per unit }}=28,000 \text { units }
    $$

    Upon receiving this figure, the president commented, "There's something peculiar here. The controller says that the break-even point is 28,000 units per month. Yet we sold only 26,000 units in May, and the income statement we received showed a $\$ 2,000$ profit. Which figure do we believe?" Prepare a brief explanation of what happened on the May income statement.

    ## PROBLEM 5-22 Absorption and Variable Costing; Production Constant, Sales Fluctuate

    [LO 5-1, LO 5-2, LO 5-3]
    Sandi Scott obtained a patent on a small electronic device and organized Scott Products, Inc., to produce and sell the device. During the first month of operations, the device was very well received on the market, so Ms. Scott looked forward to a healthy profit. For this reason, she was surprised to see a loss for the month on her income statement. This statement was prepared by her accounting service, which takes great pride in providing its clients with timely financial data. The statement follows:

    | Scott Products, Inc. Income Statement |  |  |
    | :---: | :---: | :---: |
    | Sales (40,000 units) |  | \$200,000 |
    | Variable expenses: |  |  |
    | Variable cost of goods sold | \$80,000 |  |
    | Variable selling and administrative expenses | 30,000 | 110,000 |
    | Contribution margin |  | 90,000 |
    | Fixed expenses: |  |  |
    | Fixed manufacturing overhead | 75,000 |  |
    | Fixed selling and administrative expenses | 20,000 | 95,000 |
    | Net operating loss |  | \$ $(5,000)$ |

    Ms. Scott is discouraged over the loss shown for the month, particularly because she had planned to use the statement to encourage investors to purchase stock in the new company. A friend, who is a CPA, insists that the company should be using absorption costing rather than variable costing. He argues that if absorption costing had been used, the company would probably have reported a profit for the month.

    Selected cost data relating to the product and to the first month of operations follow:

    | Units produced | 50,000 |
    | :---: | :---: |
    | Units sold | 40,000 |
    | Variable costs per unit: |  |
    | Direct materials | \$1.00 |
    | Direct labor | \$0.80 |
    | Variable manufacturing overhead | \$0.20 |
    | Variable selling and administrative expenses | \$0.75 |

    ## Required:

    1. Complete the following:
    a. Compute the unit product cost under absorption costing.
    b. Redo the company's income statement for the month using absorption costing.
    c. Reconcile the variable and absorption costing net operating income (loss) figures.
    2. Was the CPA correct in suggesting that the company really earned a "profit" for the month? Explain.
    3. During the second month of operations, the company again produced 50,000 units but sold 60,000 units. (Assume no change in total fixed costs.)
    a. Prepare a contribution format income statement for the month using variable costing.
    b. Prepare an income statement for the month using absorption costing.
    c. Reconcile the variable costing and absorption costing net operating incomes.

    PROBLEM 5-23 Restructuring a Segmented Income Statement [LO 5-4]
    Brabant NV of the Netherlands is a wholesale distributor of Dutch cheeses that it sells throughout the European Community. Unfortunately, the company's profits have been declining, which has caused considerable concern. To help understand the condition of the company, the managing
     director of the company has requested that the monthly income statement be segmented by sales territory. Accordingly, the company's accounting department has prepared the following statement for March, the most recent month. (The Dutch currency is the euro, which is designated by $€$.)

    |  | Sales Territory |  |  |
    | :---: | :---: | :---: | :---: |
    |  | Southern Europe | Middle Europe | Northern Europe |
    | Sales . | €300,000 | € 800,000 | €700,000 |
    | Territorial expenses (traceable): |  |  |  |
    | Cost of goods sold | 93,000 | 240,000 | 315,000 |
    | Salaries | 54,000 | 56,000 | 112,000 |
    | Insurance | 9,000 | 16,000 | 14,000 |
    | Advertising | 105,000 | 240,000 | 245,000 |
    | Depreciation | 21,000 | 32,000 | 28,000 |
    | Shipping | 15,000 | 32,000 | 42,000 |
    | Total territorial expenses | 297,000 | 616,000 | 756,000 |
    | Territorial income (loss) before corporate expenses | 3,000 | 184,000 | $(56,000)$ |
    | Corporate expenses: |  |  |  |
    | Advertising (general) | 15,000 | 40,000 | 35,000 |
    | General administrative | 20,000 | 20,000 | 20,000 |
    | Total corporate expenses | 35,000 | 60,000 | 55,000 |
    | Net operating income (loss) | $€(32,000)$ | €124,000 | $€(111,000)$ |

    Cost of goods sold and shipping expenses are both variable; other costs are all fixed. Brabant NV purchases cheeses at auction and from farmers' cooperatives, and it distributes them in the three territories listed above. Each of the three sales territories has its own manager and sales staff. The cheeses vary widely in profitability; some have a high margin and some have a low margin. (Certain cheeses, after having been aged for long periods, are the most expensive and carry the highest margins.)
    Required:

    1. List any disadvantages or weaknesses that you see to the statement format illustrated above.
    2. Explain the basis that is apparently being used to allocate the corporate expenses to the territories. Do you agree with these allocations? Explain.
    3. Prepare a new segmented contribution format income statement for May. Show a Total column as well as data for each territory. In addition, for the company as a whole and for each sales territory, show each item on the segmented income statement as a percent of sales.
    4. Analyze the statement that you prepared in (3) above. What points that might help to improve the company's performance would you bring to management's attention?

    ## PROBLEM 5-24 Incentives Created by Absorption Costing; Ethics and the Manager [LO 5-2]

    Aristotle Constantinos, the manager of DuraProducts' Australian Division, is trying to set the production schedule for the last quarter of the year. The Australian Division had planned to sell 100,000 units during the year, but current projections indicate sales will be only 78,000 units in total. By September 30 the following activity had been reported:

    |  | Units |
    | :---: | :---: |
    | Inventory, January 1. | 0 |
    | Production | 72,000 |
    | Sales | 60,000 |
    | Inventory, September 30 | 12,000 |

    Demand has been soft, and the sales forecast for the last quarter is only 18,000 units.
    The division can rent warehouse space to store up to 30,000 units. The division should maintain a minimum inventory level of at least 1,500 units. Mr. Constantinos is aware that production must be at least 6,000 units per quarter in order to retain a nucleus of key employees. Maximum production capacity is 45,000 units per quarter.

    Due to the nature of the division's operations, fixed manufacturing overhead is a major element of product cost.
    Required:

    1. Assume that the division is using variable costing. How many units should be scheduled for production during the last quarter of the year? (The basic formula for computing the required production for a period in a company is: Expected sales + Desired ending inventory Beginning inventory $=$ Required production.) Show computations and explain your answer. Will the number of units scheduled for production affect the division's reported profit for the year? Explain.
    2. Assume that the division is using absorption costing and that the divisional manager is given an annual bonus based on the division's net operating income. If Mr. Constantinos wants to maximize his division's net operating income for the year, how many units should be scheduled for production during the last quarter? [See the formula in (1) above.] Explain.
    3. Identify the ethical issues involved in the decision Mr. Constantinos must make about the level of production for the last quarter of the year.

    PROBLEM 5-25 Prepare and Interpret Statements; Changes in Both Sales and Production; Lean Production [LO 5-1, LO 5-2, LO 5-3]
    Memotec, Inc., manufactures and sells a unique electronic part. Operating results for the first three years of activity were as follows (absorption costing basis):

    |  | Year 1 | Year 2 | Year 3 |
    | :---: | :---: | :---: | :---: |
    | Sales | \$1,000,000 | \$800,000 | \$1,000,000 |
    | Cost of goods sold | 800,000 | 560,000 | 850,000 |
    | Gross margin . | 200,000 | 240,000 | 150,000 |
    | Selling and administrative expenses | 170,000 | 150,000 | 170,000 |
    | Net operating income (loss). | \$ 30,000 | \$ 90,000 | \$ (20,000) |

    Sales dropped by $20 \%$ during Year 2 due to the entry of several foreign competitors into the market. Memotec had expected sales to remain constant at 50,000 units for the year; production was set at 60,000 units in order to build a buffer of protection against unexpected spurts in demand. By the start of Year 3, management could see that spurts in demand were unlikely and that the inventory was excessive. To work off the excessive inventories, Memotec cut back production during Year 3, as shown below:

    |  | Year 1 | Year 2 | Year 3 |
    | :--- | ---: | ---: | ---: |
    | Production in units $\ldots \ldots \ldots$. | 50,000 | 60,000 | 40,000 |
    | Sales in units . . . . . . . . . . | 50,000 | 40,000 | 50,000 |

    Additional information about the company follows:
    a. The company's plant is highly automated. Variable manufacturing costs (direct materials, direct labor, and variable manufacturing overhead) total only $\$ 4$ per unit, and fixed manufacturing overhead costs total $\$ 600,000$ per year.
    b. Fixed manufacturing overhead costs are applied to units of product on the basis of each year's production. That is, a new fixed overhead rate is computed each year.
    c. Variable selling and administrative expenses are $\$ 2$ per unit sold. Fixed selling and administrative expenses total $\$ 70,000$ per year.
    d. The company uses a FIFO inventory flow assumption.

    Memotec's management can't understand why profits tripled during Year 2 when sales dropped by $20 \%$, and why a loss was incurred during Year 3 when sales recovered to previous levels.

    ## Required:

    1. Prepare a contribution format variable costing income statement for each year.
    2. Refer to the absorption costing income statements on the previous page.
    a. Compute the unit product cost in each year under absorption costing. (Show how much of this cost is variable and how much is fixed.)
    b. Reconcile the variable costing and absorption costing net operating incomes for each year.
    3. Refer again to the absorption costing income statements. Explain why net operating income was higher in Year 2 than it was in Year 1 under the absorption approach, in light of the fact that fewer units were sold in Year 2 than in Year 1.
    4. Refer again to the absorption costing income statements. Explain why the company suffered a loss in Year 3 but reported a profit in Year 1, although the same number of units was sold in each year.
    5. a. Explain how operations would have differed in Year 2 and Year 3 if the company had been using Lean Production with the result that ending inventory was zero.
    b. If Lean Production had been in use during Year 2 and Year 3, and the predetermined overhead rate is based on 50,000 units per year, what would the company's net operating income (or loss) have been in each year under absorption costing? Explain the reason for any differences between these income figures and the figures reported by the company in the statements on the previous page.

    PROBLEM 5-26 Segmented Income Statements [LO 5-4]
    Vega Foods, Inc., has recently purchased a small mill that it intends to operate as one of its subsidiaries. The newly acquired mill has three products that it offers for sale-wheat cereal, pancake mix, and flour. Each product sells for $\$ 10$ per package. Materials, labor, and other variable
    
    production costs are $\$ 3.00$ per bag of wheat cereal, $\$ 4.20$ per bag of pancake mix, and $\$ 1.80$ per bag of flour. Sales commissions are $10 \%$ of sales for any product. All other costs are fixed.

    The mill's income statement for the most recent month is given below:

    |  | Total Company | Product Line |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  |  | Wheat Cereal | Pancake Mix | Flour |
    | Sales. | \$600,000 | \$200,000 | \$300,000 | \$100,000 |
    | Expenses: |  |  |  |  |
    | Materials, labor, and other . | 204,000 | 60,000 | 126,000 | 18,000 |
    | Sales commissions . | 60,000 | 20,000 | 30,000 | 10,000 |
    | Advertising | 123,000 | 48,000 | 60,000 | 15,000 |
    | Salaries. | 66,000 | 34,000 | 21,000 | 11,000 |
    | Equipment depreciation | 30,000 | 10,000 | 15,000 | 5,000 |
    | Warehouse rent. | 12,000 | 4,000 | 6,000 | 2,000 |
    | General administration | 90,000 | 30,000 | 30,000 | 30,000 |
    | Total expenses | 585,000 | 206,000 | 288,000 | 91,000 |
    | Net operating income (loss) . | \$ 15,000 | \$ (6,000) | \$ 12,000 | \$ 9,000 |

    The following additional information is available about the company:
    a. The same equipment is used to mill and package all three products. In the above income statement, equipment depreciation has been allocated on the basis of sales dollars. An analysis of equipment usage indicates that it is used $40 \%$ of the time to make wheat cereal, $50 \%$ of the time to make pancake mix, and $10 \%$ of the time to make flour.
    b. All three products are stored in the same warehouse. In the above income statement, the warehouse rent has been allocated on the basis of sales dollars. The warehouse contains 24,000 square feet of space, of which 8,000 square feet are used for wheat cereal, 14,000 square feet are used for pancake mix, and 2,000 square feet are used for flour. The warehouse space costs the company $\$ 0.50$ per square foot per month to rent.
    c. The general administration costs relate to the administration of the company as a whole. In the above income statement, these costs have been divided equally among the three product lines.
    d. All other costs are traceable to the product lines.

    Vega Foods' management is anxious to improve the mill's $2.5 \%$ margin on sales.
    Required:

    1. Prepare a new contribution format segmented income statement for the month. Adjust the allocation of equipment depreciation and warehouse rent as indicated by the additional information provided.
    2. After seeing the income statement in the main body of the problem, management has decided to eliminate the wheat cereal because it is not returning a profit, and to focus all available resources on promoting the pancake mix.
    a. Based on the statement you have prepared, do you agree with the decision to eliminate the wheat cereal? Explain.
    b. Based on the statement you have prepared, do you agree with the decision to focus all available resources on promoting the pancake mix? Assume that an ample market is available for all three products. (Hint: compute the contribution margin ratio for each product.)

    ## CASE 5-27 Variable and Absorption Costing Unit Product Costs and Income Statements

    ## [LO 5-1, LO 5-2]

    O'Donnell Company manufactures and sells one product. The following information pertains to each of the company's first three years of operations:

    ```
    Variable costs per unit:
    Manufacturing
        Direct materials . . . . . . . . . . . . . . . . . . . . . . . . . $30
    ```

    

    ```
        Variable manufacturing overhead . . . . . . . . . . . $6
    Variable selling and administrative . . . . . . . . . . . $4
    Fixed costs per year:
    Fixed manufacturing overhead . . . . . . . . . . . . . . . $600,000
    Fixed selling and administrative expenses . . . . . . $180,000
    ```

    During its first year of operations, O'Donnell produced 100,000 units and sold 80,000 units. During its second year of operations, it produced 75,000 units and sold 90,000 units. In its third year, O'Donnell produced 80,000 units and sold 75,000 units. The selling price of the company's product is $\$ 70$ per unit.

    ## Required:

    1. Assume the company uses variable costing and a FIFO inventory flow assumption (FIFO means first-in first-out. In other words, it assumes that the oldest units in inventory are sold first):
    a. Compute the unit product cost for year 1, year 2, and year 3 .
    b. Prepare an income statement for year 1 , year 2 , and year 3 .
    2. Assume the company uses variable costing and a LIFO inventory flow assumption (LIFO means last-in first-out. In other words, it assumes that the newest units in inventory are sold first):
    a. Compute the unit product cost for year 1, year 2, and year 3 .
    b. Prepare an income statement for year 1 , year 2 , and year 3 .
    3. Assume the company uses absorption costing and a FIFO inventory flow assumption (FIFO means first-in first-out. In other words, it assumes that the oldest units in inventory are sold first):
    a. Compute the unit product cost for year 1 , year 2 , and year 3 .
    b. Prepare an income statement for year 1 , year 2 , and year 3 .
    4. Assume the company uses absorption costing and a LIFO inventory flow assumption (LIFO means last-in first-out. In other words, it assumes that the newest units in inventory are sold first):
    a. Compute the unit product cost for year 1 , year 2 , and year 3 .
    b. Prepare an income statement for year 1 , year 2 , and year 3 .

    ## CASE 5-28 Service Organization; Segment Reporting [LO 5-4]

    The American Association of Acupuncturists is a professional association for acupuncturists that has 10,000 members. The association operates from a central headquarters but has local chapters throughout North America. The association's monthly journal, American Acupuncture, features
     recent developments in the field. The association also publishes special reports and books, and it sponsors courses that qualify members for the continuing professional education credit required by state certification boards. The association's statement of revenues and expenses for the current year is presented below:

    | American Association of Ac Statement of Revenues and For the Year Ended Dec |  |
    | :---: | :---: |
    | Revenues | \$970,000 |
    | Expenses: |  |
    | Salaries | 440,000 |
    | Occupancy costs | 120,000 |
    | Distributions to local chapters | 210,000 |
    | Printing | 82,000 |
    | Mailing | 24,000 |
    | Continuing education instructors' fees | 60,000 |
    | General and administrative | 27,000 |
    | Total expenses | 963,000 |
    | Excess of revenues over expenses | \$ 7,000 |

    The board of directors of the association has requested that you construct a segmented income statement that shows the financial contribution of each of the association's four major programsmembership service, journal, books and reports, and continuing education. The following data have been gathered to aid you:
    a. Membership dues are $\$ 60$ per year, of which $\$ 15$ covers a one-year subscription to the association's journal. The other $\$ 45$ pays for general membership services.
    b. One-year subscriptions to American Acupuncture are sold to nonmembers and libraries at $\$ 20$ per subscription. A total of 1,000 of these subscriptions were sold last year. In addition to subscriptions, the journal generated $\$ 50,000$ in advertising revenues. The costs per journal subscription, for members as well as nonmembers, were $\$ 4$ for printing and $\$ 1$ for mailing.
    c. A variety of technical reports and professional books were sold for a total of \$70,000 during the year. Printing costs for these materials totaled $\$ 25,000$, and mailing costs totaled $\$ 8,000$.
    d. The association offers a number of continuing education courses. The courses generated revenues of \$230,000 last year.
    e. Salary costs and space occupied by each program and the central staff are as follows:

    |  | Salaries | Space Occupied (square feet) |
    | :---: | :---: | :---: |
    | Membership services | \$170,000 | 3,000 |
    | Journal | 60,000 | 1,000 |
    | Books and reports | 40,000 | 1,000 |
    | Continuing education | 50,000 | 2,000 |
    | Central staff | 120,000 | 3,000 |
    | Total | \$440,000 | 10,000 |

    f. The $\$ 120,000$ in occupancy costs incurred last year includes $\$ 20,000$ in rental cost for a portion of the warehouse used by the Membership Services program for storage purposes. The association has a flexible rental agreement that allows it to pay rent only on the warehouse space it uses.
    g. Printing costs other than for journal subscriptions and for books and reports related to Continuing Education.
    h. Distributions to local chapters are for general membership services.
    i. General and administrative expenses include costs relating to overall administration of the association as a whole. The association's central staff does some mailing of materials for general administrative purposes.
    j. The expenses that can be traced or assigned to the central staff, as well as any other expenses that are not traceable to the programs, will be treated as common costs. It is not necessary to distinguish between variable and fixed costs.

    ## Required:

    1. Prepare a contribution format segmented income statement for the American Association of Acupuncturists for last year. This statement should show the segment margin for each program as well as results for the association as a whole.
    2. Give arguments for and against allocating all costs of the association to the four programs.

    ## Activity-Based Costing: $A$ Tool to Aid Decision Making

    ## Managing Product Complexity

    

    Managers often understand that increasing the variety of raw material inputs used in their products increases costs. For example, General Mills studied its 50 varieties of Hamburger Helper and concluded that it could lower costs by discontinuing half of them without alienating customers. Seagate studied seven varieties of its computer hard drives and found that only $2 \%$ of their parts could be shared by more than one hard drive. The engineers fixed the problem by redesigning the hard drives so that they used more common component parts. Instead of using 61 types of screws to make the hard drives, the engineers reduced the number of screws needed to 19. Eventually all Seagate products were designed so that $75 \%$ of their component parts were shared with other product lines.

    Activity-based costing systems quantify the increase in costs, such as procurement costs, material handling costs, and assembly costs that are caused by inefficient product designs and other factors.


    

    LEARNING OBJECTIVES

    After studying Chapter 6, you should be able to:

    LO 6-1 Understand activity-based costing and how it differs from a traditional costing system.
    LO 6-2 Assign costs to cost pools using a first-stage allocation.
    LO 6-3 Compute activity rates for cost pools.
    LO 6-4 Assign costs to a cost object using a second-stage allocation.

    L0 6-5 Use activity-based costing to compute product and customer margins.
    LO 6-6 (Appendix 6A) Prepare an action analysis report using activity-based costing data and interpret the report.

    This chapter introduces the concept of activity-based costing which has been embraced by a wide variety of organizations including Charles Schwab, Citigroup, Lowe's, Coca-Cola, Conco Food Service, Banta Foods, J\&B Wholesale, Fairchild Semiconductor, Assan Aluminum, Sysco Foods, Fisher Scientific International, and Peregrine Outfitters. Activity-based costing (ABC) is a costing method that is designed to provide managers with cost information for strategic and other decisions that potentially affect capacity and therefore "fixed" as well as variable costs. Activity-based costing is ordinarily used as a supplement to, rather than as a replacement for, a company's usual costing system. Most organizations that use activitybased costing have two costing systems-the official costing system that is used for preparing external financial reports and the activity-based costing system that is used for internal decision making and for managing activities.

    This chapter focuses primarily on ABC applications in manufacturing to provide a contrast with the material presented in earlier chapters. More specifically, Chapter 4 focused on traditional absorption costing systems used by manufacturing companies to calculate unit product costs for the purpose of valuing inventories and determining cost of goods sold for external financial reports. In contrast, this chapter explains how manufacturing companies can use activity-based costing rather than traditional methods to calculate unit product costs for the purposes of managing overhead and making decisions. Chapter 5 had a similar purpose. That chapter focused on how to use variable costing to aid decisions that do not affect fixed costs. This chapter extends that idea to show how activity-based costing can be used to aid decisions that potentially affect fixed costs as well as variable costs.

    ## Activity-Based Costing: An Overview

    ## LEARNING OBJECTIVE 6-1 Understand activity-based costing and how it differs from a traditional costing system.

    As stated above, traditional absorption costing is designed to provide data for external financial reports. In contrast, activity-based costing is designed to be used for internal decision making. As a consequence, activity-based costing differs from traditional cost accounting in three ways. In activity-based costing:

    1. Nonmanufacturing as well as manufacturing costs may be assigned to products, but only on a cause-and-effect basis.
    2. Some manufacturing costs may be excluded from product costs.
    3. Numerous overhead cost pools are used, each of which is allocated to products and other cost objects using its own unique measure of activity.

    Each of these departures from traditional cost accounting practice will be discussed in turn.

    ## Nonmanufacturing Costs and Activity-Based Costing

    In traditional cost accounting, only manufacturing costs are assigned to products. Selling and administrative expenses are treated as period expenses and are not assigned to products. However, many of these nonmanufacturing costs are also part of the costs of selling, distributing, and servicing specific products. For example, commissions paid to salespersons, shipping costs, and warranty repair costs can be easily traced to individual products. In this chapter, we will use the term overhead to refer to nonmanufacturing costs as well as to indirect manufacturing costs. In activity-based costing, products are assigned all of the overhead costs-nonmanufacturing as well as manufacturing-that they can reasonably be supposed to have caused. In essence, we will be determining the entire cost of a product rather than just its manufacturing cost. The focus in Chapter 4 was on determining just the manufacturing cost of a product.

    ## Manufacturing Costs and Activity-Based Costing

    In traditional cost accounting systems, all manufacturing costs are assigned to productseven manufacturing costs that are not caused by the products. For example, in Chapter 4 we learned that a predetermined plantwide overhead rate is computed by dividing all budgeted manufacturing overhead costs by a measure of budgeted activity such as direct labor-hours. This approach spreads all manufacturing overhead costs across products based on each product's direct labor-hour usage. In contrast, activity-based costing systems purposely do not assign two types of manufacturing overhead costs to products.

    Manufacturing overhead includes costs such as the factory security guard's wages, the plant controller's salary, and the cost of supplies used by the plant manager's secretary. These types of costs are assigned to products in a traditional absorption costing system even though they are totally unaffected by which products are made during a period. In contrast, activity-based costing systems do not arbitrarily assign these types of costs, which are called organization-sustaining costs, to products. Activity-based costing treats these types of costs as period expenses rather than product costs.

    Additionally, in a traditional absorption costing system, the costs of unused, or idle, capacity are assigned to products. If the budgeted level of activity declines, the overhead rate and unit product costs increase as the increasing costs of idle capacity are spread over a smaller base. In contrast, in activity-based costing, products are only charged for the costs of the capacity they use-not for the costs of capacity they don't use. This provides more stable unit product costs and is consistent with the goal of assigning to products only the costs of the resources that they use. ${ }^{1}$

    ## Cost Pools, Allocation Bases, and Activity-Based Costing

    Throughout the 19th century and most of the 20th century, cost system designs were simple and satisfactory. Typically, either one plantwide overhead cost pool or a number of departmental overhead cost pools were used to assign overhead costs to products. The plantwide and departmental approaches always had one thing in common-they relied on allocation bases such as direct labor-hours and machine-hours for allocating overhead costs to products. In the labor-intensive production processes of many years ago, direct labor was the most common choice for an overhead allocation base because it represented a large component of product costs, direct labor-hours were closely tracked, and many managers believed that direct labor-hours, the total volume of units produced, and overhead costs were highly correlated. (Three variables, such as direct labor-hours, the total volume of units produced, and overhead costs, are highly correlated if they tend to move together.) Given that most companies at the time were producing a very limited variety of products that required similar resources to produce, allocation bases such as direct laborhours, or even machine-hours, worked fine because, in fact, there was probably little difference in the overhead costs attributable to different products.

    Then conditions began to change. As a percentage of total cost, direct labor began declining and overhead began increasing. Many tasks previously done by direct laborers were being performed by automated equipment-a component of overhead. Companies began creating new products and services at an ever-accelerating rate that differed in volume, batch size, and complexity. Managing and sustaining this product diversity required investing in many more overhead resources, such as production schedulers and product design engineers, that had no obvious connection to direct labor-hours or machine-hours. In this new environment, continuing to rely exclusively on a limited number of overhead cost pools and traditional allocation bases posed the risk that reported unit product costs would be distorted and, therefore, misleading when used for decision-making purposes.

    Activity-based costing, thanks to advances in technology that make more complex cost systems feasible, provides an alternative to the traditional plantwide and departmental approaches to defining cost pools and selecting allocation bases. The activity-based approach has appeal in today's business environment because it uses more cost pools and unique measures of activity to better understand the costs of managing and sustaining product diversity.

    In activity-based costing, an activity is any event that causes the consumption of overhead resources. An activity cost pool is a "bucket" in which costs are accumulated that relate to a single activity measure in the ABC system. An activity measure is an allocation base in an activity-based costing system. The term cost driver is also used to refer to an activity measure because the activity measure should "drive" the cost being allocated. The two most common types of activity measures are transaction drivers and duration drivers. Transaction drivers are simple counts of the number of times an activity occurs, such as the number of bills sent out to customers. Duration drivers measure the amount of time required to perform an activity, such as the time spent preparing individual bills for customers. In general, duration drivers are more accurate measures of resource consumption than transaction drivers, but they take more effort to record. For that reason, transaction drivers are often used in practice.

    ## IN BUSINESS

    

    ## GASTRONOMIC COST DRIVERS AT CLUB MED

    Club Med is a French Company that owns vacation resorts in exotic locations throughout the world. Most guests buy all-inclusive packages that include lodging, participation in the resort's many activities, a full range of beverages, and sumptuous buffet meals. The resort's guests come from around the world including Asia, North America, South America, and Europe. The international nature of the club's guests poses challenges for the kitchen staff-for example, Japanese breakfasts feature miso soup, stewed vegetables in soy sauce, and rice porridge, whereas Germans are accustomed to cold cuts, cheese, and bread for breakfast. Moreover, the number of guests varies widely from 300 in the high season to 20 in the low season. The chefs in the kitchen must ensure that food in the correct quantities and variety are available to please the club's varied clientele. To make this possible, a report is prepared each day that lists how many Japanese guests, German guests, French guests, Polish guests, U.S. guests, and so forth, are currently registered. This information helps the chefs prepare the appropriate quantities of specialized foods. In essence, costs in the kitchen are driven not by the number of guests alone, but by how many guests are Japanese, how many German, how many French, and so on. The costs are driven by multiple drivers.

    Source: Conversation with Dominique Tredano, Chef de Village (i.e., general manager), Club Med-Bora, Bora. For information about Club Med, see www.clubmed.com.

    Traditional cost systems rely exclusively on allocation bases that are driven by the volume of production. On the other hand, activity-based costing defines five levels of activity-unit-level, batch-level, product-level, customer-level, and organization-sustaining-that largely do not relate to the volume of units produced. The costs and corresponding activity measures for unit-level activities do relate to the volume of units produced; however, the remaining categories do not. These levels are described as follows: ${ }^{2}$

    1. Unit-level activities are performed each time a unit is produced. The costs of unitlevel activities should be proportional to the number of units produced. For example, providing power to run processing equipment would be a unit-level activity because power tends to be consumed in proportion to the number of units produced.


    2. Batch-level activities are performed each time a batch is handled or processed, regardless of how many units are in the batch. For example, tasks such as placing purchase orders, setting up equipment, and arranging for shipments to customers are batch-level activities. They are incurred once for each batch (or customer order). Costs at the batch level depend on the number of batches processed rather than on the number of units produced, the number of units sold, or other measures of volume. For example, the cost of setting up a machine for batch processing is the same regardless of whether the batch contains one or thousands of items.
    3. Product-level activities relate to specific products and typically must be carried out regardless of how many batches are run or units of product are produced or sold. For example, activities such as designing a product, advertising a product, and maintaining a product manager and staff are all product-level activities.
    4. Customer-level activities relate to specific customers and include activities such as sales calls, catalog mailings, and general technical support that are not tied to any specific product.
    5. Organization-sustaining activities are carried out regardless of which customers are served, which products are produced, how many batches are run, or how many units are made. This category includes activities such as heating the factory, cleaning executive offices, providing a computer network, arranging for loans, preparing annual reports to shareholders, and so on.

    Many companies throughout the world continue to base overhead allocations on direct labor-hours or machine-hours. In situations where overhead costs and direct laborhours are highly correlated or in situations where the goal of the overhead allocation process is to prepare external financial reports, this practice makes sense. However, if plantwide overhead costs do not move in tandem with plantwide direct labor-hours or machine-hours, product costs will be distorted-with the potential of distorting decisions made within the company.

    ## DINING IN THE CANYON

    Western River Expeditions (www.westernriver.com) runs river rafting trips on the Colorado, Green, and Salmon rivers. One of its most popular trips is a six-day trip down the Grand Canyon, which features famous rapids such as Crystal and Lava Falls as well as the awesome scenery accessible only from the bottom of the Grand Canyon. The company runs trips of one or two rafts, each of which carries two guides and up to 18 guests. The company provides all meals on the trip, which are prepared by the guides.

    In terms of the hierarchy of activities, a guest can be considered as a unit and a raft as a batch. In that context, the wages paid to the guides are a batch-level cost because each raft requires two guides regardless of the number of guests in the raft. Each guest is given a mug to use during the trip and to take home at the end of the trip as a souvenir. The cost of the mug is a unit-level cost because the number of mugs given away is strictly proportional to the number of guests on a trip.

    What about the costs of food served to guests and guides-is this a unit-level cost, a batchlevel cost, a product-level cost, or an organization-sustaining cost? At first glance, it might be thought that food costs are a unit-level cost-the greater the number of guests, the higher the food costs. However, that is not quite correct. Standard menus have been created for each day of the trip. For example, the first night's menu might consist of shrimp cocktail, steak, cornbread, salad, and cheesecake. The day before a trip begins, all of the food needed for the trip is taken from the central warehouse and packed in modular containers. It isn't practical to finely adjust the amount of food for the actual number of guests planned to be on a trip-most of the food comes prepackaged in large lots. For example, the shrimp cocktail menu may call for two large bags of frozen shrimp per raft and that many bags will be packed regardless of how many guests are expected on the raft. Consequently, the costs of food are not a unit-level cost that varies with the number of guests actually on a trip. Instead, the costs of food are a batch-level cost.

    IN BUSINESS
    

    There are three essential characteristics of a successful activity-based costing implementation. First, top managers must strongly support the ABC implementation because their leadership is instrumental in properly motivating all employees to embrace the need to change. Second, top managers should ensure that ABC data is linked to how people are evaluated and rewarded. If employees continue to be evaluated and rewarded using traditional (non-ABC) cost data, they will quickly get the message that $A B C$ is not important and they will abandon it. Third, a cross-functional team should be created to design and implement the ABC system. The team should include representatives from each area that will use ABC data, such as the marketing, production, engineering, and accounting departments. These cross-functional employees possess intimate knowledge of many parts of an organization's operations that is necessary for designing an effective ABC system. Furthermore, tapping the knowledge of cross-functional managers lessens their resistance to ABC because they feel included in the implementation process. Time after time, when accountants have attempted to implement an $A B C$ system on their own without topmanagement support and cross-functional involvement, the results have been ignored.

    IN BUSINESS

    MANAGERIAL
    ACCOUNTING IN
    ACTION
    The Issue

    ## Classic 9 Brass

    ## IMPLEMENTING ACTIVITY-BASED COSTING IN CHINA

    Xu Ji Electric Company is publicly traded on China's Shen Zhen Stock Exchange. From 2001-2003, it successfully implemented an activity-based costing (ABC) system because top-level managers continuously supported the new system—particularly during a challenging phase when the ABC software encountered problems. The ABC adoption was also aided by Xu Ji's decision to drive the implementation using a top-down approach, which is aligned with the company's cultural norm of deferring to and supporting the hierarchical chain of command.

    Xu Ji's experience is similar to Western ABC implementations that have consistently recognized the necessity of top-level management support. However, contrary to Xu Ji's experience, many Western managers do not readily support the top-down implementation of new management innovations in their organizations. They prefer to be involved in the decision-making processes that introduce change into their organizations.
    Source: Lana Y.J. Liu and Fei Pan, "The Implementation of Activity-Based Costing in China: An Innovation Action Research Approach," The British Accounting Review 39, 2007, pp. 249-264.

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    Classic Brass
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    EXHIBIT 6-1
    Classic Brass Income Statement

    Tom: No, I don't think our prices are too high. I think our competitors' prices are too low. In fact, I'll bet they are pricing below their cost.
    Susan: Why would our competitors price below their cost?
    Tom: They are out to grab market share.
    Susan: What good is more market share if they are losing money on every unit sold?
    John: I think Susan has a point. Mary, what is your take on this?
    Mary: If our competitors are pricing standard stanchions below cost, shouldn't they be losing money rather than us? If our company is the one using accurate information to make informed decisions while our competitors are supposedly clueless, then why is our "bottom line" taking a beating? Unfortunately, I think we may be the ones shooting in the dark, not our competitors.
    John: Based on what I heard at the conference that I just attended, I am inclined to agree. One of the presentations at the conference dealt with activity-based costing. As the speaker began describing the usual insights revealed by activity-based costing systems, I was sitting in the audience getting an ill feeling in my stomach.
    Mary: Honestly John, I have been claiming for years that our existing cost system is okay for external reporting, but it is dangerous to use it for internal decision making. It sounds like you are on board now, right?
    John: Yes.
    Mary: Well then, how about if all of you commit the time and energy to help me build a fairly simple activity-based costing system that may shed some light on the problems we are facing?
    John: Let's do it. I want each of you to appoint one of your top people to a special "ABC team" to investigate how we cost products.

    Like most other ABC implementations, the ABC team decided that its new ABC system would supplement, rather than replace, the existing cost accounting system, which would continue to be used for external financial reports. The new ABC system would be used to prepare special reports for management decisions such as bidding on new business.

    The accounting manager drew the chart appearing in Exhibit 6-2 on the next page to explain the general structure of the ABC model to her team members. Cost objects such as products generate activities. For example, a customer order for a custom compass housing requires the activity of preparing a production order. Such an activity consumes resources. A production order uses a sheet of paper and takes time to fill out. And
    
    consumption of resources causes costs. The greater the number of sheets used to fill out production orders and the greater the amount of time devoted to filling out such orders, the greater the cost. Activity-based costing attempts to trace through these relationships to identify how products and customers affect costs.

    As in most other companies, the ABC team at Classic Brass felt that the company's traditional cost accounting system adequately measured the direct materials and direct labor costs of products because these costs are directly traced to products. Therefore, the ABC study would be concerned solely with the other costs of the company-manufacturing overhead and selling and administrative costs.

    The team felt it was important to carefully plan how it would go about implementing the new ABC system at Classic Brass. Accordingly, it broke down the implementation process into five steps:

    ## Steps for Implementing Activity-Based Costing:

    1. Define activities, activity cost pools, and activity measures.
    2. Assign overhead costs to activity cost pools.
    3. Calculate activity rates.
    4. Assign overhead costs to cost objects using the activity rates and activity measures.
    5. Prepare management reports.

    ## Step 1: Define Activities, Activity Cost Pools, and Activity Measures

    The first major step in implementing an ABC system is to identify the activities that will form the foundation for the system. This can be difficult and time-consuming and involves a great deal of judgment. A common procedure is for the individuals on the ABC implementation team to interview people who work in overhead departments and ask them to describe their major activities. Ordinarily, this results in a very long list of activities.

    The length of such lists of activities poses a problem. On the one hand, the greater the number of activities tracked in the ABC system, the more accurate the costs are likely to be. On the other hand, a complex system involving large numbers of activities is costly to design, implement, maintain, and use. Consequently, the original lengthy list of activities is usually reduced to a handful by combining similar activities. For example, several actions may be involved in handling and moving raw materials-from receiving raw materials on the loading dock to sorting them into the appropriate bins in the storeroom. All of these activities might be combined into a single activity called material handling.

    When combining activities in an ABC system, activities should be grouped together at the appropriate level. Batch-level activities should not be combined with unit-level
    activities or product-level activities with batch-level activities and so on. In general, it is best to combine only those activities that are highly correlated with each other within a level. For example, the number of customer orders received is likely to be highly correlated with the number of completed customer orders shipped, so these two batch-level activities (receiving and shipping orders) can usually be combined with little loss of accuracy.

    At Classic Brass, the ABC team, in consultation with top managers, selected the following activity cost pools and activity measures:

    | Activity Cost Pools at Classic Brass |  |
    | :--- | :--- |
    | Activity Cost Pool | Activity Measure |
    | Customer orders $\ldots \ldots \ldots$ | Number of customer orders |
    | Product design $\ldots \ldots \ldots$ | Number of product designs |
    | Order size . . . . . . . . . | Machine-hours |
    | Customer relations . . . . . | Number of active customers |
    | Other . . . . . . . . . . | Not applicable |

    The Customer Orders cost pool will be assigned all costs of resources that are consumed by taking and processing customer orders, including costs of processing paperwork and any costs involved in setting up machines for specific orders. The activity measure for this cost pool is the number of customer orders received. This is a batch-level activity because each order generates work that occurs regardless of whether the order is for one unit or 1,000 units.

    The Product Design cost pool will be assigned all costs of resources consumed by designing products. The activity measure for this cost pool is the number of products designed. This is a product-level activity because the amount of design work on a new product does not depend on the number of units ultimately ordered or batches ultimately run.

    The Order Size cost pool will be assigned all costs of resources consumed as a consequence of the number of units produced, including the costs of miscellaneous factory supplies, power to run machines, and some equipment depreciation. This is a unit-level activity because each unit requires some of these resources. The activity measure for this cost pool is machine-hours.

    The Customer Relations cost pool will be assigned all costs associated with maintaining relations with customers, including the costs of sales calls and the costs of entertaining customers. The activity measure for this cost pool is the number of customers the company has on its active customer list. The Customer Relations cost pool represents a customer-level activity.

    The Other cost pool will be assigned all overhead costs that are not associated with customer orders, product design, the size of the orders, or customer relations. These costs mainly consist of organization-sustaining costs and the costs of unused, idle capacity. These costs will not be assigned to products because they represent resources that are not consumed by products.

    It is unlikely that any other company would use exactly the same activity cost pools and activity measures that were selected by Classic Brass. Because of the amount of judgment involved, the number and definitions of the activity cost pools and activity measures used by companies vary considerably.

    ## The Mechanics of Activity-Based Costing

    ## Step 2: Assign Overhead Costs to Activity Cost Pools

    Exhibit 6 -3 shows the annual overhead costs (both manufacturing and nonmanufacturing) that Classic Brass intends to assign to its activity cost pools. Notice the data in the exhibit are organized by department (e.g., Production, General Administrative, and Marketing).

    ## LEARNING OBJECTIVE 6-2

    Assign costs to cost pools using a first-stage allocation.

    | Production Department: |  |  |
    | :---: | :---: | :---: |
    | Indirect factory wages | \$500,000 |  |
    | Factory equipment depreciation | 300,000 |  |
    | Factory utilities | 120,000 |  |
    | Factory building lease | 80,000 | \$1,000,000 |
    | General Administrative Department: |  |  |
    | Administrative wages and salaries | 400,000 |  |
    | Office equipment depreciation | 50,000 |  |
    | Administrative building lease | 60,000 | 510,000 |
    | Marketing Department: |  |  |
    | Marketing wages and salaries | 250,000 |  |
    | Selling expenses | 50,000 | 300,000 |
    | Total overhead cost |  | \$1,810,000 |

    This is because the data have been extracted from the company's general ledger. General ledgers usually classify costs within the departments where the costs are incurred. For example, salaries, supplies, rent, and so forth incurred in the marketing department are charged to that department. The functional orientation of the general ledger mirrors the presentation of costs in the absorption income statement in Exhibit 6-1. In fact, you'll notice the total costs for the Production Department in Exhibit 6-3 $(\$ 1,000,000)$ equal the total manufacturing overhead costs from the income statement in Exhibit 6-1. Similarly, the total costs for the General Administrative and Marketing Departments in Exhibit 6-3 ( $\$ 510,000$ and $\$ 300,000$ ) equal the marketing and general and administrative expenses shown in Exhibit 6-1.

    Three costs included in the income statement in Exhibit 6-1—direct materials, direct labor, and shipping-are excluded from the costs shown in Exhibit 6-3. The ABC team purposely excluded these costs from Exhibit 6-3 because the existing cost system can accurately trace direct materials, direct labor, and shipping costs to products. There is no need to incorporate these direct costs in the activity-based allocations of indirect costs.

    Classic Brass's activity-based costing system will divide the nine types of overhead costs in Exhibit 6-3 among its activity cost pools via an allocation process called firststage allocation. The first-stage allocation in an ABC system is the process of assigning functionally organized overhead costs derived from a company's general ledger to the activity cost pools.

    First-stage allocations are usually based on the results of interviews with employees who have first-hand knowledge of the activities. For example, Classic Brass needs to allocate $\$ 500,000$ of indirect factory wages to its five activity cost pools. These allocations will be more accurate if the employees who are classified as indirect factory workers (e.g., supervisors, engineers, and quality inspectors) are asked to estimate what percentage of their time is spent dealing with customer orders, with product design, with processing units of product (i.e., order size), and with customer relations. These interviews are conducted with considerable care. Those who are interviewed must thoroughly understand what the activities encompass and what is expected of them in the interview. In addition, departmental managers are typically interviewed to determine how the nonpersonnel costs should be distributed across the activity cost pools. For example, the Classic Brass production manager would be interviewed to determine how the $\$ 300,000$ of factory equipment depreciation (shown in Exhibit 6-3) should be allocated to the activity cost pools. The key question that the production manager would need to answer is "What percentage of the available machine capacity is consumed by each activity such as the number of customer orders or the number of units processed (i.e., size of orders)?"

    # www.downloadslide.net 

    The results of the interviews at Classic Brass are displayed in Exhibit 6-4. For example, factory equipment depreciation is distributed $20 \%$ to Customer Orders, $60 \%$ to Order Size, and $20 \%$ to the Other cost pool. The resource in this instance is machine time. According to the estimates made by the production manager, $60 \%$ of the total available machine time was used to actually process units to fill orders. This percentage is entered in the Order Size column. Each customer order requires setting up, which also requires machine time. This activity consumes $20 \%$ of the total available machine time and is entered under the Customer Orders column. The remaining $20 \%$ of available machine time represents idle time and is entered under the Other column.

    Exhibit 6-4 and many of the other exhibits in this chapter are presented in the form of Excel spreadsheets. All of the calculations required in activity-based costing can be done by hand. Nevertheless, setting up an activity-based costing system on a spreadsheet or using special ABC software can save a lot of work-particularly in situations involving many activity cost pools and in organizations that periodically update their ABC systems.

    We will not go into the details of how all of the percentages in Exhibit 6-4 were determined. However, note that $100 \%$ of the factory building lease has been assigned to the Other cost pool. Classic Brass has a single production facility. It has no plans to expand or to sublease any excess space. The cost of this production facility is treated as an organization-sustaining cost because there is no way to avoid even a portion of this cost if a particular product or customer were to be dropped. (Remember that organizationsustaining costs are assigned to the Other cost pool and are not allocated to products.) In contrast, some companies have separate facilities for manufacturing specific products. The costs of these separate facilities could be directly traced to the specific products.

    Once the percentage distributions in Exhibit 6-4 have been established, it is easy to allocate costs to the activity cost pools. The results of this first-stage allocation are displayed in Exhibit 6-5. Each cost is allocated across the activity cost pools by multiplying it by the percentages in Exhibit 6-4. For example, the indirect factory wages of \$500,000 are multiplied by the $25 \%$ entry under Customer Orders in Exhibit 6-4 to arrive at the $\$ 125,000$ entry under Customer Orders in Exhibit 6-5. Similarly, the indirect factory wages of $\$ 500,000$ are multiplied by the $40 \%$ entry under Product Design in Exhibit 6-4 to arrive at the $\$ 200,000$ entry under Product Design in Exhibit 6-5. All of the entries in Exhibit 6-5 are computed in this way.

    Now that the first-stage allocations to the activity cost pools have been completed, the next step is to compute the activity rates.

    ## Step 3: Calculate Activity Rates

    The activity rates that will be used for assigning overhead costs to products and customers are computed in Exhibit 6-6. The ABC team determined the total activity for each cost pool that would be required to produce the company's present product mix and to serve its present customers. These numbers are listed in Exhibit 6-6. For example, the ABC team found that 400 new product designs are required each year to serve the company's present customers. The activity rates are computed by dividing the total cost for each activity by its total activity. For example, the $\$ 320,000$ total annual cost for the Customer Orders cost pool (which was computed in Exhibit 6-5) is divided by the total of 1,000 customer orders per year to arrive at the activity rate of $\$ 320$ per customer order. Similarly, the $\$ 252,000$ total cost for the Product Design cost pool is divided by the total number of designs (i.e., 400 product designs) to determine the activity rate of $\$ 630$ per design. Note that an activity rate is not computed for the Other category of costs. This is because the Other cost pool consists of organization-sustaining costs and costs of idle capacity that are not allocated to products and customers.

    The rates in Exhibit 6-6 indicate that on average a customer order consumes resources that cost $\$ 320$; a product design consumes resources that cost $\$ 630$; a unit of product consumes resources that cost $\$ 19$ per machine-hour; and maintaining relations with a customer consumes resources that cost $\$ 1,470$. Note that these are average figures.

    ## EXHIBIT 6-4

    Results of Interviews: Distribution of Resource Consumption across Activity Cost Pools

    |  | A | B | C | D | E | F | G |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 |  | Activity Cost Pools |  |  |  |  |  |  |
    | 2 |  | Customer Orders | Product Design | Order Size | Customer Relations | Other | Totals |  |
    | 4 | Production Department: |  |  |  |  |  |  |  |
    | 5 | Indirect factory wages | 25\% | 40\% | 20\% | 10\% | 5\% | 100\% |  |
    | 6 | Factory equipment depreciation | 20\% | 0\% | 60\% | 0\% | 20\% | 100\% |  |
    | 7 | Factory utilities | 0\% | 10\% | 50\% | 0\% | 40\% | 100\% |  |
    | 8 | Factory building lease | 0\% | 0\% | 0\% | 0\% | 100\% | 100\% |  |
    | 10 | General Administrative Department: |  |  |  |  |  |  |  |
    | 11 | Administrative wages and salaries | 15\% | 5\% | 10\% | 30\% | 40\% | 100\% |  |
    | 12 | Office equipment depreciation | 30\% | 0\% | 0\% | 25\% | 45\% | 100\% |  |
    | 13 14 | Administrative building lease | 0\% | 0\% | 0\% | 0\% | 100\% | 100\% |  |
    | 15 | Marketing Department: |  |  |  |  |  |  |  |
    | 16 | Marketing wages and salaries | 22\% | 8\% | 0\% | 60\% | 10\% | 100\% |  |
    | 17 | Selling expenses | 10\% | 0\% | 0\% | 70\% | 20\% | 100\% |  |
    | 18 <br> 14 | ( M Exhibit 6-4 Exhibit 6-5 Exh | bit 6-6: Exh | it 6-8 Exh | ibit 6-9 |  |  |  |  |

    ## EXHIBIT 6-5

    First-Stage Allocations to Activity Cost Pools
    

    Exhibit 6-4 shows that Customer Orders consume 25\% of the resources represented by the $\$ 500,000$ of indirected factory wages.

    $$
    25 \% \times \$ 500,000=\$ 125,000
    $$

    Other entries in the table are computed in a similar fashion.

    Some members of the ABC design team at Classic Brass argued that it would be unfair to charge all new products the same $\$ 630$ product design cost regardless of how much design time they actually require. After discussing the pros and cons, the team concluded that it would not be worth the effort at the present time to keep track of actual design time spent on each new product. They felt that the benefits of increased accuracy would not be great enough to justify the higher cost of implementing and maintaining the more
    
    detailed costing system. Similarly, some team members were uncomfortable assigning the same $\$ 1,470$ cost to each customer. Some customers are undemanding-ordering standard products well in advance of their needs. Others are very demanding and consume large amounts of marketing and administrative staff time. These are generally customers who order customized products, who tend to order at the last minute, and who change their minds. While everyone agreed with this observation, the data that would be required to measure individual customers' demands on resources were not currently available. Rather than delay implementation of the ABC system, the team decided to defer such refinements to a later date.

    Before proceeding further, it would be helpful to get a better idea of the overall process of assigning costs to products and other cost objects in an ABC system. Exhibit 6-7 provides a visual perspective of the ABC system at Classic Brass. We recommend that you carefully go over this exhibit. In particular, note that the Other category, which contains organization-sustaining costs and costs of idle capacity, is not allocated to products or customers.
    

    ## LEARNING OBJECTIVE 6-4

    Assign costs to a cost object using a second-stage allocation.

    ## Step 4: Assign Overhead Costs to Cost Objects

    The fourth step in the implementation of activity-based costing is called second-stage allocation. In the second-stage allocation, activity rates are used to apply overhead costs to products and customers. First, we will illustrate how to assign costs to products followed by an example of how to assign costs to customers.

    The data needed by the ABC team to assign overhead costs to Classic Brass's two products-standard stanchions and custom compass housings-are as follows:

    ## Standard Stanchions

    1. This product line does not require any new design resources.
    2. 30,000 units were ordered during the year, comprising 600 separate orders.
    3. Each stanchion requires 35 minutes of machine time for a total of 17,500 machine-hours.

    ## Custom Compass Housings

    1. This is a custom product that requires new design resources.
    2. There were 400 orders for custom compass housings. Orders for this product are placed separately from orders for standard stanchions.
    3. There were 400 custom designs prepared. One custom design was prepared for each order.
    4. Because some orders were for more than one unit, a total of 1,250 custom compass housings were produced during the year. A custom compass housing requires an average of 2 machine-hours for a total of 2,500 machine-hours.

    Notice, 600 customer orders were placed for standard stanchions and 400 customer orders were placed for custom compass housings, for a total of 1,000 customer orders. All 400 product designs related to custom compass housings; none related to standard stanchions. Producing 30,000 standard stanchions required 17,500 machine-hours and producing 1,250 custom compass housings required 2,500 machine-hours, for a total of 20,000 machine-hours.

    ## IN BUSINESS

    

    ## HOW MUCH DOES IT COST TO HANDLE A PIECE OF LUGGAGE?

    It costs an airline about $\$ 15$ to carry a piece of checked luggage from one destination another. The activity "transporting luggage" consists of numerous sub-activities such as tagging bags, sorting them, placing them on carts, transporting bags planeside, loading them into the airplane, and delivering them to carousels and connecting flights.

    A variety of employees invest a portion of their labor hours "transporting luggage" including ground personnel, check-in agents, service clerks, baggage service managers, and maintenance workers. In total, labor costs comprise $\$ 9$ per bag. Airlines also spend millions of dollars on baggage equipment, sorting systems, carts, tractors, and conveyors, as well as rental costs related to bag rooms, carousels, and offices. They also pay to deliver misplaced bags to customers' homes and to compensate customers for lost bags that are never found. These expenses add up to about $\$ 4$ per bag. The final expense related to transporting luggage is fuel costs, which average about $\$ 2$ per bag.

    Many major airlines are charging $\$ 15$ each way for one checked bag and $\$ 25$ each way for a second checked bag. United Airlines expects to collect $\$ 275$ million annually for its first and second bag fees.
    Source: Scott McCartney, "What It Costs an Airline to Fly Your Luggage," The Wall Street Journal, November 25, 2008, p. D1 and D8.

    Exhibit 6-8 illustrates how overhead costs are assigned to the standard stanchions and custom compass housings. For example, the exhibit shows that $\$ 192,000$ of overhead costs are assigned from the Customer Orders activity cost pool to the standard stanchions ( $\$ 320$ per order $\times 600$ orders). Similarly, $\$ 128,000$ of overhead costs are assigned

    ## EXHIBIT 6-8

    Assigning Overhead Costs to Products

    |  | A | B | C | D | E | F | - |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Overhead Cost for the Standard Stanchions |  |  |  |  |  |  |
    | 2 | Activity Cost Pools | (a) <br> Activity Rate* |  | (b) Activity |  | (a) $\times(b)$ ABC Cost |  |
    | 3 | Customer orders | \$320 | per order | 600 orders |  | \$ 192,000 |  |
    | 4 | Product design | \$630 | per design | 0 designs |  | 0 |  |
    | 5 | Order size | \$19 | per MH | 17,500 MHs |  | 332.500 |  |
    | 6 | Total |  |  |  |  | \$ 524.500 |  |
    | 7 |  |  |  |  |  |  |  |
    | 8 | Overhead Cost for the Custom Compass Housing |  |  |  |  |  |  |
    | 9 | Activity Cost Pools | (a) <br> Activity Rate* |  | (b) Activity |  | (a) $\times$ (b) ABC Cost |  |
    | 10 | Customer orders | \$320 | per order | 400 | orders | \$ 128,000 |  |
    | 11 | Product design | \$630 | per design | 2,500 | designs | 252,000 |  |
    | 12 | Order size | \$19 | per MH |  | MHs | 47.500 |  |
    | 13 | Total |  |  |  |  | \$427.500 |  |
    | 14 |  |  |  |  |  |  |  |
    | 15 | *From Exhibit 6-6. |  |  |  |  |  |  |
    | $16$ | * Exhibit 6-5 | -6 | Exhibit 6 |  |  |  |  |

    from the Customer Orders activity cost pool to the custom compass housings (\$320 per order $\times 400$ orders). The Customer Orders cost pool contained a total of $\$ 320,000$ (see Exhibit 6-5 or 6-6) and this total amount has been assigned to the two products $(\$ 192,000+\$ 128,000=\$ 320,000)$.

    Exhibit 6-8 shows that a total of \$952,000 of overhead costs is assigned to Classic Brass's two product lines-\$524,500 to standard stanchions and \$427,500 to custom compass housings. This amount is less than the $\$ 1,810,000$ of overhead costs included in the ABC system. Why? The total amount of overhead assigned to products does not match the total amount of overhead cost in the ABC system because the ABC team purposely did not assign the $\$ 367,500$ of Customer Relations and $\$ 490,500$ of Other costs to products. The Customer Relations activity is a customer-level activity and the Other activity is an organization-sustaining activity-neither activity is caused by products. As shown below, when the Customer Relations and Other activity costs are added to the $\$ 952,000$ of overhead costs assigned to products, the total is $\$ 1,810,000$.

    |  | Standard Stanchions | Custom Compass Housings | Total |
    | :---: | :---: | :---: | :---: |
    | Overhead Costs Assigned to Products |  |  |  |
    | Customer orders | \$192,000 | \$128,000 | \$ 320,000 |
    | Product design | 0 | 252,000 | 252,000 |
    | Order size | 332,500 | 47,500 | 380,000 |
    | Subtotal | \$524,500 | \$427,500 | 952,000 |
    | Overhead Costs not Assigned to Products |  |  |  |
    | Customer relations. |  |  | 367,500 |
    | Other |  |  | 490,500 |
    | Subtotal |  |  | 858,000 |
    | Total overhead cost |  |  | \$1,810,000 |

    LEARNING OBJECTIVE 6-5
    Use activity-based costing to compute product and customer margins.

    Next, we describe another example of second-stage allocation-assigning activity costs to customers. The data needed by Classic Brass to assign overhead costs to one of its customers-Windward Yachts-are as follows:

    ## Windward Yachts

    1. The company placed a total of three orders.
    a. Two orders were for 150 standard stanchions per order.
    b. One order was for a single custom compass housing unit.
    2. A total of 177 machine-hours were used to fulfill the three customer orders.
    a. The 300 standard stanchions required 175 machine-hours.
    b. The custom compass housing required 2 machine-hours.
    3. Windward Yachts is one of 250 customers served by Classic Brass.

    Exhibit 6-9 illustrates how the ABC system assigns overhead costs to this customer. As shown in Exhibit 6-9, the ABC team calculated that $\$ 6,423$ of overhead costs should be assigned to Windward Yachts. The exhibit shows that Windward Yachts is assigned $\$ 960$ ( $\$ 320$ per order $\times 3$ orders) of overhead costs from the Customer Orders activity cost pool; $\$ 630$ ( $\$ 630$ per design $\times 1$ design) from the Product Design cost pool; \$3,363 (\$19 per machine-hour $\times 177$ machine-hours) from the Order Size cost pool; and $\$ 1,470$ ( $\$ 1,470$ per customer $\times 1$ customer) from the Customer Relations cost pool.

    With second-stage allocations complete, the ABC design team was ready to turn its attention to creating reports that would help explain the company's first ever net operating loss.

    ## Step 5: Prepare Management Reports

    The most common management reports prepared with ABC data are product and customer profitability reports. These reports help companies channel their resources to their most profitable growth opportunities while at the same time highlighting products and customers that drain profits. We begin by illustrating a product profitability report followed by a customer profitability report.

    The Classic Brass ABC team realized that the profit from a product, also called the product margin, is a function of the product's sales and the direct and indirect costs that the product causes. The ABC cost allocations shown in Exhibit 6-8 only summarize each product's indirect (i.e., overhead) costs. Therefore, to compute a product's profit (i.e., product margin), the design team needed to gather each product's sales and direct costs in addition to the overhead costs previously computed. The pertinent sales and direct cost
    
    data for each product are shown below. Notice the numbers in the total column agree with the income statement in Exhibit 6-1.

    |  | Standard Stanchions | Custom Compass Housings | Total |
    | :---: | :---: | :---: | :---: |
    | Sales | \$2,660,000 | \$540,000 | \$3,200,000 |
    | Direct costs: |  |  |  |
    | Direct materials | \$905,500 | \$69,500 | \$975,000 |
    | Direct labor | \$263,750 | \$87,500 | \$351,250 |
    | Shipping | \$60,000 | \$5,000 | \$65,000 |

    Having gathered the above data, the design team created the product profitability report shown in Exhibit 6-10. The report revealed that standard stanchions are profitable, with a positive product margin of $\$ 906,250$, whereas the custom compass housings are unprofitable, with a negative product margin of $\$ 49,500$. Keep in mind that the product profitability report purposely does not include the costs in the Customer Relations and Other activity cost pools. These costs, which total $\$ 858,000$, were excluded from the report because they are not caused by the products. Customer Relations costs are caused by customers, not products. The Other costs are organization-sustaining costs and unused capacity costs that are not caused by any particular product.

    The product margins can be reconciled with the company's net operating loss as follows:

    ## EXHIBIT 6-10

    Product Margins-Activity-Based Costing

    | \% | A | B | C | D | E | F | $\mathrm{G}^{-}$ |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Product Margins-Activity-Based Costing |  |  |  |  |  |  |
    | 2 |  | Standard Stanchions |  |  | Custom Compass Housings |  |  |
    | 3 | Sales |  | \$ 2,660,000 |  |  | \$ 540,000 |  |
    | 4 | Costs: |  |  |  |  |  |  |
    | 5 | Direct materials | \$ 905,500 |  |  | \$ 69,500 |  |  |
    | 6 | Direct labor | 263,750 |  |  | 87,500 |  |  |
    | 7 | Shipping | 60,000 |  |  | 5,000 |  |  |
    | 8 | Customer orders (from Exhibit 8-8) | 192,000 |  |  | 128,000 |  |  |
    | 9 | Product design (from Exhibit 8-8) | - |  |  | 252,000 |  |  |
    | 10 | Order size (from Exhibit 8-8) | 332.500 |  |  | 47.500 |  |  |
    | 11 | Total cost |  | 1.753.750 |  |  | 589,500 |  |
    | 12 | Product margin |  | \$ 906.250 |  |  | \$ (49.500) |  |
    | 13 |  |  |  |  |  |  | $\checkmark$ |
    | 14 | + Exhibit 6-10 Exhibit 6-10 (2) Ex | 6-11 Exhib | $6-114$ |  | IIII |  | 1 |


    |  | Standard Stanchions | Custom Compass Housings | Total |
    | :---: | :---: | :---: | :---: |
    | Sales (See Exhibit 6-10) | \$2,660,000 | \$540,000 | \$3,200,000 |
    | Total costs (See Exhibit 6-10) | 1,753,750 | 589,500 | 2,343,250 |
    | Product margins (See Exhibit 6-10) . | \$ 906,250 | \$ (49,500) | 856,750 |
    | Overhead costs not assigned to products: |  |  |  |
    | Customer relations |  |  | 367,500 |
    | Other |  |  | 490,500 |
    | Total |  |  | 858,000 |
    | Net operating loss |  |  | \$ (1,250) |

    Next, the design team created a customer profitability report for Windward Yachts. Similar to the product profitability report, the design team needed to gather data concerning sales to Windward Yachts and the direct material, direct labor, and shipping costs associated with those sales. Those data are presented below:

    |  | Windward Yachts |
    | :---: | :---: |
    | Sales . . . . . . . . . . . . . . . . . | $\$ 11,350$ |
    | Direct costs: |  |
    | Direct material costs . . . . . . . . | $\$ 2,123$ |
    | Direct labor costs . . . . . . . | $\$ 1,900$ |
    | Shipping costs . . . . . . | $\$ 205$ |

    ## IN BUSINESS

    | Departments |  |  |  |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | Costing Method | Research and Development | Product and Process Design | Production | Sales and Marketing | Distribution | Customer Service | Shared Services |
    | Activity-based | 13.0\% | 14.7\% | 18.3\% | 17.3\% | 17.2\% | 21.8\% | 23.0\% |
    | Standard ${ }^{1}$ | 17.6\% | 20.7\% | 42.0\% | 18.1\% | 28.4\% | 18.5\% | 23.0\% |
    | Normal ${ }^{2}$ | 4.6\% | 8.6\% | 9.9\% | 7.9\% | 6.0\% | 8.1\% | 5.6\% |
    | Actual ${ }^{3}$ | 23.1\% | 25.0\% | 23.7\% | 23.6\% | 26.7\% | 16.9\% | 15.9\% |
    | Other | 1.9\% | 0.9\% | 0.0\% | 0.8\% | 0.9\% | 1.6\% | 2.4\% |
    | Not allocated | 39.8\% | 30.2\% | 6.1\% | 32.3\% | 20.7\% | 33.1\% | 30.2\% |
    | ${ }^{1}$ Standard costing is used for the variance computations in Chapter 11. |  |  |  |  |  |  |  |
    | ${ }^{2}$ Normal costing is used for the job-order costing computations in Chapter 4. |  |  |  |  |  |  |  |
    | ${ }^{3}$ Actual costing is used to create the absorption and variable costing income statements in Chapter 5. |  |  |  |  |  |  |  |

    The results show that $18.3 \%$ of respondents use ABC to allocate production costs to cost objects and $42 \%$ use standard costing for the same purpose. ABC is used by at least $13 \%$ of respondents within all functional departments across the value chain. Many companies do not allocate nonproduction costs to cost objects.

    Source: William O. Stratton, Denis Desroches, Raef Lawson, and Toby Hatch, "Activity-Based Costing: Is It Still Relevant?" Management Accounting Quarterly, Spring 2009, pp. 31-40.

    Using these data and the data from Exhibit 6-9, the design team created the customer profitability report shown in Exhibit 6-11. The report revealed that the customer margin for Windward Yachts is $\$ 699$. A similar report could be prepared for each of Classic Brass's 250 customers, thereby enabling the company to cultivate relationships with its most profitable customers, while taking steps to reduce the negative impact of unprofitable customers.

    |  | A | B | C | EXHIBIT 6-11 |
    | :---: | :---: | :---: | :---: | :---: |
    | 1 | Customer Margin-Activity-Based Costing |  |  | Customer Margin- |
    | 2 |  | Windwa | Yachts | ctivity-Based Costing |
    | 3 | Sales |  | \$ 11,350 |  |
    | 4 | Costs: |  |  |  |
    | 5 | Direct materials | \$ 2,123 |  |  |
    | 6 | Direct labor | 1,900 |  |  |
    | 7 | Shipping | 205 |  |  |
    | 8 | Customer orders (from Exhibit 6-9) | 960 |  |  |
    | 9 | Product design (from Exhibit 6-9) | 630 |  |  |
    | 10 | Order size (from Exhibit 6-9) | 3,363 |  |  |
    | 11 | Customer relations (from Exhibit 6-9) | 1.470 | 10.651 |  |
    | 12 | Customer margin |  | \$ 699 |  |
    | 13 |  |  |  |  |
    | 14. | - M Exhibit 6-11 Exhibit 6-12 Ex\|l 4 | IIII | + |  |

    ## Comparison of Traditional and ABC Product Costs

    The ABC team used a two-step process to compare its traditional and ABC product costs. First, the team reviewed the product margins reported by the traditional cost system. Then, it contrasted the differences between the traditional and ABC product margins.

    ## Product Margins Computed Using the Traditional Cost System

    Classic Brass's traditional cost system assigns only manufacturing costs to productsthis includes direct materials, direct labor, and manufacturing overhead. Selling and administrative costs are not assigned to products. Exhibit 6-12 shows the product margins reported by Classic Brass's traditional cost system. We will explain how these margins were calculated in three steps. First, the sales and direct materials and direct labor cost data are the same numbers used by the ABC team to prepare Exhibit 6-10. In other words, the traditional cost system and the ABC system treat these three pieces of revenue and cost data identically.

    ## EXHIBIT 6-12

    Product Margins-Traditional Costing System

    | 4 | A | B | C | D | E | F | G | H | 1 | $\square$ |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Product Margins-Traditional Cost System |  |  |  |  |  |  |  |  |  |
    | 2 |  | Standard Stanchions |  |  | Custom Compass Housings |  |  | Total |  |  |
    | 3 | Sales |  | \$2,660,000 |  |  | \$ 540,000 |  |  | \$3,200,000 |  |
    | 4 | Cost of goods sold: |  |  |  |  |  |  |  |  |  |
    | 5 | Direct materials | \$ 905,500 |  |  | \$ 69,500 |  |  | \$ 975,000 |  |  |
    | 6 | Direct labor | 263,750 |  |  | 87,500 |  |  | 351,250 |  |  |
    | 7 | Manufacturing overhead | 875.000 | 2.044.250 |  | 125.000 | 282.000 |  | 1.000.000 | $\underline{2.326 .250}$ |  |
    | 8 | Product margin |  | \$ 615.750 |  |  | \$258,000 |  |  | 873,750 |  |
    | 9 | Selling and administrative |  |  |  |  |  |  |  | 875.000 |  |
    | 10 | Net operating income |  |  |  |  |  |  |  | \$ (1.250) |  |
    | 14 <br> 14 | + M Exhibit 6-12 Exhil | Exhibit 6 | A-2 Exhibit |  | A1 4 [ | $\underline{\text { IIII }}$ |  |  | $\longrightarrow$ |  |

    Second, the traditional cost system uses a plantwide overhead rate to assign manufacturing overhead costs to products. The numerator for the plantwide overhead rate is $\$ 1,000,000$, which is the total amount of manufacturing overhead shown on the income statement in Exhibit 6-1. The footnote in Exhibit 6-1 mentions that the traditional cost system uses machine-hours to assign manufacturing overhead costs to products. The Order Size activity in Exhibit 6-6 used 20,000 machine-hours as its level of activity. These same 20,000 machine-hours would be used in the denominator of the plantwide overhead rate, which is computed as follows:

    $$
    \begin{aligned}
    \text { Plantwide overhead rate } & =\frac{\text { Total estimated manufacturing overhead }}{\text { Total estimated machine-hours }} \\
    & =\frac{\$ 1,000,000}{20,000 \text { machine-hours }} \\
    & =\$ 50 \text { per machine-hour }
    \end{aligned}
    $$

    Because 17,500 machine-hours were worked on standard stanchions, this product line is assigned $\$ 875,000(17,500$ machine-hours $\times \$ 50$ per machine-hour) of manufacturing overhead cost. Similarly, the custom compass housings required 2,500 machine-hours, so this product line is assigned $\$ 125,000(2,500$ machine-hours $\times \$ 50$ per machine-hour) of manufacturing overhead cost. The sales of each product minus its cost of goods sold equals the product margin of $\$ 615,750$ for standard stanchions and $\$ 258,000$ for custom compass housings.

    Notice, the net operating loss of $\$ 1,250$ shown in Exhibit 6-12 agrees with the loss reported in the income statement in Exhibit 6-1 and with the loss shown in the table beneath Exhibit 6-10. The company's total sales, total costs, and its resulting net operating loss are the same regardless of whether you are looking at the absorption income statement in Exhibit 6-1, the ABC product profitability analysis depicted on page 219, or the traditional product profitability analysis in Exhibit 6-12. Although the "total pie" remains constant across the traditional and ABC systems, what differs is how the pie is divided between the two product lines. The traditional product margin calculations suggest that standard stanchions are generating a product margin of $\$ 615,750$ and the custom compass housings a product margin of $\$ 258,000$. However, these product margins differ from the ABC product margins reported in Exhibit 6-10. Indeed, the traditional cost system is sending misleading signals to Classic Brass's managers about each product's profitability. Let's explain why.

    ## The Differences between ABC and Traditional Product Costs

    The changes in product margins caused by switching from the traditional cost system to the activity-based costing system are shown below:

    |  | Standard Stanchions | Custom Compass Housings |
    | :---: | :---: | :---: |
    | Product margins-traditional | \$615,750 | \$ 258,000 |
    | Product margins-ABC | 906,250 | $(49,500)$ |
    | Change in reported product margins | \$290,500 | \$(307,500) |

    The traditional cost system overcosts the standard stanchions and consequently reports an artificially low product margin for this product. The switch to an activity-based view of product profitability increases the product margin on standard stanchions by $\$ 290,500$. In contrast, the traditional cost system undercosts the custom compass housings and reports an artificially high product margin for this product. The switch to activitybased costing decreases the product margin on custom compass housings by $\$ 307,500$.

    The reasons for the change in reported product margins between the two costing methods are revealed in Exhibit 6-13. The top portion of the exhibit shows each product's direct and indirect cost assignments as reported by the traditional cost system in Exhibit 6-12. For example, Exhibit 6-13 includes the following costs for standard stanchions: direct materials, $\$ 905,500$; direct labor, $\$ 263,750$; and manufacturing overhead, $\$ 875,000$. Each of these costs corresponds with those reported in Exhibit 6-12. Notice, the selling and administrative costs of $\$ 875,000$ are purposely not allocated to products because these costs are considered to be period costs. Similarly, the bottom portion of Exhibit 6-13 summarizes the direct and indirect cost assignments as reported by the activity-based costing system in Exhibit 6-10. The only new information in Exhibit 6-13 is shown in the two columns of percentages. The first column of percentages shows the percentage of each cost assigned to standard stanchions. For example, the $\$ 905,500$ of direct materials cost traced to standard stanchions is $92.9 \%$ of the company's total direct materials cost of $\$ 975,000$. The second column of percentages does the same thing for custom compass housings.

    There are three reasons why the traditional and activity-based costing systems report different product margins. First, Classic Brass's traditional cost system allocates all manufacturing overhead costs to products. This forces both products to absorb all manufacturing overhead costs regardless of whether they actually consumed the costs that were allocated to them. The ABC system does not assign the manufacturing overhead costs consumed by the Customer Relations activity to products because these costs are caused by customers, not specific products. It also does not assign the manufacturing overhead costs included in the Other activity to products because these organization-sustaining

    EXHIBIT 6-13
    A Comparison of Traditional and Activity-Based Cost Assignments

    | Traditional Cost System | Standard Stanchions |  | Custom Compass Housings |  | (c) Total |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | (a) Amount | $\begin{gathered} \text { (a) } \div \text { (c) } \\ \% \end{gathered}$ | (b) Amount | $\begin{gathered} \text { (b) } \\ \% \\ \% \end{gathered}$ |  |
    | Direct materials | \$ 905,500 | 92.9\% | \$ 69,500 | 7.1\% | \$ 975,000 |
    | Direct labor | 263,750 | 75.1\% | 87,500 | 24.9\% | 351,250 |
    | Manufacturing overhead | 875,000 | 87.5\% | 125,000 | 12.5\% | 1,000,000 |
    | Total cost assigned to products . | \$2,044,250 |  | \$282,000 |  | 2,326,250 |
    | Selling and administrative |  |  |  |  | 875,000 |
    | Total cost |  |  |  |  | \$3,201,250 |
    | Activity-Based Costing System |  |  |  |  |  |
    | Direct costs: |  |  |  |  |  |
    | Direct materials | \$ 905,500 | 92.9\% | \$ 69,500 | 7.1\% | \$ 975,000 |
    | Direct labor | 263,750 | 75.1\% | 87,500 | 24.9\% | 351,250 |
    | Shipping. | 60,000 | 92.3\% | 5,000 | 7.7\% | 65,000 |
    | Indirect costs: |  |  |  |  |  |
    | Customer orders | 192,000 | 60.0\% | 128,000 | 40.0\% | 320,000 |
    | Product design. | 0 | 0.0\% | 252,000 | 100.0\% | 252,000 |
    | Order size | 332,500 | 87.5\% | 47,500 | 12.5\% | 380,000 |
    | Total cost assigned to products . | \$1,753,750 |  | \$589,500 |  | 2,343,250 |
    | Costs not assigned to products: |  |  |  |  |  |
    | Customer relations |  |  |  |  | 367,500 |
    | Other |  |  |  |  | 490,500 |
    | Total cost |  |  |  |  | \$3,201,250 |

    ## MANAGERIAL

    ACCOUNTING IN
    ACTION
    The Wrap-Up
    and unused capacity costs are not caused by any particular product. From an ABC point of view, assigning these costs to products is inherently arbitrary and counterproductive.

    Second, Classic Brass's traditional cost system allocates all of the manufacturing overhead costs using a volume-related allocation base-machine-hours-that may or may not reflect what actually causes the costs. In other words, in the traditional system, $87.5 \%$ of each manufacturing overhead cost is implicitly assigned to standard stanchions and $12.5 \%$ is assigned to custom compass housings. For example, the traditional cost system inappropriately assigns $87.5 \%$ of the costs of the Customer Orders activity (a batch-level activity) to standard stanchions even though the ABC system revealed that standard stanchions caused only $60 \%$ of these costs. Conversely, the traditional cost system assigns only $12.5 \%$ of these costs to custom compass housings even though this product caused $40 \%$ of these costs. Similarly, the traditional cost system assigns $87.5 \%$ of the costs of the Product Design activity (a product-level activity) to standard stanchions even though the standard stanchions caused none $(0 \%)$ of these costs. All $(100 \%)$ of the costs of the Product Design activity, rather than just $12.5 \%$, should be assigned to custom compass housings. The result is that traditional cost systems overcost high-volume products (such as the standard stanchions) and undercost low-volume products (such as the custom compass housings) because they assign batch-level and product-level costs using volume-related allocation bases.

    The third reason the product margins differ between the two cost systems is that the ABC system assigns the nonmanufacturing overhead costs caused by products to those products on a cause-and-effect basis. The traditional cost system disregards these costs because they are classified as period costs. The ABC system directly traces shipping costs to products and includes the nonmanufacturing overhead costs caused by products in the activity cost pools that are assigned to products.

    The ABC design team presented the results of its work in a meeting attended by all of the top managers of Classic Brass, including the president John Towers, the production manager Susan Richter, the marketing manager Tom Olafson, and the accounting manager Mary Goodman. The ABC team brought with them copies of the chart showing the ABC design (Exhibit 6-7), and the table comparing the traditional and ABC cost assignments (Exhibit 6-13). After the formal presentation by the ABC team, the following discussion took place:

    John: I would like to personally thank the ABC team for all of the work they have done and for an extremely interesting presentation. I am now beginning to wonder about a lot of the decisions we have made in the past using our old cost accounting system. According to the ABC analysis, we had it all backwards. We are losing money on the custom products and making a fistful on the standard products.
    Mary: I have to admit that I had no idea that the Product Design work for custom compass housings was so expensive! I knew burying these costs in our plantwide overhead rate was penalizing standard stanchions, but I didn't understand the magnitude of the problem.
    Susan: I never did believe we were making a lot of money on the custom jobs. You ought to see all of the problems they create for us in production.
    Tom: I hate to admit it, but the custom jobs always seem to give us headaches in marketing, too.
    John: If we are losing money on custom compass housings, why not suggest to our customers that they go elsewhere for that kind of work?
    Tom: Wait a minute, we would lose a lot of sales.
    Susan: So what, we would save a lot more costs.
    Mary: Maybe yes, maybe no. Some of the costs would not disappear if we were to drop the custom business.
    Tom: Like what?
    Mary: Well Tom, I believe you said that about $10 \%$ of your time is spent dealing with new products. As a consequence, $10 \%$ of your salary was allocated to the Product

    Design cost pool. If we were to drop all of the products requiring design work, would you be willing to take a $10 \%$ pay cut?
    Tom: I trust you're joking.
    Mary: Do you see the problem? Just because $10 \%$ of your time is spent on custom products doesn't mean that the company would save $10 \%$ of your salary if the custom products were dropped. Before we take a drastic action like dropping the custom products, we should identify which costs are really relevant.
    John: I think I see what you are driving at. We wouldn't want to drop a lot of products only to find that our costs really haven't changed much. It is true that dropping the products would free up resources like Tom's time, but we had better be sure we have some good use for those resources before we take such an action.

    As this discussion among the managers of Classic Brass illustrates, caution should be exercised before taking action based on an $A B C$ analysis such as the one shown in Exhibits 6-10 and 6-11. The product and customer margins computed in these exhibits are a useful starting point for further analysis, but managers need to know what costs are really affected before taking any action such as dropping a product or customer or changing the prices of products or services. Appendix 6A shows how an action analysis report can be constructed to help managers make such decisions. An action analysis report provides more detail about costs and how they might adjust to changes in activity than the ABC analysis presented in Exhibits 6-10 and 6-11.

    ## COMPARING ACTIVITY-BASED AND TRADITIONAL PRODUCT COSTS

    ## IN BUSINESS

    Airco Heating and Air Conditioning (Airco), located in Van Buren, Arkansas, implemented an ABC system to better understand the profitability of its products. The ABC system assigned \$4,458,605 of overhead costs to eight activities as follows:

    | Activity Cost Pool | Total Cost | Total Activity | Activity Rate |
    | :---: | :---: | :---: | :---: |
    | Machines | \$ 435,425 | 73,872 machine-hours | \$5.89 |
    | Data record maintenance | 132,597 | 14 products administered | \$9,471.21 |
    | Material handling | 1,560,027 | 16,872 products | \$92.46 |
    | Product changeover | 723,338 | 72 setup hours | \$10,046.36 |
    | Scheduling. | 24,877 | 2,788 production runs | \$8.92 |
    | Raw material receiving | 877,107 | 2,859 receipts | \$306.79 |
    | Product shipment. | 561,014 | 13,784,015 miles | \$0.04 |
    | Customer service. | 144,220 | 2,533 customer contacts | \$56.94 |
    | Total | \$4,458,605 |  |  |

    Airco's managers were surprised by the fact that $55 \%[(\$ 1,560,027+\$ 877,107) \div$ $\$ 4,458,605$ ] of its overhead resources were consumed by the material handling and raw material receiving activities. They responded by reducing the raw material and part transport distances within the facility. In addition, they compared the traditional and $A B C$ product margin percentages (computed by dividing each product's margin by the sales of the product) for the company's seven product lines of air conditioners as summarized below:

    |  | Product |  |  |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 5-Ton | 6-Ton | 7.5-Ton | 10-Ton | 12.5-Ton | 15-Ton | 20-Ton |
    | Traditional product margin \% | -20\% | 4\% | 40\% | -4\% | 20\% | 42\% | 70\% |
    | ABC product margin \% | -15\% | -8\% | 50\% | 1\% | -6\% | 40\% | 69\% |

    In response to the ABC data, Airco decided to explore the possibility of raising prices on 5 -ton, 6 -ton, and 12.5 -ton air conditioners while at the same time seeking to reduce overhead consumption by these products.

    Source: Copyright 2004 from Heather Nachtmann and Mohammad Hani Al-Rifai, "An Application of ActivityBased Costing in the Air Conditioner Manufacturing Industry," The Engineering Economist 49, Issue 3, 2004, pp. 221-236. Reproduced by permission of Taylor \& Francis Group, LLC, www.taylorandfrancis.com.

    ## Targeting Process Improvements

    Activity-based costing can also be used to identify activities that would benefit from process improvements. When used in this way, activity-based costing is often called activitybased management. Basically, activity-based management (ABM) involves focusing on activities to eliminate waste, decrease processing time, and reduce defects. Activitybased management is used in organizations as diverse as manufacturing companies, hospitals, and the U.S. Marine Corps.

    The first step in any improvement program is to decide what to improve. The Theory of Constraints approach discussed in Chapter 1 is a powerful tool for targeting the area in an organization whose improvement will yield the greatest benefit. Activity-based management provides another approach. The activity rates computed in activity-based costing can provide valuable clues concerning where there is waste and opportunity for improvement. For example, looking at the activity rates in Exhibit 6-6, managers at Classic Brass may conclude that $\$ 320$ to process a customer order is far too expensive for an activity that adds no value to the product. As a consequence, they may target their process improvement efforts toward the Customer Orders activity.

    Benchmarking is another way to leverage the information in activity rates. Benchmarking is a systematic approach to identifying the activities with the greatest room for improvement. It is based on comparing the performance in an organization with the performance of other, similar organizations known for their outstanding performance. If a particular part of the organization performs far below the world-class standard, managers will be likely to target that area for improvement.

    ## IN BUSINESS

    ## PROCESS IMPROVEMENTS HELP NURSES

    Providence Portland Medical Center (PPMC) used ABC to improve one of the most expensive and error-prone processes within its nursing units-ordering, distributing, and administering medications to patients. To the surprise of everyone involved, the ABC data showed that "medicationrelated activities made up $43 \%$ of the nursing unit's total operating costs." The ABC team members knew that one of the root causes of this time-consuming process was the illegibility of physician orders that are faxed to the pharmacy. Replacing the standard fax machine with a much better $\$ 5,000$ machine virtually eliminated unreadable orders and decreased follow-up telephone calls by more than $90 \%$-saving the hospital $\$ 500,000$ per year. In total, the ABC team generated improvement ideas that offered $\$ 1$ million of net savings in redeployable resources. "This amount translates to additional time that nurses and pharmacists can spend on direct patient care."

    Source: "How ABC Analysis Will Save PPMC Over \$1 Million a Year," Financial Analysis, Planning \& Reporting, November 2003, pp. 6-10.

    ## Activity-Based Costing and External Reports

    Although activity-based costing generally provides more accurate product costs than traditional costing methods, it is infrequently used for external reports for a number of reasons. First, external reports are less detailed than internal reports prepared for decision making. On the external reports, individual product costs are not reported. Cost of goods sold and inventory valuations are disclosed, but they are not broken down by product. If some products are undercosted and some are overcosted, the errors tend to offset each other when the product costs are added together.

    Second, it is often very difficult to make changes in a company's accounting system. The official cost accounting systems in most large companies are usually embedded in complex computer programs that have been modified in-house over the course of many years. It is extremely difficult to make changes in such computer programs without causing numerous bugs.

    Third, an ABC system such as the one described in this chapter does not conform to generally accepted accounting principles (GAAP). As discussed in Chapters 2 and 4, product costs computed for external reports must include all of the manufacturing costs and only manufacturing costs; but in an ABC system as described in this chapter, product costs exclude some manufacturing costs and include some nonmanufacturing costs. It is possible to adjust the ABC data at the end of the period to conform to GAAP, but that requires more work.

    Fourth, auditors are likely to be uncomfortable with allocations that are based on interviews with the company's personnel. Such subjective data can be easily manipulated by management to make earnings and other key variables look more favorable.

    For all of these reasons, most companies confine their ABC efforts to special studies for management, and they do not attempt to integrate activity-based costing into their formal cost accounting systems.
    

    ## The Limitations of Activity-Based Costing

    Implementing an activity-based costing system is a major project that requires substantial resources. And once implemented, an activity-based costing system is more costly to maintain than a traditional costing system-data concerning numerous activity measures must be periodically collected, checked, and entered into the system. The benefits of increased accuracy may not outweigh these costs.

    Activity-based costing produces numbers, such as product margins, that are at odds with the numbers produced by traditional costing systems. But managers are accustomed to using traditional costing systems to run their operations and traditional costing systems are often used in performance evaluations. Essentially, activity-based costing changes the rules of the game. It is a fact of human nature that changes in organizations, particularly those that alter the rules of the game, inevitably face resistance. This underscores the importance of top management support and the full participation of line managers, as well as the accounting staff, in any activity-based costing initiative. If activity-based costing is viewed as an accounting initiative that does not have the full support of top management, it is doomed to failure.

    In practice, most managers insist on fully allocating all costs to products, customers, and other costing objects in an activity-based costing system-including the costs of idle capacity and organization-sustaining costs. This results in overstated costs and understated margins and mistakes in pricing and other critical decisions.

    Activity-based costing data can easily be misinterpreted and must be used with care when used in making decisions. Costs assigned to products, customers, and other cost objects are only potentially relevant. Before making any significant decisions using activity-based costing data, managers must identify which costs are really relevant for the decision at hand. See Appendix 6A for more details.

    As discussed in the previous section, reports generated by the best activity-based costing systems do not conform to external reporting requirements. Consequently, an organization involved in activity-based costing should have two cost systems-one for internal use and one for preparing external reports. This is costlier than maintaining just one system and may cause confusion about which system is to be believed and relied on.

    ## IN BUSINESS

    ## A CRITICAL PERSPECTIVE OF ABC

    Marconi is a Portuguese telecommunications company that encountered problems with its ABC system. The company's production managers felt that $23 \%$ of the costs included in the system were common costs that should not be allocated to products and that allocating these costs to products was not only inaccurate, but also irrelevant to their operational cost reduction efforts. Furthermore, Marconi's frontline workers resisted the ABC system because they felt it might be used to weaken their autonomy and to justify downsizing, outsourcing, and work intensification. They believed that ABC created a "turkeys queuing for Christmas syndrome" because they were expected to volunteer information to help create a cost system that could eventually lead to their demise. These two complications created a third problem-the data necessary to build the ABC cost model was provided by disgruntled and distrustful employees. Consequently, the accuracy of the data was questionable at best. In short, Marconi's experiences illustrate some of the challenges that complicate real-world ABC implementations.
    Source: Maria Major and Trevor Hopper, "Managers Divided: Implementing ABC in a Portuguese Telecommunications Company," Management Accounting Research, June 2005, pp. 205-229.

    Traditional cost accounting methods suffer from several defects that can result in distorted costs for decision-making purposes. All manufacturing costs-even those that are not caused by any specific product-are allocated to products. Nonmanufacturing costs that are caused by products are not assigned to products. And finally, traditional methods tend to place too much reliance on unit-level allocation bases such as direct labor and machine-hours. This results in overcosting high-volume products and undercosting low-volume products and can lead to mistakes when making decisions.

    Activity-based costing estimates the costs of the resources consumed by cost objects such as products and customers. The activity-based costing approach assumes that cost objects generate activities that in turn consume costly resources. Activities form the link between costs and cost objects. Activity-based costing is concerned with overhead-both manufacturing overhead and selling and administrative overhead. The accounting for direct labor and direct materials is usually the same under traditional and ABC costing methods.

    To build an ABC system, companies typically choose a small set of activities that summarize much of the work performed in overhead departments. Associated with each activity is an activity cost pool. To the extent possible, overhead costs are directly traced to these activity cost pools. The remaining overhead costs are allocated to the activity cost pools in the firststage allocation. Interviews with managers often form the basis for these allocations.

    An activity rate is computed for each cost pool by dividing the costs assigned to the cost pool by the measure of activity for the cost pool. Activity rates provide useful information to managers concerning the costs of performing overhead activities. A particularly high cost for an activity may trigger efforts to improve the way the activity is carried out in the organization.

    In the second-stage allocation, activity rates are used to apply costs to cost objects such as products and customers. The costs computed under activity-based costing are often quite different from the costs generated by a company's traditional cost accounting system. While the ABC system is almost certainly more accurate, managers should nevertheless exercise caution before making decisions based on the ABC data. Some of the costs may not be avoidable and hence would not be relevant.

    ## Review Problem: Activity-Based Costing

    Ferris Corporation makes a single product-a fire-resistant commercial filing cabinet-that it sells to office furniture distributors. The company has a simple ABC system that it uses for internal decision making. The company has two overhead departments whose costs are listed as shown:

    | Manufacturing overhead . . . . . . . . . . . . . . | $\$ 500,000$ |
    | :--- | :--- | ---: |
    | Selling and administrative overhead . . . . . . | $\underline{300,000}$ |
    | Total overhead costs . . . . . . . . . . . . . . | $\underline{\$ 800,000}$ |

    The company's ABC system has the following activity cost pools and activity measures:

    | Activity Cost Pool | Activity Measure |
    | :---: | :---: |
    | Assembling units | Number of units |
    | Processing orders | Number of orders |
    | Supporting customers | Number of customers |
    | Other | Not applicable |

    Costs assigned to the "Other" activity cost pool have no activity measure; they consist of the costs of unused capacity and organization-sustaining costs-neither of which are assigned to orders, customers, or the product.

    Ferris Corporation distributes the costs of manufacturing overhead and selling and administrative overhead to the activity cost pools based on employee interviews, the results of which are reported below:

    | Distribution of Resource Consumption Across Activity Cost Pools |  |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Assembling Units | Processing Orders | Supporting Customers | Other | Total |
    | Manufacturing overhead | 50\% | 35\% | 5\% | 10\% | 100\% |
    | Selling and administrative overhead | 10\% | 45\% | 25\% | 20\% | 100\% |
    | Total activity. | $\begin{aligned} & 1,000 \\ & \text { units } \end{aligned}$ | $\begin{aligned} & 250 \\ & \text { orders } \end{aligned}$ | 100 customer |  |  |

    ## Required:

    1. Perform the first-stage allocation of overhead costs to the activity cost pools as in Exhibit 6-5.
    2. Compute activity rates for the activity cost pools as in Exhibit 6-6.
    3. OfficeMart is one of Ferris Corporation's customers. Last year, OfficeMart ordered filing cabinets four different times. OfficeMart ordered a total of 80 filing cabinets during the year. Construct a table as in Exhibit 6-9 showing the overhead costs attributable to OfficeMart.
    4. The selling price of a filing cabinet is $\$ 595$. The cost of direct materials is $\$ 180$ per filing cabinet, and direct labor is $\$ 50$ per filing cabinet. What is the customer margin of OfficeMart? See Exhibit 6-11 for an example of how to complete this report.

    ## Solution to Review Problem

    1. The first-stage allocation of costs to the activity cost pools appears below:

    |  | Activity Cost Pools |  |  |  | Total |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Assembling Units | Processing Orders | Supporting Customers | Other |  |
    | Manufacturing overhead | \$250,000 | \$175,000 | \$ 25,000 | \$ 50,000 | \$500,000 |
    | Selling and administrative overhead | 30,000 | 135,000 | 75,000 | 60,000 | 300,000 |
    | Total cost. | \$280,000 | \$310,000 | \$100,000 | \$110,000 | \$800,000 |

    2. The activity rates for the activity cost pools are:

    | Activity Cost Pools | (a) <br> Total Cost | (b) <br> Total Activity | (a) $\div($ b) <br> Activity Rate |
    | :--- | :---: | :---: | :---: |
    | Assembling units. $\ldots \ldots \ldots \ldots$ | $\$ 280,000$ | 1,000 units | $\$ 280$ per unit |
    | Processing orders. $\ldots \ldots \ldots$ | $\$ 310,000$ | 250 orders | $\$ 1,240$ per order <br> $\$ 1,000$ per customer |
    | Supporting customers $\ldots \ldots \ldots$ | $\$ 100,000$ | 100 customers |  |

    3. The overhead cost attributable to OfficeMart would be computed as follows:

    | Activity Cost Pools | (a) <br> Activity Rate | (b) <br> Activity | (a) $\times($ b) <br> ABC Cost |
    | :--- | :---: | :---: | :---: |
    | Assembling units $\ldots \ldots \ldots \ldots$ | $\$ 280$ per unit | 80 units | $\$ 22,400$ |
    | Processing orders $\ldots \ldots \ldots \ldots$ | $\$ 1,240$ per order | 4 orders | $\$ 4,960$ |
    | Supporting customers $\ldots \ldots \ldots$ | $\$ 1,000$ per customer | 1 customer | $\$ 1,000$ |

    4. The customer margin can be computed as follows:

    | Sales (\$595 per unit $\times 80$ units) |  | \$47,600 |
    | :---: | :---: | :---: |
    | Costs: |  |  |
    | Direct materials (\$180 per unit $\times 80$ units) | \$14,400 |  |
    | Direct labor (\$50 per unit $\times 80$ units) | 4,000 |  |
    | Assembling units (above) | 22,400 |  |
    | Processing orders (above) | 4,960 |  |
    | Supporting customers (above) | 1,000 | 46,760 |
    | Customer margin. |  | \$ 840 |

    Action analysis report A report showing what costs have been assigned to a cost object, such as a product or customer, and how difficult it would be to adjust the cost if there is a change in activity. (p. 225)
    Activity An event that causes the consumption of overhead resources in an organization. (p. 206)

    # www.downloadslide.net 

    Activity-based costing (ABC) A costing method based on activities that is designed to provide managers with cost information for strategic and other decisions that potentially affect capacity and therefore fixed as well as variable costs. (p. 204)
    Activity-based management (ABM) A management approach that focuses on managing activities as a way of eliminating waste and reducing delays and defects. (p. 226)
    Activity cost pool A "bucket" in which costs are accumulated that relate to a single activity measure in an activity-based costing system. (p. 206)
    Activity measure An allocation base in an activity-based costing system; ideally, a measure of the amount of activity that drives the costs in an activity cost pool. (p. 206)
    Batch-level activities Activities that are performed each time a batch of goods is handled or processed, regardless of how many units are in the batch. The amount of resource consumed depends on the number of batches run rather than on the number of units in the batch. (p. 207)
    Benchmarking A systematic approach to identifying the activities with the greatest potential for improvement. (p. 226)
    Customer-level activities Activities that are carried out to support customers, but that are not related to any specific product. (p. 207)
    Duration driver A measure of the amount of time required to perform an activity. (p. 206)
    First-stage allocation The process by which overhead costs are assigned to activity cost pools in an activity-based costing system. (p. 212)
    Organization-sustaining activities Activities that are carried out regardless of which customers are served, which products are produced, how many batches are run, or how many units are made. (p. 207)
    Product-level activities Activities that relate to specific products that must be carried out regardless of how many units are produced and sold or batches run. (p. 207)
    Second-stage allocation The process by which activity rates are used to apply costs to products and customers in activity-based costing. (p. 215)
    Transaction driver A simple count of the number of times an activity occurs. (p. 206)
    Unit-level activities Activities that are performed each time a unit is produced. (p. 206)

    6-1 In what fundamental ways does activity-based costing differ from traditional costing methods such as job-order costing as described in Chapter 4?
    6-2 Why is direct labor a poor base for allocating overhead in many companies?
    6-3 Why are top management support and cross-functional involvement crucial when attempting to implement an activity-based costing system?
    6-4 What are unit-level, batch-level, product-level, customer-level, and organizationsustaining activities?
    6-5 What types of costs should not be assigned to products in an activity-based costing system?
    6-6 Why are there two stages of allocation in activity-based costing?
    6-7 Why is the first stage of the allocation process in activity-based costing often based on interviews?
    6-8 When activity-based costing is used, why do manufacturing overhead costs often shift from high-volume products to low-volume products?
    6-9 How can the activity rates (i.e., cost per activity) for the various activities be used to target process improvements?
    6-10 Why is the activity-based costing described in this chapter unacceptable for external financial reports?

    Multiple-choice questions are provided on the text website at www.mhe.com/noreen3e.

    ## Applying Excel COWhect Available with McGraw-Hills Connect ${ }^{m \mathrm{~m}}$ Accounting.

    LEARNING OBJECTIVES 6-1, 6-2, 6-3, 6-4

    The Excel worksheet form that appears below is to be used to recreate the Review Problem on pages 229-230. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.

    | 4 | A | B | C | D | E | F |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Chapter 6: Applying Excel |  |  |  |  |  |  |
    | 2 |  |  |  |  |  |  |  |
    | 3 | Data |  |  |  |  |  |  |
    | 4 | Manufacturing overhead | \$500,000 |  |  |  |  |  |
    | 5 | Selling and administrative overhead | \$300,000 |  |  |  |  |  |
    | 6 |  |  |  |  |  |  |  |
    | 7 |  | Assembling Units | Processing Orders | Supporting Customers | Other |  |  |
    | 8 | Manufacturing overhead | 50\% | 35\% | 5\% | 10\% |  |  |
    | 9 | Selling and administrative overhead | 10\% | 45\% | 25\% | 20\% |  |  |
    | 10 | Total activity | 1,000 | 250 | 100 |  |  |  |
    | 11 |  | units | orders | customers |  |  |  |
    | 12 |  |  |  |  |  |  |  |
    | 13 | OfficeMart orders: |  |  |  |  |  |  |
    | 14 | Customers | 1 | customer |  |  |  |  |
    | 15 | Orders | 4 | orders |  |  |  |  |
    | 16 | Number of filing cabinets ordered in total | 80 | units |  |  |  |  |
    | 17 | Selling price | \$595 |  |  |  |  |  |
    | 18 | Direct materials | \$180 |  |  |  |  |  |
    | 19 | Direct labor | \$50 |  |  |  |  |  |
    | 20 |  |  |  |  |  |  |  |
    | 21 | Enter a formula into each of the cells marked | with a ? below |  |  |  |  |  |
    | 22 | Review Problem: Activity-Based Costing |  |  |  |  |  |  |
    | 23 |  |  |  |  |  |  |  |
    | 24 | Perform the first stage allocations |  |  |  |  |  |  |
    | 25 |  | Assembling Units | Processing Orders | Supporting Customers | Other | Total |  |
    | 26 | Manufacturing overhead | ? | ? | $?$ | ? | ? |  |
    | 27 | Selling and administrative overhead | ? | ? | ? | ? | ? |  |
    | 28 | Total cost | ? | ? | ? | ? | ? |  |
    | 29 |  |  |  |  |  |  |  |
    | 30 | Compute the activity rates |  |  |  |  |  |  |
    | 31 | Activity Cost Pools | Total Cost | Total A | ctivity | Activity | Rate |  |
    | 32 | Assembling units | ? | ? | units | ? | per unit |  |
    | 33 | Processing orders | ? | ? | orders | ? | per order |  |
    | 34 | Supporting customers | ? | ? | customers | ? | per customer |  |
    | 35 |  |  |  |  |  |  |  |
    | 36 | Compute the overhead cost attributable to | the OfficeMart | orders |  |  |  |  |
    | 37 | Activity Cost Pools | Activity | y Rate |  |  | ABC Cost |  |
    | 38 | Assembling units | ? | per unit | ? | units | ? |  |
    | 39 | Processing orders | ? | per order | ? | orders | ? |  |
    | 40 | Supporting customers | ? | per customer | ? | customer | ? |  |
    | 41 |  |  |  |  |  |  |  |
    | 42 | Determine the customer margin for the Offi | ceMart orders | under Activ | y-Based Cos | ing |  |  |
    | 43 | Sales |  | ? |  |  |  |  |
    | 44 | Costs: |  |  |  |  |  |  |
    | 45 | Direct materials | ? |  |  |  |  |  |
    | 46 | Direct labor | ? |  |  |  |  |  |
    | 47 | Unit-related overhead | ? |  |  |  |  |  |
    | 48 | Order-related overhead | ? |  |  |  |  |  |
    | 49 | Customer-related overhead | ? | $?$ |  |  |  |  |
    | 50 | Customer margin |  | ? |  |  |  |  |
    | 51 |  |  |  |  |  |  |  |
    | 52 | Determine the product margin for the Offic | Mart orders | under a tradit | ional cost sy | tem |  |  |
    | 53 | Manufacturing overhead | ? |  |  |  |  |  |
    | 54 | Total activity |  | units |  |  |  |  |
    | 55 | Manufacturing overhead per unit | ? | per unit |  |  |  |  |
    | 56 |  |  |  |  |  |  |  |
    | 57 | Sales |  | $?$ |  |  |  |  |
    | 58 | Costs: |  |  |  |  |  |  |
    | 59 | Direct materials | ? |  |  |  |  |  |
    | 60 | Direct labor | ? |  |  |  |  |  |
    | 61 | Manufacturing overhead | ? | $?$ |  |  |  |  |
    | 62 | Traditional costing product margin |  | $?$ |  |  |  |  |
    | $\frac{67}{14}$ | * Chapter 6 Form Filled in Chapter 6 Form | Chapter 6 | Formulas 1 [ |  |  |  |  |

    You should proceed to the requirements below only after completing your worksheet.

    ## Required:

    1. Check your worksheet by doubling the units ordered in cell B16 to 160 . The customer margin under activity-based costing should now be $\$ 7,640$ and the traditional costing product margin should be $\$(21,600)$. If you do not get these results, find the errors in your worksheet and correct them.
    a. Why has the customer margin under activity-based costing more than doubled when the number of units ordered is doubled?
    b. Why has the traditional costing product margin exactly doubled from a loss of $\$ 10,800$ to a loss of $\$ 21,600$ ?
    c. Which costing system, activity-based costing or traditional costing, provides a more accurate picture of what happens to profits as the number of units ordered increases? Explain.
    2. Let's assume that OfficeMart places different orders next year, purchasing higher-end filing cabinets more frequently, but in smaller quantities per order. Enter the following data into your worksheet:

    | Data |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    | Manufacturing overhead Selling and administrative overhead | $\begin{aligned} & \$ 500,000 \\ & \$ 300,000 \end{aligned}$ |  |  |  |
    |  | Assembling Units | Processing Orders | Supporting Customers | Other |
    | Manufacturing overhead | 50\% | 35\% | 5\% | 10\% |
    | Selling and administrative overhead | 10\% | 45\% | 25\% | 20\% |
    | Total activity. | $\begin{gathered} 1,000 \\ \text { units } \end{gathered}$ | $\begin{aligned} & 250 \\ & \text { orders } \end{aligned}$ | $100$ <br> customers |  |
    | OfficeMart orders: |  |  |  |  |
    | Customers. | 1 customer |  |  |  |
    | Orders . | 20 orders |  |  |  |
    | Total number of filing cabinets ordered | 80 units |  |  |  |
    | Selling price . | \$795 |  |  |  |
    | Direct materials | \$185 |  |  |  |
    | Direct labor | \$90 |  |  |  |

    a. What is the customer margin under activity-based costing?
    b. What is the product margin under the traditional cost system?
    c. Explain why the profitability picture looks much different now than it did when OfficeMart was ordering less expensive filing cabinets less frequently, but in larger quantities per order.
    3. Using the data you entered in part (2), change the percentage of selling and administrative overhead attributable to processing orders from $45 \%$ to $30 \%$ and the percentage attributable to supporting customers from $25 \%$ to $40 \%$. That portion of the worksheet should look like this:

    |  | Assembling <br> Units | Processing <br> Orders | Supporting <br> Customers | Other |
    | :--- | ---: | ---: | ---: | ---: |
    | Manufacturing overhead $\ldots \ldots \ldots \ldots$ | $50 \%$ | $35 \%$ | $5 \%$ | $10 \%$ |
    | Selling and administrative overhead ..... | $10 \%$ | $30 \%$ | $40 \%$ | $20 \%$ |
    | Total activity . . . . . . . . . . . . . . . | 1,000 | 250 | 100 |  |
    |  | units | orders | customers |  |

    a. Relative to the results from part (2), what has happened to the customer margin under activity-based costing? Why?
    b. Relative to the results from part (2), what has happened to the product margin under the traditional cost system? Why?

    ## EXERCISE 6-1 ABC Cost Hierarchy [LO 6-1]

    The following activities occur at Greenwich Corporation, a company that manufactures a variety of products.
    a. Various individuals manage the parts inventories.
    b. A clerk in the factory issues purchase orders for a job.
    c. The personnel department trains new production workers.
    d. The factory's general manager meets with other department heads such as marketing to coordinate plans.
    e. Direct labor workers assemble products.
    f. Engineers design new products.
    g. The materials storekeeper issues raw materials to be used in jobs.
    h. The maintenance department performs periodic preventive maintenance on general-use equipment.
    Required:
    Classify each of the activities above as either a unit-level, batch-level, product-level, or organization-sustaining activity.
    

    ## EXERCISE 6-2 First-Stage Allocation [LO 6-2]

    VaultOnWheels Corporation operates a fleet of armored cars that make scheduled pickups and deliveries for its customers in the Phoenix area. The company is implementing an activity-based costing system that has four activity cost pools: Travel, Pickup and Delivery, Customer Service, and Other. The activity measures are miles for the Travel cost pool, number of pickups and deliveries for the Pickup and Delivery cost pool, and number of customers for the Customer Service cost pool. The Other cost pool has no activity measure because it is an organization-sustaining activity. The following costs will be assigned using the activity-based costing system:

    | Driver and guard wages | \$ 840,000 |
    | :---: | :---: |
    | Vehicle operating expense | 270,000 |
    | Vehicle depreciation. | 150,000 |
    | Customer representative salaries and expenses | 180,000 |
    | Office expenses | 40,000 |
    | Administrative expenses | 340,000 |
    | Total cost | \$1,820,000 |

    The distribution of resource consumption across the activity cost pools is as follows:

    |  |  | Pickup <br> and <br> Delivery | Customer <br> Service | Other | Totals |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | Driver and guard wages $\ldots \ldots \ldots \ldots \ldots$ | $40 \%$ | $45 \%$ | $10 \%$ | $5 \%$ | $100 \%$ |
    | Vehicle operating expense $\ldots \ldots \ldots \ldots$ | $75 \%$ | $5 \%$ | $0 \%$ | $20 \%$ | $100 \%$ |
    | Vehicle depreciation $\ldots \ldots \ldots \ldots \ldots$ | $70 \%$ | $10 \%$ | $0 \%$ | $20 \%$ | $100 \%$ |
    | Customer representative salaries |  |  |  |  |  |
    | and expenses $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $0 \%$ | $0 \%$ | $85 \%$ | $15 \%$ | $100 \%$ |
    | Office expenses $\ldots \ldots \ldots \ldots \ldots \ldots$ | $0 \%$ | $25 \%$ | $35 \%$ | $40 \%$ | $100 \%$ |
    | Administrative expenses $\ldots \ldots \ldots \ldots$. | $0 \%$ | $5 \%$ | $55 \%$ | $40 \%$ | $100 \%$ |

    ## Required:

    Complete the first-stage allocations of costs to activity cost pools as illustrated in Exhibit 6-5.

    ## EXERCISE 6-3 Compute Activity Rates [LO 6-3]

    As You Like It Gardening is a small gardening service that uses activity-based costing to estimate costs for pricing and other purposes. The proprietor of the company believes that costs are driven primarily by the size of customer lawns, the size of customer garden beds, the distance to travel to customers, and the number of customers. In addition, the costs of maintaining garden beds depends on whether the beds are low-maintenance beds (mainly ordinary trees and shrubs) or high-maintenance beds (mainly flowers and exotic plants). Accordingly, the company uses the five activity cost pools listed below:

    | Activity Cost Pool | Activity Measure |
    | :---: | :---: |
    | Caring for lawn. | Square feet of lawn |
    | Caring for garden beds-low maintenance | Square feet of low-maintenance beds |
    | Caring for garden beds-high maintenance | Square feet of high-maintenance beds |
    | Travel to jobs | Miles |
    | Customer billing and service | Number of customers |

    The company has already completed its first-stage allocations of costs. The company's annual costs and activities are summarized as follows:

    | Activity Cost Pool | Estimated Overhead Cost | Expected Activity |
    | :---: | :---: | :---: |
    | Caring for lawn | \$77,400 | 180,000 square feet of lawn |
    | Caring for garden beds-low maintenance | \$30,000 | 24,000 square feet of low-maintenance beds |
    | Caring for garden beds-high maintenance | \$57,600 | 18,000 square feet of high-maintenance beds |
    | Travel to jobs | \$4,200 | 15,000 miles |
    | Customer billing and service . | \$8,700 | 30 customers |

    Required:
    Compute the activity rate for each of the activity cost pools.

    ## EXERCISE 6-4 Second-Stage Allocation [LO 6-4]

    Larner Corporation is a diversified manufacturer of industrial goods. The company's activity-based costing system contains the following six activity cost pools and activity rates:

    | Activity Cost Pool | Activity Rates |
    | :---: | :---: |
    | Supporting direct labor | \$7.00 per direct labor-hour |
    | Machine processing | \$3.00 per machine-hour |
    | Machine setups | \$40.00 per setup |
    | Production orders | \$160.00 per order |
    | Shipments | \$120.00 per shipment |
    | Product sustaining | \$800.00 per product |

    Activity data have been supplied for the following products:

    |  | Total Expected Activity |  |
    | :---: | :---: | :---: |
    |  | J78 | W52 |
    | Direct labor-hours . | 1,000 | 40 |
    | Machine-hours | 3,200 | 30 |
    | Machine setups | 5 | 1 |
    | Production orders | 5 | 1 |
    | Shipments .... | 10 | 1 |
    | Product sustaining | 1 | 1 |

    ## Required:

    Determine the total overhead cost that would be assigned to each of the products listed above in the activity-based costing system.

    EXERCISE 6-5 Product and Customer Profitability Analysis [LO 6-4, LO 6-5]
    Updraft Systems, Inc., makes paragliders for sale through specialty sporting goods stores. The company has a standard paraglider model, but also makes custom-designed paragliders. Management has designed an activity-based costing system with the following activity cost pools and activity rates:

    | Activity Cost Pool | Activity Rate |
    | :--- | :---: |
    | Supporting direct labor $\ldots \ldots \ldots \ldots \ldots$ | $\$ 18$ per direct labor-hour |
    | Order processing $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 192$ per order |
    | Custom designing $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 261$ per custom design |
    | Customer service $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 26$ per customer |

    Management would like an analysis of the profitability of a particular customer, Eagle Wings, which has ordered the following products over the last 12 months:

    |  | Standard Model | Custom Design |
    | :---: | :---: | :---: |
    | Number of gliders | 10 | 2 |
    | Number of orders | 1 | 2 |
    | Number of custom designs | 0 | 2 |
    | Direct labor-hours per glider | 28.50 | 32.00 |
    | Selling price per glider | \$1,650 | \$2,300 |
    | Direct materials cost per glider | \$462 | \$576 |

    The company's direct labor rate is $\$ 19$ per hour.
    Required:
    Using the company's activity-based costing system, compute the customer margin of Eagle Wings.
    EXERCISE 6-6 Second-Stage Allocation to an Order [LO 6-4]
    Transvaal Mining Tools Ltd. of South Africa makes specialty tools used in the mining industry. The company uses an activity-based costing system for internal decision-making purposes. The company has four activity cost pools as listed below:

    | Activity Cost Pool | Activity Measure | Activity Rate |
    | :--- | :--- | :--- |
    | Order size $\ldots \ldots \ldots \ldots \ldots \ldots$ | Number of direct labor-hours | R17.60 per direct labor-hour* |
    | Customer orders $\ldots \ldots \ldots \ldots$ | Number of customer orders | R360 per customer order |
    | Product testing $\ldots \ldots \ldots \ldots$ | Number of testing hours | R79 per testing hour |
    | Selling $\ldots \ldots \ldots \ldots \ldots \ldots$ | Number of sales calls | R1,494 per sales call |
    | *(The currency in South Africa is the rand, denoted here by R.) |  |  |

    The managing director of the company would like information concerning the cost of a recently completed order for hard-rock drills. The order required 150 direct labor-hours, 18 hours of product testing, and three sales calls.

    ## Required:

    Prepare a report summarizing the overhead costs assigned to the order for hard-rock drills. What is the total overhead cost assigned to the order?

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    ## EXERCISE 6-7 First-Stage Allocations [LO 6-2]

    The operations vice president of First Bank of Eagle, Kristin Wu, has been interested in investigating the efficiency of the bank's operations. She has been particularly concerned about the costs of handling routine transactions at the bank and would like to compare these costs at the bank's various branches. If the branches with the most efficient operations can be identified, their methods can be studied and then replicated elsewhere. While the bank maintains meticulous records of wages and other costs, there has been no attempt thus far to show how those costs are related to the various services provided by the bank. Ms. Wu has asked your help in conducting an activity-based costing study of bank operations. In particular, she would like to know the cost of opening an account, the cost of processing deposits and withdrawals, and the cost of processing other customer transactions.

    The Avon branch of First Bank of Eagle has submitted the following cost data for last year:

    | Teller wages | \$150,000 |
    | :---: | :---: |
    | Assistant branch manager salary | 70,000 |
    | Branch manager salary | 85,000 |
    | Total | \$305,000 |

    Virtually all of the other costs of the branch-rent, depreciation, utilities, and so on-are organization-sustaining costs that cannot be meaningfully assigned to individual customer transactions such as depositing checks.

    In addition to the cost data above, the employees of the Avon branch have been interviewed concerning how their time was distributed last year across the activities included in the activitybased costing study. The results of those interviews appear below:

    |  | Distribution of Resource Consumption Across Activities |
    | :---: | :---: | :---: | :---: | :---: | :---: |

    Required:
    Prepare the first-stage allocation for Ms. Wu as illustrated in Exhibit 6-5.
    EXERCISE 6-8 Computing and Interpreting Activity Rates [LO 6-3]
    (This exercise is a continuation of Exercise 6-7; it should be assigned only if Exercise 6-7 is also assigned.) The manager of the Avon branch of First Bank of Eagle has provided the following data concerning the transactions of the branch during the past year:
    

    | Activity | Total Activity at the Avon Branch |
    | :--- | :---: |
    | Opening accounts . . . . . . . . . . . . . . . . | 200 accounts opened |
    | Processing deposits and withdrawals . . . | 50,000 deposits and withdrawals |
    | Processing other customer transactions . . | 1,000 other customer transactions |

    The lowest costs reported by other branches for these activities are displayed below:

    |  | Lowest Cost among |
    | :--- | :---: |
    | Activity | All First Bank of Eagle Branches |

    ## Required:

    1. Using the first-stage allocation from Exercise 6-7 and the above data, compute the activity rates for the activity-based costing system. (Use Exhibit 6-6 as a guide.) Round all computations to the nearest whole cent.
    2. What do these results suggest to you concerning operations at the Avon branch?
    

    EXERCISE 6-9 Customer Profitability Analysis [LO 6-3, LO 6-4, LO 6-5]
    Med Max buys surgical supplies from a variety of manufacturers and then resells and delivers these supplies to hundreds of hospitals. Med Max sets its prices for all hospitals by marking up its cost of goods sold to those hospitals by $5 \%$. For example, if a hospital buys supplies from Med Max that had cost Med Max $\$ 100$ to buy from manufacturers, Med Max would charge the hospital $\$ 105$ to purchase these supplies.

    For years, Med Max believed that the 5\% markup covered its selling and administrative expenses and provided a reasonable profit. However, in the face of declining profits Med Max decided to implement an activity-based costing system to help improve its understanding of customer profitability. The company broke its selling and administrative expenses into five activities as shown below:

    | Activity Cost Pool | Activity Measure | Total Cost | Total Activity |
    | :--- | :--- | ---: | ---: |
    | Customer deliveries $\ldots \ldots \ldots \ldots \ldots \ldots$ | Number of deliveries | $\$ 400,000$ | 5,000 deliveries |
    | Manual order processing $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | Number of manual orders | 300,000 | 4,000 orders |
    | Electronic order processing $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | Number of electronic orders | 200,000 | 12,500 orders |
    | Line item picking $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | Number of line items picked | 500,000 | 400,000 line items |
    | Other organization-sustaining costs $\ldots \ldots \ldots \ldots \ldots$ | NA | $\underline{600,000}$ |  |
    | Total selling and administrative expenses $\ldots \ldots \ldots$ |  | $\underline{\$ 2,000,000}$ |  |

    Med Max gathered the data below for two of the many hospitals that it serves-City General and County General (both hospitals purchased a total quantity of medical supplies that had cost Med Max $\$ 30,000$ to buy from its manufacturers):

    |  | Activity |  |
    | :--- | ---: | :---: |
    | Activity Measure | City General | County General |
    | Number of deliveries $\ldots \ldots \ldots \ldots \ldots$ | 10 | 20 |
    | Number of manual orders . . . . . . . . | 0 | 40 |
    | Number of electronic orders . . . . . . | 10 | 0 |
    | Number of line items picked . . . . . | 100 | 260 |
    |  |  |  |

    ## Required:

    1. Compute the total revenue that Med Max would receive from City General and County General.
    2. Compute the activity rate for each activity cost pool.
    3. Compute the total activity costs that would be assigned to City General and County General.
    4. Compute Med Max's customer margin for City General and County General. (Hint: Do not overlook the $\$ 30,000$ cost of goods sold that Med Max incurred serving each hospital.)
    5. Describe the purchasing behaviors that are likely to characterize Med Max's least profitable customers.

    EXERCISE 6-10 Activity Measures [LO 6-1]
    Various activities at Morales Corporation, a manufacturing company, are listed below. Each activity has been classified as unit-level, batch-level, product-level, customer-level, or organization-sustaining.
    $\left.\begin{array}{lll}\text { Activity }\end{array} \quad \begin{array}{c}\text { Activity } \\ \text { Classification }\end{array} \quad \begin{array}{c}\text { Examples of } \\ \text { Activity Measures }\end{array}\right]$

    Required:
    Complete the table by providing an example of an activity measure for each activity.

    EXERCISE 6-11 Comprehensive Activity-Based Costing Exercise [LO 6-2, LO 6-3, LO 6-4, LO 6-5]
    Silicon Optics has supplied the following data for use in its activity-based costing system:
    

    |  | Distribution of Resource Consumption Across Activities |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Direct <br> Labor Support | Order Processing | Customer Support | Other | Total |
    | Wages and salaries | 30\% | 35\% | 25\% | 10\% | 100\% |
    | Other overhead costs . | 25\% | 15\% | 20\% | 40\% | 100\% |

    During the year, Silicon Optics completed an order for a special optical switch for a new customer, Indus Telecom. This customer did not order any other products during the year. Data concerning that order follow:

    | Data Concerning the Indus Telecom Order |  |
    | :---: | :---: |
    | Selling price | \$295 per unit |
    | Units ordered | 100 units |
    | Direct materials | \$264 per unit |
    | Direct labor-hours | 0.5 DLH per unit |
    | Direct labor rate | \$25 per DLH |

    ## Required:

    1. Using Exhibit 6-5 as a guide, prepare a report showing the first-stage allocations of overhead costs to the activity cost pools.
    2. Using Exhibit 6-6 as a guide, compute the activity rates for the activity cost pools.
    3. Prepare a report showing the overhead costs for the order from Indus Telecom, including customer support costs.
    4. Using Exhibit 6-11 as a guide, prepare a report showing the customer margin for Indus Telecom.

    EXERCISE 6-12 Computing ABC Product Costs [LO 6-3, LO 6-4]
    Performance Products Corporation makes two products, titanium Rims and Posts. Data regarding the two products follow:

    |  | Direct <br> Labor-Hours <br> per Unit | Annual <br> Production |
    | :--- | :---: | :---: |
    | Rims $\ldots \ldots \ldots \ldots \ldots$ | 0.40 | 20,000 units |
    | Posts $\ldots \ldots \ldots \ldots \ldots$ | 0.20 | 80,000 units |

    Additional information about the company follows:
    a. Rims require $\$ 17$ in direct materials per unit, and Posts require $\$ 10$.
    b. The direct labor wage rate is $\$ 16$ per hour.
    c. Rims are more complex to manufacture than Posts, and they require special equipment.
    d. The ABC system has the following activity cost pools:

    \left.|  |  |  | Activity |  |  |
    | :--- | ---: | ---: | ---: | ---: | ---: |
    |  | Estimated |  |  |  |  |$\right)$

    Required:

    1. Compute the activity rate for each activity cost pool.
    2. Determine the unit cost of each product according to the ABC system, including direct materials and direct labor.

    EXERCISE 6-13 Second-Stage Allocation and Margin Calculations [LO 6-4, LO 6-5]
    Theatre Seating, Inc., makes high-quality adjustable seats for theaters. The company's activitybased costing system has four activity cost pools, which are listed below along with their activity measures and activity rates:

    | Activity Cost Pool | Activity Measure | Activity Rate |
    | :--- | :--- | :--- |
    | Supporting direct labor $\ldots \ldots \ldots$ | Number of direct labor-hours | $\$ 12$ per direct labor-hour |
    | Batch processing $\ldots \ldots \ldots \ldots$ | Number of batches | $\$ 96$ per batch |
    | Order processing $\ldots \ldots \ldots \ldots$ | Number of orders | $\$ 284$ per order |
    | Customer service $\ldots \ldots \ldots \ldots$ | Number of customers | $\$ 2,620$ per customer |

    The company just completed a single order from CineMax Entertainment Corporation for 2,400 custom seats. The order was produced in four batches. Each seat required 0.8 direct labor-hours. The selling price was $\$ 137.95$ per seat, the direct materials cost was $\$ 112.00$ per seat, and the direct labor cost was $\$ 14.40$ per seat. This was the only order from CineMax Entertainment for the year.
    Required:
    Using Exhibit 6-11 as a guide, prepare a report showing the customer margin on sales to CineMax Entertainment for the year.

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    ## EXERCISE 6-14 Cost Hierarchy [LO 6-1]

    Green Glider Corporation makes golf carts that it sells directly to golf courses throughout the world. Several basic models are available, which are modified to suit the needs of each particular golf course. A golf course located in the Pacific Northwest, for example, would typically specify that its golf carts come equipped with retractable rain-proof covers. In addition, each customer (i.e., golf course) customizes its golf carts with its own color scheme and logo. The company typically makes all of the golf carts for a customer before starting work on the next customer's golf carts. A number of activities carried out at Green Glider Corporation are listed below:
    a. The purchasing department orders the specific color of paint specified by the customer from the company's supplier.
    b. A steering wheel is installed in a golf cart.
    c. An outside attorney draws up a new generic sales contract for the company limiting Green Glider's liability in case of accidents that involve its golf carts.
    d. The company's paint shop makes a stencil for a customer's logo.
    e. A sales representative visits an old customer to check on how the company's golf carts are working out and to try to make a new sale.
    f. The accounts receivable department prepares the bill for a completed order.
    g. Electricity is used to heat and light the factory and the administrative offices.
    h. A golf cart is painted.
    i. The company's engineer modifies the design of a model to eliminate a potential safety problem.
    j. The marketing department has a catalogue printed and then mails copies to golf course managers.
    k. Completed golf carts are individually tested on the company's test track.

    1. A new model golf cart is shipped to the leading golfing trade magazine to be evaluated for the magazine's annual rating of golf carts.
    Required:
    Classify each of the costs or activities above as unit-level, batch-level, product-level, customerlevel, or organization-sustaining. In this case, customers are golf courses, products are models of the golf cart, a batch is a specific order from a customer, and units are individual golf carts.

    EXERCISE 6-15 Calculating and Interpreting Activity-Based Costing Data [LO 6-3, LO 6-4]
    Sven's Cookhouse is a popular restaurant located on Lake Union in Seattle. The owner of the restaurant has been trying to better understand costs at the restaurant and has hired a student intern to conduct an activity-based costing study. The intern, in consultation with the owner, identified three
     major activities. She then completed the first-stage allocations of costs to the activity cost pools, using data from last month's operations. The results appear below:

    | Activity Cost Pool | Activity Measure | Total Cost | Total Activity |
    | :--- | :---: | :---: | ---: |
    | Serving a party of diners $\ldots \ldots \ldots$ | Number of parties served | $\$ 12,000$ | 5,000 parties |
    | Serving a diner . . . . . . . . . . | Number of diners served | $\$ 90,000$ | 12,000 diners |
    | Serving a drink . . . . . . . . . . | Number of drinks ordered | $\$ 26,000$ | 10,000 drinks |

    The above costs include all of the costs of the restaurant except for organization-sustaining costs such as rent, property taxes, and top-management salaries. A group of diners who ask to sit at the same table are counted as a party. Some costs, such as the costs of cleaning linen, are the same whether one person is at a table or the table is full. Other costs, such as washing dishes, depend on the number of diners served.

    Prior to the activity-based costing study, the owner knew very little about the costs of the restaurant. He knew that the total cost for the month (including organization-sustaining costs) was $\$ 180,000$ and that 12,000 diners had been served. Therefore, the average cost per diner was $\$ 15$.
    Required:

    1. According to the activity-based costing system, what is the total cost of serving each of the following parties of diners?
    a. A party of four diners who order three drinks in total.
    b. A party of two diners who do not order any drinks.
    c. A lone diner who orders two drinks.
    2. Convert the total costs you computed in (1) above to costs per diner. In other words, what is the average cost per diner for serving each of the following parties?
    a. A party of four diners who order three drinks in total.
    b. A party of two diners who do not order any drinks.
    c. A lone diner who orders two drinks.
    3. Why do the costs per diner for the three different parties differ from each other and from the overall average cost of $\$ 15.00$ per diner?

    ## All applicable problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

    

    PROBLEM 6-16 Second-Stage Allocations and Product Margins [LO 6-4, LO 6-5]
    AnimPix, Inc., is a small company that creates computer-generated animations for films and television. Much of the company's work consists of short commercials for television, but the company also does realistic computer animations for special effects in movies.

    The young founders of the company have become increasingly concerned with the economics of the business-particularly because many competitors have sprung up recently in the local area. To help understand the company's cost structure, an activity-based costing system has been designed. Three major activities are carried out in the company: animation concept, animation production, and contract administration. The animation concept activity is carried out at the contract proposal stage when the company bids on projects. This is an intensive activity that involves individuals from all parts of the company in creating storyboards and prototype stills to be shown to the prospective client. After the client has accepted a project, the animation goes into production and contract administration begins. Technical staff do almost all of the work involved in animation production, whereas the administrative staff is largely responsible for contract administration. The activity cost pools and their activity measures and rates are listed below:

    | Activity Cost Pool | Activity Measure | Activity Rate |
    | :--- | :--- | :--- |
    | Animation concept $\ldots \ldots$. | Number of proposals | $\$ 6,000$ per proposal |
    | Animation production $\ldots \ldots$ | Minutes of animation | $\$ 7,700$ per minute of animation |
    | Contract administration $\ldots$. | Number of contracts | $\$ 6,600$ per contract |

    These activity rates include all of the costs of the company, except for the costs of idle capacity and organization-sustaining costs. There are no direct labor or direct materials costs.

    Preliminary analysis using these activity rates has indicated that the local commercials segment of the market may be unprofitable. This segment is highly competitive. Producers of local commercials may ask several companies like AnimPix to bid, which results in an unusually low ratio of accepted contracts to bids. Furthermore, the animation sequences tend to be much shorter for local commercials than for other work. Because animation work is billed at standard rates according to the running time of the completed animation, the revenues from these short projects tend to be below average. Data concerning activity in the local commercials market appear below:

    | Activity Measure | Local <br> Commercials |
    | :--- | :---: | :---: |
    | Number of proposals . . . . . . . . . . . . | 20 |
    | Minutes of animation . . . . . . . . | 12 |
    | Number of contracts . . . . . . . . . . | 8 |

    The total sales for local commercials amounted to $\$ 240,000$.
    Required:

    1. Determine the cost of serving the local commercials market.
    2. Prepare a report showing the margin earned serving the local commercials market. (Remember, this company has no direct materials or direct labor costs.)
    3. What would you recommend to management concerning the local commercials market?

    PROBLEM 6-17 Comparing Traditional and Activity-Based Product Margins [LO 6-1, LO 6-3, LO 6-4, LO 6-5]
    Precision Manufacturing Inc. (PMI) makes two types of industrial component parts-the EX300 and the TX500. An absorption costing income statement for the most recent period is shown below:

    | Precision Manufacturing Inc. Income Statement |  |
    | :---: | :---: |
    | Sales | \$1,700,000 |
    | Cost of goods sold. | 1,200,000 |
    | Gross margin. | 500,000 |
    | Selling and administrative expenses . . . . . . . . | 550,000 |
    | Net operating loss | \$ (50,000) |

    PMI produced and sold 60,000 units of EX300 at a price of $\$ 20$ per unit and 12,500 units of TX500 at a price of $\$ 40$ per unit. The company's traditional cost system allocates manufacturing overhead to products using a plantwide overhead rate and direct labor dollars as the allocation base. Additional information relating to the company's two product lines is shown below:

    |  | EX300 | TX500 | Total |
    | :---: | :---: | :---: | :---: |
    | Direct materials | \$366,325 | \$162,550 | \$ 528,875 |
    | Direct labor . | \$120,000 | \$42,500 | 162,500 |
    | Manufacturing overhead |  |  | 508,625 |
    | Cost of goods sold |  |  | \$1,200,000 |

    The company has created an activity-based costing system to evaluate the profitability of its products. PMI's ABC implementation team concluded that $\$ 50,000$ and $\$ 100,000$ of the company's advertising expenses could be directly traced to EX300 and TX500, respectively. The remainder of the selling and administrative expenses was organization-sustaining in nature. The ABC team also distributed the company's manufacturing overhead to four activities as shown below:

    | Activity Cost Pool (and Activity Measure) | Manufacturing Overhead | Activity |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  |  | EX300 | TX500 | Total |
    | Machining (machine-hours) | \$198,250 | 90,000 | 62,500 | 152,500 |
    | Setups (setup hours) | 150,000 | 75 | 300 | 375 |
    | Product-sustaining (number of products) | 100,000 | 1 | 1 | 2 |
    | Other (organization-sustaining costs) | 60,375 | NA | NA | NA |
    | Total manufacturing overhead cost | \$508,625 |  |  |  |

    ## Required:

    1. Using Exhibit 6-12 as a guide, compute the product margins for the EX300 and TX500 under the company's traditional costing system.
    2. Using Exhibit 6-10 as a guide, compute the product margins for EX300 and TX500 under the activity-based costing system.
    3. Using Exhibit 6-13 as a guide, prepare a quantitative comparison of the traditional and activity-based cost assignments. Explain why the traditional and activity-based cost assignments differ.

    PROBLEM 6-18 Comparing Traditional and Activity-Based Product Margins [LO 6-1, LO 6-3, LO 6-4, LO 6-5]
    Rocky Mountain Corporation makes two types of hiking boots-Xactive and the Pathbreaker. Data concerning these two product lines appear below:

    |  | Xactive | Pathbreaker |
    | :---: | :---: | :---: |
    | Selling price per unit | \$127.00 | \$89.00 |
    | Direct materials per unit | \$64.80 | \$51.00 |
    | Direct labor per unit | \$18.20 | \$13.00 |
    | Direct labor-hours per unit | 1.4 DLHs | 1.0 DLHs |
    | Estimated annual production and sales | 25,000 units | 75,000 units |

    The company has a traditional costing system in which manufacturing overhead is applied to units based on direct labor-hours. Data concerning manufacturing overhead and direct labor-hours for the upcoming year appear below:
    

    Required:

    1. Using Exhibit 6-12 as a guide, compute the product margins for the Xactive and the Pathbreaker products under the company's traditional costing system.
    2. The company is considering replacing its traditional costing system with an activity-based costing system that would assign its manufacturing overhead to the following four activity cost pools (the Other cost pool includes organization-sustaining costs and idle capacity costs):

    | Activities and Activity Measures | Estimated Overhead Cost | Expected Activity |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  |  | Xactive | Pathbreaker | Total |
    | Supporting direct labor (direct labor-hours) | \$ 797,500 | 35,000 | 75,000 | 110,000 |
    | Batch setups (setups) | 680,000 | 250 | 150 | 400 |
    | Product sustaining (number of products) | 650,000 | 1 | 1 | 2 |
    | Other | 72,500 | NA | NA | NA |
    | Total manufacturing overhead cost | \$2,200,000 |  |  |  |

    Using Exhibit 6-10 as a guide, compute the product margins for the Xactive and the Pathbreaker products under the activity-based costing system.
    3. Using Exhibit 6-13 as a guide, prepare a quantitative comparison of the traditional and activity-based cost assignments. Explain why the traditional and activity-based cost assignments differ.
    

    PROBLEM 6-19 Activity-Based Costing and Bidding on Jobs [LO 6-2, LO 6-3, LO 6-4]
    Denny Asbestos Removal Company removes potentially toxic asbestos insulation and related products from buildings. The company's estimator has been involved in a long-simmering dispute with the on-site work supervisors. The on-site supervisors claim that the estimator does not adequately distinguish between routine work such as removal of asbestos insulation around heating pipes in older homes and nonroutine work such as removing asbestos-contaminated ceiling plaster in industrial buildings. The on-site supervisors believe that nonroutine work is far more expensive than routine work and should bear higher customer charges. The estimator sums up his position in this way: "My job is to measure the area to be cleared of asbestos. As directed by top management, I simply multiply the square footage by $\$ 4,000$ per thousand square feet to determine the bid price. Since our average cost is only $\$ 3,000$ per thousand square feet, that leaves enough cushion to take
    care of the additional costs of nonroutine work that shows up. Besides, it is difficult to know what is routine or nonroutine until you actually start tearing things apart."

    To shed light on this controversy, the company initiated an activity-based costing study of all of its costs. Data from the activity-based costing system follow:

    | Activity Cost Pool | Activity Measure | Total Activity |
    | :--- | :--- | :--- |
    | Removing asbestos $\ldots \ldots \ldots$ | Thousands of square feet | 500 thousand square feet |
    | Estimating and job setup $\ldots \ldots$ | Number of jobs | 200 jobs* |
    | Working on nonroutine jobs $\ldots$ | Number of nonroutine jobs | 25 nonroutine jobs |
    | Other (organization-sustaining <br> and idle capacity costs) $\ldots$ | None | Not applicable |
    | *The total number of jobs includes nonroutine jobs as well as routine jobs. Nonroutine jobs as well as |  |  |
    | routine jobs require estimating and setup work. |  |  |


    | Costs for the Year |  |
    | :---: | :---: |
    | Wages and salaries | \$ 200,000 |
    | Disposal fees | 600,000 |
    | Equipment depreciation | 80,000 |
    | On-site supplies | 60,000 |
    | Office expenses | 190,000 |
    | Licensing and insurance | 370,000 |
    | Total cost | \$1,500,000 |


    |  | Distribution of Resource Consumption Across Activities |  |  |  | Total |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Removing Asbestos | Estimating and Job Setup | Working on Nonroutine Jobs | Other |  |
    | Wages and salaries | 40\% | 10\% | 35\% | 15\% | 100\% |
    | Disposal fees | 70\% | 0\% | 30\% | 0\% | 100\% |
    | Equipment depreciation | 50\% | 0\% | 40\% | 10\% | 100\% |
    | On-site supplies | 55\% | 15\% | 20\% | 10\% | 100\% |
    | Office expenses | 10\% | 40\% | 30\% | 20\% | 100\% |
    | Licensing and insurance | 50\% | 0\% | 40\% | 10\% | 100\% |

    ## Required:

    1. Using Exhibit 6-5 as a guide, perform the first-stage allocation of costs to the activity cost pools.
    2. Using Exhibit 6-6 as a guide, compute the activity rates for the activity cost pools.
    3. Using the activity rates you have computed, determine the total cost and the average cost per thousand square feet of each of the following jobs according to the activity-based costing system.
    a. A routine 2,000-square-foot asbestos removal job.
    b. A routine 4,000 -square-foot asbestos removal job.
    c. A nonroutine 2,000-square-foot asbestos removal job.
    4. Given the results you obtained in (3) above, do you agree with the estimator that the company's present policy for bidding on jobs is adequate?

    PROBLEM 6-20 Evaluating the Profitability of Services [LO 6-2, LO 6-3, LO 6-4, LO 6-5]
    Gore Range Carpet Cleaning is a family-owned business in Eagle-Vail, Colorado. For its services, the company has always charged a flat fee per hundred square feet of carpet cleaned. The current fee is $\$ 22.95$ per hundred square feet. However, there is some question about whether the company
    
    is actually making any money on jobs for some customers-particularly those located on more remote ranches that require considerable travel time. The owner's daughter, home for the summer from college, has suggested investigating this question using activity-based costing. After some discussion, a simple system consisting of four activity cost pools seemed to be adequate. The activity cost pools and their activity measures appear below:

    | Activity Cost Pool | Activity Measure | Activity for the Year |
    | :---: | :---: | :---: |
    | Cleaning carpets | Square feet cleaned (00s) | 10,000 hundred square feet |
    | Travel to jobs | Miles driven | 50,000 miles |
    | Job support . . . . . . . . . . . . . . . . | Number of jobs | 1,800 jobs |
    | Other (organization-sustaining and idle capacity costs) | None | Not applicable |

    The total cost of operating the company for the year is $\$ 340,000$, which includes the following costs:

    | Wages | \$140,000 |
    | :---: | :---: |
    | Cleaning supplies | 25,000 |
    | Cleaning equipment depreciation | 10,000 |
    | Vehicle expenses | 30,000 |
    | Office expenses | 60,000 |
    | President's compensation | 75,000 |
    | Total cost | \$340,000 |

    Resource consumption is distributed across the activities as follows:

    |  | Distribution of Resource Consumption Across Activities |  |  |  | Total |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Cleaning Carpets | Travel to Jobs | Job Support | Other |  |
    | Wages | 75\% | 15\% | 0\% | 10\% | 100\% |
    | Cleaning supplies | 100\% | 0\% | 0\% | 0\% | 100\% |
    | Cleaning equipment depreciation | 70\% | 0\% | 0\% | 30\% | 100\% |
    | Vehicle expenses | 0\% | 80\% | 0\% | 20\% | 100\% |
    | Office expenses | 0\% | 0\% | 60\% | 40\% | 100\% |
    | President's compensation | 0\% | 0\% | 30\% | 70\% | 100\% |

    Job support consists of receiving calls from potential customers at the home office, scheduling jobs, billing, resolving issues, and so on.

    ## Required:

    1. Using Exhibit 6-5 as a guide, prepare the first-stage allocation of costs to the activity cost pools.
    2. Using Exhibit 6-6 as a guide, compute the activity rates for the activity cost pools.
    3. The company recently completed a 6 hundred square-foot carpet-cleaning job at the Lazy Bee Ranch-a 52-mile round-trip from the company's offices in Eagle-Vail. Compute the cost of this job using the activity-based costing system.
    4. The revenue from the Lazy Bee Ranch was $\$ 137.70$ ( 6 hundred square-feet at $\$ 22.95$ per hundred square feet). Using Exhibit 6-11 as a guide, prepare a report showing the margin from this job.
    5. What do you conclude concerning the profitability of the Lazy Bee Ranch job? Explain.
    6. What advice would you give the president concerning pricing jobs in the future?

    ## Appendix 6A: ABC Action Analysis

    A conventional ABC analysis, such as the one presented in Exhibits 6-10 and 6-11 in the chapter, has several important limitations. Referring back to Exhibit 6-10, recall that the custom compass housings show a negative product margin of $\$ 49,500$. Because of this apparent loss, managers were considering dropping this product. However, as the discussion among the managers revealed, it is unlikely that all of the $\$ 589,500$ cost of the product would be avoided if it were dropped. Some of these costs would continue even if the product were totally eliminated. Before taking action, it is vital to identify which costs would be avoided and which costs would continue. Only those costs that can be avoided are relevant in the decision. Moreover, many of the costs are managed costs that would require explicit management action to eliminate. If the custom compass housings product line were eliminated, the direct materials cost would be avoided without any explicit management action-the materials simply wouldn't be ordered. On the other hand, if the custom compass housings were dropped, explicit management action would be required to eliminate the salaries of overhead workers that are assigned to this product.

    Simply shifting these managed costs to other products would not solve anything. These costs would have to be eliminated or the resources shifted to the constraint to have any benefit to the company. While eliminating the cost is obviously beneficial, redeploying the resources is only beneficial if the resources are shifted to the constraint in the process. If the resources are redeployed to a work center that is not a constraint, it would increase the excess capacity in that work center-which has no direct benefit to the company.

    In addition, if some overhead costs need to be eliminated as a result of dropping a product, specific managers must be held responsible for eliminating those costs or the reductions are unlikely to occur. If no one is specifically held responsible for eliminating the costs, they will almost certainly continue to be incurred. Without external pressure, managers usually avoid cutting costs in their areas of responsibility. The action analysis report developed in this appendix is intended to help top managers identify what costs are relevant in a decision and to place responsibility for the elimination of those costs on the appropriate managers.

    ## Activity Rates-Action Analysis Report

    Constructing an action analysis report begins with the results of the first-stage allocation, which is reproduced as Exhibit 6A-1 (page 248). In contrast to the conventional ABC analysis covered in the chapter, the calculation of the activity rates for an action analysis report is a bit more involved. In addition to computing an overall activity rate for each activity cost pool, an activity rate is computed for each cell in Exhibit 6A-1. The computations of activity rates for the action analysis are carried out in Exhibit 6A-2 (page 248). For example, the $\$ 125,000$ cost of indirect factory wages for the Customer Orders cost pool is divided by the total activity for that cost pool- 1,000 orders-to arrive at the activity rate of $\$ 125$ per customer order for indirect factory wages. Similarly, the $\$ 200$,000 cost of indirect factory wages for the Product Design cost pool is divided by the total activity for that cost pool-400 designs-to arrive at the activity rate of $\$ 500$ per design for indirect factory wages. Note that the totals at the bottom of Exhibit 6A-2 agree with the overall activity rates in Exhibit 6-6 in the chapter. Exhibit 6A-2, which shows the activity rates for the action analysis report, contains more detail than Exhibit 6-6, which contains the activity rates for the conventional ABC analysis.

    ## Assignment of Overhead Costs to Products-Action Analysis Report

    Computing the overhead costs to be assigned to products for an action analysis report also involves more detail than for a conventional ABC analysis. The computations for Classic Brass are carried out in Exhibit 6A-3 on page 249. For example, the activity rate of $\$ 125$ per customer order for indirect factory wages is multiplied by 600 orders for the standard stanchions to arrive at the cost of $\$ 75,000$ for indirect factory wages

    LEARNING OBJECTIVE 6-6
    Prepare an action analysis report using activity-based costing data and interpret the report.
    EXHIBIT 6A-1
    First-Stage Allocations to Activity Cost Pools

    |  | A |  | B |  | C |  | D |  | E |  | F | G | $\square$ |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 |  | Activity Cost Pools |  |  |  |  |  |  |  |  |  | Total |  |
    | 2 |  | Customer Orders |  | Product Design |  | Order Size |  | Customer Relations |  | Other |  |  |  |
    | 4 | Production Department: |  |  |  |  |  |  |  |  |  |  |  |  |
    | 5 | Indirect factory wages | \$ | 125,000 | \$ | 200,000 | \$ | 100,000 | \$ | 50,000 | \$ | 25,000 | \$ 500,000 |  |
    | 6 | Factory equipment depreciation |  | 60,000 |  | 0 |  | 180,000 |  | 0 |  | 60,000 | 300,000 |  |
    | 7 | Factory utilities |  | 0 |  | 12,000 |  | 60,000 |  | 0 |  | 48,000 | 120,000 |  |
    | 8 | Factory building lease |  | 0 |  | 0 |  | 0 |  | 0 |  | 80,000 | 80,000 |  |
    | 10 | General Administrative Department: |  |  |  |  |  |  |  |  |  |  |  |  |
    | 11 | Administrative wages and salaries |  | 60,000 |  | 20,000 |  | 40,000 |  | 120,000 |  | 160,000 | 400,000 |  |
    | 12 | Office equipment depreciation |  | 15,000 |  | 0 |  | 0 |  | 12,500 |  | 22,500 | 50,000 |  |
    | 13 <br> 14 | Administrative building lease |  | 0 |  | 0 |  | 0 |  | 0 |  | 60,000 | 60,000 |  |
    | 15 | Marketing Department: |  |  |  |  |  |  |  |  |  |  |  |  |
    | 16 | Marketing wages and salaries |  | 55,000 |  | 20,000 |  | 0 |  | 150,000 |  | 25,000 | 250,000 |  |
    | 17 | Selling expenses |  | 5,000 |  | 0 |  | 0 |  | 35,000 |  | 10,000 | 50,000 |  |
    | 10 <br> 19 | Total cost | \$ | 320,000 | \$ | 252,000 | \$ | 380,000 | \$ | 367.500 | \$ | 490,500 | \$ 1,810,000 |  |
    | ${ }_{14} 14$ | , $\rightarrow$ Exhibit 6A-1 Exhibit 6A-2 |  | hibit 6A-3A |  | Exhibit 6A-3 |  | Exhl 1 |  |  |  |  |  |  |

    ## EXHIBIT 6A-2

    Computation of the Activity Rates
    for the Action Analysis Report
    
    in Exhibit 6A-3. Instead of just a single cost number for each cost pool as in the conventional ABC analysis, we now have an entire cost matrix showing much more detail. Note that the column totals for the cost matrix in Exhibit 6A-3 agree with the ABC costs for standard stanchions in Exhibit 6-8. Indeed, the conventional ABC analysis of Exhibit 6-10 can be easily constructed using the column totals at the bottom of the cost matrices in Exhibit 6A-3. In contrast, the action analysis report will be based on the row totals at the right of the cost matrices in Exhibit 6A-3. In addition, the action analysis
    

    From Exhibit 6A-2, the activity rate for indirect factory wages for the Customer Orders cost pool is $\$ 125_{\downarrow}$ per order.
    $\$ 125$ per order $\times 600$ orders $=\$ 75,000$
    Other entries in the table are computed in a similar way.
    

    From Exhibit 6A-2, the activity rate for indirect factory wages for the Customer Orders cost pool is $\$ 125$ per order.
    $\$ 125$ per order $\times 400$ orders $=\$ 50,000$
    Other entries in the table are computed in a similar way.

    | EXHIBIT 6A-4 |  |
    | :--- | :--- |
    | Ease of Adjustment Codes | Green: Costs that adjust automatically to changes in activity without |
    | management action. |  |
    |  | Direct materials |
    | Shipping costs |  |
    | Yellow: Costs that could, in principle, be adjusted to changes in |  |
    | activity, but management action would be required. |  |
    | Direct labor |  |
    | Indirect factory wages |  |
    | Factory utilities |  |
    | Administrative wages and salaries |  |
    | Office equipment depreciation |  |
    | Marketing wages and salaries |  |
    | Selling expenses |  |
    |  | Red: Costs that would be very difficult to adjust to changes in activity |
    | and management action would be required. |  |
    | Factory equipment depreciation |  |
    | Factory building lease |  |
    | Administrative building lease |  |

    report will include a simple color-coding scheme that will help managers identify how easily the various costs can be adjusted.

    ## Ease of Adjustment Codes

    The ABC team constructed Exhibit 6A-4 on the next page to aid managers in the use of the ABC data. In this exhibit, each cost has been assigned an ease of adjustment codeGreen, Yellow, or Red. The ease of adjustment code reflects how easily the cost could be adjusted to changes in activity. "Green" costs are those costs that would adjust more or less automatically to changes in activity without any action by managers. For example, direct materials costs would adjust to changes in orders without any action being taken by managers. If a customer does not order stanchions, the direct materials for the stanchions would not be required and would not be ordered. "Yellow" costs are those costs that could be adjusted in response to changes in activity, but such adjustments require management action; the adjustment is not automatic. The ABC team believes, for example, that direct labor costs should be included in the Yellow category. Managers must make difficult decisions and take explicit action to increase or decrease, in aggregate, direct labor costs-particularly because the company has a no lay-off policy. "Red" costs are costs that could be adjusted to changes in activity only with a great deal of difficulty, and the adjustment would require management action. The building leases fall into this category because it would be very difficult and expensive to break the leases.

    ## The Action Analysis View of the ABC Data

    Looking at Exhibit 6A-3, the totals on the right-hand side of the table indicate that the $\$ 427,500$ of overhead cost for the custom compass housings consists of $\$ 262,500$ of indirect factory wages, $\$ 46,500$ of factory equipment depreciation, and so on. These data are displayed in Exhibit 6A-5, which shows an action analysis of the custom compass housings product. An action analysis report shows what costs have been assigned to the cost object, such as a product or customer, and how difficult it would be to adjust the cost if there is a change in activity. Note that the Red margin at the bottom of Exhibit 6A-5, $(\$ 49,500)$, is exactly the same as the product margin for the custom compass housings in Exhibit 6-10 in the chapter.


    

    The cost data in the action analysis in Exhibit 6A-5 are arranged by the color coded ease of adjustment. All of the Green costs-those that adjust more or less automatically to changes in activity-appear together at the top of the list of costs. These costs total $\$ 74,500$ and are subtracted from the sales of $\$ 540,000$ to yield a Green margin of $\$ 465,500$. The same procedure is followed for the Yellow and Red costs. This action analysis indicates what costs would have to be cut and how difficult it would be to cut them if the custom compass housings product were dropped. Prior to making any decision about dropping products, the managers responsible for the costs must agree to either eliminate the resources represented by those costs or to transfer the resources to an area in the organization that really needs the resources-namely, a constraint. If managers do not make such a commitment, it is likely that the costs would continue to be incurred. As a result, the company would lose the sales from the products without really eliminating the costs.

    After the action analysis was prepared by the ABC team, top management at Classic Brass met once again to review the results of the $A B C$ analysis.

    John: When we last met, we had discussed the advisability of discontinuing the custom compass housings product line. I understand that the ABC team has done some additional analysis to help us in making this decision.
    Mary: That's right. The action analysis report we put together indicates how easy it would be to adjust each cost and where specific cost savings would have to come from if we were to drop the custom compass housings.
    John: What's this red margin at the bottom of the action analysis? Isn't that a product margin?
    Mary: Yes, it is. However, we call it a red margin because we should stop and think very, very carefully before taking any actions based on that margin.
    John: Why is that?
    Mary: As an example, we subtracted the costs of factory equipment depreciation to arrive at that red margin. We doubt that we could avoid any of that cost if we were to drop custom orders. We use the same machines on custom orders that we use on

    EXHIBIT 6A-5
    Action Analysis of Custom
    Compass Housings: Activity-
    Based Costing System

    MANAGERIAL ACCOUNTING IN

    ACTION
    The Wrap-Up
    standard products. The factory equipment has no resale value, and it does not wear out through use.
    John: What about this yellow margin?
    Mary: Yellow means proceed with a great deal of caution. To get to the yellow margin we deducted from sales numerous costs that could be adjusted only if the managers involved are willing to eliminate resources or shift them to the constraint.
    John: If I understand the yellow margin correctly, the apparent loss of $\$ 3,000$ on the custom compass housings is the result of the indirect factory wages of $\$ 262,500$.
    Susan: Right, that's basically the wages of our design engineers.
    John: I am uncomfortable with the idea of laying off any of our designers for numerous reasons. So where does that leave us?
    Mary: What about raising prices on our custom products?
    Tom: We should be able to do that. We have been undercutting the competition to make sure that we won bids on custom work because we thought it was a very profitable thing to do.
    John: Why don't we just charge directly for design work?
    Tom: Some of our competitors already do that. However, I don't think we would be able to charge enough to cover our design costs.
    John: Can we do anything to make our design work more efficient so it costs us less? I'm not going to lay anyone off, but if we make the design process more efficient, we could lower the charge for design work and spread those costs across more customers.
    Susan: That may be possible. I'll form a process improvement team to look at it.
    John: Let's get some benchmark data on design costs. If we set our minds to it, I'm sure we can be world class in no time.
    Susan: Okay. Mary, will you help with the benchmark data?
    Mary: Sure.
    John: Let's meet again in about a week to discuss our progress. Is there anything else on the agenda for today?

    The points raised in the preceding discussion are extremely important. By measuring the resources consumed by products (and other cost objects), an ABC system provides a much better basis for decision making than a traditional cost accounting system that spreads overhead costs around without much regard for what might be causing the overhead. A well-designed ABC system provides managers with estimates of potentially relevant costs that can be a very useful starting point for management analysis.

    ## Summary (Appendix 6A)

    The action analysis report illustrated in this appendix is a valuable addition to the ABC toolkit. An action analysis report provides more information for decision making than a conventional ABC analysis. The action analysis report makes it clear where costs would have to be adjusted in the organization as a result of an action. In a conventional ABC analysis, a cost such as $\$ 320$ for processing an order represents costs from many parts of the organization. If an order is dropped, there will be little pressure to actually eliminate the $\$ 320$ cost unless it is clear where the costs are incurred and which managers would be responsible for reducing the cost. In contrast, an action analysis report traces the costs to where they are incurred in the organization and makes it much easier to assign responsibility to managers for reducing costs. In addition, an action analysis report provides information concerning how easily a cost can be adjusted. Costs that cannot be adjusted are not relevant in a decision.

    Exhibit 6A-6 summarizes all of the steps required to create both an action analysis report as illustrated in this appendix and an activity analysis as shown in the chapter.
    

    EXHIBIT 6A-6
    Summary of the Steps to Produce an Action Analysis Report

    ## Review Problem: Activity Analysis Report

    Refer to the data for Ferris Corporation in the Review Problem at the end of the chapter on pages 229-230.
    Required:

    1. Compute activity rates for Ferris Corporation as in Exhibit 6A-2.
    2. Using Exhibit 6A-3 as a guide, construct a table showing the overhead costs for the OfficeMart orders described in requirement (3) of the Review Problem at the end of the chapter.
    3. The management of Ferris Corporation has assigned ease of adjustment codes to costs as follows:

    | Cost | Ease of Adjustment Code |
    | :---: | :---: |
    | Direct materials . | Green |
    | Direct labor | Yellow |
    | Manufacturing overhead | Yellow |
    | Selling and administrative overhead | Red |

    Using Exhibit 6A-5 as a guide, prepare an action analysis of the OfficeMart orders.

    ## Solution to Review Problem

    1. The activity rates for the activity cost pools are:

    |  | Assembling Units | Processing Orders | Supporting Customers |
    | :---: | :---: | :---: | :---: |
    | Total activity | 1,000 units | 250 orders | 100 customers |
    | Manufacturing overhead | \$250 | \$ 700 | \$ 250 |
    | Selling and administrative overhead | 30 | 540 | 750 |
    | Total . | \$280 | \$1,240 | \$1,000 |

    2. The overhead cost for the four orders of a total of 80 filing cabinets would be computed as follows:

    |  | Assembling Units | Processing Orders | Supporting Customers | Total |
    | :---: | :---: | :---: | :---: | :---: |
    | Activity | 80 units | 4 orders | 1 customer |  |
    | Manufacturing overhead | \$20,000 | \$2,800 | \$ 250 | \$23,050 |
    | Selling and administrative overhead | 2,400 | 2,160 | 750 | 5,310 |
    | Total | \$22,400 | \$4,960 | \$1,000 | \$28,360 |

    3. The action analysis report is:

    | Sales |  | \$47,600 |
    | :---: | :---: | :---: |
    | Green costs: |  |  |
    | Direct materials | \$14,400 | 14,400 |
    | Green margin |  | 33,200 |
    | Yellow costs: |  |  |
    | Direct labor | 4,000 |  |
    | Manufacturing overhead | 23,050 | 27,050 |
    | Yellow margin |  | 6,150 |
    | Red costs: |  |  |
    | Selling and administrative overhead | 5,310 | 5,310 |
    | Red margin . |  | \$ 840 |

    ## Glossary (Appendix 6A)

    Ease of adjustment codes Costs are coded as Green, Yellow, or Red-depending on how easily the cost could be adjusted to changes in activity. "Green" costs adjust automatically to changes in activity. "Yellow" costs could be adjusted in response to changes in activity, but such adjustments require management action; the adjustment is not automatic. "Red" costs could be adjusted to changes in activity only with a great deal of difficulty and would require management action. (p. 249)

    All applicable exercises and problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.
    EXERCISE 6A-1 Preparing an Action Analysis Report [LO 6-6]
    Pro Golf Corporation produces private label golf clubs for pro shops throughout North America. The company uses activity-based costing to evaluate the profitability of serving its customers. This analysis is based on categorizing the company's costs as follows, using the ease of adjustment color coding scheme described in Appendix 6A:

    |  | Ease of Adjustment Code |
    | :---: | :---: |
    | Direct materials | Green |
    | Direct labor | Yellow |
    | Indirect labor | Yellow |
    | Factory equipment depreciation | Red |
    | Factory administration | Red |
    | Selling and administrative wages and salaries | Red |
    | Selling and administrative depreciation. | Red |
    | Marketing expenses. | Yellow |

    Management would like to evaluate the profitability of a particular customer-the Peregrine Golf Club of Eagle, Colorado. Over the last 12 months this customer submitted one order for 80 golf clubs that had to be produced in two batches due to differences in product labeling requested by the customer. Summary data concerning the order appear below:

    | Number of clubs | 80 |
    | :---: | :---: |
    | Number of orders | 1 |
    | Number of batches | 2 |
    | Direct labor-hours per club | 0.3 |
    | Selling price per club | \$48.00 |
    | Direct materials cost per club | \$25.40 |
    | Direct labor rate per hour | \$21.50 |

    A cost analyst working in the controller's office at the company has already produced the action analysis cost matrix for the Peregrine Golf Club that follows:

    | Action Analysis Cost Matrix for Peregrine Golf Club |  |  |  |  | Total |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Activity Cost Pools |  |  |  |  |
    |  | Volume | Batch Processing | Order Processing | Customer Service |  |
    | Activity | 24 <br> direct <br> labor-hours | $\begin{gathered} 2 \\ \text { batches } \end{gathered}$ | $\begin{gathered} 1 \\ \text { order } \end{gathered}$ | $\begin{gathered} 1 \\ \text { customer } \end{gathered}$ |  |
    | Manufacturing overhead: |  |  |  |  |  |
    | Indirect labor . | \$ 33.60 | \$51.60 | \$ 4.80 | \$ 0.00 | \$ 90.00 |
    | Factory equipment depreciation | 105.60 | 0.80 | 0.00 | 0.00 | 106.40 |
    | Factory administration . . . . . . . | 16.80 | 0.60 | 14.00 | 231.00 | 262.40 |
    | Selling and administrative overhead: |  |  |  |  |  |
    | Wages and salaries . . . . . . . | 12.00 | 0.00 | 38.00 | 386.00 | 436.00 |
    | Depreciation | 0.00 | 0.00 | 5.00 | 25.00 | 30.00 |
    | Marketing expenses | 115.20 | 0.00 | 57.00 | 368.00 | 540.20 |
    | Total | \$283.20 | \$53.00 | \$118.80 | \$1,010.00 | \$1,465.00 |

    Required:
    Prepare an action analysis report showing the profitability of the Peregrine Golf Club. Include direct materials and direct labor costs in the report. Use Exhibit 6A-5 as a guide for organizing the report.

    EXERCISE 6A-2 Second-Stage Allocation Using the Action Analysis Approach [LO 6-4, LO 6-6]
    This exercise should be assigned in conjunction with Exercise 6-6.
    The results of the first-stage allocation of the activity-based costing system at Transvaal Mining Tools Ltd., in which the activity rates were computed, appear below:
    

    |  | Order Size | Customer Orders | Product Testing | Selling |
    | :---: | :---: | :---: | :---: | :---: |
    | Manufacturing overhead: |  |  |  |  |
    | Indirect labor. | R 9.60 | R 231.00 | R 36.00 | R 0.00 |
    | Factory depreciation | 7.00 | 0.00 | 18.00 | 0.00 |
    | Factory utilities | 0.20 | 0.00 | 1.00 | 0.00 |
    | Factory administration | 0.00 | 46.00 | 24.00 | 12.00 |
    | Selling and administrative: |  |  |  |  |
    | Wages and salaries | 0.80 | 72.00 | 0.00 | 965.00 |
    | Depreciation | 0.00 | 11.00 | 0.00 | 36.00 |
    | Taxes and insurance | 0.00 | 0.00 | 0.00 | 49.00 |
    | Selling expenses | 0.00 | 0.00 | 0.00 | 432.00 |
    | Total overhead cost | R 17.60 | R 360.00 | R 79.00 | R 1,494.00 |

    ## Required:

    1. Using Exhibit $6 \mathrm{~A}-3$ as a guide, prepare a report showing the overhead cost of the order for hard-rock drills discussed in Exercise 6-6. What is the total overhead cost of the order?
    2. Explain the two different perspectives this report gives to managers concerning the nature of the overhead costs involved in the order. (Hint: Look at the row and column totals of the report you have prepared.)

    EXERCISE 6A-3 Second-Stage Allocations and Margin Calculations Using the Action Analysis Approach [LO 6-4, LO 6-6]
    Refer to the data for Theatre Seating, Inc., in Exercise 6-13 and the following additional details concerning the activity rates:

    |  | Activity Rates |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | Supporting Direct Labor | Batch Processing | Order Processing | Customer Service |
    | Manufacturing overhead: |  |  |  |  |
    | Indirect labor . | \$ 1.80 | \$72.00 | \$ 18.00 | \$ 0.00 |
    | Factory equipment depreciation | 7.35 | 3.25 | 0.00 | 0.00 |
    | Factory administration | 2.10 | 7.00 | 28.00 | 268.00 |
    | Selling and administrative: |  |  |  |  |
    | Wages and salaries | 0.50 | 13.00 | 153.00 | 1,864.00 |
    | Depreciation | 0.00 | 0.75 | 6.00 | 26.00 |
    | Marketing expenses | 0.25 | 0.00 | 79.00 | 462.00 |
    | Total activity rate | \$12.00 | \$96.00 | \$284.00 | \$2,620.00 |

    Management has provided their ease of adjustment codes for purposes of preparing action analyses.

    |  | Ease of Adjustment Codes |
    | :---: | :---: |
    | Direct materials | Green |
    | Direct labor . | Yellow |
    | Manufacturing overhead: |  |
    | Indirect labor | Yellow |
    | Factory equipment depreciation | Red |
    | Factory administration. | Red |
    | Selling and administrative: |  |
    | Wages and salaries | Red |
    | Depreciation | Red |
    | Marketing expenses | Yellow |

    Required:
    Using Exhibit 6A-5 as a guide, prepare an action analysis report for CineMax Entertainment similar to those prepared for products.

    EXERCISE 6A-4 Comprehensive Activity-Based Costing Exercise [LO 6-2, LO 6-3, LO4, LO 6-6]
    Refer to the data for Silicon Optics in Exercise 6-11.
    Required:

    1. Using Exhibit $6 \mathrm{~A}-1$ as a guide, prepare a report showing the first-stage allocations of overhead costs to the activity cost pools.
    2. Using Exhibit 6A-2 as a guide, compute the activity rates for the activity cost pools.
    3. Using Exhibit 6A-3 as a guide, prepare a report showing the overhead costs for the order from Indus Telecom including customer support costs.
    4. Using Exhibit 6-11 as a guide, prepare a report showing the customer margin for Indus Telecom.
    5. Using Exhibit 6A-5 as a guide, prepare an action analysis report showing the customer margin for Indus Telecom. Direct materials should be coded as a Green cost, direct labor and wages and salaries as Yellow costs, and other overhead costs as a Red cost.
    6. What action, if any, do you recommend as a result of the above analyses?

    PROBLEM 6A-5 Second-Stage Allocations and Product Margins [LO 6-4, LO 6-6]
    Refer to the data for AnimPix, Inc., in Problem 6-16. In addition, the company has provided the following details concerning its activity rates:
    

    |  | Activity Rates |  |  |
    | :---: | :---: | :---: | :---: |
    |  | Animation Concept | Animation Production | Contract Administration |
    | Technical staff salaries | \$3,500 | \$5,000 | \$1,800 |
    | Animation equipment depreciation | 600 | 1,500 | 0 |
    | Administrative wages and salaries | 1,400 | 200 | 4,600 |
    | Supplies costs | 300 | 600 | 100 |
    | Facility costs | 200 | 400 | 100 |
    | Total | \$6,000 | \$7,700 | \$6,600 |

    Management has provided the following ease of adjustment codes for the various costs:

    |  | Ease of <br> Adjustment Code |
    | :--- | :--- |
    | Technical staff salaries $\ldots \ldots \ldots \ldots \ldots \ldots$ | Red |
    | Animation equipment depreciation $\ldots \ldots \ldots$ | Red |
    | Administrative wages and salaries $\ldots \ldots \ldots$ | Yellow |
    | Supplies costs $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | Green |
    | Facility costs $\ldots \ldots \ldots \ldots \ldots \ldots \ldots .$. | Red |

    These codes created some controversy. In particular, some administrators objected to coding their own salaries Yellow, while the technical staff salaries were coded Red. However, the founders of the firm overruled these objections by pointing out that "our technical staff is our most valuable asset. Good animators are extremely difficult to find, and they would be the last to go if we had to cut back."

    ## Required:

    1. Using Exhibit 6A-3 as a guide, determine the cost of the local commercials market. (Think of the local commercials market as a product.)
    2. Using Exhibit 6A-5 as a guide, prepare an action analysis report concerning the local commercials market. (This company has no direct materials or direct labor costs.)
    3. What would you recommend to management concerning the local commercials market?
    

    ## LEARNING OBJECTIVES

    After studying Chapter 7, you should be able to:

    LO 7-1 Identify relevant and irrelevant costs and benefits in a decision.

    LO 7-2 Prepare an analysis showing whether a product line or other business segment should be added or dropped.
    LO 7-3 Prepare a make or buy analysis.
    LO 7-4 Prepare an analysis showing whether a special order should be accepted.
    LO 7-5 Determine the most profitable use of a constrained resource.
    LO 7-6 Determine the value of obtaining more of the constrained resource.

    LO 7-7 Prepare an analysis showing whether joint products should be sold at the split-off point or processed further.

    ## Differential Analysis: The Key to Decision Making

    Massaging the Numbers

    Building and expanding convention centers appears to be an obsession with politicians. Indeed, billions of dollars are being spent to build or expand convention centers in numerous cities across the United States. Given that trade show attendance across the country has been steadily declining, how do politicians justify these enormous investments? Politicians frequently rely on consultants who produce studies that purport to show a favorable economic impact on the area of a new convention center.

    These economic impact studies are bogus in two respects. First, a large portion of the so-called favorable economic impact would be realized by a city even if it did not invest in a new or expanded convention center. For example, Portland, Oregon, voters overwhelmingly opposed spending $\$ 82$ million to expand their city's convention center. Nonetheless, local politicians proceeded with the project. After completing the expansion, more than $70 \%$ of the people spending money at trade shows in Portland were from the Portland area. How much of the money spent by these locals would have been spent in Portland anyway if the convention center had not been expanded? We don't know, but in all likelihood much of this money would have been spent at the zoo, the art museum, the theater, local restaurants, and so on. This portion of the "favorable" economic impact cited by consultants and used by politicians to justify expanding convention centers should be ignored. Second, because the supply of convention centers throughout the United States substantially exceeds demand, convention centers must offer substantial economic incentives, such as waiving rental fees, to attract trade shows. The cost of these concessions, although often excluded from consultants' projections, further erodes the genuine economic viability of building or expanding a convention center.

    Managers must decide what products to sell, whether to make or buy component parts, what prices to charge, what channels of distribution to use, whether to accept special orders at special prices, and so forth. Making such decisions is often a difficult task that is complicated by numerous alternatives and massive amounts of data, only some of which may be relevant.

    Every decision involves choosing from among at least two alternatives. In making a decision, the costs and benefits of one alternative must be compared to the costs and benefits of other alternatives. The key to making such comparisons is differential analysisfocusing on the costs and benefits that differ between the alternatives. Costs that differ between alternatives are called relevant costs. Benefits that differ between alternatives are called relevant benefits. Distinguishing between relevant and irrelevant costs and benefits is critical for two reasons. First, irrelevant data can be ignored-saving decision makers tremendous amounts of time and effort. Second, bad decisions can easily result from erroneously including irrelevant costs and benefits when analyzing alternatives. To be successful in decision making, managers must be able to tell the difference between relevant and irrelevant data and must be able to correctly use the relevant data in analyzing alternatives. The purpose of this chapter is to develop these skills by illustrating their use in a wide range of decision-making situations. These decision-making skills are as important in your personal life as they are to managers. After completing your study of this chapter, you should be able to think more clearly about decisions in many facets of your life.

    ## Cost Concepts for Decision Making

    ## Identifying Relevant Costs and Benefits

    Only those costs and benefits that differ in total between alternatives are relevant in a decision. If the total amount of a cost will be the same regardless of the alternative selected, then the decision has no effect on the cost, so the cost can be ignored. For example, if you are trying to decide whether to go to a movie or rent a DVD for the evening, the rent on your apartment is irrelevant. Whether you go to a movie or rent a DVD, the rent on your apartment will be exactly the same and is therefore irrelevant to the decision. On the other hand, the cost of the movie ticket and the cost of renting the DVD would be relevant in the decision because they are avoidable costs.

    An avoidable cost is a cost that can be eliminated by choosing one alternative over another. By choosing the alternative of going to the movie, the cost of renting the DVD can be avoided. By choosing the alternative of renting the DVD, the cost of the movie ticket can be avoided. Therefore, the cost of the movie ticket and the cost of renting the DVD are both avoidable costs. On the other hand, the rent on your apartment is not an avoidable cost of either alternative. You would continue to rent your apartment under either alternative. Avoidable costs are relevant costs. Unavoidable costs are irrelevant costs.

    To refine the notion of relevant costs a little further, two broad categories of costs are never relevant in decisions-sunk costs and future costs that do not differ between the alternatives. As we learned in Chapter 2, a sunk cost is a cost that has already been incurred and cannot be avoided regardless of what a manager decides to do. For example, suppose a used car dealer purchased a five-year-old Toyota Camry for $\$ 12,000$. The amount paid for the Camry is a sunk cost because it has already been incurred and the transaction cannot be undone. Even though it is perhaps counterintuitive, the amount the dealership paid for the Camry is irrelevant in making decisions such as how much to sell the car for. Sunk costs are always the same no matter what alternatives are being considered; therefore, they are irrelevant and should be ignored when making decisions.

    Future costs that do not differ between alternatives should also be ignored. Continuing with the example discussed earlier, suppose you plan to order a pizza after you go to the movie theater or you rent a DVD. If you are going to buy the same pizza regardless of

    LEARNING OBJECTIVE 7-1
    Identify relevant and irrelevant costs and benefits in a decision.

    ## www.downloadslide.net

    your choice of entertainment, the cost of the pizza is irrelevant to the choice of whether you go to the movie theater or rent a DVD. Notice, the cost of the pizza is not a sunk cost because it has not yet been incurred. Nonetheless, the cost of the pizza is irrelevant to the entertainment decision because it is a future cost that does not differ between the alternatives.

    To summarize, only those costs and benefits that differ between alternatives are relevant in a decision. Relevant costs are often called avoidable costs. The key to successful decision making is to focus on just these relevant costs and benefits and to ignore everything else-including the sunk costs and future costs and benefits that do not differ between the alternatives.

    ## IN BUSINESS

    ## THE RELEVANT COST OF EXECUTIVE PERKS

    The Securities and Exchange Commission is concerned about CEOs who use company-owned airplanes for personal travel. For example, consider a CEO who uses his employer's Gulfstream V luxury airplane to transport his family on a 2,000 mile roundtrip vacation from New York City to Orlando, Florida. The standard practice among companies with personal travel reimbursement policies would be to charge their CEO $\$ 1,500$ for this flight based on a per-mile reimbursement rate established by the Internal Revenue Service (the IRS rates are meant to approximate the per-mile cost of a first-class ticket on a commercial airline). However, critics argue that using IRS reimbursement rates grossly understates the flight costs that are borne by shareholders. Some of these critics claim that the $\$ 11,000$ incremental cost of the flight, including fuel, landing fees, and crew hotel charges, should be reimbursed by the CEO. Still others argue that even basing reimbursements on incremental costs understates the true cost of a flight because fixed costs such as the cost of the airplane, crew salaries, and insurance should be included. These costs are relevant because the excessive amount of personal travel by corporate executives essentially requires their companies to purchase, insure, and staff additional airplanes. This latter group of critics argues that the relevant cost of the trip from New York City to Orlando is $\$ 43,000$-the market price that would have to be paid to charter a comparable size airplane for this flight. What is the relevant cost of this flight? Should shareholders expect their CEO to reimburse \$0 (as is the practice at some companies), $\$ 1,500, \$ 11,000$, or $\$ 43,000$ ? Or, should all companies disallow personal use of corporate assets?

    Source: Mark Maremont, "Amid Crackdown, the Jet Perk Suddenly Looks a Lot Pricier," The Wall Street Journal, May 25, 2005, pp. Al and A8.

    ## Different Costs for Different Purposes

    We need to recognize a fundamental concept from the outset of our discussion-costs that are relevant in one decision situation are not necessarily relevant in another. This means that managers need different costs for different purposes. For one purpose, a particular group of costs may be relevant; for another purpose, an entirely different group of costs may be relevant. Thus, each decision situation must be carefully analyzed to isolate the relevant costs. Otherwise, irrelevant data may cloud the situation and lead to a bad decision.

    The concept of "different costs for different purposes" is basic to managerial accounting; we shall frequently see its application in the pages that follow.

    ## An Example of Identifying Relevant Costs and Benefits

    Cynthia is currently a student in an MBA program in Boston and would like to visit a friend in New York City over the weekend. She is trying to decide whether to drive or take the train. Because she is on a tight budget, she wants to carefully consider the costs
    of the two alternatives. If one alternative is far less expensive than the other, that may be decisive in her choice. By car, the distance between her apartment in Boston and her friend's apartment in New York City is 230 miles. Cynthia has compiled the following list of items to consider:

    | Automobile Costs |  |  |
    | :---: | :---: | :---: |
    | Item | Annual Cost of Fixed Items | Cost per Mile (based on 10,000 miles per year) |
    | (a) Annual straight-line depreciation on car [ $\$ 24,000$ original cost - \$10,000 estimated resale value in 5 years)/5 years] . . . . . . . . . | \$2,800 | \$0.280 |
    | (b) Cost of gasoline ( $\$ 2.70$ per gallon $\div 27$ miles per gallon) |  | 0.100 |
    | (c) Annual cost of auto insurance and license | \$1,380 | 0.138 |
    | (d) Maintenance and repairs |  | 0.065 |
    | (e) Parking fees at school (\$45 per month $\times$ 8 months) | \$360 | 0.036 |
    | (f) Total average cost per mile |  | \$0.619 |
    | Additional Data |  |  |
    | Item |  |  |
    | (g) Reduction in the resale value of car due solely to wear and tear | \$0.026 per mile |  |
    | (h) Cost of round-trip train ticket from Boston to | \$104 |  |
    | New York City . . . . . . . . . . . . . . . . . . . . . |  |  |
    | (i) Benefit of relaxing and being able to study during the train ride rather than having to drive . | ? |  |
    | (j) Cost of putting the dog in a kennel while gone | \$40 |  |
    | (k) Benefit of having a car available in |  |  |
    | New York City. | ? |  |
    | (I) Hassle of parking the car in New York City. | ? |  |
    | (m) Cost of parking the car in New York City. | \$25 per day |  |

    Which costs and benefits are relevant in this decision? Remember, only those costs and benefits that differ between alternatives are relevant. Everything else is irrelevant and can be ignored.

    Start at the top of the list with item (a): the original cost of the car is a sunk cost. This cost has already been incurred and therefore can never differ between alternatives. Consequently, it is irrelevant and should be ignored. The same is true of the accounting depreciation of $\$ 2,800$ per year, which simply spreads the sunk cost across five years.

    Item (b), the cost of gasoline consumed by driving to New York City, is a relevant cost. If Cynthia takes the train, this cost would not be incurred. Hence, the cost differs between alternatives and is therefore relevant.

    Item (c), the annual cost of auto insurance and license, is not relevant. Whether Cynthia takes the train or drives on this particular trip, her annual auto insurance premium and her auto license fee will remain the same. ${ }^{1}$

    Item (d), the cost of maintenance and repairs, is relevant. While maintenance and repair costs have a large random component, over the long run they should be more or less proportional to the number of miles the car is driven. Thus, the average cost of $\$ 0.065$ per mile is a reasonable estimate to use.

    Item (e), the monthly fee that Cynthia pays to park at her school during the academic year is not relevant. Regardless of which alternative she selects-driving or taking the train-she will still need to pay for parking at school.

    Item (f) is the total average cost of $\$ 0.619$ per mile. As discussed above, some elements of this total are relevant, but some are not relevant. Because it contains some irrelevant costs, it would be incorrect to estimate the cost of driving to New York City and back by simply multiplying the $\$ 0.619$ by 460 miles ( 230 miles each way $\times 2$ ). This erroneous approach would yield a cost of driving of \$284.74. Unfortunately, such mistakes are often made in both personal life and in business. Because the total cost is stated on a per-mile basis, people are easily misled. Often people think that if the cost is stated as $\$ 0.619$ per mile, the cost of driving 100 miles is $\$ 61.90$. But it is not. Many of the costs included in the $\$ 0.619$ cost per mile are sunk and/or fixed and will not increase if the car is driven another 100 miles. The $\$ 0.619$ is an average cost, not an incremental cost. Beware of such unitized costs (i.e., costs stated in terms of a dollar amount per unit, per mile, per direct labor-hour, per machine-hour, and so on)-they are often misleading.

    Item (g), the decline in the resale value of the car that occurs as a consequence of driving more miles, is relevant in the decision. Because she uses the car, its resale value declines, which is a real cost of using the car that should be taken into account. Cynthia estimated this cost by accessing the Kelly Blue Book website at www.kbb.com. The reduction in resale value of an asset through use or over time is often called real or economic depreciation. This is different from accounting depreciation, which attempts to match the sunk cost of an asset with the periods that benefit from that cost.

    Item (h), the $\$ 104$ cost of a round-trip ticket on the train, is relevant in this decision. If she drives, she would not have to buy the ticket.

    Item (i) is relevant to the decision, even if it is difficult to put a dollar value on relaxing and being able to study while on the train. It is relevant because it is a benefit that is available under one alternative but not under the other.

    Item ( j ), the cost of putting Cynthia's dog in the kennel while she is gone, is irrelevant in this decision. Whether she takes the train or drives to New York City, she will still need to put her dog in a kennel.

    Like item (i), items (k) and (l) are relevant to the decision even if it is difficult to measure their dollar impacts.

    Item (m), the cost of parking in New York City, is relevant to the decision.
    Bringing together all of the relevant data, Cynthia would estimate the relevant costs of driving and taking the train as follows:

    | Relevant financial cost of driving to New York City: |  |
    | :---: | :---: |
    | Gasoline (460 miles $\times \$ 0.100$ per mile) | \$ 46.00 |
    | Maintenance and repairs ( 460 miles $\times \$ 0.065$ per mile) | 29.90 |
    | Reduction in the resale value of car due solely to wear and tear ( 460 miles $\times \$ 0.026$ per mile) | 11.96 |
    | Cost of parking the car in New York City (2 days $\times \$ 25$ per day) | 50.00 |
    | Total | \$137.86 |
    | Relevant financial cost of taking the train to New York City: |  |
    | Cost of round-trip train ticket from Boston to New York City | \$104.00 |

    What should Cynthia do? From a purely financial standpoint, it would be cheaper by $\$ 33.86(\$ 137.86-\$ 104.00)$ to take the train than to drive. Cynthia has to decide if the convenience of having a car in New York City outweighs the additional cost and the disadvantages of being unable to relax and study on the train and the hassle of finding parking in the city.

    In this example, we focused on identifying the relevant costs and benefitseverything else was ignored. In the next example, we include all of the costs and benefits-relevant or not. Nonetheless, we'll still get the correct answer because the irrelevant costs and benefits will cancel out when we compare the alternatives.

    ## DELL STUMBLES DUE TO POOR CUSTOMER SERVICE

    Dell Inc. decided to cut customer service costs by shifting most of its call centers overseas and staffing them with temporary workers who were rewarded for minimizing the length of customer calls. The unintended consequences of Dell's choices were predictable-the number of angry repeat callers skyrocketed and the company's customer satisfaction and "likely to repurchase" survey scores plummeted.

    Fearful that unhappy customers would take their business elsewhere, Dell spent $\$ 150$ million to hire thousands of full-time call center employees in North America. The company also began rewarding these employees based on how well they solved callers' problems. These changes paid off as Dell began receiving two million fewer customer service calls per quarter. Customer satisfaction and "likely to repurchase" scores rose substantially.

    Dell's experience highlights the danger of overemphasizing cost cutting while overlooking the revenues that may be lost due to customer dissatisfaction.

    Source: David Kirkpatrick, "Dell in the Penalty Box," Fortune, September 18, 2006, pp. 70-78.

    ## Reconciling the Total and Differential Approaches

    Oak Harbor Woodworks is considering a new labor-saving machine that rents for \$3,000 per year. The machine will be used on the company's butcher block production line. Data concerning the company's annual sales and costs of butcher blocks with and without the new machine are shown below:

    |  | Current Situation | Situation with the New Machine |
    | :---: | :---: | :---: |
    | Units produced and sold. | 5,000 | 5,000 |
    | Selling price per unit | \$40 | \$40 |
    | Direct materials cost per unit | \$14 | \$14 |
    | Direct labor cost per unit. | \$8 | \$5 |
    | Variable overhead cost per unit | \$2 | \$2 |
    | Fixed costs, other . | \$62,000 | \$62,000 |
    | Fixed costs, rental of new machine. | - | \$3,000 |

    Given the data above, the net operating income for the product under the two alternatives can be computed as shown in Exhibit 7-1 on the next page.

    Note that the net operating income is $\$ 12,000$ higher with the new machine, so that is the better alternative. Note also that the $\$ 12,000$ advantage for the new machine can be obtained in two different ways. It is the difference between the $\$ 30,000$ net operating income with the new machine and the $\$ 18,000$ net operating income for the current situation. It is also the sum of the differential costs and benefits as shown in the last column of Exhibit 7-1. A positive number in the Differential Costs and Benefits column indicates that the difference between the alternatives favors the new machine; a negative number indicates that the difference favors the current situation. A zero in that column simply means that the total amount for the item is exactly the same for both alternatives. Thus, because the difference in the net operating incomes equals the sum of the differences for the individual items, any cost or benefit that is the same for both alternatives will have no impact on which alternative is preferred. This is the reason that costs and benefits that do not differ between alternatives are irrelevant and can be ignored. If we properly account for them, they will cancel out when we compare the alternatives.
    

    We could have arrived at the same solution much more quickly by completely ignoring the irrelevant costs and benefits.

    - The selling price per unit and the number of units sold do not differ between the alternatives. Therefore, the total sales revenues are exactly the same for the two alternatives as shown in Exhibit 7-1. Because the sales revenues are exactly the same, they have no effect on the difference in net operating income between the two alternatives. That is shown in the last column in Exhibit 7-1, which shows a $\$ 0$ differential benefit.
    - The direct materials cost per unit, the variable overhead cost per unit, and the number of units produced and sold do not differ between the alternatives. Consequently, the total direct materials cost and the total variable overhead cost are the same for the two alternatives and can be ignored.
    - The "other" fixed expenses do not differ between the alternatives, so they can be ignored as well.
    Indeed, the only costs that do differ between the alternatives are direct labor costs and the fixed rental cost of the new machine. Hence, the two alternatives can be compared based only on these relevant costs:

    | Net Advantage of Renting the New Machine |  |
    | :---: | :---: |
    | Decrease in direct labor costs (5,000 units at a cost savings of $\$ 3$ per unit) . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . | \$15,000 |
    | Increase in fixed expenses. | $(3,000)$ |
    | Net annual cost savings from renting the new machine. | \$12,000 |

    If we focus on just the relevant costs and benefits, we get exactly the same answer as when we listed all of the costs and benefits-including those that do not differ between the alternatives and, hence, are irrelevant. We get the same answer because the only costs and benefits that matter in the final comparison of the net operating incomes are those that differ between the two alternatives and, hence, are not zero in the last column of

    Exhibit 7-1. Those two relevant costs are both listed in the above analysis showing the net advantage of renting the new machine.

    ## Why Isolate Relevant Costs?

    In the preceding example, we used two different approaches to analyze the alternatives. First, we considered all costs, both those that were relevant and those that were not; and second, we considered only the relevant costs. We obtained the same answer under both approaches. It would be natural to ask, "Why bother to isolate relevant costs when total costs will do the job just as well?" Isolating relevant costs is desirable for at least two reasons.

    First, only rarely will enough information be available to prepare a detailed income statement for both alternatives. Assume, for example, that you are called on to make a decision relating to a portion of a single business process in a multidepartmental, multiproduct company. Under these circumstances, it would be virtually impossible to prepare an income statement of any type. You would have to rely on your ability to recognize which costs are relevant and which are not in order to assemble the data necessary to make a decision.

    Second, mingling irrelevant costs with relevant costs may cause confusion and distract attention from the information that is really critical. Furthermore, the danger always exists that an irrelevant piece of data may be used improperly, resulting in an incorrect decision. The best approach is to ignore irrelevant data and base the decision entirely on relevant data.

    Relevant cost analysis, combined with the contribution approach to the income statement, provides a powerful tool for making decisions. We will investigate various uses of this tool in the remaining sections of this chapter.

    ## Adding and Dropping Product Lines and Other Segments

    Decisions relating to whether product lines or other segments of a company should be dropped and new ones added are among the most difficult that a manager has to make. In such decisions, many qualitative and quantitative factors must be considered. Ultimately, however, any final decision to drop a business segment or to add a new one hinges primarily on the impact the decision will have on net operating income. To assess this impact, costs must be carefully analyzed.

    ## An Illustration of Cost Analysis

    Exhibit 7-2 on the next page provides sales and cost information for the preceding month for the Discount Drug Company and its three major product lines-drugs, cosmetics, and housewares. A quick review of this exhibit suggests that dropping the housewares segment would increase the company's overall net operating income by $\$ 8,000$. However, this would be a flawed conclusion because the data in Exhibit 7-2 do not distinguish between fixed expenses that can be avoided if a product line is dropped and common fixed expenses that cannot be avoided by dropping any particular product line.

    In this scenario, the two alternatives under consideration are keeping the housewares product line and dropping the housewares product line. Therefore, only those costs that differ between these two alternatives (i.e., that can be avoided by dropping the housewares product line) are relevant. In deciding whether to drop housewares, it is crucial to identify which costs can be avoided, and hence are relevant to the decision, and which costs cannot be avoided, and hence are irrelevant. The decision should be analyzed as follows.

    If the housewares line is dropped, then the company will lose $\$ 20,000$ per month in contribution margin, but by dropping the line it may be possible to avoid some fixed

    ## LEARNING OBJECTIVE 7-2

    Prepare an analysis showing whether a product line or other business segment should be added or dropped.
    
    costs such as salaries or advertising costs. If dropping the housewares line enables the company to avoid more in fixed costs than it loses in contribution margin, then its overall net operating income will improve by eliminating the product line. On the other hand, if the company is not able to avoid as much in fixed costs as it loses in contribution margin, then the housewares line should be kept. In short, the manager should ask, "What costs can I avoid if I drop this product line?"

    As we have seen from our earlier discussion, not all costs are avoidable. For example, some of the costs associated with a product line may be sunk costs. Other costs may be allocated fixed costs that will not differ in total regardless of whether the product line is dropped or retained.

    To show how to proceed in a product-line analysis, suppose that Discount Drug Company has analyzed the fixed costs being charged to the three product lines and determined the following:

    1. The salaries expense represents salaries paid to employees working directly on the product. All of the employees working in housewares would be discharged if the product line is dropped.
    2. The advertising expense represents advertisements that are specific to each product line and are avoidable if the line is dropped.
    3. The utilities expense represents utilities costs for the entire company. The amount charged to each product line is an allocation based on space occupied and is not avoidable if the product line is dropped.
    4. The depreciation expense represents depreciation on fixtures used to display the various product lines. Although the fixtures are nearly new, they are custom-built and will have no resale value if the housewares line is dropped.
    5. The rent expense represents rent on the entire building housing the company; it is allocated to the product lines on the basis of sales dollars. The monthly rent of $\$ 20,000$ is fixed under a long-term lease agreement.
    6. The insurance expense is for insurance carried on inventories within each of the three product lines. If housewares is dropped, the related inventories will be liquidated and the insurance premiums will decrease proportionately.
    7. The general administrative expense represents the costs of accounting, purchasing, and general management, which are allocated to the product lines on the basis of sales dollars. These costs will not change if the housewares line is dropped.
    With this information, management can determine that $\$ 15,000$ of the fixed expenses associated with the housewares product line are avoidable and $\$ 13,000$ are not:

    | Fixed Expenses | Total Cost Assigned to Housewares | Not Avoidable* | Avoidable |
    | :---: | :---: | :---: | :---: |
    | Salaries | \$ 8,000 |  | \$ 8,000 |
    | Advertising | 6,500 |  | 6,500 |
    | Utilities. | 1,000 | \$ 1,000 |  |
    | Depreciation-fixtures. | 2,000 | 2,000 |  |
    | Rent | 4,000 | 4,000 |  |
    | Insurance | 500 |  | 500 |
    | General administrative | 6,000 | 6,000 |  |
    | Total. | \$28,000 | \$13,000 | \$15,000 |

    *These fixed costs represent either sunk costs or future costs that will not change whether the housewares line is retained or discontinued.

    As stated earlier, if the housewares product line were dropped, the company would lose the product's contribution margin of $\$ 20,000$, but would save its associated avoidable fixed expenses. We now know that those avoidable fixed expenses total $\$ 15,000$. Therefore, dropping the housewares product line would result in a $\$ 5,000$ reduction in net operating income as shown below:

    | Contribution margin lost if the housewares line is discontinued (see Exhibit 7-2) | \$(20,000) |
    | :---: | :---: |
    | Less fixed costs that can be avoided if the housewares line is discontinued (see above) | 15,000 |
    | Decrease in overall company net operating income | \$ $(5,000)$ |

    In this case, the fixed costs that can be avoided by dropping the housewares product line $(\$ 15,000)$ are less than the contribution margin that will be lost $(\$ 20,000)$. Therefore, based on the data given, the housewares line should not be discontinued unless a more profitable use can be found for the floor and counter space that it is occupying.

    ## A Comparative Format

    This decision can also be approached by preparing comparative income statements showing the effects of either keeping or dropping the product line. Exhibit 7-3 on the next page contains such an analysis for the Discount Drug Company. As shown in the last column of the exhibit, if the housewares line is dropped, then overall company net operating income will decrease by $\$ 5,000$ each period. This is the same answer, of course, as we obtained when we focused just on the lost contribution margin and avoidable fixed costs.

    ## Beware of Allocated Fixed Costs

    Go back to Exhibit 7-2. Does this exhibit suggest that the housewares product line should be kept-as we have just concluded? No, it does not. Exhibit 7-2 suggests that the housewares product line is losing money. Why keep a product line that is showing a loss? The explanation for this apparent inconsistency lies in part with the common fixed costs that are being allocated to the product lines. As we observed in Chapter 5, one of the great dangers in allocating common fixed costs is that such allocations can make a product line (or other business segment) look less profitable than it really is. In this instance, allocating the common fixed costs among all product lines makes the housewares product line appear to be unprofitable. However, as we have shown above, dropping the product line would result in a decrease in the company's overall net operating income. This point can be seen clearly if we redo Exhibit 7-2 by eliminating the allocation of the common fixed costs. Exhibit 7-4 uses the segmented approach from Chapter 5 to estimate the profitability of the product lines.

    | EXHIBIT 7-3 <br> A Comparative Format for Product-Line Analysis |  | Keep Housewares | Drop Housewares | Difference: Net Operating Income Increase (or Decrease) |
    | :---: | :---: | :---: | :---: | :---: |
    |  | Sales | \$50,000 | \$ 0 | \$(50,000) |
    |  | Variable expenses. | 30,000 | 0 | 30,000 |
    |  | Contribution margin. | 20,000 | 0 | $(20,000)$ |
    |  | Fixed expenses: |  |  |  |
    |  | Salaries. | 8,000 | 0 | 8,000 |
    |  | Advertising | 6,500 | 0 | 6,500 |
    |  | Utilities . | 1,000 | 1,000 | 0 |
    |  | Depreciation-fixtures | 2,000 | 2,000 | 0 |
    |  | Rent. | 4,000 | 4,000 | 0 |
    |  | Insurance | 500 | 0 | 500 |
    |  | General administrative | 6,000 | 6,000 | 0 |
    |  | Total fixed expenses | 28,000 | 13,000 | 15,000 |
    |  | Net operating loss | \$ (8,000) | \$(13,000) | \$ (5,000) |

    Exhibit 7-4 gives us a much different perspective of the housewares line than does Exhibit 7-2. As shown in Exhibit 7-4, the housewares line is covering all of its own traceable fixed costs and generating a $\$ 3,000$ segment margin toward covering the common

    ## EXHIBIT 7-4

    Discount Drug Company Product Lines-Recast in Contribution Format (from Exhibit 7-2)
    *If the housewares line is dropped, the company will lose the $\$ 3,000$ segment margin generated by this product line. In addition, we have seen that the $\$ 2,000$ depreciation on the fixtures is a sunk cost that cannot be avoided. The sum of these two figures $(\$ 3,000+\$ 2,000=\$ 5,000)$ would be the decrease in the company's overall profits if the housewares line were discontinued. Of course, the company may later choose to drop the product if circumstances change-such as a pending decision to replace the fixtures.
    fixed costs of the company. Unless another product line can be found that will generate a segment margin greater than $\$ 3,000$, the company would be better off keeping the housewares line. By keeping the product line, the company's overall net operating income will be higher than if the product line were dropped.

    Additionally, managers may choose to retain an unprofitable product line if the line helps sell other products, or if it serves as a "magnet" to attract customers. Bread, for example, may not be an especially profitable line in some food stores, but customers expect it to be available, and many of them would undoubtedly shift their buying elsewhere if a particular store decided to stop carrying it.

    ## POOR ECONOMY LEADS TO SEGMENT DISCONTINUATIONS

    ## The Make or Buy Decision

    Providing a product or service to a customer involves many steps. For example, consider all of the steps that are necessary to develop and sell a product such as tax preparation software in retail stores. First the software must be developed, which involves highly skilled software engineers and a great deal of project management effort. Then the product must be put into a form that can be delivered to customers. This involves burning the application onto a blank CD or DVD, applying a label, and packaging the result in an attractive box. Then the product must be distributed to retail stores. Then the product must be sold. And finally, help lines and other forms of after-sale service may have to be provided. And we should not forget that the blank CD or DVD, the label, and the box must of course be made by someone before any of this can happen. All of these activities, from development, to production, to after-sales service are called a value chain.

    Separate companies may carry out each of the activities in the value chain or a single company may carry out several. When a company is involved in more than one activity in the entire value chain, it is vertically integrated. Some companies control all of the activities in the value chain from producing basic raw materials right up to the final distribution of finished goods and provision of after-sales service. Other companies are content to integrate on a smaller scale by purchasing many of the parts and materials that go into their finished products. A decision to carry out one of the activities in the value chain internally, rather than to buy externally from a supplier, is called a make or buy decision. Quite often these decisions involve whether to buy a particular part or to make it internally. Make or buy decisions also involve decisions concerning whether to outsource development tasks, after-sales service, or other activities.

    ## Strategic Aspects of the Make or Buy Decision

    Vertical integration provides certain advantages. An integrated company is less dependent on its suppliers and may be able to ensure a smoother flow of parts and materials for production than a nonintegrated company. For example, a strike against a major parts supplier can interrupt the operations of a nonintegrated company for many months, whereas an

    ## LEARNING OBJECTIVE 7-3

    Prepare a make or buy analysis.

    ## www.downloadslide.net

    ## IN BUSINESS

    ## CESSNA OUTSOURCES AIRPLANE CONSTRUCTION TO CHINA

    Cessna Aircraft Company hired China's state-owned Shenyang Aircraft Corporation to produce its new 162 SkyCatcher aircraft. While Boeing and Airbus have used Chinese manufacturers for component parts, Cessna is the first company to turn over the complete production of an airplane to a Chinese company. Cessna hopes that buying the planes from a Chinese partner will provide cost savings that enable it to sell the plane for $\$ 71,000$ less than if the plane were made at its plant in Wichita, Kansas. Cessna expects to sell the first 1,000 SkyCatchers for $\$ 109,500$, whereas the company's least expensive model manufactured in Wichita sells for $\$ 219,500$. What are some of the risks that accompany Cessna's decision to outsource production to China?
    Source: J. Lynn Lunsford, "Cessna's New Plane to Be Built in China," The Wall Street Journal, November 28, 2007, p. A14.

    ## An Example of Make or Buy

    To provide an illustration of a make or buy decision, consider Mountain Goat Cycles. The company is now producing the heavy-duty gear shifters used in its most popular line of mountain bikes. The company's Accounting Department reports the following costs of producing 8,000 units of the shifter internally each year:

    |  | Per <br> Unit | $\begin{aligned} & 8,000 \\ & \text { Units } \end{aligned}$ |
    | :---: | :---: | :---: |
    | Direct materials . | \$ 6 | \$ 48,000 |
    | Direct labor | 4 | 32,000 |
    | Variable overhead | 1 | 8,000 |
    | Supervisor's salary. | 3 | 24,000 |
    | Depreciation of special equipment | 2 | 16,000 |
    | Allocated general overhead | 5 | 40,000 |
    | Total cost | \$21 | \$168,000 |

    An outside supplier has offered to sell 8,000 shifters a year to Mountain Goat Cycles at a price of only $\$ 19$ each. Should the company stop producing the shifters internally and buy them from the outside supplier? As always, the focus should be on the relevant costs-those that differ between the alternatives. And the costs that differ between the alternatives consist of the costs that could be avoided by purchasing the shifters from the outside supplier. If the costs that can be avoided by purchasing the shifters from the
    

    EXHIBIT 7-5
    Mountain Goat Cycles Make or Buy Analysis
    outside supplier total less than $\$ 19$, then the company should continue to manufacture its own shifters and reject the outside supplier's offer. On the other hand, if the costs that can be avoided by purchasing the shifters from the outside supplier total more than $\$ 19$, the outside supplier's offer should be accepted.

    Note that depreciation of special equipment is listed as one of the costs of producing the shifters internally. Because the equipment has already been purchased, this depreciation is a sunk cost and is therefore irrelevant. If the equipment could be sold, its salvage value would be relevant. Or if the machine could be used to make other products, this could be relevant as well. However, we will assume that the equipment has no salvage value and that it has no other use except making the heavy-duty gear shifters.

    Also note that the company is allocating a portion of its general overhead costs to the shifters. Any portion of this general overhead cost that would actually be eliminated if the gear shifters were purchased rather than made would be relevant in the analysis. However, it is likely that the general overhead costs allocated to the gear shifters are in fact common to all items produced in the factory and would continue unchanged even if the shifters were purchased from the outside. Such allocated common costs are not relevant costs (because they do not differ between the make or buy alternatives) and should be eliminated from the analysis along with the sunk costs.

    The variable costs of producing the shifters can be avoided by buying the shifters from the outside supplier so they are relevant costs. We will assume in this case that the variable costs include direct materials, direct labor, and variable overhead. The supervisor's salary is also relevant if it could be avoided by buying the shifters. Exhibit $7-5$ contains the relevant cost analysis of the make or buy decision assuming that the supervisor's salary can indeed be avoided.

    Because it costs $\$ 40,000$ less to make the shifters internally than to buy them from the outside supplier, Mountain Goat Cycles should reject the outside supplier's offer. However, the company may wish to consider one additional factor before coming to a final decision-the opportunity cost of the space now being used to produce the shifters.

    ## OUTSOURCING TASKS RATHER THAN JOBS

    Pfizer saved 4,000 of its managers 66,500 hours of work by enabling them to outsource their tedious, time-consuming tasks to companies in India. With the click of a mouse the managers go to a website called PfizerWorks to prepare online work orders for services such as PowerPoint slide preparation, spreadsheet preparation, or basic market research. The requests are sent overseas and completed by a services-outsourcing firm. This outsourcing enables Pfizer's managers to spend their time on higher value work such as motivating teams, creating new products, and strategy formulation.

    Source: Jena McGregor, "The Chore Goes Offshore," BusinessWeek, March 23 \& 30, 2009, p. 50-51.
    

    If the space now being used to produce the shifters would otherwise be idle, then Mountain Goat Cycles should continue to produce its own shifters and the supplier's offer should be rejected, as stated above. Idle space that has no alternative use has an opportunity cost of zero.

    But what if the space now being used to produce shifters could be used for some other purpose? In that case, the space would have an opportunity cost equal to the segment margin that could be derived from the best alternative use of the space.

    To illustrate, assume that the space now being used to produce shifters could be used to produce a new cross-country bike that would generate a segment margin of $\$ 60,000$ per year. Under these conditions, Mountain Goat Cycles should accept the supplier's offer and use the available space to produce the new product line:

    |  | Make | Buy |
    | :---: | :---: | :---: |
    | Total annual cost (see Exhibit 7-5) | \$112,000 | \$152,000 |
    | Opportunity cost-segment margin forgone on a potential new product line. | 60,000 |  |
    | Total cost | \$172,000 | \$152,000 |
    | Difference in favor of purchasing from the outside supplier | \$20,000 |  |

    Opportunity costs are not recorded in the organization's general ledger because they do not represent actual dollar outlays. Rather, they represent economic benefits that are forgone as a result of pursuing some course of action. The opportunity cost for Mountain Goat Cycles is sufficiently large in this case to change the decision.

    ## Special Orders

    ## LEARNING OBJECTIVE 7-4

    Prepare an analysis showing whether a special order should be accepted.

    Managers must often evaluate whether a special order should be accepted, and if the order is accepted, the price that should be charged. A special order is a one-time order that is not considered part of the company's normal ongoing business. To illustrate, Mountain Goat Cycles has just received a request from the Seattle Police Department to produce 100 specially modified mountain bikes at a price of $\$ 558$ each. The bikes would be used to patrol some of the more densely populated residential sections of the city. Mountain Goat Cycles can easily modify its City Cruiser model to fit the specifications of the Seattle Police. The normal selling price of the City Cruiser bike is $\$ 698$, and its unit product cost is $\$ 564$ as shown below:
    

    The variable portion of the above manufacturing overhead is $\$ 12$ per unit. The order would have no effect on the company's total fixed manufacturing overhead costs.

    The modifications requested by the Seattle Police Department consist of welded brackets to hold radios, nightsticks, and other gear. These modifications would require $\$ 34$ in incremental variable costs. In addition, the company would have to pay a graphics design studio $\$ 2,400$ to design and cut stencils that would be used for spray painting the Seattle Police Department's logo and other identifying marks on the bikes.

    This order should have no effect on the company's other sales. The production manager says that she can handle the special order without disrupting any of the company's regular scheduled production.

    What effect would accepting this order have on the company's net operating income?
    Only the incremental costs and benefits are relevant. Because the existing fixed manufacturing overhead costs would not be affected by the order, they are not relevant. The incremental net operating income can be computed as follows:

    |  | Per Unit | Total 100 Bikes |
    | :---: | :---: | :---: |
    | Incremental revenue. | \$558 | \$55,800 |
    | Less incremental costs: |  |  |
    | Variable costs: |  |  |
    | Direct materials . | 372 | 37,200 |
    | Direct labor . | 90 | 9,000 |
    | Variable manufacturing overhead | 12 | 1,200 |
    | Special modifications. | 34 | 3,400 |
    | Total variable cost . | \$508 | 50,800 |
    | Fixed cost: |  |  |
    | Purchase of stencils . |  | 2,400 |
    | Total incremental cost. |  | 53,200 |
    | Incremental net operating income. |  | \$ 2,600 |

    Therefore, even though the $\$ 558$ price on the special order is below the normal $\$ 564$ unit product cost and the order would require additional costs, the order would increase net operating income. In general, a special order is profitable if the incremental revenue from the special order exceeds the incremental costs of the order. However, it is important to make sure that there is indeed idle capacity and that the special order does not cut into normal unit sales or undercut prices on normal sales. For example, if the company was operating at capacity, opportunity costs would have to be taken into account, as well as the incremental costs that have already been detailed above.

    ## Utilization of a Constrained Resource

    Managers routinely face the problem of deciding how constrained resources are going to be used. A department store, for example, has a limited amount of floor space and therefore cannot stock every product that may be available. A manufacturer has a limited number of machine-hours and a limited number of direct labor-hours at its disposal. When a limited resource of some type restricts the company's ability to satisfy demand, the company has a constraint. Because the company cannot fully satisfy demand, managers must decide which products or services should be cut back. In other words, managers must decide which products or services make the best use of the constrained resource. Fixed costs are usually unaffected by such choices, so the course of action that will maximize the company's total contribution margin should ordinarily be selected.

    ## Contribution Margin per Unit of the Constrained Resource

    If some products must be cut back because of a constraint, the key to maximizing the total contribution margin may seem obvious-favor the products with the highest unit contribution margins. Unfortunately, that is not quite correct. Rather, the correct solution is to favor the products that provide the highest contribution margin per unit of the constrained resource. To illustrate, in addition to its other products, Mountain Goat Cycles makes saddlebags for bicycles called panniers. These panniers come in two models-a

    LEARNING OBJECTIVE 7-5
    Determine the most profitable use of a constrained resource.
    touring model and a mountain model. Cost and revenue data for the two models of panniers follow:

    |  | Mountain <br> Pannier | Touring <br> Pannier |
    | :--- | :---: | :---: |
    | Selling price per unit . . . . . . . . . . . . . . | $\$ 25$ | $\$ 30$ |
    | Variable cost per unit . . . . . . . . . . . | $\underline{\$ 15}$ | $\frac{18}{\overline{\$ 15}}$ |
    | Contribution margin per unit . . . . . . | $\overline{\overline{60 \%}}$ | $\overline{40 \%}$ |
    | Contribution margin (CM) ratio . . . . . |  |  |

    The mountain pannier appears to be much more profitable than the touring pannier. It has a $\$ 15$ per unit contribution margin as compared to only $\$ 12$ per unit for the touring model, and it has a $60 \%$ CM ratio as compared to only $40 \%$ for the touring model.

    But now let us add one more piece of information-the plant that makes the panniers is operating at capacity. This does not mean that every machine and every person in the plant is working at the maximum possible rate. Because machines have different capacities, some machines will be operating at less than $100 \%$ of capacity. However, if the plant as a whole cannot produce any more units, some machine or process must be operating at capacity. The machine or process that is limiting overall output is called the bottleneck-it is the constraint.

    At Mountain Goat Cycles, the bottleneck (i.e., constraint) is a stitching machine. The mountain pannier requires two minutes of stitching time per unit, and the touring pannier requires one minute of stitching time per unit. The stitching machine is available for 12,000 minutes per month, and the company can sell up to 4,000 mountain panniers and 7,000 touring panniers per month. Producing up to this demand for both products would require 15,000 minutes, as shown below:

    |  | Mountain Pannier | Touring Pannier | Total |
    | :---: | :---: | :---: | :---: |
    | Monthly demand (a) | 4,000 units | 7,000 units |  |
    | Stitching machine time required to produce one unit (b). | 2 minutes | 1 minute |  |
    | Total stitching time required <br> (a) $\times(\mathrm{b})$ | 8,000 minutes | 7,000 minut | 00 minutes |

    Producing up to demand would require 15,000 minutes, but only 12,000 minutes are available. This simply confirms that the stitching machine is the bottleneck. By definition, because the stitching machine is a bottleneck, the stitching machine does not have enough capacity to satisfy the existing demand for mountain panniers and touring panniers Therefore, some orders for the products will have to be turned down. Naturally, managers will want to know which product is less profitable. To answer this question, they should focus on the contribution margin per unit of the constrained resource. This figure is computed by dividing a product's contribution margin per unit by the amount of the constrained resource required to make a unit of that product. These calculations are carried out below for the mountain and touring panniers:

    |  | Mountain Pannier | Touring Pannier |
    | :---: | :---: | :---: |
    | Contribution margin per unit (a) | \$15.00 | \$12.00 |
    | Stitching machine time required to produce one unit (b) | 2 minutes | 1 minute |
    | Contribution margin per unit of the constrained resource, (a) $\div$ (b). | \$7.50 per minute | \$12.00 per minute |

    It is now easy to decide which product is less profitable and should be deemphasized. Each minute on the stitching machine that is devoted to the touring pannier results in an increase of $\$ 12.00$ in contribution margin and profits. The comparable figure for the mountain pannier is only $\$ 7.50$ per minute. Therefore, the touring model should be emphasized. Even though the mountain model has the larger contribution margin per unit and the larger CM ratio, the touring model provides the larger contribution margin in relation to the constrained resource.

    To verify that the touring model is indeed the more profitable product, suppose an hour of additional stitching time is available and that unfilled orders exist for both products. The additional hour on the stitching machine could be used to make either 30 mountain panniers ( 60 minutes $\div 2$ minutes per mountain pannier) or 60 touring panniers ( 60 minutes $\div 1$ minute per touring pannier), with the following profit implications:
    

    Because the additional contribution margin would be $\$ 720$ for the touring panniers and only $\$ 450$ for the mountain panniers, the touring panniers make the most profitable use of the company's constrained resource-the stitching machine.

    The stitching machine is available for 12,000 minutes per month, and producing the touring panniers is the most profitable use of the stitching machine. Therefore, to maximize profits, the company should produce all of the touring panniers the market will demand ( 7,000 units) and use any remaining capacity to produce mountain panniers. The computations to determine how many mountain panniers can be produced are as follows:
    

    Therefore, profit would be maximized by producing 7,000 touring panniers and then using the remaining capacity to produce 2,500 mountain panniers.

    This example clearly shows that looking at unit contribution margins alone is not enough; the contribution margin must be viewed in relation to the amount of the constrained resource each product requires.

    ## Managing Constraints

    Effectively managing an organization's constraints is a key to increased profits. As discussed above, when a constraint exists in the production process, managers can increase profits by producing the products with the highest contribution margin per unit of the constrained resource. However, they can also increase profits by increasing the capacity of the bottleneck operation.

    LEARNING OBJECTIVE 7-6
    Determine the value of obtaining more of the constrained resource.

    When a manager increases the capacity of the bottleneck, it is called relaxing (or elevating) the constraint. In the case of Mountain Goat Cycles, the company is currently working one eight-hour shift. To relax the constraint, the stitching machine operator could be asked to work overtime. No one else would have to work overtime. Because all of the other operations involved in producing panniers have excess capacity, up to a point, the additional panniers processed through the stitching machine during overtime could be finished during normal working hours in the other operations.

    The benefits from relaxing the constraint are often enormous and can be easily quantified-the key is the contribution margin per unit of the constrained resource that we have already computed. This number, which was originally stated in terms of minutes in the Mountain Goat Cycles example, is restated below in terms of hours for easier interpretation:
    

    So what is the value of relaxing the constraint-the time on the stitching machine? The manager should first ask, "What would I do with additional capacity at the bottleneck if it were available?" If the time were to be used to make additional mountain panniers, it would be worth $\$ 450$ per hour. If the time were to be used to make additional touring panniers, it would be worth $\$ 720$ per hour. In this latter case, the company should be willing to pay an overtime premium to the stitching machine operator of up to $\$ 720$ per hour! Suppose, for example, that the stitching machine operator is paid $\$ 20$ per hour during normal working hours and time-and-a-half, or $\$ 30$ per hour, for overtime. In this case, the premium for overtime is only $\$ 10$ per hour, whereas in principle, the company should be willing to pay a premium of up to $\$ 720$ per hour. The difference between what the company should be willing to pay as a premium, $\$ 720$ per hour, and what it would actually have to pay, $\$ 10$ per hour, is pure profit of $\$ 710$ per hour.

    To reinforce this concept, suppose that there are only unfilled orders for the mountain pannier. How much would it be worth to the company to run the stitching machine overtime in this situation? Because the additional capacity would be used to make the mountain pannier, the value of that additional capacity would drop to $\$ 7.50$ per minute or $\$ 450$ per hour. Nevertheless, the value of relaxing the constraint would still be quite high and the company should be willing to pay an overtime premium of up to $\$ 450$ per hour.

    These calculations indicate that managers should pay great attention to the bottleneck operation. If a bottleneck machine breaks down or is ineffectively utilized, the losses to the company can be quite large. In our example, for every minute the stitching machine is down due to breakdowns or setups, the company loses between $\$ 7.50$ and $\$ 12.00 .^{2}$ The losses on an hourly basis are between $\$ 450$ and $\$ 720$ ! In contrast, there is no such loss of contribution margin if time is lost on a machine that is not a bottleneck-such machines have excess capacity anyway.

    The implications are clear. Managers should focus much of their attention on managing the bottleneck. As we have discussed, managers should emphasize products that


    most profitably utilize the constrained resource. They should also make sure that products are processed smoothly through the bottleneck, with minimal lost time due to breakdowns and setups. And they should try to find ways to increase the capacity at the bottleneck.

    The capacity of a bottleneck can be effectively increased in a number of ways, including:

    - Working overtime on the bottleneck.
    - Subcontracting some of the processing that would be done at the bottleneck.
    - Investing in additional machines at the bottleneck.
    - Shifting workers from processes that are not bottlenecks to the process that is the bottleneck.
    - Focusing business process improvement efforts on the bottleneck.
    - Reducing defective units. Each defective unit that is processed through the bottleneck and subsequently scrapped takes the place of a good unit that could have been sold.

    The last three methods of increasing the capacity of the bottleneck are particularly attractive because they are essentially free and may even yield additional cost savings.

    The methods and ideas discussed in this section are all part of the Theory of Constraints, which was introduced in Chapter 1. A number of organizations have successfully used the Theory of Constraints to improve their performance, including Avery Dennison, Bethlehem Steel, Crayola, Boeing, Champion International, Ford Motor Company, General Motors, ITT, Monster Cable, National Semiconductor, Pratt and Whitney Canada, Pretoria Academic Hospital, Procter and Gamble, Texas Instruments, United Airlines, United Electrical Controls, the United States Air Force Logistics Command, and the United States Navy Transportation Corps.

    ## BOEING IS CONSTRAINED BY A SUPPLIER

    Boeing Co. had to delay delivery of its model 777 airplanes to Emirates airline because the German supplier Sell GmbH could not provide the equipment for cooking galleys to Boeing on time. The production bottleneck forced Emirates to repeatedly postpone its planned expansion into the U.S. west coast. It also forced Boeing to accept payment delays for airplanes that sell for more than \$200 million apiece. In response, Sell GmbH hired 250 more employees and invested millions of euros in new machine tools and factory space to expand its production capacity.

    Source: Daniel Michaels and J. Lynn Lunsford, "Lack of Seats, Galleys Stalls Boeing, Airbus," The Wall Street Journal, August 8, 2008, pp. B1 and B4.

    ## The Problem of Multiple Constraints

    What does a company do if it has more than one potential constraint? For example, a company may have limited raw materials, limited direct labor-hours available, limited floor space, and limited advertising dollars to spend on product promotion. How would it determine the right combination of products to produce? The proper combination or "mix" of products can be found by use of a quantitative method known as linear programming, which is covered in quantitative methods and operations management courses.

    ## Joint Product Costs and the Contribution Approach

    ## LEARNING OBJECTIVE 7-7

    Prepare an analysis showing
    whether joint products should be sold at the split-off point or processed further.

    In some industries, a number of end products are produced from a single raw material input. For example, in the petroleum refining industry a large number of products are extracted from crude oil, including gasoline, jet fuel, home heating oil, lubricants, asphalt, and various organic chemicals. Another example is provided by the Santa Maria Wool Cooperative of New Mexico. The company buys raw wool from local sheepherders, separates the wool into three grades-coarse, fine, and superfine-and then dyes the wool using traditional methods that rely on pigments from local materials. Exhibit 7-6 contains a diagram of the production process.
    

    At Santa Maria Wool Cooperative, coarse wool, fine wool, and superfine wool are produced from one input-raw wool. Two or more products that are produced from a common input are known as joint products. The split-off point is the point in the manufacturing process at which the joint products can be recognized as separate products. This does not occur at Santa Maria Wool Cooperative until the raw wool has gone through the separating process. The term joint cost is used to describe the costs incurred up to the split-off point. At Santa Maria Wool Cooperative, the joint costs are the $\$ 200,000$ cost of the raw wool and the $\$ 40,000$ cost of separating the wool. The undyed wool is called an intermediate product because it is not finished at this point. Nevertheless, a market does exist for undyed wool—although at a significantly lower price than finished, dyed wool.

    ## The Pitfalls of Allocation

    Joint costs are common costs that are incurred to simultaneously produce a variety of end products. These joint costs are traditionally allocated among the different products at the split-off point. A typical approach is to allocate the joint costs according to the relative sales value of the end products.

    Although allocation of joint product costs is needed for some purposes, such as balance sheet inventory valuation, allocations of this kind are extremely misleading for decision making. The In Business box "Getting It All Wrong" (see below) illustrates an incorrect decision that resulted from using such an allocated joint cost. You should stop now and read that box before proceeding further.

    ## GETTING IT ALL WRONG

    A company located on the Gulf of Mexico produces soap products. Its six main soap product lines are produced from common inputs. Joint product costs up to the split-off point constitute the bulk of the production costs for all six product lines. These joint product costs are allocated to the six product lines on the basis of the relative sales value of each line at the split-off point.

    A waste product results from the production of the six main product lines. The company loaded the waste onto barges and dumped it into the Gulf of Mexico because the waste was thought to have no commercial value. The dumping was stopped, however, when the company's research division discovered that with some further processing the waste could be sold as a fertilizer ingredient. The further processing costs $\$ 175,000$ per year. The waste was then sold to fertilizer manufacturers for $\$ 300,000$.

    The accountants responsible for allocating manufacturing costs included the sales value of the waste product along with the sales value of the six main product lines in their allocation of the joint product costs at the split-off point. This allocation resulted in the waste product being allocated $\$ 150,000$ in joint product cost. This $\$ 150,000$ allocation, when added to the further processing costs of $\$ 175,000$ for the waste, made it appear that the waste product was unprofitable-as shown in the table below. When presented with this analysis, the company's management decided that further processing of the waste should be stopped. The company went back to dumping the waste in the Gulf.

    | Sales value of the waste product after further processing | \$300,000 |
    | :---: | :---: |
    | Less costs assigned to the waste product | 325,000 |
    | Net loss. | \$ $(25,000)$ |

    ## Sell or Process Further Decisions

    Joint costs are irrelevant in decisions regarding what to do with a product from the split-off point forward. Once the split-off point is reached, the joint costs have already been incurred and nothing can be done to avoid them. Furthermore, even if the product were disposed of
    in a landfill without any further processing, all of the joint costs must be incurred to obtain the other products that come out of the joint process. None of the joint costs are avoidable by disposing of any one of the products that emerge from the split-off point. Therefore, none of the joint costs are economically attributable to any one of the intermediate or end products. The joint costs are a common cost of all of the intermediate and end products and should not be allocated to them for purposes of making decisions about the individual products. In the case of the soap company in the accompanying In Business box "Getting It All Wrong," the $\$ 150,000$ in allocated joint costs should not have influenced what was done with the waste product from the split-off point forward. Even ignoring the negative environmental impact of dumping the waste in the Gulf of Mexico, a correct analysis would have shown that the company was making money by further processing the waste into a fertilizer ingredient. The analysis should have been done as follows:
    

    Decisions of this type are known as sell or process further decisions. It is profitable to continue processing a joint product after the split-off point so long as the incremental revenue from such processing exceeds the incremental processing cost incurred after the split-off point. Joint costs that have already been incurred up to the split-off point are always irrelevant in decisions concerning what to do from the split-off point forward.

    To provide a detailed example of the sell or process further decision, return to the data for Santa Maria Wool Cooperative in Exhibit 7-6. We can answer several important questions using this data. First, is the company making money if it runs the entire process from beginning to end? Assuming there are no costs other than those displayed in Exhibit 7-6, the company is indeed making money as follows:
    

    Note that the joint costs of buying the wool and separating the wool are relevant when considering the profitability of the entire operation. This is because these joint costs could be avoided if the entire operation were shut down. However, these joint costs are not relevant when considering the profitability of any one product. As long as the process is being run to make the other products, no additional joint costs are incurred to make the specific product in question.

    Even though the company is making money overall, it may be losing money on one or more of the products. If the company buys wool and runs the separation process, it will get all three intermediate products. Nothing can be done about that. However, each of these products can be sold as is without further processing. It may be that the company would be better off selling one or more of the products prior to dyeing to avoid the dyeing
    costs. The appropriate way to make this choice is to compare the incremental revenues to the incremental costs from further processing as follows:

    | Analysis of sell or process further: | Coarse Wool | Fine Wool | Superfine Wool |
    | :---: | :---: | :---: | :---: |
    | Final sales value after further processing. | \$160,000 | \$240,000 | \$90,000 |
    | Less sales value at the split-off point . | 120,000 | 150,000 | 60,000 |
    | Incremental revenue from further processing | 40,000 | 90,000 | 30,000 |
    | Less cost of further processing (dyeing) | 50,000 | 60,000 | 10,000 |
    | Profit (loss) from further processing . | \$ (10,000) | \$ 30,000 | \$20,000 |

    As this analysis shows, the company would be better off selling the undyed coarse wool as is rather than processing it further. The other two products should be processed further and dyed before selling them.

    Note that the joint costs of the wool $(\$ 200,000)$ and of the wool separation process $(\$ 40,000)$ play no role in the decision to sell or further process the intermediate products. These joint costs are relevant in a decision of whether to buy wool and to run the wool separation process, but they are not relevant in decisions about what to do with the intermediate products once they have been separated.

    ## Activity-Based Costing and Relevant Costs

    As discussed in Chapter 6, activity-based costing can be used to help identify potentially relevant costs for decision-making purposes. Activity-based costing improves the traceability of costs by focusing on the activities caused by a product or other segment. However, managers should exercise caution against reading more into this "traceability" than really exists. People have a tendency to assume that if a cost is traceable to a segment, then the cost is automatically an avoidable cost. That is not true. As emphasized in Chapter 6, the costs provided by a well-designed activity-based costing system are only potentially relevant. Before making a decision, managers must still decide which of the potentially relevant costs are actually avoidable. Only those costs that are avoidable are relevant and the others should be ignored.

    To illustrate, refer again to the data relating to the housewares line in Exhibit 7-4. The $\$ 2,000$ fixtures depreciation is a traceable cost of the housewares lines because it directly relates to activities in that department. We found, however, that the $\$ 2,000$ is not avoidable if the housewares line is dropped. The key lesson here is that the method used to assign a cost to a product or other segment does not change the basic nature of the cost. A sunk cost such as depreciation of old equipment is still a sunk cost regardless of whether it is traced directly to a particular segment on an activity basis, allocated to all segments on the basis of labor-hours, or treated in some other way in the costing process. Regardless of the method used to assign costs to products or other segments, the principles discussed in this chapter must be applied to determine the costs that are avoidable in each situation.

    Everything in this chapter consists of applications of one simple but powerful idea. Only those costs and benefits that differ between alternatives are relevant in a decision. All other costs and benefits are irrelevant and should be ignored. In particular, sunk costs are irrelevant as are future costs that do not differ between alternatives.

    This simple idea was applied in a variety of situations including decisions that involve adding or dropping a product line, making or buying a component, accepting or rejecting a special order, using a constrained resource, and processing a joint product further. This list includes only a small sample of the possible applications of the relevant cost concept. Indeed, any decision involving costs hinges on the proper identification and analysis of the costs that are relevant. We will continue to focus on the concept of relevant costs in the following chapter where long-term investment decisions are considered.

    ## Review Problem: Relevant Costs

    Charter Sports Equipment manufactures round, rectangular, and octagonal trampolines. Sales and expense data for the past month follow:

    |  | Total | Trampoline |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  |  | Round | Rectangular | Octagonal |
    | Sales | \$1,000,000 | \$140,000 | \$500,000 | \$360,000 |
    | Variable expenses | 410,000 | 60,000 | 200,000 | 150,000 |
    | Contribution margin . | 590,000 | 80,000 | 300,000 | 210,000 |
    | Fixed expenses: |  |  |  |  |
    | Advertising-traceable | 216,000 | 41,000 | 110,000 | 65,000 |
    | Depreciation of special equipment | 95,000 | 20,000 | 40,000 | 35,000 |
    | Line supervisors' salaries | 19,000 | 6,000 | 7,000 | 6,000 |
    | General factory overhead* | 200,000 | 28,000 | 100,000 | 72,000 |
    | Total fixed expenses | 530,000 | 95,000 | 257,000 | 178,000 |
    | Net operating income (loss) | \$ 60,000 | \$ (15,000) | \$ 43,000 | \$ 32,000 |

    *A common fixed cost that is allocated on the basis of sales dollars.
    Management is concerned about the continued losses shown by the round trampolines and wants a recommendation as to whether or not the line should be discontinued. The special equipment used to produce the trampolines has no resale value. If the round trampoline model is dropped, the two line supervisors assigned to the model would be discharged.

    ## Required:

    1. Should production and sale of the round trampolines be discontinued? The company has no other use for the capacity now being used to produce the round trampolines. Show computations to support your answer.
    2. Recast the above data in a format that would be more useful to management in assessing the profitability of the various product lines.

    ## Solution to Review Problem

    1. No, production and sale of the round trampolines should not be discontinued. Computations to support this answer follow:

    | Contribution margin lost if the round trampolines are discontinued. |  | \$(80,000) |
    | :---: | :---: | :---: |
    | Less fixed costs that can be avoided: |  |  |
    | Advertising-traceable. | \$41,000 |  |
    | Line supervisors' salaries . | 6,000 | 47,000 |
    | Decrease in net operating income for the company as a whole . |  | \$(33,000) |

    The depreciation of the special equipment is a sunk cost, and therefore, it is not relevant to the decision. The general factory overhead is allocated and will presumably continue regardless of whether or not the round trampolines are discontinued; thus, it is not relevant.
    2. If management wants a clearer picture of the profitability of the segments, the general factory overhead should not be allocated. It is a common cost and, therefore, should be deducted from
    the total product-line segment margin, as shown in Chapter 5. A more useful income statement format would be as follows:

    |  | Total | Trampoline |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  |  | Round | Rectangular | Octagonal |
    | Sales | \$1,000,000 | \$140,000 | \$500,000 | \$360,000 |
    | Variable expenses | 410,000 | 60,000 | 200,000 | 150,000 |
    | Contribution margin | 590,000 | 80,000 | 300,000 | 210,000 |
    | Traceable fixed expenses: |  |  |  |  |
    | Advertising-traceable | 216,000 | 41,000 | 110,000 | 65,000 |
    | Depreciation of special equipment | 95,000 | 20,000 | 40,000 | 35,000 |
    | Line supervisors' salaries . | 19,000 | 6,000 | 7,000 | 6,000 |
    | Total traceable fixed expenses | 330,000 | 67,000 | 157,000 | 106,000 |
    | Product-line segment margin. | 260,000 | \$ 13,000 | \$143,000 | \$104,000 |
    | Common fixed expenses. | 200,000 |  |  |  |
    | Net operating income. | \$ 60,000 |  |  |  |

    Avoidable cost A cost that can be eliminated by choosing one alternative over another in a decision. This term is synonymous with relevant cost. (p. 259)
    Bottleneck A machine or some other part of a process that limits the total output of the entire system. (p. 274)
    Constraint A limitation under which a company must operate, such as limited available machine time or raw materials, that restricts the company's ability to satisfy demand. (p. 273)
    Joint costs Costs that are incurred up to the split-off point in a process that produces joint products. (p. 279)
    Joint products Two or more products that are produced from a common input. (p. 279)
    Make or buy decision A decision concerning whether an item should be produced internally or purchased from an outside supplier. (p. 269)
    Relaxing (or elevating) the constraint An action that increases the amount of a constrained resource. Equivalently, an action that increases the capacity of the bottleneck. (p. 276)
    Relevant benefit A benefit that differs between alternatives in a decision. Synonyms are differential benefit and incremental benefit. (p. 259)
    Relevant cost A cost that differs between alternatives in a decision. Synonyms are avoidable cost, differential cost, and incremental cost. (p. 259)
    Sell or process further decision A decision as to whether a joint product should be sold at the split-off point or sold after further processing. (p. 280)
    Special order A one-time order that is not considered part of the company's normal ongoing business. (p. 272)
    Split-off point That point in the manufacturing process where some or all of the joint products can be recognized as individual products. (p. 279)
    Sunk cost Any cost that has already been incurred and that cannot be changed by any decision made now or in the future. (p. 259)
    Vertical integration The involvement by a company in more than one of the activities in the entire value chain from development through production, distribution, sales, and after-sales service. (p. 269)

    7-1 What is a relevant cost?
    7-2 Define the following terms: incremental cost, opportunity cost, and sunk cost.
    7-3 Are variable costs always relevant costs? Explain.
    7-4 "Sunk costs are easy to spot-they're the fixed costs associated with a decision." Do you agree? Explain.
    7-5 "Variable costs and differential costs mean the same thing." Do you agree? Explain.
    7-6 "All future costs are relevant in decision making." Do you agree? Why?
    7-7 Prentice Company is considering dropping one of its product lines. What costs of the product line would be relevant to this decision? What costs would be irrelevant?

    7-8 "If a product is generating a loss, then it should be discontinued." Do you agree? Explain.
    7-9 What is the danger in allocating common fixed costs among products or other segments of an organization?
    7-10 How does opportunity cost enter into a make or buy decision?
    7-11 Give at least four examples of possible constraints.
    7-12 How will relating product contribution margins to the amount of the constrained resource they consume help a company maximize its profits?
    7-13 Define the following terms: joint products, joint costs, and split-off point.
    7-14 From a decision-making point of view, should joint costs be allocated among joint products?
    7-15 What guideline should be used in determining whether a joint product should be sold at the split-off point or processed further?
    7-16 Airlines sometimes offer reduced rates during certain times of the week to members of a businessperson's family if they accompany him or her on trips. How does the concept of relevant costs enter into the decision by the airline to offer reduced rates of this type?

    Multiple-choice questions are provided on the text website at www.mhhe.com/noreen3e.

    ## Available with McGraw-Hill's Connect ${ }^{\text {tm }}$ Accounting.

    ## LEARNING OBJECTIVE 7-7

    The Excel worksheet form that appears below is to be used to recreate the example in the text on pages 278-281. Download the workbook containing this form from the Online Learning Center at www.mhhe .com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.
    

    You should proceed to the requirements below only after completing your worksheet.

    ## Required:

    1. Check your worksheet by changing the cost of further processing undyed coarse wool in cell B12 to $\$ 30,000$. The overall profit from processing all intermediate products into final products should now be $\$ 150,000$ and the profit from further processing coarse wool should now be $\$ 10,000$. If you do not get these answers, find the errors in your worksheet and correct them.

    How should operations change in response to this change in cost?
    2. In industries that process joint products, the costs of the raw materials inputs and the sales values of intermediate and final products are often volatile. Change the data area of your worksheet to match the following:
    
    a. What is the overall profit if all intermediate products are processed into final products?
    b. What is the profit from further processing each of the intermediate products?
    c. With these new costs and selling prices, what recommendations would you make concerning the company's operations? If your recommendation is followed, what should be the overall profit of the company?

    All applicable exercises are available with McGraw-Hill's Connect ${ }^{\text {rm }}$ Accounting.

    ## EXERCISE 7-1 Identifying Relevant Costs [LO 7-1]

    A number of costs are listed below that may be relevant in decisions faced by the management of Poulsen \& Sonner A/S, a Danish furniture manufacturer:

    | Item | Case 1 |  | Case 2 |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | Relevant | Not Relevant | Relevant | Not Relevant |
    | a. Sales revenue. |  |  |  |  |
    | b. Direct materials . |  |  |  |  |
    | c. Direct labor |  |  |  |  |
    | d. Variable manufacturing overhead . |  |  |  |  |
    | e. Book value-Model A3000 machine . |  |  |  |  |
    | f. Disposal value-Model A3000 machine |  |  |  |  |
    | g. Depreciation-Model A3000 machine . . . . |  |  |  |  |
    | h. Market value-Model B3800 machine (cost) |  |  |  |  |
    | i. Fixed manufacturing overhead (general).... |  |  |  |  |
    | j. Variable selling expense. |  |  |  |  |
    | k. Fixed selling expense. . |  |  |  |  |
    | I. General administrative overhead. |  |  |  |  |

    

    ## Required:

    Copy the information from the previous page onto your answer sheet and place an X in the appropriate column to indicate whether each item is relevant or not relevant in the following situations. Requirement 1 relates to Case 1, and requirement 2 relates to Case 2. Consider the two cases independently.

    1. The company chronically runs at capacity and the old Model A3000 machine is the company's constraint. Management is considering the purchase of a new Model B3800 machine to use in addition to the company's present Model A3000 machine. The old Model A3000 machine will continue to be used to capacity as before, with the new Model B3800 being used to expand production. The increase in volume will be large enough to require increases in fixed selling expenses and in general administrative overhead, but not in the general fixed manufacturing overhead.
    2. The old Model A3000 machine is not the company's constraint, but management is considering replacing it with a new Model B3800 machine because of the potential savings in direct materials cost with the new machine. The Model A3000 machine would be sold. This change will have no effect on production or sales, other than some savings in direct materials costs due to less waste.

    ## EXERCISE 7-2 Dropping or Retaining a Segment [LO 7-2]

    Jackson County Senior Services is a nonprofit organization devoted to providing essential services to seniors who live in their own homes within the Jackson County area. Three services are provided for seniors-home nursing, Meals On Wheels, and housekeeping. In the home nursing program, nurses visit seniors on a regular basis to check on their general health and to perform tests ordered by their physicians. The Meals On Wheels program delivers a hot meal once a day to each senior enrolled in the program. The housekeeping service provides weekly housecleaning and maintenance services. Data on revenue and expenses for the past year follow:

    |  | Total | Home Nursing | Meals On Wheels | Housekeeping |
    | :---: | :---: | :---: | :---: | :---: |
    | Revenues . | \$900,000 | \$260,000 | \$400,000 | \$240,000 |
    | Variable expenses | 490,000 | 120,000 | 210,000 | 160,000 |
    | Contribution margin . | 410,000 | 140,000 | 190,000 | 80,000 |
    | Fixed expenses: |  |  |  |  |
    | Depreciation | 68,000 | 8,000 | 40,000 | 20,000 |
    | Liability insurance | 42,000 | 20,000 | 7,000 | 15,000 |
    | Program administrators' salaries . | 115,000 | 40,000 | 38,000 | 37,000 |
    | General administrative overhead*. | 180,000 | 52,000 | 80,000 | 48,000 |
    | Total fixed expenses | 405,000 | 120,000 | 165,000 | 120,000 |
    | Net operating income (loss). | \$ 5,000 | \$ 20,000 | \$ 25,000 | \$ (40,000) |

    *Allocated on the basis of program revenues.

    The head administrator of Jackson County Senior Services, Judith Miyama, is concerned about the organization's finances and considers the net operating income of \$5,000 last year to be too small. (Last year's results were very similar to the results for previous years and are representative of what would be expected in the future.) She feels that the organization should be building its financial reserves at a more rapid rate in order to prepare for the next inevitable recession. After seeing the above report, Ms. Miyama asked for more information about the financial advisability of discontinuing the housekeeping program.

    The depreciation in housekeeping is for a small van that is used to carry the housekeepers and their equipment from job to job. If the program were discontinued, the van would be donated to a charitable organization. Depreciation charges assume zero salvage value. None of the general administrative overhead would be avoided if the housekeeping program were dropped, but the liability insurance and the salary of the program administrator would be avoided.

    ## Required:

    1. Should the housekeeping program be discontinued? Explain. Show computations to support your answer.
    2. Recast the above data in a format that would be more useful to management in assessing the long-run financial viability of the various services.

    EXERCISE 7-3 Make or Buy a Component [LO 7-3]
    Climate-Control, Inc., manufactures a variety of heating and air-conditioning units. The company is currently manufacturing all of its own component parts. An outside supplier has offered to sell a thermostat to Climate-Control for $\$ 20$ per unit. To evaluate this offer, Climate-Control, Inc., has gathered the following information relating to its own cost of producing the thermostat internally:

    |  | Per <br> Unit | 15,000 Units per Year |
    | :---: | :---: | :---: |
    | Direct materials | \$ 6 | \$ 90,000 |
    | Direct labor | 8 | 120,000 |
    | Variable manufacturing overhead | 1 | 15,000 |
    | Fixed manufacturing overhead, traceable . | 5* | 75,000 |
    | Fixed manufacturing overhead, common, but allocated . | 10 | 150,000 |
    | Total cost | \$30 | \$450,000 |
    | * $40 \%$ supervisory salaries; $60 \%$ depreciation of special equipment (no resale value). |  |  |

    ## Required:

    1. Assuming that the company has no alternative use for the facilities now being used to produce the thermostat, should the outside supplier's offer be accepted? Show all computations.
    2. Suppose that if the thermostats were purchased, Climate-Control, Inc., could use the freed capacity to launch a new product. The segment margin of the new product would be $\$ 65,000$ per year. Should Climate-Control, Inc., accept the offer to buy the thermostats from the outside supplier for $\$ 20$ each? Show computations.

    EXERCISE 7-4 Evaluating a Special Order [LO 7-4]
    Miyamoto Jewelers is considering a special order for 10 handcrafted gold bracelets to be given as gifts to members of a wedding party. The normal selling price of a gold bracelet is $\$ 389.95$ and its unit product cost is $\$ 264.00$ as shown below:

    | Direct materials. | \$143.00 |
    | :---: | :---: |
    | Direct labor | 86.00 |
    | Manufacturing overhead | 35.00 |
    | Unit product cost . | \$264.00 |

    Most of the manufacturing overhead is fixed and unaffected by variations in how much jewelry is produced in any given period. However, $\$ 7$ of the overhead is variable with respect to the number of bracelets produced. The customer who is interested in the special bracelet order would like special filigree applied to the bracelets. This filigree would require additional materials costing $\$ 6$ per bracelet and would also require acquisition of a special tool costing $\$ 465$ that would have no other use once the special order is completed. This order would have no effect on the company's regular sales and the order could be fulfilled using the company's existing capacity without affecting any other order.
    Required:
    What effect would accepting this order have on the company's net operating income if a special price of $\$ 349.95$ is offered per bracelet for this order? Should the special order be accepted at this price?

    EXERCISE 7-5 Utilizing a Constrained Resource [LO 7-5]
    Sport Luggage Inc. makes high-end hard-sided luggage for sports equipment. Data concerning three of the company's most popular models appear below:

    |  | Ski <br> Vault | Golf Caddy | Fishing Quiver |
    | :---: | :---: | :---: | :---: |
    | Selling price per unit. | \$220 | \$300 | \$175 |
    | Variable cost per unit . | \$60 | \$120 | \$55 |
    | Plastic injection molding machine processing time required to produce one unit . . . . . . . . | 4 minutes | 5 minutes | 2 minutes |
    | Pounds of plastic pellets per unit . | 5 pounds | 6 pounds | 5 pounds |

    ## Required:

    1. The total time available on the plastic injection molding machine is the constraint in the production process. Which product would be the most profitable use of this constraint? Which product would be the least profitable use of this constraint?
    2. A severe shortage of plastic pellets has required the company to cut back its production so much that the plastic injection molding machine is no longer the bottleneck. Instead, the constraint is the total available pounds of plastic pellets. Which product would be the most profitable use of this constraint? Which product would be the least profitable use of this constraint?
    3. Which product has the largest unit contribution margin? Why wouldn't this product be the most profitable use of the constrained resource in either case?

    ## EXERCISE 7-6 Managing a Constrained Resource [LO 7-6]

    Georgian Ambience Ltd. makes fine colonial reproduction furniture. Upholstered furniture is one of its major product lines and the bottleneck on this production line is time in the upholstery shop. Upholstering is a craft that takes years of experience to master and the demand for upholstered furniture far exceeds the company's capacity in the upholstering shop. Information concerning three of the company's upholstered chairs appears below:

    |  | Gainsborough Armchair | Leather Library Chair | Chippendale Fabric Armchair |
    | :---: | :---: | :---: | :---: |
    | Selling price per unit | \$1,300 | \$1,800 | \$1,400 |
    | Variable cost per unit. | \$800 | \$1,200 | \$1,000 |
    | Upholstery shop time required to produce one unit | 8 hours | 12 hours | 5 hours |

    ## Required:

    1. More time could be made available in the upholstery shop by asking the employees who work in this shop to work overtime. Assuming that this extra time would be used to produce Leather Library Chairs, up to how much should the company be willing to pay per hour to keep the upholstery shop open after normal working hours?
    2. A small nearby upholstering company has offered to upholster furniture for Georgian Ambience at a fixed charge of $\$ 45$ per hour. The management of Georgian Ambience is confident that this upholstering company's work is high quality and their craftsmen should be able to work about as quickly as Georgian Ambience's own craftsmen on the simpler upholstering jobs such as the Chippendale Fabric Armchair. Should management accept this offer? Explain.

    ## EXERCISE 7-7 Sell or Process Further [LO 7-7]

    Solex Company manufactures three products from a common input in a joint processing operation. Joint processing costs up to the split-off point total $\$ 100,000$ per year. The company allocates these costs to the joint products on the basis of their total sales value at the split-off point. These sales values are as follows: product $\mathrm{X}, \$ 50,000$; product $\mathrm{Y}, \$ 90,000$; and product $\mathrm{Z}, \$ 60,000$.

    Each product may be sold at the split-off point or processed further. Additional processing requires no special facilities. The additional processing costs and the sales value after further processing for each product (on an annual basis) are shown below:

    | Product | Additional <br> Processing Costs | Sales Value after <br> Further Processing |
    | :---: | :---: | :---: |
    | X $\ldots \ldots \ldots$ | $\$ 35,000$ | $\$ 80,000$ |
    | Y $\ldots \ldots \ldots$ | $\$ 40,000$ | $\$ 150,000$ |
    | Z $\ldots \ldots \ldots$ | $\$ 12,000$ | $\$ 75,000$ |

    ## Required:

    Which product or products should be sold at the split-off point, and which product or products should be processed further? Show computations.

    EXERCISE 7-8 Sell or Process Further [LO 7-7]
    Morrell Company produces several products from processing krypton, a rare mineral. Material and processing costs total $\$ 30,000$ per ton, one-third of which are allocated to the product merifulon. The merifulon produced from a ton of krypton can either be sold at the split-off point, or processed further at a cost of $\$ 13,000$ and then sold for $\$ 60,000$. The sales value of merifulon at the split-off point is $\$ 40,000$.
    Required:
    Should merifulon be processed further or sold at the split-off point?
    EXERCISE 7-9 Utilization of a Constrained Resource [LO 7-5]
    Shelby Company produces three products: product X, product Y, and product Z. Data concerning the three products follow (per unit):

    |  | Product X | Product $Y$ | Product $\mathbf{Z}$ |
    | :---: | :---: | :---: | :---: |
    | Selling price. | \$80 | \$56 | \$70 |
    | Variable expenses: |  |  |  |
    | Direct materials . | 24 | 15 | 9 |
    | Labor and overhead. | 24 | 27 | 40 |
    | Total variable expenses. | 48 | 42 | 49 |
    | Contribution margin . . | \$32 | \$14 | \$21 |
    | Contribution margin ratio . | 40\% | 25\% | 30\% |

    Demand for the company's products is very strong, with far more orders each month than the company can produce with the available raw materials. The same material is used in each product. The material costs $\$ 3$ per pound, with a maximum of 5,000 pounds available each month.
    Required:
    Which orders would you advise the company to accept first, those for product X , for product Y , or for product Z? Which orders second? Third?

    ## EXERCISE 7-10 Dropping or Retaining a Segment [LO 7-2]

    Dexter Products, Inc., manufactures and sells a number of items, including an overnight case. The company has been experiencing losses on the overnight case for some time, as shown on the following contribution format income statement:

    | Dexter Products, Inc. Income Statement-Overnight Cases For the Quarter Ended June 30 |  |  |
    | :---: | :---: | :---: |
    | Sales |  | \$450,000 |
    | Variable expenses: |  |  |
    | Variable manufacturing expenses. | \$130,000 |  |
    | Sales commissions . | 48,000 |  |
    | Shipping | 12,000 |  |
    | Total variable expenses . |  | 190,000 |
    | Contribution margin |  | 260,000 |
    | Fixed expenses: |  |  |
    | Salary of product-line manager . | 21,000 |  |
    | General factory overhead | 104,000* |  |
    | Depreciation of equipment (no resale value) | 36,000 |  |
    | Advertising-traceable | 110,000 |  |
    | Insurance on inventories | 9,000 |  |
    | Purchasing department | 50,000 ${ }^{\dagger}$ |  |
    | Total fixed expenses |  | 330,000 |
    | Net operating loss. |  | \$ (70,000) |
    | *Allocated on the basis of machine-hours. |  |  |
    | ${ }^{\dagger}$ Allocated on the basis of sales dollars. |  |  |

    

    EXERCISE 7-11 Identification of Relevant Costs [LO 7-1]
    Samantha Ringer purchased a used automobile for $\$ 10,000$ at the beginning of last year and incurred the following operating costs:

    | Depreciation ( $\$ 10,000 \div 5$ years) | \$2,000 |
    | :---: | :---: |
    | Insurance | \$960 |
    | Garage rent . | \$480 |
    | Automobile tax and license | \$60 |
    | Variable operating cost | er mile |

    The variable operating costs consist of gasoline, oil, tires, maintenance, and repairs. Samantha estimates that at her current rate of usage the car will have zero resale value in five years, so the annual straight-line depreciation is $\$ 2,000$. The car is kept in a garage for a monthly fee.

    ## Required:

    1. Samantha drove the car 10,000 miles last year. Compute the average cost per mile of owning and operating the car.
    2. Samantha is unsure about whether she should use her own car or rent a car to go on an extended cross-country trip for two weeks during spring break. What costs above are relevant in this decision? Explain.
    3. Samantha is thinking about buying an expensive sports car to replace the car she bought last year. She would drive the same number of miles regardless of which car she owns and would rent the same parking space. The sports car's variable operating costs would be roughly the same as the variable operating costs of her old car. However, her insurance and automobile tax and license costs would go up. What costs are relevant in estimating the incremental cost of owning the more expensive car? Explain.

    EXERCISE 7-12 Make or Buy a Component [LO 7-3]
    Royal Company manufactures 20,000 units of part R-3 each year for use on its production line. At this level of activity, the cost per unit for part R-3 is:

    | Direct materials . . . . . . . . . . . . . . . . . | $\$ 4.80$ |
    | :--- | :--- | ---: |
    | Direct labor . . . . . . . . . . . . . . . | 7.00 |
    | Variable manufacturing overhead . . . . . | 3.20 |
    | Fixed manufacturing overhead . . . . . . . | $\underline{10.00}$ |
    | Total cost per part . . . . . . . . . . . . . . | $\underline{\$ 25.00}$ |

    An outside supplier has offered to sell 20,000 units of part R-3 each year to Royal Company for $\$ 23.50$ per part. If Royal Company accepts this offer, the facilities now being used to manufacture part R-3 could be rented to another company at an annual rental of $\$ 150,000$. However, Royal Company has determined that $\$ 6$ of the fixed manufacturing overhead being applied to part R-3 would continue even if part R-3 were purchased from the outside supplier.
    Required:
    Prepare computations showing how much profits will increase or decrease if the outside supplier's offer is accepted.

    EXERCISE 7-13 Utilization of a Constrained Resource [LO 7-5, LO 7-6]
    Banner Company produces three products: A, B, and C. The selling price, variable costs, and contribution margin for one unit of each product follow:

    |  | Product |  |  |
    | :---: | :---: | :---: | :---: |
    |  | A | B | C |
    | Selling price . | \$60 | \$90 | \$80 |
    | Variable costs: |  |  |  |
    | Direct materials | 27 | 14 | 40 |
    | Direct labor. | 12 | 32 | 16 |
    | Variable manufacturing overhead | 3 | 8 | 4 |
    | Total variable cost | 42 | 54 | 60 |
    | Contribution margin. | \$18 | \$36 | \$20 |
    | Contribution margin ratio . | 30\% | 40\% | 25\% |

    Due to a strike in the plant of one of its competitors, demand for the company's products far exceeds its capacity to produce. Management is trying to determine which product(s) to concentrate on next week in filling its backlog of orders. The direct labor rate is $\$ 8$ per hour, and only 3,000 hours of labor time are available each week.

    ## Required:

    1. Compute the amount of contribution margin that will be obtained per hour of labor time spent on each product.
    2. Which orders would you recommend that the company work on next week-the orders for product A , product B , or product C ? Show computations.
    3. By paying overtime wages, more than 3,000 hours of direct labor time can be made available next week. Up to how much should the company be willing to pay per hour in overtime wages as long as there is unfilled demand for the three products? Explain.

    ## EXERCISE 7-14 Special Order [LO 7-4]

    Glade Company produces a single product. The costs of producing and selling a single unit of this product at the company's current activity level of 8,000 units per month are:
    

    | Direct materials | \$2.50 |
    | :---: | :---: |
    | Direct labor | \$3.00 |
    | Variable manufacturing overhead | \$0.50 |
    | Fixed manufacturing overhead | \$4.25 |
    | Variable selling and administrative expenses | \$1.50 |
    | Fixed selling and administrative expenses | \$2.00 |

    The normal selling price is $\$ 15$ per unit. The company's capacity is 10,000 units per month. An order has been received from a potential customer overseas for 2,000 units at a price of $\$ 12.00$ per unit. This order would not affect regular sales.

    ## Required:

    1. If the order is accepted, by how much will monthly profits increase or decrease? (The order would not change the company's total fixed costs.)
    2. Assume the company has 500 units of this product left over from last year that are inferior to the current model. The units must be sold through regular channels at reduced prices. What unit cost is relevant for establishing a minimum selling price for these units? Explain.
    

    EXERCISE 7-15 Dropping or Retaining a Segment [LO 7-2]
    Boyle's Home Center, a retailing company, has two departments, Bath and Kitchen. The company's most recent monthly contribution format income statement follows:

    |  | Total | Department |  |
    | :---: | :---: | :---: | :---: |
    |  |  | Bath | Kitchen |
    | Sales | \$5,000,000 | \$1,000,000 | \$4,000,000 |
    | Variable expenses | 1,900,000 | 300,000 | 1,600,000 |
    | Contribution margin . | 3,100,000 | 700,000 | 2,400,000 |
    | Fixed expenses. | 2,700,000 | 900,000 | 1,800,000 |
    | Net operating income (loss) | \$ 400,000 | \$ $(200,000)$ | \$ 600,000 |

    A study indicates that $\$ 370,000$ of the fixed expenses being charged to the Bath Department are sunk costs or allocated costs that will continue even if the Bath Department is dropped. In addition, the elimination of the Bath Department would result in a $10 \%$ decrease in the sales of the Kitchen Department.

    Required:
    If the Bath Department is dropped, what will be the effect on the net operating income of the company as a whole?

    EXERCISE 7-16 Make or Buy a Component [LO 7-3]
    For many years, Diehl Company has produced a small electrical part that it uses in the production of its standard line of diesel tractors. The company's unit product cost for the part, based on a production level of 60,000 parts per year, is as follows:

    |  | Per Part | Total |
    | :---: | :---: | :---: |
    | Direct materials . | \$ 4.00 |  |
    | Direct labor . | 2.75 |  |
    | Variable manufacturing overhead. | 0.50 |  |
    | Fixed manufacturing overhead, traceable . | 3.00 | \$180,000 |
    | Fixed manufacturing overhead, common (allocated on the basis of labor-hours). | 2.25 | \$135,000 |
    | Unit product cost. | \$12.50 |  |

    An outside supplier has offered to supply the electrical parts to the Diehl Company for only $\$ 10.00$ per part. One-third of the traceable fixed manufacturing cost is supervisory salaries and other costs that can be eliminated if the parts are purchased. The other two-thirds of the traceable fixed manufacturing costs consist of depreciation of special equipment that has no resale value. Economic depreciation on this equipment is due to obsolescence rather than wear and tear. The decision to buy the parts from the outside supplier would have no effect on the common fixed costs of the company, and the space being used to produce the parts would otherwise be idle.

    ## Required:

    Prepare computations showing how much profits would increase or decrease as a result of purchasing the parts from the outside supplier rather than making them inside the company.
    

    EXERCISE 7-17 Identification of Relevant Costs [LO 7-1]
    Steve has just returned from salmon fishing. He was lucky on this trip and brought home two salmon. Steve's wife, Wendy, disapproves of fishing, and to discourage Steve from further fishing trips, she has presented him with the following cost data. The cost per fishing trip is based on an average of 10 fishing trips per year.
    Cost per fishing trip:
    Depreciation on fishing boat ${ }^{*}$ (annual depreciation of $\$ 1,500 \div 10$ trips). ..... \$150
    Boat storage fees (annual rental of $\$ 1,200 \div 10$ trips) ..... 120
    Expenditures on fishing gear, except for snagged lures(annual expenditures of $\$ 200 \div 10$ trips)20
    Snagged fishing lures ..... 7
    Fishing license (yearly license of $\$ 40 \div 10$ trips) ..... 4
    Fuel and upkeep on boat per trip ..... 25
    Junk food consumed during trip. ..... 8
    Total cost per fishing trip ..... \$334
    Cost per salmon (\$334 $\div 2$ salmon) ..... \$167
    *The original cost of the boat was $\$ 15,000$. It has an estimated useful life of 10 years, after which it will have no resale value. The boat does not wear out through use, but it does become less desirable for resale as it becomes older.

    ## Required:

    1. Assuming that the salmon fishing trip Steve has just completed is typical, what costs are relevant to a decision as to whether he should go on another trip this year?
    2. Suppose that on Steve's next fishing trip he gets lucky and catches three salmon in the amount of time it took him to catch two salmon on his last trip. How much would the third salmon have cost him to catch? Explain.
    3. Discuss the costs that are relevant in a decision of whether Steve should give up fishing.

    ## PROBLEM 7-18 Dropping or Retaining a Tour [LO 7-2]

    Blueline Tours, Inc., operates tours throughout the United States. A study has indicated that some of the tours are not profitable, and consideration is being given to dropping these tours to improve the company's overall operating performance.

    One such tour is a two-day Historic Mansions bus tour conducted in the southern states. An income statement from a typical Historic Mansions tour is given below:

    | Ticket revenue ( 100 seat capacity $\times 40 \%$ occupancy $\times$ $\$ 75$ ticket price per person). | \$3,000 | 100\% |
    | :---: | :---: | :---: |
    | Variable expenses (\$22.50 per person). | 900 | 30 |
    | Contribution margin . | 2,100 | 70\% |
    | Tour expenses: |  |  |
    | Tour promotion. | \$600 |  |
    | Salary of bus driver | 350 |  |
    | Fee, tour guide | 700 |  |
    | Fuel for bus | 125 |  |
    | Depreciation of bus. | 450 |  |
    | Liability insurance, bus . | 200 |  |
    | Overnight parking fee, bus . | 50 |  |
    | Room and meals, bus driver and tour guide . | 175 |  |
    | Bus maintenance and preparation. | 300 |  |
    | Total tour expenses. | 2,950 |  |
    | Net operating loss | \$ (850) |  |

    The following additional information is available about the tour:
    a. Bus drivers are paid fixed annual salaries; tour guides are paid for each tour conducted.
    b. The "Bus maintenance and preparation" cost above is an allocation of the salaries of mechanics and other service personnel who are responsible for keeping the company's fleet of buses in good operating condition.
    c. Depreciation of buses is due to obsolescence. Depreciation due to wear and tear is negligible.
    d. Liability insurance premiums are based on the number of buses in the company's fleet.
    e. Dropping the Historic Mansions bus tour would not allow Blueline Tours to reduce the number of buses in its fleet, the number of bus drivers on the payroll, or the size of the maintenance and preparation staff.

    ## Required:

    1. Prepare an analysis showing what the impact will be on the company's profits if this tour is discontinued.
    2. The company's tour director has been criticized because only about $50 \%$ of the seats on Blueline's tours are being filled as compared to an industry average of $60 \%$. The tour director has explained that Blueline's average seat occupancy could be improved considerably by eliminating about $10 \%$ of its tours, but that doing so would reduce profits. Explain how this could happen.

    PROBLEM 7-19 Sell or Process Further [LO 7-7]
    (Prepared from a situation suggested by Professor John W. Hardy.) Abilene Meat Processing Corporation is a major processor of beef and other meat products. The company has a large amount of T-bone steak on hand, and it is trying to decide whether to sell the T-bone steaks as is or to process them further into filet mignon and New York cut steaks.

    Management believes that a 1-pound T-bone steak would yield the following profit:
    

    As mentioned above, instead of being sold as is, the T-bone steaks could be further processed into filet mignon and New York cut steaks. Cutting one side of a T-bone steak provides the filet mignon, and cutting the other side provides the New York cut. One 16-ounce T-bone steak cut in this way will yield one 6 -ounce filet mignon and one 8 -ounce New York cut; the remaining ounces are waste. The cost of processing the T-bone steaks into these cuts is $\$ 0.20$ per pound. The filet mignon can be sold for $\$ 3.60$ per pound, and the New York cut can be sold wholesale for $\$ 2.90$ per pound.

    ## Required:

    1. Determine the profit per pound from processing the T-bone steaks further into filet mignon and New York cut steaks.
    2. Would you recommend that the T-bone steaks be sold as is or processed further? Why?

    PROBLEM 7-20 Shutting Down or Continuing to Operate a Plant [LO 7-2]
    (Note: This type of decision is similar to dropping a product line.)
    Hallas Company manufactures a fast-bonding glue in its Northwest plant. The company normally produces and sells 40,000 gallons of the glue each month. This glue, which is known as MJ-7, is used in the wood industry to manufacture plywood. The selling price of MJ-7 is $\$ 35$ per gallon, variable costs are $\$ 21$ per gallon, fixed manufacturing overhead costs in the plant total $\$ 230,000$ per month, and the fixed selling costs total $\$ 310,000$ per month.

    Strikes in the mills that purchase the bulk of the MJ-7 glue have caused Hallas Company's sales to temporarily drop to only 11,000 gallons per month. Hallas Company's management estimates that the strikes will last for two months, after which sales of MJ-7 should return to normal. Due to the current low level of sales, Hallas Company's management is thinking about closing down the Northwest plant during the strike.

    If Hallas Company does close down the Northwest plant, fixed manufacturing overhead costs can be reduced by $\$ 60,000$ per month and fixed selling costs can be reduced by $10 \%$. Start-up costs at the end of the shutdown period would total $\$ 14,000$. Because Hallas Company uses Lean Production methods, no inventories are on hand.

    ## Required:

    1. Assuming that the strikes continue for two months, would you recommend that Hallas Company close the Northwest plant? Explain. Show computations to support your answer.
    2. At what level of sales (in gallons) for the two-month period should Hallas Company be indifferent between closing the plant or keeping it open? Show computations. (Hint: This is a type of break-even analysis, except that the fixed cost portion of your break-even computation should include only those fixed costs that are relevant [i.e., avoidable] over the two-month period.)

    ## PROBLEM 7-21 Accept or Reject a Special Order [LO 7-4]

    Pietarsaari Oy, a Finnish company, produces cross-country ski poles that it sells for $€ 32$ a pair. (The Finnish unit of currency, the euro, is denoted by $€$.) Operating at capacity, the company can produce 50,000 pairs of ski poles a year. Costs associated with this level of production and sales are given below:

    |  | Per Pair | Total |
    | :---: | :---: | :---: |
    | Direct materials | €12 | € 600,000 |
    | Direct labor | 3 | 150,000 |
    | Variable manufacturing overhead | 1 | 50,000 |
    | Fixed manufacturing overhead | 5 | 250,000 |
    | Variable selling expenses . | 2 | 100,000 |
    | Fixed selling expenses . | 4 | 200,000 |
    | Total cost . | €27 | €1,350,000 |

    ## Required:

    1. The Finnish army would like to make a one-time-only purchase of 10,000 pairs of ski poles for its mountain troops. The army would pay a fixed fee of $€ 4$ per pair, and in addition it would reimburse the Pietarsaari Oy company for its unit manufacturing costs (both fixed and variable). Due to a recession, the company would otherwise produce and sell only 40,000 pairs of ski poles this year. (Total fixed manufacturing overhead cost would be the same whether 40,000 pairs or 50,000 pairs of ski poles were produced.) The company would not incur its usual variable selling expenses with this special order.

    If the Pietarsaari Oy company accepts the army's offer, by how much would net operating income increase or decrease from what it would be if only 40,000 pairs of ski poles were produced and sold during the year?
    2. Assume the same situation as described in (1) above, except that the company is already operating at capacity and could sell 50,000 pairs of ski poles through regular channels. Thus, accepting the army's offer would require giving up sales of 10,000 pairs at the normal price of $€ 32$ a pair. If the army's offer is accepted, by how much will net operating income increase or decrease from what it would be if the 10,000 pairs were sold through regular channels?

    ## PROBLEM 7-22 Make or Buy Decision [LO 7-3]

    Bronson Company manufactures a variety of ballpoint pens. The company has just received an offer from an outside supplier to provide the ink cartridge for the company's Zippo pen line, at a price of $\$ 0.48$ per dozen cartridges. The company is interested in this offer because its own production of cartridges is at capacity.

    Bronson Company estimates that if the supplier's offer were accepted, the direct labor and variable manufacturing overhead costs of the Zippo pen line would be reduced by $10 \%$ and the direct materials cost would be reduced by $20 \%$.

    Under present operations, Bronson Company manufactures all of its own pens from start to finish. The Zippo pens are sold through wholesalers at $\$ 4$ per box. Each box contains one dozen pens. Fixed manufacturing overhead costs charged to the Zippo pen line total \$50,000 each year. (The same equipment and facilities are used to produce several pen lines.) The present cost of producing one dozen Zippo pens (one box) is given below:

    | Direct materials | \$1.50 |
    | :---: | :---: |
    | Direct labor . | 1.00 |
    | Manufacturing overhead | 0.80* |
    | Total cost . | \$3.30 |


    ## Required:

    1. Should Bronson Company accept the outside supplier's offer? Show computations.
    2. What is the maximum price that Bronson Company should be willing to pay the outside supplier per dozen cartridges? Explain.
    3. Due to the bankruptcy of a competitor, Bronson Company expects to sell 150,000 boxes of Zippo pens next year. As previously stated, the company presently has enough capacity to produce the cartridges for only 100,000 boxes of Zippo pens annually. By incurring $\$ 30,000$ in added fixed cost each year, the company could expand its production of cartridges to satisfy the anticipated demand for Zippo pens. The variable cost per unit to produce the additional cartridges would be the same as at present. Under these circumstances, how many boxes of cartridges should be purchased from the outside supplier and how many should be made by Bronson? Show computations to support your answer.
    4. What qualitative factors should Bronson Company consider in determining whether it should make or buy the ink cartridges?
    (CMA, adapted)
    

    PROBLEM 7-23 Close or Retain a Store [LO 7-2]
    Thrifty Markets, Inc., operates three stores in a large metropolitan area. The company's segmented absorption costing income statement for the last quarter is given below:

    | Thrifty Markets, Inc. Income Statement For the Quarter Ended March 31 |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | Total | Uptown Store | Downtown Store | Westpark Store |
    | Sales . | \$2,500,000 | \$900,000 | \$600,000 | \$1,000,000 |
    | Cost of goods sold . | 1,450,000 | 513,000 | 372,000 | 565,000 |
    | Gross margin | 1,050,000 | 387,000 | 228,000 | 435,000 |
    | Selling and administrative expenses: Selling expenses: |  |  |  |  |
    |  |  |  |  |  |
    | Direct advertising | 118,500 | 40,000 | 36,000 | 42,500 |
    | General advertising* | 20,000 | 7,200 | 4,800 | 8,000 |
    | Sales salaries | 157,000 | 52,000 | 45,000 | 60,000 |
    | Delivery salaries | 30,000 | 10,000 | 10,000 | 10,000 |
    | Store rent. | 215,000 | 70,000 | 65,000 | 80,000 |
    | Depreciation of store fixtures. | 46,950 | 18,300 | 8,800 | 19,850 |
    | Depreciation of delivery equipment. | 27,000 | 9,000 | 9,000 | 9,000 |
    | Total selling expenses | 614,450 | 206,500 | 178,600 | 229,350 |
    | Administrative expenses: |  |  |  |  |
    | Store management salaries. | 63,000 | 20,000 | 18,000 | 25,000 |
    | General office salaries*. | 50,000 | 18,000 | 12,000 | 20,000 |
    | Utilities | 89,800 | 31,000 | 27,200 | 31,600 |
    | Insurance on fixtures and inventory. | 25,500 | 8,000 | 9,000 | 8,500 |
    | Employment taxes | 36,000 | 12,000 | 10,200 | 13,800 |
    | General office expenses-other* | 25,000 | 9,000 | 6,000 | 10,000 |
    | Total administrative expenses. | 289,300 | 98,000 | 82,400 | 108,900 |
    | Total operating expenses. | 903,750 | 304,500 | 261,000 | 338,250 |
    | Net operating income (loss). | \$ 146,250 | \$ 82,500 | \$ $(33,000)$ | \$ 96,750 |
    | *Allocated on the basis of sales dollars. |  |  |  |  |

    Management is very concerned about the Downtown Store's inability to show a profit, and consideration is being given to closing the store. The company has asked you to make a recommendation as to what course of action should be taken. The following additional information is available about the store:
    a. The manager of the store has been with the company for many years; he would be retained and transferred to another position in the company if the store were closed. His salary is $\$ 6,000$ per month, or $\$ 18,000$ per quarter. If the store were not closed, a new employee would be hired to fill the other position at a salary of $\$ 5,000$ per month.
    b. The lease on the building housing the Downtown Store can be broken with no penalty.
    c. The fixtures being used in the Downtown Store would be transferred to the other two stores if the Downtown Store were closed.
    d. The company's employment taxes are $12 \%$ of salaries.
    e. A single delivery crew serves all three stores. One delivery person could be discharged if the Downtown Store were closed; this person's salary amounts to $\$ 7,000$ per quarter. The delivery equipment would be distributed to the other stores. The equipment does not wear out through use, but it does eventually become obsolete.
    f. One-third of the Downtown Store's insurance relates to its fixtures.
    g. The general office salaries and other expenses relate to the general management of Thrifty Markets, Inc. The employee in the general office who is responsible for the Downtown Store would be discharged if the store were closed. This employee's compensation amounts to $\$ 8,000$ per quarter.
    Required:

    1. Prepare a schedule showing the change in revenues and expenses and the impact on the overall company net operating income that would result if the Downtown Store were closed.
    2. Based on your computations in (1) above, what recommendation would you make to the management of Thrifty Markets, Inc.?
    3. Assume that if the Downtown Store were closed, sales in the Uptown Store would increase by $\$ 200,000$ per quarter due to loyal customers shifting their buying to the Uptown Store. The Uptown Store has ample capacity to handle the increased sales, and its gross margin is $43 \%$ of sales. What effect would these factors have on your recommendation concerning the Downtown Store? Show computations.

    PROBLEM 7-24 Relevant Cost Analysis in a Variety of Situations [LO 7-2, LO 7-3, LO 7-4]
    Barker Company has a single product called a Zet. The company normally produces and sells 80,000 Zets each year at a selling price of $\$ 40$ per unit. The company's unit costs at this level of activity are given below:

    | Direct materials . | \$ 9.50 |
    | :---: | :---: |
    | Direct labor . | 10.00 |
    | Variable manufacturing overhead | 2.80 |
    | Fixed manufacturing overhead | 5.00 (\$400,000 total) |
    | Variable selling expenses. | 1.70 |
    | Fixed selling expenses. | 4.50 (\$360,000 total) |
    | Total cost per unit. | \$33.50 |

    A number of questions relating to the production and sale of Zets are given below. Each question is independent.

    ## Required:

    1. Assume that Barker Company has sufficient capacity to produce 100,000 Zets each year without any increase in fixed manufacturing overhead costs. The company could increase sales by $25 \%$ above the present 80,000 units each year if it were willing to increase the fixed selling expenses by $\$ 150,000$. Would the increased fixed selling expenses be justified?
    2. Assume again that Barker Company has sufficient capacity to produce 100,000 Zets each year. The company has an opportunity to sell 20,000 units in an overseas market. Import duties, foreign permits, and other special costs associated with the order would total $\$ 14,000$. The only selling costs that would be associated with the order would be $\$ 1.50$ per unit shipping cost. Compute the per unit break-even price on this order.
    3. One of the materials used in the production of Zets is obtained from a foreign supplier. Civil unrest in the supplier's country has caused a cutoff in material shipments that is expected to last for three months. Barker Company has enough material on hand to operate at $25 \%$ of normal levels for the three-month period. As an alternative, the company could close the plant down entirely for the three months. Closing the plant would reduce fixed manufacturing overhead costs by $40 \%$ during the three-month period and the fixed selling expenses would continue at two-thirds of their normal level. What would be the impact on profits of closing the plant for the three-month period?
    4. The company has 500 Zets on hand that were produced last month and have small blemishes. Due to the blemishes, it will be impossible to sell these units at the normal price. If the company wishes to sell them through regular distribution channels, what unit cost figure is relevant for setting a minimum selling price? Explain.
    5. An outside manufacturer has offered to produce Zets and ship them directly to Barker's customers. If Barker Company accepts this offer, the facilities that it uses to produce Zets would be idle; however, fixed manufacturing overhead costs would continue at $30 \%$. Because the outside manufacturer would pay for all shipping costs, the variable selling expenses would be reduced by $60 \%$. Compute the unit cost that is relevant for comparison to the price quoted by the outside manufacturer.

    ## PROBLEM 7-25 Make or Buy Analysis [LO 7-3]

    "That old equipment for producing subassemblies is worn out," said Paul Taylor, president of Timkin Company. "We need to make a decision quickly." The company is trying to decide whether it should rent new equipment and continue to make its subassemblies internally, or whether it should discontinue production of its subassemblies and purchase them from an outside supplier. The alternatives follow:

    Alternative 1: Rent new equipment for producing the subassemblies for $\$ 60,000$ per year.
    Alternative 2: Purchase subassemblies from an outside supplier for $\$ 8$ each.
    Timkin Company's current costs per unit of producing the subassemblies internally (with the old equipment) are given below. These costs are based on a current activity level of 40,000 subassemblies per year:

    | Direct materials . | \$ 2.75 |
    | :---: | :---: |
    | Direct labor | 4.00 |
    | Variable overhead | 0.60 |
    | Fixed overhead ( $\$ 0.75$ supervision, $\$ 0.90$ depreciation, and $\$ 2$ general company overhead) | 3.65 |
    | Total cost per unit . | \$11.00 |

    The new equipment would be more efficient and, according to the manufacturer, would reduce direct labor costs and variable overhead costs by $25 \%$. Supervision cost ( $\$ 30,000$ per year) and direct materials cost per unit would not be affected by the new equipment. The new equipment's capacity would be 60,000 subassemblies per year.

    The total general company overhead would be unaffected by this decision.
    Required:

    1. The president is unsure what the company should do and would like an analysis showing the unit costs and total costs for each of the two alternatives given above. Assume that 40,000 subassemblies are needed each year. Which course of action would you recommend to the president?
    2. Would your recommendation in (1) above be the same if the company's needs were (a) 50,000 subassemblies per year, or (b) 60,000 subassemblies per year?
    3. What other factors would you recommend that the company consider before making a decision?

    ## PROBLEM 7-26 Dropping or Retaining a Product [LO 7-2]

    Tracey Douglas is the owner and managing director of Heritage Garden Furniture, Ltd., a South African company that makes museum-quality reproductions of antique outdoor furniture. Ms. Douglas would like advice concerning the advisability of eliminating the model C3 lawnchair. These lawnchairs have been among the company's best-selling products, but they seem to be unprofitable.

    A condensed absorption costing income statement for the company and for the model C3 lawnchair for the quarter ended June 30 follows:

    |  | All Products | Model C3 Lawnchair |
    | :---: | :---: | :---: |
    | Sales . | R2,900,000 | R300,000 |
    | Cost of goods sold: |  |  |
    | Direct materials | 759,000 | 122,000 |
    | Direct labor | 680,000 | 72,000 |
    | Fringe benefits (20\% of direct labor) | 136,000 | 14,400 |
    | Variable manufacturing overhead | 28,000 | 3,600 |
    | Building rent and maintenance | 30,000 | 4,000 |
    | Depreciation. | 75,000 | 19,100 |
    | Total cost of goods sold | 1,708,000 | 235,100 |
    | Gross margin . | 1,192,000 | 64,900 |
    | Selling and administrative expenses: |  |  |
    | Product managers' salaries . | 75,000 | 10,000 |
    | Sales commissions (5\% of sales) | 145,000 | 15,000 |
    | Fringe benefits (20\% of salaries and commissions). | 44,000 | 5,000 |
    | Shipping. | 120,000 | 10,000 |
    | General administrative expenses . | 464,000 | 48,000 |
    | Total selling and administrative expenses | 848,000 | 88,000 |
    | Net operating income (loss) | R 344,000 | R ( 23,100 ) |
    | The currency in South Africa is the rand, denoted here by R. |  |  |

    The following additional data have been supplied by the company:
    a. Direct labor is a variable cost.
    b. All of the company's products are manufactured in the same facility and use the same equipment. Building rent and maintenance and depreciation are allocated to products using various bases. The equipment does not wear out through use; it eventually becomes obsolete.
    c. There is ample capacity to fill all orders.
    d. Dropping the model C3 lawnchair would have no effect on sales of other product lines.
    e. Work in process and finished goods inventories are insignificant.
    f. Shipping costs are traced directly to products.
    g. General administrative expenses are allocated to products on the basis of sales. There would be no effect on the total general administrative expenses if the model C3 lawnchair were dropped.
    h. If the model C3 lawnchair were dropped, the product manager would be laid off.

    ## Required:

    1. Given the current level of sales, would you recommend that the model C3 lawnchair be dropped? Prepare appropriate computations to support your answer.
    2. What would sales of the model C3 lawnchair have to be, at minimum, in order to justify retaining the product? Explain. (Hint: Set this up as a break-even problem but include only the relevant costs.)

    PROBLEM 7-27 Utilization of a Constrained Resource [LO 7-5, LO 7-6]
    The Brandilyn Toy Company manufactures a line of dolls and a doll dress sewing kit. Demand for the dolls is increasing, and management requests assistance from you in determining the best sales and production mix for the coming year. The company has provided the following data:

    | Product | Demand Next Year Unit | Selling Price Per Unit | Direct <br> Materials | Direct <br> Labor |
    | :---: | :---: | :---: | :---: | :---: |
    | Marcy | 26,000 | \$35.00 | \$3.50 | \$4.80 |
    | Tina. | 42,000 | \$24.00 | \$2.30 | \$3.00 |
    | Cari. | 40,000 | \$22.00 | \$4.50 | \$8.40 |
    | Lenny | 46,000 | \$18.00 | \$3.10 | \$6.00 |
    | Sewing kit. | 450,000 | \$14.00 | \$1.50 | \$2.40 |

    The following additional information is available:
    a. The company's plant has a capacity of 150,000 direct labor-hours per year on a single-shift basis. The company's present employees and equipment can produce all five products.
    b. The direct labor rate of $\$ 12.00$ per hour is expected to remain unchanged during the coming year.
    c. Fixed costs total $\$ 356,000$ per year. Variable overhead costs are $\$ 4.00$ per direct labor-hour.
    d. All of the company's nonmanufacturing costs are fixed.
    e. The company's finished goods inventory is negligible and can be ignored.

    Required:

    1. Determine the contribution margin per direct labor-hour expended on each product.
    2. Prepare a schedule showing the total direct labor-hours that will be required to produce the units estimated to be sold during the coming year.
    3. Examine the data you have computed in (1) and (2) above. How would you allocate the 150,000 direct labor-hours of capacity to Brandilyn Toy Company's various products?
    4. What is the highest price, in terms of a rate per hour, that Brandilyn Toy Company should be willing to pay for additional capacity (that is, for added direct labor time)?
    5. Identify ways in which the company might be able to obtain additional output so that it would not have to leave some demand for its products unsatisfied.
    (CMA, adapted)

    ## PROBLEM 7-28 Sell or Process Further [LO 7-7]

    The Heather Honey Company purchases honeycombs from beekeepers for $\$ 2.00$ a pound. The company produces two main products from the honeycombs-honey and beeswax. Honey is drained from the honeycombs, and then the honeycombs are melted down to form cubes of beeswax. The beeswax is sold for $\$ 1.50$ a pound.

    The honey can be sold in raw form for $\$ 3.00$ a pound. However, some of the raw honey is used by the company to make honey drop candies. The candies are packed in a decorative container and are sold in gift and specialty shops. A container of honey drop candies sells for $\$ 4.40$.

    Each container of honey drop candies contains three quarters of a pound of honey. The other variable costs associated with making the candies are as follows:

    | Decorative container | \$0.40 |
    | :---: | :---: |
    | Other ingredients | 0.25 |
    | Direct labor | 0.20 |
    | Variable manufacturing overhead | 0.10 |
    | Total variable manufacturing cost | \$0.95 |

    The monthly fixed manufacturing overhead costs associated with making the candies follow:

    | Master candy maker's salary . . . . . . . . . . . . . . . . . . | $\$ 3,880$ |
    | :--- | :--- | ---: |
    | Depreciation of candy making equipment . . . . . . . | 400 |
    | Total fixed manufacturing cost . . . . . . . . . . . . . . . | $\underline{\$ 4,280}$ |

    The master candy maker has no duties other than to oversee production of the honey drop candies. The candy making equipment is special-purpose equipment that was constructed specifically to make this particular candy. The equipment has no resale value and does not wear out through use.

    A salesperson is paid $\$ 2,000$ per month plus a commission of $5 \%$ of sales to market the honey drop candies.

    The company had enjoyed robust sales of the candies for several years, but the recent entrance of a competing product into the marketplace has depressed sales of the candies. The management of the company is now wondering whether it would be more profitable to sell all of the honey rather than converting some of it into candies.

    ## Required:

    1. What is the incremental contribution margin per container from further processing the honey into candies?
    2. What is the minimum number of containers of candy that must be sold each month to justify the continued processing of honey into candies? Explain. Show all computations.
    (CMA, adapted)
    

    Storage Systems, Inc., sells a wide range of drums, bins, boxes, and other containers that are used in the chemical industry. One of the company's products is a heavy-duty corrosion-resistant metal drum, called the XSX drum, used to store toxic wastes. Production is constrained by the capacity of an automated welding machine that is used to make precision welds. A total of 2,000 hours of welding time are available annually on the machine. Because each drum requires 0.8 hours of welding time, annual production is limited to 2,500 drums. At present, the welding machine is used exclusively to make the XSX drums. The accounting department has provided the following financial data concerning the XSX drums:
    

    Management believes 3,000 XSX drums could be sold each year if the company had sufficient manufacturing capacity. As an alternative to adding another welding machine, management has looked into the possibility of buying additional drums from an outside supplier. Metal Products, Inc., a supplier of quality products, would be able to provide up to 1,800 XSX-type drums per year at a price of $\$ 120$ per drum, which Storage Systems would resell to its customers at its normal selling price after appropriate relabeling.

    Jasmine Morita, Storage Systems' production manager, has suggested that the company could make better use of the welding machine by manufacturing premium mountain bike frames, which would require only 0.2 hours of welding time per frame. Jasmine believes that Storage Systems could sell up to 3,500 mountain bike frames per year to mountain bike manufacturers at a price of $\$ 65$ per frame. The accounting department has provided the following data concerning the proposed new product:

    | Mountain Bike Frames |  |  |
    | :---: | :---: | :---: |
    | Selling price per frame. |  | \$65.00 |
    | Cost per frame: |  |  |
    | Direct materials | \$17.50 |  |
    | Direct labor (\$18 per hour) | 22.50 |  |
    | Manufacturing overhead | 15.75 |  |
    | Selling and administrative expense | 6.50 | 62.25 |
    | Margin per frame. |  | \$ 2.75 |

    The mountain bike frames could be produced with existing equipment and personnel. Manufacturing overhead is allocated to products on the basis of direct labor-hours. Most of the manufacturing overhead consists of fixed common costs such as rent on the factory building, but some of it is variable. The variable manufacturing overhead has been estimated at $\$ 1.05$ per XSX drum and $\$ 0.60$ per mountain bike frame. The variable manufacturing overhead cost would not be incurred on drums acquired from the outside supplier.

    Selling and administrative expenses are allocated to products on the basis of revenues. Almost all of the selling and administrative expenses are fixed common costs, but it has been estimated that variable selling and administrative expenses amount to $\$ 0.85$ per XSX drum and would be $\$ 0.40$ per mountain bike frame. The variable selling and administrative expenses of $\$ 0.85$ per drum would be incurred when drums acquired from the outside supplier are sold to the company's customers.

    All of the company's employees-direct and indirect-are paid for full 40-hour workweeks and the company has a policy of laying off workers only in major recessions.

    ## Required:

    1. Given the margins of the two products as indicated in the reports submitted by the accounting department, does it make any sense to even consider producing the mountain bike frames? Explain.
    2. Compute the contribution margin per unit for:
    a. Purchased XSX drums.
    b. Manufactured XSX drums.
    c. Manufactured mountain bike frames.
    3. Determine the number of XSX drums (if any) that should be purchased and the number of XSX drums and/or mountain bike frames (if any) that should be manufactured. What is the improvement in net income that would result from this plan over current operations?
    As soon as your analysis was shown to the top management team at Storage Systems, several managers got into an argument concerning how direct labor costs should be treated when making this decision. One manager argued that direct labor is always treated as a variable cost in textbooks and in practice and has always been considered a variable cost at Storage Systems. After all, "direct" means you can directly trace the cost to products. If direct labor is not a variable cost, what is? Another manager argued just as strenuously that direct labor should be considered a fixed cost at Storage Systems. No one had been laid off in over a decade, and for
    all practical purposes, everyone at the plant is on a monthly salary. Everyone classified as direct labor works a regular 40 -hour workweek and overtime has not been necessary since the company adopted Lean Production techniques. Whether the welding machine is used to make drums or frames, the total payroll would be exactly the same. There is enough slack, in the form of idle time, to accommodate any increase in total direct labor time that the mountain bike frames would require.
    4. Redo requirements (2) and (3) above, making the opposite assumption about direct labor from the one you originally made. In other words, if you treated direct labor as a variable cost, redo the analysis treating it as a fixed cost. If you treated direct labor as a fixed cost, redo the analysis treating it as a variable cost.
    5. What do you think is the correct way to treat direct labor in this situation-as a variable cost or as a fixed cost? Explain.

    CASE 7-30 Plant Closing Decision [LO 7-1, LO 7-2]
    Mobile Seating Corporation manufactures seats for automobiles, vans, trucks, and boats. The company has a number of plants, including the Greenville Cover Plant, which makes seat covers.

    Miriam Restin is the plant manager at the Greenville Cover Plant but also serves as the regional production manager for the company. Her budget as the regional manager is charged to the Greenville Cover Plant.

    Restin has just heard that Mobile Seating has received a bid from an outside vendor to supply the equivalent of the entire annual output of the Greenville Cover Plant for $\$ 21$ million. Restin was astonished at the low outside bid because the budget for the Greenville Cover Plant's operating costs for the coming year was set at $\$ 24.3$ million. If this bid is accepted, the Greenville Cover Plant will be closed down.

    The budget for the Greenville Cover Plant's operating costs for the coming year is presented on the following page. Additional facts regarding the plant's operations are as follows:
    a. Due to the Greenville Cover Plant's commitment to use high-quality fabrics in all of its products, the Purchasing Department was instructed to place blanket purchase orders with major suppliers to ensure the receipt of sufficient materials for the coming year. If these orders are canceled as a consequence of the plant closing, termination charges would amount to $25 \%$ of the cost of direct materials.
    b. Approximately 350 employees will lose their jobs if the plant is closed. This includes all of the direct laborers and supervisors, management and staff, and the plumbers, electricians, and other skilled workers classified as indirect plant workers. Some of these workers would have difficulty finding new jobs. Nearly all the production workers would have difficulty matching the Greenville Cover Plant's base pay of $\$ 12.50$ per hour, which is the highest in the area. A clause in Greenville Cover's contract with the union may help some employees; the company must provide employment assistance and job training to its former employees for 12 months after a plant closing. The estimated cost to administer this service would be $\$ 0.8$ million.
    c. Some employees would probably choose early retirement because Mobile Seating Corporation has an excellent pension plan. In fact, $\$ 0.7$ million of the annual pension expense would continue whether the Greenville Cover Plant is open or not.
    d. Restin and her regional staff would not be affected by the closing of the Greenville Cover Plant. They would still be responsible for running three other area plants.
    e. If the Greenville Cover Plant were closed, the company would realize about $\$ 2$ million salvage value for the equipment in the plant. If the plant remains open, there are no plans to make any significant investments in new equipment or buildings. The old equipment is adequate for the job and should last indefinitely.

    | Greenville Cover Plant Annual Budget for Operating Costs |  |  |
    | :---: | :---: | :---: |
    | Materials |  | \$ 8,000,000 |
    | Labor: |  |  |
    | Direct. | \$6,700,000 |  |
    | Supervision. | 400,000 |  |
    | Indirect plant | 1,900,000 | 9,000,000 |
    | Overhead: |  |  |
    | Depreciation-equipment . | 1,300,000 |  |
    | Depreciation-building | 2,100,000 |  |
    | Pension expense. | 1,600,000 |  |
    | Plant manager and staff | 600,000 |  |
    | Corporate expenses*. | 1,700,000 | 7,300,000 |
    | Total budgeted costs . |  | \$24,300,000 |
    | *Fixed corporate expenses allocated to plants and other operating units based on total budgeted wage and salary costs. |  |  |

    ## Required:

    1. Without regard to costs, identify the advantages to Mobile Seating Corporation of continuing to obtain covers from its own Greenville Cover Plant.
    2. Mobile Seating Corporation plans to prepare a financial analysis that will be used in deciding whether or not to close the Greenville Cover Plant. Management has asked you to identify:
    a. The annual budgeted costs that are relevant to the decision regarding closing the plant (show the dollar amounts).
    b. The annual budgeted costs that are not relevant to the decision regarding closing the plant and explain why they are not relevant (again show the dollar amounts).
    c. Any nonrecurring costs that would arise due to the closing of the plant and explain how they would affect the decision (again show any dollar amounts).
    3. Looking at the data you have prepared in (2) above, should the plant be closed? Show computations and explain your answer.
    4. Identify any revenues or costs not specifically mentioned in the problem that Mobile Seating Corporation should consider before making a decision.
    (CMA, adapted)
    CASE 7-31 Integrative Case: Relevant Costs; Pricing [LO 7-1, LO 7-4]
    Jenco Incorporated's only product is a combination fertilizer-weed killer called Fertikil. Fertikil is sold nationwide through normal marketing channels to retail nurseries and garden stores.

    Taylor Nursery plans to sell a similar fertilizer weed killer compound through its regional nursery chain under its own private label. Taylor does not have manufacturing facilities of its own, so it has asked Jenco (and several other companies) to submit a bid for manufacturing and delivering a 25,000 pound order of the private brand compound to Taylor. While the chemical composition of the Taylor compound differs from that of Fertikil, the manufacturing processes are very similar.

    The Taylor compound would be produced in 1,000 pound lots. Each lot would require 30 direct labor-hours and the following chemicals:

    | Chemicals | Quantity in Pounds |
    | :---: | :---: |
    | CW-3 | 400 |
    | JX-6 | 300 |
    | MZ-8 | 200 |
    | BE-7 . | 100 |

    The first three chemicals (CW-3, JX-6, and MZ-8) are all used in the production of Fertikil. BE-7 was used in another compound that Jenco discontinued several months ago. The supply of BE-7 that Jenco had on hand when the other compound was discontinued was not discarded.

    Jenco could sell its supply of BE-7 at the prevailing market price less $\$ 0.10$ per pound selling and handling expenses.

    Jenco also has on hand a chemical called $\mathrm{CN}-5$, which was manufactured for use in another product that is no longer produced. $\mathrm{CN}-5$, which cannot be used in Fertikil, can be substituted for CW -3 on a one-for-one basis without affecting the quality of the Taylor compound. The CN-5 in inventory has a salvage value of $\$ 500$.

    Inventory and cost data for the chemicals that can be used to produce the Taylor compound are as shown below:

    | Raw Material | Pounds in Inventory | Actual Price per Pound When Purchased | Current Market Price per Pound |
    | :---: | :---: | :---: | :---: |
    | CW-3. | 22,000 | \$0.80 | \$0.90 |
    | JX-6. | 5,000 | 0.55 | 0.60 |
    | MZ-8. | 8,000 | 1.40 | 1.60 |
    | BE-7. | 4,000 | 0.60 | 0.65 |
    | CN-5. | 5,500 | 0.75 | (Salvage) |

    The current direct labor rate is $\$ 14$ per hour. The predetermined overhead rate is based on direct labor-hours (DLH). The predetermined overhead rate for the current year, based on a twoshift capacity of 400,000 total DLH with no overtime, is as follows:

    | Variable manufacturing overhead | \$ 4.50 per DLH |
    | :---: | :---: |
    | Fixed manufacturing overhead | 7.50 per DLH |
    | Combined rate | \$12.00 per DLH |

    Jenco's production manager reports that the present equipment and facilities are adequate to manufacture the Taylor compound. Therefore, the order would have no effect on total fixed manufacturing overhead costs. However, Jenco is within 400 hours of its two-shift capacity this month. Any additional hours beyond 400 hours must be done in overtime. If need be, the Taylor compound could be produced on regular time by shifting a portion of Fertikil production to overtime. Jenco's rate for overtime hours is $11 / 2$ times the regular pay rate, or $\$ 21$ per hour. There is no allowance for any overtime premium in the predetermined overhead rate.

    ## Required:

    1. Jenco, has decided to submit a bid for a 25,000 pound order of Taylor Nursery's new compound. The order must be delivered by the end of the current month. Taylor Nursery has indicated that this is a one-time order that will not be repeated. Calculate the lowest price that Jenco could bid for the order without reducing its net operating income.
    2. Refer to the original data. Assume that Taylor Nursery plans to place regular orders for 25,000 pound lots of the new compound during the coming year. Jenco expects the demand for Fertikil to remain strong. Therefore, the recurring orders from Taylor Nursery would put Jenco over its two-shift capacity. However, production could be scheduled so that $60 \%$ of each Taylor Nursery order could be completed during regular hours. As another option, some Fertikil production could be shifted temporarily to overtime so that the Taylor Nursery orders could be produced on regular time. Current market prices are the best available estimates of future market prices.

    Jenco's standard markup policy for new products is $40 \%$ of the full manufacturing cost, including fixed manufacturing overhead. Calculate the price that Jenco would quote Taylor Nursery for each 25,000 pound lot of the new compound, assuming that it is to be treated as a new product and this pricing policy is followed.
    

    CASE 7-32 Ethics and the Manager; Shut Down or Continue Operations [LO 7-2]
    Marvin Braun had just been appointed vice president of the Great Basin Region of the Financial Services Corporation (FSC). The company provides check processing services for small banks. The banks send checks presented for deposit or payment to FSC, which then records the data on each check in a computerized database. FSC sends the data electronically to the nearest Federal Reserve Bank check-clearing center where the appropriate transfers of funds are made between banks. The Great Basin Region consists of three check processing centers in Eastern IdahoPocatello, Idaho Falls, and Ashton. Prior to his promotion to vice president, Mr. Braun had been manager of a check processing center in Indiana.

    Immediately upon assuming his new position, Mr. Braun requested a complete financial report for the just-ended fiscal year from the region's controller, Lance Whiting. Mr. Braun specified that the financial report should follow the standardized format required by corporate headquarters for all regional performance reports. That report appears below:

    |  | Financial Performance Great Basin Region |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | Total | Check Processing Centers |  |  |
    |  |  | Pocatello | Idaho Falls | Ashton |
    | Revenues. | \$20,000,000 | \$7,000,000 | \$8,000,000 | \$5,000,000 |
    | Operating expenses: |  |  |  |  |
    | Direct labor. | 12,200,000 | 4,400,000 | 4,700,000 | 3,100,000 |
    | Variable overhead | 400,000 | 150,000 | 160,000 | 90,000 |
    | Equipment depreciation | 2,100,000 | 700,000 | 800,000 | 600,000 |
    | Facility expenses. | 2,000,000 | 600,000 | 500,000 | 900,000 |
    | Local administrative expenses*. | 450,000 | 150,000 | 180,000 | 120,000 |
    | Regional administrative expenses ${ }^{\dagger}$ | 400,000 | 140,000 | 160,000 | 100,000 |
    | Corporate administrative expenses ${ }^{\ddagger}$ | 1,600,000 | 560,000 | 640,000 | 400,000 |
    | Total operating expense. | 19,150,000 | 6,700,000 | 7,140,000 | 5,310,000 |
    | Net operating income (loss). | \$ 850,000 | \$ 300,000 | \$ 860,000 | \$ $(310,000)$ |
    | *Local administrative expenses are the administrative expenses incurred at the check processing centers. <br> ${ }^{\dagger}$ Regional administrative expenses are allocated to the check processing centers based on revenues. <br> ${ }^{\ddagger}$ Corporate administrative expenses represent a standard $8 \%$ charge against revenues. |  |  |  |  |
    |  |  |  |  |  |  |
    |  |  |  |  |  |  |

    Upon seeing this report, Mr. Braun summoned Mr. Whiting for an explanation.
    Braun: What's the story on Ashton? It didn't have a loss the previous year, did it?
    Whiting: No, the Ashton facility has had a nice profit every year since it was opened six years ago, but Ashton lost a big contract this year.
    Braun: Why?
    Whiting: One of our national competitors entered the local market and bid very aggressively on the contract. We couldn't afford to meet the bid. Ashton's costs-particularly their facility expenses - are just too high. When Ashton lost the contract, we had to lay off a lot of employees, but we could not reduce the fixed costs of the Ashton facility.
    Braun: Why is Ashton's facility expense so high? It's a smaller facility than either Pocatello or Idaho Falls and yet its facility expense is higher.
    Whiting: The problem is that we are able to rent suitable facilities very cheaply at Pocatello and Idaho Falls. No such facilities were available at Ashton, so we had them built. Unfortunately, there were big cost overruns. The contractor we hired was inexperienced at this kind of work and in fact went bankrupt before the project was completed. After hiring another contractor to finish the work, we were way over budget. The large depreciation charges on the facility didn't matter at first because we didn't have much competition at the time and could charge premium prices.
    Braun: Well, we can't do that anymore. The Ashton facility will obviously have to be shut down. Its business can be shifted to the other two check processing centers in the region.

    Whiting: I would advise against that. The $\$ 900,000$ in depreciation charges at the Ashton facility are misleading. That facility should last indefinitely with proper maintenance. And it has no resale value; there is no other commercial activity around Ashton.
    Braun: What about the other costs at Ashton?
    Whiting: If we shifted Ashton's business over to the other two processing centers in the region, we wouldn't save anything on direct labor or variable overhead costs. We might save $\$ 60,000$ or so in local administrative expenses, but we would not save any regional administrative expense. And corporate headquarters would still charge us $8 \%$ of our revenues as corporate administrative expenses.

    In addition, we would have to rent more space in Pocatello and Idaho Falls to handle the work transferred from Ashton; that would probably cost us at least \$400,000 a year. And don't forget that it will cost us something to move the equipment from Ashton to Pocatello and Idaho Falls. And the move will disrupt service to customers.
    Braun: I understand all of that, but a money-losing processing center on my performance report is completely unacceptable.
    Whiting: And if you do shut down Ashton, you are going to throw some loyal employees out of work.
    Braun: That's unfortunate, but we have to face hard business realities.
    Whiting: And you would have to write off the investment in the facilities at Ashton.
    Braun: I can explain a write-off to corporate headquarters; hiring an inexperienced contractor to build the Ashton facility was my predecessor's mistake. But they'll have my head at headquarters if I show operating losses every year at one of my processing centers. Ashton has to go. At the next corporate board meeting, I am going to recommend that the Ashton facility be closed.
    Required:

    1. From the standpoint of the company as a whole, should the Ashton processing center be shut down and its work redistributed to the other processing centers in the region? Explain.
    2. Do you think Mr. Braun's decision to shut down the Ashton facility is ethical? Explain.
    3. What influence should the depreciation on the facilities at Ashton have on prices charged by Ashton for its services?

    ## CASE 7-33 SELL OR PROCESS FURTHER DECISION [LO 7-7]

    Midwest Mills has a plant that can mill wheat grain into a cracked wheat cereal and then further mill the cracked wheat into flour. The company can sell all the cracked wheat cereal that it can produce at a selling price of $\$ 490$ per ton. In the past, the company has sold only part of its cracked wheat as cereal and has retained the rest for further milling into flour. The flour has been selling for $\$ 700$ per ton, but recently the price has become unstable and has dropped to $\$ 625$ per ton. The costs and revenues associated with a ton of flour follow:
    

    Because of the weak price for flour, the sales manager believes that the company should discontinue milling flour and use its entire milling capacity to produce cracked wheat to sell as cereal.

    The same milling equipment is used for both products. Milling one ton of cracked wheat into one ton of flour requires the same capacity as milling one ton of wheat grain into one ton of
    cracked wheat. Hence, the choice is between one ton of flour and two tons of cracked wheat. Current cost and revenue data on the cracked wheat cereal follow:

    |  | Per Ton of Cracked Wheat |  |
    | :---: | :---: | :---: |
    | Selling price. |  | \$490 |
    | Cost to manufacture: |  |  |
    | Wheat grain. | \$390 |  |
    | Direct labor. | 20 |  |
    | Manufacturing overhead | 60 | 470 |
    | Manufacturing profit. |  | \$ 20 |

    The sales manager argues that because the present $\$ 625$ per ton price for the flour results in a $\$ 5$ per ton loss, the milling of flour should not be resumed until the price per ton rises above $\$ 630$.

    The company assigns manufacturing overhead cost to the two products on the basis of milling hours. The same amount of time is required to mill either a ton of cracked wheat or a ton of flour. Virtually all manufacturing overhead costs are fixed. Materials and labor costs are variable.

    The company can sell all of the cracked wheat and flour it can produce at the current market prices. Required:

    1. Do you agree with the sales manager that the company should discontinue milling flour and use the entire milling capacity to mill cracked wheat if the price of flour remains at $\$ 625$ per ton? Support your answer with computations and explanations.
    2. What is the lowest price that the company should accept for a ton of flour? Again support your answer with computations and explanations.

    ## Capital Budgeting Decisions

    ## Capital Investments: A Key to Profitable Growth

    

    Cintas Corporation, headquartered in Cincinnati, Ohio, provides highly specialized services to businesses of all types throughout North America. The backbone of its success is providing corporate identity uniforms to more than five million North American workers. Cintas has 419 uniform rental facilities, 6 manufacturing plants, and 8 distribution centers across North America. The challenge for Cintas is choosing among competing capital expansion opportunities.
    At Cintas, each capital investment proposal must be accompanied by a financial analysis that estimates the project's cash inflows and outflows. The job of the Controller of Cintas' Rental Division, is to challenge the validity of the assumptions underlying the financial estimates. Is the cost to build the new facility underestimated? Are future revenue growth rates overly optimistic? Is it necessary to build a new facility, or could an existing facility be refurbished or expanded? Asking these types of constructive questions helps Cintas channel its limited investment funds to the most profitable opportunities.

    Source: Author's conversation with Paul Carmichael, Senior Controller, Cintas Corporation.
    

    LEARNING OBJECTIVES
    After studying Chapter 8, you should be able to:

    LO 8-1 Evaluate the acceptability of an investment project using the net present value method.
    LO 8-2 Evaluate the acceptability of an investment project using the internal rate of return method.
    LO 8-3 Evaluate an investment project that has uncertain cash flows.
    LO 8-4 Rank investment projects in order of preference.
    LO 8-5 Determine the payback period for an investment.
    LO 8-6 Compute the simple rate of return for an investment.
    LO 8-7 (Appendix 8A) Understand present value concepts and the use of present value tables.
    LO 8-8 (Appendix 8C) Include income taxes in a capital budgeting analysis.

    Managers often consider decisions that involve an investment today in the hope of realizing future profits. For example, Yum Brands, Inc., makes an investment when it opens a new Pizza Hut restaurant. L. L. Bean makes an investment when it installs a new computer to handle customer billing. Chrysler makes an investment when it redesigns a product such as the Jeep Eagle. Merck \& Co. invests in medical research. Amazon.com makes an investment when it redesigns its website. All of these investments require spending now with the expectation of additional future net cash flows.

    The term capital budgeting is used to describe how managers plan significant investments in projects that have long-term implications such as the purchase of new equipment or the introduction of new products. Most companies have many more potential projects than can actually be funded. Hence, managers must carefully select those projects that promise the greatest future return. How well managers make these capital budgeting decisions is a critical factor in the long-run financial health of the organization.

    ## Capital Budgeting-Planning Investments

    ## Typical Capital Budgeting Decisions

    Any decision that involves an outlay now in order to obtain a future return is a capital budgeting decision. Typical capital budgeting decisions include:

    1. Cost reduction decisions. Should new equipment be purchased to reduce costs?
    2. Expansion decisions. Should a new plant, warehouse, or other facility be acquired to increase capacity and sales?
    3. Equipment selection decisions. Which of several available machines should be purchased?
    4. Lease or buy decisions. Should new equipment be leased or purchased?
    5. Equipment replacement decisions. Should old equipment be replaced now or later?

    Capital budgeting decisions fall into two broad categories-screening decisions and preference decisions. Screening decisions relate to whether a proposed project is acceptable-whether it passes a preset hurdle. For example, a company may have a policy of accepting projects only if they provide a return of at least $20 \%$ on the investment. The required rate of return is the minimum rate of return a project must yield to be acceptable. Preference decisions, by contrast, relate to selecting from among several acceptable alternatives. To illustrate, a company may be considering several different machines to replace an existing machine on the assembly line. The choice of which machine to purchase is a preference decision. In this chapter, we first discuss screening decisions and then move on to preference decisions toward the end of the chapter.

    ## The Time Value of Money

    Capital investments usually earn returns that extend over fairly long periods of time. Consequently, it is important to recognize the time value of money when evaluating investment proposals. A dollar today is worth more than a dollar a year from now if for no other reason than you could put a dollar in a bank today and have more than a dollar a year from now. Therefore, projects that promise earlier returns are preferable to those that promise later returns.

    Capital budgeting techniques that recognize the time value of money involve discounting cash flows. We will spend most of this chapter showing how to use discounted cash flow methods in making capital budgeting decisions. If you are not already familiar with discounting and the use of present value tables, you should read Appendix 8A: The Concept of Present Value, at the end of this chapter, before proceeding any further.

    ## Discounted Cash Flows-The Net Present Value Method

    Two approaches to making capital budgeting decisions use discounted cash flows. One is the net present value method, and the other is the internal rate of return method. The net present value method is discussed in this section followed by a discussion of the internal rate of return method.

    ## The Net Present Value Method Illustrated

    Under the net present value method, the present value of a project's cash inflows is compared to the present value of the project's cash outflows. The difference between the present value of these cash flows, called the net present value, determines whether or not the project is an acceptable investment. To illustrate, consider the following data:

    Example A: Harper Company is contemplating the purchase of a machine capable of performing some operations that are now performed manually. The machine will cost $\$ 50,000$, and it will last for five years. At the end of the five-year period, the machine will have a zero scrap value. Use of the machine will reduce labor costs by $\$ 18,000$ per year. Harper Company requires a minimum pretax return of $20 \%$ on all investment projects. ${ }^{1}$

    Should the machine be purchased? Harper Company must determine whether a cash investment now of $\$ 50,000$ can be justified if it will result in an $\$ 18,000$ reduction in cost in each of the next five years. It may appear that the answer is obvious because the total cost savings is $\$ 90,000(\$ 18,000$ per year $\times 5$ years). However, the company can earn a $20 \%$ return by investing its money elsewhere. It is not enough that the cost reductions cover just the original cost of the machine; they must also yield a return of at least $20 \%$ or the company would be better off investing the money elsewhere.

    To determine whether the investment is desirable, the stream of annual $\$ 18,000$ cost savings should be discounted to its present value and then compared to the cost of the new machine. Harper Company's minimum required return of $20 \%$ is used as the discount rate in the discounting process. Exhibit 8-1 illustrates the computation of the net present value of this proposed project. The annual cost savings of $\$ 18,000$ is multiplied by 2.991 , the present value factor of a five-year annuity at the discount rate of $20 \%$, to obtain $\$ 53,838$. ${ }^{2}$ This is the present value of the annual cost savings. The present value of the initial investment is computed by multiplying the investment amount of $\$ 50,000$ by 1.000 , the present value factor for any cash flow that occurs immediately.

    LEARNING OBJECTIVE 8-1 Evaluate the acceptability of an investment project using the net present value method.

    | Initial cost . . . . . . . . . . . . . . . . . $\$ 50,000$ <br> Life of the project . . . . . . . $\$ 18,000$ <br> Annual cost savings . . . . . . $\$ 0$ <br> Salvage value . . . . . . . . $20 \%$ <br> Required rate of return . . . . $2 \%$ |  |  |  |  | EXHIBIT 8-1 <br> Net Present Value Analysis of a Proposed Project |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | Item | Year(s) | Amount of Cash Flow | $\begin{aligned} & 20 \% \\ & \text { Factor } \end{aligned}$ | Present Value of Cash Flows |  |
    | Annual cost savings Initial investment. <br> Net present value | $\begin{aligned} & 1-5 \\ & \text { Now } \end{aligned}$ | $\begin{aligned} & \$ 18,000 \\ & \$(50,000) \end{aligned}$ | $\begin{aligned} & 2.991^{*} \\ & 1.000 \end{aligned}$ | $\begin{gathered} \$ 53,838 \\ (50,000) \\ \hline \$ 3,838 \end{gathered}$ |  |
    | *From Exhibit 8B-2 in Appendix 8B at the end of this chapter. |  |  |  |  |  |

    According to the analysis, Harper Company should purchase the new machine. The present value of the cost savings is $\$ 53,838$, whereas the present value of the required investment (cost of the machine) is only $\$ 50,000$. Deducting the present value of the required investment from the present value of the cost savings yields the net present value of $\$ 3,838$. Whenever the net present value is zero or greater, as in our example, an investment project is acceptable. Whenever the net present value is negative (the present value of the cash outflows exceeds the present value of the cash inflows), an investment project is not acceptable. In sum:

    | If the Net Present Value Is | Then the Project Is . . . |
    | :---: | :---: |
    | Positive | Acceptable because its return is greater than the required rate of return. |
    | Zero | Acceptable because its return is equal to the required rate of return. |
    | Negative | Not acceptable because its return is less than the required rate of return. |

    There is another way to interpret the net present value. Harper Company could spend up to $\$ 53,838$ for the new machine and still obtain the minimum required $20 \%$ rate of return. The net present value of $\$ 3,838$, therefore, shows the amount of "cushion" or "margin of error." One way to look at this is that the company could underestimate the cost of the new machine by up to $\$ 3,838$, or overestimate the net present value of the future cash savings by up to $\$ 3,838$, and the project would still be financially attractive.

    ## Emphasis on Cash Flows

    Accounting net income is based on accruals that ignore when cash flows occur. However, in capital budgeting, the timing of cash flows is critical. The present value of a cash flow depends on when it occurs. For that reason, cash flow rather than accounting net income is the focus in capital budgeting. ${ }^{3}$ Examples of cash outflows and cash inflows that are often relevant to capital investment decisions are described below.

    Typical Cash Outflows Most projects have at least three types of cash outflows. First, they often require an immediate cash outflow in the form of an initial investment in equipment, other assets, and installation costs. Any salvage value realized from the sale of old equipment can be recognized as a reduction in the initial investment or as a cash inflow. Second, some projects require a company to expand its working capital. Working capital is current assets (e.g., cash, accounts receivable, and inventory) less current liabilities. When a company takes on a new project, the balances in the current asset accounts often increase. For example, opening a new Nordstrom's department store requires additional cash in sales registers and more inventory. These additional working capital needs are treated as part of the initial investment in a project. Third, many projects require periodic outlays for repairs and maintenance and additional operating costs.

    Typical Cash Inflows Most projects also have at least three types of cash inflows. First, a project will normally increase revenues or reduce costs. Either way, the amount involved should be treated as a cash inflow for capital budgeting purposes. Notice that from a cash flow standpoint, a reduction in costs is equivalent to an increase in revenues. Second, cash inflows are also frequently realized from selling equipment for its salvage value when a project ends, although the company may actually have to pay to dispose of


    some low-value or hazardous items. Third, any working capital that was tied up in the project can be released for use elsewhere at the end of the project and should be treated as a cash inflow at that time. Working capital is released, for example, when a company sells off its inventory or collects its accounts receivable.

    In summary, the following types of cash flows are common in business investment projects:

    ```
    Cash outflows:
    Initial investment (including installation costs).
    Increased working capital needs.
    Repairs and maintenance.
    Incremental operating costs.
    Cash inflows:
    Incremental revenues.
    Reduction in costs.
    Salvage value.
    Release of working capital.
    ```


    ## Recovery of the Original Investment

    The net present value method automatically provides for return of the original investment. Whenever the net present value of a project is positive, the project will recover the original cost of the investment plus sufficient excess cash inflows to compensate the organization for tying up funds in the project. To demonstrate this point, consider the following situation:
    Example B: Carver Hospital is considering the purchase of an attachment for its X-ray machine that will cost $\$ 3,170$. The attachment will be usable for four years, after which time it will have no salvage value. It will increase net cash inflows by $\$ 1,000$ per year in the X-ray department. The hospital's board of directors requires a rate of return of at least 10\% on such investments.

    A net present value analysis of the desirability of purchasing the X-ray attachment is presented in Exhibit 8-2. Notice that the attachment has exactly a $10 \%$ return on the original investment because the net present value is zero at a $10 \%$ discount rate.

    Each annual $\$ 1,000$ cash inflow arising from use of the attachment is made up of two parts. One part represents a recovery of a portion of the original $\$ 3,170$ paid for the attachment, and the other part represents a return on this investment. The breakdown of
    

    | Initial cost . . . . . . . . . . . . . . . . . . . $\$ 3$ years <br> Life of the project . . . . . . . . . $\$ 1,000$ <br> Annual net cash inflow . . . . . . . $\$ 0$ <br> Salvage value . . . . . . . . . . $10 \%$ <br> Required rate of return . . . . .  |  |  |  |  | EXHIBIT 8-2 <br> Carver Hospital-Net Present Value Analysis of X-Ray Attachment |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | Item | Year(s) | Amount of Cash Flow | $\begin{aligned} & \text { 10\% } \\ & \text { Factor } \end{aligned}$ | Present Value of Cash Flows |  |
    | Annual net cash inflow Initial investment | $\begin{aligned} & 1-4 \\ & \text { Now } \end{aligned}$ | $\begin{gathered} \$ 1,000 \\ \$(3,170) \end{gathered}$ | $\begin{aligned} & 3.170^{*} \\ & 1.000 \end{aligned}$ | $\begin{array}{r} \$ 3,170 \\ (3,170) \\ \hline \end{array}$ |  |
    | Net present value |  |  |  | \$ 0 |  |
    | *From Exhibit 8B-2 in A | dix 8B. |  |  |  |  |

    ## EXHIBIT 8-3

    Carver Hospital—Breakdown
    of Annual Cash Inflows

    |  | (1) | (2) | (3) | (4) | (5) |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | Year | Investment Outstanding during the Year | Cash Inflow | Return on Investment <br> (1) $\times 10 \%$ | Recovery of Investment during the Year (2) - (3) | Unrecovered Investment at the End of the Year (1) - (4) |
    | 1 | \$3,170 | \$1,000 | \$317 | \$ 683 | \$2,487 |
    | 2 | \$2,487 | \$1,000 | \$249 | 751 | \$1,736 |
    | 3 | \$1,736 | \$1,000 | \$173 | 827 | \$909 |
    | 4 | \$909 | \$1,000 | \$91 | 909 | \$0 |
    | Total investment recovered |  |  |  | \$3,170 |  |

    each year's \$1,000 cash inflow between recovery of investment and return on investment is shown in Exhibit 8-3.

    The first year's \$1,000 cash inflow consists of a return on investment of \$317 (a 10\% return on the $\$ 3,170$ original investment), plus a $\$ 683$ return of that investment. Because the amount of the unrecovered investment decreases each year, the dollar amount of the return on investment also decreases each year. By the end of the fourth year, all \$3,170 of the original investment has been recovered.

    ## Simplifying Assumptions

    Two simplifying assumptions are usually made in net present value analysis.
    The first assumption is that all cash flows other than the initial investment occur at the end of periods. This is somewhat unrealistic in that cash flows typically occur throughout a period rather than just at its end. The purpose of this assumption is to simplify computations.

    The second assumption is that all cash flows generated by an investment project are immediately reinvested at a rate of return equal to the discount rate. Unless these conditions are met, the net present value computed for the project will not be accurate. We used a discount rate of $10 \%$ for Carver Hospital in Exhibit 8-2. Unless the cash flows in each period are immediately reinvested at a $10 \%$ return, the net present value computed for the X-ray attachment will be misstated.

    ## Choosing a Discount Rate

    A positive net present value indicates that the project's return exceeds the discount rate. A negative net present value indicates that the project's return is less than the discount rate. Therefore, if the company's minimum required rate of return is used as the discount rate, a project with a positive net present value has a return that exceeds the minimum required rate of return and is acceptable. Contrarily, a project with a negative net present value has a return that is less than the minimum required rate of return and is unacceptable.

    What is a company's minimum required rate of return? The company's cost of capi$t a l$ is usually regarded as the minimum required rate of return. The cost of capital is the average rate of return the company must pay to its long-term creditors and its shareholders for the use of their funds. If a project's rate of return is less than the cost of capital, the company does not earn enough to compensate its creditors and shareholders. Therefore, any project with a rate of return less than the cost of capital should be rejected.

    The cost of capital serves as a screening device. When the cost of capital is used as the discount rate in net present value analysis, any project with a negative net present value does not cover the company's cost of capital and should be discarded as unacceptable.

    ## BUCK KNIVES PACKS ITS BAGS

    Buck Knives was losing money at its plant in San Diego, California. The company responded by loading its entire factory into a caravan of tractor-trailers and moving to Post Falls, Idaho. The relocation cost $\$ 6.5$ million, but Buck Knives justified the move based on the annual cost savings summarized below.

    |  | San Diego | Post Falls |
    | :---: | :---: | :---: |
    | Electricity (cost per kilowatt hour) | \$0.118 | \$0.031 |
    | Workers' compensation (cost per employee per year) | \$2,095 | \$210 |
    | Median hourly wage | \$15.15 | \$12.40 |
    | State business tax | 8.84\% | 7.6\% |
    | Health insurance (per family per year) | \$9,091 | \$8,563 |
    | Office space (cost per square foot) | \$34.20 | \$1.50 |
    | Sales tax | 7.75\% | 5\% |

    How would you analyze the financial viability of this decision? The first step would be to convert the data in the above table into annual lump sum savings. Then, net present value analysis could be used to compare the discounted value of the annual cost savings to the initial cash outlay associated with the relocation.

    Source: Chris Lydgate, "The Buck Stopped Here," Inc. magazine, May 2006, pp. 86-95.

    ## An Extended Example of the Net Present Value Method

    Example C provides an extended example of how the net present value method is used to analyze a proposed project. This example helps tie together and reinforce many of the ideas discussed thus far.

    Example C: Under a special licensing arrangement, Swinyard Corporation has an opportunity to market a new product for a five-year period. The product would be purchased from the manufacturer, with Swinyard responsible for promotion and distribution costs. The licensing arrangement could be renewed at the end of the five-year period. After careful study, Swinyard estimated the following costs and revenues for the new product:

    | Cost of equipment needed | \$60,000 |
    | :---: | :---: |
    | Working capital needed | \$100,000 |
    | Overhaul of the equipment in four years | \$5,000 |
    | Salvage value of the equipment in five years | \$10,000 |
    | Annual revenues and costs: |  |
    | Sales revenues | \$200,000 |
    | Cost of goods sold | \$125,000 |
    | Out-of-pocket operating costs (for salaries, advertising, and other direct costs) | \$35,000 |

    
    

    At the end of the five-year period, if Swinyard decides not to renew the licensing arrangement the working capital would be released for investment elsewhere. Swinyard uses a $14 \%$ discount rate. Would you recommend that the new product be introduced?

    This example involves a variety of cash inflows and cash outflows. The solution is given in Exhibit 8-4.

    Notice how the working capital is handled in this exhibit. It is counted as a cash outflow at the beginning of the project and as a cash inflow when it is released at the end of the project. Also notice how the sales revenues, cost of goods sold, and out-of-pocket costs are handled. Out-of-pocket costs are actual cash outlays for salaries, advertising, and other operating expenses.

    Because the net present value of the proposal is positive, the new product is acceptable.

    ## IN BUSINESS

    ## ECONOMIC WOES SHRINK CAPITAL BUDGETS

    When the health of the economy is uncertain, capital spending declines. Rite Aid CEO Mary Sammons cut her company's capital budget by $\$ 50$ million due to uncertain economic conditions. PetroHawk Energy responded to a weak economy by slashing its $\$ 1.5$ billion capital budget by onethird. Estée Lauder tightened its belt by challenging managers to defend what they must have and define what they can give up. YUM! Brands (owner of Pizza Hut, KFC, and Taco Bell) navigated the difficult economy by abandoning projects that "might come true" in favor of a "must have" capital budgeting mentality.
    Source: Matthew Boyle, "The Budget Knives Come Out," BusinessWeek, October 13, 2008, p. 30.

    ## Discounted Cash Flows-The Internal Rate of Return Method

    The internal rate of return is the rate of return of an investment project over its useful life. The internal rate of return is computed by finding the discount rate that equates the present value of a project's cash outflows with the present value of its cash inflows. In other words, the internal rate of return is the discount rate that results in a net present value of zero.

    ## The Internal Rate of Return Method Illustrated

    To illustrate the internal rate of return method, consider the following data:
    Example D: Glendale School District is considering the purchase of a large tractor-pulled lawn mower. At present, the lawn is mowed using a small hand-pushed gas mower. The large, tractor-pulled mower will cost $\$ 16,950$ and will have a useful life of 10 years. It will have a negligible scrap value, which can be ignored. The tractor-pulled mower would do the job faster than the old mower, resulting in labor savings of $\$ 3,000$ per year.

    To compute the internal rate of return of the new mower, we must find the discount rate that will result in a zero net present value. How do we do this? The simplest and most direct approach when the net cash inflow is the same every year is to divide the investment in the project by the expected annual net cash inflow. This computation yields a factor from which the internal rate of return can be determined. The formula is as follows:

    $$
    \begin{equation*}
    \text { Factor of the internal rate of return }=\frac{\text { Investment required }}{\text { Annual net cash inflow }} \tag{1}
    \end{equation*}
    $$

    The factor derived from formula (1) is then located in the present value tables to see what rate of return it represents. Using formula (1) and the data for the Glendale School District's proposed project, we get:

    $$
    \frac{\text { Investment required }}{\text { Annual net cash inflow }}=\frac{\$ 16,950}{\$ 3,000}=5.650
    $$

    Thus, the discount factor that will equate a series of $\$ 3,000$ cash inflows with a present investment of $\$ 16,950$ is 5.650 . Now we need to find this factor in Exhibit $8 \mathrm{~B}-2$ in Appendix 8B to see what rate of return it represents. We should use the 10 -period line in Exhibit 8B-2 because the cash flows for the project continue for 10 years. If we scan along the 10 -period line, we find that a factor of 5.650 represents a $12 \%$ rate of return. Therefore, the internal rate of return of the mower project is $12 \%$. We can verify this by computing the project's net present value using a $12 \%$ discount rate as shown in Exhibit 8-5.

    | Initial cost . . . . . . . . . . . . . . . . $\$ 16,950$ <br> Life of the project . . . . . . . . 10 years <br> Annual cost savings . . . . . . . . $\$ 0$ <br> Salvage value . . . . . . . .  |  |  |  |  | EXHIBIT 8-5 <br> Evaluation of the Mower Using a 12\% Discount Rate |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    | Item | Year(s) | Amount of Cash Flow | $\begin{aligned} & \text { 12\% } \\ & \text { Factor } \end{aligned}$ | Present Value of Cash Flows |  |
    | $\begin{array}{ll}\text { Annual cost savings . . . . . . . . . . } & 1-10 \\ \text { Initial investment . . . . . . . . . } & \text { Now }\end{array}$ |  | $\begin{gathered} \$ 3,000 \\ \$(16,950) \end{gathered}$ | $\begin{aligned} & 5.650^{*} \\ & 1.000 \end{aligned}$ | $\begin{gathered} \$ 16,950 \\ (16,950) \end{gathered}$ |  |
    | Net present value |  |  |  | \$ 0 |  |
    | *From Exhibit 8B-2 in Appendix 8B. |  |  |  |  |  |

    EXHIBIT 8-5
    Evaluation of the Mower Using a 12\% Discount Rate

    Notice from Exhibit $8-5$ that using a $12 \%$ discount rate equates the present value of the annual net cash inflows with the present value of the investment required for the project, leaving a zero net present value. The $12 \%$ rate therefore represents the internal rate of return of the project.

    ## Salvage Value and Other Cash Flows

    The technique just demonstrated works if a project's cash flows are identical every year. But what if they are not? For example, what if a project will have some salvage value at the end of its life in addition to the annual cash inflows? Under these circumstances, a trial-and-error process may be used to find the rate of return that will result in a zero net present value. The trial-and-error process can be carried out by hand; however, computer software programs such as spreadsheets can perform the necessary computations in seconds. Erratic or uneven cash flows should not prevent an analyst from determining a project's internal rate of return.

    ## Using the Internal Rate of Return

    To evaluate a project, the internal rate of return is compared to the company's minimum required rate of return, which is usually the company's cost of capital. If the internal rate of return is equal to or greater than the required rate of return, then the project is acceptable. If the internal rate of return is less than the required rate of return, then the project is rejected.

    In the case of the Glendale School District example, let us assume that the district has set a minimum required rate of return of $15 \%$ on all projects. Because the large mower's internal rate of return is only $12 \%$, the project does not clear the $15 \%$ hurdle and should be rejected.

    ## The Cost of Capital as a Screening Tool

    As we have seen in preceding examples, the cost of capital is often used to screen out undesirable investment projects. This screening is accomplished in different ways, depending on whether the company is using the internal rate of return method or the net present value method.

    When the internal rate of return method is used, the cost of capital is used as the hurdle rate that a project must clear for acceptance. If the internal rate of return of a project is not high enough to clear the cost of capital hurdle, then the project is ordinarily rejected. We saw the application of this idea in the Glendale School District example, where the hurdle rate was set at $15 \%$.

    When the net present value method is used, the cost of capital is the discount rate used to compute the net present value of a proposed project. Any project yielding a negative net present value is rejected unless other factors are significant enough to warrant its acceptance.

    The use of the cost of capital as a screening tool is summarized in Exhibit 8-6.

    ## Comparison of the Net Present Value and Internal Rate of Return Methods

    The net present value method has several important advantages over the internal rate of return method.

    First, the net present value method is often simpler to use than the internal rate of return method. As mentioned earlier, the internal rate of return method may require hunting for the discount rate that results in a net present value of zero. This can be a very laborious trial-and-error process, although it can be automated using a computer.

    Second, the internal rate of return method makes a questionable assumption. Both methods assume that cash flows generated by a project during its useful life are immediately reinvested elsewhere. However, the two methods make different assumptions concerning the rate of return that is earned on those cash flows. The net present value
    
    method assumes the rate of return is the discount rate, whereas the internal rate of return method assumes the rate of return earned on cash flows is the internal rate of return on the project. Specifically, if the internal rate of return of the project is high, this assumption may not be realistic. It is generally more realistic to assume that cash inflows can be reinvested at a rate of return equal to the discount rate-particularly if the discount rate is the company's cost of capital or an opportunity rate of return. For example, if the discount rate is the company's cost of capital, this rate of return can be actually realized by paying off the company's creditors and buying back the company's stock with cash flows from the project. In short, when the net present value method and the internal rate of return method do not agree concerning the attractiveness of a project, it is best to go with the net present value method. Of the two methods, it makes the more realistic assumption about the rate of return that can be earned on cash flows from the project.

    ## Expanding the Net Present Value Method

    So far, all of our examples have involved an evaluation of a single investment project. In the following section we expand the discussion of the net present value method to include evaluation of two alternative projects. In addition, we integrate relevant cost concepts into the discounted cash flow analysis. We use two approaches to compare competing investment projects-the total-cost approach and the incremental-cost approach. Each approach is illustrated in the next few pages.

    ## The Total-Cost Approach

    The total-cost approach is the most flexible method for comparing competing projects. To illustrate the mechanics of the approach, consider the following data:

    Example E: Harper Ferry Company operates a high-speed passenger ferry service across the Mississippi River. One of its ferryboats is in poor condition. This ferry can be renovated at an immediate cost of $\$ 200,000$. Further repairs and an overhaul of the motor will be needed five years from now at a cost of $\$ 80,000$. In all, the ferry will be usable for 10 years if this work is done. At the end of 10 years, the ferry will have to be scrapped at a salvage value of $\$ 60,000$. The scrap value of the ferry right now is $\$ 70,000$. It will cost $\$ 300,000$ each year to operate the ferry, and revenues will total $\$ 400,000$ annually.

    As an alternative, Harper Ferry Company can purchase a new ferryboat at a cost of $\$ 360,000$. The new ferry will have a life of 10 years, but it will require some repairs costing
    
    $\$ 30,000$ at the end of 5 years. At the end of 10 years, the ferry will have a scrap value of $\$ 60,000$. It will cost $\$ 210,000$ each year to operate the ferry, and revenues will total $\$ 400,000$ annually.

    Harper Ferry Company requires a return of at least $14 \%$ on all investment projects.
    Should the company purchase the new ferry or renovate the old ferry? Exhibit 8-7 shows the solution using the total-cost approach.

    Two points should be noted from the exhibit. First, all cash inflows and all cash outflows are included in the solution under each alternative. No effort has been made to isolate those cash flows that are relevant to the decision and those that are not relevant. The inclusion of all cash flows associated with each alternative gives the approach its name-the total-cost approach.

    Second, notice that a net present value is computed for each alternative. This is a distinct advantage of the total-cost approach because an unlimited number of alternatives can be compared side by side to determine the best option. For example, another alternative for Harper Ferry Company would be to get out of the ferry business entirely. If management desired, the net present value of this alternative could be computed to compare with the alternatives shown in Exhibit 8-7. Still other alternatives might be open to the company. In the case at hand, given only two alternatives, the data indicate that the most profitable choice is to purchase the new ferry. ${ }^{4}$
    


    ## The Incremental-Cost Approach

    When only two alternatives are being considered, the incremental-cost approach offers a simpler and more direct route to a decision. In the incremental-cost approach, only those costs and revenues that differ between the two alternatives are included in the analysis. To illustrate, refer again to the data in Example E relating to Harper Ferry Company. The solution using only differential costs is presented in Exhibit 8-8. ${ }^{5}$

    Two things should be noted from the data in this exhibit. First, the net present value in favor of buying the new ferry of $\$ 405,390$ shown in Exhibit $8-8$ agrees with the net present value shown under the total-cost approach in Exhibit 8-7. The two approaches are equivalent.

    Second, the costs used in Exhibit 8-8 are just the differences between the costs shown for the two alternatives in the prior exhibit. For example, the $\$ 160,000$ incremental investment required to purchase the new ferry in Exhibit 8-8 is the difference between the $\$ 360,000$ cost of the new ferry and the $\$ 200,000$ cost required to renovate the old ferry from Exhibit 8-7. The other numbers in Exhibit 8-8 have been computed in the same way.

    ## EXHIBIT 8-8

    The Incremental-Cost Approach to Project Selection
    

    ## Least-Cost Decisions

    Some decisions do not involve any revenues. For example, a company may be trying to decide whether to buy or lease an executive jet. The choice would be made on the basis of which alternative-buying or leasing-would be least costly. In situations such as these, where no revenues are involved, the most desirable alternative is the one with the least total cost from a present value perspective. Hence, these are known as least-cost decisions. To illustrate a least-cost decision, consider the following data:

    Example F: Val-Tek Company is considering replacing an old threading machine with a new threading machine that would substantially reduce annual operating costs. Selected data relating to the old and new machines are presented below:

    |  | Old Machine | New Machine |
    | :---: | :---: | :---: |
    | Purchase cost when new | \$200,000 | \$250,000 |
    | Salvage value now | \$30,000 |  |
    | Annual cash operating costs | \$150,000 | \$90,000 |
    | Overhaul needed immediately | \$40,000 |  |
    | Salvage value in six years | \$0 | \$50,000 |
    | Remaining life | 6 years | 6 years |

    ## Val-Tek Company uses a 10\% discount rate.

    Exhibit 8-9 analyzes the alternatives using the total-cost approach. Because this is a least-cost decision, the present values are negative for both alternatives. However, the present value of the alternative of buying the new machine is $\$ 109,500$ higher than the other alternative. Therefore, buying the new machine is the less costly alternative.

    Exhibit 8-10 presents an analysis of the same alternatives using the incrementalcost approach. Once again, when done correctly, the total-cost and incremental-cost approaches arrive at the same answer.

    ```
    EXHIBIT 8-9
    The Total-Cost Approach
    (Least-Cost Decision)
    Item \(\quad\) Year(s) \begin{tabular}{c} 
    Amount of \\
    Cash Flows
    \end{tabular} \begin{tabular}{c}
    \(10 \%\) \\
    Factor*
    \end{tabular} \begin{tabular}{c} 
    Present Value \\
    of Cash \\
    Flows
    \end{tabular}
    \begin{tabular}{|c|c|c|c|c|}
    \hline \multicolumn{5}{|l|}{Buy the new machine:} \\
    \hline Initial investment & Now & \$(250,000) & 1.000 & \$(250,000) \({ }^{\dagger}\) \\
    \hline Salvage value of the old machine & Now & \$30,000 & 1.000 & 30,000 \({ }^{\dagger}\) \\
    \hline Annual cash operating costs & 1-6 & \$ \((90,000)\) & 4.355 & \((391,950)\) \\
    \hline Salvage value of the new machine & 6 & \$50,000 & 0.564 & 28,200 \\
    \hline Present value of net cash outflows & & & & \((583,750)\) \\
    \hline \multicolumn{5}{|l|}{Keep the old machine:} \\
    \hline Overhaul needed now & Now & \$(40,000) & 1.000 & \$ (40,000) \\
    \hline Annual cash operating costs & 1-6 & \$(150,000) & 4.355 & \((653,250)\) \\
    \hline Present value of net cash outflows & & & & \((693,250)\) \\
    \hline Net present value in favor of buying th new machine & & & & \$ 109,500 \\
    \hline
    \end{tabular}
    *All factors are from Exhibits 8B-1 and 8B-2 in Appendix 8B.
    \({ }^{\dagger}\) These two items could be netted into a single \(\$ 220,000\) incremental-cost figure ( \(\$ 250,000-\$ 30,000=\$ 220,000\) ).
    ```

    | Item | Year(s) | Amount of Cash Flows | $\begin{aligned} & 10 \% \\ & \text { Factor* } \end{aligned}$ | Present Value of Cash Flows |
    | :---: | :---: | :---: | :---: | :---: |
    | Incremental investment required to purchase the new machine | Now | \$(210,000) | 1.000 | \$(210,000) ${ }^{\dagger}$ |
    | Salvage value of the old machine | Now | \$30,000 | 1.000 | 30,000 ${ }^{\dagger}$ |
    | Savings in annual cash operating costs | 1-6 | \$60,000 | 4.355 | 261,300 |
    | Difference in salvage value in six years . | 6 | \$50,000 | 0.564 | 28,200 |
    | Net present value in favor of buying the new machine |  |  |  | \$ 109,500 |

    ## HOME CONSTRUCTION GOES GREEN-OR DOES IT?

    Many homebuyers like the idea of building environmentally friendly homes until they get the bill. Specpan, an Indianapolis research firm, estimates a "green" home costs 10\%-19\% more than a comparable conventional home. For example, installing solar-electric glass-faced tiles on a roof costs $\$ 15,000$ per 100 square feet compared to $\$ 1,200$ per 100 square feet for standard fiber-cement tiles. Environmentally friendly interior paint costs $\$ 35-\$ 42$ per gallon compared to $\$ 20-\$ 32$ per gallon for standard latex paint. To further complicate this least-cost decision, the average homeowner lives in a house only seven years before moving. Within this time frame, many green investments appear to be financially unattractive. Nonetheless, the American Institute of Architects reports that $63 \%$ of their clients expressed an interest in renewable flooring materials such as cork and bamboo, up from $53 \%$ a year earlier.
    Source: June Fletcher, "The Price of Going Green," The Wall Street Journal, February 29, 2008, p. W8.
    

    ## Uncertain Cash Flows

    Thus far, we have assumed that all future cash flows are known with certainty. However, future cash flows are often uncertain or difficult to estimate. A number of techniques are available for handling this complication. Some of these techniques are quite technicalinvolving computer simulations or advanced mathematical skills-and are beyond the scope of this book. However, we can provide some very useful information to managers without getting too technical.

    ## An Example

    As an example of difficult-to-estimate future cash flows, consider the case of investments in automated equipment. The up-front costs of automated equipment and the tangible benefits, such as reductions in operating costs and waste, tend to be relatively easy to estimate. However, the intangible benefits, such as greater reliability, greater speed, and higher quality, are more difficult to quantify in terms of future cash flows. These intangible benefits certainly impact future cash flows-particularly in terms of increased sales and perhaps higher selling prices-but the cash flow effects are difficult to estimate. What can be done?

    A fairly simple procedure can be followed when the intangible benefits are likely to be significant. Suppose, for example, that a company with a $12 \%$ discount rate is considering purchasing automated equipment that would have a 10 -year useful life. Also suppose that a discounted cash flow analysis of just the tangible costs and benefits shows a negative net present value of $\$ 226,000$. Clearly, if the intangible benefits are large enough, they could turn this negative net present value into a positive net present value. In this case, the amount of additional cash flow per year from the intangible benefits that would be needed to make the project financially attractive can be computed as follows:

    | Net present value excluding the intangible benefits (negative) | \$(226,000) |
    | :---: | :---: |
    | Present value factor for an annuity at $12 \%$ for 10 periods (from Exhibit 8B-2 in Appendix 8B) | 5.650 |

    LEARNING OBJECTIVE 8-3
    Evaluate an investment project that has uncertain cash flows.
    $\frac{\text { Negative net present value to be offset, } \$ 226,000}{\text { Present value factor, } 5.650}=\$ 40,000$

    Thus, if the intangible benefits of the automated equipment are worth at least $\$ 40,000 \mathrm{a}$ year to the company, then the automated equipment should be purchased. If, in the judgment of management, these intangible benefits are not worth $\$ 40,000$ a year, then the automated equipment should not be purchased.

    This technique can be used in other situations in which future cash flows are difficult to estimate. For example, this technique can be used when the salvage value is difficult to estimate. To illustrate, suppose that all of the cash flows from an investment in a supertanker have been estimated-other than its salvage value in 20 years. Using a discount rate of $12 \%$, management has determined that the net present value of all of these cash flows is a negative $\$ 1.04$ million. This negative net present value would be offset by the salvage value of the supertanker. How large would the salvage value have to be to make this investment attractive?

    ```
    Net present value excluding
    salvage value (negative) . . . . . . . . . . . . . . . . . . . . . . $(1,040,000)
    Present value factor at 12% for 20 periods
    (from Exhibit 8B-1 in Appendix 8B) . . . . . . . . . . . . 0.104
    ```

    Negative net present value to be offset, $\$ 1,040,000$
    Present value factor, 0.104
    Thus, if the salvage value of the tanker in 20 years is at least $\$ 10$ million, its net present value would be positive and the investment would be made. However, if management believes the salvage value is unlikely to be as large as $\$ 10$ million, the investment should not be made.

    ## Real Options

    The analysis in this chapter has assumed that an investment cannot be postponed and that, once started, nothing can be done to alter the course of the project. In reality, investments can often be postponed. Postponement is a particularly attractive option when the net present value of a project is modest using current estimates of future cash flows and the future cash flows involve a great deal of uncertainty that may be resolved over time. Similarly, once an investment is made, management can often exploit changes in the business environment and take actions that enhance future cash flows. For example, buying a supertanker provides management with a number of options, some of which may become more attractive as time unfolds. Instead of operating the supertanker itself, the company may decide to lease it to another operator if the rental rates become high enough. Or, if a supertanker shortage develops, management may decide to sell the supertanker and take a gain. In the case of an investment in automated equipment, management may initially buy only the basic model without costly add-ons, but keep the option open to add more capacity and capability later. The ability to delay the start of a project, to expand it if conditions are favorable, to cut losses if they are unfavorable, and to otherwise modify plans as business conditions change adds value to many investments. These advantages can be quantified using what is called real options analysis, but the techniques are beyond the scope of this book.

    ## Preference Decisions-The Ranking of Investment Projects

    ## LEARNING OBJECTIVE 8-4

    Rank investment projects in order of preference.

    Recall that when considering investment opportunities, managers must make two types of decisions-screening decisions and preference decisions. Screening decisions, which come first, pertain to whether or not a proposed investment is acceptable. Preference decisions come after screening decisions and attempt to answer the following question: "How do the remaining investment proposals, all of which have been screened and provide an acceptable rate of return, rank in terms of preference? That is, which one(s) would be best for the company to accept?"

    Sometimes preference decisions are called rationing decisions, or ranking decisions. Limited investment funds must be rationed among many competing alternatives. Hence, the alternatives must be ranked. Either the internal rate of return method or the net present value method can be used in making preference decisions. However, as discussed earlier, if the two methods are in conflict, it is best to use the net present value method, which is more reliable.

    ## Internal Rate of Return Method

    When using the internal rate of return method to rank competing investment projects, the preference rule is: The higher the internal rate of return, the more desirable the project. An investment project with an internal rate of return of $18 \%$ is usually considered preferable to another project that has a return of only $15 \%$. Internal rate of return is widely used to rank projects.

    ## Net Present Value Method

    The net present value of one project cannot be directly compared to the net present value of another project unless the initial investments are equal. For example, assume that a company is considering two competing investments, as shown below:

    |  | Investment |  |
    | :---: | :---: | :---: |
    |  | A | B |
    | Investment required | \$(10,000) | \$(5,000) |
    | Present value of cash inflows | 11,000 | 6,000 |
    | Net present value | \$ 1,000 | \$ 1,000 |

    Although each project has a net present value of $\$ 1,000$, the projects are not equally desirable if the funds available for investment are limited. The project requiring an investment of only $\$ 5,000$ is much more desirable than the project requiring an investment of $\$ 10,000$. This fact can be highlighted by dividing the net present value of the project by the investment required. The result, shown below in equation form, is called the project profitability index.

    $$
    \begin{equation*}
    \text { Project profitability index }=\frac{\text { Net present value of the project }}{\text { Investment required }} \tag{2}
    \end{equation*}
    $$

    The project profitability indexes for the two investments above would be computed as follows:

    |  | Investment |  |
    | :--- | ---: | ---: | ---: |
    |  | A | B |
    | Net present value (a) . . . . . . . . . . . . . . | $\$ 1,000$ | $\$ 1,000$ |
    | Investment required (b) . . . . . . . . . . | $\$ 10,000$ | $\$ 5,000$ |
    | Project profitability index, (a) $\div$ (b) . . . . | 0.10 | 0.20 |

    When using the project profitability index to rank competing investments projects, the preference rule is: The higher the project profitability index, the more desirable the project. ${ }^{6}$ Applying this rule to the two investments above, investment B should be chosen over investment A .


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    ## IN BUSINESS

    

    The project profitability index is an application of the techniques for utilizing constrained resources discussed in an earlier chapter. In this case, the constrained resource is the limited funds available for investment, and the project profitability index is similar to the contribution margin per unit of the constrained resource.

    A few details should be clarified with respect to the computation of the project profitability index. The "Investment required" refers to any cash outflows that occur at the beginning of the project, reduced by any salvage value recovered from the sale of old equipment. The "Investment required" also includes any investment in working capital that the project may need.

    ## FEDEX GOES GREEN-WELL, NOT EXACTLY!

    In 2003, FedEx announced a 10-year plan to replace 3,000 delivery trucks per year with environmentally friendly hybrid vehicles, thereby eliminating 250,000 tons of greenhouse gases per year. The hybrid vehicles cost $75 \%$ more than conventional trucks, but over 10 years they generate fuel savings that offset the higher cost. By 2007, FedEx had purchased less than 100 hybrid vehicles because management decided that the eco-friendly investment was not the most profitable use of the company's resources. FedEx's environmental director justified the company's actions by saying "we do have a fiduciary responsibility to our shareholders . . . we can't subsidize the development of this technology for our competitors."

    This example illustrates the challenges that companies face when attempting to satisfy the expectations of various stakeholders. Perhaps FedEx shareholders would applaud the company's decision to retreat from its 10 -year plan, whereas environmentally conscious customers may criticize the company's actions. What do you think?
    Source: Ben Elgin, "Little Green Lies," BusinessWeek, October 29, 2007, pp. 45-52.

    ## Other Approaches to Capital Budgeting Decisions

    LEARNING OBJECTIVE 8-5
    Determine the payback period for an investment.

    The net present value and internal rate of return methods are widely used as decisionmaking tools. However, some managers also use the payback method and simple rate of return method to make capital budgeting decisions. Each of these methods will be discussed in turn.

    ## The Payback Method

    The payback method focuses on the payback period. The payback period is the length of time that it takes for a project to recover its initial cost from the net cash inflows that it generates. This period is sometimes referred to as "the time that it takes for an investment to pay for itself." The basic premise of the payback method is that the more quickly the cost of an investment can be recovered, the more desirable is the investment.

    The payback period is expressed in years. When the annual net cash inflow is the same every year, the following formula can be used to compute the payback period:

    $$
    \begin{equation*}
    \text { Payback period }=\frac{\text { Investment required }}{\text { Annual net cash inflow }} \tag{3}
    \end{equation*}
    $$

    To illustrate the payback method, consider the following data:
    Example G: York Company needs a new milling machine. The company is considering two machines: machine A and machine B. Machine A costs $\$ 15,000$, has a useful life
    of ten years, and will reduce operating costs by $\$ 5,000$ per year. Machine B costs only $\$ 12,000$, will also reduce operating costs by $\$ 5,000$ per year, but has a useful life of only five years.

    ## Required:

    Which machine should be purchased according to the payback method?

    $$
    \begin{aligned}
    & \text { Machine A payback period }=\frac{\$ 15,000}{\$ 5,000}=3.0 \text { years } \\
    & \text { Machine B payback period }=\frac{\$ 12,000}{\$ 5,000}=2.4 \text { years }
    \end{aligned}
    $$

    According to the payback calculations, York Company should purchase machine B because it has a shorter payback period than machine A.

    ## Evaluation of the Payback Method

    The payback method is not a true measure of the profitability of an investment. Rather, it simply tells a manager how many years are required to recover the original investment. Unfortunately, a shorter payback period does not always mean that one investment is more desirable than another.

    To illustrate, refer back to Example G on the previous page. Machine B has a shorter payback period than machine $A$, but it has a useful life of only 5 years rather than 10 years for machine A. Machine B would have to be purchased twice-once immediately and then again after the fifth year-to provide the same service as just one machine A. Under these circumstances, machine A would probably be a better investment than machine B, even though machine B has a shorter payback period. Unfortunately, the payback method ignores all cash flows that occur after the payback period.

    A further criticism of the payback method is that it does not consider the time value of money. A cash inflow to be received several years in the future is weighed the same as a cash inflow received right now. To illustrate, assume that for an investment of $\$ 8,000$ you can purchase either of the two following streams of cash inflows:
    

    Which stream of cash inflows would you prefer to receive in return for your \$8,000 investment? Each stream has a payback period of 4.0 years. Therefore, if payback alone is used to make the decision, the streams would be considered equally desirable. However, from a time value of money perspective, stream 2 is much more desirable than stream 1.

    On the other hand, under certain conditions the payback method can be very useful. For one thing, it can help identify which investment proposals are in the "ballpark." That is, it can be used as a screening tool to help answer the question, "Should I consider this proposal further?' If a proposal doesn't provide a payback within some specified period, then there may be no need to consider it further. In addition, the payback period is often important to new companies that are "cash poor." When a company is cash poor, a project with a short payback period but a low rate of return might be preferred over another project with a high rate of return but a long payback period. The reason is that the company may simply need a faster return of its cash investment. And finally, the payback method is sometimes used in industries where products become obsolete very rapidly-such as consumer electronics. Because products may last only a year or two, the payback period on investments must be very short.

    ## IN BUSINESS

    ## THE ECONOMICS OF HYBRID VEHICLES

    The table below shows the price premiums (after tax credits) that customers must pay to buy four types of hybrid vehicles. It also depicts the annual gas savings that customers realize by driving a hybrid version of the vehicle instead of a standard model of the same vehicle (assuming the vehicles are driven 15,000 miles per year and gas costs $\$ 2.79$ a gallon). Dividing the price premium by the annual gas savings yields the payback period when purchasing the hybrid version of the vehicle.

    | Make and Model | Price <br> Premium | Annual Gas <br> Savings | Payback <br> Period |
    | :--- | :---: | :---: | :---: |
    | Ford Escape $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 1,364$ | $\$ 438$ | 3.1 |
    | Honda Civic $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 1,482$ | $\$ 317$ | 4.7 |
    | Toyota Camry $\ldots \ldots \ldots \ldots \ldots$ | $\$ 3,763$ | $\$ 310$ | 12.1 |
    | Toyota Highlander $\ldots \ldots \ldots \ldots$. | $\$ 4,372$ | $\$ 388$ | 11.3 |

    The above payback figures highlight the dilemma faced by customers who want to make environmentally friendly purchases, but are constrained by limited financial resources.
    Source: Mike Spector, "The Economics of Hybrids," The Wall Street Journal, October 29, 2007, pp. R5-R6.

    ## An Extended Example of Payback

    As shown by formula (3) on page 326 , the payback period is computed by dividing the investment in a project by the project's annual net cash inflows. If new equipment is replacing old equipment, then any salvage value to be received when disposing of the old equipment should be deducted from the cost of the new equipment, and only the incremental investment should be used in the payback computation. In addition, any depreciation deducted in arriving at the project's net operating income must be added back to obtain the project's expected annual net cash inflow. To illustrate, consider the following data:
    

    Example H: Goodtime Fun Centers, Inc., operates amusement parks. Some of the vending machines in one of its parks provide very little revenue, so the company is considering removing the machines and installing equipment to dispense soft ice cream. The equipment would cost $\$ 80,000$ and have an eight-year useful life with no salvage value. Incremental annual revenues and costs associated with the sale of ice cream would be as follows:

    | Sales | \$150,000 |
    | :---: | :---: |
    | Variable expenses | 90,000 |
    | Contribution margin . | 60,000 |
    | Fixed expenses: |  |
    | Salaries | 27,000 |
    | Maintenance | 3,000 |
    | Depreciation | 10,000 |
    | Total fixed expenses. | 40,000 |
    | Net operating income | \$ 20,000 |

    The vending machines can be sold for a $\$ 5,000$ scrap value. The company will not purchase equipment unless it has a payback period of three years or less. Does the ice cream dispenser pass this hurdle?

    Exhibit 8-11 computes the payback period for the ice cream dispenser. Several things should be noted. First, depreciation is added back to net operating income to obtain the annual net cash inflow from the new equipment. Depreciation is not a cash outlay; thus,

    Step 1: Compute the annual net cash inflow. Because the annual net cash inflow is not given, it must be computed before the payback period can be determined:

    EXHIBIT 8-11
    Computation of the Payback Period

    Step 2: Compute the payback period. Using the annual net cash inflow from above, the payback period can be determined as follows:

    Cost of the new equipment . . . . . . . . . . . . . . . . . . \$80,000
    Less salvage value of old equipment . . . . . . . . . . 5,000
    Investment required . . . . . . . . . . . . . . . . . . . . . . . \$75,000

    $$
    \begin{aligned}
    \text { Payback period } & =\frac{\text { Investment required }}{\text { Annual net cash inflow }} \\
    & =\frac{\$ 75,000}{\$ 30,000}=2.5 \text { years }
    \end{aligned}
    $$

    it must be added back to adjust net operating income to a cash basis. Second, the payback computation deducts the salvage value of the old machines from the cost of the new equipment so that only the incremental investment is used in computing the payback period.

    Because the proposed equipment has a payback period of less than three years, the company's payback requirement has been met.

    ## Payback and Uneven Cash Flows

    When the cash flows associated with an investment project change from year to year, the simple payback formula that we outlined earlier cannot be used. Consider the following data:

    | Year | Investment | Cash Inflow |
    | :---: | :---: | :---: |
    | 1 | \$4,000 | \$1,000 |
    | 2 |  | \$0 |
    | 3 |  | \$2,000 |
    | 4 | \$2,000 | \$1,000 |
    | 5 |  | \$500 |
    | 6 |  | \$3,000 |
    | 7 |  | \$2,000 |

    What is the payback period on this investment? The answer is 5.5 years, but to obtain this figure it is necessary to track the unrecovered investment year by year. The steps involved in this process are shown in Exhibit $8-12$ on the next page. By the middle of the sixth year, sufficient cash inflows will have been realized to recover the entire investment of $\$ 6,000(\$ 4,000+\$ 2,000)$.

    | EXHIBIT 8-12 Payback and Uneven Cash Flows | Year | Investment | Cash Inflow | Unrecovered Investment* |
    | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | \$4,000 | \$1,000 | \$3,000 |
    |  | 2 |  | \$0 | \$3,000 |
    |  | 3 |  | \$2,000 | \$1,000 |
    |  | 4 | \$2,000 | \$1,000 | \$2,000 |
    |  | 5 |  | \$500 | \$1,500 |
    |  | 6 |  | \$3,000 | \$0 |
    |  | 7 |  | \$2,000 | \$0 |
    |  | ```*Year X unrecovered investment = Year X-1 unrecovered investment + Year X investment - Year X cash inflow``` |  |  |  |

    ## LEARNING OBJECTIVE 8-6

    Compute the simple rate of return for an investment.

    ## The Simple Rate of Return Method

    The simple rate of return method is another capital budgeting technique that does not involve discounting cash flows. The simple rate of return is also known as the accounting rate of return or the unadjusted rate of return.

    Unlike the other capital budgeting methods that we have discussed, the simple rate of return method focuses on accounting net operating income rather than cash flows. To obtain the simple rate of return, the annual incremental net operating income generated by a project is divided by the initial investment in the project, as shown below:

    $$
    \begin{equation*}
    \text { Simple rate of return }=\frac{\text { Annual incremental net operating income }}{\text { Initial investment }} \tag{4}
    \end{equation*}
    $$

    Two additional points should be made. First, depreciation charges that result from making the investment should be deducted when determining the annual incremental net operating income. Second, the initial investment should be reduced by any salvage value realized from the sale of old equipment.

    Example I: Brigham Tea, Inc., is a processor of low-acid tea. The company is contemplating purchasing equipment for an additional processing line that would increase revenues by $\$ 90,000$ per year. Incremental cash operating expenses would be $\$ 40,000$ per year. The equipment would cost $\$ 180,000$ and have a nine-year life with no salvage value.

    To apply the formula for the simple rate of return, we must first determine the annual incremental net operating income from the project:

    | Annual incremental revenues |  | \$90,000 |
    | :---: | :---: | :---: |
    | Annual incremental cash operating expenses | \$40,000 |  |
    | Annual depreciation (\$180,000-\$0)/9 | 20,000 |  |
    | Annual incremental expenses |  | 60,000 |
    | Annual incremental net operating income |  | \$30,000 |

    Given that the annual incremental net operating income from the project is $\$ 30,000$ and the initial investment is $\$ 180,000$, the simple rate of return is $16.7 \%$ as shown below:

    $$
    \begin{aligned}
    \text { Simple rate of return } & =\frac{\text { Annual incremental net operating income }}{\text { Initial investment }} \\
    & =\frac{\$ 30,000}{\$ 180,000} \\
    & =16.7 \%
    \end{aligned}
    $$

    Example J: Midwest Farms, Inc., hires people on a part-time basis to sort eggs. The cost of hand sorting is $\$ 30,000$ per year. The company is investigating an egg-sorting machine that would cost $\$ 90,000$ and have a 15 -year useful life. The machine would have negligible salvage value, and it would cost $\$ 10,000$ per year to operate and maintain. The egg-sorting equipment currently being used could be sold now for a scrap value of $\$ 2,500$.

    This project is slightly different from the preceding project because it involves cost reductions with no additional revenues. Nevertheless, the annual incremental net operating income can be computed by treating the annual cost savings as if it were incremental revenues as follows:

    | Annual incremental cost savings |  | \$30,000 |
    | :---: | :---: | :---: |
    | Annual incremental cash operating expenses | \$10,000 |  |
    | Annual depreciation (\$90,000-\$0)/15 | 6,000 |  |
    | Annual incremental expenses |  | 16,000 |
    | Annual incremental net operating income |  | \$14,000 |

    Thus, even though the new equipment would not generate any additional revenues, it would reduce costs by $\$ 14,000$ a year. This would have the effect of increasing net operating income by $\$ 14,000$ a year.

    Finally, the salvage value of the old equipment offsets the initial cost of the new equipment as follows:

    | Cost of the new equipment | \$90,000 |
    | :---: | :---: |
    | Less salvage value of the old equipment | 2,500 |
    | Initial investment | \$87,500 |

    Given the annual incremental net operating income of $\$ 14,000$ and the initial investment of $\$ 87,500$, the simple rate of return is $16.0 \%$ computed as follows:

    $$
    \begin{aligned}
    \text { Simple rate of return } & =\frac{\text { Annual incremental net operating income }}{\text { Initial investment }} \\
    & =\frac{\$ 14,000}{\$ 87,500} \\
    & =16.0 \%
    \end{aligned}
    $$

    ## Criticisms of the Simple Rate of Return

    The simple rate of return method ignores the time value of money. It considers a dollar received 10 years from now to be as valuable as a dollar received today. Thus, the simple rate of return method can be misleading if the alternatives have different cash flow patterns. Additionally, many projects do not have constant incremental revenues and expenses over their useful lives. As a result, the simple rate of return will fluctuate from year to year, with the possibility that a project may appear to be desirable in some years and undesirable in others. In contrast, the net present value method provides a single number that summarizes all of the cash flows over the entire useful life of the project.

    ## Postaudit of Investment Projects

    After an investment project has been approved and implemented, a postaudit should be conducted. A postaudit involves checking whether or not expected results are actually realized. This is a key part of the capital budgeting process because it helps keep managers honest in their investment proposals. Any tendency to inflate the benefits or downplay the costs in a proposal should become evident after a few postaudits have been conducted.

    The postaudit also provides an opportunity to reinforce and possibly expand successful projects and to cut losses on floundering projects.

    The same capital budgeting method should be used in the postaudit as was used in the original approval process. That is, if a project was approved on the basis of a net present value analysis, then the same procedure should be used in performing the postaudit. However, the data used in the postaudit analysis should be actual observed data rather than estimated data. This gives management an opportunity to make a side-by-side comparison to see how well the project has succeeded. It also helps assure that estimated data received on future proposals will be carefully prepared because the persons submitting the data knows that their estimates will be compared to actual results in the postaudit process. Actual results that are far out of line with original estimates should be carefully reviewed.

    ## IN BUSINESS

    

    ## royal caribbean cruises launches oasis of the seas

    Royal Caribbean Cruises invested $\$ 1.4$ billion to build the Oasis of the Seas, a cruise ship that carries 5,400 passengers and stands 20 stories above the sea. The vessel is a third larger than any other cruise ship and contains 21 pools, 24 restaurants, 13 retail shops, and 300-foot water slides. The company hopes the ship's extraordinary amenities will attract large numbers of customers willing to pay premium prices. However, the economic downturn has caused many customers to refrain from spending on lavish vacations.

    Source: Mike Esterl, "Huge Cruise Ships Prepare for Launch but Face Uncertain Waters," The Wall Street Journal, December 4, 2009, pp. B1-B2.

    ## Summary

    Investment decisions should take into account the time value of money because a dollar today is more valuable than a dollar received in the future. The net present value and internal rate of return methods both reflect this fact. In the net present value method, future cash flows are discounted to their present value. The difference between the present value of the cash inflows and the present value of the cash outflows is called a project's net present value. If the net present value of a project is negative, the project is rejected. The discount rate in the net present value method is usually based on a minimum required rate of return such as a company's cost of capital.

    The internal rate of return is the rate of return that equates the present value of the cash inflows and the present value of the cash outflows, resulting in a zero net present value. If the internal rate of return is less than a company's minimum required rate of return, the project is rejected.

    After rejecting projects whose net present values are negative or whose internal rates of return are less than the minimum required rate of return, more projects may remain than can be supported with available funds. The remaining projects can be ranked using either the project profitability index or internal rate of return. The project profitability index is computed by dividing the net present value of the project by the required initial investment.

    Some companies prefer to use either the payback method or the simple rate of return to evaluate investment proposals. The payback period is the number of periods that are required to fully recover the initial investment in a project. The simple rate of return is determined by dividing a project's accounting net operating income by the initial investment in the project.

    ## Review Problem: Comparison of Capital Budgeting Methods

    Lamar Company is considering a project that would have an eight-year life and require a $\$ 2,400,000$ investment in equipment. At the end of eight years, the project would terminate and
    the equipment would have no salvage value. The project would provide net operating income each year as follows:

    | Sales |  | \$3,000,000 |
    | :---: | :---: | :---: |
    | Variable expenses |  | 1,800,000 |
    | Contribution margin |  | 1,200,000 |
    | Fixed expenses: |  |  |
    | Advertising, salaries, and other fixed out-of-pocket costs | \$700,000 |  |
    | Depreciation | 300,000 |  |
    | Total fixed expenses. |  | 1,000,000 |
    | Net operating income |  | \$ 200,000 |

    The company's discount rate is $12 \%$.

    ## Required:

    1. Compute the annual net cash inflow from the project.
    2. Compute the project's net present value. Is the project acceptable?
    3. Find the project's internal rate of return to the nearest whole percent.
    4. Compute the project's payback period.
    5. Compute the project's simple rate of return.

    ## Solution to Review Problem

    1. The annual net cash inflow can be computed by deducting the cash expenses from sales:

    | Sales | \$3,000,000 |
    | :---: | :---: |
    | Variable expenses | 1,800,000 |
    | Contribution margin | 1,200,000 |
    | Advertising, salaries, and other fixed out-of-pocket costs | 700,000 |
    | Annual net cash inflow | \$ 500,000 |

    Or the annual net cash inflow can be computed by adding depreciation back to net operating income:

    | Net operating income . . . . . . . . . . . . . . . . . . | $\$ 200,000$ |
    | :--- | ---: | ---: |
    | Add: Noncash deduction for depreciation . . | $\underline{300,000}$ |
    | Annual net cash inflow . . . . . . . . . . . . . . . . . | $\underline{\$ 500,000}$ |

    2. The net present value is computed as follows:

    | Item | Year(s) | Amount of Cash Flows | $\begin{aligned} & 12 \% \\ & \text { Factor } \end{aligned}$ | Present Value of Cash Flows |
    | :---: | :---: | :---: | :---: | :---: |
    | Cost of new equipment | Now | \$(2,400,000) | 1.000 | \$(2,400,000) |
    | Annual net cash inflow | 1-8 | \$500,000 | 4.968 | 2,484,000 |
    | Net present value . |  |  |  | \$ 84,000 |

    Yes, the project is acceptable because it has a positive net present value.
    3. The formula for computing the factor of the internal rate of return is:

    $$
    \begin{aligned}
    \text { Factor of the internal rate of return } & =\frac{\text { Investment required }}{\text { Annual net cash inflow }} \\
    & =\frac{\$ 2,400,000}{\$ 500,000}=4.800
    \end{aligned}
    $$

    Looking in Exhibit 8B-2 in Appendix 8B at the end of the chapter and scanning along the 8 -period line, we find that a factor of 4.800 represents a rate of return of about $13 \%$.
    4. The formula for the payback period is:

    $$
    \begin{aligned}
    \text { Payback period } & =\frac{\text { Investment required }}{\text { Annual net cash flow }} \\
    & =\frac{\$ 2,400,000}{\$ 500,000} \\
    & =4.8 \text { years }
    \end{aligned}
    $$

    5. The formula for the simple rate of return is:

    $$
    \begin{aligned}
    \text { Simple rate of return } & =\frac{\text { Annual incremental net operating income }}{\text { Initial investment }} \\
    & =\frac{\$ 200,000}{\$ 2,400,000} \\
    & =8.3 \%
    \end{aligned}
    $$

    ## Glossary

    Capital budgeting The process of planning significant investments in projects that have longterm implications such as the purchase of new equipment or the introduction of a new product. (p. 310)
    Cost of capital The average rate of return a company must pay to its long-term creditors and shareholders for the use of their funds. (p. 314)
    Internal rate of return The discount rate at which the net present value of an investment project is zero; the rate of return of a project over its useful life. (p. 317)
    Net present value The difference between the present value of an investment project's cash inflows and the present value of its cash outflows. (p. 311)
    Out-of-pocket costs Actual cash outlays for salaries, advertising, repairs, and similar costs. (p. 316)

    Payback period The length of time that it takes for a project to fully recover its initial cost out of the net cash inflows that it generates. (p. 326)
    Postaudit The follow-up after a project has been approved and implemented to determine whether expected results were actually realized. (p. 331)
    Preference decision A decision in which the alternatives must be ranked. (p. 310)
    Project profitability index The ratio of the net present value of a project's cash flows to the investment required. (p. 325)
    Screening decision A decision as to whether a proposed investment project is acceptable. (p. 310)
    Simple rate of return The rate of return computed by dividing a project's annual incremental accounting net operating income by the initial investment required. (p. 330)
    Working capital Current assets less current liabilities. (p. 312)

    ## Questions

    | 8-1 What is the difference between capital budgeting screening decisions and capital |  |
    | :--- | :--- |
    | budgeting preference decisions? |  |
    | $\mathbf{8 - 2}$ | What is meant by the term time value of money? |
    | $\mathbf{8 - 3}$ | What is meant by the term discounting? |
    | $\mathbf{8 - 4}$ | Why isn't accounting net income used in the net present value and internal rate of return |
    | methods of making capital budgeting decisions? |  |
    | $\mathbf{8 - 5}$ | Why are discounted cash flow methods of making capital budgeting decisions superior to |
    |  | other methods? |
    | $\mathbf{8 - 6}$ | What is net present value? Can it ever be negative? Explain |

    8-6 What is net present value? Can it ever be negative? Explain.

    8-7 Identify two simplifying assumptions associated with discounted cash flow methods of making capital budgeting decisions.
    8-8 If a company has to pay interest of $14 \%$ on long-term debt, then its cost of capital is $14 \%$. Do you agree? Explain.
    8-9 What is meant by an investment project's internal rate of return? How is the internal rate of return computed?
    8-10 Explain how the cost of capital serves as a screening tool when using $(a)$ the net present value method and (b) the internal rate of return method.
    8-11 As the discount rate increases, the present value of a given future cash flow also increases. Do you agree? Explain.
    8-12 Refer to Exhibit 8-4. Is the return on this investment proposal exactly 14\%, more than $14 \%$, or less than $14 \%$ ? Explain.
    8-13 How is the project profitability index computed, and what does it measure?
    8-14 What is meant by the term payback period? How is the payback period determined? How can the payback method be useful?
    8-15 What is the major criticism of the payback and simple rate of return methods of making capital budgeting decisions?

    Multiple-choice questions are provided on the text website at www.mhhe.com/noreen3e.

    The Excel worksheet form that appears below is to be used to recreate Example C and Exhibit 8-4 on pages 315-316. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.

    | 4 | A | B | C | D | E | F | G |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Chapter 8: Applying Excel |  |  |  |  |  |  |  |
    | 2 |  |  |  |  |  |  |  |  |
    | 3 | Data |  |  |  |  |  |  |  |
    | 4 | Example C |  |  |  |  |  |  |  |
    | 5 | Cost of equipment needed |  |  | \$60,000 |  |  |  |  |
    | 6 | Working capital needed |  |  | \$100,000 |  |  |  |  |
    | 7 | Overhaul of equipment in | 4 | years | \$5,000 |  |  |  |  |
    | 8 | Salvage value of the equipment in | 5 | years | \$10,000 |  |  |  |  |
    | 9 | Annual revenues and costs: |  |  |  |  |  |  |  |
    | 10 | Sales revenues |  |  | \$200,000 |  |  |  |  |
    | 11 | Cost of goods sold |  |  | \$125,000 |  |  |  |  |
    | 12 | Out-of-pocket operating costs |  |  | \$35,000 |  |  |  |  |
    | 13 | Discount rate |  |  | 14\% |  |  |  |  |
    | 14 |  |  |  |  |  |  |  |  |
    | 15 | Enter a formula into each of the cells marked with a ? below |  |  |  |  |  |  |  |
    | 16 | Exhibit 8-4 |  |  |  |  |  |  |  |
    | 17 |  |  |  |  |  |  |  |  |
    | 18 | Sales revenues |  |  | $?$ |  |  |  |  |
    | 19 | Less cost of goods sold |  |  | ? |  |  |  |  |
    | 20 | Less out-of-pocket costs |  |  | $?$ |  |  |  |  |
    | 21 | Annual net cash inflows |  |  | $?$ |  |  |  |  |
    | 22 |  |  |  |  |  |  |  |  |
    | 23 |  |  |  | Amount of | ? | Present Value |  |  |
    | 24 |  |  | $a r(s)$ | Cash Flow | Factor* | of Cash Flows |  |  |
    | 25 | Purchase of equipment |  | Now | ? | 1.000 | ? |  |  |
    | 26 | Working capital needed |  | Now | ? | 1.000 | ? |  |  |
    | 27 | Overhaul of equipment |  | ? | ? | ? | ? |  |  |
    | 28 | Annual net cash inflows from sales of the product line | 1. | ? | ? | ? | ? |  |  |
    | 29 | Salvage value of equipment |  | ? | ? | ? | ? |  |  |
    | 30 | Working capital released |  | ? | ? | ? | ? |  |  |
    | 31 | Net present value |  |  |  |  | $?$ |  |  |
    | 32 |  |  |  |  |  |  |  |  |
    | 33 | *Use the formulas from Appendix 8B: |  |  |  |  |  |  |  |
    | 34 | Present value of $\$ 1=1 /(1+r)^{\wedge} n$ |  |  |  |  |  |  |  |
    | 35 | Present value of an annuity of \$1= (1/r)$)^{*}\left(1-\left(1 /(1+r)^{\wedge} n\right)\right)$ |  |  |  |  |  |  |  |
    | 36 | where $n$ is the number of years and $r$ is the discount rate |  |  |  |  |  |  |  |
    | 37 |  |  |  |  |  |  |  | $\checkmark$ |
    | 141 | - Chapter 8 Form Filled in Chapter 8 Form Chapter | Form | nulas 1 |  | IIII | $\square$ | , |  |

    LEARNING OBJECTIVES
    8-1, 8-3

    You should proceed to the requirements below only after completing your worksheet.

    ## Required:

    1. Check your worksheet by changing the discount rate to $10 \%$. The net present value should now be between $\$ 56,518$ and $\$ 56,535$-depending on the precision of the calculations. If you do not get an answer in this range, find the errors in your worksheet and correct them.

    Explain why the net present value has fallen as a result of reducing the discount rate from $14 \%$ to $10 \%$.
    2. The company is considering another project involving the purchase of new equipment. Change the data area of your worksheet to match the following:

    | Data |  |  |
    | :---: | :---: | :---: |
    | Example C |  |  |
    | Cost of equipment needed |  | \$120,000 |
    | Working capital needed |  | \$80,000 |
    | Overhaul of equipment in | 5 years | \$40,000 |
    | Salvage of the equipment in | 10 years | \$20,000 |
    | Annual revenues and costs: |  |  |
    | Sales revenues |  | \$245,000 |
    | Cost of goods sold |  | \$160,000 |
    | Out-of-pocket operating costs |  | \$50,000 |
    | Discount rate |  | 14\% |

    a. What is the net present value of the project?
    b. Experiment with changing the discount rate in one percent increments (e.g., 13\%, 12\%, $15 \%$, etc.). At what interest rate does the net present value turn from negative to positive?
    c. The internal rate of return is between what two whole discount rates (e.g., between $10 \%$ and $11 \%$, between $11 \%$ and $12 \%$, between $12 \%$ and $13 \%$, between $13 \%$ and $14 \%$, etc.)?
    d. Reset the discount rate to $14 \%$. Suppose the salvage value is uncertain. How large would the salvage value have to be to result in a positive net present value?

    ## EXERCISE 8-1 Net Present Value Method [LO 8-1]

    The management of Opry Company, a wholesale distributor of suntan products, is considering the purchase of a $\$ 25,000$ machine that would reduce operating costs in its warehouse by $\$ 4,000$ per year. At the end of the machine's 10 -year useful life, it will have no scrap value. The company's required rate of return is $12 \%$.
    Required:
    (Ignore income taxes.)

    1. Determine the net present value of the investment in the machine.
    2. What is the difference between the total, undiscounted cash inflows and cash outflows over the entire life of the machine?
    

    ## EXERCISE 8-2 Internal Rate of Return [LO 8-2]

    Pisa Pizza Parlor is investigating the purchase of a new $\$ 45,000$ delivery truck that would contain specially designed warming racks. The new truck would have a six-year useful life. It would save $\$ 5,400$ per year over the present method of delivering pizzas. In addition, it would result in the sale of 1,800 more pizzas each year. The company realizes a contribution margin of $\$ 2$ per pizza.
    Required:
    (Ignore income taxes.)

    1. What would be the total annual cash inflows associated with the new truck for capital budgeting purposes?
    2. Find the internal rate of return promised by the new truck to the nearest whole percent.
    3. In addition to the data already provided, assume that due to the unique warming racks, the truck will have a $\$ 13,000$ salvage value at the end of six years. Under these conditions, compute the internal rate of return to the nearest whole percent. (Hint: You may find it helpful to
    use the net present value approach; find the discount rate that will cause the net present value to be closest to zero. Use the format shown in Exhibit 8-4.)

    EXERCISE 8-3 Uncertain Future Cash Flows [LO 8-3]
    Union Bay Plastics is investigating the purchase of automated equipment that would save $\$ 100,000$ each year in direct labor and inventory carrying costs. This equipment costs $\$ 750,000$ and is expected to have a 10 -year useful life with no salvage value. The company's required rate of return is $15 \%$ on all equipment purchases. This equipment would provide intangible benefits such as greater flexibility and higher-quality output that are difficult to estimate and yet are quite significant.
    Required:
    (Ignore income taxes.)
    What dollar value per year would the intangible benefits have to have in order to make the equipment an acceptable investment?

    EXERCISE 8-4 Preference Ranking [LO 8-4]
    Information on four investment proposals is given below:

    |  | Investment Proposal |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | A | B | C | D |
    | Investment required | \$(85,000) | \$(200,000) | \$(90,000) | \$(170,000) |
    | Present value of cash inflows. | 119,000 | 250,000 | 135,000 | 221,000 |
    | Net present value. | \$ 34,000 | \$ 50,000 | \$ 45,000 | \$ 51,000 |
    | Life of the project | 5 years | 7 years | 6 years | 6 years |

    ## Required:

    1. Compute the project profitability index for each investment proposal.
    2. Rank the proposals in terms of preference.

    ## EXERCISE 8-5 Payback Method [LO 8-5]

    The management of Weimar, Inc., a civil engineering design company, is considering an investment in a high-quality blueprint printer with the following cash flows:
    

    | Year | Investment | Cash Inflow |
    | :---: | ---: | ---: |
    | $\ldots \ldots$. | $\$ 38,000$ | $\$ 2,000$ |
    | $2 \ldots \ldots$ | $\$ 6,000$ | $\$ 4,000$ |
    | $3 \ldots \ldots$ |  | $\$ 8,000$ |
    | $4 \ldots \ldots$ |  | $\$ 9,000$ |
    | $5 \ldots \ldots$ |  | $\$ 12,000$ |
    | $6 \ldots \ldots$ | $\$ 10,000$ |  |
    | $7 \ldots \ldots$ | $\$ 8,000$ |  |
    | $8 \ldots \ldots$ | $\$ 6,000$ |  |
    | $9 \ldots \ldots$ |  | $\$ 5,000$ |
    | $10 \ldots \ldots$ |  |  |
    |  |  |  |

    ## Required:

    1. Determine the payback period of the investment.
    2. Would the payback period be affected if the cash inflow in the last year were several times larger?

    ## EXERCISE 8-6 Simple Rate of Return Method [LO 8-6]

    The management of Wallingford MicroBrew is considering the purchase of an automated bottling machine for $\$ 80,000$. The machine would replace an old piece of equipment that costs $\$ 33,000$ per year to operate. The new machine would cost $\$ 10,000$ per year to operate. The old machine currently in use could be sold now for a scrap value of $\$ 5,000$. The new machine would have a useful life of 10 years with no salvage value.

    Required:
    Compute the simple rate of return on the new automated bottling machine.
    EXERCISE 8-7 Payback Period and Simple Rate of Return [LO 8-5, LO 8-6]
    The Heritage Amusement Park would like to construct a new ride called the Sonic Boom, which the park management feels would be very popular. The ride would cost $\$ 450,000$ to construct, and it would have a $10 \%$ salvage value at the end of its 15 -year useful life. The company estimates that the following annual costs and revenues would be associated with the ride:

    | Ticket revenues |  | \$250,000 |
    | :---: | :---: | :---: |
    | Less operating expenses: |  |  |
    | Maintenance. | \$40,000 |  |
    | Salaries | 90,000 |  |
    | Depreciation. | 27,000 |  |
    | Insurance | 30,000 |  |
    | Total operating expenses |  | 187,000 |
    | Net operating income. |  | \$ 63,000 |

    ## Required:

    (Ignore income taxes.)

    1. Assume that the Heritage Amusement Park will not construct a new ride unless the ride provides a payback period of six years or less. Does the Sonic Boom ride satisfy this requirement?
    2. Compute the simple rate of return promised by the new ride. If Heritage Amusement Park requires a simple rate of return of at least $12 \%$, does the Sonic Boom ride meet this criterion?

    ## EXERCISE 8-8 Working With Net Present Value [LO 8-3]

    Mountain View Hospital has purchased new lab equipment for $\$ 134,650$. The equipment is expected to last for three years and to provide cash inflows as follows:
    

    Required:
    (Ignore income taxes.) Assuming that the equipment will yield exactly a $16 \%$ rate of return, what is the expected cash inflow for Year 3?

    EXERCISE 8-9 Basic Net Present Value and Internal Rate of Return Analysis [LO 8-1, LO 8-2]
    (Ignore income taxes.) Consider each case below independently.

    1. Minden Company's required rate of return is $15 \%$. The company can purchase a new machine at a cost of $\$ 40,350$. The new machine would generate cash inflows of $\$ 15,000$ per year and have a four-year life with no salvage value. Compute the machine's net present value. (Use the format shown in Exhibit 8-1.) Is the machine an acceptable investment? Explain.
    2. Leven Products, Inc., is investigating the purchase of a new grinding machine that has a projected life of 15 years. It is estimated that the machine will save $\$ 20,000$ per year in cash operating costs. What is the machine's internal rate of return if it costs $\$ 111,500$ new?
    3. Sunset Press has just purchased a new trimming machine that cost $\$ 14,125$. The machine is expected to save $\$ 2,500$ per year in cash operating costs and to have a 10 -year life. Compute the machine's internal rate of return. If the company's required rate of return is $16 \%$, did it make a wise investment? Explain.
    

    EXERCISE 8-10 Internal Rate of Return and Net Present Value [LO 8-1, LO 8-2]
    Scalia's Cleaning Service is investigating the purchase of an ultrasound machine for cleaning window blinds. The machine would cost $\$ 136,700$, including invoice cost, freight, and training of employees to operate it. Scalia's has estimated that the new machine would increase the company's cash flows, net of expenses, by $\$ 25,000$ per year. The machine would have a 14 -year useful life with no expected salvage value.

    ## Required:

    (Ignore income taxes.)

    1. Compute the machine's internal rate of return to the nearest whole percent.
    2. Compute the machine's net present value. Use a discount rate of $16 \%$. Why do you have a zero net present value?
    3. Suppose that the new machine would increase the company's annual cash flows, net of expenses, by only $\$ 20,000$ per year. Under these conditions, compute the internal rate of return to the nearest whole percent.

    EXERCISE 8-11 Comparison of Projects Using Net Present Value [LO 8-1]
    Sharp Company has $\$ 15,000$ to invest. The company is trying to decide between two alternative uses of the funds as follows:

    |  | Invest in Project A | Invest in Project B |
    | :---: | :---: | :---: |
    | Investment required | \$15,000 | \$15,000 |
    | Annual cash inflows | \$4,000 | \$0 |
    | Single cash inflow at the end of 10 years |  | \$60,000 |
    | Life of the project | 10 years | 10 years |

    Sharp Company uses a $16 \%$ discount rate.
    Required:
    (Ignore income taxes.) Which investment would you recommend that the company accept? Show all computations using net present value. Prepare separate computations for each investment.

    EXERCISE 8-12 Basic Payback Period and Simple Rate of Return Computations [LO 8-5, LO 8-6] Martin Company is considering the purchase of a new piece of equipment. Relevant information concerning the equipment follows:

    | Purchase cost . . . . . . . . . . . . . . . . . . . . . | $\$ 180,000$ |
    | :--- | :--- | ---: |
    | Annual cost savings that will be |  |
    | provided by the equipment . . . . . . . . . . . | $\$ 37,500$ |
    | Life of the equipment . . . . . . . . . . . . . . | 12 years |

    ## Required:

    (Ignore income taxes.)

    1. Compute the payback period for the equipment. If the company rejects all proposals with a payback period of more than four years, would the equipment be purchased?
    2. Compute the simple rate of return on the equipment. Use straight-line depreciation based on the equipment's useful life. Would the equipment be purchased if the company's required rate of return is $14 \%$ ?

    ## EXERCISE 8-13 Uncertain Future Life [LO 8-3]

    Worldwide Travel Service has made an investment in certain equipment that cost the company $\$ 307,100$. The equipment is expected to generate cash inflows of $\$ 50,000$ each year.

    ## Required:

    How many years will the equipment have to be used in order to provide the company with a $14 \%$ return on its investment?

    EXERCISE 8-14 Net Present Value Analysis of Two Alternatives [LO 8-1]
    Wriston Company has $\$ 300,000$ to invest. The company is trying to decide between two alternative uses of the funds. The alternatives are as follows:

    |  | A | B |
    | :--- | ---: | ---: |
    | Cost of equipment required $\ldots \ldots \ldots \ldots$. | $\$ 300,000$ | $\$ 0$ |
    | Working capital investment required $\ldots \ldots$ | $\$ 0$ | $\$ 300,000$ |
    | Annual cash inflows $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 80,000$ | $\$ 60,000$ |
    | Salvage value of equipment in seven years | $\$ 20,000$ | $\$ 0$ |
    | Life of the project $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | 7 years | 7 years |

    

    The working capital needed for project B will be released for investment elsewhere at the end of seven years. Wriston Company uses a $20 \%$ discount rate.
    Required:
    (Ignore income taxes.) Which investment alternative (if either) would you recommend that the company accept? Show all computations using the net present value format. Prepare separate computations for each project.

    EXERCISE 8-15 Basic Net Present Value Analysis [LO 8-1]
    On January 2, Fred Critchfield paid $\$ 18,000$ for 900 shares of the common stock of Acme Company. Mr. Critchfield received an $\$ 0.80$ per share dividend on the stock at the end of each year for four years. At the end of four years, he sold the stock for $\$ 22,500$. Mr. Critchfield has a goal of earning a minimum return of $12 \%$ on all of his investments.
    Required:
    (Ignore income taxes.) Did Mr. Critchfield earn a $12 \%$ return on the stock? Use the net present value method and the general format shown in Exhibit 8-4. Round all computations to the nearest whole dollar.

    ## PROBLEM 8-16 Basic Net Present Value Analysis [LO 8-1]

    Renfree Mines, Inc., owns the mining rights to a large tract of land in a mountainous area. The tract contains a mineral deposit that the company believes might be commercially attractive to mine and sell. An engineering and cost analysis has been made, and it is expected that the following cash flows would be associated with opening and operating a mine in the area:

    | Cost of equipment required | \$850,000 |
    | :---: | :---: |
    | Annual net cash receipts | \$230,000* |
    | Working capital required | \$100,000 |
    | Cost of road repairs in three years | \$60,000 |
    | Salvage value of equipment in five years | \$200,000 |

    The mineral deposit would be exhausted after five years of mining. At that point, the working capital would be released for reinvestment elsewhere. The company's required rate of return is $14 \%$.
    Required:
    (Ignore income taxes.) Determine the net present value of the proposed mining project. Should the project be accepted? Explain.
    

    PROBLEM 8-17 Preference Ranking of Investment Projects [LO 8-4]
    Austin Company is investigating four different investment opportunities. Information on the four projects under study is given below:
    

    Because the company's required rate of return is $10 \%$, a $10 \%$ discount rate has been used in the present value computations on the prior page. Limited funds are available for investment, so the company can't accept all of the available projects.

    ## Required:

    1. Compute the project profitability index for each investment project.
    2. Rank the four projects according to preference, in terms of:
    a. Net present value.
    b. Project profitability index.
    c. Internal rate of return.
    3. Which ranking do you prefer? Why?

    PROBLEM 8-18 Preference Ranking of Investment Projects [LO 8-4]
    Yancey Company has limited funds available for investment and must ration the funds among four competing projects. Selected information on the four projects follows:

    | Project | Investment <br> Required | Net <br> Present <br> Value | Life of <br> the <br> Project <br> (years) | Internal <br> Rate of <br> Return |
    | :---: | :---: | :---: | :---: | :---: |
    | A $\ldots \ldots \ldots \ldots$ | $\$ 800,000$ | $\$ 221,615$ | 7 | $18 \%$ |
    | B $\ldots \ldots \ldots \ldots$ | $\$ 675,000$ | $\$ 210,000$ | 12 | $16 \%$ |
    | D $\ldots \ldots \ldots \ldots$ | $\$ 500,000$ | $\$ 175,175$ | 7 | $20 \%$ |
    |  | $\$ 700,000$ | $\$ 152,544$ | 3 | $22 \%$ |

    The net present values above have been computed using a $10 \%$ discount rate. The company wants your assistance in determining which project to accept first, which to accept second, and so forth. The company's investment funds are limited.

    ## Required:

    1. Compute the project profitability index for each project.
    2. In order of preference, rank the four projects in terms of:
    a. Net present value.
    b. Project profitability index.
    c. Internal rate of return.
    3. Which ranking do you prefer? Why?

    PROBLEM 8-19 Net Present Value Analysis; Uncertain Cash Flows [LO 8-1, LO 8-3]
    Tiger Computers, Inc., of Singapore is considering the purchase of an automated etching machine for use in the production of its circuit boards. The machine would cost $\$ 900,000$. (All currency amounts are in Singapore dollars.) An additional $\$ 650,000$ would be required for installation costs
     and for software. Management believes that the automated machine would provide substantial annual reductions in costs, as shown below:
    

    The new machine would require considerable maintenance work to keep it properly adjusted. The company's engineers estimate that maintenance costs would increase by $\$ 4,250$ per month if the machine were purchased. In addition, the machine would require a $\$ 90,000$ overhaul at the end of the sixth year.

    The new etching machine would be usable for 10 years, after which it would be sold for its scrap value of $\$ 210,000$. It would replace an old etching machine that can be sold now for its scrap value of $\$ 70,000$. Tiger Computers, Inc., requires a return of at least $18 \%$ on investments of this type.

    ## Required:

    (Ignore income taxes.)

    1. Compute the annual net cost savings promised by the new etching machine.
    2. Using the data from requirement (1) and other data from the problem, compute the new machine's net present value. (Use the incremental-cost approach.) Would you recommend that the machine be purchased? Explain.
    3. Assume that management can identify several intangible benefits associated with the new machine, including greater flexibility in shifting from one type of circuit board to another, improved quality of output, and faster delivery as a result of reduced throughput time. What dollar value per year would management have to attach to these intangible benefits in order to make the new etching machine an acceptable investment?

    PROBLEM 8-20 Simple Rate of Return; Payback [LO 8-5, LO 8-6]
    Lugano's Pizza Parlor is considering the purchase of a large oven and related equipment for mixing and baking "crazy bread." The oven and equipment would cost $\$ 120,000$ delivered and installed. It would be usable for about 15 years, after which it would have a $10 \%$ scrap value. The following additional information is available:
    a. Mr. Lugano estimates that purchase of the oven and equipment would allow the pizza parlor to bake and sell 72,000 loaves of crazy bread each year. The bread sells for $\$ 1.25$ per loaf.
    b. The cost of the ingredients in a loaf of bread is $40 \%$ of the selling price. Mr. Lugano estimates that other costs each year associated with the bread would be as follows: salaries, $\$ 18,000$; utilities, $\$ 9,000$; and insurance, $\$ 3,000$.
    c. The pizza parlor uses straight-line depreciation on all assets, deducting salvage value from original cost.
    Required:
    (Ignore income taxes.)

    1. Prepare a contribution format income statement showing the net operating income each year from production and sale of the crazy bread.
    2. Compute the simple rate of return for the new oven and equipment. If a simple rate of return above $12 \%$ is acceptable to Mr. Lugano, will he purchase the oven and equipment?
    3. Compute the payback period on the oven and equipment. If Mr. Lugano purchases any equipment with less than a six-year payback, will he purchase this equipment?

    PROBLEM 8-21 Basic Net Present Value Analysis [LO8-1]
    Doughboy Bakery would like to buy a new machine for putting icing and other toppings on pastries. These are now put on by hand. The machine that the bakery is considering costs $\$ 90,000$ new. It would last the bakery for eight years but would require a $\$ 7,500$ overhaul at the end of the fifth year. After eight years, the machine could be sold for $\$ 6,000$.

    The bakery estimates that it will cost $\$ 14,000$ per year to operate the new machine. The present manual method of putting toppings on the pastries costs $\$ 35,000$ per year. In addition to reducing operating costs, the new machine will allow the bakery to increase its production of pastries by 5,000 packages per year. The bakery realizes a contribution margin of $\$ 0.60$ per package. The bakery requires a $16 \%$ return on all investments in equipment.
    Required:
    (Ignore income taxes.)

    1. What are the annual net cash inflows that will be provided by the new machine?
    2. Compute the new machine's net present value. Use the incremental cost approach, and round all dollar amounts to the nearest whole dollar.
    

    PROBLEM 8-22 Net Present Value Analysis of a Lease or Buy Decision [LO 8-1]
    Blinko Products wants an airplane for use by its corporate staff. The airplane that the company wishes to acquire, a Zephyr II, can be either purchased or leased from the manufacturer. The company has made the following evaluation of the two alternatives:

    Purchase alternative. If the Zephyr II is purchased, then the costs incurred by the company would be as follows:

    | Purchase cost of the plane | \$850,000 |
    | :---: | :---: |
    | Annual cost of servicing, licenses, and taxes | \$9,000 |
    | Repairs: |  |
    | First three years, per year | \$3,000 |
    | Fourth year. | \$5,000 |
    | Fifth year. . | \$10,000 |

    The plane would be sold after five years. Based on current resale values, the company would be able to sell it for about one-half of its original cost at the end of the five-year period.
    Lease alternative. If the Zephyr II is leased, then the company would have to make an immediate deposit of $\$ 50,000$ to cover any damage during use. The lease would run for five years, at the end of which time the deposit would be refunded. The lease would require an annual rental payment of $\$ 200,000$ (the first payment is due at the end of Year 1). As part of this lease cost, the manufacturer would provide all servicing and repairs, license the plane, and pay all taxes. At the end of the five-year period, the plane would revert to the manufacturer, as owner.
    Blinko Products' required rate of return is $18 \%$.
    Required:
    (Ignore income taxes.)

    1. Use the total-cost approach to determine the present value of the cash flows associated with each alternative.
    2. Which alternative would you recommend that the company accept? Why?

    ## PROBLEM 8-23 Simple Rate of Return and Payback Analysis of Two Machines [LO 8-5, LO 8-6]

    Blue Ridge Furniture is considering the purchase of two different items of equipment, as described below:
    Machine A. A machine has just come onto the market that compresses sawdust into various shelving products. Currently, the sawdust is disposed of as a waste product. The following information is available about the machine:
    a. The machine would cost $\$ 780,000$ and would have a $25 \%$ salvage value at the end of its 10 -year useful life. The company uses straight-line depreciation and considers salvage value in computing depreciation deductions.
    b. The shelving products produced by the machine would generate revenues of $\$ 350,000$ per year. Variable manufacturing costs would be $20 \%$ of sales.
    c. Fixed annual expenses associated with the new shelving products would be: advertising, $\$ 42,000$; salaries, $\$ 86,000$; utilities, $\$ 9,000$; and insurance, $\$ 13,000$.
    Machine B. A second machine has come onto the market that would automate a sanding process that is now done largely by hand. The following information is available about this machine:
    a. The new sanding machine would cost $\$ 220,000$ and would have no salvage value at the end of its 10 -year useful life. The company would use straight-line depreciation.
    b. Several old pieces of sanding equipment that are fully depreciated would be disposed of at a scrap value of $\$ 7,200$.
    c. The new sanding machine would provide substantial annual savings in cash operating costs. It would require an operator at an annual salary of $\$ 26,000$ and $\$ 3,000$ in annual maintenance costs. The current, hand-operated sanding procedure costs the company $\$ 85,000$ per year.
    Blue Ridge Furniture requires a simple rate of return of $16 \%$ on all equipment purchases. Also, the company will not purchase equipment unless the equipment has a payback period of four years or less.
    Required:
    (Ignore income taxes.)

    1. For machine A:
    a. Prepare an income statement showing the expected net operating income each year from the new shelving products. Use the contribution format.
    b. Compute the simple rate of return.
    c. Compute the payback period.
    2. For machine B:
    a. Compute the simple rate of return.
    b. Compute the payback period.
    3. According to the company's criteria, which machine, if either, should the company purchase?

    PROBLEM 8-24 Simple Rate of Return; Payback [LO 8-5, LO 8-6]
    Nagoya Amusements Corporation places electronic games and other amusement devices in supermarkets and similar outlets throughout Japan. Nagoya Amusements is investigating the purchase of a new electronic game called Mystic Invaders. The manufacturer will sell 20 games to Nagoya Amusements for a total price of $¥ 180,000$. (The Japanese currency is the yen, which is denoted by
    the symbol $¥$.) Nagoya Amusements has determined the following additional information about the game:
    a. The game would have a five-year useful life and a negligible salvage value. The company uses straight-line depreciation.
    b. The game would replace other games that are unpopular and generating little revenue. These other games would be sold for a total of $¥ 30,000$.
    c. Nagoya Amusements estimates that Mystic Invaders would generate annual incremental revenues of $¥ 200,000$ (total for all 20 games). Annual incremental out-of-pocket costs would be (in total): maintenance, $¥ 50,000$; and insurance, $¥ 10,000$. In addition, Nagoya Amusements would have to pay a commission of $40 \%$ of total revenues to the supermarkets and other outlets in which the games were placed.
    Required:
    (Ignore income taxes.)

    1. Prepare a contribution format income statement showing the net operating income each year from Mystic Invaders.
    2. Compute the simple rate of return on Mystic Invaders. Will the game be purchased if Nagoya Amusements accepts any project with a simple rate of return greater than $14 \%$ ?
    3. Compute the payback period on Mystic Invaders. If the company accepts any investment with a payback period of less than three years, will the game be purchased?

    PROBLEM: 8-25 Net Present Value; Total and Incremental Approaches [LO 8-1]
    Eastbay Hospital has an auxiliary generator that is used when power failures occur. The generator is worn out and must be either overhauled or replaced with a new generator. The hospital has assembled the following information:

    |  | Present Generator | New Generator |
    | :---: | :---: | :---: |
    | Purchase cost new. | \$16,000 | \$20,000 |
    | Remaining book value | \$9,000 | - |
    | Overhaul needed now | \$8,000 | - |
    | Annual cash operating costs | \$12,500 | \$7,500 |
    | Salvage value-now. | \$4,000 | - |
    | Salvage value-eight years from now | \$3,000 | \$6,000 |

    If the company keeps and overhauls its present generator, then the generator will be usable for eight more years. If a new generator is purchased, it will be used for eight years, after which it will be replaced. The new generator would be diesel-powered, resulting in a substantial reduction in annual operating costs, as shown above.

    The hospital computes depreciation on a straight-line basis. All equipment purchases are evaluated using a $16 \%$ discount rate.
    Required:
    (Ignore income taxes.)

    1. Should Eastbay Hospital keep the old generator or purchase the new one? Use the total-cost approach to net present value in making your decision.
    2. Redo (1) above, this time using the incremental-cost approach.
    

    PROBLEM 8-26 Simple Rate of Return; Payback; Internal Rate of Return [LO 8-2, LO 8-5, LO 8-6] Chateau Beaune is a family-owned winery located in the Burgundy region of France, which is headed by Gerard Despinoy. The harvesting season in early fall is the busiest part of the year for the winery, and many part-time workers are hired to help pick and process grapes. Mr. Despinoy is investigating the purchase of a harvesting machine that would significantly reduce the amount of labor required in the picking process. The harvesting machine is built to straddle grapevines, which are laid out in low-lying rows. Two workers are carried on the machine just above ground level, one on each side of the vine. As the machine slowly crawls through the vineyard, the workers
    cut bunches of grapes from the vines, which then fall into a hopper. The machine separates the grapes from the stems and other woody debris. The debris are then pulverized and spread behind the machine as a rich ground mulch. Mr. Despinoy has gathered the following information relating to the decision of whether to purchase the machine:
    a. The winery would save $€ 190,000$ per year in labor costs with the new harvesting machine. In addition, the company would no longer have to purchase and spread ground mulch-at an annual savings of $€ 10,000$. (The French currency is the euro, which is denoted by the symbol €.)
    b. The harvesting machine would cost $€ 480,000$. It would have an estimated 12 -year useful life and zero salvage value. The winery uses straight-line depreciation.
    c. Annual out-of-pocket costs associated with the harvesting machine would be insurance, $€ 1,000$; fuel, $€ 9,000$; and a maintenance contract, $€ 12,000$. In addition, two operators would be hired and trained for the machine, and they would be paid a total of $€ 70,000$ per year, including all benefits.
    d. Mr. Despinoy feels that the investment in the harvesting machine should earn at least a $16 \%$ rate of return.
    Required:
    (Ignore income taxes.)

    1. Determine the annual net savings in cash operating costs that would be realized if the harvesting machine were purchased.
    2. Compute the simple rate of return expected from the harvesting machine.
    3. Compute the payback period on the harvesting machine. Mr. Despinoy will not purchase equipment unless it has a payback period of five years or less. Under this criterion, should the harvesting machine be purchased?
    4. Compute (to the nearest whole percent) the internal rate of return promised by the harvesting machine. Based on this computation, does it appear that the simple rate of return is an accurate guide in investment decisions?

    PROBLEM 8-27 Net Present Value Analysis of a New Product [LO 8-1]
    Atwood Company has an opportunity to produce and sell a revolutionary new smoke detector for homes. To determine whether this would be a profitable venture, the company has gathered the following data on probable costs and market potential:
    a. New equipment would have to be acquired to produce the smoke detector. The equipment would cost $\$ 100,000$ and be usable for 12 years. After 12 years, it would have a salvage value equal to $10 \%$ of the original cost.
    b. Production and sales of the smoke detector would require a working capital investment of $\$ 40,000$ to finance accounts receivable, inventories, and day-to-day cash needs. This working capital would be released for use elsewhere after 12 years.
    c. An extensive marketing study projects sales in units over the next 12 years as follows:

    | Year | Sales in Units |
    | :---: | ---: |
    | $1 \ldots \ldots \ldots \ldots$ | 4,000 |
    | $2 \ldots \ldots \ldots \ldots$ | 7,000 |
    | $3 \ldots \ldots \ldots \ldots$ | 10,000 |
    | $4-12 \ldots \ldots \ldots$ | 12,000 |

    d. The smoke detectors would sell for $\$ 45$ each; variable costs for production, administration, and sales would be $\$ 25$ per unit.
    e. To gain entry into the market, the company would have to advertise heavily in the early years of sales. The advertising program follows:

    | Year | Amount of Yearly <br> Advertising |
    | :---: | :---: |
    | $1-2 \ldots \ldots \ldots$ | $\$ 70,000$ |
    | $3 \ldots \ldots \ldots$ | $\$ 50,000$ |
    | $4-12 \ldots \ldots \ldots$ | $\$ 40,000$ |

    f. Other fixed costs for salaries, insurance, maintenance, and straight-line depreciation on equipment would total $\$ 127,500$ per year. (Depreciation is based on cost less salvage value.)
    g. The company's required rate of return is $20 \%$.

    Required:
    (Ignore income taxes.)

    1. Compute the net cash inflow (cash receipts less yearly cash operating expenses) anticipated from sale of the smoke detectors for each year over the next 12 years.
    2. Using the data computed in (1) above and other data provided in the problem, determine the net present value of the proposed investment. Would you recommend that Atwood Company accept the smoke detector as a new product?

    ## PROBLEM 8-28 Internal Rate of Return; Sensitivity Analysis [LO 8-2]

    Dr. Heidi Black is the managing partner of the Crestwood Dental Clinic. Dr. Black is trying to determine whether or not the clinic should move patient files and other items out of a spare room in the clinic and use the room for dental work. She has determined that it would require an investment of $\$ 142,950$ for equipment and related costs of getting the room ready for use. Based on receipts being generated from other rooms in the clinic, Dr. Black estimates that the new room would generate a net cash inflow of $\$ 37,500$ per year. The equipment purchased for the room would have a seven-year estimated useful life.
    Required:
    (Ignore income taxes.)

    1. Compute the internal rate of return on the equipment for the new room to the nearest whole percent. Verify your answer by computing the net present value of the equipment using the internal rate of return you have computed as the discount rate.
    2. Assume that Dr. Black will not purchase the new equipment unless it promises a return of at least $14 \%$. Compute the amount of annual cash inflow that would provide this return on the \$142,950 investment.
    3. Although seven years is the average life for dental equipment, Dr. Black knows that due to changing technology this life can vary substantially. Compute the internal rate of return to the nearest whole percent if the life of the equipment were (a) five years and $(b)$ nine years, rather than seven years. Is there any information provided by these computations that you would be particularly anxious to show Dr. Black?
    4. Dr. Black is unsure about the estimated $\$ 37,500$ annual cash inflow from the room. She thinks that the actual cash inflow could be as much as $20 \%$ greater or less than this figure.
    a. Assume that the actual cash inflow each year is $20 \%$ greater than estimated. Recompute the internal rate of return to the nearest whole percent.
    b. Assume that the actual cash inflow each year is $20 \%$ less than estimated. Recompute the internal rate of return to the nearest whole percent.
    5. Refer to the original data. Assume that the equipment is purchased and that the room is opened for dental use. However, due to an increasing number of dentists in the area, the clinic is able to generate only $\$ 30,000$ per year in net cash receipts from the new room. At the end of five years, the clinic closes the room and sells the equipment to a newly licensed dentist for a cash price of $\$ 61,375$. Compute the internal rate of return to the nearest whole percent that the clinic earned on its investment over the five-year period. Round all dollar amounts to the nearest whole dollar. (Hint: A useful way to proceed is to find the discount rate that will cause the net present value of the investment to be equal to, or near, zero).

    PROBLEM 8-29 Net Present Value; Uncertain Future Cash Flows; Postaudit [LO 8-1, LO 8-3]
    "If we can get that new robot to combine with our other automated equipment, we'll have a complete flexible manufacturing system (FMS) in place in our Northridge plant," said Hal Swain, production manager for Diller Products.
    "Let's just hope that reduced labor and inventory costs can justify its acquisition," replied Linda Wycoff, the controller. "Otherwise, we'll never get it. You know how the president feels about equipment paying for itself out of reduced costs."

    Selected data relating to the robot are provided below:

    | Cost of the robot | \$1,600,000 |
    | :---: | :---: |
    | Software and installation | \$700,000 |
    | Annual savings in labor costs | ? |
    | Annual savings in inventory carrying costs | \$190,000 |
    | Monthly increase in power and maintenance costs | \$2,500 |
    | Salvage value in 12 years | \$90,000 |
    | Useful life | 12 years |

    Engineering studies suggest that use of the robot will result in a savings of 20,000 direct laborhours each year. The labor rate is $\$ 16$ per hour. Also, the smoother work flow made possible by the FMS will allow the company to reduce the amount of inventory on hand by $\$ 300,000$. The released funds will be available for use elsewhere in the company. This inventory reduction will take place in the first year of operation. The company's required rate of return is $20 \%$.
    Required:
    (Ignore income taxes.)

    1. Determine the net annual cost savings if the robot is purchased. (Do not include the $\$ 300,000$ inventory reduction or the salvage value in this computation.)
    2. Compute the net present value of the proposed investment in the robot. Based on these data, would you recommend that the robot be purchased? Explain.
    3. Assume that the robot is purchased. At the end of the first year, Linda Wycoff has found that some items didn't work out as planned. Due to unforeseen problems, software and installation costs were $\$ 125,000$ more than estimated, and direct labor has been reduced by only 17,500 hours per year, rather than by 20,000 hours. Assuming that all other cost data were accurate, does it appear that the company made a wise investment? Show computations, using the net present value format as in (2) above. (Hint: It might be helpful to place yourself back at the beginning of the first year, with the new data.)
    4. Upon seeing your analysis in (3) above, the president stated, "That robot is the worst investment we've ever made. And here we'll be stuck with it for years."
    a. Explain to the president what benefits other than cost savings might accrue from using the new robot and FMS.
    b. Compute for the president the dollar amount of cash inflow that would be needed each year from the benefits in (a) above in order for the equipment to yield a $20 \%$ rate of return.

    ## PROBLEM 8-30 Net Present Value Analysis [LO 8-1]

    Frank White will retire in six years. He wants to open some type of small business operation that can be managed in the free time he has available from his regular occupation, but that can be closed easily when he retires. He is considering several investment alternatives, one of which is to open a Laundromat. After careful study, Mr. White has determined the following:
    a. Washers, dryers, and other equipment needed to open the Laundromat would cost $\$ 194,000$. In addition, $\$ 6,000$ in working capital would be required to purchase an inventory of soap, bleaches, and related items and to provide change for change machines. (The soap, bleaches, and related items would be sold to customers at cost.) After six years, the working capital would be released for investment elsewhere.
    b. The Laundromat would charge $\$ 1.50$ per use for the washers and $\$ 0.75$ per use for the dryers. Mr. White expects the Laundromat to gross $\$ 1,800$ each week from the washers and $\$ 1,125$ each week from the dryers.
    c. The only variable costs in the Laundromat would be $71 / 2$ cents per use for water and electricity for the washers and 9 cents per use for gas and electricity for the dryers.
    d. Fixed costs would be $\$ 3,000$ per month for rent, $\$ 1,500$ per month for cleaning, and $\$ 1,875$ per month for maintenance, insurance, and other items.
    e. The equipment would have a $10 \%$ disposal value in six years.

    Mr. White will not open the Laundromat unless it provides at least a $12 \%$ return.
    

    ## Required:

    (Ignore income taxes.)

    1. Assuming that the Laundromat would be open 52 weeks a year, compute the expected annual net cash receipts from its operation (gross cash receipts less cash disbursements). (Do not include the cost of the equipment, the working capital, or the salvage values in these computations.)
    2. Would you advise Mr. White to open the Laundromat? Show computations using the net present value method of investment analysis. Round all dollar amounts to the nearest whole dollar.
    

    ## PROBLEM 8-31 Net Present Value Analysis of Securities [LO 8-1]

    Anita Vasquez received $\$ 160,000$ from her mother's estate. She placed the funds into the hands of a broker, who purchased the following securities on Anita's behalf:
    a. Common stock was purchased at a cost of $\$ 80,000$. The stock paid no dividends, but it was sold for $\$ 180,000$ at the end of four years.
    b. Preferred stock was purchased at its par value of $\$ 30,000$. The stock paid a $6 \%$ dividend (based on par value) each year for four years. At the end of four years, the stock was sold for $\$ 24,000$.
    c. Bonds were purchased at a cost of $\$ 50,000$. The bonds paid $\$ 3,000$ in interest every six months. After four years, the bonds were sold for $\$ 58,500$. (Note: In discounting a cash flow that occurs semiannually, the procedure is to halve the discount rate and double the number of periods. Use the same procedure in discounting the proceeds from the sale.)
    The securities were all sold at the end of four years so that Anita would have funds available to start a new business venture. The broker stated that the investments had earned more than a $20 \%$ return, and he gave Anita the following computation to support his statement:
    

    Required:
    (Ignore income taxes.)

    1. Using a $20 \%$ discount rate, compute the net present value of each of the three investments. On which investment(s) did Anita earn a $20 \%$ rate of return? (Round computations to the nearest whole dollar.)
    2. Considering all three investments together, did Anita earn a $20 \%$ rate of return? Explain.
    3. Anita wants to use the $\$ 262,500$ proceeds $(\$ 180,000+\$ 24,000+\$ 58,500=\$ 262,500)$ from sale of the securities to open a fast-food franchise under a 10 -year contract. What net annual cash inflow must the store generate for Anita to earn a $16 \%$ return over the 10 -year period? Anita will not receive back her original investment at the end of the contract. (Round computations to the nearest whole dollar.)

    PROBLEM 8-32 Keep or Sell Property [LO 8-1]
    Ben Ryatt, professor of languages at a southern university, owns a small office building adjacent to the university campus. He acquired the property 12 years ago at a total cost of $\$ 560,000-\$ 52,000$ for the land and $\$ 508,000$ for the building. He has just received an offer from a realty company that wants to purchase the property; however, the property has been a good source of income over the years, so Professor Ryatt is unsure whether he should keep it or sell it. His alternatives are:

    Keep the property. Professor Ryatt's accountant has kept careful records of the income realized from the property over the past 10 years. These records indicate the following annual revenues and expenses:

    | Rental receipts |  | \$150,000 |
    | :---: | :---: | :---: |
    | Less building expenses: |  |  |
    | Utilities | \$28,600 |  |
    | Depreciation of building | 17,800 |  |
    | Property taxes and insurance | 19,500 |  |
    | Repairs and maintenance | 10,500 |  |
    | Custodial help and supplies | 43,500 | 119,900 |
    | Net operating income |  | \$ 30,100 |

    Professor Ryatt makes a $\$ 12,600$ mortgage payment each year on the property. The mortgage will be paid off in 10 more years. He has been depreciating the building by the straight-line method, assuming a salvage value of $\$ 9,600$ for the building, which he still thinks is an appropriate figure. He feels sure that the building can be rented for another 16 years. He also feels sure that 16 years from now the land will be worth 2.5 times what he paid for it.
    Sell the property. A realty company has offered to purchase the property by paying $\$ 150,000$ immediately and $\$ 23,000$ per year for the next 16 years. Control of the property would go to the realty company immediately. To sell the property, Professor Ryatt would need to pay the mortgage off, which could be done by making a lump-sum payment of $\$ 71,000$.
    Required:
    (Ignore income taxes.) Professor Ryatt requires a $14 \%$ rate of return. Would you recommend he keep or sell the property? Show computations using the total-cost approach to net present value.

    ## All applicable cases are available with McGraw-Hill's Connect ${ }^{\text {TM }}$ Accounting.

    CASE 8-33 Comparison of Alternatives Using Net Present Value Analysis [LO 8-1]
    Woolrich Company's market research division has projected a substantial increase in demand over the next several years for one of the company's products. To meet this demand, the company will need to produce units as follows:
    

    | Year | Production <br> in Units |
    | :---: | :---: |
    | $1 \ldots \ldots \ldots \ldots$ | 20,000 |
    | $2 \ldots \ldots \ldots \ldots$ | 30,000 |
    | $3 \ldots \ldots \ldots$ | 40,000 |
    | $4-10 \ldots \ldots \ldots$ | 45,000 |

    At present, the company is using a single model 2600 machine to manufacture this product. To increase its productive capacity, the company is considering two alternatives:

    Alternative 1 . The company could purchase another model 2600 machine that would operate along with the one it now owns. The following information is available on this alternative:
    a. The model 2600 machine now in use was purchased for $\$ 165,000$ four years ago. Its present book value is $\$ 99,000$, and its present market value is $\$ 90,000$.
    b. A new model 2600 machine costs $\$ 180,000$ now. The old model 2600 machine will have to be replaced in six years at a cost of $\$ 200,000$. The replacement machine will have a market value of about $\$ 100,000$ when it is four years old.
    c. The variable cost required to produce one unit of product using the model 2600 machine is given under the "general information" on the next page.
    d. Repairs and maintenance costs each year on a single model 2600 machine total $\$ 3,000$.

    Alternative 2. The company could purchase a model 5200 machine and use the old model 2600 machine as standby equipment. The model 5200 machine is a high-speed unit with double the capacity of the model 2600 machine. The following information is available on this alternative:
    a. The cost of a new model 5200 machine is $\$ 250,000$.
    b. The variable cost required to produce one unit of product using the model 5200 machine is given under the "general information" below.
    c. The model 5200 machine is more costly to maintain than the model 2600 machine. Repairs and maintenance on a model 5200 machine and on a model 2600 machine used as a standby would total $\$ 4,600$ per year.
    The following general information is available on the two alternatives:
    a. Both the model 2600 machine and the model 5200 machine have a 10 -year life from the time they are first used in production. The scrap value of both machines is negligible and can be ignored. Straight-line depreciation is used by the company.
    b. The two machine models are not equally efficient. Comparative variable costs per unit of product are as follows:

    |  | Model <br> 2600 | Model <br> 5200 |  |
    | :--- | ---: | ---: | ---: |
    | Direct materials per unit $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 0.36$ | $\$ 0.40$ |  |
    | Direct labor per unit $\ldots \ldots \ldots \ldots \ldots \ldots$ | 0.50 | 0.22 |  |
    | Supplies and lubricants per unit $\ldots \ldots \ldots \ldots \ldots$ | $\underline{0.04}$ | $\underline{0.08}$ |  |
    | Total variable cost per unit $\ldots \ldots \ldots \ldots \ldots$ | $\underline{\$ 0.90}$ | $\underline{\$ 1.70}$ |  |
    |  |  |  |  |

    c. No other factory costs would change as a result of the decision between the two machines.
    d. Woolrich Company uses an $18 \%$ discount rate.

    Required:
    (Ignore income taxes.)

    1. Which alternative should the company choose? Use the net present value approach. (Round to the nearest whole dollar.)
    2. Suppose that the cost of direct materials increases by $50 \%$. Would this make the model 5200 machine more or less desirable? Explain. No computations are needed.
    3. Suppose that the cost of direct labor increases by $25 \%$. Would this make the model 5200 machine more or less desirable? Explain. No computations are needed.
    

    ## CASE 8-34 Ethics and the Manager; Postaudit

    After five years with a national CPA firm with mostly large manufacturing clients, Amy Kimbell joined Hi-Quality Productions Inc. (Hi-Q) as manager of Manufacturing Accounting. Amy has both CPA and CMA credentials.
    $\mathrm{Hi}-\mathrm{Q}$ is a publicly held company producing automotive components. One operation in the Alpha Division requires a highly automated process. Hi-Q's top management and board of directors had outsourced this particular high-tech operation to another company to avoid making a large investment in technology they viewed as constantly changing.

    Each operating division of Hi-Q has a budget committee. Two years ago, the Alpha Division budget committee presented to the board its proposal to bring the high-tech operation in house. This would require a capital investment of approximately $\$ 4$ million but would lead to more than enough cost savings to justify this expenditure. The board approved the proposal, and the investment was made. Later the same year, Amy Kimbell was promoted to assistant corporate controller. In this position, she sits on the budget committee of all divisions.

    A little more than a year after the high-tech process was put into operation, the board requested a postaudit review of the actual cost savings. When the board requests such a review, the data are supplied by the management of the affected division and are reviewed by the division's budget committee. When the data were sent to the budget committee for review, Amy Kimbell noted that several of the projections in the original proposal were very aggressive. These included a very high salvage value for the equipment as well as a very long useful life over which cost savings were
    projected to occur. If more realistic projections had been used, Amy doubted that the board would have agreed to make the investment.

    Also in the postaudit review, Amy noted that substantial amounts of incremental service department operating costs directly caused by the new investment were not being attributed to the high-tech operation. Instead, these costs were being allocated as general overhead to all departments. In addition, she noted that the estimated rate for spoiled and defective work contained in the proposal was being used in the review rather than the actual rate, which was considerably higher.

    When Amy Kimbell brought these points to the attention of the division's budget committee, she was told that as a new member of the committee she would not be held responsible for decisions, such as the investment in the high-tech operation, that were made prior to her arrival. Accordingly, she should let the seasoned members of the committee handle this particular review. When Amy continued to express her concerns, she was firmly informed that it had been the unanimous decision of the committee to approve the original proposal because it was thought to be in the best long-run interest of the company. And given this consensus, it was felt that certain "adjustments and exceptions" to the postaudit review were justified to ensure the overall long-run wellbeing of the company.

    ## Required:

    1. What should Amy do? (Refer to the IMA's Statement of Ethical Professional Practice for guidance.)
    2. Do you have any suggestions for revising the way in which postaudits are conducted at Hi-Q? (Adapted from Roland L. Madison and Curtis C. Verschoor, "New Position Brings Ethical Dilemma," Strategic Finance, December 2000, pp. 22, 24. Used with permission from the IMA, Montvale, NJ, USA, www.imanet.org.)

    ## CASE 8-35 Net Present Value Analysis of a Lease or Buy Decision [LO 8-1]

    Wyndham Stores operates a regional chain of upscale department stores. The company is going to open another store soon in a prosperous and growing suburban area. In discussing how the company can acquire the desired building and other facilities needed to open the new store, Harry Wilson, the
    
    $\$ 60,000$ for insurance, and $\$ 50,000$ for repairs and maintenance. If we lease, Guardian will handle its own insurance costs and will pay the property taxes, but we'll have to pay for the repairs and maintenance. I need to put all this together and see if leasing makes any sense with our $12 \%$ before-tax required rate of return. The president wants a presentation and recommendation in the executive committee meeting tomorrow."

    ## Required:

    (Ignore income taxes.)

    1. Using the net present value approach, determine whether Wyndham Stores should lease or buy the new store. Assume that you will be making your presentation before the company's executive committee.
    2. How will you reply in the meeting if Harry Wilson brings up the issue of the building's future sales value?

    ## Appendix 8A: The Concept of Present Value

    ## LEARNING OBJECTIVE 8-7

    Understand present value concepts and the use of present value tables.

    A dollar received today is more valuable than a dollar received a year from now for the simple reason that if you have a dollar today, you can put it in the bank and have more than a dollar a year from now. Because dollars today are worth more than dollars in the future, cash flows that are received at different times must be valued differently.

    ## The Mathematics of Interest

    If a bank pays $5 \%$ interest, then a deposit of $\$ 100$ today will be worth $\$ 105$ one year from now. This can be expressed as follows:

    $$
    \begin{equation*}
    F_{1}=P(1+r) \tag{1}
    \end{equation*}
    $$

    where $F_{1}=$ the balance at the end of one period, $P=$ the amount invested now, and $r=$ the rate of interest per period.

    In the case where $\$ 100$ is deposited in a savings account that earns $5 \%$ interest, $P=\$ 100$ and $r=0.05$. Under these conditions, $F_{1}=\$ 105$.

    The $\$ 100$ present outlay is called the present value of the $\$ 105$ amount to be received in one year. It is also known as the discounted value of the future $\$ 105$ receipt. The $\$ 100$ represents the value in present terms of $\$ 105$ to be received a year from now when the interest rate is $5 \%$.

    Compound Interest What if the $\$ 105$ is left in the bank for a second year? In that case, by the end of the second year the original $\$ 100$ deposit will have grown to $\$ 110.25$ :

    | Original deposit | \$100.00 |
    | :---: | :---: |
    | Interest for the first year: |  |
    | \$100 $\times 0.05$ | 5.00 |
    | Balance at the end of the first year | 105.00 |
    | Interest for the second year: |  |
    | \$105 $\times 0.05$ | 5.25 |
    | Balance at the end of the second year | \$110.25 |

    Notice that the interest for the second year is $\$ 5.25$, as compared to only $\$ 5.00$ for the first year. This difference arises because interest is being paid on interest during the second year. That is, the $\$ 5.00$ interest earned during the first year has been left in the account and has been added to the original $\$ 100$ deposit when computing interest for
    the second year. This is known as compound interest. In this case, the compounding is annual. Interest can be compounded on a semiannual, quarterly, monthly, or even more frequent basis. The more frequently compounding is done, the more rapidly the balance will grow.

    We can determine the balance in an account after $n$ periods of compounding using the following equation:

    $$
    \begin{equation*}
    F_{n}=P(1+r)^{n} \tag{2}
    \end{equation*}
    $$

    where $n=$ the number of periods of compounding.
    If $n=2$ years and the interest rate is $5 \%$ per year, then the balance in two years will be computed as follows:

    $$
    \begin{aligned}
    & F_{2}=\$ 100(1+0.05)^{2} \\
    & F_{2}=\$ 110.25
    \end{aligned}
    $$

    Present Value and Future Value Exhibit 8A-1 shows the relationship between present value and future value. As shown in the exhibit, if $\$ 100$ is deposited in a bank at $5 \%$ interest compounded annually, it will grow to $\$ 127.63$ by the end of five years.

    ## Computation of Present Value

    An investment can be viewed in two ways-either in terms of its future value or in terms of its present value. We have seen from our computations above that if we know the present value of a sum (such as our $\$ 100$ deposit), the future value in $n$ years can be computed by using equation (2). But what if the situation is reversed and we know the future value of some amount but we do not know its present value?

    For example, assume that you are to receive $\$ 200$ two years from now. You know that the future value of this sum is $\$ 200$ because this is the amount that you will be receiving in two years. But what is the sum's present value-what is it worth right now? The present value of any sum to be received in the future can be computed by turning equation (2) around and solving for $P$ :

    $$
    \begin{equation*}
    P=\frac{F_{n}}{(1+r)^{n}} \tag{3}
    \end{equation*}
    $$

    

    In our example, $F_{n}=\$ 200$ (the amount to be received in the future), $r=0.05$ (the annual rate of interest), and $n=2$ (the number of years in the future that the amount will be received).

    $$
    \begin{aligned}
    P & =\frac{\$ 200}{(1+0.05)^{2}} \\
    P & =\frac{\$ 200}{1.1025} \\
    P & =\$ 181.40
    \end{aligned}
    $$

    As shown by the computation above, the present value of a $\$ 200$ amount to be received two years from now is $\$ 181.40$ if the interest rate is $5 \%$. In effect, $\$ 181.40$ received right now is equivalent to $\$ 200$ received two years from now.

    The process of finding the present value of a future cash flow, which we have just completed, is called discounting. We have discounted the $\$ 200$ to its present value of $\$ 181.40$. The 5\% interest that we have used to find this present value is called the discount rate. Discounting future sums to their present value is a common practice in business, particularly in capital budgeting decisions.

    If you have a power key $\left(y^{x}\right)$ on your calculator, the above calculations are fairly easy. However, some of the present value formulas we will be using are more complex. Fortunately, tables are available in which many of the calculations have already been done. For example, Exhibit 8B-1 in Appendix 8B shows the discounted present value of $\$ 1$ to be received at various periods in the future at various interest rates. The table indicates that the present value of $\$ 1$ to be received two periods from now at $5 \%$ is 0.907 . Because in our example we want to know the present value of $\$ 200$ rather than just $\$ 1$, we need to multiply the factor in the table by $\$ 200$ :

    $$
    \$ 200 \times 0.907=\$ 181.40
    $$

    This answer is the same as we obtained earlier using the formula in equation (3).

    ## Present Value of a Series of Cash Flows

    Although some investments involve a single sum to be received (or paid) at a single point in the future, other investments involve a series of cash flows. A series of identical cash flows is known as an annuity. To provide an example, assume that a company has just purchased some government bonds. The bonds will yield interest of $\$ 15,000$ each year and will be held for five years. What is the present value of the stream of interest receipts from the bonds? As shown in Exhibit $8 \mathrm{~A}-2$, if the discount rate is $12 \%$, the present value of this stream is $\$ 54,075$. The discount factors used in this exhibit were taken from Exhibit 8B-1 in Appendix 8B.

    Exhibit 8A-2 illustrates two important points. First, the present value of the $\$ 15,000$ interest declines the further it is into the future. The present value of $\$ 15,000$ received a year from now is $\$ 13,395$, as compared to only $\$ 8,505$ if received five years from now. This point underscores the time value of money.

    | EXHIBIT 8A-2 <br> Present Value of a Series of <br> Cash Receipts | Year | Factor at 12\% <br> (Exhibit 8B-1) | Interest <br> Received | Present <br> Value |
    | :--- | :--- | :---: | ---: | ---: |
    |  | $1 \ldots \ldots \ldots$ | 0.893 | $\$ 15,000$ | $\$ 13,395$ |
    |  | $2 \ldots \ldots \ldots$ | 0.797 | $\$ 15,000$ | 11,955 |
    |  | $3 \ldots \ldots \ldots$ | 0.712 | $\$ 15,000$ | 10,680 |
    |  | $4 \ldots \ldots \ldots$ | 0.636 | $\$ 15,000$ | 9,540 |
    |  | $5 \ldots \ldots \ldots$ | 0.567 | $\$ 15,000$ | $\underline{8,505}$ |
    |  |  |  | $\underline{\underline{\$ 54,075}}$ |  |

    The second point is that the computations used in Exhibit 8A-2 involved unnecessary work. The same present value of $\$ 54,075$ could have been obtained more easily by referring to Exhibit 8B-2 in Appendix 8B. Exhibit 8B-2 contains the present value of \$1 to be received each year over a series of years at various interest rates. Exhibit 8B-2 has been derived by simply adding together the factors from Exhibit $8 \mathrm{~B}-1$, as follows:
    

    The sum of these five factors is 3.605 . Notice from Exhibit $8 \mathrm{~B}-2$ that the factor for $\$ 1$ to be received each year for five years at $12 \%$ is also 3.605 . If we use this factor and multiply it by the $\$ 15,000$ annual cash inflow, then we get the same $\$ 54,075$ present value that we obtained earlier in Exhibit 8A-2.

    $$
    \$ 15,000 \times 3.605=\$ 54,075
    $$

    Therefore, when computing the present value of a series of equal cash flows that begins at the end of period 1, Exhibit $8 \mathrm{~B}-2$ should be used.

    To summarize, the present value tables in Appendix 8B should be used as follows:
    Exhibit $8 \mathrm{~B}-1$ : This table should be used to find the present value of a single cash flow (such as a single payment or receipt) occurring in the future.
    Exhibit 8B-2: This table should be used to find the present value of a series of identical cash flows beginning at the end of the current period and continuing into the future.

    The use of both of these tables is illustrated in various exhibits in the main body of the chapter. When a present value factor appears in an exhibit, you should take the time to trace it back into either Exhibit $8 B-1$ or Exhibit $8 B-2$ to get acquainted with the tables and how they work.

    ## Review Problem: Basic Present Value Computations

    Each of the following situations is independent. Work out your own solution to each situation, and then check it against the solution provided.

    1. John plans to retire in 12 years. Upon retiring, he would like to take an extended vacation, which he expects will cost at least $\$ 40,000$. What lump-sum amount must he invest now to have $\$ 40,000$ at the end of 12 years if the rate of return is:
    a. Eight \%?
    b. Twelve \%?
    2. The Morgans would like to send their daughter to a music camp at the end of each of the next five years. The camp costs $\$ 1,000$ a year. What lump-sum amount would have to be invested now to have $\$ 1,000$ at the end of each year if the rate of return is:
    a. Eight \% ?
    b. Twelve \%?
    3. You have just received an inheritance from a relative. You can either receive a $\$ 200,000$ lumpsum amount at the end of 10 years or receive $\$ 14,000$ at the end of each year for the next 10 years. If your discount rate is $12 \%$, which alternative would you prefer?

    ## Solution to Review Problem

    1. $a$. The amount that must be invested now would be the present value of the $\$ 40,000$, using a discount rate of $8 \%$. From Exhibit 8B-1 in Appendix 8B, the factor for a discount rate of $8 \%$ for 12 periods is 0.397 . Multiplying this discount factor by the $\$ 40,000$ needed in 12 years will give the amount of the present investment required: $\$ 40,000 \times 0.397=\$ 15,880$.
    b. We will proceed as we did in $(a)$ above, but this time we will use a discount rate of $12 \%$. From Exhibit 8B-1 in Appendix 8B, the factor for a discount rate of $12 \%$ for 12 periods is 0.257 . Multiplying this discount factor by the $\$ 40,000$ needed in 12 years will give the amount of the present investment required: $\$ 40,000 \times 0.257=\$ 10,280$.
    Notice that as the discount rate (desired rate of return) increases, the present value decreases.
    2. This part differs from (1) above in that we are now dealing with an annuity rather than with a single future sum. The amount that must be invested now is the present value of the $\$ 1,000$ needed at the end of each year for five years. Because we are dealing with an annuity, or a series of annual cash flows, we must refer to Exhibit 8B-2 in Appendix 8B for the appropriate discount factor.
    a. From Exhibit 8B-2 in Appendix 8B, the discount factor for $8 \%$ for five periods is 3.993 . Therefore, the amount that must be invested now to have $\$ 1,000$ available at the end of each year for five years is $\$ 1,000 \times 3.993=\$ 3,993$.
    b. From Exhibit 8B-2 in Appendix 8B, the discount factor for $12 \%$ for five periods is 3.605 . Therefore, the amount that must be invested now to have $\$ 1,000$ available at the end of each year for five years is $\$ 1,000 \times 3.605=\$ 3,605$.
    Again, notice that as the discount rate increases, the present value decreases. When the rate of return increases, less must be invested today to yield a given amount in the future.
    3. For this part we will need to refer to both Exhibits 8 B-1 and $8 \mathrm{~B}-2$ in Appendix 8B. From Exhibit 8B-1, we will need to find the discount factor for $12 \%$ for 10 periods, then apply it to the $\$ 200,000$ lump sum to be received in 10 years. From Exhibit 8B-2, we will need to find the discount factor for $12 \%$ for 10 periods, then apply it to the series of $\$ 14,000$ payments to be received over the 10 -year period. Whichever alternative has the higher present value is the one that should be selected.

    $$
    \begin{aligned}
    \$ 200,000 \times 0.322 & =\$ 64,400 \\
    \$ 14,000 \times 5.650 & =\$ 79,100
    \end{aligned}
    $$

    Thus, you should prefer to receive the $\$ 14,000$ per year for 10 years rather than the $\$ 200,000$ lump sum. This means that you could invest the $\$ 14,000$ received at the end of each year at $12 \%$ and have more than $\$ 200,000$ at the end of 10 years.

    ## Glossary (Appendix 8A)

    Annuity A series of identical cash flows. (p. 354)
    Compound interest The process of paying interest on interest in an investment. (p. 353)
    Discount rate The rate of return that is used to find the present value of a future cash flow. (p. 354)
    Discounting The process of finding the present value of a future cash flow. (p. 354)
    Present value The value now of an amount that will be received in some future period. (p. 352)
    

    ## All applicable exercises are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

    EXERCISE 8A-1 Basic Present Value Concepts [LO 8-7]
    Largo Freightlines plans to build a new garage in three years to have more space for repairing its trucks. The garage will cost $\$ 400,000$.

    ## Required:

    What lump-sum amount should the company invest now to have the $\$ 400,000$ available at the end of the three-year period? Assume that the company can invest money at:
    a. $8 \%$.
    b. $12 \%$.

    ## EXERCISE 8A-2 Basic Present Value Concepts [LO 8-7]

    You have just learned that you are a beneficiary in the will of your late Aunt Susan. The executrix of her estate has given you three options as to how you may receive your inheritance:
    a. You may receive $\$ 50,000$ immediately.
    b. You may receive $\$ 75,000$ at the end of six years.
    c. You may receive $\$ 12,000$ at the end of each year for six years (a total of $\$ 72,000$ ).

    Required:
    If you can invest money at a $12 \%$ return, which option would you prefer?

    ## EXERCISE 8A-3 Basic Present Value Concepts [LO 8-7]

    At the end of three years, when you graduate from college, your father has promised to give you a used car that will cost $\$ 12,000$.
    Required:
    What lump sum must he invest now to have the $\$ 12,000$ at the end of three years if he can invest money at:
    a. $\operatorname{Six} \%$ ?
    b. Ten $\%$ ?

    EXERCISE 8A-4 Basic Present Value Concepts [LO 8-7]
    Sally has just won the million-dollar Big Slam jackpot at a gambling casino. The casino will pay her $\$ 50,000$ per year for 20 years as the payoff.
    Required:
    If Sally can invest money at a $10 \%$ rate of return, what is the present value of her winnings? Did she really win a million dollars? Explain.

    EXERCISE 8A-5 Basic Present Value Concepts [LO 8-7]
    Annual cash inflows from two competing investment opportunities are given below. Each investment opportunity will require the same initial investment.

    |  | Investment $\mathbf{X}$ | Investment $\mathbf{Y}$ |
    | :--- | ---: | ---: |
    | Year $1 \ldots \ldots \ldots$ | $\$ 1,000$ | $\$ 4,000$ |
    | Year 2 $\ldots \ldots \ldots$ | 2,000 | 3,000 |
    | Year 3 $\ldots \ldots \ldots$ | 3,000 | 2,000 |
    | Year $4 \ldots \ldots \ldots$ | $\underline{4,000}$ | $\underline{1,000}$ |
    | Total $\ldots \ldots \ldots \ldots$ | $\underline{\$ 10,000}$ | $\underline{\$ 10,000}$ |
    |  |  |  |

    Required:
    Compute the present value of the cash inflows for each investment using a $20 \%$ discount rate.

    ## EXERCISE 8A-6 Basic Present Value Concepts [LO 8-7]

    Martell Products Inc. can purchase a new copier that will save $\$ 5,000$ per year in copying costs. The copier will last for six years and have no salvage value.
    Required:
    What is the maximum purchase price that Martell Products should be willing to pay for the copier if the company's required rate of return is:
    a. Ten $\%$ ?
    b. Sixteen \% ?
    
    EXHIBIT 8B－2
    Present Value of an Annuity of $\$ 1$ in Arrears；$\frac{1}{r}\left[1-\frac{1}{(1+r)^{n}}\right]$

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    ## Appendix 8C: Income Taxes in Capital Budgeting Decisions

    LEARNING OBJECTIVE 8-8
    Include income taxes in a capital budgeting analysis.

    We ignored income taxes in this chapter for two reasons. First, many organizations do not pay income taxes. Not-for-profit organizations, such as hospitals and charitable foundations, and governmental agencies are exempt from income taxes. Second, capital budgeting is complex and is best absorbed in small doses. Now that we have a solid foundation in the concepts of present value and discounting, we can explore the effects of income taxes on capital budgeting decisions.

    The U.S. income tax code is enormously complex. We only scratch the surface here. To keep the subject within reasonable bounds, we have made many simplifying assumptions about the tax code. Among the most important of these assumptions are: (1) taxable income equals net income as computed for financial reports; and (2) the tax rate is a flat percentage of taxable income. The actual tax code is far more complex than this; indeed, experts acknowledge that no one person knows or can know it all. However, the simplifications that we make throughout this appendix allow us to cover the most important implications of income taxes for capital budgeting without getting bogged down in details.

    ## The Concept of After-Tax Cost

    Businesses, like individuals, must pay income taxes. In the case of businesses, the amount of income tax that must be paid is determined by the company's net taxable income. Tax deductible expenses (tax deductions) decrease the company's net taxable income and, hence, reduce the taxes the company must pay. For this reason, expenses are often stated on an after-tax basis. For example, if a company pays rent of $\$ 10$ million a year but this expense results in a reduction in income taxes of $\$ 3$ million, the after-tax cost of the rent is $\$ 7$ million. An expenditure net of its tax effect is known as after-tax cost.

    To illustrate, assume that a company with a tax rate of $30 \%$ is contemplating a training program that costs $\$ 60,000$. What impact will this have on the company's taxes? To keep matters simple, let's suppose the training program has no immediate effect on sales. How much does the company actually pay for the training program after taking into account the impact of this expense on taxes? The answer is $\$ 42,000$ as shown in Exhibit $8 \mathrm{C}-1$. While the training program costs $\$ 60,000$ before taxes, it would reduce the company's taxes by $\$ 18,000$, so its after-tax cost would be only $\$ 42,000$.

    | EXHIBIT 8C-1 <br> The Computation of After-Tax Cost |  | Without Training Program | With Training Program |
    | :---: | :---: | :---: | :---: |
    |  | Sales | \$850,000 | \$850,000 |
    |  | Less tax deductible expenses: |  |  |
    |  | Salaries, insurance, and other | 700,000 | 700,000 |
    |  | New training program |  | 60,000 |
    |  | Total expenses | 700,000 | 760,000 |
    |  | Taxable income | \$150,000 | \$ 90,000 |
    |  | Income taxes (30\%) | \$ 45,000 | \$ 27,000 |
    |  | Cost of new training program | \$60,000 |  |
    |  | Less: Reduction in income taxes $(\$ 45,000-\$ 27,000)$ | 18,000 |  |
    |  | After-tax cost of the new training program | \$42,000 |  |

    The after-tax cost of any tax-deductible cash expense can be determined using the following formula: ${ }^{1}$

    $$
    \begin{equation*}
    \underset{(\text { net cash outflow })}{\text { After-tax cost }}=(1-\text { Tax rate }) \times \text { Tax-deductible cash expense } \tag{1}
    \end{equation*}
    $$

    We can verify the accuracy of this formula by applying it to the $\$ 60,000$ training program expenditure:

    $$
    (1-0.30) \times \$ 60,000=\$ 42,000 \text { after-tax cost of the training program }
    $$

    This formula is very useful because it provides the actual amount of cash a company must pay after considering tax effects. It is this actual, after-tax, cash outflow that should be used in capital budgeting decisions.

    Similar reasoning applies to revenues and other taxable cash inflows. Because these cash receipts are taxable, the company must pay out a portion of them in taxes. The after-tax benefit, or net cash inflow, realized from a particular cash receipt can be obtained by applying a simple variation of the cash expenditure formula used above:

    $$
    \begin{equation*}
    \underset{(\text { net cash outflow })}{\text { After-tax benefit }}=(1-\text { Tax rate }) \times \text { Taxable cash receipt } \tag{2}
    \end{equation*}
    $$

    We emphasize the term taxable cash receipts because not all cash inflows are taxable. For example, the release of working capital at the end of an investment project would not be a taxable cash inflow. It is not counted as income for either financial accounting or income tax reporting purposes because it is simply a recovery of the initial investment.

    ## Depreciation Tax Shield

    Depreciation is not a cash flow. For this reason, depreciation was ignored in Chapter 8 in all discounted cash flow computations. However, depreciation does affect the taxes that must be paid and, therefore, has an effect on a company's cash flows.

    To illustrate the effect of depreciation deductions on tax payments, consider a company with annual cash sales of $\$ 500,000$ and cash operating expenses of $\$ 310,000$. In addition, the company has a depreciable asset on which the depreciation deduction is $\$ 90,000$ per year. The tax rate is $30 \%$. As shown in Exhibit 8C-2, the depreciation deduction reduces the company's taxes by $\$ 27,000$. In effect, the depreciation deduction of $\$ 90,000$ shields $\$ 90,000$ in revenues from taxation and thereby reduces the amount of taxes that the company must pay. Because depreciation deductions shield revenues from taxation, they are generally referred to as a depreciation tax shield. ${ }^{2}$ The reduction in tax payments made possible by the depreciation tax shield is equal to the amount of the depreciation deduction, multiplied by the tax rate as follows:

    $$
    \begin{align*}
    & \text { Tax savings from the } \\
    & \text { depreciation tax shield } \tag{3}
    \end{align*} \text { Tax rate } \times \text { Depreciation deduction }
    $$

    We can verify this formula by applying it to the $\$ 90,000$ depreciation deduction in our example:

    $$
    0.30 \times \$ 90,000=\$ 27,000 \text { reduction in tax payments }
    $$

    | EXHIBIT 8C-2 <br> The Impact of Depreciation Deductions on Tax Payments |  | Without Depreciation Deduction | With Depreciation Deduction |
    | :---: | :---: | :---: | :---: |
    |  | Sales | \$500,000 | \$500,000 |
    |  | Cash operating expenses | 310,000 | 310,000 |
    |  | Cash flow from operations | 190,000 | 190,000 |
    |  | Depreciation expense | - | 90,000 |
    |  | Taxable income | \$190,000 | \$100,000 |
    |  | Income taxes (30\%) | \$ 57,000 | \$ 30,000 |
    |  | Cash flow comparison: <br> Cash flow from operations (above) Income taxes (above) <br> Net cash flow . | $\uparrow$ |  |
    |  |  | $\$ 27,000$ lower taxes with the depreciation deduction |  |
    |  |  | \$190,000 | \$190,000 |
    |  |  | 57,000 | 30,000 |
    |  |  | \$133,000 | \$160,000 |
    |  |  |  |  |
    |  |  | $\$ 27,000$ greater cash flow with the depreciation deduction |  |

    In this appendix, when we estimate after-tax cash flows for capital budgeting decisions, we will include the tax savings provided by the depreciation tax shield.

    To keep matters simple, we will assume in all of our examples and problem materials that depreciation reported for tax purposes is straight-line depreciation, with no deduction for salvage value. In other words, we will assume that the entire original cost of the asset is written off evenly over its useful life. Because the net book value of the asset at the end of its useful life will be zero under this depreciation method, we will assume that any proceeds received on disposal of the asset at the end of its useful life will be taxed as ordinary income.

    In actuality, the rules for depreciation are more complex than this and most companies take advantage of accelerated depreciation methods allowed under the tax code. These accelerated methods usually result in a reduction in current taxes and an offsetting increase in future taxes. This shifting of part of the tax burden from the current year to future years is advantageous from a present value point of view because a dollar today is worth more than a dollar in the future. A summary of the concepts we have introduced so far is given in Exhibit 8C-3.

    ## EXHIBIT 8C-3

    Tax Adjustments Required in a Capital Budgeting Analysis

    | Item | Treatment |
    | :---: | :---: |
    | Tax-deductible cash expense* | Multiply by ( 1 - Tax rate) to get after-tax cost. |
    | Taxable cash receipt* | Multiply by ( 1 - Tax rate) to get after-tax cash inflow. |
    | Depreciation deduction | Multiply by the tax rate to get the tax savings from the depreciation tax shield. |

    *Cash expenses can be deducted from the cash receipts and the difference multiplied by ( 1 - Tax rate). See the example at the top of Exhibit 8C-4.

    ## Example of Income Taxes and Capital Budgeting

    Armed with an understanding of after-tax cost, after-tax revenue, and the depreciation tax shield, we are now prepared to examine a comprehensive example of income taxes and capital budgeting.

    Holland Company owns the mineral rights to land that has a deposit of ore. The company is uncertain if it should purchase equipment and open a mine on the property. After careful study, the company assembled the following data.

    | Cost of equipment needed | \$300,000 |
    | :---: | :---: |
    | Working capital needed | \$75,000 |
    | Estimated annual cash receipts from sales of ore | \$250,000 |
    | Estimated annual cash expenses for salaries, insurance, utilities, and other cash expenses of mining the ore . | \$170,000 |
    | Cost of road repairs needed in 6 years | \$40,000 |
    | Salvage value of the equipment in 10 years. | \$100,000 |

    The ore in the mine would be exhausted after 10 years of mining activity, at which time the mine would be closed. The equipment would then be sold for its salvage value. Holland Company uses the straight-line method, assuming no salvage value, to compute depreciation deductions for tax purposes. The company's after-tax cost of capital is $12 \%$ and its tax rate is $30 \%$. To be consistent, when we take the net present value of after-tax cash flows, we use the after-tax cost of capital as the discount rate.

    Should Holland Company purchase the equipment and open a mine on the property? The solution to the problem is given in Exhibit 8C-4. We suggest that you go through this solution item by item and note the following points:

    Cost of new equipment. The initial investment of $\$ 300,000$ in the new equipment is included in full with no reductions for taxes. This represents an investment,

    ## EXHIBIT 8C-4

    Example of Income Taxes and Capital Budgeting

    |  |  |  |  | Per Year |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | Cash receipts from sa Less payments for sa utilities, and other c Net cash receipts | of ore ies, insuranc expenses |  | $\begin{array}{r} \$ 250,000 \\ \frac{170,000}{} \\ \hline \$ 80,000 \end{array}$ |  |  |
    | Items and Computations | Year(s) | (1) <br> Amount | (2) <br> Tax Effect* | After-Tax Cash Flows $(1) \times(2)$ | $\begin{aligned} & \text { 12\% } \\ & \text { Factor } \end{aligned}$ | Present Value of Cash Flows |
    | Cost of new equipment | Now | \$(300,000) | - | \$(300,000) | 1.000 | \$(300,000) |
    | Working capital needed | Now | \$(75,000) | - | \$(75,000) | 1.000 | $(75,000)$ |
    | Annual net cash receipts (above) | e) . . . . . . . $1-10$ | \$80,000 | 1-0.30 | \$56,000 | 5.650 | 316,400 |
    | Road repairs . | 6 | \$(40,000) | 1-0.30 | \$(28,000) | 0.507 | $(14,196)$ |
    | Annual depreciation deductions. | s . . . . . . . . 10 | \$30,000 | 0.30 | \$9,000 | 5.650 | 50,850 |
    | Salvage value of equipment | 10 | \$100,000 | 1-0.30 | \$70,000 | 0.322 | 22,540 |
    | Release of working capital . | 10 | \$75,000 | - | \$75,000 | 0.322 | 24,150 |
    | Net present value |  |  |  |  |  | \$ 24,744 |


    not an expense, so no tax adjustment is made. (Only revenues and expenses are adjusted for the effects of taxes.) However, this investment does affect taxes through the depreciation deductions that are considered below.

    Working capital. Observe that the working capital needed for the project is included in full with no reductions for taxes. Like the cost of new equipment, working capital is an investment and not an expense, so no tax adjustment is made. Also observe that no tax adjustment is made when the working capital is released at the end of the project's life. The release of working capital is not a taxable cash flow because it is a return of investment funds back to the company.

    Annual net cash receipts. The annual net cash receipts from sales of ore are adjusted for the effects of income taxes, as discussed earlier in the chapter. Note at the top of Exhibit 8C-4 that the annual cash expenses are deducted from the annual cash receipts to obtain the net cash receipts. This simplifies computations.

    Road repairs. Because the road repairs occur just once (in the sixth year), they are treated separately from other expenses. Road repairs would be a tax-deductible cash expense, and, therefore, they are adjusted for the effects of income taxes, as discussed earlier in the chapter.
    Depreciation deductions. The tax savings provided by depreciation deductions is essentially an annuity that is included in the present value computations in the same way as other cash flows.
    Salvage value of equipment. Because the company does not consider salvage value when computing depreciation deductions, book value will be zero at the end of the life of an asset. Thus, any salvage value received is taxable as income to the company. The after-tax benefit is determined by multiplying the salvage value by ( 1 - Tax rate).
    Because the net present value of the proposed mining project is positive, the equipment should be purchased and the mine opened. Study Exhibit 8C-4 thoroughly. Exhibit 8C-4 is the key exhibit!

    ## Summary (Appendix 8C)

    Unless a company is a tax-exempt organization, such as a not-for-profit school or a governmental unit, income taxes should be considered in making capital budgeting decisions. Tax-deductible cash expenditures and taxable cash receipts are placed on an after-tax basis by multiplying them by ( $1-$ Tax rate). Only the after-tax amount should be used in determining the desirability of an investment proposal.

    Although depreciation is not a cash outflow, it is a valid deduction for tax purposes and as such affects income tax payments. The depreciation tax shield-computed by multiplying the depreciation deduction by the tax rate itself-also results in savings in income taxes.

    ## Glossary (Appendix 8C)

    After-tax benefit The amount of net cash inflow realized from a taxable cash receipt after income tax effects have been considered. The amount is determined by multiplying the taxable cash receipt by (1-Tax rate). (p. 361)
    After-tax cost The amount of net cash outflow resulting from a tax-deductible cash expense after income tax effects have been considered. The amount is determined by multiplying the tax-deductible cash expense by (1-Tax rate). (p. 360)
    Depreciation tax shield A reduction in tax that results from depreciation deductions. The reduction in tax is computed by multiplying the depreciation deduction by the tax rate. (p. 361)

    All applicable exercises and problems are available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.
    EXERCISE 8C-1 After-Tax Cash Flows in Net Present Value Analysis [LO 8-8]
    Kramer Corporation is considering two investment projects, each of which would require $\$ 50,000$. Cost and cash flow data concerning the two projects are given below:

    |  | Project A | Project B |
    | :---: | :---: | :---: |
    | Investment in high-speed photocopier | \$50,000 |  |
    | Investment in working capital |  | \$50,000 |
    | Annual net cash inflows | \$9,000 | \$9,000 |
    | Life of the project | 8 years | 8 years |

    The high-speed photocopier would have a salvage value of $\$ 5,000$ in eight years. For tax purposes, the company computes depreciation deductions assuming zero salvage value and uses straight-line depreciation. The photocopier would be depreciated over eight years. At the end of eight years, the investment in working capital would be released for use elsewhere. The company requires an aftertax return of $10 \%$ on all investments. The tax rate is $30 \%$.
    Required:
    Compute the net present value of each investment project. (Round to the nearest whole dollar.)

    ## EXERCISE 8C-2 Net Present Value Analysis Including Income Taxes [LO 8-8]

    Press Publishing Company hires students from the local university to collate pages on various printing jobs. This collating is all done by hand, at a cost of $\$ 60,000$ per year. A collating machine has just come onto the market that could be used in place of the student help. The machine would cost $\$ 140,000$ and have a 10 -year useful life. It would require an operator at an annual cost of $\$ 18,000$ and have annual maintenance costs of $\$ 7,000$. New roller pads would be needed on the machine in five years at a total cost of $\$ 20,000$. The salvage value of the machine in 10 years would be $\$ 40,000$.

    For tax purposes, the company computes depreciation deductions assuming zero salvage value and uses straight-line depreciation. The collating machine would be depreciated over 10 years. Management requires a $14 \%$ after-tax return on all equipment purchases. The company's tax rate is $30 \%$.

    ## Required:

    1. Determine the before-tax annual net cost savings that the new collating machine will provide.
    2. Using the data from (1) above and other data from the exercise, compute the collating machine's net present value. (Round all dollar amounts to the nearest whole dollar.) Would you recommend that the machine be purchased?

    ## EXERCISE 8C-3 After-Tax Costs [LO 8-8]

    Solve each of the following parts independently:

    1. Stoffer Company has hired a management consulting firm to review and make recommendations concerning Stoffer's organizational structure. The consulting firm's fee will be $\$ 100,000$. What will be the after-tax cost of the consulting firm's fee if Stoffer's tax rate is $30 \%$ ?
    2. The Green Hills Riding Club has redirected its advertising toward a different sector of the market. As a result of this change in advertising, the club's annual revenues have increased by $\$ 40,000$. If the club's tax rate is $30 \%$, what is the after-tax benefit from the increased revenues?
    3. The Golden Eagles Basketball Team has just installed an electronic scoreboard in its playing arena at a cost of $\$ 210,000$. For tax purposes, the entire original cost of the electronic scoreboard will be depreciated over seven years, using the straight-line method. Determine the yearly tax savings from the depreciation tax shield. Assume that the income tax rate is $30 \%$.
    
    

    PROBLEM 8C-4 Basic Net Present Value Analysis Including Income Taxes [LO 8-8]
    Rapid Parcel Service has been offered an eight-year contract to deliver mail and small parcels between army installations. To accept the contract, the company would have to purchase several new delivery trucks at a total cost of $\$ 450,000$. Other data relating to the contract follow:

    | Annual net cash receipts (before taxes) from the contract | \$108,000 |
    | :---: | :---: |
    | Cost of overhauling the motors in the trucks in five years. | \$45,000 |
    | Salvage value of the trucks at termination of the contract. | \$20,000 |

    If the contract were accepted, several old, fully depreciated trucks would be sold at a total price of $\$ 30,000$. These funds would be used to help purchase the new trucks. For tax purposes, the company computes depreciation deductions assuming zero salvage value and uses straight-line depreciation. The trucks would be depreciated over eight years. The company requires a $12 \%$ after-tax return on all equipment purchases. The tax rate is $30 \%$.
    Required:
    Compute the net present value of this investment opportunity. Round all dollar amounts to the nearest whole dollar. Would you recommend that the contract be accepted?

    PROBLEM: 8C-5 A Comparison of Investment Alternatives Including Income Taxes [LO 8-8]
    Ms. Keri Lee, an expert in retrofitting buildings to meet seismic safety standards, has just received a $\$ 200,000$ after-tax bonus for the successful completion of a project on time and under budget. Business has been so good that she is planning to retire in 12 years, spending her time relaxing in the sun, skiing, and doing charitable work. Ms. Lee is considering two alternatives for investing her bonus.

    Alternative 1. Municipal bonds can be purchased that mature in 12 years and that bear interest at $8 \%$. This interest would be tax-free and paid annually.
    Alternative 2. A small discount perfume shop is available for sale at a nearby factory outlet center. The business can be purchased from its current owner for $\$ 200,000$. The following information relates to this alternative:
    a. Of the purchase price, $\$ 80,000$ would be for fixtures and other depreciable items. The remainder would be for the company's working capital (inventory, accounts receivable, and cash). The fixtures and other depreciable items would have a remaining useful life of at least 12 years but would be depreciated for tax reporting purposes over eight years using the following allowances published by the Internal Revenue Service:

    | Year | Percentage of Original Cost Depreciated |
    | :---: | :---: |
    | 1. | 14.3\% |
    | 2. | 24.5 |
    | 3. | 17.5 |
    | 4. | 12.5 |
    | 5. | 8.9 |
    | 6. | 8.9 |
    | 7. | 8.9 |
    | 8. | 4.5 |
    |  | 100.0\% |

    Salvage value is not deducted when computing depreciation for tax purposes. At any rate, at the end of 12 years, these depreciable items would have a negligible salvage value; however, the working capital would be released for reinvestment elsewhere.
    b. Store records indicate that sales have averaged $\$ 400,000$ per year, and out-of-pocket costs have averaged $\$ 370,000$ per year (not including income taxes). These out-of-pocket costs include rent on the building, cost of goods sold, utilities, and wages and salaries for the sales staff and the store manager. Ms. Lee plans to entrust the day-to-day operations of the store to the manager.
    c. Ms. Lee's tax rate is $40 \%$.

    Required:
    Advise Ms. Lee as to which alternative should be selected. Use the total-cost approach to discounted cash flows in your analysis and a discount rate of $8 \%$. (Round all dollar amounts to the nearest whole dollar.)

    ## PROBLEM: 8C-6 Net Present Value Analysis Including Income Taxes [LO 8-8]

    The Crescent Drilling Company owns the drilling rights to several tracts of land on which natural gas has been found. The amount of gas on some of the tracts is somewhat marginal, and the company is unsure whether it would be profitable to extract and sell the gas that these tracts contain. One such tract is tract 410, on which the following information has been gathered:

    |  |  |
    | :--- | ---: | ---: |
    | Investment in equipment needed <br> for extraction work $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 600,000$ |
    | Working capital investment needed $\ldots \ldots \ldots$ | $\$ 85,000$ |
    | Annual cash receipts from sale of gas, <br> net of related cash operating <br> expenses (before taxes) $\ldots \ldots \ldots \ldots \ldots$. | $\$ 110,000$ |
    | Cost of restoring land at completion of <br> extraction work $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 70,000$ |

    The natural gas in tract 410 would be exhausted after 10 years of extraction work. The equipment would have a useful life of 15 years, but it could be sold for only $15 \%$ of its original cost when extraction was completed. For tax purposes, the company would depreciate the equipment over 10 years using straight-line depreciation and assuming zero salvage value. The tax rate is $30 \%$, and the company's after-tax discount rate is $10 \%$. The working capital would be released for use elsewhere at the completion of the project.

    ## Required:

    1. Compute the net present value of tract 410 . Round all dollar amounts to the nearest whole dollar.
    2. Would you recommend that the investment project be undertaken?
    

    ## LEARNING OBJECTIVES

    After studying Chapter 9, you should be able to:

    LO 9-1 Understand why organizations budget and the processes they use to create budgets.

    LO 9-2 Prepare a sales budget, including a schedule of expected cash collections.
    LO 9-3 Prepare a production budget.

    LO 9-4 Prepare a direct materials budget, including a schedule of expected cash disbursements for purchases of materials.
    LO 9-5 $\begin{aligned} & \text { Prepare a direct labor } \\ & \text { budget. }\end{aligned}$
    LO 9-6 Prepare a manufacturing overhead budget.
    LO 9-7 Prepare a selling and administrative expense budget.
    LO 9-8 Prepare a cash budget.
    LO 9-9 Prepare a budgeted income statement.
    LO 9-10 Prepare a budgeted balance sheet.

    ## Profit Planning

    Planning for a Crisis-Civil War Trust
    

    The Civil War Trust (CWT) is a private, nonprofit organization with 70,000 members that works to preserve the nation's remaining Civil War battlefields-many of which are threatened by commercial development such as shopping centers, houses, industrial parks, and casinos. To forestall development, the CWT typically purchases the land or development rights to the land. The CWT has saved over 25,000 acres from development, including, for example, 698 acres of battlefield at Gettysburg.

    CWT's management team was particularly concerned about the budget proposal for 2009, which was to be presented to the board of directors in the fall of 2008. The CWT is wholly supported by contributions from its members and many of those members had been adversely affected by the ongoing financial crisis that followed the collapse of the subprime mortgage market. Consequently, the funds that would be available for operations in 2009 were particularly difficult to predict. Accordingly, the budget for 2009 contained three variations based on progressively pessimistic economic assumptions. The more pessimistic budgets were called contingent budgets. As 2008 progressed and member contributions declined somewhat from previous levels, CWT switched to the first contingent budget. This contingent budget required a number of actions to reduce costs including a hiring freeze and a salary freeze, but maintained an aggressive program of protecting battlefield acreage through purchases of land and development rights. Fortunately, the CWT did not have to switch to the most pessimistic budget-which would have involved layoffs and other extraordinary costsaving measures.

    Instead of reacting in a panic mode to unfavorable developments, CWT used the budgeting process to carefully plan in advance for a number of possible contingencies.

    In this chapter, we focus on the steps taken by businesses to achieve their planned levels of profits-a process called profit planning. Profit planning is accomplished by preparing a number of budgets that together form an integrated business plan known as the master budget. The master budget is an essential management tool that communicates management's plans throughout the organization, allocates resources, and coordinates activities.

    ## The Basic Framework of Budgeting

    A budget is a detailed plan for the future that is usually expressed in formal quantitative terms. Individuals sometimes create household budgets that balance their income and expenditures for food, clothing, housing, and so on while providing for some savings. Once the budget is established, actual spending is compared to the budget to make sure the plan is being followed. Companies use budgets in a similar way, although the amount of work and underlying details far exceed a personal budget.

    Budgets are used for two distinct purposes-planning and control. Planning involves developing goals and preparing various budgets to achieve those goals. Control involves gathering feedback to ensure that the plan is being properly executed or modified as circumstances change. To be effective, a good budgeting system must provide for both planning and control. Good planning without effective control is a waste of time and effort.

    ## Advantages of Budgeting

    Organizations realize many benefits from budgeting, including:

    1. Budgets communicate management's plans throughout the organization.
    2. Budgets force managers to think about and plan for the future. In the absence of the necessity to prepare a budget, many managers would spend all of their time dealing with day-to-day emergencies.
    3. The budgeting process provides a means of allocating resources to those parts of the organization where they can be used most effectively.
    4. The budgeting process can uncover potential bottlenecks before they occur.
    5. Budgets coordinate the activities of the entire organization by integrating the plans of its various parts. Budgeting helps to ensure that everyone in the organization is pulling in the same direction.
    6. Budgets define goals and objectives that can serve as benchmarks for evaluating subsequent performance.

    ## EXECUTING STRATEGY WITH BUDGETS

    Robert DeMartini, the CEO of New Balance, set a goal of tripling his company's revenues to $\$ 3$ billion in four years. He tripled the company's annual advertising budget and doubled its consumer research budget in an effort to attract more young customers. These decisions represented a strategic shift for New Balance, which usually spends less than \$20 million per year in advertising compared to competitors such as Nike and Adidas, which annually invest $\$ 184$ million and $\$ 80$ million, respectively.

    One reason companies prepare budgets is to allocate resources across departments in a manner that supports strategic priorities. DeMartini used the budget to send a clear signal that his marketing department was expected to play a huge role in achieving the company's revenue growth targets. As time progresses, he will compare the company's actual revenue growth from young consumers to the marketing department's expenditures to see if his strategy is working or requires adjustment.
    Source: Stephanie Kang, "New Balance Steps up Marketing Drive," The Wall Street Journal, March 21, 2008, p. B3.

    LEARNING OBJECTIVE 9-1
    Understand why organizations budget and the processes they use to create budgets.

    ## Responsibility Accounting

    Most of what we say in this chapter and in the next three chapters is concerned with responsibility accounting. The basic idea underlying responsibility accounting is that a manager should be held responsible for those items-and only those items-that the manager can actually control to a significant extent. Each line item (i.e., revenue or cost) in the budget is the responsibility of a manager who is held responsible for subsequent deviations between budgeted goals and actual results. In effect, responsibility accounting personalizes accounting information by holding individuals responsible for revenues and costs. This concept is central to any effective profit planning and control system. Someone must be held responsible for each cost or else no one will be responsible and the cost will inevitably grow out of control.

    What happens if actual results do not measure up to the budgeted goals? The manager is not necessarily penalized. However, the manager should take the initiative to correct any unfavorable discrepancies, should understand the source of significant favorable or unfavorable discrepancies, and should be prepared to explain the reasons for discrepancies to higher management. The point of an effective responsibility accounting system is to make sure that nothing "falls through the cracks," that the organization reacts quickly and appropriately to deviations from its plans, and that the organization learns from the feedback it gets by comparing budgeted goals to actual results. The point is not to penalize individuals for missing targets.

    ## IN BUSINESS

    ## NEW YORK CITY MAYOR BENEFITS FROM BUDGETS

    Michael Bloomberg, the mayor of New York City, makes annual budget presentations to his fellow elected officials, the city council, and the media. Historically, the city's mayors had delegated these types of presentations to one of their budget directors; however, Bloomberg believes that by investing his time in explaining the factors influencing the city's economy, his constituents will gain a better understanding of his fiscal priorities. This, in turn, helps improve his negotiations with the city council and his relationships with various advocacy groups. The mayor also makes his entire budget available online so that New Yorkers can scrutinize budgeting details, such as the cost of running specific government agencies.
    Source: Tom Lowry, "The CEO Mayor," BusinessWeek, June 25, 2007, pp. 58-64.

    ## Choosing a Budget Period

    Operating budgets ordinarily cover a one-year period corresponding to the company's fiscal year. Many companies divide their budget year into four quarters. The first quarter is then subdivided into months, and monthly budgets are developed. The last three quarters may be carried in the budget as quarterly totals only. As the year progresses, the figures for the second quarter are broken down into monthly amounts, then the third-quarter figures are broken down, and so forth. This approach has the advantage of requiring periodic review and reappraisal of budget data throughout the year.

    Continuous or perpetual budgets are sometimes used. A continuous or perpetual budget is a 12-month budget that rolls forward one month (or quarter) as the current month (or quarter) is completed. In other words, one month (or quarter) is added to the end of the budget as each month (or quarter) comes to a close. This approach keeps managers focused at least one year ahead so that they do not become too narrowly focused on short-term results.

    In this chapter, we will look at one-year operating budgets. However, using basically the same techniques, operating budgets can be prepared for periods that extend over many years. It may be difficult to accurately forecast sales and other data much beyond
    a year, but even rough estimates can be invaluable in uncovering potential problems and opportunities that would otherwise be overlooked.

    ## The Self-Imposed Budget

    The success of a budget program is largely determined by the way a budget is developed. Oftentimes, the budget is imposed from above, with little participation by lower-level managers. However, in the most successful budget programs, managers actively participate in preparing their own budgets. Imposing expectations from above and then penalizing employees who do not meet those expectations will generate resentment rather than cooperation and commitment. In fact, many managers believe that being empowered to create their own self-imposed budgets is the most effective method of budget preparation. A self-imposed budget or participative budget, as illustrated in Exhibit 9-1, is a budget that is prepared with the full cooperation and participation of managers at all levels.

    Self-imposed budgets have a number of advantages:

    1. Individuals at all levels of the organization are recognized as members of the team whose views and judgments are valued by top management.
    2. Budget estimates prepared by front-line managers are often more accurate and reliable than estimates prepared by top managers who have less intimate knowledge of markets and day-to-day operations.
    3. Motivation is generally higher when individuals participate in setting their own goals than when the goals are imposed from above. Self-imposed budgets create commitment.
    4. A manager who is not able to meet a budget that has been imposed from above can always say that the budget was unrealistic and impossible to meet. With a selfimposed budget, this excuse is not available.
    

    EXHIBIT 9-1
    The Initial Flow of Budget Data in a Participative Budgeting System

    The initial flow of budget data in a participative budgeting system is from lower levels of responsibility to higher levels of responsibility. Each person with responsibility for cost control will prepare his or her own budget estimates and submit them to the next higher level of management. These estimates are reviewed and consolidated as they move upward in the organization.

    One important limitation of self-imposed budgeting is that lower-level managers may allow too much budgetary slack. Because the manager who creates the budget will be held accountable for actual results that deviate from the budget, the manager will have a natural tendency to submit a budget that is easy to attain (i.e., the manager will build slack into the budget). For this reason, budgets prepared by lower-level managers should be scrutinized by higher levels of management. Questionable items should be discussed and modified as appropriate. Without such a review, self-imposed budgets may be too slack, resulting in suboptimal performance.

    As these comments suggest, all levels in the organization should work together to produce the budget. Lower-level managers are more familiar with day-to-day operations than top managers. Top managers should have a more strategic perspective than lower-level managers. Each level of responsibility in an organization should contribute its unique knowledge and perspective in a cooperative effort to develop an integrated budget. Nevertheless, a self-imposed approach to setting budgets works best when all managers understand the organization's strategy. Otherwise, the budgets proposed by the lower-level managers will lack coherent direction. In later chapters, we discuss in greater detail how a company can go about formulating its strategy and communicating it throughout the organization.

    Unfortunately, most companies do not follow the budgeting process we have described. Typically, top managers initiate the budgeting process by issuing profit targets. Lower-level managers are directed to prepare budgets that meet those targets. The difficulty is that the targets set by top managers may be unrealistically high or may allow too much slack. If the targets are too high and employees know they are unrealistic, motivation will suffer. If the targets allow too much slack, waste will occur. Unfortunately, top managers are often not in a position to know whether the targets are appropriate. Admittedly, a self-imposed budgeting system may lack sufficient strategic direction and lowerlevel managers may be tempted to build slack into their budgets. Nevertheless, because of the motivational advantages of self-imposed budgets, top managers should be cautious about imposing inflexible targets from above.

    ## Human Factors in Budgeting

    The success of a budget program also depends on the degree to which top management accepts the budget program as a vital part of the company's activities and the way in which top management uses budgeted data.

    If a budget program is to be successful, it must have the complete acceptance and support of the persons who occupy key management positions. If lower or middle managers sense that top management is lukewarm about budgeting, or if they sense that top management simply tolerates budgeting as a necessary evil, then their own attitudes will reflect a similar lack of enthusiasm. Budgeting is hard work, and if top management is not enthusiastic about and committed to the budget program, then it is unlikely that anyone else in the organization will be either.

    In administering the budget program, it is particularly important that top management not use the budget to pressure or blame employees. Using budgets in such negative ways will breed hostility, tension, and mistrust rather than cooperation and productivity. Unfortunately, the budget is too often used as a pressure device and excessive emphasis is placed on "meeting the budget" under all circumstances. Rather than being used as a weapon, the budget should be used as a positive instrument to assist in establishing goals, measuring operating results, and isolating areas that need attention.

    The human aspects of budgeting are extremely important. The remainder of the chapter deals with technical aspects of budgeting, but do not lose sight of the human aspects. The purpose of the budget is to motivate people and to coordinate their efforts. This purpose is undermined if managers become preoccupied with the technical aspects, or if the budget is used in a rigid and inflexible manner to control people.

    How challenging should budget targets be? Some experts argue that budget targets should be very challenging and should require managers to stretch to meet goals. Even the most capable managers may have to scramble to meet such a "stretch budget" and
    they may not always succeed. In practice, most companies set their budget targets at a "highly achievable" level. A highly achievable budget may be challenging, but it can almost always be met by competent managers exerting reasonable effort.

    Bonuses based on meeting and exceeding budgets are often a key element of management compensation. Typically, no bonus is paid unless the budget is met. The bonus often increases when the budget target is exceeded, but the bonus is usually capped out at some level. For obvious reasons, managers who have such a bonus plan or whose performance is evaluated based on meeting budget targets usually prefer to be evaluated based on highly achievable budgets rather than on stretch budgets. Moreover, highly achievable budgets may help build a manager's confidence and generate greater commitment to the budget. And finally, highly achievable budgets may result in less undesirable behavior at the end of budgetary periods by managers who are intent on earning their bonuses.

    ## BIASING FORECASTS

    A manager's compensation is often tied to the budget. Typically, no bonus is paid unless a minimum performance hurdle such as $80 \%$ of the budget target is attained. Once that hurdle is passed, the manager's bonus increases until a cap is reached. That cap is often set at $120 \%$ of the budget target.

    This common method of tying a manager's compensation to the budget has some serious negative side effects. For example, a marketing manager for a big beverage company intentionally grossly understated demand for the company's products for an upcoming major holiday so that the budget target for revenues would be low and easy to beat. Unfortunately, the company tied its production to this biased forecast and ran out of products to sell during the height of the holiday selling season.

    As another example, near the end of the year another group of managers announced a price increase of $10 \%$ effective January 2 of the following year. Why would they do this? By announcing this price increase, managers hoped that customers would order before the end of the year, helping managers meet their sales targets for the current year. Sales in the following year would, of course, drop. What trick would managers pull to meet their sales targets next year in the face of this drop in demand?

    Sources: Michael C. Jensen, "Corporate Budgeting Is Broken—Let's Fix It," Harvard Business Review, November 2001; and Michael C. Jensen, "Why Pay People to Lie?" The Wall Street Journal, January 8, 2001, p. A32.

    ## The Budget Committee

    A standing budget committee is usually responsible for overall policy relating to the budget program and for coordinating the preparation of the budget itself. This committee may consist of the president; vice presidents in charge of various functions such as sales, production, and purchasing; and the controller. Difficulties and disputes relating to the budget are resolved by the budget committee. In addition, the budget committee approves the final budget.

    Disputes can (and do) erupt over budget matters. Because budgets allocate resources, the budgeting process determines to a large extent which departments get more resources and which get less. Also, the budget sets the benchmarks used to evaluate managers and their departments. Therefore, it should not be surprising that managers take the budgeting process very seriously and invest considerable energy and emotion in ensuring that their interests, and those of their departments, are protected. Because of this, the budgeting process can easily degenerate into interoffice arguments in which the ultimate goal of working together toward common goals is forgotten.

    Running a successful budgeting program that avoids interoffice battles requires considerable interpersonal skills in addition to purely technical skills. But even the best interpersonal skills will fail if, as discussed earlier, top management uses the budget process to inappropriately pressure employees or to assign blame.
    

    ## The Master Budget: An Overview

    The master budget consists of a number of separate but interdependent budgets that formally lay out the company's sales, production, and financial goals. The master budget culminates in a cash budget, a budgeted income statement, and a budgeted balance sheet. Exhibit 9-2 provides an overview of the various parts of the master budget and how they are related.

    The first step in the budgeting process is the preparation of the sales budget, which is a detailed schedule showing the expected sales for the budget period. An accurate sales budget is the key to the entire budgeting process. As illustrated in Exhibit 9-2, all other parts of the master budget depend on the sales budget. If the sales budget is inaccurate, the rest of the budget will be inaccurate. The sales budget is based on the company's sales forecast, which may require the use of sophisticated mathematical models and statistical tools. We will not go into the details of how sales forecasts are made. This is a subject that is most appropriately covered in marketing courses.

    The sales budget helps determine how many units need to be produced. Thus, the production budget is prepared after the sales budget. The production budget in turn is used to determine the budgets for manufacturing costs including the direct materials budget, the direct labor budget, and the manufacturing overhead budget. These budgets are then combined with data from the sales budget and the selling and administrative expense budget to determine the cash budget. A cash budget is a detailed plan showing how cash resources will be acquired and used. Observe from Exhibit 9-2 that all of the operating budgets have an impact on the cash budget. After the cash budget is prepared, the budgeted income statement and then the budgeted balance sheet can be prepared.

    ## Preparing the Master Budget

    Tom Wills is the majority stockholder and chief executive officer of Hampton Freeze, Inc., a company he started in 2012. The company makes premium popsicles using only natural ingredients and featuring exotic flavors such as tangy tangerine and minty mango. The company's business is highly seasonal, with most of the sales occurring in spring and summer.

    In 2013, the company's second year of operations, a major cash crunch in the first and second quarters almost forced the company into bankruptcy. In spite of this cash crunch, 2013 turned out to be a very successful year in terms of both cash flow and net income. Partly as a result of that harrowing experience, Tom decided toward the end of 2013 to hire a professional financial manager. Tom interviewed several promising candidates for the job and settled on Larry Giano, who had considerable experience in the packaged foods industry. In the job interview, Tom questioned Larry about the steps he would take to prevent a recurrence of the 2013 cash crunch:

    Tom: As I mentioned earlier, we are going to end 2013 with a very nice profit. What you may not know is that we had some very big financial problems this year.
    Larry: Let me guess. You ran out of cash sometime in the first or second quarter.
    Tom: How did you know?
    Larry: Most of your sales are in the second and third quarter, right?
    Tom: Sure, everyone wants to buy popsicles in the spring and summer, but nobody wants them when the weather turns cold.
    Larry: So you don't have many sales in the first quarter?
    Tom: Right.
    Larry: And in the second quarter, which is the spring, you are producing like crazy to fill orders?
    Tom: Sure.
    Larry: Do your customers, the grocery stores, pay you the day you make your deliveries?
    Tom: Are you kidding? Of course not.
    Larry: So in the first quarter, you don't have many sales. In the second quarter, you are producing like crazy, which eats up cash, but you aren't paid by your customers until long after you have paid your employees and suppliers. No wonder you had a cash problem. I see this pattern all the time in food processing because of the seasonality of the business.
    Tom: So what can we do about it?
    Larry: The first step is to predict the magnitude of the problem before it occurs. If we can predict early in the year what the cash shortfall is going to be, we can go to the bank and arrange for credit before we really need it. Bankers tend to be leery of panicky people who show up begging for emergency loans. They are much more likely to make the loan if you look like you are in control of the situation.
    Tom: How can we predict the cash shortfall?
    Larry: You can put together a cash budget. While you're at it, you might as well do a master budget. You'll find it is well worth the effort.
    Tom: I don't like budgets. They are too confining. My wife budgets everything at home, and I can't spend what I want.
    Larry: Can I ask a personal question?
    Tom: What?
    Larry: Where did you get the money to start this business?
    Tom: Mainly from our family's savings. I get your point. We wouldn't have had the money to start the business if my wife hadn't been forcing us to save every month.

    Hampton
    Freeze

    ## LEARNING OBJECTIVE 9-2

    Prepare a sales budget, including a schedule of expected cash collections.

    Larry: Exactly. I suggest you use the same discipline in your business. It is even more important here because you can't expect your employees to spend your money as carefully as you would.

    With the full backing of Tom Wills, Larry Giano set out to create a master budget for the company for the year 2014. In his planning for the budgeting process, Larry drew up the following list of documents that would be a part of the master budget:

    1. A sales budget, including a schedule of expected cash collections.
    2. A production budget (a merchandise purchases budget would be used in a merchandising company).
    3. A direct materials budget, including a schedule of expected cash disbursements for purchases of materials.
    4. A direct labor budget.
    5. A manufacturing overhead budget.
    6. An ending finished goods inventory budget.
    7. A selling and administrative expense budget.
    8. A cash budget.
    9. A budgeted income statement.
    10. A budgeted balance sheet.

    Larry felt it was important to have everyone's cooperation in the budgeting process, so he asked Tom to call a companywide meeting to explain the budgeting process. At the meeting there was initially some grumbling, but Tom was able to convince nearly everyone of the necessity for planning and getting better control over spending. It helped that the cash crisis earlier in the year was still fresh in everyone's minds. As much as some people disliked the idea of budgets, they liked their jobs more.

    In the months that followed, Larry worked closely with all of the managers involved in the master budget, gathering data from them and making sure that they understood and fully supported the parts of the master budget that would affect them. In subsequent years, Larry hoped to turn the whole budgeting process over to the managers and to take a more advisory role.

    The interdependent documents that Larry Giano prepared for Hampton Freeze are Schedules 1 through 10 of the company's master budget. In this section, we will study these schedules.

    ## The Sales Budget

    The sales budget is the starting point in preparing the master budget. As shown earlier in Exhibit 9-2, all other items in the master budget, including production, purchases, inventories, and expenses, depend on it.

    The sales budget is constructed by multiplying budgeted unit sales by the selling price. Schedule 1 contains the quarterly sales budget for Hampton Freeze for the year 2014. Notice from the schedule that the company plans to sell 100,000 cases of popsicles during the year, with sales peaking in the third quarter.

    A schedule of expected cash collections, such as the one that appears in the bottom portion of Schedule 1, is prepared after the sales budget. This schedule will be needed later to prepare the cash budget. Cash collections consist of collections on credit sales made to customers in prior periods plus collections on sales made in the current budget period. At Hampton Freeze, all sales are on credit; furthermore, experience has shown that $70 \%$ of sales are collected in the quarter in which the sale is made and the remaining $30 \%$ are collected in the following quarter. For example, $70 \%$ of the first quarter sales of $\$ 200,000$ (or $\$ 140,000$ ) is collected during the first quarter and $30 \%$ (or $\$ 60,000$ ) is collected during the second quarter.

    SCHEDULE 1
    
    ${ }^{1}$ Cash collections from last year's fourth-quarter sales. See the beginning-of-year balance sheet on page 390.
    ${ }^{2} \$ 200,000 \times 70 \%$; $\$ 200,000 \times 30 \%$.
    ${ }^{3} \$ 600,000 \times 70 \%$; $\$ 600,000 \times 30 \%$.
    ${ }^{4} \$ 800,000 \times 70 \%$; $\$ 800,000 \times 30 \%$.
    ${ }^{5} \$ 400,000 \times 70 \%$.
    ${ }^{6}$ Uncollected fourth-quarter sales $(\$ 120,000)$ appear as accounts receivable on the company's end-of-year budgeted balance sheet (see Schedule 10 on page 391).

    ## THE IMPORTANCE OF SALES RISK MANAGEMENT

    David Flynn founded Amistad Media Group in 1994 to help companies market themselves to growing Hispanic communities in places such as Nebraska, Kansas, and North Carolina. While Amistad's sales steadily grew to a peak of $\$ 49$ million in 2003, its customer base had not grown much in nine years. In fact, just two companies generated the bulk of Amistad's sales-Novamex and the U.S. Army. When the U.S. Army dropped Amistad as a supplier in 2005, the company's sales plummeted and it was bankrupt by 2006.

    Amistad's demise highlights the importance of evaluating a company's sales forecast not only in terms of dollars, but also in terms of the number of customers served. Small companies in particular should seek to diversify their customer base, thereby reducing the risk that losing one or two customers will put them out of business.

    Source: Patrick Cliff, "Adios to a Pioneering Hispanic Marketing Firm," Inc. Magazine, May, 2006, p. 34.

    ## The Production Budget

    The production budget is prepared after the sales budget. The production budget lists the number of units that must be produced to satisfy sales needs and to provide for the desired ending inventory. Production needs can be determined as follows:

    ## IN BUSINESS

    

    | Budgeted unit sales | XXXX |
    | :---: | :---: |
    | Add desired ending inventory of finished goods | XXXX |
    | Total needs | XXXX |
    | Less beginning inventory of finished goods | XXXX |
    | Required production | XXXX |

    Note that production requirements are influenced by the desired level of the ending inventory. Inventories should be carefully planned. Excessive inventories tie up funds and create storage problems. Insufficient inventories can lead to lost sales or last-minute, high-cost production efforts. At Hampton Freeze, management believes that an ending inventory equal to $20 \%$ of the next quarter's sales strikes the appropriate balance.

    Schedule 2 contains the production budget for Hampton Freeze. The first row in the production budget contains the budgeted sales, which have been taken directly from the sales budget (Schedule 1). The total needs for the first quarter are determined by adding together the budgeted sales of 10,000 cases for the quarter and the desired ending inventory of 6,000 cases. As discussed above, the ending inventory is intended to provide some cushion in the event that problems develop in production or sales increase unexpectedly. Because the budgeted sales for the second quarter are 30,000 cases and management would like the ending inventory in each quarter to equal $20 \%$ of the following quarter's sales, the desired ending inventory for the first quarter is 6,000 cases ( $20 \%$ of 30,000 cases). Consequently, the total needs for the first quarter are 16,000 cases. However, because the company already has 2,000 cases in beginning inventory, only 14,000 cases need to be produced in the first quarter.

    Pay particular attention to the Year column to the right of the production budget in Schedule 2. In some cases (e.g., budgeted sales, total needs, and required production), the amount listed for the year is the sum of the quarterly amounts for the item. In other cases (e.g., desired ending inventory of finished goods and beginning inventory of finished
    
    goods), the amount listed for the year is not simply the sum of the quarterly amounts. From the standpoint of the entire year, the beginning finished goods inventory is the same as the beginning finished goods inventory for the first quarter-it is not the sum of the beginning finished goods inventories for all quarters. Similarly, from the standpoint of the entire year, the ending finished goods inventory is the same as the ending finished goods inventory for the fourth quarter-it is not the sum of the ending finished goods inventories for all four quarters. It is important to pay attention to such distinctions in all of the schedules that follow.

    ## Inventory Purchases-Merchandising Company

    Hampton Freeze prepares a production budget because it is a manufacturing company. If it were a merchandising company, instead it would prepare a merchandise purchases budget showing the amount of goods to be purchased from suppliers during the period. The format of the merchandise purchases budget is shown below:

    | Budgeted cost of goods sold | XXXXX |
    | :---: | :---: |
    | Add desired ending merchandise inventory | XXXXX |
    | Total needs | XXXXX |
    | Less beginning merchandise inventory | XXXXX |
    | Required purchases | XXXXX |

    A merchandising company would prepare a merchandise purchases budget such as the one above for each item carried in stock. The merchandise purchases budget can be expressed in dollars (as shown above) or in units. The top line of a merchandise purchases budget based on units would say Budgeted unit sales instead of Budgeted cost of goods sold.

    ## The Direct Materials Budget

    A direct materials budget is prepared after the production requirements have been computed. The direct materials budget details the raw materials that must be purchased to fulfill the production budget and to provide for adequate inventories. The required purchases of raw materials are computed as follows:

    | Required production in units of finished goods | XXXXX |
    | :---: | :---: |
    | Raw materials required per unit of finished goods | $\underline{X X X X X}$ |
    | Raw materials needed to meet the production schedule | XXXXX |
    | Add desired ending raw materials inventory. | XXXXX |
    | Total raw material needs | $\overline{X X X X X}$ |
    | Less beginning raw materials inventory | XXXXX |
    | Raw materials to be purchased | $\overline{X X X X X}$ |
    | Unit cost of raw materials | XXXXX |
    | Cost of raw materials to be purchased . | XXXXX |

    Schedule 3 on the next page contains the direct materials budget for Hampton Freeze. The only raw material included in that budget is high fructose sugar, which is the major ingredient in popsicles other than water. The remaining raw materials are relatively insignificant and are included in variable manufacturing overhead. As with finished goods, management would like to maintain some inventories of raw materials to act as

    ## LEARNING OBJECTIVE 9-4

    Prepare a direct materials budget, including a schedule of expected cash disbursements for purchases of materials.

    ## SCHEDULE 3

    


    a cushion. In this case, management would like to maintain ending inventories of sugar equal to $10 \%$ of the following quarter's production needs.

    The first line in the direct materials budget contains the required production for each quarter, which is taken directly from the production budget (Schedule 2). Looking at the first quarter, because the production schedule calls for production of 14,000 cases of popsicles and each case requires 15 pounds of sugar, the total production needs are 210,000 pounds of sugar ( 14,000 cases $\times 15$ pounds per case). In addition, management wants to have ending inventories of 48,000 pounds of sugar, which is $10 \%$ of the following quarter's needs of 480,000 pounds. Consequently, the total needs are 258,000 pounds ( 210,000 pounds for the current quarter's production plus 48,000 pounds for the desired ending inventory). However, because the company already has 21,000 pounds in beginning inventory, only 237,000 pounds of sugar ( 258,000 pounds $-21,000$ pounds)
    will need to be purchased. Finally, the cost of the raw materials purchases is determined by multiplying the amount of raw material to be purchased by its unit cost. In this case, because 237,000 pounds of sugar need to be purchased during the first quarter and sugar costs $\$ 0.20$ per pound, the total cost will be $\$ 47,400$ ( 237,000 pounds $\times \$ 0.20$ per pound).

    As with the production budget, the amounts listed under the Year column are not always the sum of the quarterly amounts. The desired ending raw materials inventory for the year is the same as the desired ending raw materials inventory for the fourth quarter. Likewise, the beginning raw materials inventory for the year is the same as the beginning raw materials inventory for the first quarter.

    The direct materials budget (or the merchandise purchases budget for a merchandising company) is usually accompanied by a schedule of expected cash disbursements for raw materials (or merchandise purchases). This schedule is needed to prepare the overall cash budget. Disbursements for raw materials (or merchandise purchases) consist of payments for purchases on account in prior periods plus any payments for purchases in the current budget period. Schedule 3 contains such a schedule of cash disbursements for Hampton Freeze.

    Ordinarily, companies do not immediately pay their suppliers. At Hampton Freeze, the policy is to pay for $50 \%$ of purchases in the quarter in which the purchase is made and $50 \%$ in the following quarter, so while the company intends to purchase $\$ 47,400$ worth of sugar in the first quarter, the company will only pay for half, $\$ 23,700$, in the first quarter and the other half will be paid in the second quarter. The company will also pay $\$ 25,800$ in the first quarter for sugar that was purchased on account in the previous quarter, but not yet paid for. This is the beginning balance in the accounts payable. Therefore, the total cash disbursements for sugar in the first quarter are $\$ 49,500$ - the $\$ 25,800$ payment for sugar acquired in the previous quarter plus the $\$ 23,700$ payment for sugar acquired during the first quarter.

    ## The Direct Labor Budget

    The direct labor budget shows the direct labor-hours required to satisfy the production budget. By knowing in advance how much labor time will be needed throughout the budget year, the company can develop plans to adjust the labor force as the situation requires. Companies that neglect to budget run the risk of facing labor shortages or having to hire and lay off workers at awkward times. Erratic labor policies lead to insecurity, low morale, and inefficiency.

    The direct labor budget for Hampton Freeze is shown in Schedule 4 on the next page. The first line in the direct labor budget consists of the required production for each quarter, which is taken directly from the production budget (Schedule 2). The direct labor requirement for each quarter is computed by multiplying the number of units to be produced in that quarter by the number of direct labor-hours required to make a unit. For example, 14,000 cases are to be produced in the first quarter and each case requires 0.40 direct labor-hour, so a total of 5,600 direct labor-hours ( 14,000 cases $\times 0.40$ direct labor-hour per case) will be required in the first quarter. The direct labor requirements can then be translated into budgeted direct labor costs. How this is done will depend on the company's labor policy. In Schedule 4, Hampton Freeze has assumed that the direct labor force will be adjusted as the work requirements change from quarter to quarter. In that case, the direct labor cost is computed by simply multiplying the direct labor-hour requirements by the direct labor rate per hour. For example, the direct labor cost in the first quarter is $\$ 84,000$ ( 5,600 direct labor-hours $\times \$ 15$ per direct labor-hour).

    However, many companies have employment policies or contracts that prevent them from laying off and rehiring workers as needed. Suppose, for example, that Hampton Freeze has 25 workers who are classified as direct labor, but each of them is guaranteed at least 480 hours of pay each quarter at a rate of $\$ 15$ per hour. In that case, the minimum direct labor cost for a quarter would be as follows:

    25 workers $\times 480$ hours per worker $\times \$ 15$ per hour $=\$ 180,000$

    LEARNING OBJECTIVE 9-5
    Prepare a direct labor budget.

    ## SCHEDULE 4

    | 1 | A | B | C | D | E | F |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Hampton Freeze, Inc. |  |  |  |  |  |  |
    | 2 | Direct Labor Budget |  |  |  |  |  |  |
    | 3 | For the Year Ended December 31, 2014 |  |  |  |  |  |  |
    | 4 |  |  |  |  |  |  |  |
    | 5 |  | Quarter |  |  |  |  |  |
    | 6 |  | 1 | 2 | 3 | 4 | Year |  |
    | 7 | Required production in cases (Schedule 2) | 14,000 | 32,000 | 36,000 | 19,000 | 101,000 |  |
    | 8 | Direct labor-hours per case | 0.40 | 0.40 | 0.40 | 0.40 | 0.40 |  |
    | 9 | Total direct labor-hours needed | 5,600 | 12,800 | 14,400 | 7,600 | 40,400 |  |
    | 10 | Direct labor cost per hour | \$ 15.00 | \$ 15.00 | \$ 15.00 | \$ 15.00 | \$ 15.00 |  |
    | 11 | Total direct labor cost* | \$ 84,000 | \$ 192,000 | \$216,000 | \$ 114,000 | \$606,000 |  |
    | 12 |  |  |  |  |  |  |  |
    |  | 1. $n$ Schedule 1 | ule 4 Schedul | 5 Schell I |  | III |  |  |

    *This schedule assumes that the direct labor workforce will be fully adjusted to the total direct labor-hours needed each quarter.

    ## IN BUSINESS

    

    ## LEARNING OBJECTIVE 9-6

    Prepare a manufacturing overhead budget.

    Note that in this case the direct labor costs for the first and fourth quarters would have to be increased to $\$ 180,000$.

    ## MANAGING LABOR COSTS IN A DIFFICULT ECONOMY

    When the economy sours, many companies choose to lay off employees. While this tactic lowers costs in the short run, it also lowers the morale and productivity of retained employees, sacrifices the institutional knowledge possessed by terminated employees, and increases future recruiting and training costs. Hypertherm Inc. has not fired a permanent employee since its founding in 1968, instead responding to economic hardship by eliminating overtime, cutting temporary staff, delaying capital investments, shifting cross-trained employees to new job responsibilities, and implementing a four-day work week. Hypertherm's employees regularly share their process improvement ideas with the company because they know if they eliminate non-value-added portions of their job responsibilities the company will redeploy them rather than eliminate non-value-added labor costs by firing them.
    Source: Cari Tuna, "Some Firms Cut Costs Without Resorting to Layoffs," The Wall Street Journal, December 15, 2008, p. B4.

    ## The Manufacturing Overhead Budget

    The manufacturing overhead budget lists all costs of production other than direct materials and direct labor. Schedule 5 shows the manufacturing overhead budget for Hampton Freeze. At Hampton Freeze, manufacturing overhead is separated into variable and fixed components. The variable component is $\$ 4$ per direct labor-hour and the fixed component is $\$ 60,600$ per quarter. Because the variable component of manufacturing overhead depends on direct labor, the first line in the manufacturing overhead budget consists of the budgeted direct labor-hours from the direct labor budget (Schedule 4). The budgeted direct labor-hours in each quarter are multiplied by the variable rate to determine the variable component of manufacturing overhead. For example, the variable manufacturing overhead for the first quarter is $\$ 22,400(5,600$ direct labor-hours $\times \$ 4.00$ per direct labor-hour). This is added to the fixed manufacturing overhead for the quarter to determine the total manufacturing overhead for the quarter of $\$ 83,000(\$ 22,400+\$ 60,600)$.

    SCHEDULE 5

    | $\triangle$ | A | B | C | D | E | F | - |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | 1 | Hampton Freeze, Inc. |  |  |  |  |  |  |
    | 2 |  |  |  |  |  |  |  |
    | 3 | For the Year Ended December 31, 2014 |  |  |  |  |  |  |
    | 4 |  |  |  |  |  |  |  |
    | 5 | Quarter |  |  |  |  |  |  |
    | 6 |  | 1 | 2 | 3 | 4 | Year |  |
    | 7 | Budgeted direct labor-hours (Schedule 4) | 5,600 | 12,800 | 14,400 | 7,600 | 40,400 |  |
    | 8 | Variable manufacturing overhead rate | \$ 4.00 | \$ 4.00 | \$ 4.00 | \$ 4.00 | \$ 4.00 |  |
    | 9 | Variable manufacturing overhead | \$ 22,400 | \$ 51,200 | \$ 57,600 | \$ 30,400 | \$ 161,600 |  |
    | 10 | Fixed manufacturing overhead | 60,600 | 60,600 | 60,600 | 60,600 | 242,400 |  |
    | 11 | Total manufacturing overhead | 83,000 | 111,800 | 118,200 | 91,000 | 404,000 |  |
    | 12 | Less depreciation | 15,000 | 15,000 | 15,000 | 15,000 | 60,000 |  |
    | 13 | Cash disbursements for manufacturing overhead | \$ 68,000 | \$ 96,800 | \$103,200 | \$ 76,000 | \$344,000 |  |
    | 14 |  |  |  |  |  |  |  |
    | 15 | Total manufacturing overhead (a) |  |  |  |  | \$ 404,000 |  |
    | 16 | Budgeted direct labor-hours (b) |  |  |  |  | 40,400 |  |
    | 17 | Predetermined overhead rate for the year (a) $\div(\mathrm{b})$ |  |  |  |  | \$ 10.00 |  |
    | 18 |  |  |  |  |  |  | - |
    | 14 | 1 M Schedule 1 Schedule 2 $^{\text {a }}$ Schedule 3 Schedule 4 | Schedule 5 | chedule \|1 4 |  |  | + |  |

    A few words about fixed costs and the budgeting process are in order. In most cases, fixed costs are the costs of supplying capacity to make products, process purchase orders, handle customer calls, and so on. The amount of capacity that will be required depends on the expected level of activity for the period. If the expected level of activity is greater than the company's current capacity, then fixed costs may have to be increased. Or, if the expected level is appreciably below the company's current capacity, then it may be desirable to decrease fixed costs if possible. However, once the level of the fixed costs has been determined in the budget, the costs really are fixed. The time to adjust fixed costs is during the budgeting process. An activity-based costing system can help to determine the appropriate level of fixed costs at budget time by answering questions like, "How many clerks will we need to process the anticipated number of purchase orders next year?" For simplicity, in all of the budgeting examples in this book assume that the appropriate levels of fixed costs have already been determined.

    The last line of Schedule 5 for Hampton Freeze shows the budgeted cash disbursements for manufacturing overhead. Because some of the overhead costs are not cash outflows, the total budgeted manufacturing overhead costs must be adjusted to determine the cash disbursements for manufacturing overhead. At Hampton Freeze, the only significant noncash manufacturing overhead cost is depreciation, which is $\$ 15,000$ per quarter. These noncash depreciation charges are deducted from the total budgeted manufacturing overhead to determine the expected cash disbursements. Hampton Freeze pays all overhead costs involving cash disbursements in the quarter incurred. Note that the company's predetermined overhead rate for the year is $\$ 10$ per direct labor-hour, which is determined by dividing the total budgeted manufacturing overhead for the year by the total budgeted direct labor-hours for the year.

    ## The Ending Finished Goods Inventory Budget

    After completing Schedules 1-5, Larry Giano had all of the data he needed to compute unit product costs. This computation was needed for two reasons: first, to determine cost of goods sold on the budgeted income statement; and second, to value ending inventories. The cost of unsold units is computed on the ending finished goods inventory budget.
    

    ## LEARNING OBJECTIVE 9-7

    Prepare a selling and administrative expense budget.

    Larry Giano considered using variable costing to prepare Hampton Freeze's budget statements, but he decided to use absorption costing instead because the bank would very likely require absorption costing. He also knew that it would be easy to convert the absorption costing financial statements to a variable costing basis later. At this point, the primary concern was to determine what financing, if any, would be required in 2014 and then to arrange for that financing from the bank.

    The unit product cost computations are shown in Schedule 6. For Hampton Freeze, the absorption costing unit product cost is $\$ 13$ per case of popsicles-consisting of $\$ 3$ of direct materials, $\$ 6$ of direct labor, and $\$ 4$ of manufacturing overhead. The manufacturing overhead is applied to units of product at the rate of $\$ 10$ per direct labor-hour. The budgeted carrying cost of the ending inventory is $\$ 39,000$.

    ## The Selling and Administrative Expense Budget

    The selling and administrative expense budget lists the budgeted expenses for areas other than manufacturing. In large organizations, this budget would be a compilation of many smaller, individual budgets submitted by department heads and other persons responsible for selling and administrative expenses. For example, the marketing manager would submit a budget detailing the advertising expenses for each budget period.

    Schedule 7 contains the selling and administrative expense budget for Hampton Freeze. Like the manufacturing overhead budget, the selling and administrative expense budget is divided into variable and fixed cost components. In the case of Hampton Freeze, the variable selling and administrative expense is $\$ 1.80$ per case. Consequently, budgeted sales in cases for each quarter are entered at the top of the schedule. These data are taken from the sales budget (Schedule 1). The budgeted variable selling and administrative expenses are determined by multiplying the budgeted cases sold by the variable selling and administrative expense per case. For example, the budgeted variable selling and administrative expense for the first quarter is $\$ 18,000(10,000$ cases $\times \$ 1.80$ per case). The fixed selling and administrative expenses (all given data) are then added

    |  |  |  | SCHEDULE 7 |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | A | B | C | D | E | F |  |
    | 1 | Hampton Freeze, Inc. |  |  |  |  |  |  |
    | 2 | Selling and Administrative Expense Budget |  |  |  |  |  |  |
    | 3 | For the Year Ended December 31, 2014 |  |  |  |  |  |  |
    | 4 | Quarter |  |  |  |  |  |  |
    | 5 |  |  |  |  |  |  |  |  |
    | 6 |  | 1 | 2 | 3 | 4 | Year |  |
    | 7 | Budgeted sales in cases (Schedule 1) | 10,000 | 30,000 | 40,000 | 20,000 | 100,000 |  |
    | 8 | Variable selling and administrative expense per case | \$ 1.80 | \$ 1.80 | \$ 1.80 | \$ 1.80 | \$ 1.80 |  |
    | 9 | Variable selling and administrative expense | \$ 18,000 | \$ 54,000 | \$ 72,000 | \$ 36,000 | \$180,000 |  |
    | 10 | Fixed selling and administrative expenses: |  |  |  |  |  |  |
    | 11 | Advertising | 20,000 | 20,000 | 20,000 | 20,000 | 80,000 |  |
    | 12 | Executive salaries | 55,000 | 55,000 | 55,000 | 55,000 | 220,000 |  |
    | 13 | Insurance | 10,000 | 10,000 | 10,000 | 10,000 | 40,000 |  |
    | 14 | Property taxes | 4,000 | 4,000 | 4,000 | 4,000 | 16,000 |  |
    | 15 | Depreciation | 10,000 | 10,000 | 10,000 | 10,000 | 40,000 |  |
    | 16 | Total fixed selling and administrative expenses | 99,000 | 99,000 | 99,000 | 99,000 | 396,000 |  |
    | 17 | Total selling and administrative expenses | 117,000 | 153,000 | 171,000 | 135,000 | 576,000 |  |
    | 18 | Less depreciation | 10,000 | 10,000 | 10,000 | 10,000 | 40,000 |  |
    | 19 | Cash disbursements for selling and administrative expenses | \$107,000 | \$143,000 | \$161,000 | \$125,000 | \$536,000 |  |
    | 20 |  |  |  |  |  |  |  |
    |  |  |  |  |  |  |  |  |

    to the variable selling and administrative expenses to arrive at the total budgeted selling and administrative expenses. Finally, to determine the cash disbursements for selling and administrative items, the total budgeted selling and administrative expense is adjusted by subtracting any noncash selling and administrative expenses (in this case, just depreciation). ${ }^{1}$

    ## The Cash Budget

    As illustrated in Exhibit 9-2, the cash budget combines much of the data developed in the preceding steps. It is a good idea to review Exhibit 9-2 to get the big picture firmly in your mind before moving on.

    The cash budget is composed of four major sections:

    1. The receipts section.
    2. The disbursements section.
    3. The cash excess or deficiency section.
    4. The financing section.

    The receipts section lists all of the cash inflows, except from financing, expected during the budget period. Generally, the major source of receipts is from sales.

    LEARNING OBJECTIVE 9-8
    Prepare a cash budget.

    ## IN BUSINESS

    

    ## MISMATCHED CASH FLOWS—CLIMBING THE HILLS AND VALLEYS

    The Washington Trails Association (WTA) is a private, nonprofit organization primarily concerned with protecting and maintaining hiking trails in the state of Washington. Some 2,000 WTA volunteer workers donate more than 80,000 hours per year maintaining trails in rugged landscapes on federal, state, and private lands. The organization is supported by membership dues, voluntary contributions, grants, and some contract work for government.

    The organization's income and expenses are erratic-although somewhat predictable-over the course of the year as shown in the chart below. Expenses tend to be highest in the spring and summer when most of the trail maintenance work is done. However, income spikes in December well after the expenses have been incurred. With cash outflows running ahead of cash inflows for much of the year, it is very important for the WTA to carefully plan its cash budget and to maintain adequate cash reserves to be able to pay its bills.
    

    Note: Total income and total expense are approximately equal over the course of the year.
    Sources: Conversation with Elizabeth Lunney, President of the Washington Trails Association; WTA documents; and the WTA website www.wta.org.

    The disbursements section summarizes all cash payments that are planned for the budget period. These payments include raw materials purchases, direct labor payments, manufacturing overhead costs, and so on, as contained in their respective budgets. In addition, other cash disbursements such as equipment purchases and dividends are listed.

    The cash excess or deficiency section is computed as follows:

    | Cash balance, beginning | XXXX |
    | :---: | :---: |
    | Add receipts | XXXX |
    | Total cash available . | XXXX |
    | Less disbursements. | XXXX |
    | Excess (deficiency) of cash available over disbursements | XXXX |

    

    If a cash deficiency exists during any budget period, the company will need to borrow funds. If there is a cash excess during any budget period, funds borrowed in previous periods can be repaid or the excess funds can be invested.

    The financing section details the borrowings and repayments projected to take place during the budget period. It also lists interest payments that will be due on money borrowed. ${ }^{2}$

    The cash balances at both the beginning and end of the year may be adequate even though a serious cash deficit occurs at some point during the year. Consequently, the cash budget should be broken down into time periods that are short enough to capture major fluctuations in cash balances. While a monthly cash budget is most common, some organizations budget cash on a weekly or even daily basis. Larry Giano has prepared a quarterly cash budget for Hampton Freeze that can be further refined as necessary. This budget appears in Schedule 8. The cash budget builds on the earlier schedules and on additional data that are provided below:

    - The beginning cash balance is $\$ 42,500$.
    - Management plans to spend $\$ 130,000$ during the year on equipment purchases: $\$ 50,000$ in the first quarter; $\$ 40,000$ in the second quarter; $\$ 20,000$ in the third quarter; and $\$ 20,000$ in the fourth quarter.
    - The board of directors has approved cash dividends of $\$ 8,000$ per quarter.
    - Management would like to have a cash balance of at least $\$ 30,000$ at the beginning of each quarter for contingencies.

    - Hampton Freeze has an agreement with a local bank that allows the company to borrow in increments of $\$ 10,000$ at the beginning of each quarter, up to a total loan balance of $\$ 250,000$. The interest rate on these loans is $1 \%$ per month, and for simplicity, we will assume that interest is not compounded. The company would, as far as it is able, repay the loan plus accumulated interest at the end of the year.

    The cash budget is prepared one quarter at a time, starting with the first quarter. Larry began the cash budget by entering the beginning balance of cash for the first quarter of $\$ 42,500-a$ number that is given on the previous page. Receipts-in this case, just the $\$ 230,000$ in cash collections from customers-are added to the beginning balance to arrive at the total cash available of $\$ 272,500$. Because the total disbursements are $\$ 366,500$ and the total cash available is only $\$ 272,500$, there is a shortfall of $\$ 94,000$. Because management would like to have a beginning cash balance of at least $\$ 30,000$ for the second quarter, the company will need to borrow at least $\$ 124,000$.

    | Required Borrowings at the Beginning of the First Quarter |  |
    | :--- | :--- |
    |  |  |
    | Desired ending cash balance . . . . . . . . . . . . . . . . . . . | $\$ 30,000$ |
    | Plus deficiency of cash available over disbursements . . . . . . . | $\underline{94,000}$ |
    | Minimum required borrowings . . . . . . . . . . . . . . . . . . . . . . | $\underline{\underline{\$ 124,000}}$ |

    Recall that the bank requires that loans be made in increments of $\$ 10,000$. Because Hampton Freeze needs to borrow at least $\$ 124,000$, it will have to borrow $\$ 130,000$.

    The second quarter of the cash budget is handled similarly. Note that the ending cash balance for the first quarter is brought forward as the beginning cash balance for the second quarter. Also note that additional borrowing is required in the second quarter because of the continued cash shortfall.

    | Required Borrowings at the Beginning of the Second Quarter |  |
    | :--- | :--- |
    | Desired ending cash balance . . . . . . . . . . . . . . . . . . | $\$ 30,000$ |
    | Plus deficiency of cash available over disbursements . . . . . . | $\underline{36,100}$ |
    | Minimum required borrowings . . . . . . . . . . . . . . . . . . . . . | $\underline{\$ 66,100}$ |

    Again, recall that the bank requires that loans be made in increments of $\$ 10,000$. Because Hampton Freeze needs to borrow at least $\$ 66,100$ at the beginning of the second quarter, the company will have to borrow $\$ 70,000$ from the bank.

    In the third quarter, the cash flow situation improves dramatically and the excess of cash available over disbursements is $\$ 165,650$. Therefore, the company will end the quarter with ample cash and no further borrowing is necessary.

    At the end of the fourth quarter, the loan and accumulated interest must be repaid. The accumulated interest can be computed as follows:

    | Interest on $\$ 130,000$ borrowed at the beginning of the first quarter: $\$ 130,000 \times 0.01$ per month $\times 12$ months* | \$15,600 |
    | :---: | :---: |
    | Interest on $\$ 70,000$ borrowed at the beginning of the second quarter: $\$ 70,000 \times 0.01$ per month $\times 9$ months* | 6,300 |
    | Total interest accrued to the end of the fourth quarter | \$21,900 |

    Note that the loan repayment of $\$ 200,000(\$ 130,000+\$ 70,000)$ appears in the financing section for the fourth quarter along with the interest payment of $\$ 21,900$ computed above.

    As with the production and raw materials budgets, the amounts under the Year column in the cash budget are not always the sum of the amounts for the four quarters. In particular, the beginning cash balance for the year is the same as the beginning cash balance for the first quarter and the ending cash balance for the year is the same as the ending cash balance for the fourth quarter. Also note the beginning cash balance in any quarter is the same as the ending cash balance for the previous quarter.

    ## NEW INSPECTIONS PINCH CASH FLOWS

    Herald Metal and Plastic Works is a Chinese toy manufacturer that produces Star Wars action figures and G.I. Joes for Hasbro Inc. in the United States. The company used to ship its toys to America immediately after they rolled off the production line. However, this changed when American consumers discovered that some Chinese companies were using poisonous lead-based paint in their manufacturing processes. The Chinese government now requires toy manufacturers to store finished goods in warehouses for anywhere from three weeks to two months until its inspectors certify them for export.

    Herald Metal and Plastic Works borrows money from lenders to buy raw materials and pay laborers to make its toys. The company is struggling to repay its loans because the government's inspection process delays cash receipts from customers.

    ## IN BUSINESS

    

    Source: Chi-Chu Tschang, "Bottlenecks in Toyland," BusinessWeek, October 15, 2007, p. 52.

    ## The Budgeted Income Statement

    A budgeted income statement can be prepared from the data developed in Schedules 1-8. The budgeted income statement is one of the key schedules in the budget process. It shows the company's planned profit and serves as a benchmark against which subsequent company performance can be measured.

    LEARNING OBJECTIVE 9-9
    Prepare a budgeted income statement.

    Schedule 9 contains the budgeted income statement for Hampton Freeze.
    


    ## LEARNING OBJECTIVE 9-10

    Prepare a budgeted balance sheet.

    ## MANAGERIAL

    ACCOUNTING IN ACTION The Wrap-Up
    ## Hampton Freeze

    ## The Budgeted Balance Sheet

    The budgeted balance sheet is developed using data from the balance sheet from the beginning of the budget period and data contained in the various schedules. Hampton Freeze's budgeted balance sheet is presented in Schedule 10. Some of the data on the budgeted balance sheet have been taken from the company's previous end-of-year balance sheet for 2013 which appears below:

    | Hampton Freeze, Inc. Balance Sheet December 31, 2013 |  |  |
    | :---: | :---: | :---: |
    | Assets |  |  |
    | Current assets: |  |  |
    | Cash | \$ 42,500 |  |
    | Accounts receivable | 90,000 |  |
    | Raw materials inventory (21,000 pounds) | 4,200 |  |
    | Finished goods inventory (2,000 cases) | 26,000 |  |
    | Total current assets . |  | \$162,700 |
    | Plant and equipment: |  |  |
    | Land | 80,000 |  |
    | Buildings and equipment | 700,000 |  |
    | Accumulated depreciation | $(292,000)$ |  |
    | Plant and equipment, net |  | 488,000 |
    | Total assets. |  | \$650,700 |
    | Liabilities and Stockholders' Equity |  |  |
    | Current liabilities: |  |  |
    | Accounts payable (raw materials) |  | \$ 25,800 |
    | Stockholders' equity: |  |  |
    | Common stock, no par | \$175,000 |  |
    | Retained earnings | 449,900 |  |
    | Total stockholders' equity |  | 624,900 |
    | Total liabilities and stockholders' equity. |  | \$650,700 |

    After completing the master budget, Larry Giano took the documents to Tom Wills, chief executive officer of Hampton Freeze, for his review.

    Larry: Here's the budget. Overall, the net income is excellent, and the net cash flow for the entire year is positive.
    Tom: Yes, but I see on this cash budget that we have the same problem with negative cash flows in the first and second quarters that we had last year.
    Larry: That's true. I don't see any way around that problem. However, there is no doubt in my mind that if you take this budget to the bank today, they'll approve an open line of credit that will allow you to borrow enough to make it through the first two quarters without any problem.
    Tom: Are you sure? They didn't seem very happy to see me last year when I came in for an emergency loan.
    Larry: Did you repay the loan on time?
    Tom: Sure.
    Larry: I don't see any problem. You won't be asking for an emergency loan this time. The bank will have plenty of warning. And with this budget, you have a solid plan that shows when and how you are going to pay off the loan. Trust me, they'll go for it.
    

    Explanation of December 31, 2014, balance sheet figures:
    (a) The ending cash balance, as projected by the cash budget in Schedule 8.
    (b) Thirty percent of fourth-quarter sales, from Schedule $1(\$ 400,000 \times 30 \%=\$ 120,000)$.
    (c) From Schedule 3, the ending raw materials inventory will be 22,500 pounds. This material costs $\$ 0.20$ per pound. Therefore, the ending inventory in dollars will be 22,500 pounds $\times \$ 0.20$ per pound $=\$ 4,500$.
    (d) From Schedule 6.
    (e) From the December 31, 2013, balance sheet (no change).
    (f) The December 31, 2013, balance sheet indicated a balance of \$700,000. During 2014, \$130,000 of additional equipment will be purchased (see Schedule 8), bringing the December 31, 2014, balance to $\$ 830,000$.
    (g) The December 31, 2013, balance sheet indicated a balance of $\$ 292,000$. During 2014, $\$ 100,000$ of depreciation will be taken ( $\$ 60,000$ on Schedule 5 and $\$ 40,000$ on Schedule 7), bringing the December 31, 2014, balance to $\$ 392,000$.
    (h) One-half of the fourth-quarter raw materials purchases, from Schedule 3.
    (i) From the December 31, 2013, balance sheet (no change).

    | (j) | December 31, 2013, balance | \$449,900 |
    | :---: | :---: | :---: |
    |  | Add net income, from Schedule 9. | 102,100 |
    |  |  | 552,000 |
    |  | Deduct dividends paid, from Schedule 8 | 32,000 |
    |  | December 31, 2014, balance | \$520,000 |

    ## IN BUSINESS

    ## MOVING BEYOND EXCEL TO THE WEB

    While research shows that two-thirds of U.S. companies still rely on Microsoft Excel for their budgeting process, some companies are evolving to a more technologically advanced approach. For example, Hendrick Motorsports has vaulted to the top of the NASCAR racing circuit thanks in part to its new budgeting process. Scott Lampe, Hendrick's CFO, discarded Excel in favor of Forecaster, a web-based budgeting program. He commented "with a spreadsheet, you can build the model the way you want it . . . The problem is, only you understand that model. Then you have to explain it to everyone, one at a time." The web-based approach enables Lampe to involve his crew chiefs, chassis guys, and engine guys in the budgeting process.

    The Facilities \& Operations (F\&O) Business Office of the Battelle, Pacific Northwest National Laboratory has over 130 budget activities-each of which requires the preparation of an annual budget. In 2001, F\&0 replaced its spreadsheet-driven budget with a web-based approach. The new system enables F\&O "management and their support staff to directly input their business plan and budget requests, eliminating the need for central business planning and budgeting staff to upload the numerous budget requests and subsequent changes." The web-based budgeting system saves F\&O personnel more than 500 hours that were previously spent preparing Excel spreadsheets and uploading data.
    Sources: John Goff, "In The Fast Lane," CFO, December 2004, pp. 53-58; Peter T. Smith, Craig A. Goranson, and Mary F. Astley, "Intranet Budgeting Does the Trick," Strategic Finance, May 2003, pp. 30-33.

    This chapter describes the budgeting process and shows how the various operating budgets relate to each other. The sales budget is the foundation for profit planning. Once the sales budget has been set, the production budget and the selling and administrative expense budget can be prepared because they depend on how many units are to be sold. The production budget determines how many units are to be produced, so after it is prepared, the various manufacturing cost budgets can be prepared. All of these budgets feed into the cash budget and the budgeted income statement and balance sheet. The parts of the master budget are connected in many ways. For example, the schedule of expected cash collections, which is completed in connection with the sales budget, provides data for both the cash budget and the budgeted balance sheet.

    The material in this chapter is just an introduction to budgeting and profit planning. In later chapters, we will see how budgets are used to control day-to-day operations and how they are used in performance evaluation.

    ## Review Problem: Budget Schedules

    Mynor Corporation manufactures and sells a seasonal product that has peak sales in the third quarter. The following information concerns operations for Year 2-the coming year-and for the first two quarters of Year 3:
    a. The company's single product sells for $\$ 8$ per unit. Budgeted sales in units for the next six quarters are as follows (all sales are on credit):

    |  | Year 2 Quarter |  |  |  | Year 3 Quarter |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | 2 | 3 | 4 | 1 | 2 |
    | Budgeted unit sales | 40,000 | 60,000 | 100,000 | 50,000 | 70,000 | 80,000 |

    b. Sales are collected in the following pattern: $75 \%$ in the quarter the sales are made, and the remaining $25 \%$ in the following quarter. On January 1, Year 2, the company's balance sheet
    showed $\$ 65,000$ in accounts receivable, all of which will be collected in the first quarter of the year. Bad debts are negligible and can be ignored.
    c. The company desires an ending finished goods inventory at the end of each quarter equal to $30 \%$ of the budgeted unit sales for the next quarter. On December 31, Year 1, the company had 12,000 units on hand.
    d. Five pounds of raw materials are required to complete one unit of product. The company requires ending raw materials inventory at the end of each quarter equal to $10 \%$ of the following quarter's production needs. On December 31, Year 1, the company had 23,000 pounds of raw materials on hand.
    e. The raw material costs $\$ 0.80$ per pound. Raw material purchases are paid for in the following pattern: $60 \%$ paid in the quarter the purchases are made, and the remaining $40 \%$ paid in the following quarter. On January 1, Year 2, the company's balance sheet showed $\$ 81,500$ in accounts payable for raw material purchases, all of which will be paid for in the first quarter of the year.

    ## Required:

    Prepare the following budgets and schedules for the year, showing both quarterly and total figures:

    1. A sales budget and a schedule of expected cash collections.
    2. A production budget.
    3. A direct materials budget and a schedule of expected cash payments for purchases of materials.

    ## Solution to Review Problem

    1. The sales budget is prepared as follows:

    |  | Year 2 Quarter |  |  |  | Year |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | 2 | 3 | 4 |  |
    | Budgeted unit sales . | 40,000 | 60,000 | 100,000 | 50,000 | 250,000 |
    | Selling price per unit . | $\times$ \$8 | $\times$ \$8 | $\times$ \$8 | $\times$ \$8 | $\times$ \$8 |
    | Total sales | \$320,000 | \$480,000 | \$800,000 | \$400,000 | \$2,000,000 |

    Based on the budgeted sales above, the schedule of expected cash collections is prepared as follows:

    |  | Year 2 Quarter |  |  |  | Year |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | 2 | 3 | 4 |  |
    | Accounts receivable, beginning balance | \$ 65,000 |  |  |  | \$ 65,000 |
    | First-quarter sales (\$320,000 $\times 75 \%$, 25\%) | 240,000 | \$ 80,000 |  |  | 320,000 |
    | Second-quarter sales ( $\$ 480,000 \times 75 \%, 25 \%$ ) |  | 360,000 | \$120,000 |  | 480,000 |
    | Third-quarter sales ( $\$ 800,000 \times 75 \%, 25 \%$ ) |  |  | 600,000 | \$200,000 | 800,000 |
    | Fourth-quarter sales (\$400,000 $\times 75 \%$ ) |  |  |  | 300,000 | 300,000 |
    | Total cash collections. | \$305,000 | \$440,000 | \$720,000 | \$500,000 | \$1,965,000 |

    2. Based on the sales budget in units, the production budget is prepared as follows:

    |  | Year 2 Quarter |  |  |  | Year | Year 3 Quarter |  |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | 2 | 3 | 4 |  | 1 | 2 |
    | Budgeted unit sales | 40,000 | 60,000 | 100,000 | 50,000 | 250,000 | 70,000 | 80,000 |
    | Add desired ending finished goods inventory*. | 18,000 | 30,000 | 15,000 | 21,000 ${ }^{+}$ | 21,000 | 24,000 |  |
    | Total needs. | 58,000 | 90,000 | 115,000 | 71,000 | 271,000 | 94,000 |  |
    | Less beginning finished goods inventory | 12,000 | 18,000 | 30,000 | 15,000 | 12,000 | 21,000 |  |
    | Required production. | 46,000 | 72,000 | 85,000 | 56,000 | 259,000 | 73,000 |  |
    | * $30 \%$ of the following quarter's budgeted sales in units. ${ }^{\dagger} 30 \%$ of the budgeted Year 3 first-quarter sales. |  |  |  |  |  |  |  |

    3. Based on the production budget, raw materials will need to be purchased during the year as follows:

    |  | Year 2 Quarter |  |  |  | Year 2 | Year 3 Quarter 1 |
    | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | 2 | 3 | 4 |  |  |
    | Required production (units). | 46,000 | 72,000 | 85,000 | 56,000 | 259,000 | 73,000 |
    | Raw materials needed per unit (pounds). | $\times 5$ | $\times 5$ | $\times 5$ | $\times 5$ | $\times 5$ | $\times 5$ |
    | Production needs (pounds) | 230,000 | 360,000 | 425,000 | 280,000 | 1,295,000 | 365,000 |
    | Add desired ending inventory of raw materials (pounds)*. | 36,000 | 42,500 | 28,000 | 36,500 ${ }^{+}$ | 36,500 |  |
    | Total needs (pounds) | 266,000 | 402,500 | 453,000 | 316,500 | 1,331,500 |  |
    | Less beginning inventory of raw materials (pounds) | 23,000 | 36,000 | 42,500 | 28,000 | 23,000 |  |
    | Raw materials to be purchased (pounds) | 243,000 | 366,500 | 410,500 | 288,500 | 1,308,500 |  |
    | Cost of raw materials per pound | $\times \$ 0.80$ | $\times \$ 0.80$ | $\times \$ 0.80$ | $\times \$ 0.80$ | $\times \$ 0.80$ |  |
    | Cost of raw materials to be purchased. | \$194,400 | \$293,200 | \$328,400 | \$230,800 | \$1,046,800 |  |
    | *10\% of the following quarter's production needs in pounds. ${ }^{\dagger} 10 \%$ of the Year 3 first-quarter production needs in pounds. |  |  |  |  |  |  |

    Based on the raw material purchases above, expected cash payments are computed as follows:

    |  | Year 2 Quarter |  |  |  | Year 2 |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | 2 | 3 | 4 |  |
    | Accounts payable, beginning balance | \$ 81,500 |  |  |  | \$ 81,500 |
    | First-quarter purchases (\$194,400 $\times 60 \%$, 40\%) | 116,640 | \$ 77,760 |  |  | 194,400 |
    | Second-quarter purchases (\$293,200 $\times 60 \%, 40 \%$ ) |  | 175,920 | \$117,280 |  | 293,200 |
    | Third-quarter purchases ( $\$ 328,400 \times 60 \%, 40 \%$ ) |  |  | 197,040 | \$131,360 | 328,400 |
    | Fourth-quarter purchases ( $\$ 230,800 \times 60 \%$ ) |  |  |  | 138,480 | 138,480 |
    | Total cash disbursements | \$198,140 | \$253,680 | \$314,320 | \$269,840 | \$1,035,980 |

    ## Glossary

    Budget A detailed plan for the future that is usually expressed in formal quantitative terms. (p. 369)

    Budget committee A group of key managers who are responsible for overall budgeting policy and for coordinating the preparation of the budget. (p. 373)
    Cash budget A detailed plan showing how cash resources will be acquired and used over a specific time period. (p. 374)
    Continuous budget A 12-month budget that rolls forward one month as the current month is completed. (p. 370)
    Control The process of gathering feedback to ensure that a plan is being properly executed or modified as circumstances change. (p. 369)
    Direct labor budget A detailed plan that shows the direct labor-hours required to fulfill the production budget. (p. 381)
    Direct materials budget A detailed plan showing the amount of raw materials that must be purchased to fulfill the production budget and to provide for adequate inventories. (p. 379)
    Ending finished goods inventory budget A budget showing the dollar amount of unsold finished goods inventory that will appear on the ending balance sheet. (p. 383)

    Manufacturing overhead budget A detailed plan showing the production costs, other than direct materials and direct labor, that will be incurred over a specified time period. (p. 382)

    Master budget A number of separate but interdependent budgets that formally lay out the company's sales, production, and financial goals and that culminates in a cash budget, budgeted income statement, and budgeted balance sheet. (p. 374)
    Merchandise purchases budget A detailed plan used by a merchandising company that shows the amount of goods that must be purchased from suppliers during the period. (p. 379)

    Participative budget See Self-imposed budget. (p. 371)
    Perpetual budget See Continuous budget. (p. 370)
    Planning Developing goals and preparing budgets to achieve those goals. (p. 369)
    Production budget A detailed plan showing the number of units that must be produced during a period in order to satisfy both sales and inventory needs. (p. 377)
    Responsibility accounting A system of accountability in which managers are held responsible for those items of revenue and cost-and only those items-over which they can exert significant control. The managers are held responsible for differences between budgeted and actual results. (p. 370)
    Sales budget A detailed schedule showing expected sales expressed in both dollars and units. (p. 374)

    Self-imposed budget A method of preparing budgets in which managers prepare their own budgets. These budgets are then reviewed by higher-level managers, and any issues are resolved by mutual agreement. (p. 371)
    Selling and administrative expense budget A detailed schedule of planned expenses that will be incurred in areas other than manufacturing during a budget period. (p. 384)

    ## Questions

    ## 9-1 What is a budget? What is budgetary control?

    9-2 Discuss some of the major benefits to be gained from budgeting.
    9-3 What is meant by the term responsibility accounting?
    9-4 What is a master budget? Briefly describe its contents.
    9-5 Why is the sales forecast the starting point in budgeting?
    9-6 "As a practical matter, planning and control mean exactly the same thing." Do you agree? Explain.
    9-7 Describe the flow of budget data in an organization. Who are the participants in the budgeting process, and how do they participate?
    9-8 What is a self-imposed budget? What are the major advantages of self-imposed budgets? What caution must be exercised in their use?
    9-9 How can budgeting assist a company in planning its workforce staffing levels?
    9-10 "The principal purpose of the cash budget is to see how much cash the company will have in the bank at the end of the year." Do you agree? Explain.

    Multiple-choice questions are provided on the text website at www.mhe.com/noreen3e.

    ## Available with McGraw-Hill's Connect ${ }^{T M}$ Accounting.

    The Excel worksheet form that appears on the next page is to be used to recreate the Review Problem on pages 392-394. Download the workbook containing this form from the Online Learning Center at www.mhhe.com/noreen3e. On the website you will also receive instructions about how to use this worksheet form.

    ## Applying Excel

    

    You should proceed to the requirements below only after completing your worksheet.
    Required:

    1. Check your worksheet by changing the budgeted unit sales in Quarter 2 of Year 2 in cell C5 to 75,000 units. The total expected cash collections for the year should now be $\$ 2,085,000$. If you do not get this answer, find the errors in your worksheet and correct them. Have the total cash disbursements for the year changed? Why or why not?
    2. The company has just hired a new marketing manager who insists that unit sales can be dramatically increased by dropping the selling price from $\$ 8$ to $\$ 7$. The marketing manager would like to use the following projections in the budget:

    |  | Year 2 Quarter |  |  |  |  | Year 3 Quarter |  |
    | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    | Data | $\mathbf{1}$ | 2 | 3 | 4 |  | $\mathbf{1}$ | 2 |
    | Budgeted unit sales $\ldots \ldots$ | 50,000 | 70,000 | 120,000 | 80,000 |  | 90,000 | 100,000 |
    | Selling price per unit $\ldots \ldots$ | $\$ 7$ per unit |  |  |  |  |  |  |

    a. What are the total expected cash collections for the year under this revised budget?
    $b$. What is the total required production for the year under this revised budget?
    c. What is the total cost of raw materials to be purchased for the year under this revised budget?
    d. What are the total expected cash disbursements for raw materials for the year under this revised budget?
    e. After seeing this revised budget, the production manager cautioned that due to the current production constraint, a complex milling machine, the plant can produce no more than 90,000 units in any one quarter. Is this a potential problem? If so, what can be done about it?

    All applicable exercises are available with McGraw-Hill's Connect ${ }^{\text {tm }}$ Accounting.

    EXERCISE 9-1 Schedule of Expected Cash Collections [LO 9-2]
    Midwest Products is a wholesale distributor of leaf rakes. Thus, peak sales occur in August of each year as shown in the company's sales budget for the third quarter, given below:

    |  | July | August | September | Total |
    | :--- | :---: | :---: | :---: | :---: |
    | Budgeted sales (all on account) $\ldots \ldots$. | $\$ 600,000$ | $\$ 900,000$ | $\$ 500,000$ | $\$ 2,000,000$ |

    From past experience, the company has learned that $20 \%$ of a month's sales are collected in the month of sale, another $70 \%$ are collected in the month following sale, and the remaining $10 \%$ are collected in the second month following sale. Bad debts are negligible and can be ignored. May sales totaled $\$ 430,000$, and June sales totaled $\$ 540,000$.

    ## Required:

    1. Prepare a schedule of expected cash collections from sales, by month and in total, for the third quarter.
    2. Assume that the company will prepare a budgeted balance sheet as of September 30. Compute the accounts receivable as of that date.

    ## EXERCISE 9-2 Production Budget [LO 9-3]

    Crystal Telecom has budgeted the sales of its innovative mobile phone over the next four months as follows:

    |  | Sales in Units |
    | :---: | :---: |
    | July | 30,000 |
    | August . | 45,000 |
    | September | 60,000 |
    | October | 50,000 |

    The company is now in the process of preparing a production budget for the third quarter. Past experience has shown that end-of-month finished goods inventories must equal $10 \%$ of the next month's sales. The inventory at the end of June was 3,000 units.

    ## Required:

    Prepare a production budget for the third quarter showing the number of units to be produced each month and for the quarter in total.

    ## EXERCISE 9-3 Direct Materials Budget [LO 9-4]

    Micro Products, Inc., has developed a very powerful electronic calculator. Each calculator requires three small "chips" that cost \$2 each and are purchased from an overseas supplier. Micro Products has prepared a production budget for the calculator by quarters for Year 2 and for the first quarter of Year 3, as shown below:

    |  | Year 2 |  |  |  |  | Year 3 |
    | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | First | Second | Third | Fourth | First |  |
    | Budgeted production, in calculators $\ldots .$. | 60,000 | 90,000 | 150,000 | 100,000 | 80,000 |  |

    The chip used in production of the calculator is sometimes hard to get, so it is necessary to carry large inventories as a precaution against stockouts. For this reason, the inventory of chips at the end of a quarter must equal $20 \%$ of the following quarter's production needs. A total of 36,000 chips will be on hand to start the first quarter of Year 2.
    Required:
    Prepare a direct materials budget for chips, by quarter and in total, for Year 2. At the bottom of your budget, show the dollar amount of purchases for each quarter and for the year in total.

    ## EXERCISE 9-4 Direct Labor Budget [LO 9-5]

    The production manager of Junnen Corporation has submitted the following forecast of units to be produced for each quarter of the upcoming fiscal year.

    |  | 1st Quarter | 2nd Quarter | 3rd Quarter | 4th Quarter |
    | :--- | :---: | :---: | :---: | :---: |
    | Units to be produced $\ldots \ldots$ | 5,000 | 4,400 | 4,500 | 4,900 |

    Each unit requires 0.40 direct labor-hours and direct labor-hour workers are paid $\$ 11$ per hour.

    ## Required:

    1. Construct the company's direct labor budget for the upcoming fiscal year, assuming that the direct labor workforce is adjusted each quarter to match the number of hours required to produce the forecasted number of units produced.
    2. Construct the company's direct labor budget for the upcoming fiscal year, assuming that the direct labor workforce is not adjusted each quarter. Instead, assume that the company's direct labor workforce consists of permanent employees who are guaranteed to be paid for at least 1,800 hours of work each quarter. If the number of required direct labor-hours is less than this number, the workers are paid for 1,800 hours anyway. Any hours worked in excess of 1,800 hours in a quarter are paid at the rate of 1.5 times the normal hourly rate for direct labor.

    EXERCISE 9-5 Manufacturing Overhead Budget [LO 9-6]
    The direct labor budget of Krispin Corporation for the upcoming fiscal year includes the following budgeted direct labor-hours.

    |  | 1st Quarter | 2nd Quarter | 3rd Quarter | 4th Quarter |
    | :--- | :---: | :---: | :---: | :---: | :---: |
    | Budgeted direct labor-hours .... | 5,000 | 4,800 | 5,200 | 5,400 |

    The company's variable manufacturing overhead rate is $\$ 1.75$ per direct labor-hour and the company's fixed manufacturing overhead is $\$ 35,000$ per quarter. The only noncash item included in fixed manufacturing overhead is depreciation, which is $\$ 15,000$ per quarter.

    ## Required:

    1. Construct the company's manufacturing overhead budget for the upcoming fiscal year.
    2. Compute the company's manufacturing overhead rate (including both variable and fixed manufacturing overhead) for the upcoming fiscal year. Round off to the nearest whole cent.

    EXERCISE 9-6 Selling and Administrative Expense Budget [LO 9-7]
    The budgeted unit sales of Haerve Company for the upcoming fiscal year are provided below:

    |  | 1st Quarter | 2nd Quarter | 3rd Quarter | 4th Quarter |
    | :--- | :---: | :---: | :---: | :---: | :---: |
    | Budgeted unit sales $\ldots \ldots \ldots \ldots$ | 12,000 | 14,000 | 11,000 | 10,000 |

    The company's variable selling and administrative expenses per unit are $\$ 2.75$. Fixed selling and administrative expenses include advertising expenses of $\$ 12,000$ per quarter, executive salaries of $\$ 40,000$ per quarter, and depreciation of $\$ 16,000$ per quarter. In addition, the company will make insurance payments of $\$ 6,000$ in the 2nd Quarter and $\$ 6,000$ in the 4th Quarter. Finally, property taxes of $\$ 6,000$ will be paid in the 3rd Quarter.
    Required:
    Prepare the company's selling and administrative expense budget for the upcoming fiscal year.

    EXERCISE 9-7 Cash Budget [LO 9-8]
    Forest Outfitters is a retailer that is preparing its budget for the upcoming fiscal year. Management has prepared the following summary of its budgeted cash flows:
    

    |  | 1st Quarter | 2nd Quarter | 3rd Quarter | 4th Quarter |
    | :---: | :---: | :---: | :---: | :---: |
    | Total cash receipts | \$340,000 | \$670,000 | \$410,000 | \$470,000 |
    | Total cash disbursements . | \$530,000 | \$450,000 | \$430,000 | \$480,000 |

    The company's beginning cash balance for the upcoming fiscal year will be $\$ 50,000$. The company requires a minimum cash balance of $\$ 30,000$ and may borrow any amount needed from a local bank at a quarterly interest rate of $3 \%$. The company may borrow any amount at the beginning of any quarter and may repay its loans, or any part of its loans, at the end of any quarter. Interest payments are due on any principal at the time it is repaid.
    Required:
    Prepare the company's cash budget for the upcoming fiscal year.

    ## EXERCISE 9-8 Budgeted Income Statement [LO 9-9]

    Seattle Cat is the wholesale distributor of a small recreational catamaran sailboat. Management has prepared the following summary data to use in its annual budgeting process:
    

    | Budgeted unit sales | 380 |
    | :---: | :---: |
    | Selling price per unit | \$1,850 |
    | Cost per unit. | \$1,425 |
    | Variable selling and administrative expenses (per unit) | \$85 |
    | Fixed selling and administrative expenses (per year) | \$105,000 |
    | Interest expense for the year | \$11,000 |

    ## Required:

    Prepare the company's budgeted income statement using an absorption income statement format as shown in Schedule 9.
    

    EXERCISE 9-9 Budgeted Balance Sheet [LO 9-10]
    The management of Academic Copy, a photocopying center located on University Avenue, has compiled the following data to use in preparing its budgeted balance sheet for next year:

    |  | Ending Balances |
    | :---: | :---: |
    | Cash . | ? |
    | Accounts receivable | \$6,500 |
    | Supplies inventory. | \$2,100 |
    | Equipment | \$28,000 |
    | Accumulated depreciation | \$9,000 |
    | Accounts payable | \$1,900 |
    | Common stock | \$4,000 |
    | Retained earnings | ? |

    The beginning balance of retained earnings was $\$ 21,000$, net income is budgeted to be $\$ 8,600$, and dividends are budgeted to be $\$ 3,500$.
    Required:
    Prepare the company's budgeted balance sheet.
    EXERCISE 9-10 Sales and Production Budgets [LO 9-2, LO 9-3]
    The marketing department of Graber Corporation has submitted the following sales forecast for the upcoming fiscal year.

    |  | 1st Quarter | 2nd Quarter | 3rd Quarter | 4th Quarter |
    | :--- | :---: | :---: | :---: | :---: |
    | Budgeted unit sales $\ldots \ldots \ldots$ | 16,000 | 15,000 | 14,000 | 15,000 |

    The selling price of the company's product is $\$ 22.00$ per unit. Management expects to collect $75 \%$ of sales in the quarter in which the sales are made, $20 \%$ in the following quarter, and $5 \%$ of sales are expected to be uncollectible. The beginning balance of accounts receivable, all of which is expected to be collected in the first quarter, is $\$ 66,000$.

    The company expects to start the first quarter with 3,200 units in finished goods inventory. Management desires an ending finished goods inventory in each quarter equal to $20 \%$ of the next quarter's budgeted sales. The desired ending finished goods inventory for the fourth quarter is 3,400 units.

    ## Required:

    1. Prepare the company's sales budget and schedule of expected cash collections.
    2. Prepare the company's production budget for the upcoming fiscal year.

    EXERCISE 9-11 Direct Materials and Direct Labor Budgets [LO 9-4, LO 9-5]
    The production department of Priston Company has submitted the following forecast of units to be produced by quarter for the upcoming fiscal year.

    |  | 1st Quarter | 2nd Quarter | 3rd Quarter | 4th Quarter |
    | :--- | :---: | :---: | :---: | :---: | :---: |
    | Units to be produced $\ldots \ldots \ldots$ | 6,000 | 7,000 | 8,000 | 5,000 |

    In addition, the beginning raw materials inventory for the 1 st Quarter is budgeted to be 3,600 pounds and the beginning accounts payable for the 1st Quarter is budgeted to be $\$ 11,775$.

    Each unit requires three pounds of raw material that costs $\$ 2.50$ per pound. Management desires to end each quarter with a raw materials inventory equal to $20 \%$ of the following quarter's production needs. The desired ending inventory for the 4th Quarter is 3,700 pounds. Management plans to pay for $70 \%$ of raw material purchases in the quarter acquired and $30 \%$ in the following quarter. Each unit requires 0.50 direct labor-hours and direct labor-hour workers are paid $\$ 12$ per hour.

    ## Required:

    1. Prepare the company's direct materials budget and schedule of expected cash disbursements for purchases of materials for the upcoming fiscal year.
    2. Prepare the company's direct labor budget for the upcoming fiscal year, assuming that the direct labor workforce is adjusted each quarter to match the number of hours required to produce the forecasted number of units produced.

    EXERCISE 9-12 Direct Labor and Manufacturing Overhead Budgets [LO 9-5, LO 9-6]
    The Production Department of Harveton Corporation has submitted the following forecast of units to be produced by quarter for the upcoming fiscal year.

    |  | 1st Quarter | 2nd Quarter | 3rd Quarter | 4th Quarter |
    | :--- | :---: | :---: | :---: | :---: | :---: |
    | Units to be produced $\ldots \ldots \ldots \ldots$ | 16,000 | 15,000 | 14,000 | 15,000 |

    Each unit requires 0.80 direct labor-hours and direct labor-hour workers are paid $\$ 11.50$ per hour.
    In addition, the variable manufacturing overhead rate is $\$ 2.50$ per direct labor-hour. The fixed manufacturing overhead is $\$ 90,000$ per quarter. The only noncash element of manufacturing overhead is depreciation, which is $\$ 34,000$ per quarter.
    Required:

    1. Prepare the company's direct labor budget for the upcoming fiscal year, assuming that the direct labor workforce is adjusted each quarter to match the number of hours required to produce the forecasted number of units produced.
    2. Prepare the company's manufacturing overhead budget.

    EXERCISE 9-13 Production and Direct Materials Budgets [LO 9-3, LO 9-4]
    Tonga Toys manufactures and distributes a number of products to retailers. One of these products, Playclay, requires three pounds of material A135 in the manufacture of each unit. The company is now planning raw materials needs for the third quarter-July, August, and September. Peak sales of Playclay occur in the third quarter of each year. To keep production and shipments moving smoothly, the company has the following inventory requirements:
    a. The finished goods inventory on hand at the end of each month must be equal to 5,000 units plus $30 \%$ of the next month's sales. The finished goods inventory on June 30 is budgeted to be 17,000 units.
    b. The raw materials inventory on hand at the end of each month must be equal to one-half of the following month's production needs for raw materials. The raw materials inventory on June 30 for material A135 is budgeted to be 64,500 pounds.
    c. The company maintains no work in process inventories.

    A sales budget for Playclay for the last six months of the year follows.

    |  | Budgeted Sales in Units |
    | :---: | :---: |
    | July | 40,000 |
    | August | 50,000 |
    | September. | 70,000 |
    | October. | 35,000 |
    | November. | 20,000 |
    | December. | 10,000 |

    ## Required:

    1. Prepare a production budget for Playclay for the months July, August, September, and October.
    2. Examine the production budget that you prepared. Why will the company produce more units than it sells in July and August and less units than it sells in September and October?
    3. Prepare a direct materials budget showing the quantity of material A135 to be purchased for July, August, and September and for the quarter in total.

    EXERCISE 9-14 Schedules of Expected Cash Collections and Disbursements; Income Statement; Balance Sheet [LO 9-2, LO 9-4, LO 9-9, LO 9-10]
    Colerain Corporation is a merchandising company that is preparing a profit plan for the third quarter of the calendar year. The company's balance sheet as of June 30 is shown below:

    | Colerain Corporation Balance Sheet June 30 |  |
    | :---: | :---: |
    | Assets |  |
    | Cash. | \$ 80,000 |
    | Accounts receivable | 126,000 |
    | Inventory. | 52,000 |
    | Plant and equipment, net of depreciation. | 200,000 |
    | Total assets . | \$458,000 |
    | Liabilities and Stockholders' Equity |  |
    | Accounts payable | \$ 61,100 |
    | Common stock | 300,000 |
    | Retained earnings. | 96,900 |
    | Total liabilities and stockholders' equity. | \$458,000 |

    Colerain's managers have made the following additional assumptions and estimates:

    1. Estimated sales for July, August, September, and October will be $\$ 200,000, \$ 220,000,210,000$, and $\$ 230,000$, respectively.
    2. All sales are on credit and all credit sales are collected. Each month's credit sales are collected $30 \%$ in the month of sale and $70 \%$ in the month following the sale. All of the accounts receivable at June 30 will be collected in July.
    3. Each month's ending inventory must equal $40 \%$ of the cost of next month's sales. The cost of goods sold is $65 \%$ of sales. The company pays for $50 \%$ of its merchandise purchases in the month of the purchase and the remaining $50 \%$ in the month following the purchase. All of the accounts payable at June 30 will be paid in July.
    4. Monthly selling and administrative expenses are always $\$ 65,000$. Each month $\$ 5,000$ of this total amount is depreciation expense and the remaining $\$ 60,000$ relates to expenses that are paid in the month they are incurred.
    5. The company does not plan to borrow money or pay or declare dividends during the quarter ended September 30. The company does not plan to issue any common stock or repurchase its own stock during the quarter ended September 30 .
    Required:
    6. Prepare a schedule of expected cash collections for July, August, and September. Also compute total cash collections for the quarter ended September 30th.
    7. a. Prepare a merchandise purchases budget for July, August, and September. Also compute total merchandise purchases for the quarter ended September 30th.
    b. Prepare a schedule of expected cash disbursements for merchandise purchases for July, August, and September. Also compute total cash disbursements for merchandise purchases for the quarter ended September 30th.
    8. Prepare an income statement for the quarter ended September 30th. Use the absorption format shown in Schedule 9.
    9. Prepare a balance sheet as of September 30th.

    EXERCISE 9-15 Cash Budget Analysis [LO 9-8]
    A cash budget, by quarters, is shown on the following page for a retail company ( 000 omitted). The company requires a minimum cash balance of $\$ 5,000$ to start each quarter.

    |  | Quarter |  |  |  | Year |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | 1 | 2 | 3 | 4 |  |
    | Cash balance, beginning | \$ 9 | \$ ? | \$ ? | \$ ? | \$ ? |
    | Add collections from customers | ? | ? | 125 | ? | 391 |
    | Total cash available | 85 | ? | ? | $?$ | ? |
    | Less disbursements: |  |  |  |  |  |
    | Purchases of inventory | 40 | 58 | ? | 32 | ? |
    | Operating expenses | ? | 42 | 54 | ? | 180 |
    | Equipment purchases | 10 | 8 | 8 | ? | 36 |
    | Dividends | 2 | 2 | 2 | 2 | ? |
    | Total disbursements | ? | 110 | ? | ? | ? |
    | Excess (deficiency) of cash available over disbursements. | (3) | $?$ | 30 | $?$ | ? |
    | Financing: |  |  |  |  |  |
    | Borrowings | ? | 20 | - | - | ? |
    | Repayments (including interest)*. | 二 | 一 | (?) | (7) | (?) |
    | Total financing. | ? | $?$ | ? | ? | ? |
    | Cash balance, ending . | \$? | \$ ? | \$ ? | \$ ? | \$ ? |

    Required:
    Fill in the missing amounts in the table above.

    PROBLEM 9-16 Schedules of Expected Cash Collections and Disbursements [LO 9-2, LO 9-4, LO 9-8] Calgon Products, a distributor of organic beverages, needs a cash budget for September. The following information is available:
    a. The cash balance at the beginning of September is $\$ 9,000$.
    b. Actual sales for July and August and expected sales for September are as follows:

    |  | July | August | September |
    | :--- | :---: | ---: | :---: |
    | Cash sales $\ldots \ldots \ldots \ldots$ | $\$ 6,500$ | $\$ 5,250$ | $\$ 7,400$ |
    | Sales on account $\ldots \ldots$ | $\underline{20,000}$ | $\underline{30,000}$ | $\underline{40,000}$ |
    | Total sales $\ldots \ldots \ldots \ldots$ | $\underline{\$ 26,500}$ | $\underline{\$ 35,250}$ | $\underline{\underline{\$ 47,400}}$ |

    Sales on account are collected over a three-month period as follows: $10 \%$ collected in the month of sale, $70 \%$ collected in the month following sale, and $18 \%$ collected in the second month following sale. The remaining $2 \%$ is uncollectible.
    c. Purchases of inventory will total $\$ 25,000$ for September. Twenty percent of a month's inventory purchases are paid for during the month of purchase. The accounts payable remaining from August's inventory purchases total $\$ 16,000$, all of which will be paid in September.
    d. Selling and administrative expenses are budgeted at $\$ 13,000$ for September. Of this amount, $\$ 4,000$ is for depreciation.
    e. Equipment costing $\$ 18,000$ will be purchased for cash during September, and dividends totaling $\$ 3,000$ will be paid during the month.
    f. The company maintains a minimum cash balance of $\$ 5,000$. An open line of credit is available from the company's bank to bolster the cash balance as needed.

    ## Required:

    1. Prepare a schedule of expected cash collections for September.
    2. Prepare a schedule of expected cash disbursements for inventory purchases for September.
    
    3. Prepare a cash budget for September. Indicate in the financing section any borrowing that will be needed during September. Assume that any interest will not be paid until the following month.

    PROBLEM 9-17 Cash Budget with Supporting Schedules [LO 9-2, LO 9-4, LO 9-8]
    Janus Products, Inc., is a merchandising company that sells binders, paper, and other school supplies. The company is planning its cash needs for the third quarter. In the past, Janus Products has had to borrow money during the third quarter to support peak sales of back-to-school materials, which occur during August. The following information has been assembled to assist in preparing a cash budget for the quarter:
    a. Budgeted monthly absorption costing income statements for July-October are as follows:

    |  | July | August | September | October |
    | :---: | :---: | :---: | :---: | :---: |
    | Sales | \$40,000 | \$70,000 | \$50,000 | \$45,000 |
    | Cost of goods sold | 24,000 | 42,000 | 30,000 | 27,000 |
    | Gross margin | 16,000 | 28,000 | 20,000 | 18,000 |
    | Selling and administrative expenses: |  |  |  |  |
    | Selling expense | 7,200 | 11,700 | 8,500 | 7,300 |
    | Administrative expense* | 5,600 | 7,200 | 6,100 | 5,900 |
    | Total selling and administrative expenses | 12,800 | 18,900 | 14,600 | 13,200 |
    | Net operating income . | \$ 3,200 | \$ 9,100 | \$ 5,400 | \$ 4,800 |

    b. Sales are $20 \%$ for cash and $80 \%$ on credit.
    c. Credit sales are collected over a three-month period with $10 \%$ collected in the month of sale, $70 \%$ in the month following sale, and $20 \%$ in the second month following sale. May sales totaled $\$ 30,000$, and June sales totaled $\$ 36,000$.
    d. Inventory purchases are paid for within 15 days. Therefore, $50 \%$ of a month's inventory purchases are paid for in the month of purchase. The remaining $50 \%$ is paid in the following month. Accounts payable for inventory purchases at June 30 total $\$ 11,700$.
    e. The company maintains its ending inventory levels at $75 \%$ of the cost of the merchandise to be sold in the following month. The merchandise inventory at June 30 is $\$ 18,000$.
    f. Land costing $\$ 4,500$ will be purchased in July.
    g. Dividends of $\$ 1,000$ will be declared and paid in September.
    h. The cash balance on June 30 is $\$ 8,000$; the company must maintain a cash balance of at least this amount at the end of each month.
    i. The company has an agreement with a local bank that allows it to borrow in increments of $\$ 1,000$ at the beginning of each month, up to a total loan balance of $\$ 40,000$. The interest rate on these loans is $1 \%$ per month, and for simplicity, we will assume that interest is not compounded. The company would, as far as it is able, repay the loan plus accumulated interest at the end of the quarter.
    Required:

    1. Prepare a schedule of expected cash collections for July, August, and September and for the quarter in total.
    2. Prepare the following for merchandise inventory:
    a. A merchandise purchases budget for July, August, and September.
    b. A schedule of expected cash disbursements for merchandise purchases for July, August, and September and for the quarter in total.
    3. Prepare a cash budget for July, August, and September and for the quarter in total.
    

    PROBLEM 9-18 Cash Budget with Supporting Schedules; Changing Assumptions [LO 9-2, LO 9-4, LO 9-8]
    Refer to the data for Janus Products, Inc., in Problem 9-17. The company's president is interested in knowing how reducing inventory levels and collecting accounts receivable sooner will impact the cash budget. He revises the cash collection and ending inventory assumptions as follows:

    1. Sales continue to be $20 \%$ for cash and $80 \%$ on credit. However, credit sales from July, August, and September are collected over a three-month period with $25 \%$ collected in the month of sale, $60 \%$ collected in the month following sale, and $15 \%$ in the second month following sale. Credit sales from May and June are collected during the third quarter using the collection percentages specified in Problem 9-17.
    2. The company maintains its ending inventory levels for July, August, and September at $25 \%$ of the cost of merchandise to be sold in the following month. The merchandise inventory at June 30 remains $\$ 18,000$ and accounts payable for inventory purchases at June 30 remains $\$ 11,700$.
    All other information from Problem 9-17 that is not referred to above remains the same.

    ## Required:

    1. Using the president's new assumptions in (1) above, prepare a schedule of expected cash collections for July, August, and September and for the quarter in total.
    2. Using the president's new assumptions in (2) above, prepare the following for merchandise inventory:
    a. A merchandise purchases budget for July, August, and September.
    b. A schedule of expected cash disbursements for merchandise purchases for July, August, and September and for the quarter in total.
    3. Using the president's new assumptions, prepare a cash budget for July, August, September, and for the quarter in total.
    4. Prepare a brief memorandum for the president explaining how his revised assumptions affect the cash budget.

    PROBLEM 9-19 Integration of Sales, Production, and Direct Materials Budgets [LO 9-2,
    LO 9-3, LO 9-4]
    Crydon, Inc., manufactures an advanced swim fin for scuba divers. Management is now preparing detailed budgets for the third quarter, July through September, and has assembled the following information to assist in preparing the budget:
    a. The Marketing Department has estimated sales as follows for the remainder of the year (in pairs of swim fins):
    The selling price of the swim fins is $\$ 50$ per pair.

    | July | 6,000 | October | 4,000 |
    | :---: | :---: | :---: | :---: |
    | August | 7,000 | November. | 3,000 |
    | September. | 5,000 | December. | 3,000 |

    b. All sales are on account. Based on past experience, sales are expected to be collected in the following pattern:
    $40 \%$ in the month of sale
    $50 \%$ in the month following sale
    $10 \%$ uncollectible

    The beginning accounts receivable balance (excluding uncollectible amounts) on July 1 will be $\$ 130,000$.
    c. The company maintains finished goods inventories equal to $10 \%$ of the following month's sales. The inventory of finished goods on July 1 will be 600 pairs.
    d. Each pair of swim fins requires 2 pounds of geico compound. To prevent shortages, the company would like the inventory of geico compound on hand at the end of each month to be equal to $20 \%$ of the following month's production needs. The inventory of geico compound on hand on July 1 will be 2,440 pounds.
    e. Geico compound costs $\$ 2.50$ per pound. Crydon pays for $60 \%$ of its purchases in the month of purchase; the remainder is paid for in the following month. The accounts payable balance for geico compound purchases will be $\$ 11,400$ on July 1.

    ## Required:

    1. Prepare a sales budget, by month and in total, for the third quarter. (Show your budget in both pairs of swim fins and dollars.) Also prepare a schedule of expected cash collections, by month and in total, for the third quarter.
    2. Prepare a production budget for each of the months July through October.
    3. Prepare a direct materials budget for geico compound, by month and in total, for the third quarter. Also prepare a schedule of expected cash disbursements for geico compound, by month and in total, for the third quarter.

    PROBLEM 9-20 Cash Budget; Income Statement; Balance Sheet [LO 9-2, LO 9-4, LO 9-8, LO 9-9, LO 9-10]
    The balance sheet of Phototec, Inc., a distributor of photographic supplies, as of May 31 is given below:

    | Phototec, Inc. Balance Sheet May 31 |  |
    | :---: | :---: |
    | Assets |  |
    | Cash | \$ 8,000 |
    | Accounts receivable | 72,000 |
    | Inventory. | 30,000 |
    | Buildings and equipment, net of depreciation | 500,000 |
    | Total assets . | \$610,000 |
    | Liabilities and Stockholders' Equity |  |
    | Accounts payable | \$ 90,000 |
    | Note payable. | 15,000 |
    | Capital stock . | 420,000 |
    | Retained earnings | 85,000 |
    | Total liabilities and stockholders' equity | \$610,000 |

    The company is in the process of preparing a budget for June and has assembled the following data:
    a. Sales are budgeted at $\$ 250,000$ for June. Of these sales, $\$ 60,000$ will be for cash; the remainder will be credit sales. One-half of a month's credit sales are collected in the month the sales are made, and the remainder is collected the following month. All of the May 31 accounts receivable will be collected in June.
    b. Purchases of inventory are expected to total $\$ 200,000$ during June. These purchases will all be on account. Forty percent of all inventory purchases are paid for in the month of purchase; the remainder are paid in the following month. All of the May 31 accounts payable to suppliers will be paid during June.
    c. The June 30 inventory balance is budgeted at $\$ 40,000$.
    d. Selling and administrative expenses for June are budgeted at $\$ 51,000$, exclusive of depreciation. These expenses will be paid in cash. Depreciation is budgeted at $\$ 2,000$ for the month.
    e. The note payable on the May 31 balance sheet will be paid during June. The company's interest expense for June (on all borrowing) will be $\$ 500$, which will be paid in cash.
    f. New warehouse equipment costing $\$ 9,000$ will be purchased for cash during June.
    g. During June, the company will borrow $\$ 18,000$ from its bank by giving a new note payable to the bank for that amount. The new note will be due in one year.

    ## Required:

    1. Prepare a cash budget for June. Support your budget with a schedule of expected cash collections from sales and a schedule of expected cash disbursements for inventory purchases.
    2. Prepare a budgeted income statement for June. Use the absorption costing income statement format as shown in Schedule 9.
    3. Prepare a budgeted balance sheet as of June 30.

    ## PROBLEM 9-21 Schedule of Expected Cash Collections; Cash Budget [LO 9-2, LO 9-8]

    Natural Care Corp., a distributor of natural cosmetics, is ready to begin its third quarter, in which peak sales occur. The company has requested a $\$ 60,000,90$-day loan from its bank to help meet cash requirements during the quarter. Because Natural Care has experienced difficulty in paying off its loans in the past, the bank's loan officer has asked the company to prepare a cash budget for the quarter. In response to this request, the following data have been assembled:
    a. On July 1, the beginning of the third quarter, the company will have a cash balance of $\$ 43,000$.
    b. Actual sales for the last two months and budgeted sales for the third quarter follow (all sales are on account):

    | May (actual) | \$360,000 |
    | :---: | :---: |
    | June (actual) | \$280,000 |
    | July (budgeted) | \$350,000 |
    | August (budgeted) | \$420,000 |
    | September (budgeted) | \$360,000 |

    Past experience shows that $25 \%$ of a month's sales are collected in the month of sale, $70 \%$ in the month following sale, and $2 \%$ in the second month following sale. The remainder is uncollectible.
    c. Budgeted merchandise purchases and budgeted expenses for the third quarter are given below:

    |  | July | August | September |
    | :--- | ---: | ---: | ---: |
    | Merchandise purchases $\ldots \ldots \ldots \ldots \ldots$ | $\$ 170,000$ | $\$ 155,000$ | $\$ 165,000$ |
    | Salaries and wages $\ldots \ldots \ldots \ldots \ldots$ | $\$ 70,000$ | $\$ 70,000$ | $\$ 65,000$ |
    | Advertising $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 80,000$ | $\$ 90,000$ | $\$ 100,000$ |
    | Rent payments $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 30,000$ | $\$ 30,000$ | $\$ 30,000$ |
    | Depreciation $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\$ 40,000$ | $\$ 40,000$ | $\$ 40,000$ |

    Merchandise purchases are paid in full during the month following purchase. Accounts payable for merchandise purchases on June 30, which will be paid during July, total \$160,000.
    d. Equipment costing $\$ 25,000$ will be purchased for cash during July.
    e. In preparing the cash budget, assume that the $\$ 60,000$ loan will be made in July and repaid in September. Interest on the loan will total $\$ 2,000$.

    ## Required:

    1. Prepare a schedule of expected cash collections for July, August, and September and for the quarter in total.
    2. Prepare a cash budget, by month and in total, for the third quarter.
    3. If the company needs a minimum cash balance of $\$ 20,000$ to start each month, can the loan be repaid as planned? Explain.

    ## PROBLEM 9-22 Behavioral Aspects of Budgeting; Ethics and the Manager [LO 9-1]

    Granger Stokes, managing partner of the venture capital firm of Halston and Stokes, was dissatisfied with the top management of PrimeDrive, a manufacturer of computer disk drives. Halston and Stokes had invested $\$ 20$ million in PrimeDrive, and the return on their investment had been unsatisfactory for several years. In a tense meeting of the board of directors of PrimeDrive, Stokes exercised his firm's rights as the major equity investor in PrimeDrive and fired PrimeDrive's chief executive officer (CEO). He then quickly moved to have the board of directors of PrimeDrive appoint himself as the new CEO.

    Stokes prided himself on his hard-driving management style. At the first management meeting, he asked two of the managers to stand and fired them on the spot, just to show everyone who was in control of the company. At the budget review meeting that followed, he ripped up the departmental budgets that had been submitted for his review and yelled at the managers for their "wimpy, do nothing targets." He then ordered everyone to submit new budgets calling for at least a $40 \%$ increase in sales volume and announced that he would not accept excuses for results that fell below budget.

    Keri Kalani, an accountant working for the production manager at PrimeDrive, discovered toward the end of the year that her boss had not been scrapping defective disk drives that had been
    
    returned by customers. Instead, he had been shipping them in new cartons to other customers to avoid booking losses. Quality control had deteriorated during the year as a result of the push for increased volume, and returns of defective TRX drives were running as high as $15 \%$ of the new drives shipped. When she confronted her boss with her discovery, he told her to mind her own business. And then, to justify his actions, he said, "All of us managers are finding ways to hit Stokes's targets."

    ## Required:

    1. Is Granger Stokes using budgets as a planning and control tool?
    2. What are the behavioral consequences of the way budgets are being used at PrimeDrive?
    3. What, if anything, do you think Keri Kalani should do?

    PROBLEM 9-23 Schedule of Expected Cash Collections; Cash Budget [LO 9-2, LO 9-8]
    Jodi Horton, president of the retailer Crestline Products, has just approached the company's bank with a request for a $\$ 30,000$, 90 -day loan. The purpose of the loan is to assist the company in acquiring inventories in support of peak April sales. Because the company has had some difficulty in paying off its loans in the past, the loan officer has asked for a cash budget to help determine whether the loan should be made. The following data are available for the months April-June, during which the loan will be used:
    a. On April 1, the start of the loan period, the cash balance will be $\$ 26,000$. Accounts receivable on April 1 will total $\$ 151,500$, of which $\$ 141,000$ will be collected during April and $\$ 7,200$ will be collected during May. The remainder will be uncollectible.
    b. Past experience shows that $20 \%$ of a month's sales are collected in the month of sale, $75 \%$ in the month following sale, and $4 \%$ in the second month following sale. The other $1 \%$ represents bad debts that are never collected. Budgeted sales and expenses for the three-month period follow:

    |  | April | May | June |
    | :---: | :---: | :---: | :---: |
    | Sales (all on account). | \$200,000 | \$300,000 | \$250,000 |
    | Merchandise purchases | \$120,000 | \$180,000 | \$150,000 |
    | Payroll. | \$9,000 | \$9,000 | \$8,000 |
    | Lease payments | \$15,000 | \$15,000 | \$15,000 |
    | Advertising | \$70,000 | \$80,000 | \$60,000 |
    | Equipment purchases . | \$8,000 | - | - |
    | Depreciation | \$10,000 | \$10,000 | \$10,000 |

    c. Merchandise purchases are paid in full during the month following purchase. Accounts payable for merchandise purchases on March 31, which will be paid during April, total \$108,000.
    d. In preparing the cash budget, assume that the $\$ 30,000$ loan will be made in April and repaid in June. Interest on the loan will total $\$ 1,200$.
    Required:

    1. Prepare a schedule of expected cash collections for April, May, and June and for the three months in total.
    2. Prepare a cash budget, by month and in total, for the three-month period.
    3. If the company needs a minimum cash balance of $\$ 20,000$ to start each month, can the loan be repaid as planned? Explain.

    PROBLEM 9-24 Cash Budget with Supporting Schedules [LO 9-2, LO 9-4, LO 9-7, LO 9-8]
    The president of Univax, Inc., has just approached the company's bank seeking short-term financing for the coming year, Year 2. Univax is a distributor of commercial vacuum cleaners. The bank has stated that the loan request must be accompanied by a detailed cash budget that shows the quarters in which financing will be needed, as well as the amounts that will be needed and the quarters in which repayments can be made.

    To provide this information for the bank, the president has directed that the following data be gathered from which a cash budget can be prepared:
    a. Budgeted sales and merchandise purchases for Year 2, as well as actual sales and purchases for the last quarter of Year 1, are as follows:

    |  | Sales | Merchandise Purchases |
    | :---: | :---: | :---: |
    | Year 1: |  |  |
    | Fourth quarter actual | \$300,000 | \$180,000 |
    | Year 2: |  |  |
    | First quarter estimated | \$400,000 | \$260,000 |
    | Second quarter estimated. | \$500,000 | \$310,000 |
    | Third quarter estimated. | \$600,000 | \$370,000 |
    | Fourth quarter estimated. | \$480,000 | \$240,000 |

    b. The company typically collects $33 \%$ of a quarter's sales before the quarter ends and another $65 \%$ in the following quarter. The remainder is uncollectible. This pattern of collections is now being experienced in the actual data for the Year 1 fourth quarter.
    c. Some $20 \%$ of a quarter's merchandise purchases are paid for within the quarter. The remainder is paid in the following quarter.
    d. Selling and administrative expenses for Year 2 are budgeted at $\$ 90,000$ per quarter plus $12 \%$ of sales. Of the fixed amount, $\$ 20,000$ each quarter is depreciation.
    e. The company will pay $\$ 10,000$ in cash dividends each quarter.
    f. Land purchases will be made as follows during the year: $\$ 80,000$ in the second quarter and $\$ 48,500$ in the third quarter.
    g. The Cash account contained $\$ 20,000$ at the end of Year 1 . The company must maintain a minimum cash balance of at least $\$ 18,000$.
    h. The company has an agreement with a local bank that allows the company to borrow in increments of $\$ 10,000$ at the beginning of each quarter, up to a total loan balance of $\$ 100,000$. The interest rate on these loans is $1 \%$ per month, and for simplicity, we will assume that interest is not compounded. The company would, as far as it is able, repay the loan plus accumulated interest at the end of the year.
    i. At present, the company has no loans outstanding.

    Required:

    1. Prepare the following, by quarter and in total, for Year 2:
    a. A schedule of expected cash collections on sales.
    b. A schedule of expected cash disbursements for merchandise purchases.
    2. Compute the expected cash disbursements for selling and administrative expenses, by quarter and in total, for Year 2.
    3. Prepare a cash budget by quarter and in total for Year 2.

    ## PROBLEM 9-25 Behavioral Aspects of Budgeting [LO 9-1]

    Five years ago, Jack Cadence left his position at a large company to start Advanced Technologies Co. (ATC), a software design company. ATC's first product was a unique software package that seamlessly integrates networked PCs. Robust sales of this initial product permitted the company to begin development of other software products and to hire additional personnel. The staff at ATC quickly grew from three people working out of Cadence's basement to over 70 individuals working in leased spaces at an industrial park. Continued growth led Cadence to hire seasoned marketing, distribution, and production managers and an experienced accountant, Bill Cross.

    Recently, Cadence decided that the company had become too large to run on an informal basis and that a formalized planning and control program centered around a budget was necessary. Cadence asked the accountant, Bill Cross, to work with him in developing the initial budget for ATC.
    

    Cadence forecasted sales revenues based on his projections for both the market growth for the initial software and successful completion of new products. Cross used this data to construct the master budget for the company, which he then broke down into departmental budgets. Cadence and Cross met a number of times over a three-week period to hammer out the details of the budgets.

    When Cadence and Cross were satisfied with their work, the various departmental budgets were distributed to the department managers with a cover letter explaining ATC's new budgeting system. The letter requested everyone's assistance in working together to achieve the budget objectives.

    Several of the department managers were displeased with how the budgeting process was undertaken. In discussing the situation among themselves, they felt that some of the budget projections were overly optimistic and not realistically attainable.

    ## Required:

    1. How does the budgeting process Cadence and Cross used at ATC differ from recommended practice?
    2. What are the behavioral implications of the way Cadence and Cross went about preparing the master budget?
    (CMA, adapted)

    PROBLEM 9-26 Completing a Master Budget [LO 9-2, LO 9-4, LO 9-7, LO 9-8, LO 9-9, LO 9-10]
    The following data relate to the operations of Picanuy Corporation, a wholesale distributor of consumer goods:

    | Current assets as of December 31: |  |
    | :---: | :---: |
    | Cash | \$6,000 |
    | Accounts receivable | \$36,000 |
    | Inventory . | \$9,800 |
    | Buildings and equipment, net. | \$110,885 |
    | Accounts payable | \$32,550 |
    | Capital stock. | \$100,000 |
    | Retained earnings | \$30,135 |

    a. The gross margin is $30 \%$ of sales. (In other words, cost of goods sold is $70 \%$ of sales.)
    b. Actual and budgeted sales data are as follows:

    | December (actual) | \$60,000 |
    | :---: | :---: |
    | January. | \$70,000 |
    | February. | \$80,000 |
    | March | \$85,000 |
    | April | \$55,000 |

    c. Sales are $40 \%$ for cash and $60 \%$ on credit. Credit sales are collected in the month following sale. The accounts receivable at December 31 are the result of December credit sales.
    d. Each month's ending inventory should equal $20 \%$ of the following month's budgeted cost of goods sold.
    e. One-quarter of a month's inventory purchases is paid for in the month of purchase; the other three-quarters is paid for in the following month. The accounts payable at December 31 are the result of December purchases of inventory.
    f. Monthly expenses are as follows: commissions, $\$ 12,000$; rent, $\$ 1,800$; other expenses (excluding depreciation), $8 \%$ of sales. Assume that these expenses are paid monthly. Depreciation is $\$ 2,400$ for the quarter and includes depreciation on new assets acquired during the quarter.
    g. Equipment will be acquired for cash: $\$ 3,000$ in January and $\$ 8,000$ in February.
    h. Management would like to maintain a minimum cash balance of $\$ 5,000$ at the end of each month. The company has an agreement with a local bank that allows the company to borrow in increments of $\$ 1,000$ at the beginning of each month, up to a total loan balance of $\$ 50,000$. The interest rate on these loans is $1 \%$ per month, and for simplicity, we will assume that interest is not compounded. The company would, as far as it is able, repay the loan plus accumulated interest at the end of the quarter.
    Required:
    Using the data above:

    1. Complete the following schedule:

    | Schedule of Expected Cash Collections |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | January | February | March | Quarter |
    | Cash sales | \$28,000 |  |  |  |
    | Credit sales. | 36,000 |  |  |  |
    | Total collections | \$64,000 |  |  |  |

    2. Complete the following:
    
    
    3. Complete the following schedule:

    | Schedule of Expected Cash Disbursements-Selling and Administrative Expenses |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: |
    |  | January | February | March | Quarter |
    | Commissions | \$12,000 |  |  |  |
    | Rent | 1,800 |  |  |  |
    | Other expenses | 5,600 |  |  |  |
    | Total disbursements | \$19,400 |  |  |  |

    4. Complete the following cash budget:

    |  | Cash Budget January | February | March | Quarter |
    | :---: | :---: | :---: | :---: | :---: |
    | Cash balance, beginning | \$ 6,000 |  |  |  |
    | Add cash collections | 64,000 |  |  |  |
    | Total cash available | 70,000 |  |  |  |
    | Less cash disbursements: |  |  |  |  |
    | For inventory | 45,150 |  |  |  |
    | For operating expenses | 19,400 |  |  |  |
    | For equipment | 3,000 |  |  |  |
    | Total cash disbursements | 67,550 |  |  |  |
    | Excess (deficiency) of cash | 2,450 |  |  |  |
    | Financing |  |  |  |  |
    | Etc. |  |  |  |  |

    5. Prepare an absorption costing income statement, similar to the one shown in Schedule 9 in the chapter, for the quarter ended March 31.
    6. Prepare a balance sheet as of March 31.
    

    PROBLEM 9-27 Completing a Master Budget [LO 9-2, LO 9-4, LO 9-7, LO 9-8, LO 9-9, LO 9-10]
    Nordic Company, a merchandising company, prepares its master budget on a quarterly basis. The following data have been assembled to assist in preparation of the master budget for the second quarter.
    a. As of March 31 (the end of the prior quarter), the company's balance sheet showed the following account balances:

    | Cash . | \$ 9,000 |  |
    | :---: | :---: | :---: |
    | Accounts receivable | 48,000 |  |
    | Inventory. | 12,600 |  |
    | Buildings and equipment (net) | 214,100 |  |
    | Accounts payable |  | \$ 18,300 |
    | Capital stock. |  | 190,000 |
    | Retained earnings |  | 75,400 |
    |  | \$283,700 | \$283,700 |

    b. Actual sales for March and budgeted sales for April-July are as follows:

    | March (actual) | \$60,000 |
    | :---: | :---: |
    | April | \$70,000 |
    | May. | \$85,000 |
    | June | \$90,000 |
    | July . | \$50,000 |

    c. Sales are $20 \%$ for cash and $80 \%$ on credit. All payments on credit sales are collected in the month following the sale. The accounts receivable at March 31 are a result of March credit sales.
    d. The company's gross margin percentage is $40 \%$ of sales. (In other words, cost of goods sold is $60 \%$ of sales.)
    e. Monthly selling and administrative expenses are budgeted as follows: salaries and wages, $\$ 7,500$ per month; shipping, $6 \%$ of sales; advertising, $\$ 6,000$ per month; other expenses, $4 \%$ of sales. Depreciation, including depreciation on new assets acquired during the quarter, will be $\$ 6,000$ for the quarter.
    f. Each month's ending inventory should equal $30 \%$ of the following month's cost of goods sold.
    g. Half of a month's inventory purchases are paid for in the month of purchase and half in the following month.
    h. Equipment purchases during the quarter will be as follows: April, $\$ 11,500$; and May, $\$ 3,000$.
    i. Dividends totaling $\$ 3,500$ will be declared and paid in June.
    j. Management wants to maintain a minimum cash balance of $\$ 8,000$. The company has an agreement with a local bank that allows the company to borrow in increments of $\$ 1,000$ at the beginning of each month, up to a total loan balance of $\$ 20,000$. The interest rate on these loans is $1 \%$ per month, and for simplicity, we will assume that interest is not compounded. The company would, as far as it is able, repay the loan plus accumulated interest at the end of the quarter.
    Required:
    Using the data above, complete the following statements and schedules for the second quarter:

    1. Schedule of expected cash collections:

    |  | April | May | June | Total |
    | :---: | :---: | :---: | :---: | :---: |
    | Cash sales | \$14,000 |  |  |  |
    | Credit sales. | 48,000 |  |  |  |
    | Total collections | \$62,000 |  |  |  |

    2. a. Merchandise purchases budget:

    |  | April | May | June | Total |
    | :--- | :--- | :---: | :---: | :---: |
    | Budgeted cost of goods sold $\ldots \ldots \ldots \ldots \ldots$ | $\$ 42,000^{*}$ | $\$ 51,000$ |  |  |
    | Add desired ending inventory $\ldots \ldots \ldots \ldots \ldots$ | $\frac{15,300^{\dagger}}{}$ |  |  |  |
    | Total needs $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | 5,300 |  |  |  |
    | Less beginning inventory $\ldots \ldots \ldots \ldots \ldots \ldots$ | $\underline{12,600}$ |  |  |  |
    | Required purchases $\ldots \ldots \ldots \ldots \ldots \ldots \ldots$ | $\underline{\$ 44,700}$ |  |  |  |
    | $\$ 70,000$ sales $\times 60 \%=\$ 42,000$. |  |  |  |  |
    | $\$ 51,000 \times 30 \%=\$ 15,300$. |  |  |  |  |

    b. Schedule of expected cash disbursements for merchandise purchases:

    |  | April | May | June | Total |
    | :---: | :---: | :---: | :---: | :---: |
    | For March purchases | \$18,300 |  |  | \$18,300 |
    | For April purchases. | 22,350 | \$22,350 |  | 44,700 |
    | For May purchases. |  |  |  |  |
    | For June purchases |  |  |  |  |
    | Total cash disbursements for purchases | \$40,650 |  |  |  |

    3. Schedule of expected cash disbursements for selling and administrative expenses:

    |  | April | May | June | Total |
    | :---: | :---: | :---: | :---: | :---: |
    | Salaries and wages | \$ 7,500 |  |  |  |
    | Shipping | 4,200 |  |  |  |
    | Advertising | 6,000 |  |  |  |
    | Other expenses | 2,800 |  |  |  |
    | Total cash disbursements for selling and administrative expenses | \$20,500 |  |  |  |

    4. Cash budget:

    |  | April | May | June | Total |
    | :---: | :---: | :---: | :---: | :---: |
    | Cash balance, beginning | \$ 9,000 |  |  |  |
    | Add cash collections | 62,000 |  |  |  |
    | Total cash available | 71,000 |  |  |  |
    | Less cash disbursements: |  |  |  |  |
    | For inventory purchases | 40,650 |  |  |  |
    | For selling and administrative expenses. | 20,500 |  |  |  |
    | For equipment purchases | 11,500 |  |  |  |
    | For dividends | - |  |  |  |
    | Total cash disbursements | 72,650 |  |  |  |
    | Excess (deficiency) of cash | $(1,650)$ |  |  |  |
    | Financing |  |  |  |  |
    | Etc. |  |  |  |  |

    5. Prepare an absorption costing income statement for the quarter ending June 30 as shown in Schedule 9 in the chapter.
    6. Prepare a balance sheet as of June 30 .

    All applicable cases are available with McGraw-Hill's Connect ${ }^{m m}$ Accounting.
    CASE 9-28 Evaluating a Company's Budget Procedures [LO 9-1]
    Tom Emory and Jim Morris strolled back to their plant from the administrative offices of Ferguson \& Son Manufacturing Company. Tom is manager of the machine shop in the company's factory; Jim is manager of the equipment maintenance department.

    The men had just attended the monthly performance evaluation meeting for plant department heads. These meetings had been held on the third Tuesday of each month since Robert Ferguson, Jr., the president's son, had become plant manager a year earlier.

    As they were walking, Tom Emory spoke: "Boy, I hate those meetings! I never know whether my department's accounting reports will show good or bad performance. I'm beginning to expect the worst. If the accountants say I saved the company a dollar, I'm called 'Sir,' but if I spend even a little too much-boy, do I get in trouble. I don't know if I can hold on until I retire."

    Tom had just been given the worst evaluation he had ever received in his long career with Ferguson \& Son. He was the most respected of the experienced machinists in the company. He had been with Ferguson \& Son for many years and was promoted to supervisor of the machine shop when the company expanded and moved to its present location. The president (Robert Ferguson, Sr.) had often stated that the company's success was due to the high-quality work of machinists like Tom. As supervisor, Tom stressed the importance of craftsmanship and told his workers that he wanted no sloppy work coming from his department.

    When Robert Ferguson, Jr., became the plant manager, he directed that monthly performance comparisons be made between actual and budgeted costs for each department. The departmental budgets were intended to encourage the supervisors to reduce inefficiencies and to seek cost reduction opportunities. The company controller was instructed to have his staff "tighten" the budget slightly whenever a department attained its budget in a given month; this was done to reinforce the plant manager's desire to reduce costs. The young plant manager often stressed the importance of continued progress toward attaining the budget; he also made it known that he kept a file of these performance reports for future reference when he succeeded his father.

    Tom Emory's conversation with Jim Morris continued as follows:
    Tom: I really don't understand. We've worked so hard to meet the budget, and the minute we do so they tighten it on us. We can't work any faster and still maintain quality. I think my men are ready to quit trying. Besides, those reports don't tell the whole story. We always seem to be interrupting the big jobs for all those small rush orders. All that setup and machine adjustment time is killing us. And quite frankly, Jim, you were no help. When our hydraulic press broke down last month, your people were nowhere to be found. We had to take it apart ourselves and got stuck with all that idle time.

    Jim: I'm sorry about that, Tom, but you know my department has had trouble making budget, too. We were running well behind at the time of that problem, and if we'd spent a day on that old machine, we would never have made it up. Instead we made the scheduled inspections of the forklift trucks because we knew we could do those in less than the budgeted time.
    Tom: Well, Jim, at least you have some options. I'm locked into what the scheduling department assigns to me and you know they're being harassed by sales for those special orders. Incidentally, why didn't your report show all the supplies you guys wasted last month when you were working in Bill's department?
    Jim: We're not out of the woods on that deal yet. We charged the maximum we could to other work and haven't even reported some of it yet.
    Tom: Well, I'm glad you have a way of avoiding the pressure. The accountants seem to know everything that's happening in my department, sometimes even before I do. I thought all that budget and accounting stuff was supposed to help, but it just gets me into trouble. It's all a big pain. I'm trying to put out quality work; they're trying to save pennies.

    ## Required:

    1. Identify the problems that exist in Ferguson \& Son Manufacturing Company's budgetary control system and explain how the problems are likely to reduce the effectiveness of the system.
    2. Explain how Ferguson \& Son Manufacturing Company's budgetary control system could be revised to improve its effectiveness.

    > (CMA, adapted)

    CASE 9-29 Master Budget with Supporting Schedules [LO 9-2, LO 9-4, LO 9-8, LO 9-9, LO 9-10] You have just been hired as a management trainee by Cravat Sales Company, a nationwide distributor of a designer's silk ties. The company has an exclusive franchise on the distribution of the ties, and sales have grown so rapidly over the last few years that it has become necessary to add new members to the management team. You have been given responsibility for all planning and budgeting. Your first assignment is to prepare a master budget for the next three months, starting April 1. You are anxious to make a favorable impression on the president and have assembled the information below.

    The company desires a minimum ending cash balance each month of $\$ 10,000$. The ties are sold to retailers for $\$ 8$ each. Recent and forecasted sales in units are as follows:

    | January (actual). | 20,000 | June | 60,000 |
    | :---: | :---: | :---: | :---: |
    | February (actual) | 24,000 | July | 40,000 |
    | March (actual) | 28,000 | August | 36,000 |
    | April. | 35,000 | September | 32,000 |
    | May | 45,000 |  |  |

    The large buildup in sales before and during June is due to Father's Day. Ending inventories are supposed to equal $90 \%$ of the next month's sales in units. The ties cost the company $\$ 5$ each.

    Purchases are paid for as follows: $50 \%$ in the month of purchase and the remaining $50 \%$ in the following month. All sales are on credit, with no discount, and payable within 15 days. The company has found, however, that only $25 \%$ of a month's sales are collected by month-end. An additional $50 \%$ is collected in the following month, and the remaining $25 \%$ is collected in the second month following sale. Bad debts have been negligible.

    The company's monthly selling and administrative expenses are given below:

    | Variable: |  |
    | :--- | ---: | ---: |
    | Sales commissions . . . . . . | $\$ 1$ per tie |
    | Fixed: |  |
    | Wages and salaries . . . . . . | $\$ 22,000$ |
    | Utilities . . . . . . . . . . . . . | $\$ 14,000$ |
    | Insurance . . . . . . . . . . | $\$ 1,200$ |
    | Depreciation . . . . . . . . . | $\$ 1,500$ |
    | Miscellaneous . . . . . . | $\$ 3,000$ |

    All selling and administrative expenses are paid during the month, in cash, with the exception of depreciation and insurance expired. Land will be purchased during May for $\$ 25,000$ cash. The company declares dividends of $\$ 12,000$ each quarter, payable in the first month of the following quarter. The company's balance sheet at March 31 is given below:

    | Assets |  |
    | :---: | :---: |
    | Cash | \$ 14,000 |
    | Accounts receivable (\$48,000 Februa \$168,000 March sales) | 216,000 |
    | Inventory (31,500 units) | 157,500 |
    | Prepaid insurance. | 14,400 |
    | Fixed assets, net of depreciation | 172,700 |
    | Total assets. | \$574,600 |
    | Liabilities and Stockholders' Equity |  |
    | Accounts payable | \$ 85,750 |
    | Dividends payable | 12,000 |
    | Capital stock | 300,000 |
    | Retained earnings | 176,850 |
    | Total liabilities and stockholders' equity | \$574,600 |

    The company has an agreement with a bank that allows it to borrow in increments of $\$ 1,000$ at the beginning of each month, up to a total loan balance of $\$ 40,000$. The interest rate on these loans is $1 \%$ per month, and for simplicity, we will assume that interest is not compounded. At the end of the quarter, the company would pay the bank all of the accumulated interest on the loan and as much of the loan as possible (in increments of $\$ 1,000$ ), while still retaining at least $\$ 10,000$ in cash.
    Required:
    Prepare a master budget for the three-month period ending June 30. Include the following detailed budgets:

    1. a. A sales budget by month and in total.
    b. A schedule of expected cash collections from sales, by month and in total.
    c. A merchandise purchases budget in units and in dollars. Show the budget by month and in total.
    d. A schedule of expected cash disbursements for merchandise purchases, by month and in total.
    2. A cash budget. Show the budget by month and in total.
    3. A budgeted income statement for the three-month period ending June 30. Use the contribution approach.
    4. A budgeted balance sheet as of June 30 .

    ## Flexible Budgets and Performance Analysis

    ## The Inevitability of Forecasting Errors

    

    While companies derive numerous benefits from planning for the future, they must be able to respond when actual results deviate from the plan. For example, just two months after telling Wall Street analysts that it would break even for the first quarter of 2005, General Motors (GM) acknowledged that its actual sales were far less than its original forecast and the company would lose $\$ 850$ million in the quarter. For the year, GM acknowledged that projected earnings would be $80 \%$ lower than previously indicated. The company's stock price dropped by $\$ 4.71$.

    When a company's plans deviate from its actual results, managers need to understand the reasons for the deviations. How much is caused by the fact that actual sales differ from budgeted sales? How much is caused by the actions of managers? In the case of GM, the actual level of sales is far less than the budget, so some actual costs are likely to be less than originally budgeted. These lower costs do not signal managerial effectiveness. This chapter explains how to analyze the sources of discrepancies between budgeted and actual results.


    

    LEARNING OBJECTIVES
    After studying Chapter 10, you should be able to:

    LO 10-1 Prepare a flexible budget.
    LO 10-2 Prepare a report showing activity variances.
    LO 10-3 Prepare a report showing revenue and spending variances.
    LO 10-4 Prepare a performance report that combines activity variances and revenue and spending variances.
    LO 10-5 Prepare a flexible budget with more than one cost driver.
    LO 10-6 Understand common errors made in preparing performance reports based on budgets and actual results.

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    In the last chapter we explored how budgets are developed before a period begins. Budgeting involves a lot of time and effort and the results of the budgeting process should not be shoved into a filing cabinet and forgotten. To be useful, budgets should provide guidance in conducting actual operations and should be part of the performance evaluation process. However, managers need to be very careful about how budgets are used. In government, budgets often establish how much will be spent, and indeed, spending more than was budgeted may be a criminal offense. That is not true in other organizations. In for-profit organizations, actual spending will rarely be the same as the spending that was budgeted at the beginning of the period. The reason is that the actual level of activity (such as unit sales) will rarely be the same as the budgeted activity; therefore, many actual costs and revenues will naturally differ from what was budgeted. Should a manager be penalized for spending $10 \%$ more than budgeted for a variable cost like direct materials if unit sales are $10 \%$ higher than budgeted? Of course not. In this chapter we will explore how budgets can be adjusted so that meaningful comparisons to actual costs can be made.

    ## Flexible Budgets

    ## LEARNING OBJECTIVE 10-1

    Prepare a flexible budget.

    ## Characteristics of a Flexible Budget

    The budgets that we explored in the last chapter were planning budgets. A planning budget is prepared before the period begins and is valid for only the planned level of activity. A static planning budget is suitable for planning but is inappropriate for evaluating how well costs are controlled. If the actual level of activity differs from what was planned, it would be misleading to compare actual costs to the static, unchanged planning budget. If activity is higher than expected, variable costs should be higher than expected; and if activity is lower than expected, variable costs should be lower than expected.

    Flexible budgets take into account how changes in activity affect costs. A flexible budget is an estimate of what revenues and costs should have been, given the actual level of activity for the period. When a flexible budget is used in performance evaluation, actual costs are compared to what the costs should have been for the actual level of activity during the period rather than to the static planning budget. This is a very important distinction. If adjustments for the level of activity are not made, it is very difficult to interpret discrepancies between budgeted and actual costs.

    ## IN BUSINESS

    ## WHY DO COMPANIES NEED FLEXIBLE BUDGETS?

    The difficulty of accurately predicting future financial performance can be readily understood by reading the annual report of any publicly traded company. For example Nucor Corporation, a steel manufacturer headquartered in Charlotte, North Carolina, cites numerous reasons why its actual results may differ from expectations, including the following: (1) the supply and cost of raw materials, electricity, and natural gas may change unexpectedly; (2) the market demand for steel products may change; (3) competitive pressures from imports and substitute materials may intensify; (4) uncertainties regarding the global economy may affect customer demand; (5) changes to U.S. and foreign trade policy may alter current importing and exporting practices; and (6) new government regulations could significantly increase environmental compliance costs. Each of these factors could cause static budget revenues and/or costs to differ from actual results.
    Source: Nucor Corporation 2004 annual report, p. 3.

    ## Deficiencies of the Static Planning Budget

    To illustrate the difference between a static planning budget and a flexible budget, consider Rick's Hairstyling, an upscale hairstyling salon located in Beverly Hills that is owned and managed by Rick Manzi. The salon has very loyal customers-many of whom are

    | Rick's Hairstyling Planning Budget For the Month Ended March 31 |  |
    | :---: | :---: |
    | Budgeted client-visits ( $q$ ) | 1,000 |
    | Revenue (\$180.00q) | \$180,000 |
    | Expenses: |  |
    | Wages and salaries (\$65,000 + \$37.00q) | 102,000 |
    | Hairstyling supplies (\$1.50q) | 1,500 |
    | Client gratuities (\$4.10q) | 4,100 |
    | Electricity (\$1,500 + \$0.10q) | 1,600 |
    | Rent (\$28,500) | 28,500 |
    | Liability insurance ( $\$ 2,800$ ) | 2,800 |
    | Employee health insurance ( $\$ 21,300$ ) | 21,300 |
    | Miscellaneous (\$1,200 + \$0.20q) | 1,400 |
    | Total expense | 163,200 |
    | Net operating income | \$ 16,800 |

    EXHIBIT 10-1
    Planning Budget
    associated with the film industry. Recently Rick has been attempting to get better control of his revenues and costs, and at the urging of his accounting and business adviser, Victoria Kho, he has begun to prepare monthly budgets. Victoria Kho is an accountant in independent practice who specializes in small service-oriented businesses like Rick's Hairstyling.

    At the end of February, Rick prepared the March budget that appears in Exhibit 10-1. Rick believes that the number of customers served in a month is the best way to measure the overall level of activity in his salon. He refers to these visits as client-visits. A customer who comes into the salon and has his or her hair styled is counted as one client-visit.

    Note that the term revenue is used in the planning budget rather than sales. We use the term revenue throughout the chapter because some organizations have sources of revenue other than sales. For example, donations, as well as sales, are counted as revenue in nonprofit organizations.

    Rick has identified eight major categories of costs-wages and salaries, hairstyling supplies, client gratuities, electricity, rent, liability insurance, employee health insurance, and miscellaneous. Client gratuities consist of flowers, candies, and glasses of champagne that Rick gives to his customers while they are in the salon.

    Working with Victoria, Rick had already estimated a cost formula for each cost. For example, they determined that the cost formula for electricity should be $\$ 1,500+\$ 0.10 q$, where $q$ equals the number of client-visits. In other words, electricity is a mixed cost with a $\$ 1,500$ fixed element and a $\$ 0.10$ per client-visit variable element. Once the budgeted level of activity was set at 1,000 client-visits, it was easy to compute the budgeted amount for each line item in the budget. For example, using the cost formula, the budgeted cost for electricity was set at $\$ 1,600(=\$ 1,500+\$ 0.10 \times 1,000)$.

    At the end of March, Rick found that his actual profit was $\$ 21,230$ as shown in the income statement in Exhibit 10-2. It is important to realize that the actual results are not determined by plugging the actual number of client-visits into the revenue and cost formulas. The formulas are simply estimates of what the revenues and costs should be for a given level of activity. What actually happens usually differs from what is supposed to happen.

    Referring back to Exhibit $10-1$, the budgeted net operating income was $\$ 16,800$, so the actual profit was substantially higher than planned at the beginning of the month. This was, of course, good news, but Rick wanted to know more. Business was up by $10 \%$-the salon had 1,100 client-visits instead of the budgeted 1,000 client-visits. Could this alone explain the higher net income? The answer is no. An increase in net operating income of

    ## EXHIBIT 10-2

    Actual Results-Income
    Statement

    ## Rick's Hairstyling Income Statement For the Month Ended March 31

    | Actual client-visits . | 1,100 |
    | :---: | :---: |
    | Revenue | \$194,200 |
    | Expenses: |  |
    | Wages and salaries. | 106,900 |
    | Hairstyling supplies | 1,620 |
    | Client gratuities | 6,870 |
    | Electricity . | 1,550 |
    | Rent | 28,500 |
    | Liability insurance. | 2,800 |
    | Employee health insurance | 22,600 |
    | Miscellaneous | 2,130 |
    | Total expense | 172,970 |
    | Net operating income | \$ 21,230 |

    $10 \%$ would have resulted in net operating income of only $\$ 18,480(=1.1 \times \$ 16,800)$, not the $\$ 21,230$ actually earned during the month. What is responsible for this better outcome? Higher prices? Lower costs? Something else? Whatever the cause, Rick would like to know the answer and then hopefully repeat the same performance next month.

    In an attempt to analyze what happened in March, Rick prepared the report comparing actual to budgeted costs that appears in Exhibit 10-3. Note that most of the variances in this report are labeled unfavorable (U) rather than favorable (F) even though net operating income was actually higher than expected. For example, wages and salaries show an unfavorable variance of $\$ 4,900$ because the budget called for wages and salaries of $\$ 102,000$, whereas the actual wages and salaries expense was $\$ 106,900$. The problem with the report, as Rick immediately realized, is that it compares revenues and costs at one level of activity ( 1,000 client-visits) to revenues and costs at a different level of activity ( 1,100 client-visits). This is like comparing apples to oranges. Because Rick had 100 more

    EXHIBIT 10-3
    Comparison of Static Planning Budget to Actual Results
    $\left.\begin{array}{cc}\begin{array}{c}\text { Rick’s Hairstyling }\end{array} \\ \text { Comparison of Planning Budget to Actual Results } \\ \text { For the Month Ended March } 31\end{array}\right]$
    client-visits than expected, some of his costs should be higher than budgeted. From Rick's standpoint, the increase in activity was good and should be counted as a favorable variance, but the increase in activity has an apparently negative impact on most of the costs in the report. Rick knew that something would have to be done to make the report more meaningful, but he was unsure of what to do. So he made an appointment to meet with Victoria Kho to discuss the next step.
    Victoria: How is the budgeting going?
    Rick: Pretty well. I didn't have any trouble putting together the budget for March. I also prepared a report comparing the actual results for March to the budget, but that report isn't giving me what I really want to know.
    Victoria: Because your actual level of activity didn't match your budgeted activity?
    Rick: Right. I know the level of activity shouldn't affect my fixed costs, but we had more client-visits than I had expected and that had to affect my other costs.
    Victoria: So you want to know whether the higher actual costs are justified by the higher level of activity?
    Rick: Precisely.
    Victoria: If you leave your reports and data with me, I can work on it later today, and by tomorrow I'll have a report to show you.

    ## How a Flexible Budget Works

    A flexible budget approach recognizes that a budget can be adjusted to show what costs should be for the actual level of activity. To illustrate how flexible budgets work, Victoria prepared the report in Exhibit 10-4 that shows what the revenues and costs should have been given the actual level of activity in March. Preparing the report is straightforward. The cost formula for each cost is used to estimate what the cost should have been for 1,100 client-visits-the actual level of activity for March. For example, using the cost formula $\$ 1,500+\$ 0.10 q$, the cost of electricity in March should have been $\$ 1,610(=\$ 1,500+\$ 0.10 \times 1,100)$.

    We can see from the flexible budget that the net operating income in March should have been $\$ 30,510$, but recall from Exhibit 10-2 that the net operating income was actually only $\$ 21,230$. The results are not as good as we thought. Why? We will answer that question shortly.

    To summarize to this point, Rick had budgeted for a profit of $\$ 16,800$. The actual profit was quite a bit higher- $\$ 21,230$. However, given the amount of business in March,

    MANAGERIAL ACCOUNTING IN ACTION The Issue

    ## Hairstyling Salon

    EXHIBIT 10-4
    Flexible Budget Based on Actual Activity
    the profit should have been even higher-\$30,510. What are the causes of these discrepancies? Rick would certainly like to build on the positive factors, while working to reduce the negative factors. But what are they?

    ## Flexible Budget Variances

    ## LEARNING OBJECTIVE 10-2

    Prepare a report showing activity variances.

    To answer Rick's questions concerning the discrepancies between budgeted and actual costs, we will need to break down the variances shown in Exhibit 10-3 into two types of variances-activity variances and revenue and spending variances. We do that in the next two sections.

    ## Activity Variances

    Part of the discrepancy between the budgeted profit and the actual profit is due to the fact that the actual level of activity in March was higher than expected. How much of this discrepancy was due to this single factor? The report in Exhibit 10-5 is designed to answer this question. In that report, the planning budget from the beginning of the period is compared to the flexible budget based on the actual level of activity for the period. The planning budget shows what should have happened at the budgeted level of activity whereas the flexible budget shows what should have happened at the actual level of activity. Therefore, the differences between the planning budget and the flexible budget show what should have happened solely because the actual level of activity differed from what had been expected.

    For example, the budget based on 1,000 client-visits shows revenue of $\$ 180,000$ ( $=\$ 180$ per client-visit $\times 1,000$ client-visits). The flexible budget based on 1,100 clientvisits shows revenue of $\$ 198,000$ ( $=\$ 180$ per client-visit $\times 1,100$ client-visits). Because the salon had 100 more client-visits than anticipated in the budget, actual revenue should have been higher than budgeted revenue by $\$ 18,000$ ( $=\$ 198,000-\$ 180,000$ ). This activity variance is shown on the report as $\$ 18,000 \mathrm{~F}$ (favorable). Similarly, the budget based on 1,000 client-visits shows electricity costs of $\$ 1,600(=\$ 1,500+\$ 0.10$ per client-visit $\times 1,000$ client-visits). The flexible budget based on 1,100 client-visits shows

    $\left.\begin{array}{ccccc}\begin{array}{c}\text { Rick's Hairstyling } \\ \text { Activity Variances }\end{array} \\ \text { For the Month Ended March } 31\end{array}\right)$
    electricity costs of $\$ 1,610$ ( $=\$ 1,500+\$ 0.10$ per client-visit $\times 1,100$ client-visits). Because the salon had 100 more client-visits than anticipated in the budget, actual electricity costs should have been higher than budgeted costs by $\$ 10(=\$ 1,610-\$ 1,600)$. The activity variance for electricity is shown on the report as $\$ 10 \mathrm{U}$ (unfavorable). Note that in this case, the label "unfavorable" may be a little misleading. Costs should be $\$ 10$ higher for electricity simply because business was up by 100 client-visits; therefore, is this variance really unfavorable if it was a necessary cost of serving more customers? For reasons such as this, we would like to caution you against assuming that unfavorable variances always indicate bad performance and favorable variances always indicate good performance.

    Because all of the variances on this report are solely due to the difference in the level of activity between the planning budget from the beginning of the period and the actual level of activity, they are called activity variances. For example, the activity variance for revenue is $\$ 18,000 \mathrm{~F}$, the activity variance for electricity is $\$ 10 \mathrm{U}$, and so on. The most important activity variance appears at the very bottom of the report; namely, the $\$ 13,710 \mathrm{~F}$ (favorable) variance for net operating income. This variance says that because activity was higher than expected in the planning budget, the net operating income should have been $\$ 13,710$ higher. We caution against placing too much emphasis on any other single variance in this report. As we have said above, one would expect some costs to be higher as a consequence of more business. It is misleading to think of these unfavorable variances as indicative of poor performance.

    On the other hand, the favorable activity variance for net operating income is important. Let's explore this variance a bit more thoroughly. First, as we have already noted, activity was up by $10 \%$, but the flexible budget indicates that net operating income should have increased much more than $10 \%$. A $10 \%$ increase in net operating income from the $\$ 16,800$ in the planning budget would result in net operating income of $\$ 18,480$ ( $=1.1 \times \$ 16,800$ ); however, the flexible budget shows much higher net operating income of $\$ 30,510$. Why? The short answer is: Because of the presence of fixed costs. When we apply the $10 \%$ increase to the budgeted net operating income to estimate the profit at the higher level of activity, we implicitly assume that the revenues and all of the costs increase by $10 \%$. But they do not. Note that when the activity level increases by $10 \%$, three of the costs-rent, liability insurance, and employee health insurance-do not increase at all. These are all purely fixed costs. So while sales do increase by $10 \%$, these costs do not increase. This results in net operating income increasing by more than $10 \%$. A similar effect occurs with the mixed costs which contain fixed cost elements-wages and salaries, electricity, and miscellaneous. While sales increase by $10 \%$, these mixed costs increase by less than $10 \%$, resulting in an overall increase in net operating income of more than $10 \%$. Because of the existence of fixed costs, net operating income does not change in proportion to changes in the level of activity. There is a leverage effect. The percentage changes in net operating income are ordinarily larger than the percentage increases in activity.

    ## Revenue and Spending Variances

    In the last section we answered the question "What impact did the change in activity have on our revenues, costs, and profit?" In this section we will answer the question "How well did we control our revenues, our costs, and our profit?"

    Recall that the flexible budget based on the actual level of activity in Exhibit 10-4 shows what should have happened given the actual level of activity. If we compare this flexible budget to actual results, we compare what should have happened to what actually happened. This is done in Exhibit 10-6.

    Focusing first on revenue, the flexible budget indicates that, given the actual level of activity, revenue should have been $\$ 198,000$. However, actual revenue totaled $\$ 194,200$. Consequently, revenue was $\$ 3,800$ less than it should have been, given the actual number of client-visits for the month. This discrepancy is labeled as a $\$ 3,800 \mathrm{U}$ (unfavorable) variance and is called a revenue variance. A revenue variance is the difference between what the total revenue should have been, given the actual level of activity for the period,
    
    and the actual total revenue. If actual revenue exceeds what the revenue should have been, the variance is labeled favorable. If actual revenue is less than what the revenue should have been, the variance is labeled unfavorable. Why would actual revenue be less than or more than it should have been, given the actual level of activity? Basically, the revenue variance is favorable if the average selling price is greater than expected; it is unfavorable if the average selling price is less than expected. This could happen for a variety of reasons including a change in selling price, a different mix of products sold, a change in the amount of discounts given, poor accounting controls, and so on.

    Focusing next on costs, the flexible budget indicates that electricity costs should have been $\$ 1,610$ for the 1,100 client-visits in March. However, the actual electricity cost was $\$ 1,550$. Because the cost was $\$ 60$ less than we would have expected for the actual level of activity during the period, it is labeled as a favorable variance, $\$ 60 \mathrm{~F}$. This is an example of a spending variance. By definition, a spending variance is the difference between how much a cost should have been, given the actual level of activity, and the actual amount of the cost. If the actual cost is greater than what the cost should have been, the variance is labeled as unfavorable. If the actual cost is less than what the cost should have been, the variance is labeled as favorable. Why would a cost have a favorable or unfavorable variance? There are many possible explanations including paying a higher price for inputs than should have been paid, using too many inputs for the actual level of activity, a change in technology, and so on. In the next chapter we will delve into this topic in greater detail.

    Note from Exhibit 10-6 that the overall net operating income variance is $\$ 9,280 \mathrm{U}$ (unfavorable). This means that given the actual level of activity for the period, the net operating income was $\$ 9,280$ lower than it should have been. There are a number of reasons for this. The most prominent is the unfavorable revenue variance of $\$ 3,800$. Next in line is the $\$ 2,360$ unfavorable variance for client gratuities. Looking at this in another way, client gratuities were more than $50 \%$ larger than they should have been according to the flexible budget. This is a variance that Rick would almost certainly want to investigate further. Rick may directly control the client gratuities himself. If not, he may want to know who authorized the additional expenditures. Why were they so large? Was more given away than usual? If so, why? Were more expensive gratuities given to clients? If so,
    why? Note that this unfavorable variance is not necessarily a bad thing. It is possible, for example, that more lavish use of gratuities led to the $10 \%$ increase in client-visits.

    ## A Performance Report Combining Activity and Revenue and Spending Variances

    Exhibit 10-7 displays a performance report that combines the activity variances (from Exhibit 10-5) with the revenue and spending variances (from Exhibit 10-6). The report brings together information from those two earlier exhibits in a way that makes it easier to interpret what happened during the period. The format of this report is a bit different from the format of the previous reports in that the variances appear between the amounts being compared rather than after them. For example, the activity variances appear between the planning budget amounts and the flexible budget amounts. In Exhibit 10-5, the activity variances appeared after the planning budget and the flexible budget.

    Note two numbers in particular in the performance report-the activity variance for net operating income of $\$ 13,710 \mathrm{~F}$ (favorable) and the overall revenue and spending variance for net operating income of $\$ 9,280 \mathrm{U}$ (unfavorable). It is worth repeating what those two numbers mean. The $\$ 13,710$ favorable activity variance occurred because actual activity ( 1,100 client-visits) was greater than the budgeted level of activity ( 1,000 client-visits). The $\$ 9,280$ unfavorable overall revenue and spending variance occurred because the profit was not as large as it should have been for the actual level of activity for the period. These two different variances mean very different things and call for different types of actions. To generate a favorable activity variance for net operating income, managers must take actions to increase client-visits. To generate a favorable overall revenue and spending variance, managers must take actions to protect selling prices, increase operating efficiency, and reduce the prices of inputs.

    The performance report in Exhibit 10-7 provides much more useful information to managers than the simple comparison of budgeted to actual results in Exhibit 10-3.

    LEARNING OBJECTIVE 10-4
    Prepare a performance report that combines activity variances and revenue and spending variances.

    ## EXHIBIT 10-7

    Performance Report Combining Activity Variances with Revenue and Spending Variances

    | Rick's Hairstyling <br> Flexible Budget Performance Report <br> For the Month Ended March 31 |  |  |  |  |  |
    | :---: | :---: | :---: | :---: | :---: | :---: |
    |  | (1) <br> Planning Budget | Activity Variances <br> (2) - (1) | (2) <br> Flexible Budget | Revenue and Spending Variances (3) - (2) | (3) <br> Actual <br> Results |
    | Client-visits. | 1,000 |  | 1,100 |  | 1,100 |
    | Revenue (\$180.00q). | \$180,000 | \$18,000 F | \$198,000 | \$3,800 U | \$194,200 |
    | Expenses: |  |  |  |  |  |
    | Wages and salaries (\$65,000 + \$37.00q) | 102,000 | 3,700 U | 105,700 | 1,200 U | 106,900 |
    | Hairstyling supplies (\$1.50q) | 1,500 | 150 U | 1,650 | 30 F | 1,620 |
    | Client gratuities (\$4.10q) | 4,100 | 410 U | 4,510 | 2,360 U | 6,870 |
    | Electricity (\$1,500 + \$0.10q) | 1,600 | 10 U | 1,610 | 60 F | 1,550 |
    | Rent $(\$ 28,500)$. | 28,500 | 0 | 28,500 | 0 | 28,500 |
    | Liability insurance ( $\$ 2,800$ ) | 2,800 | 0 | 2,800 | 0 | 2,800 |
    | Employee health insurance (\$21,300) | 21,300 | 0 | 21,300 | 1,300 U | 22,600 |
    | Miscellaneous (\$1,200 + \$0.20q) | 1,400 | 20 U | 1,420 | 710 U | 2,130 |
    | Total expense. | 163,200 | 4,290 U | 167,490 | 5,480 U | 172,970 |
    | Net operating income. . . . . . . . | \$ 16,800 | \$13,710 F | \$ 30,510 | \$9,280 U | \$ 21,230 |
    |  |  | 4 |  | 4 |  |

    ## MANAGERIAL

    ACCOUNTING IN ACTION
    The Wrap-up

    In Exhibit 10-3, the effects of changes in activity were jumbled together with the effects of how well prices were controlled and operations were managed. The performance report in Exhibit 10-7 clearly separates these effects, allowing managers to take a much more focused approach in evaluating operations.

    To get a better idea of how the performance report accomplishes this task, look at hairstyling supplies in the performance report. In the planning budget, this cost was $\$ 1,500$, whereas the actual cost for the period was $\$ 1,620$. In the comparison of the planning budget to actual results in Exhibit 10-3, this difference is shown as an unfavorable variance of $\$ 120$. Exhibit $10-3$ uses a static planning budget approach that compares actual costs at one level of activity to budgeted costs at a different level of activity. As we said before, this is like comparing apples to oranges. This variance is actually a mixture of two very different effects. This becomes clear in the performance report in Exhibit 10-7. The difference between the budgeted amount and the actual results is composed of two different variances-an unfavorable activity variance of $\$ 150$ and a favorable spending variance of $\$ 30$. The activity variance occurs because activity was greater than anticipated in the planning budget, which naturally resulted in a higher total cost for this variable cost. The favorable spending variance occurred because less was spent on hairstyling supplies than one would have expected, given the actual level of activity for the month.

    The flexible budget performance report in Exhibit 10-7 provides a more valid assessment of performance than simply comparing static planning budget costs to actual costs because actual costs are compared to what costs should have been at the actual level of activity. In other words, apples are compared to apples. When this is done, we see that the spending variance for hairstyling supplies is $\$ 30 \mathrm{~F}$ (favorable) rather than $\$ 120 \mathrm{U}$ (unfavorable) as it was in the original static planning budget performance report (see Exhibit 10-3). In some cases, as with hairstyling supplies in Rick's report, an unfavorable static planning budget variance may be transformed into a favorable revenue or spending variance when an increase in activity is properly taken into account. The following discussion took place the next day at Rick's salon.

    Victoria: Let me show you what I've got. [Victoria shows Rick the flexible budget performance report in Exhibit 10-7.] I simply used the cost formulas to update the budget to reflect the increase in client-visits you experienced in March. That allowed me to come up with a better benchmark for what the costs should have been.
    Rick: That's what you labeled the "flexible budget based on 1,100 client-visits"?
    Victoria: That's right. Your original budget was based on 1,000 client-visits, so it understated what some of the costs should have been when you actually served 1,100 customers.
    Rick: That's clear enough. These spending variances aren't quite as shocking as the variances on my first report.
    Victoria: Yes, but you still have an unfavorable variance of $\$ 2,360$ for client gratuities.
    Rick: I know how that happened. In March there was a big Democratic Party fundraising dinner that I forgot about when I prepared the March budget. To fit all of our regular clients in, we had to push them through here pretty fast. Everyone still got top-rate service, but I felt bad about not being able to spend as much time with each customer. I wanted to give my customers a little extra something to compensate them for the less personal service, so I ordered a lot of flowers, which I gave away by the bunch.
    Victoria: With the prices you charge, Rick, I am sure the gesture was appreciated.
    Rick: One thing bothers me about the report. When we discussed my costs before, you called rent, liability insurance, and employee health insurance fixed costs. How can I have a variance for a fixed cost? Doesn't fixed mean that it doesn't change?
    Victoria: We call these costs fixed because they shouldn't be affected by changes in the level of activity. However, that doesn't mean that they can't change for other reasons. Also, the use of the term fixed also suggests to people that the cost can't be controlled, but that isn't true. It is often easier to control fixed costs than variable costs. For example, it would be fairly easy for you to change your insurance bill by
    adjusting the amount of insurance you carry. It would be much more difficult for you to significantly reduce your spending on hairstyling supplies-a variable cost that is a necessary part of serving customers.
    Rick: I think I understand, but it is confusing.
    Victoria: Just remember that a cost is called variable if it is proportional to activity; it is called fixed if it does not depend on the level of activity. However, fixed costs can change for reasons unrelated to changes in the level of activity. And controllability has little to do with whether a cost is variable or fixed. Fixed costs are often more controllable than variable costs.

    ## hotels manage revenue and cost levers amid recession

    When the economy spiraled downward in 2009, it forced hotel chains to make tough decisions in an effort to achieve their profit goals. For example, Wyndham Hotels and Resorts decided to take sewing kits, mouthwash, and showercaps out of its rooms-instead, requiring customers to ask for these amenities at the front desk. Intercontinental Hotels Group stopped delivering newspapers to loyalty-program members' rooms; Marriott International cut back its breakfast offerings; and the Ritz-Carlton reduced operating hours at its restaurants, spas, and retail shops. In addition, many hotel chains reduced their rental rates.

    A flexible budget performance report can help hotel managers analyze how the changes described above impact net operating income. It isolates activity, revenue, and spending variances that help identify the underlying reasons for differences between budgeted and actual net operating income.
    Source: Sarah Nassauer, "No Showercaps at the Inn," The Wall Street Journal, January 22, 2009, pp. D1-D2.

    ## IN BUSINESS

    

    ## Performance Reports in Nonprofit Organizations

    The performance reports in nonprofit organizations are basically the same as the performance reports we have considered so far-with one prominent difference. Nonprofit organizations usually receive a significant amount of funding from sources other than sales. For example, universities receive their funding from sales (i.e., tuition charged to students), from endowment income and donations, and-in the case of public universities-from state appropriations. This means that, like costs, the revenue in governmental and nonprofit organizations may consist of both fixed and variable elements. For example, the Seattle Opera Company's revenue in a recent year consisted of grants and donations of $\$ 12,719,000$ and ticket sales of $\$ 8,125,000$ (or about $\$ 75.35$ per ticket sold). Consequently, the revenue formula for the opera can be written as:

    $$
    \text { Revenue }=\$ 12,719,000+\$ 75.35 q
    $$

    where $q$ is the number of tickets sold. In other respects, the performance report for the Seattle Opera and other nonprofit organizations would be similar to the performance report in Exhibit 10-7.

    ## Performance Reports in Cost Centers

    Performance reports are often prepared for organizations that do not have any source of outside revenue. In particular, in a large organization a performance report may be prepared for each department-including departments that do not sell anything to outsiders. For example, a performance report is very commonly prepared for production departments in manufacturing companies. Such reports should be prepared using the same principles we have discussed and should look very much like the performance report in Exhibit 10-7-with the exception that revenue, and consequently net operating income,
    will not appear on the report. Because the managers in these departments are responsible for costs, but not revenues, they are often called cost centers.

    ## Flexible Budgets with Multiple Cost Drivers

    ## LEARNING OBJECTIVE 10-5

    Prepare a flexible budget with more than one cost driver.

    At Rick's Hairstyling, we have thus far assumed that there is only one cost driver-the number of client-visits. However, in the activity-based costing chapter, we found that more than one cost driver might be needed to adequately explain all of the costs in an organization. For example, some of the costs at Rick's Hairstyling probably depend more on the number of hours that the salon is open for business than the number of client-visits. Specifically, most of Rick's employees are paid salaries, but some are paid on an hourly basis. None of the employees is paid on the basis of the number of customers actually served. Consequently, the cost formula for wages and salaries would be more accurate if it were stated in terms of the hours of operation rather than the number of client-visits. The cost of electricity is even more complex. Some of the cost is fixed-the heat must be kept at some minimum level even at night when the salon is closed. Some of the cost depends on the number of client-visits-the power consumed by hair dryers depends on the number of customers served. Some of the cost depends on the number of hours the salon is open-the costs of lighting the salon and heating it to a comfortable temperature. Consequently, the cost formula for electricity would be more accurate if it were stated in terms of both the number of client-visits and the hours of operation rather than just on the number of client-visits.

    Exhibit 10-8 shows a flexible budget in which these changes have been made. In that flexible budget, two cost drivers are listed-client-visits and hours of operationwhere $q_{1}$ refers to client-visits and $q_{2}$ refers to hours of operation. For example, wages and salaries depend on the hours of operation and its cost formula is $\$ 65,000+\$ 220 q_{2}$. Because the salon actually operated 185 hours, the flexible budget amount for wages and salaries is $\$ 105,700(=\$ 65,000+\$ 220 \times 185)$. The electricity cost depends on both client-visits and the hours of operation and its cost formula is $\$ 390+\$ 0.10 q_{1}+\$ 6.00 q_{2}$. Because the actual number of client-visits was 1,100 and the salon actually operated for 185 hours, the flexible budget amount for electricity is $\$ 1,610(=\$ 390+\$ 0.10 \times 1,100$ $+\$ 6.00 \times 185$ ).

    This revised flexible budget based on both client-visits and hours of operation can be used exactly like we used the earlier flexible budget based on just client-visits to compute

    \times SR
    1,000 hours* 

[^1]:    ${ }^{3}$ For further discussion, see Eliyahu M. Goldratt and Jeff Cox, The Goal, 2nd rev. ed. (Croton-onHudson, NY: North River Press, 1992).

[^2]:    4 Shin'ichi Inoue, "Comparative Studies of Recent Development of Cost Management Problems in U.S.A., U.K., Canada, and Japan," Research Paper No. 29, Kagawa University, p. 17. The study included 95 United States companies, 52 United Kingdom companies, 82 Canadian companies, and 646 Japanese companies.

[^3]:    *2,000 units $\times 0.6$ hours per unit $=1,200$ hours.
    † $\$ 12,980 \div 1,100$ hours $=\$ 11.80$ per hour.
    $\mathrm{F}=$ Favorable; $\mathrm{U}=$ Unfavorable .

[^4]:    1 Normal cost systems are discussed on page 123 in the job-order costing chapter.

[^5]:    Source: Marc Gunther, "The Welshman, the Walkman, and the Salarymen," Fortune, June 12, 2006, pp. 70-83.

[^6]:    ${ }^{1}$ Similar problems exist with top-level managers as well. The shareholders of the company delegate their decision-making authority to the top managers. Unfortunately, top managers may abuse that trust by rewarding themselves and their friends too generously, spending too much company money on palatial offices, and so on. The issue of how to ensure that top managers act in the best interests of the company's owners continues to challenge experts. To a large extent, the owners rely on performance evaluation using return on investment and residual income measures, as discussed later in the chapter, and on bonuses and stock options. The stock market is also an important disciplining mechanism. If top managers squander the company's resources, the price of the company's stock will almost surely fall-resulting in a loss of prestige, bonuses, and possibly a job. And, of course, particularly outrageous self-dealing may land a CEO in court, as recent events have demonstrated.

[^7]:    2 The basic idea underlying residual income and economic value added has been around for over 100 years. In recent years, economic value added has been popularized and trademarked by the consulting firm Stern, Stewart \& Co.
    ${ }^{3}$ Over 100 different adjustments could be made for deferred taxes, LIFO reserves, provisions for future liabilities, mergers and acquisitions, gains or losses due to changes in accounting rules, operating leases, and other accounts, but most companies make only a few. For further details, see John O'Hanlon and Ken Peasnell, "Wall Street's Contribution to Management Accounting: the Stern Stewart EVA ${ }^{\circledR}$ Financial Management System," Management Accounting Research 9, 1998, pp. 421-444.

[^8]:    Sources: Jan Brosnahan, "Unleash the Power of Lean Accounting," Journal of Accountancy, July 2008, pp. 60-66; and Brian Maskell and Frances Kennedy, "Why Do We Need Lean Accounting and How Does It Work?" Journal of Corporate Accounting and Finance, March/April 2007, pp. 59-73.

[^9]:    ${ }^{1}$ There are some legal restrictions on prices. Antitrust laws prohibit "predatory" prices, which are generally interpreted by the courts to mean a price below average variable cost. "Price discrimination"charging different prices to customers in the same market for the same product or service-is also prohibited by the law.

[^10]:    ${ }^{2}$ The term " $\ln ()$ " is the natural $\log$ function. You can compute the natural log of any number using the LN or $\ln x$ key on your calculator. For example, $\ln (0.85)=-0.1625$.
    ${ }^{3}$ This formula assumes that the price elasticity of demand is constant. This occurs when the relation between the selling price, $p$, and the unit sales, $q$, can be expressed in the following form: $\ln (q)=a+\epsilon_{d} \ln (p)$. Even if this is not precisely true, the formula provides a useful way to estimate a product's price elasticity.
    ${ }^{4}$ The estimated change in unit sales should take into account competitors' responses to a price change.

[^11]:    5 The formula assumes that (a) the price elasticity of demand is constant; (b) Total cost $=$ Total fixed cost + Variable cost per unit $\times$ Quantity sold; and (c) the price of the product has no effect on the sales or costs of any other product. The formula can be derived using calculus.

[^12]:    ${ }^{6}$ One study found that $83 \%$ of the 504 large manufacturing companies surveyed used some form of full cost (either absorption cost or absorption cost plus selling and administrative expenses) as the basis for pricing. The remaining $17 \%$ used only variable costs as a basis for pricing decisions. See V. Govindarajan and Robert N. Anthony, "How Firms Use Cost Data in Pricing Decisions," Management Accounting, July 1983, pp. 30-36. A less extensive survey by Eunsup Shim and Ephraim F. Sudit, "How Manufacturers Price Products," Management Accounting, February 1995, pp. 37-39, found similar results.

    On the other hand, a survey of small-company executives summarized in Inc. magazine, November 1996, p. 84 , revealed that only $41 \%$ set prices based on cost. The others charge what they think customers are willing to pay or what the market demands.

[^13]:    1 In this example, the top projects exactly consumed all of the available constrained resource. That won't always happen. For example, assume that only 45 hours of lead designer time are available. This small change complicates matters considerably. Because of the "lumpiness" of the projects, the optimal plan isn't necessarily to do projects F, J, B, I, and D—stopping at Project D on the list and a cumulative requirement of 29 hours. That would leave 16 hours of unused lead designer time. The best use of this time may be Project $C$, which has an incremental profit of $\$ 7,040$. However, other possibilities exist too. Finding and evaluating all of the most likely possibilities can take a lot of time and ingenuity. When the constrained resource is not completely exhausted by the top projects on the list, some tinkering with the solution may be necessary. For this reason, the list generated by ranking based on the profitability index should be viewed as a starting point rather than as a definitive solution when the projects are "lumpy" and take big chunks of the constrained resource.

[^14]:    2 Equivalent incentives would be provided by commissions based on total contribution margin. If all 100 available minutes are used to make product VB30, 50 units could be produced ( 100 minutes $\div$ 2 minutes per unit), for which the total contribution margin would be $\$ 500$ ( $\$ 10$ per unit $\times 50$ units). Likewise, the total contribution margin for products RX200 and SQ500 would be $\$ 300$ and $\$ 400$, respectively, if all available minutes were used to make just those products.

[^15]:    ${ }^{3}$ In addition, the selling price of a new product should cover any avoidable fixed costs of the product. This is easier said than done, however, because achieving this goal involves estimating how many units will be sold-which in turn depends on the selling price.
    4 If production of WR6000 eventually completely displaces production of RX200, the opportunity cost would change. It would increase to $\$ 4$ per minute, the profitability index of the next product in line to be cut back.

